

XL RIPPER
PARTS PRICES

FOR YOUR INFORMATION

All parts are price F.O.B. Seattle, Stetson-Ross standard conditions of sale apply.

Obtain written permission before returning any merchandise. All returned merchandise must be accompanied by your packing slip. A 20% restocking charge will be made.

ORDER BY PART NUMBER

USE THIS PRICE BOOK WHEN ORDERING

GIVE SERIAL NUMBER OF MACHINE WHEN ORDERING PARTS

ALL PRICES SUBJECT TO CHANGE WITHOUT NOTICE

INVOICING WILL BE AT PRICE IN EFFECT ON DATE OF SHIPMENT

STETSON-ROSS MACHINE COMPANY, INC.
3200 1st Avenue South
Seattle, Wash. 98134
(206) 223-4782
Telex Number 32-9582

NEW SYM #	PART No.	NAME OF PART	NO. REQ'D.	PRICE EACH
MAIN BED PARTS				
04758-004	RS-17	REAR LEG	1	\$ 42.50
04758-002	RS-16	FRONT LEG	2	26.50
04714-002	RS-15-F	SAW MOTOR MOUNTING PLATE	1	216.00
04564-001	RS-22	GIB FOR SAW MOUNTING PLATE	2	15.50
04755-002	RS-26-1	HANDWHEEL FOR SAW MOTOR RAISING SCREW	1	30.50
04556-003	RS-26-2	SAW MOTOR RAISING SCREW - 1" dia. acme thread	1	12.75
04558-003	RS-26-3	SET COLLAR FOR SAW MOTOR RAISING SCREW	1	15.34
04589-004	RS-40-3	HANDWHEEL FOR LOCKING SAW MOTOR MOUNTING PLATE	1	19.25
04562-003	RS-40-2	STUD FOR RS-40-3 HANDWHEEL	1	18.00

TABLE PARTS

93013-002	PB-3/4"	TABLE ROLLER BEARING	2	6.00
04562-001	RS-41	TABLE RULER	1	17.00
04558-007	RS-27	GIB FOR SAW FENCE - bolts on front table	1	16.50
04556-001	RS-24	REAR BED FILLER PLATE (14" x 17")	1	45.50
04715-001	RS-25	FRONT BED FILLER PLATE (10" x 17") - with angle nuts	1	44.75
04562-007	RS-42-1	WOOD FILLER	2	1.75
93010-004	GR-16SS	OUTER RACE (bearing for table roller)	2	7.25
93010-501	MI-12	INNER RACE (bearing for table roller)	2	8.00

FEED WORKS PARTS

04713-002	RS-11	REAR FEED ROLL ARM, less bushings, fits all models	1	136.00
04712-002	RS-10	FRONT FEED ROLL ARM, less bushings, fits all models	1	194.00
90000-408	A-1602	BUSHING (for front and rear feed roll arms, 2 req'd per arm)	4	6.75
04559-005	RS-9-3	FEED ROLL ARM CENTER SHAFT (2" Dia., drilled for grease fitting), fits all models	1	28.00
04559-002	RS-12	FEED ROLL ARM EQUALIZER BAR, fits all models	1	44.00
04561-002	RS-13	FEED ROLL RAISING HANDWHEEL, 8" dia., fits all models	1	24.75
04561-005	RS-13-2	FEED ROLL RAISING SCREW (3/4" dia., fits all models)	1	9.75
04561-001	RS-13-3	SET COLLAR FOR FEED ROLL RAISING SCREWS, fits all models	1	5.25
04559-001	RS-9-1	FEED ARM EQUALIZER STUD, with jam nuts, fits all models	2	4.00
04563-001	RS-9-2	SPECIAL ROUND NUT FOR FEED ROLL EQUALIZER STUD, fits all models	2	7.75
93077-007	RS-39	FEED ROLL COMPRESSION SPRING (1 1/4" O.D. x 3" long)	2	2.25
04563-009	RS-34-1	FRONT FEED ROLL SHAFT, (fits 108)	1	16.00
04563-011	RS-34-2	REAR FEED ROLL SHAFT (fits 108)	1	15.00
04566-003	RS-57-1	FRONT FEED ROLL SHAFT, fits model 208, 1010/2010	1	17.75
04566-005	RS-57-2	REAR FEED ROLL SHAFT, fits model 208 only	1	21.75
04566-007		REAR FEED ROLL SHAFT, fits model 1010/2010 only	1	29.25
04769-001	RS-14-1-1	SPIKE ROLL, fits all models, 2 required on model 208, 1010 and 2010	1	32.50
04561-003	RS-14-1-2	HUB FOR SPIKE ROLL, fits all models	1	42.00
04761-002	RS-43-1	EXTRA HUB FOR SPIKE ROLL (2" long), used on model 208, 1010 & 2010	1	24.50
04757-002	RS-14-2-1	CORRUGATED REAR FEED ROLL (cast iron) 2 required on model 108. 3 required on model 208. 4 required on 1010 and 2010	1	43.00

NEW SYM#	PART NO.	NAME OF PART	NO. REQ'D	PRICE EACH
FEED WORKS PARTS - Continued				
04769-003	RS-14-2-2	SPLITTER DISC, steel, rear feed rolls, fits all models	1	\$ 21.50
04757-001	RS-14-2-3	RUBBER COVERED FEED ROLLS		76.00
93055-211	RC-40-31½"	FEED DRIVE CHAIN, including connecting link, fits all models	2	9.50
93075-003	SCZ2	4-STEP V-BELT PULLEY, 5/8" BORE (gear box) prior to serial #5412	1	8.25
93075-004	SCZ2	4-STEP V-BELT PULLEY, ¾" BORE (feed motor) prior to serial #5412	1	8.25
93075-005	SCZ6	4-STEP V-BELT PULLEY, 7/8" BORE (feed motor) serial #5412	1	9.20
		and after	1	9.20
93075-039	SCZ6	4-STEP V-BELT 34" LONG prior to serial #5412 and after	1	9.20
		"A" SIZE V-BELT 34" LONG prior to serial #5412 (No cost available)	1	3.75
04562-005	RS-36	GEAR BOX SPROCKET .875" BORE	1	32.50
93076-223	RS-942	FEED ROLL SPROCKET, 1½" BORE	2	18.00
05022-007	ST-67-4	FEED ROLL SPROCKET 1" BORE	2	33.00
051-016		4L400 V BELT, serial #5412 and after	1	4.25
04562-009		GEAR BOX SPROCKET 1.000" BORE		32.50

GEAR BOX & PARTS

04771-002	SR-1	BEARING RETAINER, OUTPUT SHAFT, (with hole)	1	\$ 31.00
04771-004	SR-2	BEARING RETAINER, WORM GEAR (no hole)	1	26.00
04772-002	SR-4	BEARING RETAINER, WORM (with hole)	1	16.75
04772-004	SR-5	BEARING RETAINER, WORM (no hole)	1	16.75
04753-003	SR-6	WORM SPACER	1	2.00
04773-002	SR-7	GEAR BOX CASE	2	95.00
04774-001	SR-10	INPUT SHAFT 5/8" diameter	1	43.00
04774-003	SR-16	OUTPUT SHAFT 7/8" diameter	1	31.75
04567-011	SR-17	BEARING RETAINER SHIMS		1.25
04567-003	SR-18	BEARING RETAINER SHIMS		1.25
93005-503	#05062	BEARING CONE	2	4.50
93005-504	#05185	BEARING CUP	2	2.00
93005-516	#1329	BEARING CUP	2	3.75
93005-515	#1380	BEARING CONE	2	4.75
GARLOCK	216	OIL RETAINER	1	2.75
GARLOCK	88	OIL RETAINER	1	2.00
04554-001	SR-15-1	WORM GEAR (23 to 1 ratio)	1	67.00
04568-001	SR-15-2	WORM (23 to 1 ratio)	1	51.50
93062-607	321-B-20	GEAR BOX COMPLETE	1	175.00

NOTE: WORM GEAR & WORM sold in pairs only.

KICKBACK DOGS & PARTS

04563-013	RS-33-4	KICKBACK DOG SUPPORT SHAFT with nuts (13¼" long) fits model 108 model 108	1	\$ 8.25
04563-015	RS-33-5	KICKBACK DOG SUPPORT SHAFT, 20 H.P. with nuts (17¼" long)		10.00
04558-005	RS-33-2	SPACER COLLAR for kickback dog, ½" WIDE fits all models		2.00
04560-003	RS-33-3	7 required on 108 & 208. 9 required on 1010 & 2010		2.25
		KICKBACK DOG, fits all models. 8 required on 104, 16 required on 108 & 208. 20 required on 1010 & 2010		4.25
12595-007	RS-53-1	ANTI-KICKBACK ROD fits 104 & 108	1	4.00
12595-009	RS-53-2	ANTI-KICKBACK ROD, fits 208 model only	1	13.00
04557-001	RS-52	ANTI-KICKBACK BRACKET fits all models	2	19.75
04563-017		KICKBACK DOG SUPPORT SHAFT - fits 1010, 2010		2.75
5007-008		ANTI-KICKBACK ROD, fits 1010 & 2010		

NEW SYM#	PART NO.	NAME OF PART	NO. REQ'D.	PRICE EACH
STOCK HOLDDOWN ASSEMBLY				
4564-007	RS-21 RS-21-1	STOCK HOLDDOWN ASSEMBLY (LESS SUPPORT RODS)		\$ 75.00
		HOLDDOWN ASSEMBLY SUPPORT SHAFT, 1" diameter x 6" fits all models	2	10.50
04565-007	ST-21-2	LOCKING BRACKET FOR HOLDDOWN ASSEMBLY fits all models	4	16.00
04564-005	RS-21-3-1	VERTICAL ROD, HOLDDOWN ASSEMBLY, fits all models, 2 required for each holddown	4	16.00
04564-003	RS-21-3-2	HOLDDOWN SPRING PRESSURE BAR, 1/2 x 3/4 x 10 1/4 fits all models	2	9.50
04557-003	RS-21-3-3	SHOE HOLDING BAR, 1/4 x 3/4 x 11 1/4 fits all models	2	
04556-007	RS-21-4	HOLDDOWN COMPRESSION SPRING (2 required for each holddown) fits all models	4	1.75
4564-011		HOLDDOWN ASSEMBLY SUPPORT SHAFT - fits models 1010, 2010		10.50

GUARDS & DUST CATCHERS

04770-001	RS-28	REAR SPROCKET & CHAIN COVER fits all models	1	\$ 14.75
04770-003	RS-29	FRONT SPROCKET & CHAIN COVER fits all models	1	26.50
04716-001	RS-31	SPIKE ROLL GUARD, fits 108	1	13.00
04716-003	RS-59	SPIKE ROLL GUARD, fits 208, 1010 & 2010	1	15.25
04755-001	RS-32	SAW DUST SHIELD fits all models	1	11.50
04720-001	RS-82	SAW DUST CATCHER, fits models 108 & 208	1	76.00
4720-003		SAW DUST CATCHER, fits models 1010 & 2010	1	76.00

COLLARS REQUIRED FOR 1 1/4" DIA. SAW ARBOR

04560-004	RS-35-11	INSIDE SAW COLLAR, with hub, 1 1/4" bore	1	\$ 90.00
04735-057	RS-35-12	1/4" SAW SPACER COLLAR, 1 1/4" bore		24.00
04735-059	RS-35-13	3/8" SAW SPACER COLLAR, 1 1/4" bore		25.00
04735-061	RS-35-14	1/2" SAW SPACER COLLAR, 1 1/4" bore		19.00
04735-063	RS-35-15	3/4" SAW SPACER COLLAR, 1 1/4" bore		26.00
04735-065	RS-35-16	1" SAW SPACER COLLAR, 1 1/4" bore		27.00
04560-001	RS-35-17	1/16" SAW SPACER COLLAR, 1 1/4" bore		6.00
04560-002	RS-35-18	OUTSIDE SAW COLLAR, 1" thick beveled one side, 1 1/4" bore	1	31.00
04557-005	RS-55-1	ARBOR NUT, 1 1/4 x 5 thd., left hand thread	1	20.00
04557-002	RS-45	ARBOR NUT WRENCH, 2 1/2 hex opening	1	20.00
04735-003	RS-35-19	2" SAW SPACER COLLAR, 1 1/4" bore		34.00
04735-005	RS-35-20	3" SAW SPACER COLLAR, 1 1/4" bore		45.00
04735-007	RS-35-21	1/8" SAW SPACER COLLAR, 1 1/4" bore		12.00

SAW FENCE & PARTS

05020-001	RS-85	SAW FENCE ASSEMBLY, complete assembled	1	\$ 286.00
04719-001	RS-81	FENCE	1	70.00
04565-003	RS-87	GUIDE SCREW	2	3.25
04566-011	RS-78	LOCKING SCREW ASSY, includes screw & handwheel	1	21.00
04718-001	RS-79	FENCE DOLLY	1	77.50
04566-009	RS-69	INDICATOR FINGER	1	6.75
04565-005	RS-83	BEARING BLOCK	1	12.00
04567-007	RS-79-2	INNER GUIDE BAR	1	9.75
04565-001	RS-79-3	OUTER GUIDE BAR	1	18.00
93005-619	3002-DS	FENCE ROLLER BEARING	3	2.25

NEW SYM#	PART NO.	NAME OF PART	NO. REQ'D.	PRICE EACH
MOTOR ASSEMBLIES COMPLETE				
		3 PHASE, 50 or 60 CYCLE, (Any of the Following Voltages) 230/460 V.:		
		25 HP, 3600 RPM, 1 3/4 diameter Arbor		\$ 1991.00
		1 HP, 1800 RPM, 7/8" Arbor, Frame 143T		131.50

SAW ARBORS AND BEARINGS

10661-001		ARBOR SHAFT (25 HP) 8"		\$ 190.00
10661-003		ARBOR SHAFT (25 HP) 10"		196.00
04768-004	RS-76	QUILL PLATE	1	35.00
04566-001	RS-77	SPLINE COUPLING	1	108.00
04786-002	RS-121	MOTOR QUILL (20 HP)	1	452.00
93004-500	#455507	N.D. BEARINGS (10 HP)	1	33.00
93004-503	#455510	N.D. BEARINGS (20 HP)	1	42.00
93005-592	#477212	N.D. BEARINGS (20 HP)	1	15.75
93002-030	#77505	N.D. BEARINGS (10 HP)	1	5.75
93002-025	#77506	N.D. BEARINGS (10 HP)		6.50

SWITCHES & HEATER COILS

93077-605	14GB32BC	STARTER SWITCH (10 HP)	1	\$ 216.00
93077-605	14GB32BC	STARTER SWITCH (20 HP)	1	216.00
93078-610	L-193	OVERLOAD SWITCH (10 HP - 20 HP)	1	30.50
93078-651	9115H89 A	START-STOP SWITCH (1 HP)	1	28.00
93078-649	10250H2747A	START-STOP SWITCH	1	26.50
		HEATER COILS	2	3.50
93077-636	14HB32BC	STARTER SWITCH (25 HP - 220 VOLT)		per set 276.00