

INSTRUCTIONS For ASSEMBLING OPERATING MAINTAINING

DURO TOOLS

MODEL
F3034
1" JIGSTER

ASSEMBLING INSTRUCTIONS

Please read the assembling instructions before attempting to assemble.

- Remove from the carton and open envelope of hardware to use to assemble the jigster.
- Insert the head and 1/2" of 1/2" square head high speed steel drill bit in the handle, and insert the handle into the handle.
- CAUTION:**
 - Insert the 1/2" of 1/2" square head high speed steel drill bit in the handle, and insert the handle into the handle.
 - Be sure to insert the handle into the handle.
 - Be sure to insert the handle into the handle.
- Apply the handle to the handle and insert the handle into the handle.

OPERATING INFORMATION

- There may be some resistance when the handle is being inserted into the handle.
- There may be some resistance when the handle is being inserted into the handle.

Read the instructions carefully. It is important that you understand the instructions before attempting to assemble.

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MAINTENANCE INFORMATION

1. LUBRICATION

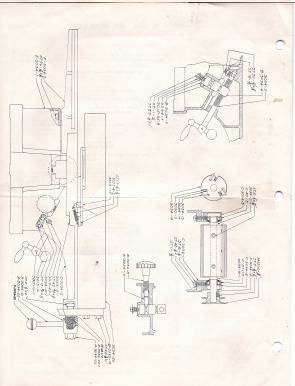
It is important to keep the jigster well lubricated to insure that it will operate smoothly and accurately.

- Remove the handle from the handle and apply a liberal coating of machine oil to the handle.
- Apply the handle to the handle and insert the handle into the handle.

2. REPAIRS AND ADJUSTS. SEE THE DRAWING.

It is important to keep the jigster well lubricated to insure that it will operate smoothly and accurately.

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INFORMATION FOR ORDERING PARTS

- Determine the part number on the assembly drawing.
- Check the number on the part list and enter the correct number and quantity on your order.
- Indicate the Serial Number and date of purchase of the tool.
- Mail your order to us. The parts will be shipped by the next business day, C.O.D. at 7:00 P.M. Chicago, Illinois.
- DO NOT WRITE your name and address. PRINT and use printer's marks.
- If parts or complete tool are sent to an individual, that person assumes all responsibility.

REPAIR ORDER INFORMATION

- Write us completely about the difficulty you are experiencing with your tool and request that repair men you wish to request a quotation as to cost of repair work, we will request your tool and return it to you as quickly as possible.
- Please mark the label on all parts or tools which you return to us. Indicate of location. Do not staple, tape, glue, or otherwise mark parts. Mark clearly on the top. Do not mark the bottom and return to us. Do not return parts to the name of an individual and write as to the name of your company or firm.
- WE DO NOT ACCEPT RESPONSIBILITY FOR ANY TOOLS DAMAGED DURING OR AFTER RETURN.

By mail repair order to us, we will ship the parts to you as quickly as possible.

Copy in your pocket for the repair men. They will be glad to help you.

Do not return to us.

PARTS LIST FOR F204 JOWNER

QTY	Part Number	Description	Price Each
1	0-3034-01	Base	10.00
1	C-3034-01-01	Cutter Head Assembly	60.15
1	3034-10	Cutter Head	7.70
4	3715-1/4" x 1/8" x 1/8"	Washer Set Screw	1.20
1	3034-13	Cutter Blade (Set of 3)	5.10
3	3034-14	Cut Washer	1.40
1	C-3034-12	Cutter Head Shaft	1.10
2	3034-12-1	Cutter Head Nut	.25
1	C-3715	New Departure Ball Bearing	4.20
1	C-3034-4	Bearing Box (Right Hand)	1.40
1	3034-1	Bearing and Lock Wash	.10
2	3715-1/2" x 3/8"	8c. 8c. Machine Screw	.10
2	3715-1/2"	Standard Washer	.10
1	D-3034-01-01	Blade Lock Assembly	2.20
1	3034-15	Clampnut 4c	2.75
1	3034-1-1	Cutter Head Guard	.15
1	3034-1-1	Cutter Head Guard First Pin	.15
1	3034-1-1	Washer of Cutter Pin	.15
1	3034-1-1	Lock Spring	.15
1	3715-1/4" x 3/8"	Blade Lock Pin	.10
1	C-3034-2	TABLE SET	21.00
1	B-3034-2	Table Working Base	.85
1	B-3034-7	Table Working Nut Cam	.40
1	B-3034-8	Front Table Lock Screw	.45
1	A-3034-20	Table Lock Screw Pin	.15
1	3034-7	Raising Nut Washer	.10
1	3034-6-1	Raising Nut Washer Spring	.15
1	3715-1/4"	Standard Washer	.10
1	3715-1/4" x 3/8"	Hex. Nut, Cap Screw	.10
1	3034-16	Ball Handle Pin	.10
1	3034-16-1	Ball Handle Pin	.10
1	3715-5/16" x 1/8" x 1/8"	Headless Nut Screw	.10
1	3715-5/16" x 1/8"	Hex. Flat Nut	.20
1	3034-18	Lock Washer	.10
1	3715-5/16" x 1/8"	P.E. Drive Screw	.10
1	3034-21	Spring Washer	.10
1	3715-40 3/16" x 1/8"	Hex. Nut, Cap Screw	10.15
1	3715-40 3/16" x 1/8" x 1/8"	Hex. Nut, Cap Screw & Lock Washer	.15
FENCE PARTS			
1	3034-20-25	Fence Assembly	11.05
1	B-3034-18	Fence Wire Gauge	1.40
1	3034-21	Fence	9.95
2	3715-5/16" x 1/8" x 1/8"	Hex. Nut, Cap Screw	.25
1	A-3034-21-25	Tilt Lock Assembly	3.00
1	A-3034-21	Tilt Lock Wash Body	1.00
1	A-3034-22	Tilt Lock Wash Handle	.25
1	C-3034-22	Handle Pin	.85
1	3715-1/2"	Fence Lock Handle Washer	.10
1	A-3034-23	Fence Lock Nut	.10
1	A-3034-24	Fence Lock Nut Spring	.10
1	A-3715-1/4" x 1/8"	Hex. Nut, Lock	.20
WHEELS & ROLLERS			
1	A-3034-25	Roller End Washer	.40
1	30-300	1/2" Dia. Roller Screw Wash	.10

PRICES SUBJECT TO CHANGE WITHOUT NOTICE

PURCHASE LOCAL ALL STANDARD NUTS, WASHERS, SCREWS, WASHERS, ETC.

Please Note: We make a minimum invoice charge of 15¢ per order plus postage.

