

OPERATING INSTRUCTIONS AND PARTS LIST FOR CRAFTSMAN DRILL PRESS

MODEL NUMBER 101.03581

This is the Model Number of your Drill Press. It will be found on the rear center of the Base Top. Always mention this Model Number when communicating with us regarding your Drill Press or when ordering Parts.

CONFIDENTIAL INFORMATION FOR RETAIL AND MAIL ORDER STORES

1. **Ordering Instructions** — Send all orders for parts listed herein direct to:

ATLAS PRESS COMPANY
Kalamazoo, Michigan

Parts will be shipped prepaid either to your store or direct to the customer.

A minimum charge of 25c will be made by the source on any order amounting to less than 25c; but the customer is to be charged the actual selling price as shown on the parts list.

2. **Mark-up** — Selling prices on the parts listed produce a mark-up of approximately C3.

FILING INSTRUCTIONS

File this partslist immediately behind partslist Number 101.03580 in the Div. 9 Standard Nomenclature GREY BINDER.

SEARS, ROEBUCK AND CO.

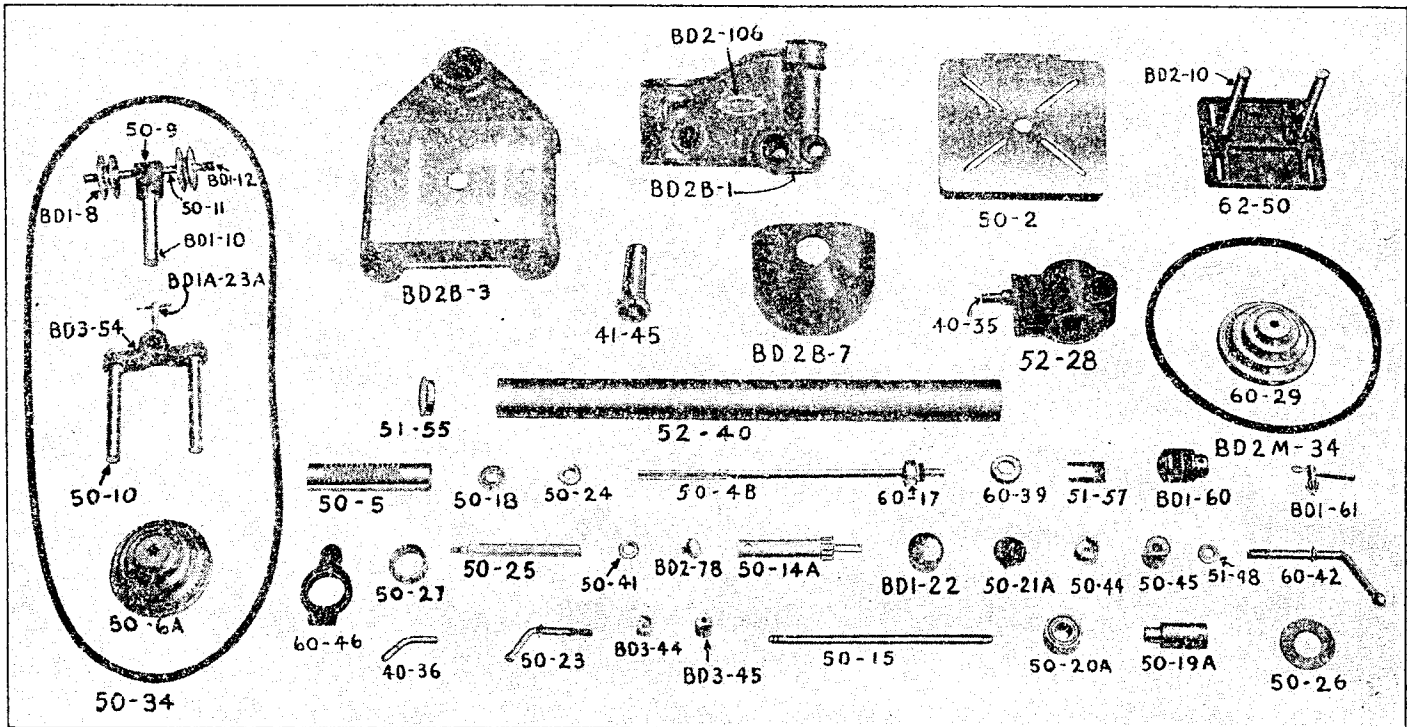
HOW TO ORDER PARTS FOR CRAFTSMAN DRILL PRESS

MODEL NUMBER 101.03581

All parts listed here may be ordered through any Sears retail store or the mail order store which serves the territory in which you live. When ordering, always give the following:

1. Part number
2. Part name and price
3. Model number, which is 101.03581 and will be found on the plate on the rear center of the base top.

ALL PARTS ARE SHIPPED PREPAID



PARTS LIST

Part No.	PART NAME	Selling Price Each	Part No.	PART NAME	Selling Price Each
HEAD ASSEMBLY					
BD2B-1	Head	\$	50-9	Idler Pulley Bracket	
50-4B	Splined Spindle		50-10	Motor Base Bracket Pin (2 req.) each	
50-5	Spindle Quill		BD1-10	Idler Pulley Bracket Shank	
50-6A	Spindle Pulley		50-11	Idler Pulley Shaft	
BD2B-7	Spindle Pulley Guard		BD1-12	Idler Pulley Shaft Grease Cup (2 req.) each	
50-14A	Spindle Feed Pinion Shaft with Pinion		BD1A-23A	Spindle Lock Screw with Handle	
50-15	Spindle Feed Lever		50-34	Belt	
60-17	Chuck Release Collar		BD3-54	Idler Pulley Adj. Bracket	
50-18	Spindle Quill Bearing (2 req.) each		*Idler Assembly, complete		
50-19A	Spindle Pulley Sleeve		MOTOR BASE ASSEMBLY		
50-20A	Spindle Pulley Sleeve Bearing		BD2-10	Motor Base Bracket Pin (2 req.) each	
50-21A	Feed Lever Balance Spring		62-50	Motor Base	
BD1-22	Feed Lever Balance Spring Cap		*Motor Base Assembly, complete		
50-23	Small Clamp Handle		MISCELLANEOUS		
50-24	Upper Spindle Collar		BD2B-3	Base	
50-25	Feed Stop Stud		60-29	Motor Pulley	
50-26	Spindle Pulley Bearing Plate		BD2M-34	Belt	
50-27	Quill Sleeve		52-40	Column	
60-39	Chuck Release Nut		51-55	Column Tube Cap	
50-41	Feed Stop Stud Nut (2 req.) each		51-57	Chuck Release Wedge	
60-42	Clamp Handle		BD1-60	No. 33 Jacobs Chuck 1/16" to 1/2"	
BD1-43	Special No. 7 Parker Kalon Drive Screw (2 req.) each		40-60	No. 6A Jacobs Chuck 0" to 1/2"	
BD3-44	Quill Lock		BD1-61	Jacobs Chuck Wrench	
50-44	Column Lock		SAMPLE ORDER		
41-45	Spindle Guard		Sears, Roebuck & Company		
BD3-45	Quill Lock Sleeve		Enclosed find my check for \$1.55 for which please send me by parcel post the following parts for my Craftsman drill press, model No. 101.03581.		
50-45	Column Lock Sleeve		1 ea. 50-6A Spindle Pulley \$1.25		
60-46	Feed Stop Bracket		1 ea. 50-27 Quill Sleeve30		
BD2-78	Feed Lever Lock Screw		\$1.55		
BD2-106	Name Plate		Yours truly,		
*Head Assembly, complete					
TABLE ASSEMBLY					
50-2	Table		John Marten		
52-28	Table Bracket		Box 125		
40-35	Table Pilot Stud		Richmond, Indiana		
40-36	Table Lock Pin				
60-42	Clamp Handle				
50-44	Column Lock				
50-45	Column Lock Sleeve				
*Table Assembly, complete					
IDLER ASSEMBLY (Not Standard Equipment)					
BD1-8	Idler Pulley (2 req.) each				

NOTICE: This is NOT a packing slip. The parts shown and listed incl accessories that are not necessarily part of this tool. NOTE: Standard parts, such as bolts, nuts, washers, etc., are not listed above as such parts can be obtained locally. *NOTE: On assemblies such as the head assembly, we can supply only the complete assembly at the price shown. We cannot supply assemblies without certain parts for any less money than the complete assembly. This is due to the fact that in the application of modern production methods in our plant, these assemblies are produced on a production line, and may be produced efficiently and inexpensively. Any variation from the standard assembly costs more to make than would be saved by the omission of a few parts.

