



ASSEMBLY INSTRUCTIONS
FOR

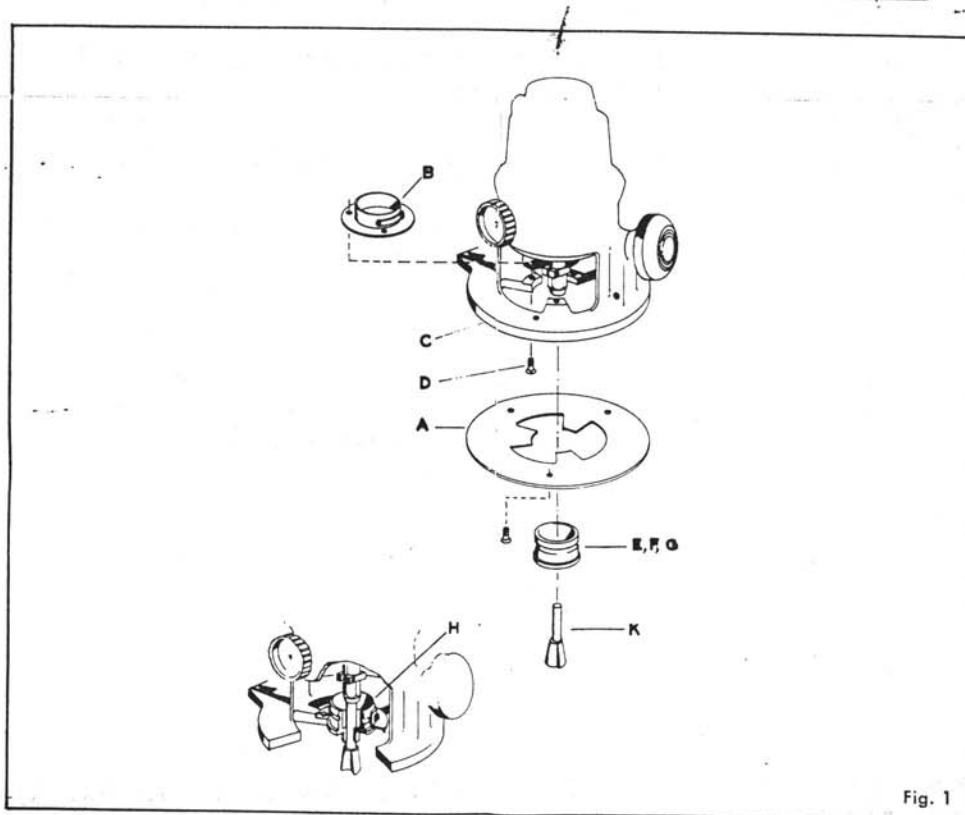


REG. TRADE-MARK



GUIDE BUSHINGS AND ADAPTER
(FOR USE WITH ROUTER BASE, MODEL NO. 315.25056)
CATALOG NUMBER 25059

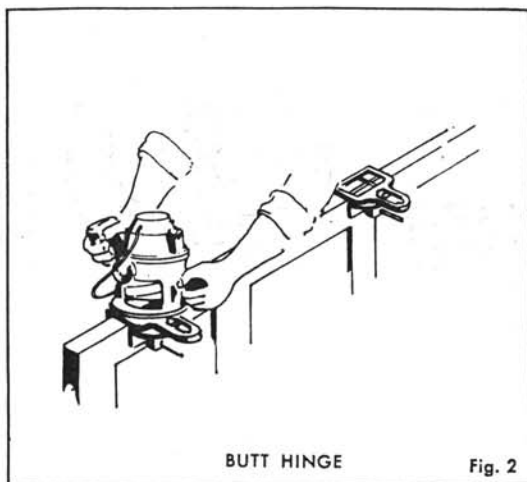
Always mention the above catalog number when communicating with us regarding this item.



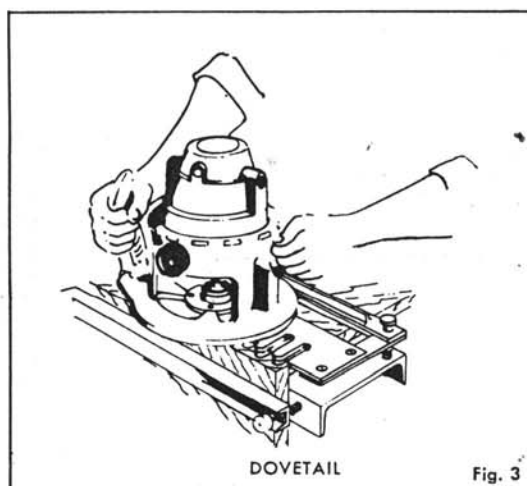
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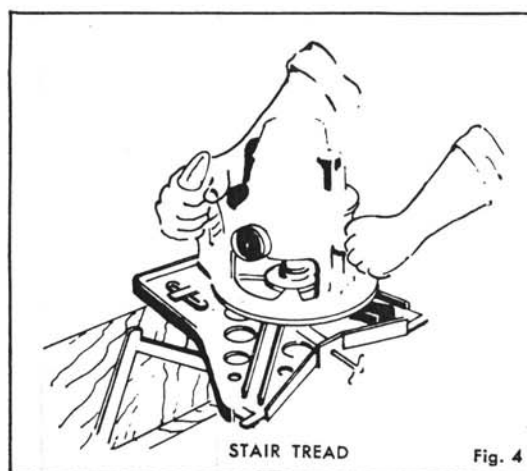
**TYPICAL ROUTER APPLICATIONS
WHEN USED WITH #25059
GUIDE BUSHINGS**



TO ATTACH ADAPTER TO ROUTER BASE (See Fig. 1 for parts identification). Remove sub base A, attach adapter B to base C (collar section facing toward power unit) with 3 screws D (supplied). Reattach sub base A.



TO ATTACH BUSHING TO ADAPTER—Press one of the bushings E, F, or G (see table below) from sub base side, into the mounted adapter. Make sure that the ball in the adapter is fully engaged in the bushing's groove. See H, Fig. 1.



TO OPERATE—Insert cutter K through bushing and secure in router chuck. Use with template, which serves to guide and restrict the movement of the router within the desired area being cut. See table below for the proper selection of bushings, cutters, and templates.

NOTE: The Butt Hinge Template, Cat. No. 2574, or the Dovetail Template, Cat. No. 2572, may be purchased from the nearest Sears or Simpsons-Sears Retail Store, Mail Order House or Catalog Sales Office.

BUSHING, CUTTER AND TEMPLATE TABLE

| BUSHING NO. AND DESIGNATION | | CUTTER | | | TEMPLATE | FIG. NO. |
|--------------------------------|---|-------------|--------------|---------|-------------|----------|
| | | CUTTER DIA. | TYPE | CAT NO. | | |
| 2-703773-01 | E | ½ INCH | STRAIGHT BIT | 25523 | BUTT HINGE | 2 |
| 2-703773-02 | F | ½ INCH | DOVETAIL BIT | 25531 | DOVETAIL | 3 |
| 2-703773-03 | G | 11/16 INCH | STAIR ROUTER | 2518 | STAIR TREAD | 4 |