

# Sears

## CRAFTSMAN

REG. U. S. PAT. OFF.

# POWER and HAND TOOLS

## 1966

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*Satisfaction guaranteed  
or your money back*

# CRAFTSMAN 10-inch Accra-Arm Saw

REG. U.S. PAT. OFF.

*Our best Radial-Arm Saw has a special friction-lock for the carriage*



When carriage is pushed back, the lock holds it at rear of track . . . stops bounce-back and creeping

Electro-magnetic brake stops blade within 10 seconds . . . does NOT drag when blade is started

Color-coded controls up front for fast set-ups

Big 20 $\frac{3}{8}$  x 40-inch work table

Back end of shaft has standard  $\frac{1}{2}$ -in. x 20-thread . . . needs no special adapters for accessories

Enclosed 3-in. diameter column assures extra rigid support

## SPECIFICATIONS

- Motor . . . develops 2 HP, 3450 RPM
- Blade . . . 10 in. x  $\frac{5}{8}$ -in. center hole
- Depth of cut (max.) . . . 2 $\frac{1}{2}$  inches
- Depth of 45° cut (max.) . . . 2 $\frac{1}{2}$  in.
- Width of crosscut maximum in 1-inch stock . . . . . 16 $\frac{3}{4}$  inches
- Width of rip (max.) . . . . . 25 $\frac{3}{4}$  inches
- Height adjustment . . . . . 8 inches
- Dado size . . . 8-in. diameter x 1 $\frac{3}{16}$  in.
- Dado depth (maximum) . . . 1 $\frac{1}{2}$  inches
- Miter index stops . . . Arm rotates 360°—fixed stops at 0° and 45° right and left
- Yoke . . . Swivels 180° right or left—fixed stops at 0°, 45° and 90° right or left
- Bevel index . . . Motor tilts 180°—fixed stops at 0°, 45° and 90° right and left
- Table . . . Laminated hardboard, resin-bonded wood particles 20 $\frac{3}{8}$  x 40 x 1 in.
- Column diameter . . . . . 3 inches
- Distance from center line of column to end of arm . . . . . 30 $\frac{1}{2}$  inches
- Over-all size . . . . . 34x40x29 in.
- Scales . . . Miter, bevel, in-and-out rip

Develops 2 HP **\$209.95** without stand

- Automatic thermal overload protector resists motor burnout
- Key lock on switch provides extra safety when tool is left unattended

Designed to meet the requirements of professional craftsmen, and home workshop owners who demand the very best tools. A big, brawny saw . . . power-packed to breeze through the tough jobs . . . yet built with such precision that it gives exceptional accuracy.

The electro-brake works much faster than ordinary mechanical brakes. Stops blade automatically when power is shut off. No waiting between set-ups.

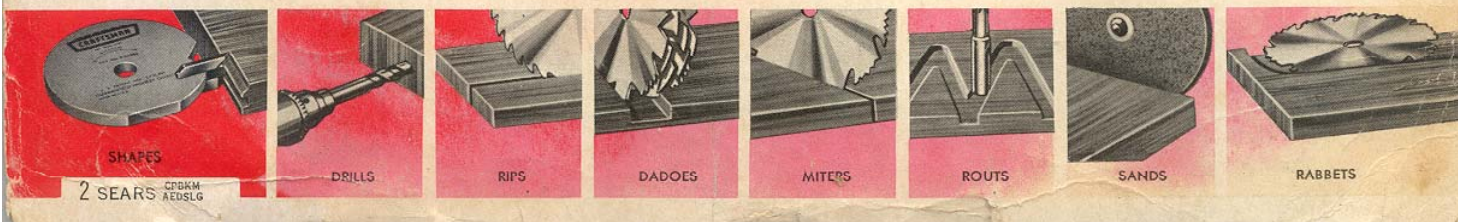
Saw glides along entire length of radial arm on sealed, permanently-lubricated ball bearings. 4 $\frac{3}{4}$  inches between bearing centers for extra-smooth carriage travel . . . a feather-light touch moves entire carriage mechanism. In laboratory tests, the carriage was moved back and forth over 20,000 times while damp, resinous sawdust was blown over the mechanism . . . there was no clogging and a minimum of wear.

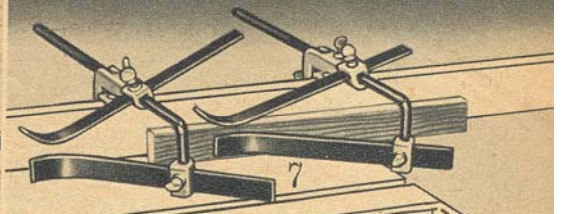
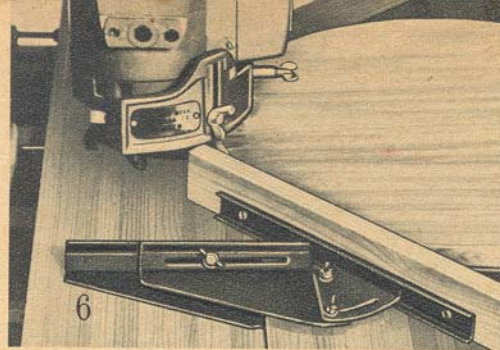
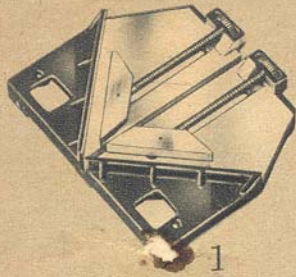
Cuts from top . . . layout marks always in view. Settings hold fast . . . assure precision cuts even with

repeated operations. Adjustable anti-kickback device. Handle and motor are an integral assembly . . . single-hand control with full-view cutting keeps you in command at all times. Big table doubles as work bench . . . simply swing arm aside. Push-button on-off switch. Miter latch lever, arm lock and elevating mechanism are up front and easy to reach.

Powerful single-phase 3450-RPM capacitor motor operates on 110-120 or 230-volt 60-cycle AC.  $\frac{5}{8}$ -inch diameter motor shaft. Draws only 10 amps under average working conditions. Direct-drive delivers full power . . . no belts, pulleys or gears. Motor has precision ball bearings, permanently lubricated. With 10-inch Kromedex combination blade. UL listed (Industrial Standards). Stand not included. See stand 99M10308L5 on opposite page; also see the handy accessories on opposite page.

99 M 2941 N—Shipping weight 182 lbs. . . \$209.95





## Many more uses for **CRAFTSMAN** 9-inch and 10-inch Radial-Arm Saws with these Accessories

**1 Miter Vise.** A double-jaw vise with built-in accuracy for cutting perfect 45° miter (90° miter joints) on all radial-arm saws and swing saws. Holds moldings and frame sections up to 3 in. wide. Aluminum base and jaws with steel screw for rigid clamping.  
9 M 3279—Wt. 2 lbs. 4 oz. \$9.99

**4 Molding Head Guard.** Gives you extra protection when using your radial arm saw as a shaper. Easy to mount and dismount . . . a desirable safety accessory. Use with molding cutters described on page 10 of this catalog.

**6 Shaper Fence.** 3-inch movement. 45° angular adjustment. An ideal support when cutting picture frames. Shipping weight 2 lbs. 15 oz.  
9 M 2953 . . . . . \$6.99

**2 Rotary Surface Planer Attachment.** Three blades remove stock swiftly, leave surface extra-smooth. Attaches to saw in a jiffy . . . screws on motor shaft. 1/2-inch x20 thread. A real work-saver.  
9 M 2951—Wt. 1 lb. 6 oz. . . \$6.99

Fits saws 99M2941N on facing page, 99 M 2935N on page 4 of this catalog and former saws 99-2940, 99-2900, 99-2931, 99-2930.

**7 Hold-down Attachment.** Fits most bench saws, radial-arm saws, shapers and jointers. Keeps hands away from cutting blade. Provides constant pressure on the work-piece the entire length of cut. Four steel fingers hold work from four directions at the same time . . . keep work from creeping away from blade.

Shipping weight 1 lb. 13 oz.  
9 M 29525 . . . . . \$9.99

Attachment includes 2 clamps for attaching auxiliary rip fence (rip fence not included) to regular rip fence; 2 tempered steel "L" rods that attach to clamps and hold-down fingers; 4 holding fixtures that lock fingers to "L" rods; 4 spring steel hold-down fingers. All necessary mounting hardware and easy-to-follow instructions included.  
Shipping wt. 3 lbs. 2 oz.  
9 M 3230 . . . . . \$3.99

**3 CRAFTSMAN precision-gear Key Chuck.** Converts your radial-arm saw for routing, cutting . . . and many, many other operations. Holds standard shank boring tools up to 1/2-inch diameter. Fits 1/2-inch x20-thread shaft. Capacity 5/64 to 1/2 inch. With key.  
9 M 2980—Shpg. wt. 1 lb. . . \$5.99

**5 Floating Ring Guard.** Gives you maximum protection while you retain a clear view of operation at all times. Guard "floats" up over work as saw is fed. Will not distract attention from cutting operation.

Fits saw 99 M 2941N on facing page and former saws 99-2940, 99-2900, 99-2931, 99-2930. Not for use with saw 99 M 2935N on page 4. Shipping weight 1 lb. 8 oz.  
9 M 29005 . . . . . \$5.99

**CRAFTSMAN Radial-Arm Saw Book.** Gives complete information for getting the most out of the radial-arm saws shown in this catalog.

Explains and shows all operations. Describes techniques for working with wood, plastics and various metals. Durable plastic cover.

9 M 2955—Wt. 1 lb. . . \$3.99

**\$3.99**



## Heavy-duty Stand or Cabinet

**8 Extra heavy duty . . . very attractive.** Gives rigid, solid support for radial-arm saws and other heavy power tools. May be used with either of the saws on pages 2 and 4. Holds either 5 drawers or 4 shelves (listed below) . . . or any combination. Easily converted into a shop cart by adding the casters listed below.

Basic stand has top tray with 1 1/2-inch rim, bottom and back. Use top with rim down as a shelf, or with rim up as a tray. Adjustable feet permit leveling stand on uneven floors. Attractive gray enamel finish; drawers have red trim. Unassembled.

Stand with 3 drawers and door. 23 1/2 x 18 x 32 1/4 in. See description of door and drawers below.  
99 M 10308L5—Shpg. wt. 81 lbs. . . \$44.99

Basic Stand only. Without drawers or door.  
99 M 10307L—Shpg. wt. 46 lbs. . . \$26.99

Steel Drawer\*. 16 1/2 x 15 1/2 x 2 1/4 in. Includes mounting rails and compound drawer slides.  
99 M 10327C—Shpg. wt. 9 lbs. . . \$4.99

Steel Shelf\*. 16 1/2 x 18 1/2 x 1 1/2 in. Mounting hardware included.  
99 M 10347C—Shpg. wt. 4 lbs. . . \$2.99

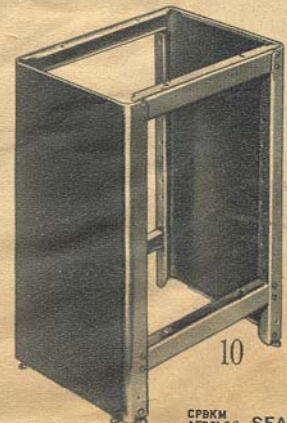
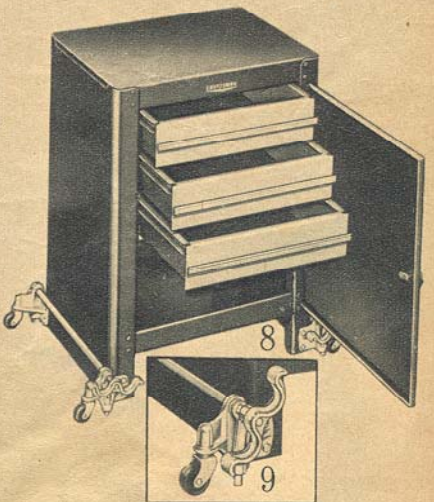
Steel Door\*. Full-length piano-type hinge for smooth operation. Tumbler lock and 2 keys.  
99 M 10337C—Shpg. wt. 10 lbs. . . \$5.49

\*The above 3 accessories fit stand above and also 99M1030L below, former 99-1031 and 99-10317.

**9 Retractable Caster Set.** Step on lever and casters lower for rolling. Step on lever again and casters retract . . . and stand rests solidly on floor. Extra heavy duty cast aluminum with hard plastic wheels. For use with stand above. Also for 99M10525K and 99M1071K on page 33 and 99M10265N2 on page 97; also former 99-1026, 99-10425, 99-1031 and 99-10317. Set of four casters.  
99 M 7440C—Shpg. wt. 11 lbs. Set \$12.99

## Utility Stand

**10 A rugged, heavy-gauge steel stand** for use with Radial-Arm Saw 99M2935N on page 4 and former numbers 99-2930, 99-2931. Not for saw on facing page. 23 1/2 x 18 x 32 1/4 inches high. Adjustable feet permit leveling stand on uneven floors. 20-inch space between top and bottom rails will hold 5 drawers or 4 shelves . . . or any combination. Drawers and shelves not included (listed above). Unassembled. Not for use with casters.  
99 M 1030L—Shpg. wt. 31 lbs. . . \$17.99



## More Accessories for **CRAFTSMAN** 9-inch and 10-inch Radial-Arm Saws

ACCESSORY	Catalog Number	See page
Blades . . . . .	All 9 and 10-inch Blades.	8-9
Dado Set . . . . .	9M32471, 9M3257	10
Cut-off Wheel . . . . .	9M6465	32
Molding Head Set . . . . .	9M3215	10
Wire Scratch Wheels . . . . .	9M64822 9M64802 9M64832	29
Sanding Drum . . . . .	9M25246	29
Finish Sanding Kit† . . . . .	9M28476	29
Wire Brushes† . . . . .	9M64880, 9M64881 9M64900, 9M64901	29
Power Wood Boring Bits† . . . . .	9M2092	45
Wood Screw Pilot Bits† . . . . .		
use to countersink and counterbore . . . . .	9M4203, 9M4204	45

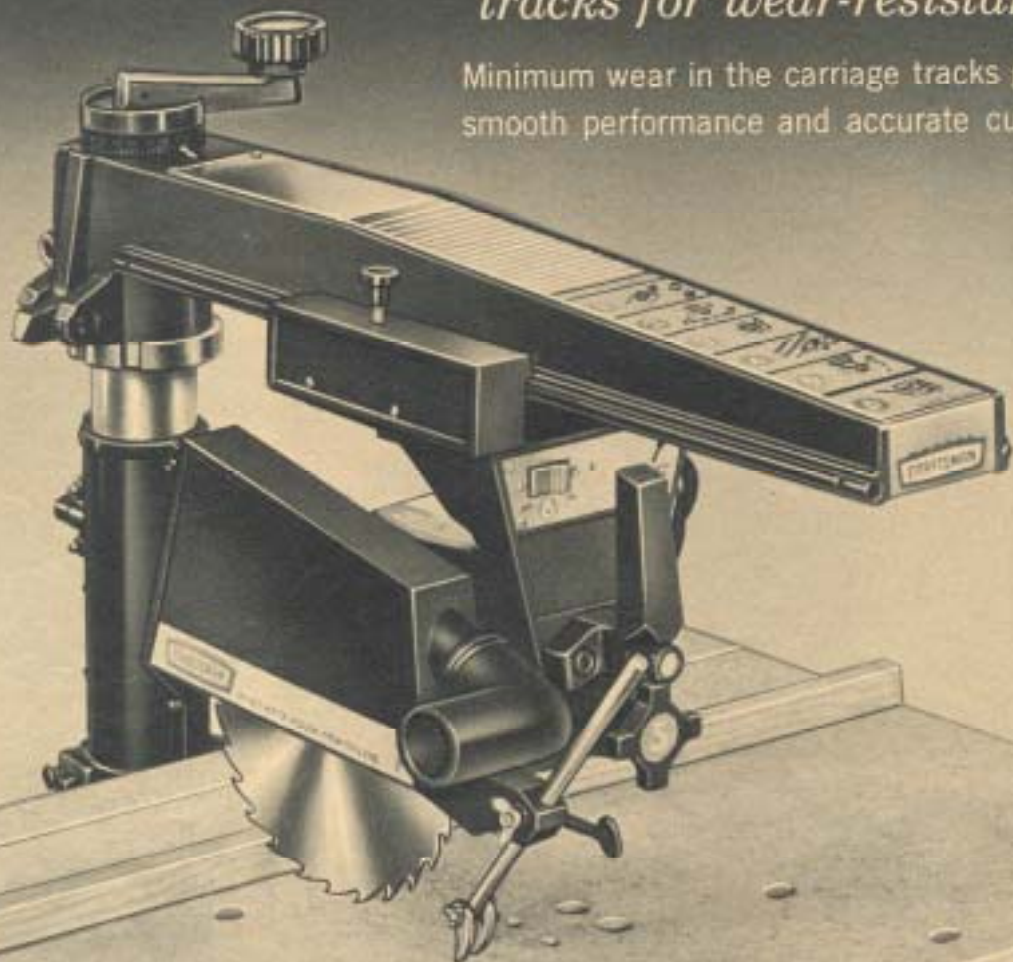
†For use with chuck 9M2980 at top of page. The auxiliary shaft on CRAFTSMAN Radial-Arm Saws fits any key-type chuck with 1/2-inch x20-thread.

*No Money Down on anything  
Sears sells . . . see page 98*

# CRAFTSMAN 9-inch Radial Arm Saw develops 1<sup>3</sup>/<sub>4</sub> HP

*Carriage rolls on built-in hard steel tracks for wear-resistance*

Minimum wear in the carriage tracks gives smooth performance and accurate cutting



No Money  
Down  
on anything  
Sears sells

SEE PAGE 98  
FOR DETAILS

## SPECIFICATIONS

- Motor... Develops 1<sup>3</sup>/<sub>4</sub> HP, 3450 RPM, capacitor-start
- Blade size... 9-in. 1/2-in. center hole
- Depth of cut (maximum)... 2<sup>5</sup>/<sub>8</sub> inches
- Depth of cut 45° (maximum) 2 inches
- Width of crosscut (maximum) in 1-inch stock: 1<sup>3</sup>/<sub>8</sub> inches
- Width of rip (maximum)... 2<sup>5</sup>/<sub>8</sub> in.
- Height adjustment... 7 inches
- Dado size... 7-in. diameter x 1<sup>3</sup>/<sub>8</sub> in.
- Dado depth (maximum)... 1<sup>3</sup>/<sub>8</sub> inches
- Miter index stops... Arm rotates 360°, fixed stops at 0° and 45° right or left
- Yoke... Swivels 180° right or left with fixed stops at 0° and 90° right or left
- Bevel index. Motor tilts 180°, fixed stops, 0°, 45°, and 90° right or left
- Scales... Miter and bevel
- Table... 21<sup>3</sup>/<sub>8</sub> x 12 inches
- Column diameter... 2<sup>1</sup>/<sub>2</sub> inches
- Distance from center line of column to end of arm... 24<sup>5</sup>/<sub>16</sub> inches
- Over-all height (column extended)... 28 inches
- Switch... Rocker-type with key lock

**\$159<sup>95</sup>**  
without stand

- Direct-drive capacitor motor delivers full power at all times... no belts, pulleys or gears
- Key-lock on switch provides extra safety
- Color-coded controls make set-ups simple
- Power-unit carriage glides easily on permanently-lubricated ball bearings - exceptionally accurate

A completely new and improved design... lightweight and portable... yet with the accuracy and ruggedness necessary for professional use. Many, many uses... see accessories on page 2.

A superb, precision-built tool. Automatic thermal overload protector resists motor burnout. Full 1<sup>1</sup>/<sub>2</sub>-inch arbor... back-end 1<sup>1</sup>/<sub>2</sub>-inch x 20-thread to take standard accessories without using adapter. Cuts from top... layout marks always in view. Anti-kickback device.

Single-hand control with full-view cutting. Ball-bearing epoxy-insulated motor 110-120-volt, 60-cycle AC, UL listed. Stands shown on page 3 can be used with this saw. Shipping weight 94 pounds.

99 M 2935N... \$159.95

Manual Brake for above. Stops blade in less than 12 seconds. Shipping weight 14 ounces.

9 M 2935E... \$4.99

# CRAFTSMAN 10-inch Tilting-arbor Floor Model Saw

REG. U. S. PAT. OFF.

## with exclusive "Exact-I-Cut" Guide

Indicates and aligns cut exactly to blade kerf width..ends trial cuts..reduces waste



### SPECIFICATIONS

- Depth of cut (maximum) . . . 3¼-in. at 90°; 2¼-in. at 45°
- Blade size . . . 10-inch with ⅝-inch center hole
- Distance in front of blade . . . 12⅞-inch at 3¼-inch depth of cut; 14¼-inch at 1-inch depth of cut
- Dado capacity (6-inch dado) . . . 1¼-inch deep; 1⅜-inch wide
- Arbor tilt (maximum) . . . 45°
- Bearings . . . 2 sealed ball; lubricated for life
- Rip fence . . . 33⅜ inches long; 2⅝ inches high
- Table size: without extensions 20x27 inches; 34⅝ inches high
- Base size . . . 22¼x19¼ inches
- Over-all sizes: 37⅞ in. high; 38⅜ inches long without motor; 47⅞ inches long with motor
- Motor recommended . . . minimum 1-HP motor; maximum 1½-HP motor; 3450 RPM
- Miter gauge stops . . . at 45° and 90° right and left

Without blade guard, motor, switch or miter gauge hold down

**\$269<sup>95</sup>**

Built for continuous, heavy-duty industrial or professional woodworking service. Excellent for schools, farm workshops and home shops, too. Mounted on a bench-height cabinet for stability and convenience when sawing.

Easy-to-read indicators on top of table show the exact line of blade cut. Two 8x27-in. grid extensions. Spacious 36x27-in. work area. Kromedge chisel-tooth combination blade treated to resist rust . . . stays sharp 3 to 5 times longer than ordinary blades.

Lock knobs on 2 control wheels assure accuracy. ¼-inch diameter tilt and elevation screws are tensioned to stay set . . . help reduce play in threads.

Rip fence rides on steel roller—removes and locks at any point. Cast iron frame, dust chute, double V-belt drive, open back. With motor mount, belt guard, 2 pulleys and V-belts. No motor, blade guard, switch, hold down.

Shipping weight 301 pounds.  
99 M2245N . . . . . \$269.95

With CRAFTSMAN 1-HP 3450-RPM capacitor motor. 110-120 or 230-v., 60-c. AC. Shpg. wt. 328 lbs.  
99 M22455N2 . . . . . \$299.95

Blade Guard Assembly.  
9 M 2732—Wt. 6 lbs. 10 oz.. \$15.49

Grid-type Table Extension Set. Extends table to 52x27 in. Front and rear rip fence guide bars 52 in. long. With scale, 2 extensions, nuts, bolts.  
Shipping weight 29 lbs.  
99 M 2440K . . . . . Set \$65.99

Heavy-duty Switch. 1½-HP rated. 2 poles for 110-120 or 230-v. AC-DC. Brackets, bolts.  
9 M 2961—Wt. 2 lbs.. \$7.99

Molding Head Insert.  
Shpg. wt. 2 lbs. 3 oz.  
9 M 2209 . . . . . \$4.99

Dado Insert. Capacity 6 in. Shpg. wt. 2 lbs. 2 oz.  
9 M 2747 . . . . . \$4.99

# CRAFTSMAN 10-inch Tilting Arbor Bench Saw

REG. U. S. PAT. OFF.

Our finest Bench Saw... industrial quality...  
special micro-adjustment on fence assures extra cutting precision

Without blade-guard, stop rods,  
hold-down, motor, stand  
or table extensions

**\$124<sup>95</sup>**



## SPECIFICATIONS

- Depth of cut (maximum).....3¾ inches
- Blade size.....10-inch diameter; ¾-inch center hole
- Blade tilt (maximum).....45 degrees
- Blade speed...9000 peripheral ft. per min. (approximate)
- Distance in front of blade:  
(at full 3¾-inch depth of cut).....13 inches  
(at 1-inch depth of cut).....15¼ inches
- Blade.....Kromedge chisel-tooth combination
- Table size.....27 inches long; 20 inches wide
- Table height.....12¾ inches
- Over-all width.....23¾ inches
- Over-all length.....28 inches
- Length of fence.....32½ inches
- Mounting dimensions (hole centers)...11¼x13¾ inches
- Arbor speed recom-  
mended.....3450 RPM
- Motor recommended  
(minimum).....1 HP; 3450 RPM
- Motor pulley  
(included).....2½ inches
- Machine pulley  
(included).....2½ inches
- V-belt (included)  
...41 inches long; ½ inch wide
- Base size  
...15¼ in. wide; 19 7/16 in. long

A mere twist of a micro-adjustment knob aligns rip fence exactly to desired cut. Never any guessing or trial runs.

This rugged tilting arbor saw meets the requirements of industrial shops. Pre-tensioned controls hold depth and angle settings of blade. Fine Acme threads for extra precision in adjustments. Remove or interchange table insert with one hand, without any tools.

Motor, blade and belt tilt together to eliminate belt twisting. Positive stops at 45° and 90°. Ball-bearing arbor. 13-inch work area ahead of blade at maximum depth of cut. You can lift pick-off type fence from table or place it at any point. One lever locks ends of fence against table, not guide bar. Fence can be used on either side of blade. Two sealed, permanently lubricated ball bearings. Table has pre-tapped holes conveniently located for mounting switch 9 M 1208 listed below at right.

Dado capacity (using 7-inch dado saw): 1 1/16 inch wide, 1 3/8 inch deep. Motor mount floats; belt stays tight. Tension device between motor-mounting plate and support reduces vibration of motor. Rip fence, rip-fence rack, aluminum miter gauge. *Without motor.*  
99 M 2990N—Shipping weight 135 pounds. \$124.95

Saw above with CRAFTSMAN 1-HP, capacitor-start motor. 3450 RPM. Sleeve-bearings. For 110-120-volt, 60-cycle AC current. With 4-foot, 3-wire cord.  
99 M 1343N2—Shipping weight 161 lbs. \$149.95

20-inch Adjustable Table Extension. Adds up to 20 in. to table. Includes extension, 2 solid steel rods.  
9 M 2178—Shipping weight 13 lbs. Each \$13.99

10-inch Grid-type Table Extension. Widens table 10 inches on either side. With bolts and rip-fence rack extension. Size: 27x10 inches.

99 M 29927C—Shipping weight 10 pounds. \$17.99

CRAFTSMAN Tool Stand. (Shown with saw above.) Base 16 3/4 x 21 1/4 x 5 3/16 inches. 4 caster holes. Steel column—3 1/4 in. diam., 21 inches long. Popular pedestal type; extra heavy duty construction.

99 M 2228L—Shipping weight 60 pounds. \$31.99

Package of 4 Casters. For above tool stand.  
9 M 2819—Shpg. wt. 1 lb. 2 oz. Package 4.99

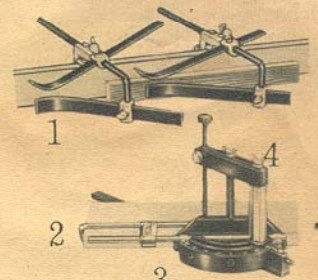
Blade Guard Assembly. Automatic-leveling guard tilts with blade. With plastic insert. Includes guard, splitter, bracket and non-kick-back pawls.  
9 M 29926—Shipping weight 4 lbs. 4 oz. \$13.99

Dado Insert. For bench saw featured above. Set screw adjustment. Accommodates dados up to 7 in.  
9 M 29921—Shipping weight 1 pound. \$2.29

Molding Head Insert. Set screw adjustment.  
9 M 29922—Shipping weight 1 pound. 2.29

On-off Rocker Switch. Can be mounted easily on bench saw above, or on other bench power tools. For Sears and other make motors up to and including 1 HP. Turns 3-prong receptacle on and off. 3-prong adapter. For 110-120 or 230-volt, 20-10 ampere AC. 8-ft. cord included.  
9 M 1208—Shipping weight 1 lb. 6 oz. \$4.99

## Saw Attachments



1 CRAFTSMAN Hold-down. Fits bench, radial-arm saws, shapers and jointers. With four steel fingers, two clamps and two L-rods.  
9 M 3230—Wt. 3 lbs. 2 oz. Set \$3.99

2 Miter Gauge Stop Rods. For 9 M 29925 below; former 9-2720, 9-2760, 9-2764 miter gauges.  
9 M 29924—Wt. 1 lb. 4 oz. \$1.49

3 CRAFTSMAN Miter Gauge. Adjustable stops at 45° and 90°. Bar slide for most saws with 3/8 x 3/8-inch miter slot. Fits saws on pages 5, 6, 7, and most former saws except 99-2424 and 99-2465. Also fits disc sander 99M2254L, former 99-2237; shaper 99M2394N.  
9 M 29925—Wt. 4 lbs. 13 oz. \$10.99

4 Hold-down Clamp. For (3) above. Automatic thumb release.  
9 M 29923—Wt. 1 lb. 13 oz. \$7.99

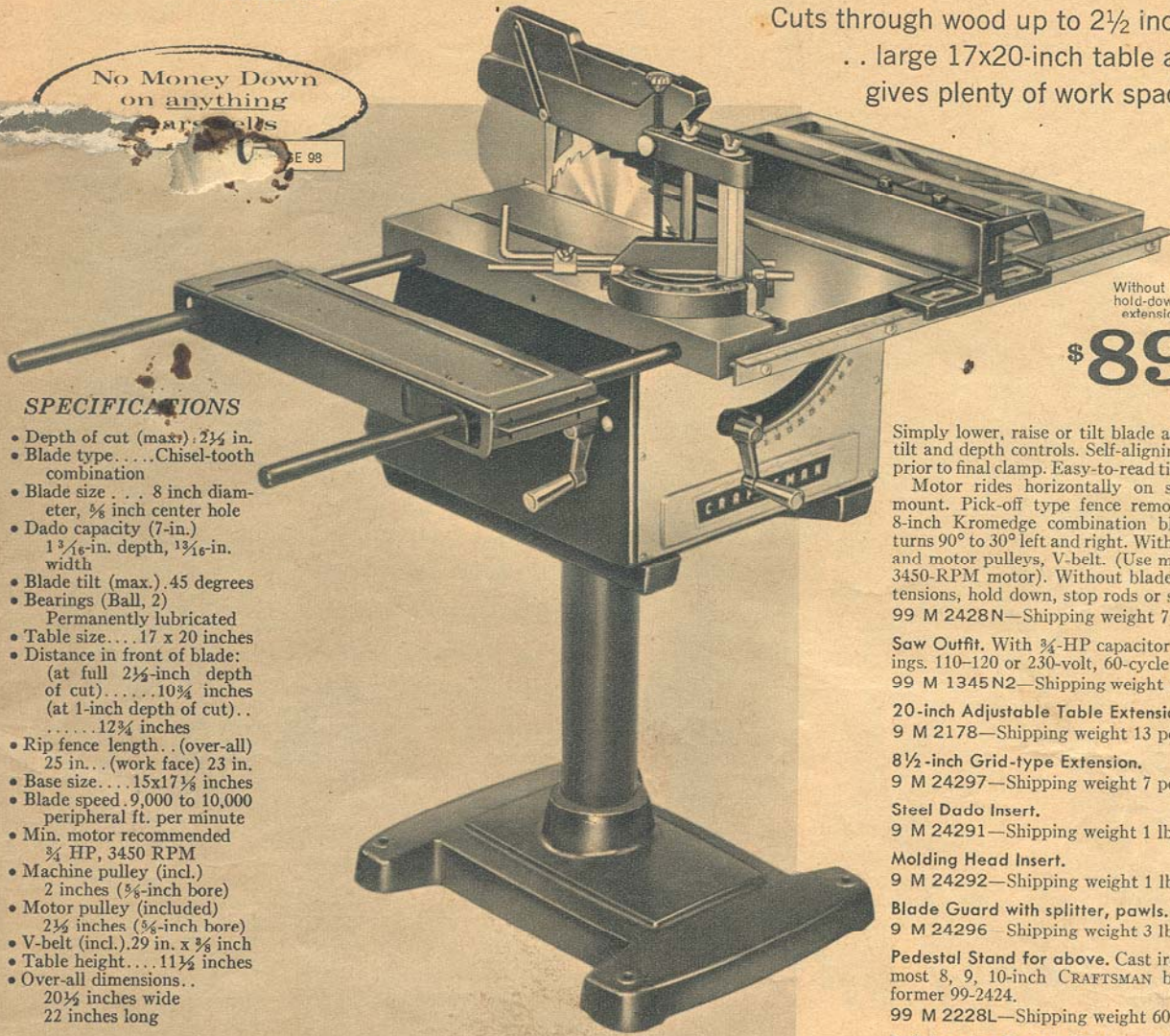
# CRAFTSMAN 8-inch Tilting Arbor Bench Saw

REG. U. S. PAT. OFF.

Cuts through wood up to 2½ inches thick  
 . . . large 17x20-inch table area  
 gives plenty of work space

No Money Down  
 on anything  
 you can afford

99



Without blade-guard,  
 hold-down, stop-rods,  
 extensions or stand

**\$89<sup>99</sup>**

## SPECIFICATIONS

- Depth of cut (max.) 2½ in.
- Blade type . . . . . Chisel-tooth combination
- Blade size . . . . . 8 inch diameter, ⅝ inch center hole
- Dado capacity (7-in.)  
 1 ⅜- in. depth, 1 ⅜- in. width
- Blade tilt (max.) 45 degrees
- Bearings (Ball, 2)  
 Permanently lubricated
- Table size . . . . . 17 x 20 inches
- Distance in front of blade:  
 (at full 2½- inch depth of cut) . . . . . 10 ¼ inches  
 (at 1- inch depth of cut) . . . . . 12 ¼ inches
- Rip fence length . . (over-all) 25 in. . . (work face) 23 in.
- Base size . . . . . 15x17 ⅜ inches
- Blade speed 9,000 to 10,000 peripheral ft. per minute
- Min. motor recommended ¾ HP, 3450 RPM
- Machine pulley (incl.) 2 inches (⅝- inch bore)
- Motor pulley (included) 2 ¼ inches (⅝- inch bore)
- V-belt (incl.) 29 in. x ⅝ inch
- Table height . . . . . 11 ½ inches
- Over-all dimensions . . . . . 20 ½ inches wide 22 inches long

Simply lower, raise or tilt blade as needed. Separate tilt and depth controls. Self-aligning rip-fence clamps prior to final clamp. Easy-to-read tilt indicator.

Motor rides horizontally on self-aligning motor mount. Pick-off type fence removes at any point. 8-inch Kromedge combination blade. Miter gauge turns 90° to 30° left and right. With rip fence, machine and motor pulleys, V-belt. (Use minimum of ¾ HP, 3450-RPM motor). Without blade guard, motor, extensions, hold down, stop rods or stand.  
 99 M 2428N—Shipping weight 77 pounds. . \$89.99

**Saw Outfit.** With ¾-HP capacitor motor. Ball bearings. 110-120 or 230-volt, 60-cycle AC. 4-ft. cord.  
 99 M 1345N2—Shipping weight 100 lbs. . \$114.95

**20-inch Adjustable Table Extension.**  
 9 M 2178—Shipping weight 13 pounds. . . . . 13.99

**8½-inch Grid-type Extension.**  
 9 M 24297—Shipping weight 7 pounds. . . . . 11.99

**Steel Dado Insert.**  
 9 M 24291—Shipping weight 1 lb. 2 oz. . . . . 2.19

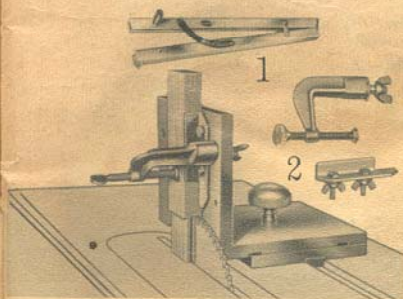
**Molding Head Insert.**  
 9 M 24292—Shipping weight 1 lb. 2 oz. . . . . 2.19

**Blade Guard with splitter, pawls.**  
 9 M 24296—Shipping weight 3 lbs. 3 oz. . . . . 7.99

**Pedestal Stand for above.** Cast iron. Fits above and most 8, 9, 10-inch CRAFTSMAN bench saws except former 99-2424.  
 99 M 2228L—Shipping weight 60 pounds. . . 31.99

**Ball-bearing Casters.** Package of 4.  
 9 M 2819—Shpg. wt. 1 lb. 2 oz. . . . . Pkg. 4.99

## Accessories



**1 Taper Jig.** For bench or radial saws. Cuts to 3 in. per ft. (15°). Cuts any angle with metal scale.  
 9 M 3233—Wt. 2 lbs. 6 oz. \$5.99

**2 CRAFTSMAN Universal Jig.** Makes self-locking joints . . box miter, rabbet, dado, tongue-and-groove, end lap, middle lap, open mortise tenon. Fits ⅝-in. miter slot.  
 8-inch Kromedge tenoning blade cuts groove ⅜-inch wide. Fits ⅜ or ⅝-inch arbor. Adjusts to material up to 2 in. thick, any length or width. Attaches to bench saw or shaper table. 2 plates, 2 clamps.  
 9 M 3231—Wt. 6 lbs. 2 oz. \$15.99

**Jig Replacement Blade.**  
 9 M 3232—Wt. 1 lb. 10 oz. 3.99

## CRAFTSMAN Power Shop Combination

New 8-inch Bench saw with jointer-planer, fence, extension, stand and motor

**\$199<sup>95</sup>** without blade guard

Saw, joint and plane with one compact unit. Simply lower, raise or tilt blade as needed. Separate tilt and depth controls. 8-inch tilting-arbor bench saw tilts to 45°; cuts to 2½ inches. Self-aligning rip-fence clamps prior to final clamp. Easy-to-read tilt indicator. Motor rides horizontally on self-aligning motor mount.

Pick-off type fence. With 4 ⅜-inch jointer-planer plus V-belt, pulleys, adjustable fence. Miter gauge, 8-inch Kromedge blade (⅝-inch center hole). 20-inch adjustable extension. Pedestal type tool stand. CRAFTSMAN ¾-HP motor. 110-120 or 230-volt, 60-cycle AC, with 4-ft. cord. No blade guard.

**Complete Outfit.** Includes everything listed above.  
 99 M 13441N6—Shipping weight 208 pounds. . . \$199.95

**Jointer-Planer Attachment only.** For 99M2428N bench saw above and former bench saws 99-2218, 99-2104, 99-2217. Without adjustable fence.  
 99 M 2184K—Shipping weight 31 pounds. . . . . \$45.99

**Tilting Fence.** For use with jointer-planer attachment 99 M 2184K listed above.  
 9 M 2181—Shipping weight 4 pounds 2 ounces. . . \$10.99

**Saw-Blade Guard Assembly** for outfit above. Comes with splitter and pawls.  
 9 M 24296—Shipping weight 3 pounds 3 ounces. . . \$7.99



**CRAFTSMAN**  
REG. U.S. PAT. OFF.

## 6 1/8-inch Jointer-Planer

**\$132<sup>95</sup>** without motor, belt guard or stand

ONLY AT SEARS... a Jointer-Planer with base, rear table and legs cast in one solid piece... reduces vibration, cuts truer joints, planes smoother.

**1 Industrial quality**... for continuous heavy-duty service. Fence extends full length of rear table, locks flush. Stops at 45° and 90°. Handles 6-in. stock. Bearing housings are part of base casting. Depth-of-cut scale. 6 micro adjustment screws align 3 alloy-steel blades in steel cutter head. 2-in. machine pulley. Sealed ball bearings permanently lubricated. 9 1/8 x 20 3/8 x 42 1/2 in. over-all; 36-in. working area (front, rear table).

Without motor, motor pulley, belt or stand.  
99 M 2062N—Shipping weight 121 pounds... \$132.95

**Jointer-Planer with motor.** 1/2 HP, 3450 RPM. Ball-bearing capacitor type (110-120 or 230-volt, 60-cycle AC). 2 1/2-inch motor pulley, 1/2 x 45-inch V-belt.  
99 M 20626N2—Shipping weight 142 pounds... \$156.95

**2 Cast-iron Stand.**  
99 M 29602N—Shipping weight 71 pounds... \$41.99

**Ball-Bearing Casters.** Package of 4.  
9 M 2819—Shipping weight 1 lb. 2 oz... Package 4.99

**Belt and Pulley Guard.**  
9 M 29082—Shipping weight 4 pounds 2 ounces... 7.49  
9 M 2293—Pkg. of 3 Extra Blades. Wt. 10 oz... Pkg. 5.99

### SPECIFICATIONS

- Width of cut... 6 1/8 in.
- Depth of cut... 1/2 inch
- Front table... 16 3/8 x 7 1/8 in.
- Rear table... 17 1/8 x 6 1/8 in.
- Rabbet depth... 1/2 inch
- Bearings... 2 sets, ball
- Cutter knives... 3 alloy steel, 6 1/8 x 1 1/8 x 1/8 in.
- Recommended arbor speed approx. 4300 RPM
- Motor recomm... 1/2 HP (minimum) . 3450 RPM
- Machine pulley (incl.)... 2 inches
- Motor pulley (not incl.)... 2 1/2 inches
- Mounting dimensions... 9 1/8 x 31 1/8 in.
- Over-all dimensions: Height... 9 1/8 in. Width... 20 3/8 in. Length... 42 1/2 in.

**CRAFTSMAN**  
REG. U.S. PAT. OFF.

## 4 1/8-inch Jointer-Planer

**\$58<sup>99</sup>** without motor or stand

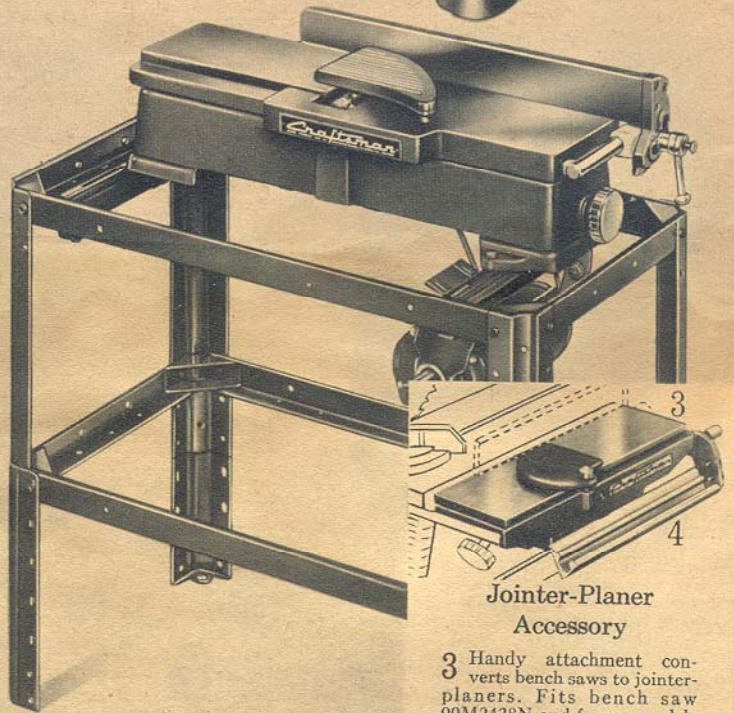
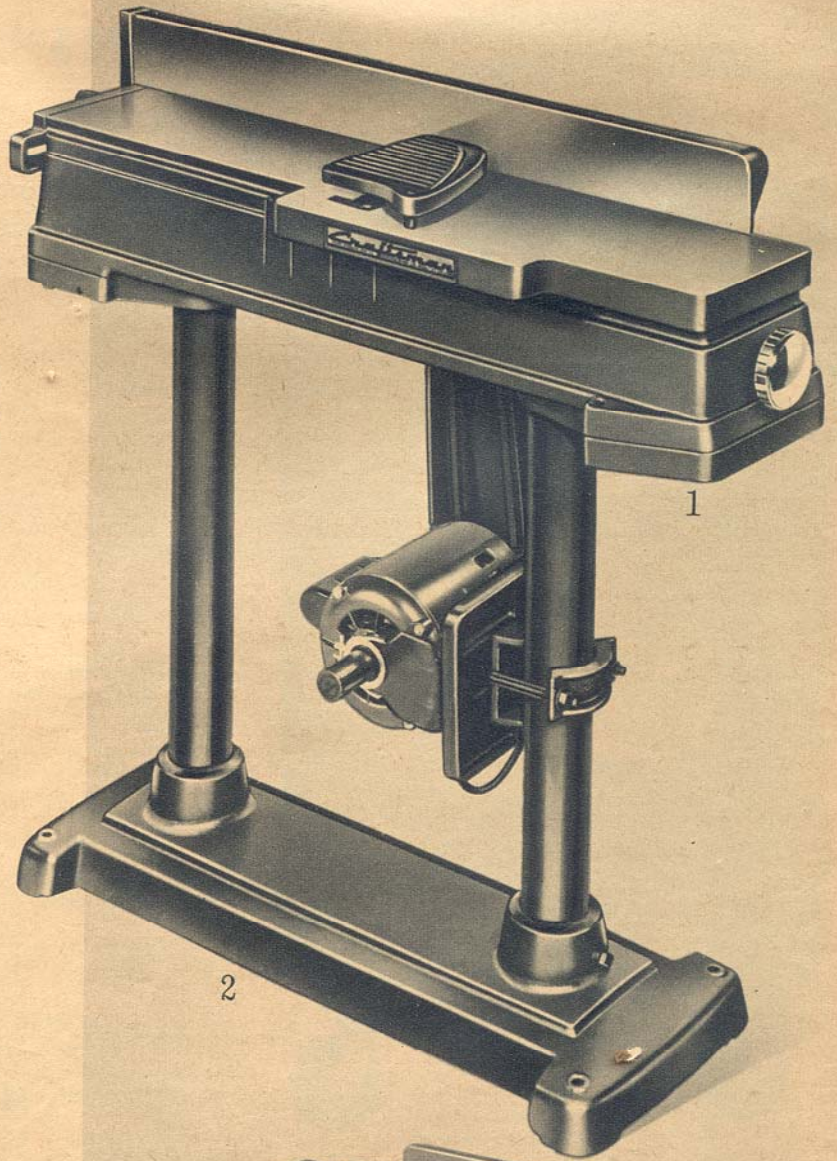
Fence lock handle minimizes annoying "whip." Massive base and precision-ground table of cast semi-steel. Tables (front one adjustable) have 3-point suspension mountings. Removable spring-loaded guard. Steel cutter has three 4 1/8-inch blades. Self-lubricating sleeve bearings. Fence tilts 45° either way. Over-all dimensions: 29 7/16 x 9 3/4 x 8 3/8 inches high. Without motor, motor pulley, belt or stand.  
99 M 2186L—Shipping weight 61 pounds... \$58.99

**Jointer-Planer with motor.** 1/2-HP, 3450-RPM capacitor ball-bearing motor with 4-foot cord. 110-120 or 230-v., 60-c. AC. 2 1/2-inch motor pulley, 1/2 x 32-inch belt.  
99 M 21863L2—Shipping weight 82 pounds... \$85.99

**Extra Blades for above.** Package of 3.  
9 M 21866—Shipping weight 6 ounces... Pkg. \$3.99

### SPECIFICATIONS

- Width of cut... 4 1/8 in.
- Depth of cut... 3/8 in.
- Rabbet depth... 3/8 in.
- Fence length... 19 1/8 in.
- Spindle diam... 1/2 in.
- Front table... 11 3/16 x 6 3/8 in.
- Rear table... 11 1/2 x 6 3/8 in.
- Cutter knives... two
- Bearings... two: Self-lubricating sleeve
- Motor recomm... 1/2 HP (minimum) . 3450 RPM
- Pulleys: Machine (incl.)... 2-in. Motor (not incl.) . 2 1/2-in.
- Recommended arbor speed... 4500 revolutions per minute



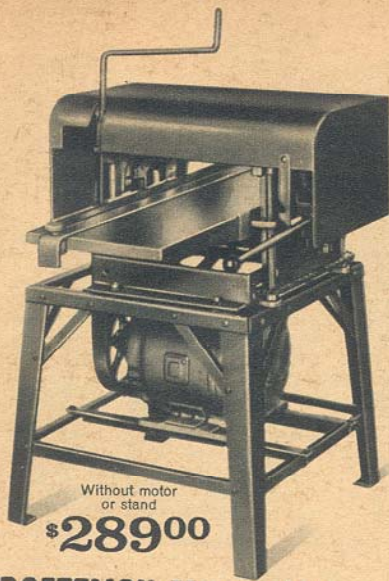
### Jointer-Planer Accessory

**3** Handy attachment converts bench saws to jointer-planers. Fits bench saw 99M2428N and former models 99-2217, 99-2218, 99-2104 and 99-2000.  
99 M 2184K—Wt. 31 lbs. \$45.99

**4** Tilting Fence. For jointer-planer 99 M 2184K above.  
9 M 2181—Wt. 4 lbs. 2 oz. \$10.99

No Money Down  
on anything  
Sears sells





Without motor  
or stand  
**\$289<sup>00</sup>**

**CRAFTSMAN Heavy-duty**  
REG. U.S. PAT. OFF.  
**Planer-Molder**

Plane lumber up to 12 1/4 inches wide, 6 inches thick. 3 knives in ball-bearing 3 1/4-inch head . . . takes molding bits (not incl.). Use 1 to 5 HP for 4000 RPM. 42-inch bed. Roller-chain feed. Machine-pulley included. No motor or stand. Planers below, stand and bits from factory near Kansas City, Mo. "N" items (as F9M2339N) sent freight (rail or truck) or express.  
F9 M 2339N—Shipping weight 220 pounds. . . \$289.00

Thickness Planer without molding features. 12 1/4 x 6-inch capacity. Has an 18-inch bed.  
F9 M 23394N—Shipping weight 201 pounds. . . \$259.00

Welded Steel Stand for planers above. 22 1/2-in. square top; 24 3/4-in. square bottom. 20 1/2 in. high.  
F9 M 23395N—Shipping weight 32 pounds. . . \$27.99

Molding Cutter Bits for F9M2339N. Set of 3 bits in each pattern (except Tongue-Groove Set below).  
F9 M 23311—1-inch and 1/2-inch radius flute  
F9 M 23301—Robbel  
F9 M 23308—Window, door stop  
F9 M 23305—3-bead  
F9 M 23304—1/2-1/4-in. quarter-rnd.  
F9 M 23309—90° flute  
F9 M 23313—3/16-3/8-in. quarter-rnd.  
F9 M 23306—Clover leaf  
F9 M 23303—Base mold  
F9 M 23307—Glue joint  
F9 M 23312—1/16-in. qtr.-rnd.; cove  
Shipping weight 3 ounces. . . . . Price per set \$2.99

Tongue and Groove Molding Cutter Bits for F9M2339N. Set of 6 bits.  
F9 M 23302—Shipping weight 6 oz. . . . . Set \$5.99



**CRAFTSMAN Wood Lathe**  
REG. U.S. PAT. OFF.  
**with big 12-inch swing**

Without motor, motor  
pulley, V-belt, or stand

**\$61<sup>99</sup>**

Exceptionally large capacity for a precision-built lathe in this price range. Rugged semi-steel head and tailstock. Permanently lubricated. Accurate at high speeds. Precision-ground steel-tubing bed is 45 1/2 inches long. Mount motor from headstock rear or below. 3/4 x 16-thread headstock spindle with indexing pin for fluting. Rigid 3-point mount. Handles pieces up to 37 in. long . . . up to a foot in diameter.

No. 1 Morse taper in headstock, tailstock. Graduated tool rest, spur, cup centers. 4-in., 4-step machine pulley. Four speeds (875 to 3450 RPM). 54 1/2 in. long. Manual. Without motor, motor pulley, V-belt. Shipped freight (rail or truck) or express.

99 M 2388N—Shipping weight 60 pounds. . . . . \$61.99

With CRAFTSMAN 1/2 HP, 1725-RPM, split-phase motor. 110-120-volt., 60-cycle AC with 4-foot cord. 4-inch, 4-step motor pulley, V-belt.  
99 M 23886N2—Shipping weight 80 pounds. . . . . \$74.99

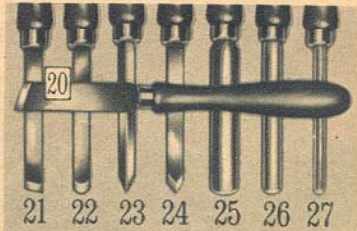
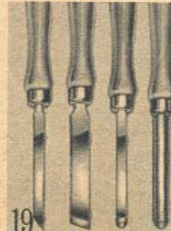
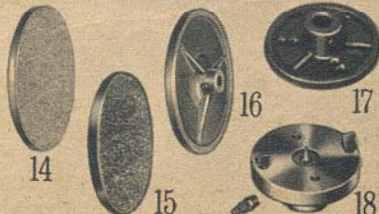
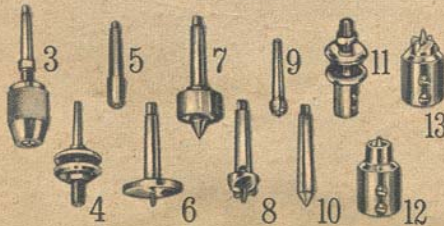
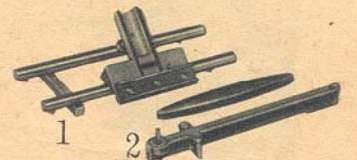
CRAFTSMAN Pedestal Stand. For above. 30 inches high. Steel columns.

99 M 2249N—Shipping weight 74 pounds. . . . . \$35.99

**SPECIFICATIONS**

- Swing over bed . . . . . 12 in.
- Center to center . . . . . 37 in.
- Length of bed . . . . . 45 1/2 in.
- Spindle, inboard end . . . . . 3/4 inches x 16 R.H. thread with No. 1 Morse, female taper
- Ram travel . . . . . 1 3/8 in.
- Spindle speeds . . . . . Four 875, 1350, 2250 and 3450 RPM
- Spindle bearings . . . . . 2 sealed radial thrust ball
- Machine pulley (incl.) . . . . . 4-in., 4-step, V-type cone
- Mounting . . . . . 49 5/8 x 5 3/16 in.
- Tailstock taper . . . . . No. 1 Morse, female
- Motor pulley (not incl.) . . . . . 4-in., 4-step, V-type cone
- Motor . . . . . 1/2-HP, 1725-RPM
- Over-all size . . . . . 71 1/8 x 54 1/2 x 11 1/8 inches high

- 1 Joints-Planer Blade Sharpener. Sharpens knives up to 6 3/4 in. long. Attaches to bench saw. Use with 6x 1/2-in. grinding wheel. with 1/2-inch hole (grinding wheel not included).  
9 M 2658—Shipping weight 8 pounds. . . . . \$12.99
- 2 Joints-Planer Blade-setting Gauge Set. Accurately lines up blades after sharpening. Machined cast iron. Micrometer adjustments. Stone included for touching-up blades.  
9 M 2647—Shipping weight 1 pound 13 ounces. . . . . Set \$7.99



3 Work Arbors with Chucks. 3-jaw screw-on type. 1/2-inch capacity; 1/2-in. x 20-thread.  
9 M 2234—No. 1 Morse taper. Wt. 1 lb. 8 oz. \$3.18  
9 M 2247—No. 2 Morse taper. Wt. 1 lb. 8 oz. 3.18

4 Work Arbors. Two steel flanges; nut on head end for clamping wheels. 1/2-in. x 20-thread.  
9M2153—No. 1 Morse taper. Shpg. wt. 9 oz. \$1.69  
9M2152—No. 2 Morse taper. Shpg. wt. 11 oz. 1.69

5 Chuck Arbors. No. 1 Morse and No. 33 Jacobs taper.  
9 M 2123—Shipping weight 1 lb. 6 oz. . . . \$1.29  
No. 2 Morse and No. 33 Jacobs taper.  
9 M 2124—Shipping weight 1 lb. 9 oz. . . . . 1.29  
No. 1 Morse and No. 3 Jacobs taper.  
9 M 2154—Shipping weight 8 ounces. . . . . 1.29  
No. 2 Morse and No. 3 Jacobs taper.  
9 M 2126—Shipping weight 1 lb. 10 oz. . . . . 1.29

6 Screw Centers. For woodworking.  
9M2116—No. 1 Morse taper. Shpg. wt. 12 oz. \$1.99  
9M2115—No. 2 Morse taper. Shpg. wt. 14 oz. 2.19

7 Ball-bearing 60° Centers. For hardwood, metal.  
9M2112—No. 1 Morse taper. Shpg. wt. 8 oz. \$4.19  
9M2113—No. 2 Morse taper. Shpg. wt. 10 oz. 4.19

8 Spur Centers. Use for wood turning.  
9M2106—No. 1 Morse taper. Shpg. wt. 4 oz. \$1.49  
9M2107—No. 2 Morse taper. Shpg. wt. 7 oz. 1.69

9 Tailstock Cup Centers. For wood turning.  
9 M 2100—No. 1 Morse taper. Shpg. wt. 4 oz. \$1.49  
9M2101—No. 2 Morse taper. Shpg. wt. 7 oz. 1.69

10 60-degree Centers. For metal turning.  
9M2110—No. 1 Morse taper. Shpg. wt. 4 oz. \$1.19  
9M2111—No. 2 Morse taper. Shpg. wt. 6 oz. 1.29

11 Work Arbors. 4 5/8 in. long. 3 1/8-in. spindle has 1/2-in. x 20-thread. Steel flanges. Wt. 15 oz.  
9 M 21641—1/2-inch bore. . . . . \$1.49  
9 M 21642—3/8-inch bore. . . . . 1.49

12-13 Lathe Centers. For former 99-2162 or 5/8-in. unthreaded arbor. Shipping weight 6 oz.  
(12) 9 M 2102—Tailstock Cup. . . . . \$1.39  
(13) 9 M 2105—Headstock Spur. . . . . 1.39

14 8-in. Sanding Plates. Cast iron with sandpaper. For 3/4 x 16-inch right-hand thread arbor.  
9 M 2491—Shpg. wt. 4 lbs. 2 oz. . . . . \$5.49

15 For former 99-2162, any 5/8-in. unthreaded arbor.  
9 M 2341—Shpg. wt. 3 lbs. 15 oz. . . . . \$5.49

16 Face Plates. For 3/4-inch x 16 right-hand thread arbor. Choose diameter you need for your purpose.  
4-inch diameter. For inboard turning.  
9 M 2489—Shpg. wt. 1 lb. 7 oz. . . . . \$2.99

8-inch diameter. For inboard turning.  
9 M 2490—Shpg. wt. 3 lbs. 13 oz. . . . . 5.99

17 Face Plate. For former lathe 99-2162, any 5/8-in. unthreaded arbor. 4-in. diam. Set screw.  
9 M 2320—Shipping weight 1 lb. 7 oz. . . . . \$2.99

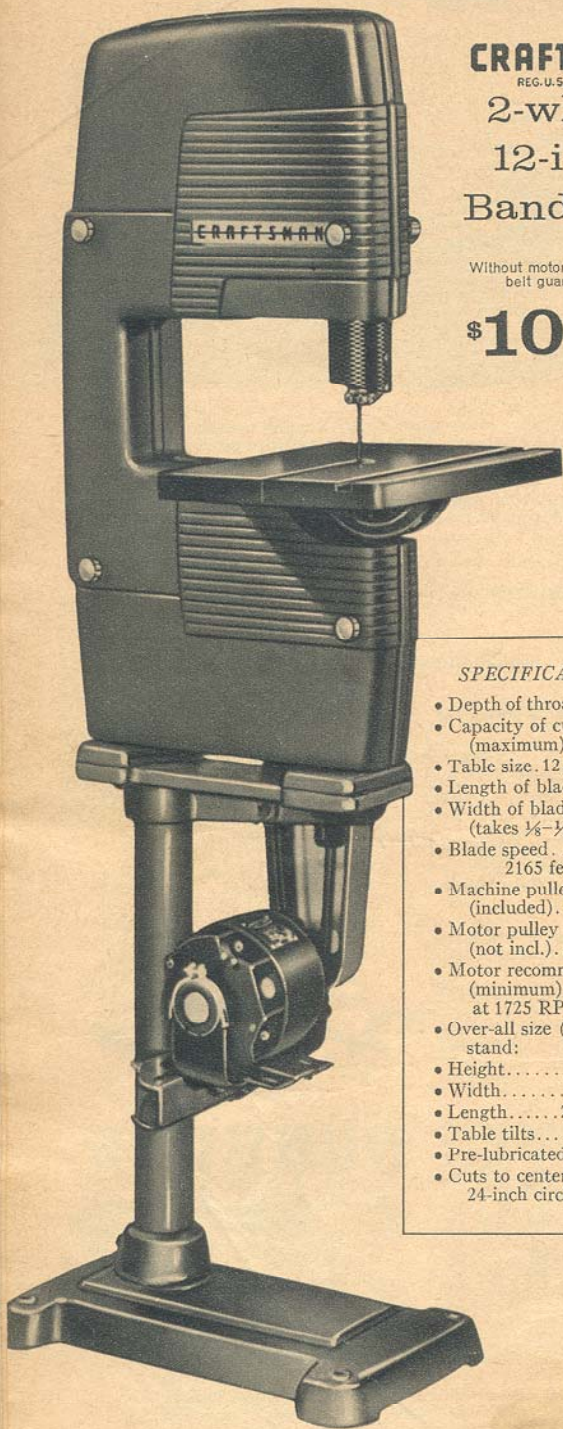
18 Face Plate. 3-in. diameter. Cast iron. Has spurs, removable center, screw center. Fits 3/4-inch x 16-thread spindle.  
9 M 2091—Shipping weight 1 lb. 12 oz. . . . . \$3.59

19 4-pc. Carbide-tipped Wood-turning Set. Stay sharp 20 times longer than ordinary steel. 10-inch handles. For wood, plastic, aluminum, brass. 3/16-inch parting tool, 1/2-inch gouge, one each 1/2-inch round-nose and 3/4-inch skew chisel.  
9 M 3629—Shpg. wt. 2 lbs. 6 oz. . . . . Set \$15.99

Wood-turning Tools. (20) through (27). Polished 4 1/2-inch carbon steel blades, ground to hold edge. 10-inch handles, heavy ferrules.  
Shipping weight 13 ounces.

- (20) 9 M 2863—1-inch skew chisel. . . . . \$2.19
- (21) 9 M 2862—1/2-inch skew chisel. . . . . 1.59
- (22) 9 M 2856—1/2-inch round nose. . . . . 1.79
- (23) 9 M 2858—1/2-inch parting tool. . . . . 1.89
- (24) 9 M 2854—1/2-inch spear point. . . . . 1.79
- (25) 9 M 2852—3/4-inch gouge. . . . . 2.19
- (26) 9 M 2851—1/2-inch gouge. . . . . 1.99
- (27) 9 M 2850—1/4-inch gouge. . . . . 1.79

5-piece Set. 1/2-inch gouge, 1/2-inch parting tool, one each 1/2-inch spear point, 1/2-inch round nose and 1/2-inch skew chisel.  
Shipping weight 2 pounds 4 ounces.  
9 M 2855 . . . . . Set \$7.99



**CRAFTSMAN**  
REG. U.S. PAT. OFF.  
**2-wheel  
12-inch  
Band Saw**

Without motor, motor pulley,  
belt guard or stand  
**\$106<sup>95</sup>**

**SPECIFICATIONS**

- Depth of throat . . . 12 inch
- Capacity of cut (maximum) . . . 6 inches
- Table size . . . 12 1/2 x 14 1/4 in.
- Length of blade . . . 80 in.
- Width of blade . . . 1/4 inch (takes 1/8-1/2 in. width)
- Blade speed . . . travels 2165 feet per min.
- Machine pulley (included) . . . 5 inches
- Motor pulley (not incl.) . . . 2 inches
- Motor recommended (minimum) 1/2 HP at 1725 RPM
- Over-all size (without stand):
- Height . . . . . 34 1/2 in.
- Width . . . . . 14 1/8 in.
- Length . . . . . 22 3/4 inches
- Table tilts . . . 45 degrees
- Pre-lubricated bearings
- Cuts to center of 24-inch circle

Fully enclosed spring adjusts blade tension automatically as you saw . . . saw blades change quickly, too

One-piece cover and frame. Drive shaft with 2 rows of ball bearings for accuracy. Blade-tension release lever. Two rubber-tired ball bearing wheels. Miter gauge slot. Easily positioned saw guide.

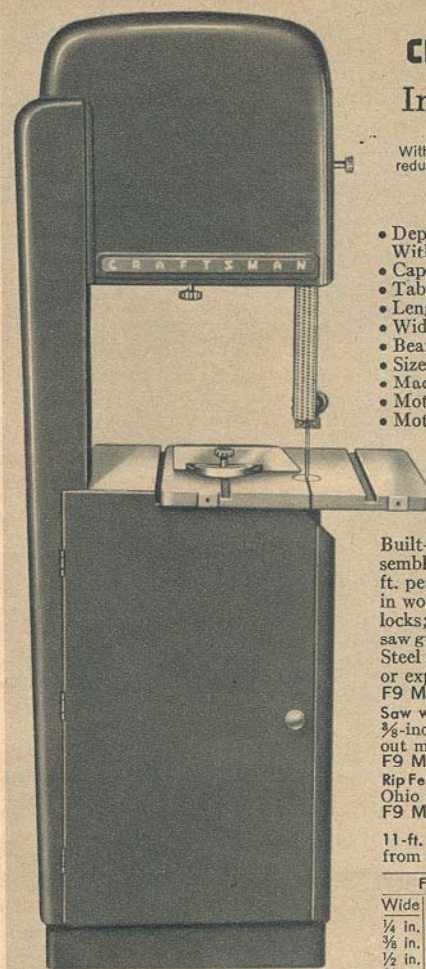
Without motor, motor pulley, belt guard or stand.  
99 M 2426L—Shipping weight 68 pounds . . . . . \$106.95

With CRAFTSMAN 1/2-HP, 1725-RPM sleeve-bearing split-phase motor (110-120-volt, 60-cycle AC) with 4-foot cord and 2-inch motor pulley. V-belt measures 1/2 x 43 inches.  
99 M 2426L2—Shipping weight 87 pounds . . . . . \$119.95

CRAFTSMAN Cast-iron Tool Stand. Base measures 12 x 20 1/2 x 5 inches. Tapped 1/2 x 13 threads. 2 3/4-inch column. 26 inches high.  
99 M 2957L—Shipping weight 48 pounds . . . . . \$29.99

Casters for stand above. 1/2 x 13 threads. Package of 4.  
9 M 2819—Shipping weight 1 pound 2 ounces . . . . . Package 4.99

Belt Guard for band saw above.  
9 M 2907—Shipping weight 4 pounds 2 ounces . . . . . 6.49



**CRAFTSMAN 18-inch**  
REG. U.S. PAT. OFF.  
**Industrial Band Saw**

Without gear reduction unit **\$379<sup>95</sup>**

**SPECIFICATIONS**

- Depth of throat . . . . . 17 inches
- With shroud removed . . . . . 18 inches
- Capacity of cut (maximum) . . . 12 1/2 inches
- Table size . . . . . 20 1/2 x 17 1/2 inches
- Length of blade . . . . . 11 feet
- Width of blade . . . . . 1/4 to 1 inch
- Bearings . . . . . 6 sets grease-sealed ball
- Size of each wheel . . . . . 18 inches
- Machine pulley (included) . . . . 7 inch
- Motor pulley (included) . . . . . 3 inch
- Motor (not incl.) needs 1 HP 1725 RPM

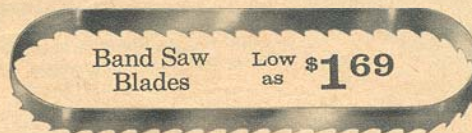
Over-all: Height . . 6 1/2 ft.; Width . . 22 1/2 in.; Depth . . 31 in.

Blades . . two 11-ft. (1/4-in. metal cutting, 3/8-in. wood cutting)

Built-in ball-bearing gear reduction assembly for 4 blade speeds 118 to 3550 ft. per min. Cuts to center of 36-in. circle in wood 12 1/2 in. thick. Table tilts to 45°, locks; 2 miter gauge slots. Miter gauge, saw guides, 2 rubber tired cast-iron wheels. Steel frame. Shipped freight (rail or truck) or express from Cincinnati, Ohio factory. F9 M 2358N—Shpg. wt. 494 lbs. \$489.95  
Saw without gear reduction unit. One 11 ft. x 3/8-inch wood-cutting blade. Comes without motor, pulley or V-belt. F9 M 23585N—Wt. 460 lbs. . . . \$379.95  
Rip Fence for above. Shipped from Cincinnati, Ohio factory. F9 M 23586—Shpg. wt. 13 lbs. . . \$22.99

11-ft. Blades for band saw above. Shipped from Chicago, Illinois factory.

For Metal Cutting				For Wood Cutting			
Wide	Cat. No.	Wt.	Each	Cat. No.	Wt.	Each	Price
1/4 in.	F9M27521	6 oz.	\$4.59	F9M27151	5 oz.	\$2.79	
3/8 in.	F9M27522	8 oz.	4.59	F9M27152	6 oz.	2.79	
1/2 in.	F9M27523	10 oz.	4.59				
3/4 in.	F9M27524	14 oz.	4.59	F9M27153	8 oz.	2.79	



**Special-length  
Band Saw Blades**

For use on wood. (Not for 3-wheel band saws.) Not endless. (For blades made endless, see below. Shipped from factory in Chicago, Illinois.

Replacement blades for use on wood, brass, non-ferrous metals or steel. Cut exceptionally smooth and fast. Every blade made endless . . set and filed for its recommended use . . precision-ground for max. life.

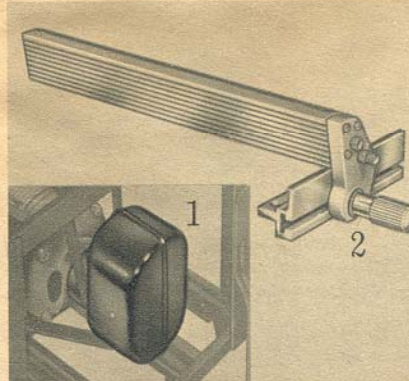
Cat. No.	For Sawing	Width	Length	Shpg. wt.	Each
9M26641	Wood (Skip . . . . .)	1/4 inch	62 inches	4 ounces	\$1.69
9M26642	Wood (tooth . . . . .)	3/8 inch	62 inches	4 ounces	1.69
9M26571	Wood . . . . .	1/2 inch	78 inches	4 ounces	1.69
9M26572	Wood . . . . .	1/4 inch	78 inches	5 ounces	1.69
9M26573	Wood . . . . .	3/8 inch	78 inches	6 ounces	1.69
9M26574	Wood . . . . .	1/2 inch	78 inches	7 ounces	1.69
9M26231	Wood . . . . .	1/8 inch	80 inches	4 ounces	1.69
9M26232	Wood . . . . .	1/4 inch	80 inches	5 ounces	1.69
9M26233	Wood . . . . .	3/8 inch	80 inches	7 ounces	1.69
9M26234	Wood . . . . .	1/2 inch	80 inches	7 ounces	1.69
9M2668	Brass, non-ferrous metals . . . . .	1/4 inch	78 inches	8 ounces	1.79
9M2624	ferrous metals . . . . .	1/4 inch	80 inches	8 ounces	1.79
9M2625	Steel . . . . .	1/4 inch	80 inches	4 ounces	3.49

Catalog Number	Width	Shpg. wt. per ft.	Price per ft.
F9 M 26690	3/8 inch	3 ounces	25c
F9 M 26691	3/16 inch	3 ounces	25c
F9 M 26692	3/4 inch	3 ounces	25c
F9 M 26693	3/8 inch	3 ounces	29c
F9 M 26694	1/2 inch	3 ounces	29c
F9 M 26695	3/8 inch	3 ounces	29c
F9 M 26696	3/4 inch	3 ounces	39c
F9 M 26697	1 inch	3 ounces	39c
F9 M 26698	1 1/4 inch	5 ounces	49c
F9 M 26699	1 1/2 inch	5 ounces	49c

For each blade made endless, also state Catalog No. below. F9 M 2670 . . . . . 60c

**Slow-speed Converter**

1 For 10 to 14-inch band saws with 1725-RPM motors, 1/2 or 3/8 HP, 1/2 or 3/4-inch motor shaft. Blade speed cuts at 10:1 ratio. Cut steel, brass and other non-ferrous metals without damaging saw.  
9 M 2342—Shpg. wt. 6 lbs. \$34.99



**Rip Fence for band saws**

2 Rip planks and boards evenly at predetermined widths. Fits band saw 99 M 2426L, at left. For best results use 1/2-inch blade. Locks solid at front and rear . . won't slip. Fittings included. Shipping weight 4 pounds.  
9 M 23432—Shpg. wt. 4 lbs. \$9.99

1 \$14<sup>99</sup>



**SPECIFICATIONS**

	1 9 M 2478	2 99 M 2571C
• Depth of throat.....	10 inches.....	15 inches
• Depth of cut.....	1 inch max. (soft wood).....	1½ inches
• Blade chuck.....	stationary type.....	rotates 90° left, right
• Table size.....	6¾x8½ inches.....	10x10 inches
• Motor (built in).....	magnetic type, 110-120-volt, 60-cycle AC.....	reciprocating type, 110-120-volt, 60-cycle AC.....
• High speed stroke.....	7200 per minute.....	7200 per minute
• Bearings.....	steel torsion.....	steel torsion
• Blades.....	4-in. pin end (2 included).....	5-in. pin end (4 included)
• Dimensions.....	height 7¾ inches; width 6½ in.; length 14½ in.....	height 11¾ in.; width 10¼ in.; length 21¼ in.

**CRAFTSMAN**  
REG. U.S. PAT. OFF.

**18-in. Belt-driven Jig Saw**

Just remove arm to use it as a sabre saw!

\$52<sup>99</sup>



**SPECIFICATIONS**

- Depth of throat..... 18 in.
- Table size..... 12x12 in.
- Sawdust blower..... built in
- Stroke..... 1 inch
- Machine pulley (incl.)..... 4 in.
- Motor recommended (minimum)..... ½-HP, 1725 RPM
- Mounting dimensions (three-point)..... 5½x22 7/16 in.
- Over-all dimensions..... height 18 in.; width 12 in.; length 29 in.
- Depth of cut (max.)..... 2 in.
- Bearings..... porous bronze
- Blade..... 6-inch plain end
- Spindle speed approx..... 875 RPM
- Motor pulley (not incl.)..... 2 in.

**Enclosed motors for safe and quiet operation**

**10-inch Hobby Jig Saw**  
Ideal for beginners

1 So simple to use, a child can operate it. Exceptionally safe... it's almost impossible to get even a tiny scratch because stroke is so short and fast.

Rapid strokes of this well-made, rugged power tool leave almost no saw marks... leave little or no sanding to do. Powerful enough to do full-scale cutting in soft woods, plywood, Masonite Presdwood®, plastics, also thin aluminum, brass, copper, etc. Motor needs no oiling. No belts, pulleys; moving parts at a minimum.

Blade return made of tempered spring steel automatically maintains correct cutting tension. Rubber feet absorb vibration. Table has ½-in. grid pattern; aids guiding and layout operation. UL listed. 6-ft. 2-wire SJ cord, instructions, 2 blades.

9 M 2478—Wt. 11 lbs. \$14.99

**CRAFTSMAN 15-inch Jig Saw**... table tilts 0 to 45° in either direction

2 The ideal tool for the home craftsman... use for making models, puzzles, furniture... make toys or household articles. Has adjustable, calibrated scale tilt control. A powerful, rugged tool, yet light enough to carry. Cuts to center of 30-inch circle. Lets you start inside cuts within center section of work... cut fancy veneer inlays... saw almost invisible coped joints. Blade leaves no saw marks... no need for sanding. Cuts hard and soft woods, plywood, floor and wall tile (not ceramic), plastics and non-ferrous metals. As powerful as many heavier saws, yet runs quietly. UL listed.

All-metal construction. Non-slip, sound-absorbing feet. Short stroke, twin-armature motor (no belts, pulleys... never needs oiling). Blade rotates 90° left or right for making cuts over 15 inches... locks in any position. Blade hook adjusts blade for true cut. Has locking hold-down device. Bronze blade guide under table. Pressure foot. With 4 blades, 6-ft. 2-wire cord, screwdriver, instructions.

99 M 2571C—Shpg. wt. 19 lbs. \$28.99

3 Table tilts 0 to 45° for mitering, beveling wood up to 2 in. thick... also cuts plastics, non-ferrous metals. (Use 5 or 6-in. plain-end blade, 1 incl.). Oil-sealed bearings for smooth, quiet operation.

Outstanding features: (1) resilient chuck shoe between blade and clamp cushions blade... helps prevent twisting, breaking; (2) blade rests against steel balls in back-up guide... less blade wear; (3) guide is adjustable in all directions... always exact alignment for maximum support when rotating blade for back-cutting or ripping pieces over 18 in. long; (4) cap floats radially for perfect vertical alignment. No motor, motor pulley, V-belt. Freight (rail or truck) or express.

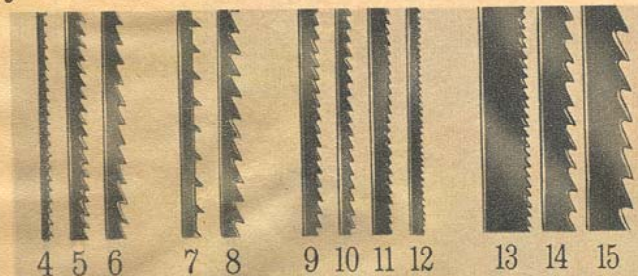
99 M 2072N—Shipping weight 70 pounds. \$52.99

18-inch Jig Saw above with CRAFTSMAN ½-HP, 1725-RPM sleeve-bearing split-phase motor. Operates on 110-120-volt, 60-cycle AC. 4-foot cord, 2-inch motor pulley and ½x54-inch V-belt.

99 M 20726N2—Shipping weight 89 pounds. \$69.99

**CRAFTSMAN Jig and Sabre-saw Blades of tough alloy steel... heat treated and hardened**

Catalog Number	lgth., inches	Width, inches	Thick., inches	Teeth per in.	Recommended uses	Number in pkg.	Per pkg.
(Pin type blades)							
(4) 9M2688	.4	.062	.010	18	For wood and plywood. Fit magnetic or reciprocating motor jig saw.	8	39c
9M2687	.4	.082	.010	18	For wood and plywood. Fit magnetic or reciprocating motor jig saw.	8	39c
9M26903	.5	.095	.015	20	For wood, plastic, soft metal. Fit magnetic or reciprocating motor jig saw.	4	49c
(5) 9M26923	.5	.187	.015	15	For wood, plastic, soft metal. Fit magnetic or reciprocating motor jig saw.	4	49c
(6) 9M27053	.5	.110	.020	15	Medium; for wood or metal.	4	49c
9M27043	.5	.110	.020	10	Coarse; for wood only.	4	49c
(Plain-end blades; for most jig saws)							
(7) 9M27103	.6	.110	.020	7	Heavy duty; for wood and metal.	5	49c
(8) 9M27003	.6	.110	.020	10	Coarse; for wood and soft metal.	4	49c
(9) 9M27013	.6	.110	.020	15	Fine; for wood and soft metal.	4	49c
(10) 9M27023	.6	.085	.020	16	Extra fine; for wood and soft metal.	4	49c
(11) 9M27093	.6	.110	.020	20	For thin sheet metals, including steel.	4	49c
(12) 9M27035	.6	.070	.020	32	For thin sheet metals, including steel.	4	49c
(Sabre-saw blades)							
(13) 9M28673	.6	.250	.028	20	For wood and metal.	3	49c
(14) 9M28693	.6	.187	.028	10	For wood and soft metal.	3	49c
(15) 9M28663	.6	.250	.028	7	For coarse cuts in wood.	3	49c



Professional-quality blades... made of special alloy steel, scientifically heat-treated and hardened for long use and fast, easy cutting. All blades listed are for use on jig saws. 6-inch plain-end blades can be snapped off to fit machines taking shorter plain-end blades. When cutting metal with blades indicated for metal cutting, lubricate blade with beeswax. Sabre-saw blades can be used for heavy work, as well as sabre sawing on jig saws. Please order from table at left. Shipping weight per package 2 ounces.

**CRAFTSMAN**  
REG. U.S. PAT. OFF.

## Belt and Disc Sander

**\$66<sup>99</sup>** Without motor, pulley, V-belt, guard or stand

Over 100 square inches of sanding surface! 3 big features—(1) Cam device for quick belt tensioning. (2) Two pre-lubricated sealed ball bearings on drive and idler shafts. (3) Drive roller, V-pulley keyed to drive shaft to prevent slipping. Sands flat or curved surfaces. Belt sander for large, flat surfaces, end drums for curved, irregular work, disc sander for end grain and small work. Belt table can be pivoted from horizontal to vertical. Work table tilts 0° to 45°. Fence adjusts 90° to 45°. Heavy cast-iron frame.

Without motor, pulley, V-belt, guard or stand.  
99 M 2254L—Shipping weight 64 pounds.....\$66.99

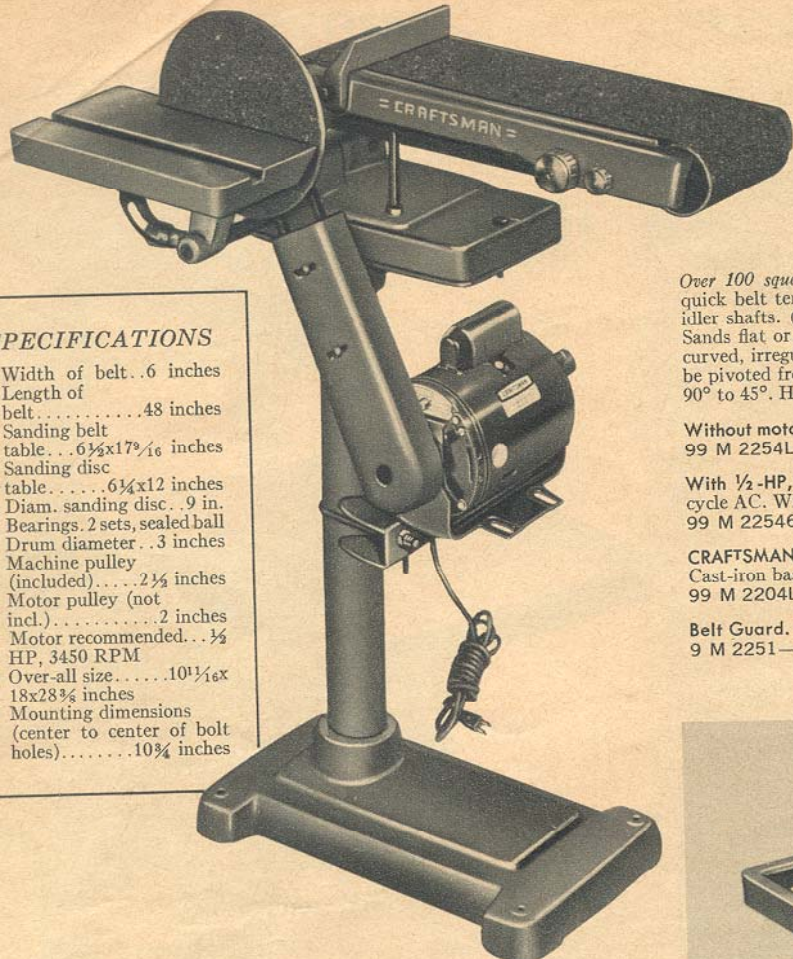
With 1/2-HP, 3450-RPM ball-bearing capacitor motor, 110-120 or 230-volt, 60-cycle AC. With 4-ft. cord. 1/2x40-inch V-belt and 2-inch motor-pulley.  
99 M 22546L2—Shipping weight 85 pounds.....\$92.99

CRAFTSMAN Pedestal Tool Stand, 35 inches high, 2 3/4-inch diameter steel post. Cast-iron base. Bracket, motor-mount and all needed bolts included.  
99 M 2204L—Shipping weight 49 pounds.....\$28.99

Belt Guard. For use with stand above. Steel construction.  
9 M 2251—Shipping weight 3 pounds 2 ounces..... 7.29

### SPECIFICATIONS

- Width of belt .6 inches
- Length of belt . . . . . 48 inches
- Sanding belt table . . . . . 6 1/2 x 17 1/16 inches
- Sanding disc diam. . . . . 6 1/4 x 12 inches
- Bearings, 2 sets, sealed ball
- Drum diameter . . . 3 inches
- Machine pulley (included) . . . . . 2 1/2 inches
- Motor pulley (not incl.) . . . . . 2 inches
- Motor recommended . . . 1/2 HP, 3450 RPM
- Over-all size . . . . . 10 1/16 x 18 x 28 3/4 inches
- Mounting dimensions (center to center of bolt holes) . . . . . 10 3/4 inches



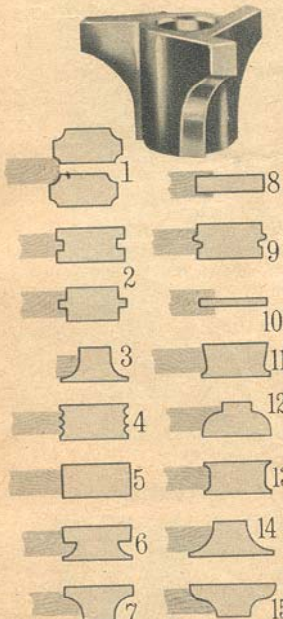
Without motor or stand  
**\$82<sup>99</sup>**

### SPECIFICATIONS

- Cutter height capacity . . . 2 1/2 in.
- Cutter bore . . . 1/2 inch.
- Bearings . . . 2 sets, sealed ball
- Table height (stationary) . . . 8 3/8 in. above base
- Miter gauge slot . . . 3/4 x 1/2 inch
- Length of fence . . . 18 3/4 to 21 in.
- Spindle diameter . . . 1 1/2-inch ends; 3/16 inch center
- Spindle adjustment . . . 3/8 in.
- Spindle thread . . . 1/2 x 16-inch Acme
- Spindle speed recommended . . . 9000 RPM
- Machine pulley . . . 2 in. (included)
- Motor pulley, 4 3/8 inches flat (incl.)
- V-belt . . . 1/2 x 33 inches (included)
- Minimum motor . . . 1/2 HP, 3450 RPM
- Mounting dimensions . . . 3 holes: 2 rear are 11 1/2 in., front 9 1/4 in.
- Height 11 1/2 in.; width 27 in.; depth less motor guard 19 inches

## Alloy-steel Shaper Cutters

Precision machined for professional quality work. All cutters 1 inch high with 1/2-inch bore, except (8) 9M3288 which is 1/4 inch high and (10) 9M3287 which is 1/2 inch high. For use with drill press, use with 9M2483 adapter shown and described on page 18 of this catalog.



Shaper Cutter Type	Catalog Number	Wt. oz.	Price
2-inch diameter Shaper Cutters			
(1) 1/8 and 1/4-in. radius Base Edge or 1/4-in. Glass Bead	9 M 3295	6	\$2.99
(2) 1/4-in. Tongue and Groove Matched Set . . . . .	9 M 3283	10	5.99
(3) 1/2-inch Radius Base Shoe Molding or 1/2-in. Qtr. Rnd.	9 M 3285	6	2.99
(4) 3-bead 3/4-inch Molding . . . . .	9 M 3293	6	2.99
(5) 1-inch Joister . . . . .	9 M 3289	7	2.99
(6) Lip Cupboard Door or 3/8-inch Quarter Round . . . . .	9 M 3294	6	2.99
(7) Drop Leaf Bead . . . . .	9 M 3291	6	2.99
(8) 1/2-inch Groove . . . . .	9 M 3288	5	2.79
(9) Reversible Glue Joint . . . . .	9 M 3284	6	2.99
(10) 1/4-inch Groove . . . . .	9 M 3287	4	2.79
(11) Taper Edge . . . . .	9 M 3292	6	2.99
(12) Drop Leaf Cove . . . . .	9 M 3290	6	2.99
(13) 1/8-inch Ease Edge or Screen Mold . . . . .	9 M 3286	6	2.99
(14) 2 1/2-inch diameter 3/4-inch Quarter Round . . . . .	9 M 3281	6	3.99
(15) 2 1/2-inch diameter 3/4-inch Ogee Molding . . . . .	9 M 3282	6	3.99

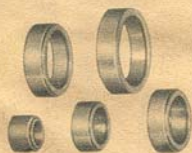
## Sash and Door Cutting Kit

**\$4<sup>49</sup>**

For use with 99M2394N at right or former shaper 99-2392.

Kit includes: 5 spacer collars (1/8, 1/4, 5/16, 3/8 and 1 inch wide) with 1/2-inch bore and sash cutter blade. Hex key. Three recessed nuts (1/2x24, 1/2x20, and 1/2x16 Acme thread).

On drill press, use kit with adapter 9M2483, on page 18. Shpg. wt. 8 oz.  
9 M 2407 . . . . . Kit \$4.49



5-pc. Shaper Collar Set. Use above or below cutter to provide bearing surface for portion of workpiece edge which is not to be shaped. Easily do free-hand edge shaping of curved workpieces. Fit 1/2-in. spindle. Wt. 6 oz.  
9 M 2367 . . . . . Set \$2.89

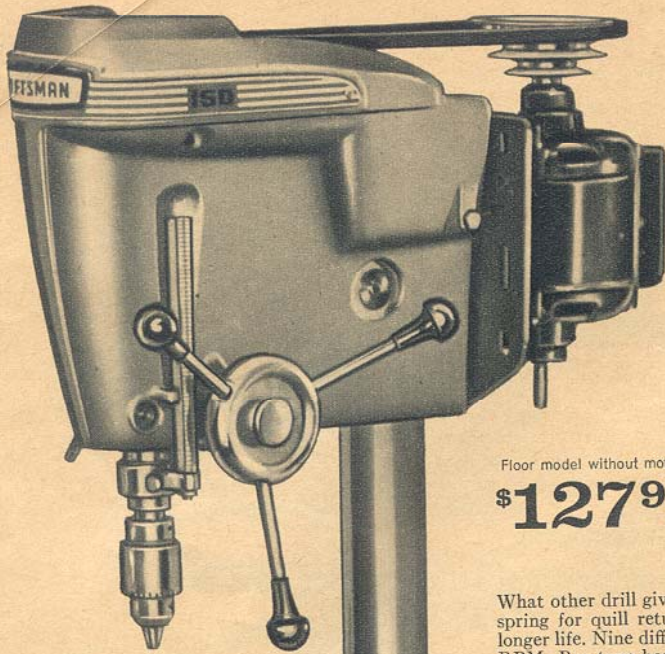
## CRAFTSMAN High-speed Wood Shaper

FEATURES: (1) Extra-big 27x19-inch polished, ground semi-steel table; (2) Fence adjusts either side in or out without loosening; (3) Control for spindle height adjustment easy to reach in all positions. Legs etc. won't interfere; (4) Floating upper bearings for greater accuracy, 2 sets of permanently lubricated sealed radial bearings; (5) Critical parts machined for reliability at high speeds; (6) Built-in guard encloses belt, motor pulley for safety; (7) Collars, nuts, washers hardened to prevent burring; (8) Greater spindle diameter between bearings prevents whip, vibration. Spring hold-downs. Solid-type spindle turns either direction. 3 spindle collars.

Without motor or stand.  
99 M 2394N—Shipping weight 87 pounds.....\$82.99

With CRAFTSMAN 1/2-HP, 3450-RPM capacitor motor.  
99 M 23946N2—110-120 or 230-v., 60-c. AC. Shpg. wt. 107 lbs. . . . . \$106.95

Pedestal Stand for above. 33 1/2 inches high. 2 3/4-inch diameter steel column. Cast iron base. 4 holes for casters in base. Casters on page 33.  
99 M 2225L—Shipping weight 41 pounds.....\$26.99



**CRAFTSMAN**  
REG. U. S. PAT. OFF.  
**15 1/2-inch**  
**Drill Press**

Pulley and sleeve formed into one piece to assure positive transmission of power, greater accuracy

Floor model without motor  
**\$127<sup>95</sup>**

Bench model without motor  
**\$112<sup>95</sup>**

What other drill gives you all these features? Strong coil spring for quill return to assure closer adjustment and longer life. Nine different operating speeds . . . 660 to 5000 RPM. Box-type head casting with a built-in guard that encloses over 50% of the belt length permitting fast belt changes without removing guard. Special "Safe-Lock" chuck with a threaded collar which locks on the spindle making possible the use of routers and cutters without a collet chuck.

Does so much more than just drill, too! With the proper accessories you can do routing, shaping, carving, dovetailing, mortising, planing. See accessories at right and on facing page . . . see router bits on page 19.

Four ball bearings, permanently lubricated. Adjustable table and head. Double-shoe locks. Depth gauge calibrated in 16ths inch, can be set for repetitive drilling. Hinged motor mount. Drills to center of 15 1/4-inch circle (7 1/4 inches from center of bit to back of table). Maximum spindle travel 4 inches. 10x10-inch slotted table. 1/2x45-inch V-belt included.

Two 5-inch 4-step pulleys. No. 33 Jacobs taper holds bit shanks up to 1/2-inch diameter.

**Floor model without motor.** Measures 65 1/2 inches high; 44 1/2 inches from cast-iron base to chuck. Maximum table travel 38 3/4 inches. Shipping weight 172 pounds.  
99 M 2451N . . . . . \$127.95

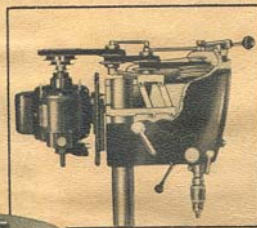
**Floor model with motor.** Includes 1/2-HP, 1725 RPM capacitor-start motor. 110-120 or 230-volt, 60-cycle AC. 4-foot cord. Shipping weight 195 pounds.  
99 M 24516N2 . . . . . \$149.95

**Bench model (not shown) without motor.** 35 1/4-in. high; 18-in. from base to chuck. Maximum table travel 13 3/4 inches. Shipping weight 136 pounds.  
99 M 2450N . . . . . \$112.95

**Bench model (not shown) with motor.** Includes 1/2-HP, 1725 RPM capacitor-start motor. 110-120 or 230-volt, 60-cycle AC. 4-foot cord. Shipping weight 159 pounds.  
99 M 24506N2 . . . . . \$134.95

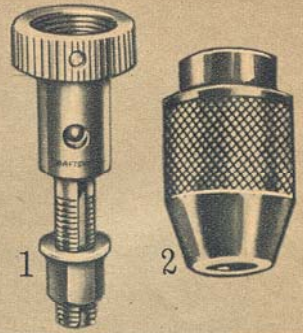
**SPECIFICATIONS**

Detail	Bench Model	Floor Model
Depth of throat . . .	7 3/4 inches	7 3/4 inches
Spindle . . . . .	No. 33 Jacobs taper	No. 33 Jacobs taper
Bearings . . . . .	4 sets precision ball	4 sets precision ball
Chuck capacity . . .	0 to 1/2 inch	0 to 1/2 inch
Spindle travel . . .	4 inches	4 inches
Quill diameter . . .	1 3/8 inches	1 3/8 inches
Depth graduations . .	1/16 inch	1/16 inch
Work surface . . . .	10x10 in.	10x10 in.
Table travel . . . . .	13 3/4 in.	38 3/4 in.
Distance, base to chuck, maximum	.18 inches	44 1/2 inches
Machine pulley (included) . . . .	5-in. 4 step	5-in. 4 step
Motor pulley (included) . . . . .	5-in. 4 step; 3/8 in. bore (keyed)	5-in. 4 step; 3/8 in. bore (keyed)
V-belt (included) . . .	1/2x45 inches	1/2x45 inches
Motor required, minimum . . . . .	1/2 HP 1725 RPM	1/2 HP 1725 RPM
9 speeds from . . . . .	660 to 5000 RPM	660 to 5000 RPM
Mounting dimensions . . . . .	9 1/2x14 1/2 in.	16 1/2x14 1/2 in.
Height . . . . .	35 1/4 inches	65 1/2 inches
Width . . . . .	12 3/4 inches	18 1/2 inches
Depth . . . . .	19 inches	24 inches



**CRAFTSMAN**  
REG. U. S. PAT. OFF.  
**Vari-Slo**  
**Speed Control**  
**\$39<sup>99</sup>**

Get the right speed for every job. Select any speed from 300 to 3750 RPM. Change speed in seconds without stopping spindle. For either floor or bench models of above drill press. 12-to-1 ratio with hand lever without changing belt position. Simple to install . . . no holes to drill. Made of tough aluminum alloy and cast Tenzaloy. Pulleys turn on 4 ball bearings. Three V-belts and easy-to-follow instructions included.  
9 M 2340—Shpg. wt. 5 lbs. 4 oz. . . . . \$39.99



**1 Adapter with Holding Collar.** Use with 1/2-inch bore shaper cutters shown on page 16. Fits drill presses 99M2450N and 99M2451N at left.

Also fits other makes of drill presses which have No. 33 Jacobs tapered spindle. Precision-built.

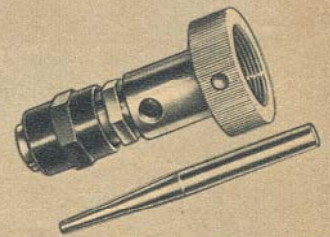
Adapter has 1/2-inch x 20-thread. Collar screws to drill press spindle.

Shipping weight 10 ounces.  
9 M 2483 . . . . . \$2.99

**2 Screw-on type Collet Chuck.** Use with routing, dovetailing and carving bits. Fits any 1/2-inch x 20-thread spindle. Can be used with the 9 M 2483 adapter listed above. Fine construction.

Shipping weight 3 ounces.  
1/4-inch capacity.  
9 M 2271 . . . . . \$1.79

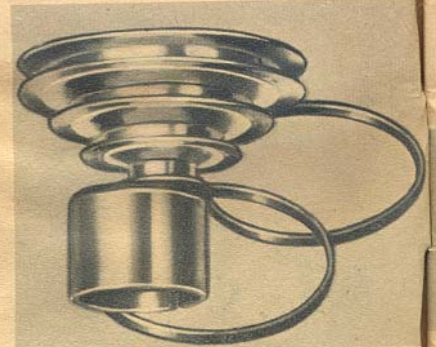
1/2-inch capacity.  
9 M 2269 . . . . . 2.49



**Collet Chuck with Holding Collar**

Fits high-speed woodworking bits with 1/4 or 1/2-inch shank. 1/2-inch capacity with 1/2-inch bushing.

Fits all drill presses which have No. 33 Jacobs taper spindle. Fits both drill presses (99 M 2450N and 99 M 2451N) listed on this page. Screws into spindle.  
9 M 2467—Shpg. wt. 11 oz. . . . . \$2.49



**CRAFTSMAN**  
**Multi-speed Attachment**

Slow spindle down to as low as 210 RPM . . . speed it up to as high as 9800 RPM. Get added uses from your drill press with increased range of speeds. Speeds from 5000 to 9000 RPM when planing, routing, dovetailing, etc. Slow speeds are for drilling large diameter holes in steel. Fits drill presses at left. Fits all drill presses with 2 or 2 1/4-inch diameter columns. Includes 2 V-belts.

Shipping weight 4 lbs. 5 oz.  
9 M 2338 . . . . . \$15.99

*No Money Down on anything Sears sells*

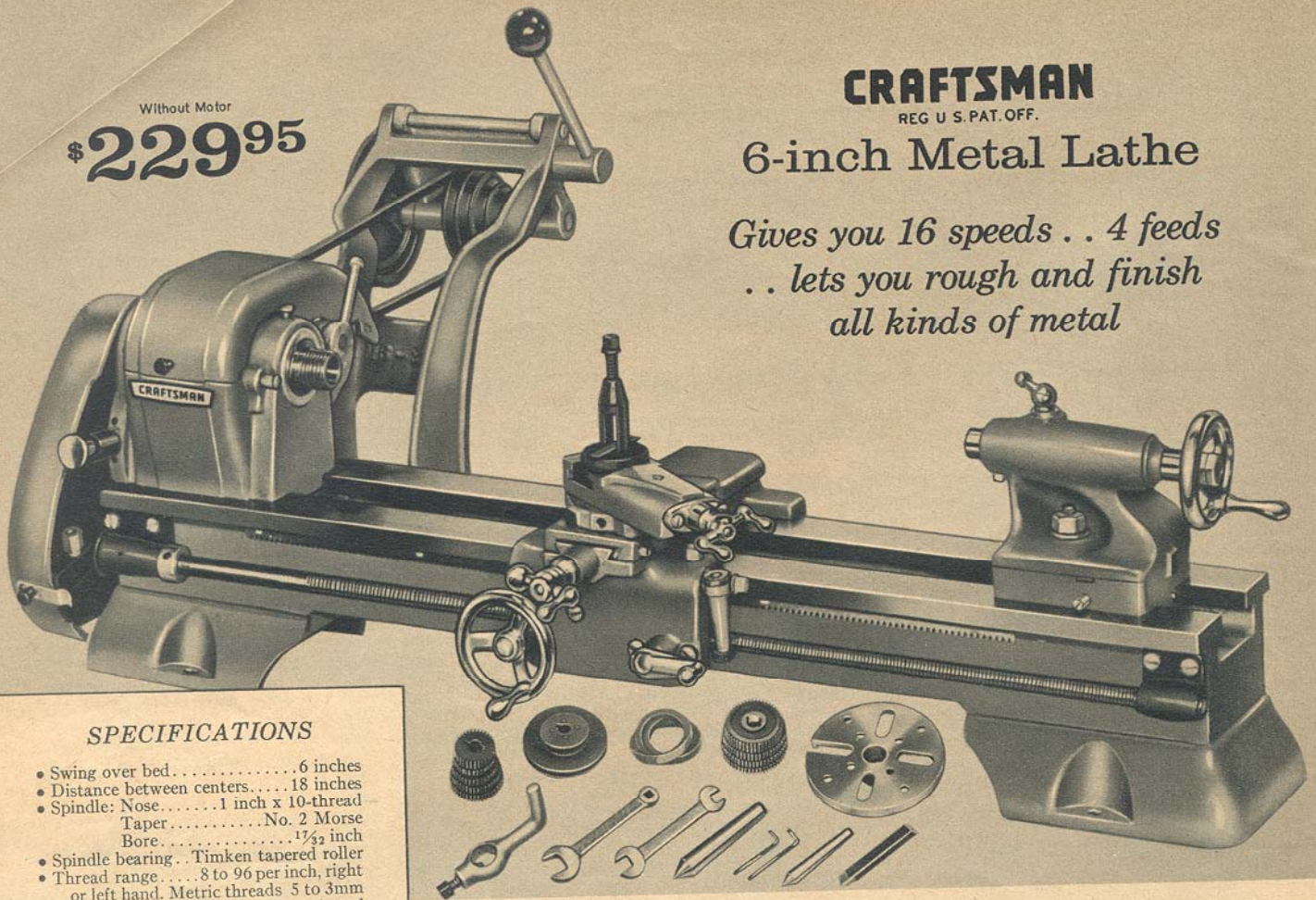


Without Motor  
**\$229<sup>95</sup>**

**CRAFTSMAN**  
 REG U S. PAT. OFF.

## 6-inch Metal Lathe

*Gives you 16 speeds . . . 4 feeds  
 . . . lets you rough and finish  
 all kinds of metal*



### SPECIFICATIONS

- Swing over bed . . . . . 6 inches
- Distance between centers . . . . . 18 inches
- Spindle: Nose . . . . . 1 inch x 10-thread Taper . . . . . No. 2 Morse Bore . . . . . 1 1/2 inch
- Spindle bearing . . . . . Timken tapered roller
- Thread range . . . . . 8 to 96 per inch, right or left hand. Metric threads 5 to 3mm
- Bed . . . . . 1-piece cast semi-steel
- Carriage . . . . . hand wheel for hand operation; feed lever for reversible automatic longitudinal power feed
- Feeds . . . . . .0024, .0039, .0048 and .0078
- Back gear ratio . . . . . about 6 1/2 to 1
- Countershaft, back gear bearings . . . . . 4 porous bronze
- Swing over carriage . . . . . 3 1/2 inches
- Compound rest travel . . . . . 1 3/4 inches
- Cross slide travel . . . . . 4 3/4 inches
- Tailstock taper . . . . . No. 1 Morse
- Tailstock ram travel . . . . . 1 1/4 inches
- Tailstock setover . . . . . 9/16 inch
- Motor needed, min. . . . . 1/3 HP, 1725 RPM
- Machine pulley (included) . . . . . 4 step
- Motor pulley (included) . . . . . 2 step
- Mounting dimensions . . . . . 4 3/4 x 27 1/2 in.
- Over-all dimensions . . . . . 12 x 27 x 33 1/2 in.

### Accurate within 1/1000 inch

For precision work—here is a metal lathe that matches our larger lathes in accuracy. Compare features and specifications at left with other metal lathes in the same price range . . . you'll find CRAFTSMAN is the lathe for you.

Designed, built and priced for toolmakers, model makers and hobbyists, the CRAFTSMAN 6-inch turning lathe is of true professional quality. Built for long life with Timken tapered roller bearings.

Complete operating instructions show you how to get the job done right and as quickly as possible. Entire outfit includes 258-page Lathe Manual as described on the opposite page and all the accessories illustrated above.

Accessory group includes the following items: 2-step motor pulley, 4-step machine pulley, 4-step quick-change countershaft, two 60-degree centers, 3/8-inch tool bit, 9 threading gears, 1-inch lathe dog, 3/8-inch V-belt, two hex wrenches, 5/4-inch face plate and two standard-dimension wrenches, 1 combination and 1 open end.

Motor not included. Use your present motor (if at least 1/3-HP, 1725-RPM) or order separately from pages 36 and 37.

Lathe designed to be used with Mica Undercutter (F9 M 1518) listed below. Also see pages 22 and 23 for additional accessories.

99 M 2140N—Shipping weight 100 lbs. . . \$229.95



Low as  
**\$74<sup>99</sup>**

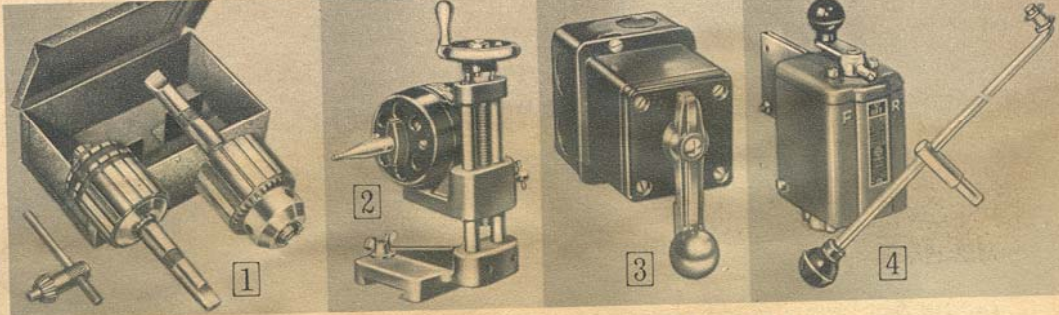
### CRAFTSMAN Lathe Table

For 12-inch lathes. Gray, heavy cast iron, crossbraced legs. Can be anchored to floor.

Pre-finished hardwood table top resists oils and coolants. Over-all height 33 3/8 inches. Shipped by freight (rail or truck) or express. (See Shipping Note below.)

For lathes 45 inches long.  
 F9 M 1596N—Wt. 170 lbs. \$74.99

For lathes 57 inches long.  
 F9 M 1597N—Wt. 180 lbs. \$84.99



### Accessories for 6 and 12-inch Metal-turning Lathes

**1 Commutator Kit.** Holds armature shafts for re-conditioning. No. 75A armature driving chuck; No. 100 center rest chuck (1/4 to 3/4-in. cap.); 2 arbors (No. 2 Morse, No. 3 Jacobs taper); key.  
 For 12-inch lathe.  
 Shpg. wt. 7 lbs. 4 oz.  
 9 M 2129 . . . . . Kit \$34.99

For 6-inch lathe.  
 Shpg. wt. 6 lbs. 3 oz.  
 9 M 2122 . . . . . Kit \$34.99  
 SHIPPING NOTE: All "F" numbers (as F9M1596N) from Kalamazoo, Michigan factory.

**2 Mica Undercutter.** Screw feed regulates height of cutter. Carriage feed moves cutter into commutator slot. New grooves are always clean, square, parallel and uniform in depth. For 110-120-volt, 50-60-cycle AC-DC. With universal motor, switch, cord and 5 undercutting saws: .015, .020, .025, .030 and .035 inch. For 12-inch lathe.  
 F9 M 2989—Shipping wt. 10 lbs. . . . \$59.99

For 99M2140N and 99-2128 6-inch lathes.  
 F9 M 1518—Shipping wt. 9 lbs. . . . \$59.99

Set of 10 Replacement Blades. 2 each: .015, .020, .025, .030, .035 inch thick.  
 F9 M 1519—Shpg. wt. 2 oz. . . . . Set \$3.99

**3 Reversing Switch.** For 6 and 12-in. lathes. Use to stop, reverse split-phase and capacitor motors up to 1 HP. For voltages up to 550 AC. Diagram.  
 9 M 2982—Shpg. wt. 1 lb. 9 oz. . . \$8.99

**4 Reversing Switch.** For any CRAFTSMAN 12-inch Lathe. 1-HP capacity for voltages up to 550, both single and 3-phase circuits. Comes with cord and installation instructions.  
 F9 M 2018—Shpg. wt. 5 lbs. . . . \$18.59

*No Money Down on anything  
 Sears sells . . . see page 98*

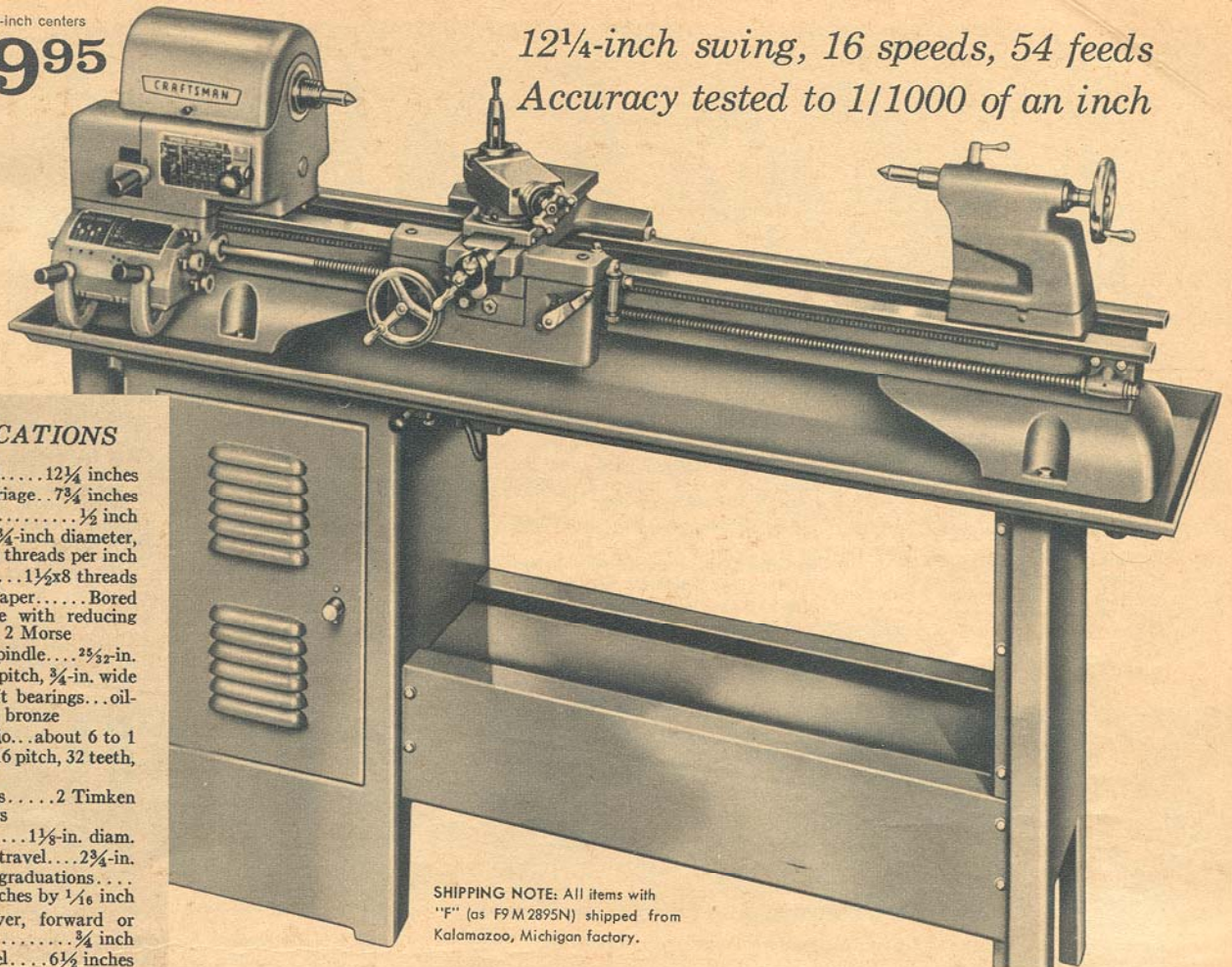
# Our finest CRAFTSMAN Metal-turning Lathe

REG. U. S. PAT. OFF.

Without motor, 24-inch centers

**\$649<sup>95</sup>**

12¼-inch swing, 16 speeds, 54 feeds  
Accuracy tested to 1/1000 of an inch



## SPECIFICATIONS

- Swing over bed.... 12¼ inches
- Swing over carriage... 7¾ inches
- Collet capacity..... ½ inch
- Lead Screw... ¾-inch diameter, 8 Acme threads per inch
- Spindle Nose.... 1½x8 threads
- Spindle Nose Taper..... Bored No. 3 Morse with reducing sleeve to No. 2 Morse
- Hole through spindle... 2½x2-in.
- Back Gears. 12 pitch, ¾-in. wide
- Back Gear shaft bearings... oil-impregnated; bronze
- Back Gear Ratio... about 6 to 1
- Spindle Gear... 16 pitch, 32 teeth, ⅞-inch wide
- Spindle bearings.... 2 Timken tapered rollers
- Tailstock Ram.... 1½-in. diam.
- Tailstock Ram travel.... 2¾-in.
- Tailstock Ram graduations.... 0 to 3 inches by ⅛ inch
- Tailstock Setover, forward or back..... ¾ inch
- Cross feed travel... 6½ inches
- Cross feed screw... ½-inch diameter Acme threaded
- Compound rest travel... 2¼ in.
- Tool Post... ⅜x⅞-inch slot to take ⅜-in. tool bits or holder for ¼-in. tool bits
- Compound Rest swivel... Graduated 0° to 90° right and left
- Motor needed. ½ HP 1725 RPM
- Motor pulley (incl.).... 2-step, 4½ inches
- Countershaft bearings... 2 ball; 2 bronze, oil-impregnated
- V-belt... A section ½-in. wide
- Drive pulley (incl.) dual, 3-in.

SHIPPING NOTE: All items with "F" (as F9 M 2895N) shipped from Kalamazoo, Michigan factory.

Heavy Timken roller bearings in lathe's headstock to maintain spindle alignment... minimum of load friction. Cast semi-steel bed; precision ground ways. Reversible power cross-feed... 60-hole index on headstock. Lever for automatic power feed.

Complete operating instructions included. Outfit includes 258-page Lathe Manual as described below and the following accessories: 4-step machine pulley; 2-step motor pulley (⅜-inch bore); V-belt; two 60° centers; tool post and wrenches.

Motor not included. Use your present motor (if at least ½ HP 1725 RPM) or order separately from pages 36 and 37). Lathe designed to be used with many additional accessories listed below and on facing page. Also see pages 22 and 23.

Lathes with Quick-change Gear Attachment... Floor Model Cabinet... Underneath Drive. Quick-change gear attachment gives 54 threads or feeds (see F9 M 20145 below). Welded ⅜-in. plate; floor-type cabinet houses underneath drive (reached through door). Countershaft, belt-tension handles extend outside cabinet.

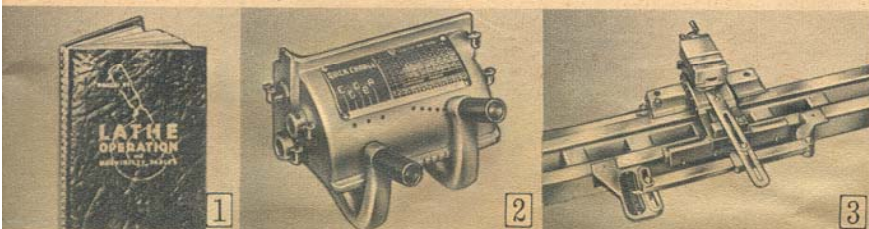
24-in. centers; 50½ in. long. See Shipping Note above. F9 M 2895N—Wt. 482 lbs. \$31.50 mo. Cash \$649.95

36-in. centers; 62½ in. long. See Shipping Note above. F9 M 2897N—Wt. 522 lbs. \$32.50 mo. Cash \$679.95

Lathes with Quick-change Gear Attachment only. Quick-change countershaft mounted behind headstock.

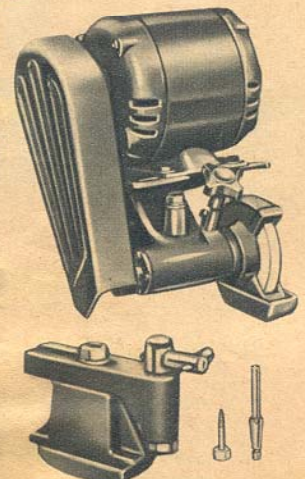
24-inch centers; 45 inches long. See Shipping Note above. F9 M 2893N—Wt. 345 lbs. \$24 monthly. Cash \$499.95

36-inch centers; 57 inches long. 99 M 2894N—Wt. 372 lbs. \$26 monthly. Cash \$529.95



## Lathe Grinder \$149<sup>95</sup>

Universal tool post grinder for 12-inch lathes. Ideal for grinding tools, dies, bushings, bearings, shafts, valves, valve seats. Mounts on tool slide of lathe compound rest. Equips lathe for internal and external precision grinding. 2 speeds; grinds at 4900 RPM and 9100 RPM. With ¼-HP, 3450-RPM motor; 110-120-volt, 60-cycle AC. Includes belt, 4-inch external and ⅜-inch internal grinding wheels (grind up to 4¼-in. external diameters; from ¼-in. to 9¼-in. internal diameters). Heavy-duty spindle. With diamond wheel dresser and quill for internal work. Shipping weight 37 pounds. F9 M 2998... \$149.95



## Lathe Accessories for superior metal-working results

**1 "Lathe Operation" Manual.** 258 pages of photos, drawings, machinist's tables, easy directions. Paperbound with index tabs. 9 M 2925—Shipping weight 1 lb. 4 oz., \$2.59

**2 Quick-change Gear Attachment.** Fits former CRAFTSMAN lathes, models 9-2758 and 99-2759. 54 threads or feeds between .0042 and .250-inch per revolution of spindle; all right or left-hand threads from 4 to 240 in these standards: National Coarse (USS), National Fine (SAE), Acme, Square and Whitworth. No drilling or tapping needed to install. Replaces std. gear change assembly. Shipping weight 24 pounds. F9 M 20145... \$112.95

**3 Taper Attachment.** Cuts duplicate tapers on pieces of different lengths. Also use for internal boring and external work.

Index plate is graduated 7° and 3 inches both sides of center line; equals 2½/16-inch taper per foot right or left.

Use with any CRAFTSMAN 12-inch lathe. Travels 6 inches.

Shipping weight 11 pounds. F9 M 29845... \$47.99

*No Money Down on anything? Sears sells*

SEE PAGE 98

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