

# POWER TOOLS

FOR SHOP and INDUSTRIAL USE

1952

Satisfaction Guayanteed
or Your Money Back

Prices shown in this cotalog are approximate selling prices. You nearest Sears Retail Stare will to hish you with exact selling prices which will not exceed call ing prices under applicable

SEARS, ROEBUCK AND CO.

# Here's what you can do with a Bench Saw



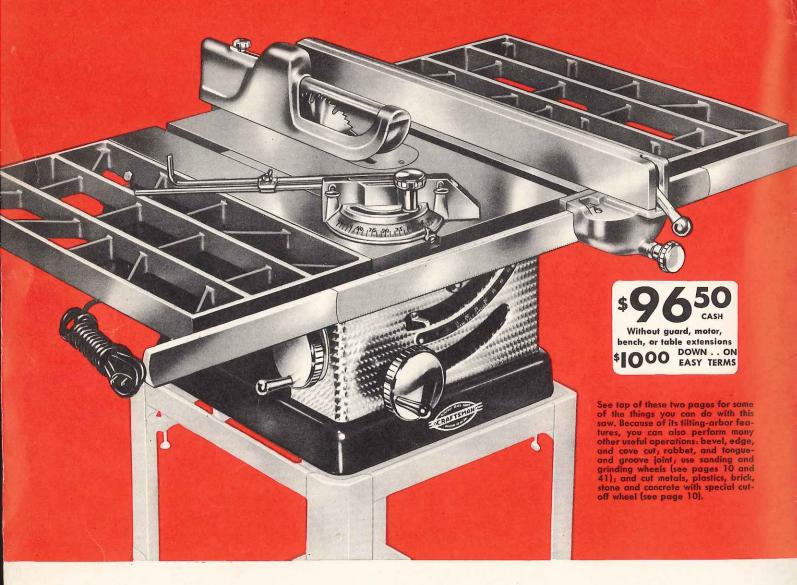




CROSS CUT

RIP

MITER



# (RAFTSMAN "100" 10-in. Tilting-Arbor Bench Saw

Big . . Husky . . Extra heavy duty . . Has features found in NO other Bench Saw!

By far the finest bench saw we've ever sold! For outstanding quality, mechanically superior features and exceptional performance all in one saw... we're positive this superb CRAFTSMAN tilting-arbor saw cannot be matched elsewhere today... at anywhere near this price! Compare its operating advantages with any other saw, and you'll see why professional craftsmen rely on it constantly for faster, easier, more accurate use in countless shop operations! Precision built ... meets rigid requirements of industrial shop use.

Massive, extra heavy duty construction! Extra-ordinary accuracy! Improved model, with more rigid saw base and stronger motor support, with new pivot arm for smoother operation. New tension device between motor mounting plate and support reduces transmission of vibration and jumping of motor.

Table never tilts...work always lies flat! Motor, blade and arbor tilt together as a unit, any angle up to 45 degrees; belt never twists. Blade raises and lowers to vary depth of cut from 0 to 3% inches.

Sealed precision ball bearings; lubricated for life! Extra-large 27x20-in. heavy cast semi-steel table; precision ground; grooved on both sides of blade.

Working area in front of blade now 13½-in. Rip fence usable on either side of blade clear to table edge. Single control lever locks fence at BOTH ends (NOT just in front). 10-in. combination rip and crosscut blade (½-in. bore) gives full 3½-in. depth of cut. See specification table on opposite page. Blade, miter gauge, stop rods, rip fence, machine and motor pulleys and V-belt included. Guard assembly not included (see 9 A 2791 on opposite page).

99 AM 2752—Without guard assembly, motor, side extensions, or bench.

Shipping weight 157 pounds. \$96.50

99 AM 2753—With CRAFTSMAN ¾-H.P. 3450 R.P.M. ball-bearing capacitor motor (for 110-120 volt 60-cycle A.C.). Shipping weight 201 pounds. \$135.95

99 AM 2754—With CRAFTSMAN 1-H.P. 3450 R.P.M. ball-bearing capacitor motor (for 115-230 volt 60-cycle A.C.). Shipping weight 207 pounds. \$149.95

99 A 02769—Side Table Extension. For above. (2 shown on saw). Use on either side of table. Cast semi-steel; grid type. Widens table 10 in. With bolts and rip fence rack extension. Size 27x10 in. Shipping weight 20 pounds. Each \$10.50

99 A 02140—Power Tool Bench. (Described on page 9.) 18 in. long. Height adjustable. With 2 cross slide-rails. Shipping weight 24 pounds. \$12.50

# .. the most useful tool in your workshop!







DADO

**SPECIFICATIONS**  Depth of cut, maximum....3% inches • Type of blade......Combination • Blade size.....10-inch diameter;

• Table tilt (maximum).....45 degrees

• Length of fence........323/4 inches

• Base size..........14 1/8 inches wide; 1637/64 inches long

· Bearings....2 sets sealed, lubricated

Blade speed......9000 peripheral feet

 Arbor speed recommended.3450 R.P.M. Motor recommended (minimum)...3/4-H.P. 3450 R.P.M.
 Machine pulley (included)..2/4 inches • Motor pulley (included) . . . . 2 1/2 inches V-belt (included)......43 inches long;

(hole centers) ..... 1134 x 137/16 in.

· Over-all dimensions. Height18 1/2 inches;

• Dado capacity (using 6-in. dado saw):

• Mounting dimensions

SAND

SHARPEN

#### RAFTSMAN

THE RIGHT WAY TO SAY

AND TOOLS

5%-inch bore

20 inches wide

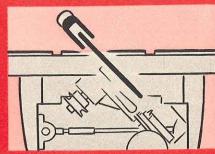
for life

1/2 inch wide

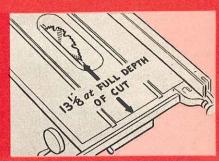
width 21 1/2 inches; length 33 3/8 inches

per minute (approx.)

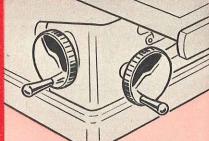
#### You'll do faster, easier, more accurate work because of these improved CRAFTSMAN "IOO" Bench Saw Features!



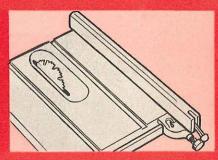
WORK STAYS LEVEL! No more holding lumber at an awkward, uncomfortable angle! Blade and guard (NOT table and work) tilt any angle up to 45 degrees; making saw more useful, work much more accurate, faster, easier! No twisted belt; motor tilts with blade!



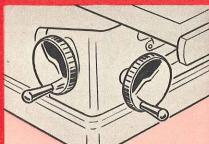
WORK AREA INCREASED! This great saw now has increased working surface from blade to front of table . . . now 131/s inches at full depth of cut! This lets you cut 12-inch boards with little or no front overhang, is much handier, and makes your work more accurate!



HAND WHEEL CONTROLS CONVENIENTLY LOCATED! Both depth of cut and angle of tilt controlled by easy-acting hand wheels, at or near front of saw. Handles in wheels rotate. Both controls have accurate gauges. This efficient design insures faster, easier, better operation.



RIP FENCE IS HANDIER! Improved rip fence is usable on either side of blade clear to table edge, even using table extensions. Single control at front, locks fence at both ends (NOT just in front, as on some saws); gives rip fence greater rigidity and accuracy!





#### Accessories for CRAFTSMAN "100" Tilting-Arbor Bench Saw

- A CRAFTSMAN Powr-Panl. A convenient, safe way to hook Up motor, or motor and tool light, for your power tools!

  Just mount Powr-Panl on bench. Protects operator from reaching over moving parts to turn motor on or off. Fits Power Tool Benches on page 9; also has brackets for adapting to other metal or wood benches. UL approved. 1-H.P. rated switch. Has one double-prong receptacle for receiving the provided of the property of the property of the provided of the prov power, and 2 cube taps for plugging in motor and tool light. 9 A 2120-125-250 volts A.C. or D.C. Shpg. wt. 1 lb. . . \$3.95
- B Dado Insert. For 99AM2752 bench saw on opposite page. 9 A 2212—Shipping weight 8 ounces...... Each 90c
- "The Circular Saw" Instruction Book. A handy 32-page manual of operation, with over 150 illustrations. Shows you how to get the most out of your bench saw, electric hand saw, swing saw, builders' saw, and radial saw. Explains clearly how to make 30 different wood joints. An easy-to-follow, invaluable workshop aid.
- 9 A 2926—Shpg. wt. 2 oz.......25c
- D Saw Guard Assembly. For 99AM2752 saw on opposite page. Automatic leveling guard tilts with blade; has transparent plastic insert . . . protects operator . . . permits him to see work. Complete with guard, splitter, splitter bracket, and non-kickback pawls.
- 9 A 2791—Shpg. wt. 6 lbs.\$8.95
- Table Extension Bracket. For mounting wood side extension on 10-inch saw 99AM2752 on opposite page. Can also be used on 8-in. saw models 11 3.27580, 113.22400, or 113.22401. Enables you to make your own table extension. Shpg. wt. 8 oz.
- 9 A 2253..... Each 90c

Sears Easy Terms make it easy to pay for your CRAFTSMAN Saw as you use it! See inside back cover.

# You can do all of these operations.. and many more..



Bevel Cuts are practically as simple as standard ripping and crosscutting operations.



Dado and Groove Cuts-just do saw in place of the blade.



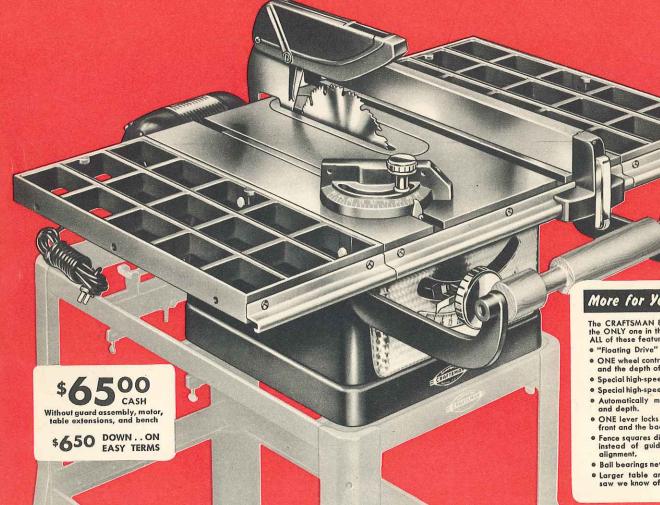
MiterCuts made very rapidly. Miter gauge assures accuracy for perfect-fitting joints.



Tongue and Groove Joints for flooring, siding, etc., are simple with use of a dado head.



Edge Cutting is very easy with standard equipment plus simple auxiliary supports.



#### More for Your Money!

The CRAFTSMAN 8-inch Bench Saw is the ONLY one in this price range with ALL of these features:

- ONE wheel controls BOTH the angle and the depth of the cut.
- Special high-speed tilting adjustment.
- Special high-speed depth adjustment.
- e Automatically maintains correct tilt and depth.
- ONE lever locks fence at BOTH the front and the back.
- Fence squares directly against table instead of guide bar, for perfect alignment.
- e Ball bearings never need lubrication.
- Larger table area than any other saw we know of in this price range.

# RAFTSMAN "80" 8-inch Tilting-Arbor Bench Saw

We've made many careful comparisons, and sincerely believe there is NO other bench saw in this price range which matches this superb Craftsman saw in quality, features, accuracy, and size. Massive, heavy duty construction throughout. Easily meets the most rigid requirements of amateur and professional craftsmen and large woodworking shops. Has exceptional accuracy in operation because of the very close machining tolerances maintained in manufacture. Has features and operating advantages you'll find in no other bench saw!

New-type motor mount. Motor is mounted in a special support on the bench behind the saw. This stops transmission of motor vibration to the saw by eliminating any mechanical connection. Minimizes the strain on the frame and the arbor of the saw, since practically all motor weight rests on the motor mount itself. Eliminates need for using a special motor. Makes it easier to tilt blade because motor is not lifted, but is moved horizontally.

Big 20x17-inch table of heavy cast semi-steel. The surface is precision ground and all sides are completely machined. Table has replaceable insert for dadoing, sanding or grinding. Grooved on both sides of blade for use of miter gauge.

Many other quality features. Because of a special mechanical arrangement the arbor is tilted more rapidly than on ordinary tilting-arbor saws, without any loss of accuracy. Automatic-leveling guard tilts with saw blade; has non-kick-back pawls and splitter. Entire guard assembly is easily and quickly removed if desired. One end of the miter protractor has been beveled so that it may be used over the full length of the table when the saw blade is tilted to 45 degrees. Fence is made of tempered aluminum; carefully ground for trueness. Depth-of-cut and angle-oftilt gauges easily read from normal operating position. 2-in. machine pulley, 21/2-in. motor pulley and 1/2x40-in. V-belt are included.

Specifications: 21/2-in. maximum depth of cut; Dado capacity (maximum, with 6-in. head)—width <sup>15</sup>/<sub>16</sub>-in., depth 1 ½-in.; Combination-type blade, 8-in. diameter and ½-in. bore; Double-row precision ball bearings; Recommended arbor speed (approximately) 4500 R.P.M.; Motor recommended (minimum)—½-H.P. 3450 R.P.M.; Mounting dimensions (bolt holes)-119/16x115/16 inches, (extremes of saw and motor brackets)-1911/16x1511/16 inches; Overall dimensions-height 14% in., width 17 in., length 267/32 in.

99 AM 2216—Without guard assembly, motor, table extensions, and bench. Shipping weight 68 pounds 9 A 2356—Front or Rear Table Extension. (Shown on saw.) Roller type. Won't disturb rip fence use. Bolts included. Shipping weight 7 pounds. 99 A 02134—Power Tool Bench. The sliding rails make it possible to use this bench with almost any bench type power tool. See page 9 for complete description. Shipping weight 28 pounds.

# with this [RAFTSMAN Bench Saw and the proper accessories!











Use either the rip fence or the miter gauge as a guide.

Cove Cuts-feed the work at an angle to the blade. Take light cuts to desired depth.

Metal-Cutting—use a cut-off wheel. Will also cut concrete, plastic, brick, glass, etc.

Grinding and Sharpeninguse a grinding wheel in place of the blade.

Sanding Work of all kinds. Use a sanding plate in place of the saw blade.

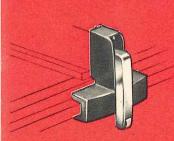
#### Man! It has double-row sealed precision ball bearings AND 3 more top quality features:



Motor is mounted on a special support on the bench behind the saw. This means smoother operation, easier tilting, and greater protection of motor from sawdust. A special motor is not necessary. Floating motor mount automatically controls helt tension for most efficient opera-



Tilting, raising and lowering of L. the blade are all controlled by one single hand wheel, located in a handy position at the front of the saw. Just move the wheel in or out to change from one control to the other. This means much more convenient operation in adjusting depth and angle



Perfect alignment of the fence is assured at all times because the control squares against the front of the table, rather than against a guide bar. A single lever locks fence against BOTH ends of table. The fence can be used on either side of the blade on this bench saw.





#### Here's why tilting-arbor saws assure better work

On a tilting-arbor saw, the table is always level and work lies flat, regardless of the angle at which the board is being cut. For this reason, sawing on a tiltingarbor bench saw is ALWAYS fastereasier-better-more accurate.

On a tilting-table saw, it is often difficult to hold the work in the correct position, as it tends to slide toward lower side of table. Long boards are very hard to work on-sometimes hit the ceiling.

# **Double Utility**

**New CRAFTSMAN Power Tool Combination** 



NOTHING LIKE IT—the most useful, space saving combination we've ever seen! Make all saw cuts with lumber in level position AND plane and joint without moving to another bench. Also, you save money. No need to buy a second motor

CRAFTSMAN 8-in. Tilting-Arbor Bench Saw. Same saw as on opposite page but with miter gauge, fence, machine pulley, motor pulley, belt with "Floating Drive". ONE wheel controls BOTH angle and depth of cut. 20x17-in. table of cast semi-steel. Precision ground; sides machined. Grooved on both sides of blade for miter gauge. 9½-in. in front of blade at full depth of cut. Use fence on either side of blade. Double-row sealed ball bearings NEVER need lubrication. 8-in. combination blade (½-in. bore) gives up to 2½-in. depth of cut; tilts any angle to 45°.

CRAFTSMAN 4%-in. Jointer-Planer. Massive, cast semi-steel base extends full length of tables. Over-all length 297/6 in. Precision ground tables, Steel cutter head has three 43%-in. high speed steel knives. Maximum depth of cut 3%-in.; rabbet depth %-in. Fence tilts up to 45° in either direction. 2-in. machine pulley supplied

Also: (1) CRAFTSMAN ½-H.P. Capacitor Motor; 3450 R.P.M. For 110-120-volt, 60-cycle A.C. (2) Steel Power Tool Bench; 30 in. long; 16¼ in. wide. Adjustable for any height from 22 to 32 in. (3) Jack Shaft Kit: shafting, pulley, belts, shaft because and attachment plates. hangers and attachment plates.

99 A 02749—Jack Shaft Kit only, For bench Saw and Jointer-Planer. Shipping weight 22 pounds.....

### Accessories for the CRAFTSMAN "80" 8-inch Bench Saw

#### Instruction Book

Complete, up-to-date book of instructions for all circular of instructions for all crudar saw owners. Has 32 pages and over 150 illustrations! With this book you can be sure that you will get the most out of your bench saw, electric hand saw, swing saw, builders' saw or radial saw. Send for your copy of this instruction book today! Shipping weight 2 ounces.

9 A 2926 ..... Only 25c

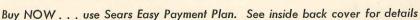


#### **Dado Insert**

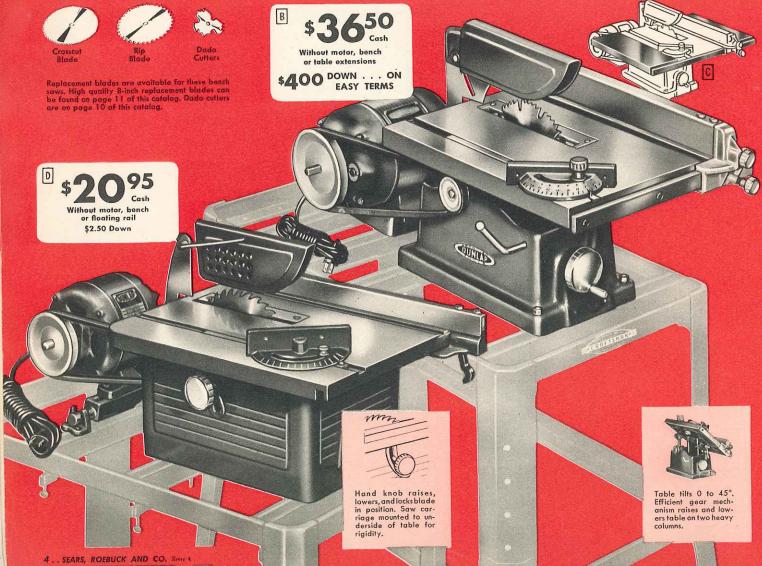
For use on the CRAFTSMAN Model "80" 8-inch Tilting Arbor Bench Saw when doing dado work, Strongly made of steel. 9 A 2405—Shipping weight 12 ounces......Only \$1.10

#### Saw Guard Assembly

B For use on the CRAFTSMAN Model "80" 8-inch Tilting Arbor Bench Saw. Complete with guard, splitter, non-kickback pawls. 9 A 2774—Shipping weight 2 pounds......Only \$3.50







#### **DUNLAP Tilting-Arbor Bench Saw**

New! A sensational value for an 8-inch tilting-arbor bench saw . . . one of our finest offerings, ever! New and better methods of manufacture make possible this amazing price. IMPORTANT—don't confuse this great tool with other tilting-arbor saws selling in this price range. Its rugged quality and exceptional accuracy in operation are almost unbelievable!

Floating drive motor mounting supports motor on a special mount on bench behind saw . . . smothers vibration . . . permits easier tilting . . . eliminates need for special motor. (Just slip the belt off, pick up the motor, and use it on other power tools with our regular motor rail clips.)

Super-lubricated sealed precision boll bearings have larger oil chamber than are usually used—NEVER need further lubrication. These double-row ball bearings form integral unit with arbor shaft and prevent misalignment.

Greatly improved fence design. ONE lever locks fence at BOTH front and back. Fence squares directly against front of table instead of usual guide bar, for accuracy. Can be used on either side of blade.

17x14-inch toble of cast semi-steel has top AND sides machined. Motor, blade and arbor tilt together to any angle up to 45°; raises and lowers to vary depth of cut; belt never twists.

Not a stripped model—complete with blade, guard, splitter, miter gauge, fence and machine bulley. (Use minimum of ½-H.P. motor; 3450 R.P.M. with 2½ inch pulley, 40-in. belt; or 1750 R.P.M. with 5 in. pulley, 44-in. belt.)

SPECIFICATIONS:
• Depth of cut (maximum)
99 A 02134—Adjustable Steel Power Tool Bench. Amazingly useful. For almost ANY bench type power tool and motor. Height adjustable 22 to 32 in. 30 in. long; 16½ in. wide. With 4 slide-rail supports. Gray enameled. Wt. 28 lbs. \$13.95

#### **DUNLAP Tilting-Table Bench Saw**

8-inch tilting-table saw—exceptional quality at Sears l-o-w pricel 16<sup>3</sup>/<sub>16</sub>x 12<sup>1</sup>/<sub>2</sub>-inch table tilts 0 to 45<sup>5</sup>; insert removable for dadoing. Efficient gear mechanism raises and lowers table on two heavy, precision-ground columns—an important feature for superior operation and more accuracy. Positive locks maintain correct angle and depth of cut. Porous bronze bearings with oil reservoirs around each. Rip fence locks at BOTH ends. Heavy cast semi-steel table and base. Enclosed design for greater safety. With miter gauge, full-floating guard, rip fence, splitter and machine pulley.

#### SPECIFICATIONS:

01/1
• Depth of cut
• Depth of cut. • Blade
blade
• Table size
a Table gize with extensions (not inclinded)
• Dado capacity (maximum) with 6-in. head; width $\frac{9}{16}$ in.; depth $\frac{1}{2}$ inches
Dado capacity (maximum) with o-m, head, width /16 m, depth 1/2 menes
Rearings     Self-Hibridating porous bronze
Recommended arbor speed (approximate)
Recommended arbor speed (approximate)
• Motor recommended (minimum)½-H.P. 1750 R.P.M.
• Machine pulley (included)
5 inch
• Motor pulley (not included)
• Mounting dimensions
Over-all dimensions
Over-all difficultions
99 A 02540-Without motor, motor pulley, V-belt or bench. Wt. 53 lbs. \$36.50
99 AM 2541 — With CRAFTSMAN 1/2-HP 1750 R.P.M. ball-bearing motor (110-120-
99 AM 2541 — WITH CRAFTSMAN /2-11 1/30 K.1. M. Ball-Bearing inces (12
volt 60-cycle A.C.). 5-in, motor pulley, V-belt, Shpg. wt. 90 lbs\$68.50
[c] 9 A 2174—Table Extensions. For above, Stamped steel; 5 9/16x163/16 in. Mount
C / AZI/ Tube Enter the title 228/ for Die ferrer workle

#### **DUNLAP 8-inch economy Bench Saw**

Lowest price we know of for an 8-inch saw of such good quality! NOT a toy—but a well-made efficient saw with a large 17x15-in. smooth ground cast iron table! Porous bronze bearings; oil well between spindle bearings. Saw carriage mounted on underside of table for accuracy and rigidity. One hand wheel raises, lowers, locks 8-in. plain tooth combination rip and crosscut blade. 83%-in. clearance in front of blade. Miter gauge may be used either side. Insert removable for dadoing. Adjustable guard swings up; out of way. Self-aligning rip fence may be used either side; locks at both ends. Neither table nor arbor tilts. Heavy stamped steel base. With guard, miter gauge, splitter, rip fence, blade, instructions.

SPECIFICATIONS:
Obepth of cut (maximum) Blade
99 A 02465—Without motor, bench, motor pulley, floating motor rail, or V-
belt. Shipping weight 42 pounds\$20.95
99 A 02134—Power Tool Bench. (Described on page 9.) With 4 cross slide rails. Shipping weight 28 pounds
9 A 2275—Floating Motor Rails. Use with saw above for best results. Permits using one motor for several tools. Shift motor from tool to tool. Floating motor rail and one pair clips. Ships, wt. 13 oz



# TRAFTSMAN "100"

#### **Heavy Duty Builders' Saw**

"Rolling-Blade" . . means easier, faster, more accurate sawing

SPECIFICATIONS:

\$11500 Vou'll get an entirely new idea of sawing efficiency when you use this great Craftsman saw with the "rolling blade". Faster, easier, more accurate... because lumber remains stationary while saw blade is pulled through! Can also be used as a regular circular saw blade is pulled through! Can also be used as a regular circular gripping and mitering—even dadoing with dado set. An ideal saw for builders, contractors, factories, farmers, and home craftsmen. Extra-large capacity. 10-inch combination rip and crosscut blade allows you to make cuts up to 3 inches in depth. Saw travels a full 15½ inches. Depth of cut can be easily adjusted at any point in blade travel by large handwheel control. Removable, adjustable saw guard raises and lowers with blade.

Extra-large 35x24-inch table top is one-piece stamped steel; sturdy ribbing braces welded

raises and lowers with blade.

Extra-large 35x24-inch table top is one-piece stamped steel; sturdy ribbing braces welded to underside. Strong steel frame, legs and side panels welded into one solid unit. Table insert removable for dadoing, etc. Arbor mounted on two sets of roller-type needle bearings. Blade, guard, arbor and motor are all mounted on steel carriage which glides on 6 ball bearing rollers. (See cut-away illustration at right above.) Large sawdust chute.

Two miter gauges. Large left-hand gauge for large work; right-hand sliding gauge for small miter cuts with blade locked in position. Self-squaring rip fence locks at both ends with one lever. Enclosed heavy duty switch is 2-H.P. capacity.

Includes 2 miter gauges, repetitive stop rods, rip fence, guard, switch, blade, sawdust chute, V-belt, motor pulley and machine pulley. We recommend minimum of ¾-H.P. 3450 R.P.M. motor.

# SPECIFICATIONS: Depth of cut, maximum Blade, combination type Blade, combination type Bearings; arbor Carriage rollers Dado capacity: with 6-inch dado saw; width (max.) 1½ in.; depth (max.) 1 inch Distance in front of blade (at miter gauge) Carriage travel, maximum Distance in front of blade (at miter gauge) Carriage travel, maximum Miter cut, maximum Miter graduations Left Hand and Right Hand Miter graduations Left Hand and Right Hand Motor recommended (minimum) Machine pulley (included) Motor pulley (included) Motor pulley (included) V-belt (included) Switch (included) Switch (included) Table height Over-all dimensions: Height (including handle) 40 in.; length 42½ in.; width 27 in. Machine pulley (includers) Switch (included) Machine pulley (included) Machine pulley

Extra CRAFTSMAN and DUNLAP 10-in. saw blades for this Builder's Saw will be found on page 11. Dado Sets on page 10.

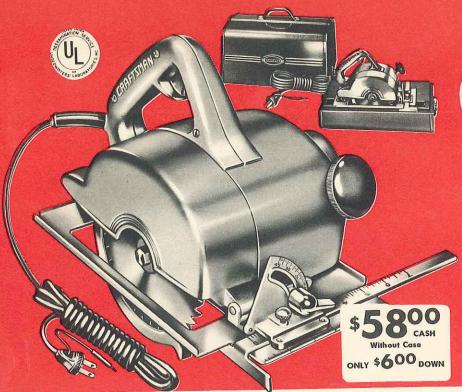
60-cycle A.C. Shipping weight 225 pounds.....

Short of cash? Then use Sears Easy Payment Terms to pay for your power tools and accessories as you use them. See inside back cover for details.



Rip

Zone 4 POWER TOOLS . . 25





Perfect-fitting straight and compound miter cuts quickly made . . . right on the job!



Cut large plywood panels; notch and cut rafters, siding and flooring . . . easily!



23/16-in. depth of cut permits you to cut several pieces at once . . . speeds up the job!



Cuts concrete, tile, granite, metals, etc., when equipped with special cut-off wheel.

# RAFTSMAN 61/2-inch Electric Hand Saw

# Contractor type! Finest saw of its capacity on the market, in our opinion!

Super-powered! Precision-built for continuous heavy duty use. We believe it's America's finest 6½-in. electric hand saw! Thousands used by carpenters and contractors for heavy, day-after-day use. Don't confuse this industrial type saw with sleeve-bearing home or hobby shop saws at this price. We're convinced it's by far the finest saw value on the market . . . bar none!

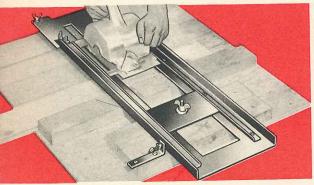
Sealed precision ball bearings throughout. Direct-drive gear train permits compact design; perfect balance. SAFER! Blade on right side; away from operator. Depth of cut and tilt adjustments. Extra large base plate; front graduated in ½ in. Blade always in line with same saw guide edge. Built-in ripping guide, graduated ½ in. Strong die-cast aluminum alloy housing. Weighs only 12½ pounds! Knob on left for two-hand use. Precision helical-cut bronze gears; telescoping saw guard. Sawdust blower; enclosed trigger switch. Approved by Underwriters' Laboratories, Inc. (industrial standards). Heavy duty, ventilated, universal G.E. motor (for 110–120 volt, 25 to 60-cycle, A.C. or D.C.); rated ¾ H.P.; develops 1¼ H.P. With

6 1/4-in. combination blade for cross-cutting and ripping; 10-ft. rubber-covered 3wire cord with unbreakable plug; lubricant; wrenches.

Specifications: Diameter of blade, 6½ in. Arbor hole, ½-in. (round). Depth of cut, 0 to 23/6 in. at 90°; 11½6 in. at 45°. Angular adjustment, 90° to 45°. No-load speed, 4300 R.P.M. Over-all length, 12 in. Steel carrying case has base for use as bench rest; compartment for extra blades, wrenches, etc.

99 A 02553—CRAFTSMAN 61/2-in. Saw only, without case. Shpg. wt. 16 lbs. . . . . \$58.00 99 A 02554—CRAFTSMAN 61/2-in. Saw, with steel case. Shpg. wt. 27 lbs. . . . . 63.00

NOTE: For extra combination and nail-cutting blades for this saw, see below. For carbide-tipped blade, see opposite page.





Saw guide pivots on clamp bolt to allow miter and compound cuts

#### New SAW GUIDE Converts Electric Hand Saw into Bench or Radial Saw

Now! The saw guide you've been waiting for! We tested it, compared it; we believe it is superior to guides costing three times as much! Designed especially for use with your Craftsman 6½ inch Electric Hand Saw (top of page). Set it in guide channel . . . you have a radial saw! Clamp it to ripping plate . . . you have a stationary bench saw!

Greater accuracy, more production for carpenters, contractors, small builders, etc. Even "green hands" do expert work after a few practice cuts. Rip, crosscut, compound miter, even make dado cuts! (Saws adjusts for depth-of-cut and tilt.) Maximum width of crosscut at 90°, about 18½ inches; at 45°, about 13½ inches. Maximum ripping width, about 29 inches. Guide channel slides to set ripping width.

Mounts easily on wood bench, or on portable table top for use on bench, saw horses, or CRAFTSMAN bench 99A2134 (page 9). With saw in ripping position use CRAFTSMAN inter gauge 9A2246 (page 11) for crosscuts, miters and dados (latter by several cuts of standard blade). Use Powr-Panl. 9A2120 (page 1) for remote control switch, added safety. 3/16-inch welded steel. Mounting hardware included. All parts zinc plated. Complete mounting, operating instructions. 99 A 01710—Shpg. wt. 30 lbs. \$16.50

CRAFTSMAN Nail-Cutting Blades

With special-shaped arbor holes. Greatly improved tooth design. Cuts lumber containing nails, wire, etc. Also makes an ideal all-around saw for rough work... both ripping and crosscutting. Made of special high carbon saw steel; heat-treated and properly tensioned. State catalog number, saw diameter, arbor diameter, and arbor shape.

Catalog Number	Saw	Arbor	Arbor	rits saws	Shpg. wt.	Lucii
9A4928		½ in.		99A02557 on opposite page; and bench saws	1 lb.	\$4.95
9A4928	8 in.	5/8 in.		Bench Saws	1 lb.	4.95 3.75
9A4928	6 in.	1/2 in.	round	99A02553 saw, above Skil-saw Electric Saw	8 oz.	3.75
9A4929 9A4930		√2 in.		99A02572 on opposite page; Mall Electric Saw	8 oz.	3.75
9A4931	6 in.	11/8 in.	round	Black & Decker Elec. Saw	8 oz.	3.75

#### CRRFTSMAN Combination Saws

B With special-shaped arbor holes. For crosscutting and ripping. We believe there are no finer saws of this type made! Of chrome-nickel alloy steel . . . famous for its toughness . . . gives longer-lasting edges. Scientifically heat-treated; hardened. Tensioned by master sawmakers to run true and cut straight. Expertly set and filed. State catalog number, saw diameter, arbor diameter, and arbor shabe.

Catalog Number		Arbor diam.	Arbor shape	Fits Saws	Shpg. wt.	Each
9A4940	8 in.	½ in.	round	99A02557 on opposite page; and bench saws		\$2.49
9A4940	8 in.	5/8 in.		Bench Saws	1 lb.	2.49
9A4940		1/2 in.	round	99A02553 saw, above	1 lb.	2.19
9A4938			diamond	Skil-saw Electric Saw	8 oz.	
9A4941		200000000000000000000000000000000000000	tanare	Mall Electric Saw	8 oz.	2.19
				99A02572 Saw	8 oz.	2.19
9A4941				Black & Decker Elec. Saw		
9A4942 9A4935	71/4 in.	1 /8 In.	diamond	Sears former model 2186		











#### You get more "saw" for much less money . . with a CRAFTSMAN

This is an actual laboratory comparison of CRAFTSMAN 8-inch electric hand saw (99A02560), with 2 other famous saws of the same type. The comparisons below give you positive proof of CRAFTSMAN superiority in construction, features, performance, and amazingly lower price! No wonder thousands of Sears customers have bought it in preference to any other saw! We believe it's the finest electric hand saw on the market!

	Sears Saw	Saw	Saw
Price	\$98.00 65%	\$145.00 46.3%	\$135.00 59%
Horsepower: Rated Load Maximum Load	1.36 2.16	.90 1.40	1.3 2.0
Blade Speed (R.P.M.): No Load	5300 3500	2600 1800	3800 2350
Watts: No Load Full Load At Maximum H.P	700 1800 3300	760 1500 2760	660 1650 3280
Depth of Cut:  Minimum at 90°  Maximum at 90°  Maximum at 45°  Type of Gear Drive	0 in. 2% in. 2 in. Direct	% in. 2% in. 2% in. Right	11/6 in. 23/6 in. 25/16 in Direct
Graduated Base Plate Built-in Ripping Gauge Zerk Grease Fitting	Yes Yes Yes	angle No No No	No No No
Uses blades with stand- ard round arbor hole. Combination Bench	Yes	No	No
Stand and Carrying	Yes	No	No
Single guiding point for all angles of tilt Underwriters' Labora-	Yes	No	No
tories, Inc., Approved	Yes	No	No



# RAFTSMAN 8-inch Electric Hand Saw

# Now develops 2.16 H.P. . . More power than any other 8-inch saw we've seen!

Our finest! We know of NO other complete, contractor-type, 8-in. electric hand saw of this quality for less than \$125.00. Its heavy duty G. E. 1 H.P.-rated motor

saw of this quanty for less than \$125.00. Its heavy duty G. E. I H.F.-rated motor will develop 2.16 H.P.—the most powerful motor of any saw this size!

Better balanced, easier to use—handle stays in same position for any depth cut. Efficient direct drive. More accurate—blade in line with guiding edge at any angle of tilt; improved one-piece ripping guide. Blade on right side, away from operator, for extra safety! Full depth of cut (0 to 2½ in. instead of usual ½ in.

operator, for extra safety: Full depth of cut to to 2/8 in. instead of usual 1/2 in. up). Base plate has 1/2 in. graduations, notches every inch; permits use of various guide lines. Strong, die-cast aluminum alloy frame.

SKF precision ball bearings; double sealed. Helical cut bronze gears, lubricated by one Zerk fitting. Telescoping saw guard; sawdust blower. Enclosed trigger switch. Left-side knob for two-hand operation. UL approved (industrial

standards). Weighs only 19 lbs. With 8-inch combination blade, 10-ft. 3-wire cord, 

Note: For extra combination blades, nail cutting blades, carbide-tipped blades, cut-off wheel, and other accessories, see below.





#### Accessories for **Electric Hand Saws**

Replacement 8-in. Combination Blade. For ripping and crosscut-ting on 99A02557 CRAFTSMAN Electric Hand Saw above. Specify 8-in. diameter and 1/2-in. arbor hole.
9 A 4940—Shpg. wt. 1 lb. . . . . \$2.19

B Nail Cutting Blade. For 99A 02557 saw above; also bench saws with 1/2-in, arbor holes. Does rough work (both rip and crosscut); cuts nails or wire in lumber. (See description on opposite page.) Specify 8-in. diameter and ½-in. arbor. 9 A 4928—Shpg. wt. 1 lb.....\$4.95

C Cut-off Wheel. For concrete, tile, metal, etc. 8-in. diameter. Round center hole. Specify 1/4-in. bore when ordering. 9 A 6455—Shpg. wt. 8 oz..... \$1.69

D Extra Lubricant. 4-ounce tube. 9 A 2563—Shpg. wt. 6 oz.....75c

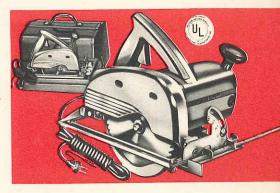
E Heavy duty 25-ft. Extension Cord. 10-gauge; 2-wire. Rubber plug and receptacle. Underwriters' Laboratories approved. Use up to 100 ft. (4 cords) only, from current source. Shpg. wt. 4 lbs. 11 oz. 34 A 5884......25 ft. \$7.50

#### New! CRAFTSMAN Carbide-tipped 8-tooth Saw The safest saw blade we've ever seen!

Special construction of only 8 teeth-projecting only .020 in. above non-cutting edge—provides extra safety. Lasts 20 times longer than ordinary saw blades . . . tips made of tungsten carbide. No need to resharpen at frequent intervals. Special steel saw blade; heat treated. Teeth ground with diamond wheels to exacting telerances. heat treated. Teeth ground with diamond wheels to exacting tolerances. For ripping, crosscutting or mitering. Will cut all types of wood, plastics, formica, laminates, plywood, masonite, wall-board, fiber compositions, abrasive building materials, transite, asbestos, aluminum siding and roofing, and asphalt siding and roofing. (Do not use this saw to cut masonry, steel, iron or other ferrous metals.) Width of tooth (cut) is .108/.118-inch on all diameter saw blades, except 10-inch which has .118/.128-inch tooth width. 10-inch also has stepdown bushings of 1 to ¾-inch and 1 to ½-inch.

5%-inch.
9 A 4943—Please be sure to state diameter, arbor hole size and shape.

Diameter	Arbor Hole	Fits these saws	Shpg. wt.	Price
5% in. 6% in.	diamond 1 1/8 -in. round	6-inch Skil-saw	1 lb. 1 lb. 1 lb.	\$10.95 10.95 10.95
6½ in.	1/2-in. round	CRAFTSMAN 99A02553; bench saws	1 lb.	10.95
200	%-in. round	Porter-Cable; bench saws Skil-saw, and Sears former	1 10.	10174
7 in.	MARKY AND STONE GRANNER	model 02186	1 lb. 4 oz.	
8 in.	½-in. round	CRAFTSMAN 99A02557; bench	1 lb. 8 oz.	
8 in.	5/8-in. round	Bench saws	1 lb. 8 oz.	
8 in.	diamond	Skil-saw	1 lb. 8 oz.	12.95
10 in.	1-in, with step-	Bench saws, builders' saw, ra- dial saw and swing saw		and the state of



#### DUNLAP 61/4-inch Electric Hand Saw

Designed for home, farm, or hobby shop. 10 times faster than hand sawing! Cuts siding, crating, perfect miter joints, etc. With cut-off wheel, cuts concrete, tile or metal. Direct gear train for perfect balance, efficient design. Easy to handle ... weighs only 11 pounds. SAFE! Blade on right side, away from operator.

Depth-of-cut and tilt adjustments. Adjustable ripping guide, telescoping blade guard. Precision-cut bronze helical gears, precision bronze bearings. Aluminum alloy housing. Sawdust blower, trigger switch. Ul approved. Fan-cooled universal motor (110-120 volt, 25-60 cycle, AC-DC). 1 H.P. maximum. With 6¼-inch combination blade, 10-ft. 3-wire cord, unbreakable plug.

Specifications: Blade diam., 6¼-in. Arbor hole, ½-in. (square). Depth of cut, 0 to 2½-in. at 90°; 1½-in. at 45°. No-load speed, 5200 R.P.M. Over-all length, 11¼-in. Steel case also serves as bench rest.

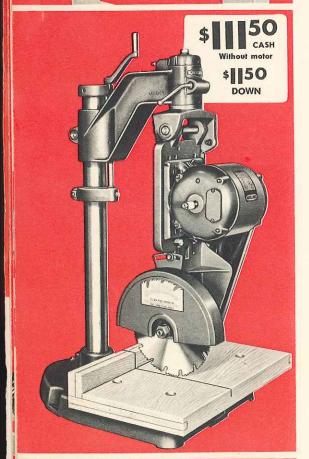
99 A 02572—DUNLAP 6¼-in. Saw with steel case. Shipping weight 12 pounds. \$37.50

99 A 02573—DUNLAP 6¼-in. Saw with steel case. Shipping weight 22 pounds. \$43.50

90 A 04571—Cut-off Wheel for above Saw. 6-in. Diam. ½-in. square arbor hole. Shpg. wt. 5 oz. ... Each \$1.49

NOTE: See listings at left for carbide-tipped blades. NOTE: See listings at left for carbide-tipped blade; Opposite page for combination, nail-cutting blades.

# Vithout legs or lower shelf \$3000 DOWN





8 . . SEARS, ROEBUCK AND CO. Zone 4

# New **CRAFTSMAN** Radial Saw

#### America's most versatile woodworking machine for fast, easy cutting and shaping of lumber!













Tenons!

We believe there is NO other radial saw of this quality in this price range! Does all the jobs shown above; also crosscuts, rips, miters, com-pound miters, rabbets—even shapes with proper cutters! For production millwork, lumber yards,

shipping rooms, contractors, etc.
Saw pulls through work: swings, tilts, locks in any position; quick-setting stops for 0, 45 and 90°. Controls easily accessible from front. Automatic front-pivoted guard encloses blade edge for safety. Sealed, lubricated-for-life, precision ball bearings. Capacity of cut, 2½-in.; crosscut capacity, 12½x2½-in. stock; rips to center of 48-in.

Cuts Rafters!

sheet of plywood. Anti-kickback pawls. With sheet of plywood. Anti-Rickback pawls. With 10-in. carbide tipped 8-tooth combination blade (1-in. bore); 1-H.P. 3450 R.P.M. single-phase, capacitor motor (115-230-volt 60-cycle A.C.) with built-in switch; 15x42-in. wood work table with removable fence; 28x36-in. stamped steel base. (Steel legs and lower shelf not included.) Shipped from factory in Cincinnati, Ohio, from where you pay transportation on delivery.

99 AM 2361F-	-Shpg. wt. 350 lbs	\$299.50
99 AM 2159F-	Set of 4 steel legs	and lower shelf for oping note above.) \$23.00

#### **SPECIFICATIONS**

Depth of cut, maximum	S
Crosscut capacity, maximum 121/8x21/8-in. stock	k
Ripping width, maximum 2434 x21/8 inche	9
Arbor tilt, maximum90° right or lef	+
Arpor tilt, maximum	i
Angle of cut range 0 to 90° right or lef	ι
Max. width and depth of 45° compound miter cut	
(motor turned and tilted to 45°) 811/16x1 % in	ı.
Maximum width and depth of miter cut, '(moto	T
turned to 45°)	S
Dado capacity with 8-inch diameter x 1-inch bor	e
dado saw1 incl	h
depth1½ inche	8
T 11- 1 15v42 inche	
Table size	3
Base size28x36 inche	S
Table height, without legs 7½ inche	S
with legs	S
X X	

Length of fence	42 inches
Length of stroke	16 inches
Vertical column diameter.	3 inches
Horizontal column diamet	er
8-tooth carbide-tipped	combination blade (in-
cluded) diameter 1	0 inches; bore1 inch
Bearings, arbor	
Dearings, arbor	precision ball bearings
range of the second sec	2450 D D M

# RAFTSMAN Swing Saw



The blade of this CRAFTSMAN rugged heavy-duty Swing Saw actually is pulled through lumber! This method of operation is speedier and easier than pushing lumber into the blade.

#### Rips, miters, dadoes, does cut-off jobs accurately . . fast!

Fast, free operation with NO waste motion! Just pull saw through lumber . . weight of swing arm returns blade to retract position. For millwork plants, shipping rooms, etc. Swivels 0 to 90° right or left; gives vertical cut by degrees.

For heavy-duty work. Cast-iron base and elevating arm; 234-in. steel column. Adjustable depth of cut: 3-in maximum with 10-in. blade; 4-in. with 12-in. blade. 1-in. dado capacity. Pin locks swing arm in vertical position for ripping or dado work. Another pin locks at 0, 45 or 90° for miter cuts. Sealed, lubricated-for-life, ball-bearing saw arbor. Extra safe! Adjustable blade guard; belt guard. Portable! Can be partially disassembled quickly for transporting. Equipped with 10-in combination blade, ¾-in. bore (12-in. blade also can be used with 1-HP motor); 3-in. diameter, ¾-in. bore arbor and motor pulleys; ½x38-in. V-belt. Overall height 41¾-in., depth 26½-in., width 24-in.

99 AM 2545-Without motor. Wt. 200 lbs..\$111.50 99 AM 2545—Without motor. Wt. 200 lbs., \$111.50 99 AM 2547—With ¾-HP 3450-RPM, 110-120-volt, 60-cycle, AC capacitor motor, Wt. 244 lbs. \$151.45 99 AM 2548—With 1-HP 3450-RPM, 115-230-v., 60-cycle AC capacitor motor, Wt. 250 lbs. \$165.45

#### SPECIFICATIONS

Depth of cut (max. with 10-in. blade)3 inches (max. with 12-in. blade)4 inches
Crosscut width (max. with 10-in. blade)16 in. (max. with 12-in. blade)161/4 in.
Ripping width (max. with table fence)117/16 in. (max. without fence)13½ inches
Angle of cut range90° right, to 90° left, in 1° graduations
Miter cut (max, with 10-in. blade) . 3x8¾-in. stock (max, with 12-in. blade) . 4x6¼-in. stock
Width of miter cut (maximum) at 60°, 14½ inches; at 45°, 11½ inches; at 22½°, 6¼ inches
Dado capacity with 6-inch         1 inch           dado saw

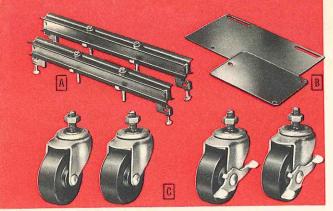
١	IIONS
	Table size. 11½x24 inches Base size. 24x18½ inches Column diameter. 2½ inches Combination blade (included) diameter 10 inches bore ½-inch
	Bearings, arbortwo sets sealed, precision ball bearings
	Arbor speed recommended (approx.) . 3450 R.P.M. Motor recommended (min.) . 34-H.P. 3450 R.P.M.
	Machine pulley (included 3-in. diam.; 5%-in. bore Motor pulley (included) 3-in. diam.; 5%-in. bore V-belt (included)
	Over-all dimensions
	Width 24 inches

#### NEW CRAFTSMAN Heavy duty 8-inch Dado Set

Make your radial and swing saws much more useful. Made from special analysis saw steel accurately controlled through all phases of production. For dadoing, grooving, rabbeting, etc. Fits any saw similar to 99AM2361F and 99AM2545 above. Set consists of: 2 outside saws, each of which will cut 1/8-in. grooves; four 1/8-in. inside cutters and

one 1/2-in. inside cutter. Maximum groove of set is 1½-in. Outside blades heat-treated, precision ground, filed and set. Inside cutters heat-treated and accurately swaged.

9 A 4890—Please specify whether you desire 34 or 1-inch arbor. Shpg. wt. 7 lbs. 8 oz......\$22.95 Equip your entire shop. Use Sears Easy Pay Plan.



#### **Bench Accessories**

#### **Tool Bench Mounting Recommendations**

Power   Tool	Catalog Number	Page	Bench recommended	Additional items required
Band Saw	99 AM 2430	12	99A02140*(mount motor below); or 99A02134 with	2 extra 9A2016 cross slide-rails
Band Saw	99 AM 2428	13	motor behind 99 A 02140	None 2 extra 9A2016 cross slide-rails
Belt Sander	99 A 02236	19	99 A 02140*	2 extra 9A2016 cross slide-rails
Belt Sander	99 AM 2235	19	99 A 02134	None
Bench Saw	99 AM 2752	front cover	99 A 02140* 99 A 02134	None None
Bench Saw	99 AM 2216	3	99 A 02134	None
Bench Saw	99 A 02540	4	99 A 02140	3 extra 9 A 2016 cross slide-rails
Bench Saw	99 A 02465	5	99 A 02134, with motor behind	One 9 A 2275 float ing motor rail (pg.39
Drill Press	99 AM 2313	28)	99 A 02140* or	None
Drill Press	99 AM 2364	29 }	99 A 02134	None
Drill Press	99 AM 2362	29)	99A02140 (mount	One 9 A 2013
Drill Press	99 A 02172	29	motor behind)	mounting plate
0.1.1	99 A 02608	40	99 A 02140*	None
Grinder,	99 A 02616	40)	99 A 02140* or	None
Electric	99 AM 2618		99 A 02134	None
Grindstone	99 A 06620	41	99 A 02140	2 extra 9 A 2016
Gilliasione	77 7 00020		100 M CE 1 100	cross slide-rails
Hack Saw	99 AM 2294	25	99 A 02134	None
Jig Saw	99 AM 2344		99 A 02134	Pair 9 A 2013
Jig out				mounting plates
Jig Saw	99 AM 2315	15	99 A 02134	None
Jia Saw	99 A 02179		99 A 02134	None
Jointer-Plane	r 99 AM 2334	16	99 A 02134	None
Jointer-Plane	r 99 AM 2390	17	99 A 02134	Pair 9 A 2013 mounting plates
Lathe	99 AM 2307	22	99 A 02134)	Wood top, wide
Lathe	99 A 02160		99 A 02134	enough to mount
Lathe	99 AM 2127	23	99 A 02134	motor on same
Lathe	99 AM 2048		99 A 02134)	level, behind lathe
Planer	99 AM 2370		99 A 02140*	2 extra 9 A 2016
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	100	AND THE PARTY OF T	cross slide-rails
			or 99 A 02134	None
Shaper	99 AM 2392	18	99 A 02134	None

\*Bench most applicable. It additional work space is desired, we recommend bench 99A02134, using your own wood bench top.



#### **Tool Benches** RAFTSMAN REG.U.S. PAT. OFF.



Each leg adjusts quickly on uneven floors... benches stay level, work is more accurate



Benches adjust easily for any height 22 to 32 in. for greater con-



Special leg angle design keeps con-stant tension . . . bolts stay tight, frames stay true



slide-rails Cross clamp anywhere. Bolts and channel clips lock tools, motors in place



Feet are punched for bolting to floor or mount-ing foot-brake swivel casters

Perfect mount for almost any bench-type power tool or motor! Adjustable from 22 to 32-in. height. 16¼-in. wide. Legs adjust separately for uneven floors. Punched to hold your own solid top and shelving; to attach casters (not included); or to bolt to floor. Two frames of rigid, one-piece welded steel. Rust-resistant gray enameled. Easily set up. With bolts; instructions. Mailable.

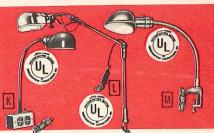
D CRAFTSMAN Power Tool Bench. 18 inches long by 1614 inches wide. Maximum mounting dimensions 12x14 inches. With 2 cross slide-rails. Extra slide-rails available for mounting motor on bench (see 9A2016 above). Also see table at left for power tools in this catalog for which this bench is recommended. 99 A 02140—Shipping wt. 24 lbs.....\$12.50 E CRAFTSMAN Power Tool Bench. 30 inches long by 16¼ inches wide. Maximum mounting dimensions 12x26 inches. With 4 cross slide-rails for mounting power tool and motor on same bench. See table at left for various power tools in this catalog for which this bench is recommended. bench is recommended.

99 A 02134—Shipping wt. 28 lbs.....\$13.95









F One of the greatest improvements in work benches in years! The pressed, bonded wood top is tremendously tough—harder than maple. Rigid construction—for power tools, for wood-working, for general home or farm repair work. Heavy steel legs are adjustable for uneven floors. Back rail is punched to hold tools. Has a handy steel drawer for small tools, drawings, etc. Top working surface 60 inches long, 28 inches wide, 15% inches thick. Height of working surface 34½ inches. Drawer 203% inches long, 13½ inches wide, 5 inches deep inside. Gray baked enamel finish. Easily assembled. Bolts included. Shipping weight 105 pounds. 99 AM 2122.....\$27.95

Saw Horse Bracket Sets. Make your own saw horses, using two by fours. Set up temporary tables, platforms, etc.

CRAFTSMAN Powr-Panl.
Safe, convenient way to hook
up your power tools motor and
tool light I Does away with reach
ing over moving parts to turn
motor on and off. Fits benches
above; has brackets for adapt
ing to other wood or metal
benches. Approved by Under
writers' Laboratories. 1-H.P.
rated switch. 125-250 volts
A.C. or D.C. Has one doubleprong receptacle for receiving
power, two cube taps for plugging in motor and light. Shipping
weight 1 pound. weight 1 pound. 9 A 2120.....\$3.95

Work Bench or Roller Cabinet Light Fixture. Swivels 360°, 18-in, flexible cable; double outlet at base; toggle switch. Takes 100-watt lamp. 5½-ft. cord; plug. For 110-120-volt, 25-60 cycle, AC-DC.
9 A 4364—UL approved. Shpg. wt. 3 lbs. 4 oz....\$5.69

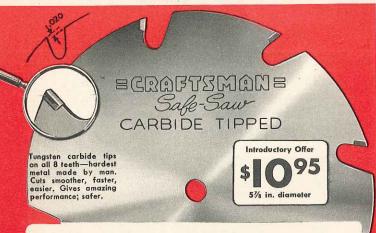
New CRAFTSMAN Tool Light. Our finest! Rigid tubular steel arms adjust instantly on swivel ball and socket joints. Baked gray ename! finish. Takes 60-watt bulb Shade turns 360°. Fits benches above; has slip-in base mount for other mountings. 4½-ft. cord; plug.

9 A 2537-UL approved. Shpg. wt. 2 lbs. 2 oz... Tool light. Easy-adjusting 18-inch flex-cable. "C" clamp fastens to bench or tool. New type triangular shade turns 360°. Interlocking socket won't pull apart. Gray finish. 6-ft. cord; plug.
9 A 2536—UL approved. Shipping weight 3 lbs....\$3.89

Zone 4 POWER TOOLS . . 9

# New! [RAFTSMAN Carbide Tipped 8-tooth Saw

Superior blade design . . lasts 20 times longer than ordinary blades



#### The sensational new tooth design makes it the safest saw blade we have ever seen!

New, revolutionary design—long-needed safety is achieved by special construction of only 8 teeth, each projecting only .020-in. above non-cutting edge. Special steel saw blade is heat treated. Teeth ground with diamond euge. Special steel saw blade is neat treated. 1 eeth ground with diamond wheels to exacting tolerances to give faster, smoother, more efficient cutting . . . less vibration, less noise. Uses less power than ordinary blades, generates less heat. No need to resharpen at frequent intervals. Width of tooth (cut) is .108/.118-in. on all diameter saw blades, except 10-in. diam. which has .118/.128-in. tooth width. 10-in. also has step-down bushings of 1 to 3/4-in, and 1 to 5/4-in.



Greater Safety It practically eliminates kickback injuries. Cannot grab and throw wood against worker.

Longer Life Lasts 20 times longer than or-dinary circular saw blades . . . tips made of tungsten carbide.



#### CRAFTSMAN 8-tooth saw . . tested and proved better

Actual laboratory tests prove that Craftsman 8-tooth saw has a wider range of performance . . . yet sells at a MUCH lower price than other carbide tipped saw blades. Don't confuse it with ordinary 8-tooth all steel blades on the market . . . Craftsman 8-tooth saw is greatly superior!

Material Tested	Sears 9A4943	Saw A	Saw B	Saw C
	8-tooth	8-tooth	60-tooth	8-tooth
	Carbide-tipped	Carbide-tipped	Not-tipped	Not-tipped
Hardwood (cross cutting) Hardwood (ripping). Transite (asbestos board) Plywood (across grain) Plywood (with grain) Formica. Plastics PRICE (for 8-in. blade).	Excellent Good Good Excellent Good Good	Good Excellent Good Fair Excellent Poor Poor \$42.00	Good Good Very poor Fair Excellent Fair Poor \$5.90	Poor Good Very poor Poor Good Fair Fair \$5.90

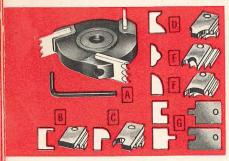
Used by: Industry, carpenters, contractors, hobbyists and home owners!

Materials it will cut. All types of wood, plastic, formica, laminates, plywood, masonite, wallboard, fiber composition, abrasive building materials, transite, asbestos, aluminum siding and roofing, asphalt siding and roofing. (Do not use it to cut masonry, steel, iron or other ferrous metals.)

Use it on: Electric hand saws; bench, builders', radial and swing saws.

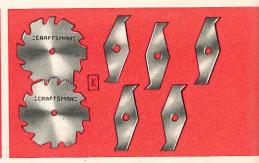
9 A 4943—Please state diameter, arbor hole size and shape wanted.

Dia	m.	Arbor Hole	Fits these saws	Shpg	. wt.	Price
57%	in	diamond	6-inch Skil-saw	11		\$10.95
614	in	116 in round	6 inch Black and Decker	1 1		10.95
6	in	gattare	Mall and DUNLAP 99A02572	11	b.	10.95
61/2	in.	1/2-in, round	CRAFTSMAN 99A02553; bench		241	
0/2			8aws	1 1		10.95
6	in.	% in, round	Porter-Cable; bench saws	1 1	b.	10.9
7	in.	diamond	Skil-saw, and Sears former model 02186	1 lb.	4 oz.	11.9
7	in.	square	Mall	1 lb.	4 oz.	11.9
8	in.	1/2-in, round	CRAFTSMAN 99A02557; bench	69 20		VENEZE
~		Section of Contraction (As)	saws	I ID.	8 oz.	12.95
8	in	56 -in, round	Bench saws	1 lb.	8 oz.	12.9
8	2	diamond	ISbil-eaw	11 lb.	8 OZ.	12.9:
l Ö	in	1-in. step down bushings	Bench, builders', radial, swing saws.	2 lbs.	8 oz.	14.95



# AFTSMAN: C

# OUNLAP



#### **Moulding Cutter Head**

A CRAFTSMAN. 4-in. diam. Fits most bench saws with ½ or ½-in. arbors. Fits most dado inserts. 3 slots in head hold bits. With wrench. 9 A 2284—Cutter Head Only. Shpg.wt. 2 lbs. \$4.95 9 A 2421—Bread Cutter Set only. (Shown in cutter head.) 3 bits. Shpg. wt. 6 oz..... \$2.95 New Cutter Bits for use in above head. Made of tool steel. 1 in. wide. Each set has three bits, except 9 A 2412—which has six.

exc	cept y A 241	-which has six.
B	9 A 2408-	(Planer) Shpg. wt. 6 oz. Set \$2.95
C	9 A 2413-	Cabinet door) Wt. 6 oz. Set.\$2.95
D	9 A 2414-	Decor. mold.) Wt. 8 oz. Set. 2.95
E	9 A 2425-	(Screen bead) Wt. 6 oz. Set 2.95
IF	9 A 2423-	Moulding) Shpg. wt. 6 oz. Set 2.95
G	9 A 2412-	Tongue, groove) Wt. 14 oz. Set 6.50

#### **Groover Saws**

CRAFTSMAN. Cuts with or across grain. Tough high-carbon steel; heat treated, hardened. 5½-in. diam. ¾-in. arbor hole. (2 bushings included, change arbor hole size to ½ or ½ in.)

9 A 4914-	State thickness	wanted
Thickness	Shpg. wt.	Price
⅓ in	12 oz	\$ 3.39
3/16 in	1 lb. 4 oz	4.39
1/4 in	1 lb. 8 oz	5.39
516in	1 lb. 14 oz	6.39
36 in	2 lbs. 2 oz	7.39
% in	2 lbs,10 oz	8.39
% in	3 lbs. 8 oz 3 lbs.14 oz	9.49
34 in	3 lbs.14 oz.	10.50

#### 51/2-in. Dado Sets

DUNLAP. Good quality. Many uses! Tempered high carbon steel. Set includes; two  $^3/_{32}$ -inch thick outside saws; six  $^1/_{16}$ -inch inside chippers.

Inside chippers.

9 A 4888—With ½-inch hole.

Shpg. wt. 1 lb. 10 oz... Set \$4.95

9 A 4889—With ½-inch hole.

Shpg. wt. 1 lb. 10 oz... Set \$4.95

9 A 4884—Outside saw only. Specify

2 or ½-in. hole. Shipping weight

9 ounces... \$1.39 

#### CRAFTSMAN 6-in. Dado Sets

Our finest professional quality. For dadoing, grooving, rabbeting, etc. Precision ground, perfectly matched chippers. Made of tempered steel. Complete set includes; two %-inch thick outside saws and five chippers (four \%-inch thick, and one \\\frac{1}{6}\text{-inch thick}\). Shipping weight 3 pounds 8 ounces.

9 A 4874—With \(\frac{1}{2}\text{-inch hole}\)... Set \(\frac{9}{2}\text{.50}\)

9 A 4875—With \(\frac{1}{2}\text{-inch hole}\)... Set \(\frac{9}{2}\text{.50}\)

5-parate Dado Saw Parts. Specify whether \(\frac{1}{2}\text{ or }\frac{1}{2}\text{-inch hole is wanted.}\)



#### **Polishing Bonnet**

Lambswool Polishing Bonnet.
Makes a fast, easy job of polishing
wax surfaces to a high, glossy finish.
Fits over 8-inch sanding plates. Has
1½-inch pile of genuine lambswool.
Diameter 9 inches. Shipping weight

9 A 2539 .... ..... Each \$1.79 Lambswool Polishing Discs. (Not illustrated). Polishes waxed surfaces to a high lustre. Fits on ½-inch spindle. Has 1½-inch pile of genuine lambswool. Diameter 8 inches. Shipping weight 8 ounces.

9 A 2529..... Each \$1.79

#### Sanding Wheel

8-inch diameter. ½ or ½-inch bore. Steel. Disc comes with insert and will fit any \$\frac{3}{2}\$ inch or larger bench saw, having ½ or ½-inch arbor. Has one medium and one coarse abrasive disc for wood, attached. Shipping weight 4 pounds.

.... Each \$2.75 9 A 2272..... Replacement Sanding Discs. (Not shown). For 9A2272 above. 8-inch diameter. 2-inch center hole fits over any arbor. Package of six assorted; 2 each of fine, medium and coarse grit. Shipping weight 10 ounces. 9 A 2273......Package of 6 59c

#### **Cut-off Wheels**

P Resincid bonded. 8-inch diameter by 3/32 inch thick. For 1/4, 5/8 or 3/4-in. shaft. State shaft size. Shipping

%4-in. shart. State shapt size. Shipping weight 1 lb. 9 A 6448—For steel sheets or tubing, etc. (aluminum oxide). \$1.39 9 A 6449—For tile, porcelain, etc. (silicon carbide) . . Each \$1.69 9 A 6455—For cast iron, brick, concrete, etc. (silicon carbide). \$1.69

102 . . SEARS, ROEBUCK AND CO. Zone 4

# RAFTSMAN Circular Saws stay sharp longer

#### Greatly improved .. now made of Chrome-Nickel-Molybdenum steel

This steel is far superior to high-carbon steel used in most other Circular Saws . . . this means you get more work per hour, more hours of life per blade—yet, they're priced LESS than most ordinary carbon steel saws!

AB CRAFTSMAN Crosscut and Rip Saws. Professional quality. The superior steel makes these crosscut and rip saws the finest we've ever seen! Made to stand up under day-after-day production work in factories and shops. The uniform tension makes the blade run true and cut straight. Deep gullets clear out the sawdust. Accurately set and filed. State catalog number, center hole size, and diameter of saw wanted when ordering.

		[A]	[B]			
Diam.,	Gauge	Center Hole, In.	R.P.M.	Shipping weight	9 A 4925 Crosscut	9 A 4926 Rip
6 7 8 10	18 18 18 16	\2 or \58 \2 or \58 \2 or \58 \58 or \34 \34 or \1	7600 6600 .5700 4600	8 oz 13 oz 1 lb 1 lb. 12 oz. 2 lbs. 11 oz.		.\$1.89 . 2.09 . 2.29 . 3.39 . 4.49

© CRAFTSMAN Flat-ground Combination Saws for crosscutting, ripping or mitering. Heat treated, hardened. Tensioned to run true, cut straight. Deep gullets to clear out sawdust. Cut straight. Deep glittels to the out sawdist. Cut smooth, easy—won't choke or bind. Accurately ground for superb balance . . . gives saws a better surface finish—pitch, gum won't stick readily as on conventional blades. Automatically set, filed. State center hole size, diameter wanted.

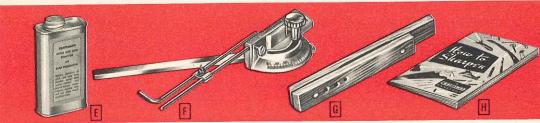
Diam., In.	Gauge	Center Hole, in.	R.P.M.	Shipping weight	9 A 493
6	18	½ or 5/8	7600	8 oz	\$1.89
8 10	17	½ or 5/8	5700	1 lb. 12 oz.	2.29
12	15	3% or 1	3800	2 lbs. 9 oz.	4.49

D CRAFTSMAN Hollow-ground Combination type Saws. Taper grinding makes this the best saw for all-around work. 3-gauge taper grinding provides ample clearance for free, easy cutting. Runs without set—won't bind. Every cut has a smooth finish—smooth enough to glue without sanding. The blade has been specially filed for ripping, cross-cutting or mitering. Heat treated. Uniform tension makes it run true and cut straight. Ideal for fine woodworking.

9 A 4939—Please be sure to state center hole size and diameter of saw wanted when ordering.

Diam. | Gauge | Days | Center | Shinning | The straight | The st

Diam., In.	Gauge Taper	R.P.M.	Center Hole, In.	Shipping weight	Each
6	15 to 18.	7600	.1/2 or 5/8.	8 oz	\$2.98
	15 to 18.		.1/2 or 5/8.		3.29
	15 to 18.	5700	.1/2 or 5/8.	.1 lb 1 lb. 10 oz.	3.98
12	14 to 17. 13 to 16.	4600	. 34 or 1	2 lbs. 9 oz.	9.75



#### **CRAFTSMAN Gum and** Pitch Remover

E Quickly dissolves all pitch and gum from circular saws, band saws, planer and jointer knives, shaper cutters, turning tools and other woodworking tools. Aids free easy cutting. Prevents rust. Easy to apply. Shipping weight 10 oz.

9 A 4918-8-oz. bottle...49c

#### CRAFTSMAN Miter Gauge

F Scaled from 30 to 90°. 3/4x3/4x15<sup>13</sup>/<sub>16</sub>-in. bar fits in miter groove in table top. Has adjustable stop rods for repetitive cuts. Stop rods included.

9 A 2246—Wt. 4 lbs... \$5.50 9 A 2125—Miter Gauge Stop Rods. For repetitive cuts. Clamp. Wt. 12 oz.\$1.00

#### **DUNLAP** Circular Saw Vise

G 2-piece slotted hard-wood construction, with wing nut adjustment; holds 6 to 12-inch blades. Fits in any regular vise, or can be attached to work bench. Natural finish. Size 14½x 2x15% inches. Shipping weight 1 lb. 8 oz.

#### New! "How to Sharpen" Book

CRAFTSMAN! Over 200 illustrations! It's easy to sharpen tools when you know how. Shows how to sharpen and care for knives, saws, drills, garden tools, chis-els, axes, screwdrivers, etc. 32 pages.

9 A 2924-Wt. 2 oz ... 49c



#### CRAFTSMAN Nail-**Cutting Blade**

Greatly improved tooth design. Cuts lumber containing nails, wire, etc. Makes a good all-around saw for rough work—both ripping and crosscutting. Special high-carbon saw steel, heat treated and tensioned.

9 A 4928—8-inch diameter. Round orbor hole. For use on CRAFTSMAN Electric Hand Saw 99A02557 (page 7), and bench saws. Specify 8 in. diameter, and ½ or %-inch arbor hole. \$4.95



#### It's easy to make your own saw table!

You can see from the above view how the mandrels listed at right will appear when mounted under your table or work bench. Mandrels designed for easy, accurate mounting.

K CRAFTSMAN \$469 Bronze-bearing Mandrels.

Right hand threads only. 2-inch double V-pulley for flat belt, single or multiple V-belt drive. Steel shaft; stamped steel flanges. Set collar takes up end play. Oil plugs. 141/16 inches long over-all.

Size 0. ¾-in. shaft; threaded  $^{5}$ 8x 11 in. at ends. Wt. 6 lbs.....\$4.89 CRAFTSMAN
Ball-bearing

Mandrels. Right hand threads only. Streamlined cast iron housing. Improved, compact design. Oversize precision ball bearings has the grease sealed inside for protection

\$625

Size 00

against dirt. 

9 A 4949—Size 0. %-inch straight shaft; ends threaded %x18. Length 11½ in. Shpg. wt. 4 lbs......\$6.75

Heavy Duty Saw Mandrels. Precision built, High speed babbitted bearings. Machined steel collars. Cold rolled steel shaft. Set collar. With bolts. Size 00 has single V-pulley only.

Please be sure to state size wanted when you order.

Size	Pulley diameter and face	Shaft size inches	Shaft size at end inches	Shpg. wt.	99 A 04947 Left hand threads	Right hand threads
00	.2 x2 in	16 x 3/4	1/2	7 lbs.		\$3.40
0	.2 x3 in.	161/2x 1/8	3/4	15 lbs.		5.15
1	. 21/2x31/2 in.	161/2x11/16	1	20 lbs.	6.50	6.50
2		19 x1 3/16		24 lbs.		7.95
2	.31/6x41/6 in.			30 lbs.	9.75	9.75
6	.5 x6 in.		13%	40 lbs.	14.50	14.50
7	.51/2x61/2 in.		13/8	50 lbs.		
8		321/2×19/16	11/2	60 lbs.	19.25	19.25

Zone 4 POWER TOOLS . . 11

\$340

Size 00



# RAFTSMAN 3-wheel Band Saw

#### We believe it's unmatched in quality and capacity at this low price!

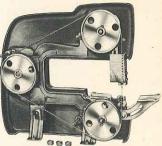
Vastly improved over other models! Its exclusive features and outstanding performance make it the finest 3-wheel band saw we've ever offered! Handsome, sleek, streamlined design . . . smooth operating ball-bearing construction. Much more compact than conventional 2-wheel saws of this capacity, yet it has same strength, accuracy and durability usually found only in larger saws. Ideal for model makers, woodworking and pattern shops, and cabinet makers.

Fully enclosed for extra safety, All operating parts, except actual cutting edge of blade, are completely covered. If blade should ever break, it can't fly out! Heavy, rigid, cast iron frame. Double-row ball bearings mounted integrally with drive shaft, assuring perfect alignment and smooth running operation. Double-row needle bearings on idler wheels. Rubber tires, ground true... wheels machined to close limits to assure concentricity.

Cuts to center of 24-in. circle. Makes curved or irregular cuts in wood up to 4 in. thick. It's the only saw we know of with such a low center of gravity, and a full 12-in. throat. 12x12-in. table, mounted on double trunnions, with 4 points of support instead of 2, for greater rigidity; tilts 0 to 45°. Proper blade tension positively determined by direct, built-in reading scale... holds firmly; prevents any tension change during operation. One ½x62-in. blade included. (For extra blades, see 9 A 2664 listed and described below.)

#### **SPECIFICATIONS**

• Depth of throat
• Capacity of cut (maximum)4 inches
• Table size
• Length of blade
• Width of blade 3/16 to 3/8 (maximum) inches
• Bearings 2 sets lubricated-for-life precision ball
Machine pulley (included)4-inch
<ul> <li>Motor pulley (not included)3-inch</li> </ul>
<ul> <li>Motor recommended (minimum) ¼-H.P. 1750 R.P.M.</li> </ul>
• Mounting dimensions
• Over-all dimensions, Height 2011/16 in.; width 12 in.; depth
28½ inches.



Notice how the compact CRAFTS-MAN 3-wheel design gives this saw a full 12-inch throat-without the great height necessary in conventional 2-wheel band saws with the same size throat. This means a lower center of gravity in a smaller frame, with more rigid construction. Has the same strength, accuracy and durability usually found only in larger band saws selling for much more.

#### **CRAFTSMAN Band Saw Blades**

Finest quality saw steel. Every blade properly set and filed for recommended use. Please state width. 9 A 2664 is the only blade available for use on 3-wheel band saw.

9 A 2660—For wood. 561/2 in. long; 1/8 or 1/4 in. wide. Shpg. wt. ea. blade 7 oz 98c
9 A 2336—For wood. Skip tooth type. 58 in. long; 3/16, 1/4, or 3/8 in. wide. Wt. ea. 7 oz. 98c
y A 2336—For Wood, Skip tooth type, 38 in. long, 716, 74, or 78 in. long, 716, 716, 716, 716, 716, 716, 716, 716
9 A 2664—For wood. Skip tooth type. 62 in. long; 3/16, 3/4, or 3/8 in. wide. Wt. ea. 7 oz.\$1.25
9 A 2665—For wood. 63 in. long; 1/8, 1/4, or 3/8 in. wide. Shpg. wt. ea. blade 7 oz 98c
y A 2003—For Wood, 03 III, long, 78, 74, 01 /8 III, wide, 195, 195, 195, 195, 195, 195, 195, 195
9 A 2657—For wood. 78 in. long; 18, 14, 3% or 1/2 in. wide. Shpg. wt. ea. blade 7 oz 98c
9 A 2623—For wood. 80 in. long; 1/8, 1/4, 3/8 or 1/2 in. wide. Shpg. wt. ea. blade 7 oz 98c
7 A 2023—For wood, 80 III. long, 78, 74, 78 III. I in wide Wit on blode 7 oz 08c
9 A 2668—For brass and non-ferrous metals. 78 in. long; 1/4 in. wide. Wt. ea. blade 7 oz. 98c
9 A 2624—For brass and non-ferrous metals. 80 in. long; ¼ in. wide. Wt. ea. blade 7 oz. 98c
7 A 2024—For brass and non-terrous meeting of
9 A 2625—For steel. 80 in. long; ¼ in. wide. Shpg. wt. ea. blade 7 oz
0 A 2715—For wood 132 in long 1/4, 3/4, or 5/4 in, wide, Shog, wt. ea, blade 7 oz 1.98
9 A 2715—For wood. 132 in. long. 14, 36, or 18 in. wide. Shpg. wt. ea. blade 7 oz 1.98

#### **CRAFTSMAN Special Length Band Saw Blades**

9 A 2669F—Not for use on 3. wheel band saws. All blades brazed unless otherwise specified. Add 35c to cost of each blade for brazing. Shipped from factory in Chicago. Please state correct length and width wanted, and be sure to specify if you don't want blades brazed.

	Width	Shipping weight	Per foot	Width	Shipping weight	Per foot
	1/8 inch 1/4 inch 1/4 inch	l ouncel ounce	14c 14c 14c	5% inch 34 inch 1 inch	2 ounces 3 ounces	24c
***	1/2 inch	1 ounce	18c	11/2 inches	3 ounces	38c





# (RAFTSMAN 2-wheel Ball Bearing Band Saws

#### New! CRAFTSMAN "100" 12-in. Band Saw Heavy duty.. Cuts wood 6 in. thick

Cuts to center of 24-in. circle; up to 6-in. depth. First time in years a 12-in. 2-wheel band saw at this low price! Popular 2-wheel construction; has 4 sets of precision ball bearings. Large  $14\%_6$ x12\%-in. smooth ground cast iron table tilts 0 to 45°; has miter slot for use with 9 A 2246 miter gauge (not included; see page 11). Two 12\%-in. diameter cast iron (rubber-tired) wheels are much heavier than conventional steel or die-cast wheels; give flywheel effect for extra-smooth operation. Saw guides above and below table; have oil-impregnated bronze blocks and ball-bearing thrust wheels. One  $80x\%_4$ -in. blade included. (Extra blades 9A2623, 9A2624 and 9A2625 are listed on the opposite page.)

#### SPECIFICATIONS:

SPECIFICATIONS:
SPECIFICATIONS:  12 inches Capacity of cut (maximum).  5 Table size.  12 / x14 / 3 / 6 inches Capacity of blade (one 1/4-inch width included).  8 Uength of blade (one 1/4-inch width included).  8 Uength of blade (one 1/4-inch width included).  8 Uength of blade (one 1/4-inch width included).  8 Uinches Width of blade.  9 All close F.P.M.  8 Bearings.  4 sets lubricated-for-life precision ball Machine pulley (included).  9 Achine pulley (included).  9 All p. 1750 R.P.M.  9 All p. 1750 R.P.M.  9 All 2428—Without motor, motor pulley, V-belt or bench. Shpg. wt. 75 lbs. \$75.95 99 AM 2428—Without motor, motor pulley, V-belt or bench. Shpg. wt. 75 lbs. \$75.95 99 AM 2434—As above, with Dunlap 1/4-H.P. 1750 R.P.M. bronze-bearing split phase motor (110-120 volt 60-cycle A.C.); motor pulley; V-belt. Shpg. wt. 102 lbs \$92.95 99 AO 2140—Power Tool Bench. Adjustable. See page 9 for description. With 2 cross slide-rails. Two extra cross slide-rails 9 A 2016 needed for mounting motor below saw (not included; see page 9). Shpg. wt. 24 lbs.  \$12.50
slide-rails. Two extra cross slide-rails 9 A 2016 needed for mounting motor below sa
9 A 2343—Rip Fence for above Band Saw. (Not shown.) Very handy when making straight cuts on thin pieces. For best results, use with $\frac{1}{2}$ -in. blade. Locks at front and
rear. Necessary fittings included. Shpg. wt. 5 lbs

# CRAFTSMAN "100" 18-in. Band Saw Industrial type . . Extra capacity

Cuts to center of 36-inch circle in lumber up to 12½ inches thick. It's the finest 18-inch band saw we've ever sold! Just the right band saw for your pattern shop, hobby shop or plant.

Streamlined, fully-enclosed design. All operating parts except actual cutting edge of blade are covered by heavy-gauge steel casing. Has heavy-duty welded all-steel frame. Two-wheel (rubber-tired) cast iron construction.

Extra-large table, 201/x171/4 in., of smooth ground cast iron ... tilts down and locks at any angle from 0 to 45 degrees. Miter gauge included. Saw guides above and below table guide blade straight and accurately ... have ball-bearing thrust wheels ... give you accurate, true cutting. Blade speed 3500 feet per minute. One 132x3/4-in. blade included. (For extra blades, see 9A2715 on opposite page.) This band saw is not carried in stock or on display in many of our stores; however, shipment from factory can be made immediately.

#### SPECIFICATIONS

SPECIFICATIONS:
Depth of throat
99 AM 2377F—Without motor, motor pulley or V-belt. Shipped freight or express from factory in Cincinnati, Ohio; you pay transportation from there on



# RAFTSMAN "100" Jig Saw

#### Never needs oiling or greasing! 24-in. capacity . . cuts to center of 48-inch circle

"Walking Beam" action reduces vibration, blade breakage. Cuts wood up to 2-in. thick, metal and plastic. Double-row precision ball bearings on the drive shaft assure smooth, quiet operation and long life.

By far the finest jig saw ever to bear the CRAFTSMAN name. Amazingly smooth and quiet in operation because of the time-tested "Walking-Beam" action and precision ball bearings. Meets the most rigid requirements of professional craftsmen and woodworking shops.

Extra large size table. Full 16x16 inches to give plenty of working surface; made of smooth-ground cast semi-steel. Tilts 0 to 45° on double trunnion supports; gauge shows angle of tilt. Blade chucks and table can be turned 90° for ripping long pieces.

Many super-quality features. 7½-watt work lamp built into head; lights up working area; has switch, cord and plug. Concealed sawdust blower gives a real blast of air. Entering cuts at sharp angles are possible because the new blade support guides the blade above and below the work... reduces blade breakage, too. Hold-down foot prevents lifting work off table on the upward stroke of blade. Hold-down is adjustable, even with table tilted. En Hold-down is adjustable, even with table tilted. Enclosed, one-piece cast semi-steel base with rust-resisting gray enameled finish.

#### SPECIFICATIONS:

of Echileations.	
• Depth of throat	ches
• Depth of cut, maximum, in wood2 ir	
in plastic1½ ir	
in brass <sup>3</sup> /16	
in aluminum and zinc	
• Table size16x16 in	
• Motor recommended, min 1/4 H.P. 1750 R.	
<ul> <li>Machine pulleys (included) 5 and</li> </ul>	6-in.
<ul> <li>Motor pulleys (not included)2-inch and 3</li> </ul>	-inch
• Speed	P.M.
• Stroke	
• Mounting dimensions5 1/8 x 301 1/16 in	
· Over-all dimensions: Height 211/8 inches; le	
393/4 inches; width 165/8 inches	
0)/4 menes, with 10/8 menes	

Motor can be mounted above, below or behind. One 6-inch plain end blade included. Shpg. wt. 125 lbs.

99 AM 2344-24-inch jig saw without motor.... \$85.95 

#### New! Improved! **CRAFTSMAN** Magnetic Jig Saw

Now! 331/3% more power! Cuts twice as fast as our previous model ... yet so quiet you can hardly hear it run. 1-in. capacity.

Needs no motor . . . no belt . . . no gears Needs no motor . . . no belt . . . no gears . . . no oiling. Just plug it in; snap the on-off switch. Magnetic power unit in base gives 7200 smooth, short cutting strokes per minute. Produces smooth edges that need no sanding. Safe, easy-to-operate . . . every member of the family can use it. The short stroke makes it safe even for children to use. It's a rugged, well made power tool. Ideal for making hundreds of articles from wood, plastic or metal. Approved by Underwriters' Laboratories, Inc.

#### SPECIFICATIONS:

0.200	
• Depth of throat	ches
• Depth of cut, maximum, in wood1	inch
• Table size	ches
• Over-all dimensions: Height 101/2 inches, width	81/2
inches length 161/ inches	

All metal construction; non-slip rubber feet. Comes complete with six 5-inch pin-end blades, 5½ ft. of connecting cord and operating instructions. Use on 110–120 volt 60-cycle A.C. only.

99 A 02750—Shipping weight 14 lbs......\$14.95

#### "Walking Beam" Action

Assures smooth, quiet and accurate operation. An Assures smooth, quiet and accurate operation. All H-shaped stamped channel section delivers power uniformly to the blade. Eliminates a jerky return spring. The drive action operates through double-bearing guides above and below the blade.

#### **New Manual**

Jig Saw and Band Saw Manual Complete! 32 pages. Over 150 illustrations! New uses and accessories shown. Easyto-follow directions. Paper bound. Shipping wt. 2 oz. 









# "80" Jig Saw

#### Runs smoothly, quietly!

- 18-in. capacity. Cuts to center of a 36-in. circle
- Cuts wood, metal and plastic up to 2 inches thick

This saw is specially designed to stand up under hard professional use . . . does a superb job in the home shop.

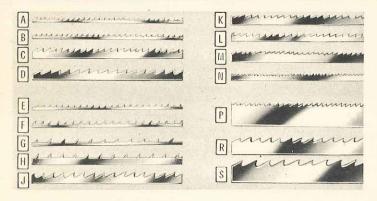
Modified Scotch-Yoke action assures smooth, quiet operation. Runs in bath of oil. Porous bronze main bearings. 12x12-inch cast semi-steel table tilts from 0 to bearings. 12x12-inch cast semi-steel table tilts from 0 to 45 degrees on double pivots; gives large working surface. Frame is strongly made of cast semi-steel. Upper arm is removable for filing and saber sawing. Blade chucks rotate 90° for ripping pieces longer than 18 inches. There's no twisting of blade because shoe in chuck gives a firm grip between the blade and the clamping member. Has upper and lower blade guides. Adjustable hold-down prevents work from lifting off table.

Fully enclosed coil type return spring. Built-in sawtlust blower clears sawdust from working area. Uses 5 or 6-inch plain end blades (one blade included), See page 9 for description of the power tool bench shown.

#### SPECIFICATIONS:

• Depth of throat	18 Inches
• Depth of cut (maximum)	2 inches
Table size	
Machine pulley (included)	4-inch
<ul> <li>Motor pulley (not included)</li> </ul>	
. Motor recommended (minimum) 1/4-H.	P. 1750 R.P.M.
• Speed (approximate)	860 R.P.M.

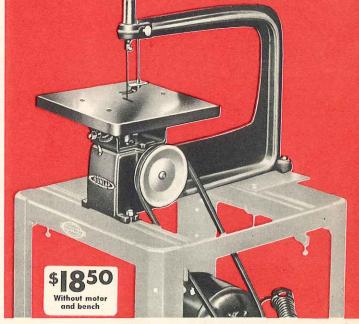
- 29 inches; width 12 inches.



#### Jig, Fret and Coping Saw Blades

These high quality blades are made of special alloy "Super-Tuff" steel, heat treated and hardened for long life and fast, easy cutting action. This alloy is famous for its combination of toughness and exceptionally fine edge-holding qualities. 6-inch plain-end blades can be snapped off to fit machines taking shorter plain-end blades. Saber-tooth blades can be used for heavy work, as well as for saber work. Shipping weight, package, 1 oz.

Catalog Number	Recommended uses	length, inches	Teeth per in.	Thick, inch	Width, inch	Blades in Pkg.	Per Pkg.
(A) 9A2712 (B) 9A2688 9A2690 (C) 9A2705 (D) 9A2704	Fits magnetic lig saw Fits magnetic lig saw Medium, for wood	5	18	010	040	6	25c 25c
(E) 9A2693 (F) 9A2695							
(G) 9A2711 (H) 9A2710	Skip tooth; for plastics and soft metals	6	7	020	110	6	25c
(K) 9A2701 (L) 9A2702 (M) 9A2709	9A2711 Coarse; for wood or soft metal Fine; for wood or soft metal Extra fine; for wood or soft metal Fine; for sheet metals incl. steel. Extra fine; same uses as 9A2709	6	10 16 16	020 020 014	110 110 078 110	6	25c 25c 25c
(P) 9A2867 (R) 9A2869	(SABER BLADES) For metal cutting, Similar to hack saw. For wood and soft metals For coarse cuts in wood	6	20	028	250	3	25c



#### DUNLAP Jig Saw

• Cuts to center of a 24-inch circle
• Handles work up to 1 inch thick
One of the smoothest operating small jig saws we know of. Ideal for use in the hobby shop or home workshop. Cuts wood, metal, plastics, etc.

Modified Scotch-Yoke action for smooth operation. Runs in bath of oil. Fully enclosed coil type spring reduces whip for smoother, more accurate operation. Adjustable blade guide and hold-down. Built-in blower clears away sawdust. Table tilts any angle from 0 to 45°; rigidly supported at two points; has tilt indicator. One-piece cast semi-steel frame; rust-resisting gray finish. Uses 5-inch pin-type blade (one blade included). See page 9 for power tool bench.

SPECIFICATIONS:

99 A02179—Without motor, motor pulley, V-belt or bench. Wt. 33 lbs. . . . \$18.50 99 AT 2184—With J.-H.P., 1750 R.P.M. split phase 110-120 volt. 60 cycle A.C. motor, 2-in. motor pulley, &x45-in. V-belt. Without power tool bench. Wt. 57 lbs. \$34.50



#### Here are some of the things you can do with a Jointer-Planer

- The jointer-planer does the same type of planing and surfacing work as is done with a hand plane, but does the job much faster and much more accurately.
- 2. It is an exceptionally fine tool for making accurate glue joints. It gives the boards a straight, clean surface.
- 3. It also makes accurate rabbeting cuts for doors, window frames, table drawers, cabinets, etc.
- 4. Ideal for making square tapered cuts on chair legs and other furniture.
- 5. Can also be used for accurate beveling.

# RAFTSMAN 43/8-inch Jointer-Planer

#### With sealed ball bearings, lubricated for life . . . Precision-ground tables

An ideal jointer-planer for small woodworking shops, school shops and home workshops. A really outstanding tool for capacity, precision, speed, accuracy and smoothness of operation. Weighs much more than any other jointer-planer we know of in this price range.

Rugged construction throughout. Solid steel cutter head has three 4%-inch high-speed steel knives. Massive cast semi-steel base extends almost the entire length of the tool to give exceptionally rigid support to table for more accurate operation. Threepoint-of-contact mounting eliminates twist.

Precision-ground tables of cast semi-steel. Threepoint suspension mounting of rear table makes possible perfect alignment with front table. Front table is mounted on double set of adjustable ways for greater accuracy and ease in changing depth of cut. Gibs on ways; can be adjusted to correct for wear.

Depth of cut easily adjustable with hand wheel. Accurate gauge shows depth of cut. Controls are all clearly visible from normal operating position; can be reset without reaching under table. Quick-acting spring-loaded guard gives complete protection; can be quickly removed in one motion for rabbeting. Fence tilts up to 45° in either direction; easy-to-read protractor scale shows angle of tilt.

99 AM 2334—Without motor, motor pulley, V-belt or power tool bench, Shpg. wt. 63 lbs. . . . \$51.95 99 AM 2317—With 1/3-H.P. 1750 R.P.M. bronze-bearing split phase motor for 110-120 volt 60-cycle A.C., 5-inch motor pulley, 1/2x43-inch V-belt. (Bench not included.) Shipping weight 92 pounds. \$69.50 9 A 2291—4%-inch Jointer Knives (Replacement). For above jointer-planer. Set of 3. Shpg. wt. 7 oz...\$3.45 

#### SPECIFICATIONS:

• Width of cut
• Depth of cut3% in.
• Rabbet depth <sup>3</sup> / <sub>8</sub> in.
• Length of fence
• Spindle diameter½ inch
• Size, front table
• Size, rear table
• Bearings 2 sets sealed precision ball
• Cutter knives 3 high-speed steel, 4 1/16x 1/8 in.
<ul> <li>Recommended arbor speed, approx. 4500. R.P.M.</li> </ul>
• Motor recommended (min.). 1/3 H.P. 1750 R.P.M.
<ul> <li>Machine pulley (included)</li></ul>
<ul> <li>Motor pulley (not included)</li></ul>
• Mounting dimensions
<ul> <li>Over-all dimensions Height 8 in.; width 9¾ in.; length 29<sup>7</sup>/<sub>16</sub> in.</li> </ul>



#### CRAFTSMAN Thickness Planers

Up to 12-inch; hand feed. Exclusive open-side makes it possible to plane stock up to 12-in. wide by reversing work; planes stock up to 6-in. wide in one pass. Handles stock up to 2-in. thick; and as small as ½-in. thick and 4-in. long. Holds cut within few thousandths inch. Sealed ball bearings, lubricated for life.

#### SPECIFICATIONS:

SPECIFICATIONS:

• Capacity of cut, max...<sup>5</sup>/<sub>32</sub>-inch
• Table size...6<sup>5</sup>/<sub>16</sub>x19<sup>3</sup>/<sub>16</sub> inches
• Cutter head... 2<sup>9</sup>/<sub>2</sub>-in. diameter
• Knives... three; 6<sup>1</sup>/<sub>2</sub>x1<sup>1</sup>/<sub>16</sub>x<sup>1</sup>/<sub>2</sub>-in.
• Bearings. 2 sets sealed precision ball
• Machine pulley (included)...2-in.
• Motor pulley (not included)...2<sup>1</sup>/<sub>2</sub>-in.
• Motor recommended (minimum)

½-H.P. 3450 R.P.M.
• Mounting dimensions. 8x10-inches
• Over-all dimensions: height 15<sup>1</sup>/<sub>2</sub>-in.; width 15<sup>1</sup>/<sub>2</sub>-in.; length 19<sup>3</sup>/<sub>4</sub>-in.

in.; width 15¾-in.; length 19¾-in.

99 AM 2370—Without motor and bench. Shpg. wt. 85 lbs....\$64.50

99 AM 2371—With ⅓-H.P. 3450

R.P.M. ball bearing capacitor motor for 110–120-volt 60-cycle A.C., 2½-in. motor pulley, ½x54-in. V-belt. Shpg. wt. 123 lbs....\$98.50

9 A 2293—Set of 3 extra knives for above planer. Shpg. wt. 10 oz. \$4.35

99 A 02140—Power Tool Bench. See page 9 for description. Use with 2 extra rails below. Wt. 24 lbs. \$12.50

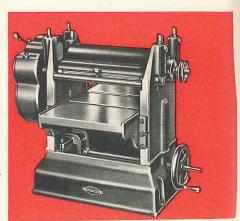
9 A 2016—Extra Rails for above. Use two. Shpg. wt. 3 lbs.....Each 75c

\$23000 CASH \$23.00 DOWN

12-in.; power feed. Rugged, to withstand daily high-production work. Exceptionally accurate . . holds cut to within a few thousandths of an inch. Extra-large 3½-in. diameter cutter head. Gears run in oil. Heavy daths seaded precision hall bearings

cutter head. Gears run in oil. Heavy duty sealed precision ball bearings lubricated for life.

Planes lumber up to 12-in. wide and 4 in. thick . . as short as 6 in. and as thin as  $\frac{1}{16}$  in. Scale shows depth of cut. Ribbed table is ground and fitted to one-piece cast semisteel frame by precision machined ways. Handwheel adjusts depth of cut. Solid steel feed rolls, 134-in. diameter, grip lumber and feed it at rate of 17 lineal feet per minute.



#### SPECIFICATIONS:

- Capacity of cut, maximum ... 572 in.
   Width of cut, maximum ... 12 in.
   Table size ... 12x20 in.
   Size of cutter head ... 3½ in.
   Knives ... 3; size 12x½x½ in.
   Bearings ... 2 sets sealed precision ball
   Power feed rate ... 17 lineal feet per min.
   Machine pulley (included) ... 3 in.

16 . . SEARS, ROEBUCK AND CO. Zone 4

- \*\*Motor pulley (not included) ... 6½ in.

  \* Motor pulley (not included) ... 6½ in.

  \* Motor recommended (variable)

  \* K to 2 H.P.; 1750 R.P.M.

  \* Recommended cutter head speed, approximately ... 4200 R.P.M.

  \* Mounting dimensions ... 8½x18¾ in.

  \* Over-all dimensions: height 23 in.; width 33 in.; depth 20 in.

99 AM 2349F—Shipped from factory in Cincinnati from where you pay shipping charges when delivered. Without motor. Shipping weight 280 lbs.....\$230.00





# RAFTSMAN 6-inch Jointer-Planer

#### Heavy duty..over 42 inches long.. Sealed ball bearings, lubricated for life

By far the finest jointer-planer we've ever sold. Rugged... massive... precision built. Weighs much more than any other jointer-planer we know of in this price range. Designed to meet the most rigid requirements of professional craftsmen and industrial shops . . . that's why it does such a superb job when used in the home shop.

A Extra heavy duty. Will rabbet a ½-inch cut with one pass! 6-inch solid steel cutter head has 3 high-speed steel knives. Massive cast semi-steel base is extra long, to give exceptionally rigid support to table. tables. Three-point-of-contact mounting eliminates twist; assures more accurate operation.

Extra-long tables of precision-ground cast semisteel. Three-point suspension mounting of rear table makes possible perfect alignment with front table. Front table mounted on double set of adjustable ways. Ways are spring loaded to correct for wear.

Depth of cut easily adjustable with hand wheel. Gauge shows depth of cut. Controls all visible from normal operating position; can be reset without reaching under table. Spring-loaded guard gives complete protection; can be quickly removed in one mo-tion for rabbeting cuts. Cutterhead bearings are mounted in adjustable brackets to permit highly accurate alignment of cutterhead with rear table. Cutterhead assembly easily removed as a unit for precision grinding of blades.

#### SPECIFICATIONS:

- Width of cut...... 61/8 in.; Depth...... 1/2 in.

20 inches; length 42 ½ inches.

99 AM 2390—Without motor, motor pulley,
V-belt or power tool bench. Shpg. wt. 155 lbs. \$106.95

99 AM 2391—With ½-H.P. 3450 R.P.M. ball bearing capacitor motor for 110-120 volt 60-cycle AC, 2½in. motor pulley, ½-45-in. V-belt. (Bench not included). Shipping weight 193 pounds.....\$140.95

9 A 2293—6½-inch Jointer Knives (Replacement), High speed steel; expertly ground. Set of three for above Jointer-Planer or 99AM2370 Thickness Planer on opposite page. Shpg. wt. set of three 10 oz....\$4.35 9 A 2013—Steel Mounting Plates. Necessary for mounting above Jointer-Planer on 99A02134 power tool bench (see page 9). Set of 2. Shpg. wt. 4 lbs. . . . . . 98c

A guard encloses belt and pulley for maximum safety. These are the only moving parts, aside from the cutter head.



Fence tilts up to 45° in either direction; locks in place. Accurate, easyto-read protractor scale shows angle of tilt.

#### CRAFTSMAN "100" 20-inch Power-Feed Thickness Planer

Extra heavy duty! Super-quality in every detail of construction. A real production tool, designed to meet the planing needs of lumber mills, factories, and

every type of woodworking shop.

Its range of speeds, 20 and 40 linear feet per minute, (or 40 and 80 linear feet per minute by changing sprocket) assures the user a machine that can handle the heaviest type of roughing work or the finest cabinet finish and pattern shop planing with ease.

Extra-large capacity. Planes lumber up to 20 inches wide and 6 inches thick. Maximum depth of a single cut is ¾ inch depending on type of wood. Scale indicates depth of cut; handwheel adjusts depth.

Superior construction. Heavy welded base, alloy steel head, high-speed steel knives and hardened rears. Bad is of semi-steel; these grained contings are

gears. Bed is of semi-steel; close-grained castings are supported by large anti-friction thrust bearings.

Safety-type cutterhead mounted on heavy-duty

ball bearings. Solid steel feed rolls 21/8 inches in

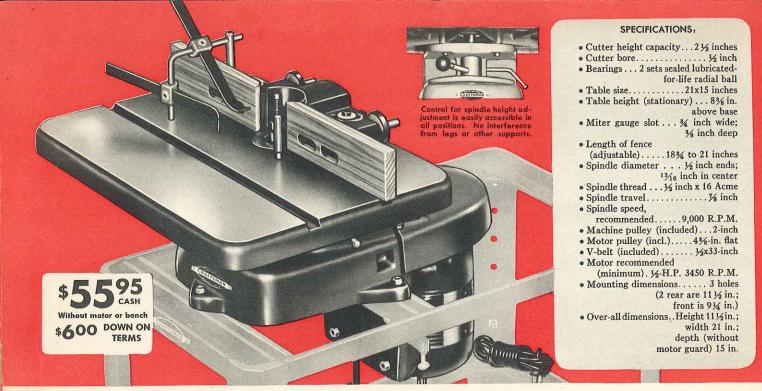
#### SPECIFICATIONS:

- Capacity of cut, maximum..... Width of cut, maximum......20 inches

99 AM 2757F—Shipped from factory in Cincinnati, Ohio, from where you pay shipping charges when delivered. Motor is not included. Shpg. wt. 1240 lbs. Terms: \$97.50 down \$53.50 monthly...Cash \$975.00

CRAFTSMAN \$97.50 DOWN

Zone 4 POWER TOOL . . 17



# RAFTSMAN high-speed Wood Shaper

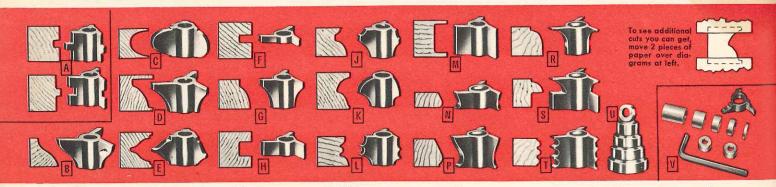
#### Either side of fence easily adjustable without disturbing the other

Designed for high-speed, light duty production work. Cuts smoothly and rapidly at all possible angles to the grain of wood, using shaper cutters below.

Four features exclusive in this price range! (1) BOTH sides of fence adjustable without loosening fence assembly. (2) Three-point mounting. (3) Collars, nuts and washers hardened to prevent burring. (4) Floating upper bearing for greater accuracy... two sets of sealed radial ball bearings, lubricated for life.

Extra-large, 21x15-inch ground cast semi-steel table. Spring hold-downs hold work securely against table and fence while cutting. Table has miter gauge slot. Solid-type spindle construction—instead of interchangeable style—assures accurate concentricity. Reversible; rotates in either direction. Larger spindle diameter between bearings; same principle of design used in expensive grinding and boring machines; helps prevent whip and vibration.

Built-in guard completely encloses belt and motor pulley; adjustable for different belt lengths. Flat motor pulley (supplied) helps prevent belt misalignment when raising or lowering spindle. Comes with 3 spindle collars; machine pulley; motor pulley; and 1/2x33-inch V-belt. Shaper cutters described and sold separately below. Only \$6.00 down on Sears Easy Terms.



#### Shaper Cutters for shaper or drill press . . Give work a professional touch!

High speed cutters of finest quality special alloy steel; ground to exact dimensions; for use on wood shaper: can also be used on drill press with 9 A 2444 adapter (see page 31). Cutters have ½-inch bore. Easily resharpened by grinding the flat surface ahead of the cutting edge, using finegrit wheel (preferably cone-type).

You can make hundreds of additional cuts with full range of cutter sizes, using only part of cutter edges. Diagram opposite each cutter illustration above shows full cut produced. To get a cut not shown, place two pieces of paper on upper and lower parts of diagram, and move the of cut you want. By using the corresponding part of the cutter edge, you can make the cut represented by the part of diagram not covered by the two pieces of paper. (See example in sketch above at right.) Use shaper collars 9 A 2367 (listed and described at right) to regulate depth and height described at right) to regulate depth and height of cut wanted.

A Matched set of tongue and groove cutters. A matched set of tongue and groove cutters to be used with your shaper or drill press. Precision ground and matched for accurate fit. ½-inch bore; 1-inch high; 1/8-inch radius.

Shpg. wt. 10 oz. 9 A 2365 . . . . . . . . . . . . . Set \$3.85

Large size shaper cutters. Precision machined. Accurately ground, keen, long-lasting edges. Shipping weight each 8 ounces.

9 A 2347—1-inch high; 1½-inch radius..... 9 A 2346—1-inch high; 1¼-inch radius..... D 9 A 2348—1-inch high; 11/4-inch radius..... 2.85 E 9 A 2345—1-inch high; 1½-inch radius...... 2.85

Small size shaper cutters. Precision machined. Accurately ground to exact dimensions; keen, long lasting edges. Shipping weight each 6 ounces.

F 9 A 2319—14-inch high; ...\$1.40 G 9 A 2323—1-inch high; ½-inch radius...... 2.00 H 9 A 2321—½-inch high; ½-inch radius...... 9 A 2329—1-inch high; 7/8-inch radius..... K 9 A 2335—1-inch high; 1/8-inch radius..... 9 A 2327—1-inch high; 7/8-inch radius...... 2.00

M 9 A 2333—1-inch high; ½-inch radius.....

Specialized shaper cutters. %-inch radius. Shipping weight each 4 oz.

neath shaper cutters (above and at left) to control depth of cut on curved work. Fit 1/2-inch spindle.

9 A 2367—Shpg. wt. 6 oz. . . . . Set \$1.98

V Sash and Door Cutter Kit. Fits shaper 99 AM 2392 above and former shaper 2381. Use with 9 A 2444 adapter (see page 31). 9 A 2407—Shpg. wt. 7 oz......\$3.49

Pay for your power tools and accessories as you use them! See inside back cover for details on Sears Easy Terms

#### Take the hard work out of sanding!

# RAFTSMAN 6-in. Sander

A Heavy duty! Extra large capacity! One of the most versatile and useful Craftsman power tools. We believe it's the ONLY sander in this price range on which the sanding belt can be operated at any angle from vertical position to horizontal position. 17% inch long belt table is 6½ inches wide... provides over 100 square inches of sanding surface... more than double that usually found in sanders in this price range! You can sand both flat and curved surfaces . . . end grain and small work with the 9-inch disc; curved and irregular work with the end drums, and all types of flat work with

curved and irregular work with the end drums, and an types of hat work with sanding belt. Sanding disc, table, miter gauge and fence are all included . . . they are NOT extras as on many other sanders of this type!

Large, adjustable work table can be tilted to any angle from 0 to 45 degrees! We know of NO other sander with this feature in this price range! Work table is easily, quickly transferable from end to side for use with sanding disc. Miter gauge (furnished) fits slot in table.

Exclusive quick-change belt release. Change from belt of one grit to another in seconds! Lever releases belt tension. Position of sanding belt table easily adjusted. 3-inch diameter drums; one rubber-covered. Tension adjustment on idler pulley brackets is controlled by hand knobs instead of awkward double lock nut set-up. Both drive pulley and idler pulley are slightly lower than belt table surface to prevent gouging of long work.

Rugged, long-life construction. Large self-lubricating bronze bearings insure long life and smooth operation. Oil well around each. Tables and frame made of durable cast semi-steel, with gray enamel finish. Comes complete with adjustable work table; miter gauge; 9-inch abrasive disc; adjustable stop guard; 6x485/6-inch sanding belt; and 3-inch machine pulley. For extra sanding discs and sanding belts, see 9 A 2526 and 9 A 2167 listed below.

#### SPECIFICATIONS:

• Width of belt 6 inches; Circumference of belt. 485/16 inches
• Table size—sanding belt table
sanding disc table
• Diameter of disc sander 9 inches
Bearings Four self-lubricating bronze
• Drum diameter
• Machine pulley (included)
Motor pulley (not included) 214 inch
• Motor pulley (not included)
• Motor recommended, minimum
• Mounting dimensions
• Over-all dimensions Height 111/4 in.; width 201/8 in.; lgth. 281/8 in.
99 AM 2235—Craftsman 6-inch Belt and Disc Sander as above, without motor, motor pulley, V-belt or bench. Shipping weight 67 lbs
99 AM 2233-CRAFTSMAN 6-inch Belt and Disc Sander as above, with 1/2-H.P.
1750 R.P.M. capacitor ball-bearing 110-120 volt 60-cycle A.C. motor, 50x1/2-in.
V-belt and 21/2-in. motor pulley. Shpg. wt. 101 lbs
99 A 02134-Power Tool Bench. Adjustable. (See page 9 for description.) 4 cross
slide-rails included for mounting motor. Shpg. wt. 28 lbs \$13.95

#### 4-inch Sander

B Strong, rigid, compact . . . ideal for the home workshop. Do flat work with sanding belt; end pulleys can be used as sanding drums for curved and irregular work. Can be used on wood or metal. 3-point mounting. Self-lubricating porous bronze bearings. Cast semi-steel body and table. Simple belt tracking adjustment. Fence adjustable; easily removed. With adjustable stop guard; 4x36-in. medium-grit sanding belt; machine pulley. For extra sanding belts, see 9 A 2215 described and illustrated below.

#### SPECIFICATIONS:

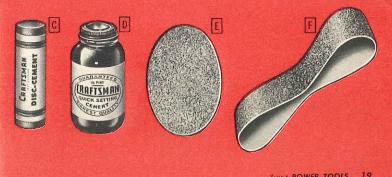
	4 inches; Circumference of belt36 inches
<ul> <li>Size—sanding belt table</li> </ul>	
Bearings	Porous bronze
• Drum diameter	
Machine pulley (included)	
	l)2-inch
	mum
<ul> <li>Mounting dimensions</li> </ul>	515/32x7 9/16 inches
• Over-all dimensions	Height 63/16 in.; width 9 in.; length 165/8 in.
pulley, V-belt or bench. Shipp 99 AT 2222—With 1/4-H.P. 175	elt Sander as above, without motor, motor ping weight 19 pounds
	motor pulley; V-belt. Shpg. wt. 43 lbs. \$34.50
With 2 slide cross-rails, 2 extr	n. (Described on page 9.) Adjustable. 18 in. long. ra cross slide-rails 9 A 2016 (described on page 9)

#### **Belt Sander Accessories**

C Disc Cement. Holds sanding discs to metal or wood sanding plates. Non-drying to permit quick change of discs.
9 A 2219—434-oz, stick, Shipping weight 6 ounces. 39c 9 A 2229—16-oz, stick, Shipping weight 1 lb. 2 oz. 79c
D Cement. Fastens abrasive discs to metal plates. Sets quickly and holds firm, Shipping weight 1 pound 2 ounces.
9 A 2535—½ pint bottle
E Abrasive Sanding Discs. 9-in. diameter. Aluminum oxide on paper. For wood or metal. State fine, medium or coarse grit.
9 A 2526—Shipping weight per package 8 oz.       69c         Package of 6 fine grit for.       69c         Package of 6 medium grit for.       69c         Package of 5 coarse grit for.       69c
Sanding Belts. Endless construction. Aluminum oxide on cloth. For sanding wood or metal. Fine, medium or coarse grit. State grit wanted.
9 A 2215—4x36-in. Shipping weight 4 oz
9 A 2167—6x48 <sup>5</sup> / <sub>16</sub> in. Shipping weight 8 oz\$1.15











#### **Belt Sander** RAFTSMAN

Direct spiral gear drive, 3-drum design



The new 3-drum design makes possible a direct spiral gear reduction from motor to drive



3-drum design permits mounting motor in center, inside housing for better balance

and protection.

We believe the 3-drum design is one of the most important developments in portable sanders in the last 25 years. Really a beautiful tool...streamlined...compact... and a marvel of smooth efficient operation. Notice that it is not a small tool, but a full-size 3-inch sander. You'll agree it takes the hard work out of one of the most tiresome jobs in woodworking. Really an important addition to your tool shop.

Guaranteed 1 year. If this sander shows any defect in materials or workman-ship, we will repair it without charge if returned within one year after purchased. Greater sanding surface. The 26¾ x 3-inch sanding belt is longer and wider than belts used on conventional 2-drum sanders of the same size. This means longer life with fewer belt changes; operating expenses are cut and time is saved.

Approved by Underwriters' Loboratories. Frame and housing are made of light, strong die-cast aluminum. Clean, functional design permits you to get close to walls and into corners. Quick-change belt release on outside of housing. All three drums have dust-protected, self-lubricating bronze bearings. Built-in fan cools the motor. Safety trigger switch must be held in "on" position; this prevents sander from running off table accidentally. Powerful G.E. universal ball-bearing motor (110-120 volt, 25 to 60-cycle AC-DC) develops ¾ H.P. maximum; has heat and abrasion resistant Formex insulation that helps prevent burn out. 10-foot 3-wire cord; plug; with 3 silicon carbide belts, lubricant. 8 inches high.

SPECIFICATIONS:

Belt size: Width 3 inches Bearings: Motor Precision ball Free speed of belt	
• Free speed of bett. • Gears. • Dimensions. • Height 8 in 99 A 02556—Sander without case. Shipping 99 A 02230—Sander with steel case. Shipping	nches; length 11¼ inches; width 5 inches.  weight 16 pounds

# DUNLAP 6 Tools in One

Drills, Sands, Grinds, Buffs, Polishes, Mixes!







Polish your car amazingly fast!



Sand and polish



Bench stand for grinding, etc.

We've made many careful comparisons and sincerely believe this great new **Dun|ap** set is unmatched *anywhere* in this price range. It drills, sands, grinds, buffs, polishes, mixes... truly the greatest tool value of its type we've ever seen. Just try it. You'll agree... it's really outstanding in its field.

Hundreds of uses. Men will find it an amazing work saver in polishing the car... and in doing those many "finishing" jobs in the workshop. Women, too, will find it ideal for those many tiresome cleaning tasks in the home... polishing furniture, woodwork, silverware, etc. You can use it on wood, metal, plastic, cement, stone, wallboard, etc., and on flat or curved surfaces. Also an excellent tool for quickly and thoroughly mixing paint.

Guaranteed one year. If this tool shows any defect in materials or workman-ship, we will repair it without charge if returned within one year after purchase.

Approved by Underwriters' Laboratories. Die cast aluminum alloy frame combines strength and lightweight construction. Oil-retaining porous bronze bearings and ball thrust bearing. Special alloy helical cut gears. Convenient double pole trigger switch with lock for continuous running. Slide handle design with special auxiliary knob handle. ½-inch x 20-thread spindle. Powerful .22 horsepower universal motor for 110-120-volt 25 to 60-cycle AC or DC. Free dies speed 2000 R. P. M. 8 foot cord and plus. disc speed 2000 R.P.M. 8 foot cord and plug.

9 A 2569—Sander, buffer, polisher with sheepskin bonnet, rubber sanding disc, 6 abrasive discs, 2 flanges, 2 hex nuts only. Without case. Wt. 12 lbs.... \$23.95



#### Replacement Belts . . . Lubricant

Belts for Portable Sander. 3 x 26¾ inches. Made of long-life Silicon carbide abrasive on strong cloth. Grit: 00 (extra fine), 0 (fine), 1 (medium), 2 (course), or 4 (extra course). Grit 4, open coat, best for removing paint, varnish, etc.

9 A 2231 — Please state grit wanted. Shpg. wt. 4 ounces.... Each 32c

B Lubricant. 2-ounce tube of Lubriplate No. 30. Recommended for belt sander above. Handy tube fits compactly in tool or sander case. Be sure to keep sander well lubricated. 



#### **Extension Cord**

By using proper size extension cord you assure full voltage and top running efassure full voltage and top running efficiency from portable electric tools and motors. 25 feet of heavy No. 10 gauge wire; rubber covered. Type "SJ." With heavy duty unbreakable rubber plug and connector. Approved by Underwriters' Laboratories, Inc., for your protection from faulty construction. 34 A 5884—Wt. 4 lbs. 11 oz......\$7.50



# (RAFTSMAN Disc Sander-Polisher-Buffer

#### Our finest quality! Precision ball bearing construction for heavy duty use

No wonder it has become so tremendously popular! One of the most useful power tools we've EVER sold! Has literally hundreds of applications. You can use it for sanding, polishing and buffing on woodworking jobs, floors, walls, furniture, metals, etc. And with the accessories listed below you can ALSO drill and grind; remove rust, scale, paint, etc.; and easily polish floors. Can be used on wood, metal, plastic, concrete, stone, wallboard, etc., on either flat or curved surfaces.

Guaranteed 1 full year. If this sander-polisher shows any defects in materials or workmanship we will repair it without charge if returned within one year after purchase.

A marvelous work saver. No rubbing! No pressing! No more aching arms and back! Just plug it in, snap the switch . . . and z-i-p . . . this machine does the job. Swiftly puts a beautiful polish on your car . . and easily does many sanding and buffing jobs in your shop.

Women! Watch it sail through those many tiresome polishing tasks in the home. It weighs only 6 pounds... and is practically as easy to use as an electric iron.

Super quality construction throughout. Approved by Underwriters' Lab. A marvel of smooth, quiet operation because of the precision ball bearings and helical gears. Light, strong die cast aluminum alloy frame. Dual-purpose knob for 2-hand control may be mounted on either side. Has a convenient non-locking trigger switch in the handle. Motor mounted directly over disc to provide maximum power and perfect balance. Heavy duty General Electric universal motor develops ½-H.P. maximum; has Formex insulation for longer motor life.

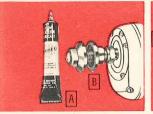
Accessories included. 10-ft. 3-wire rubber covered cord with plug, 6-inch flexible rubber sanding disc, 7-in. lamb's wool buffing bonnet, 6 assorted sanding discs, socket wrench for attaching discs.

#### SPECIFICATIONS:

- Disc size, diameter 6 inches
   Over-all height, with disc 7 inches
   Bearings Precision ball
   Gears Helical
   Free speed of disc 1600 R.P.M.
   Normal full load speed About 1000 R.P.M.
   Switch Trigger type; non-locking
   Motor G.E. Universal type for 110–120 volt 25–60 cycle A.C. or D.C.
   Length of cord 10 feet

  99 A 02558—CRAFTSMAN Electric Disc Sander-Polisher-Buffer with accessories listed above, less steel carrying case. Shipping weight 10 lbs. \$37.95

#### Handy Accessories for the CRAFTSMAN Disc Sander-Polisher-Buffer







A Lubricant. Lubriplate No. 30, for above. 9 A 2568—2-oz. tube. Shpg. wt. 4 oz.....42c

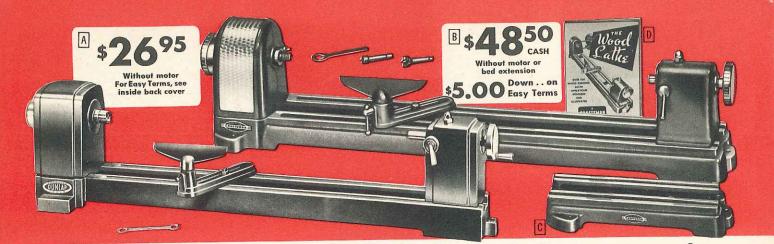
Sanding Discs. (Not shown). Diameter 6 in. Silicon carbide abrasive. State grit wanted.

B Adapter. Screws into shaft of sander-polisher. <u>y\_in</u>. 20-thread spindle for chucks, brushes, etc. Has steel flanges for clamping grinding wheels, buffing wheels, etc.

Chucks. For holding drills, carbon removing brushes, Roto-Verts, etc. Use with adapter 9 A 2564 listed in column at left.

Floor Brush. For scrubbing, waxing, etc. 1-inch long Tampico fibers are securely set in 5-inch diameter hardwood block. Has ½-in. arbor hole. Use with adapter 9 A 2564 listed in column at left.

9 A 6487—Shipping weight 11 ounces...\$1.25



# **Wood Turning Lathes and useful Accessories**

#### **QUNLAP** bronze-bearing Wood Lathe

A 8-in, swing . . . 24 in. between centers . . . 36<sup>3</sup>/<sub>4</sub>-in. bed. You'd expect to pay much more for a lathe of this quality and capacity! Sturdy, solid construction makes it a "must" for the well-equipped small shop. Especially recommended for the home workshop.

Heavy cast semi-steel construction. Entire bed made heavy cost semi-steel construction. But not bed made in one piece; ribbed and reinforced. Three-point mounting. Tailstock easily, quickly adjusted. Two self-lubricating porous bronze bearings with ball thrust bearing in headstock. Oil well surrounds each.

%-in. straight unthreaded spindle in headstock and tailstock. End cover removable on outboard end for turning larger diameter work. Height of tool rest easily adjusted. One wrench fits tool rest slide, tool rest height adjustment and tailstock lock. Rust-resisting gray enamel finish. With tool rest, spur and cup centers wrench and asten cone two machine pulley. ters, wrench, and 3-step cone type machine pulley.

99 A 02160—DUNLAP lathe as above, without motor, motor pulley, or V-belt. Shpg. wt. 50 lbs. . . . . \$26.95 99 AM 2193—With 3/2-H.P. split phase 110-120 volt 60-cycle A.C. 1750 R.P.M. bronze bearing motor; motor pulley; ½x36-in. V-belt. Shpg. wt. 77 lbs. . . . . . \$44.50

A 2920—"The Wood Lathe" Instruction Book. Il-

#### SPECIFICATIONS

	99 A 02160	99 AM 2307
Spindle, inboard end	%-in. straight, unthreaded	34-in. x 16 R.H. thread; No. 1 Morse, female taper
Spindle, out-	%-in. straight,	34-in, x 16 L.H.
board end	unthreaded	thread
Spindle	Three: 1025,	Four: 875, 1350,
speeds	1750, 2985 RPM	2250, 3450 RPM
Tailstock taper	none	No. 1 Morse, female
Tailstock ram travel	1½ in.	2¾ in.
Machine pulley	3-in, 3-step	4-in. 4-step
(included)	V-type Cone	V-type cone
Motor pulley	3-in, 3-step	4-in. 4-step
(not included)	V-type cone	V-type cone
Motor recom-	⅓ -H.P.;	⅓-H.P.
mended (min.)	1750 RPM	1750 R.P.M.
Mounting	33¾ x6 in.	43½ x 7¾6 in.
dimensions	(hole centers)	(hole centers)
Over-all dimensions	Height 8% in. Width 8 in. Length 40 in.	Height 101/4 in. Width 85/8 in. Length 501/8 in.

#### CRAFTSMAN "100" Ball-bearing Lathe

9-in. swing . . . 30 in. between centers . . . 46%-in. bed. By far our finest wood-turning lathe. Don't confuse it with other lighter lathes in this price range. It's a massive, heavy duty production-type tool. Now being used in many large woodworking shops. Even under heavy cuts or high speeds this lathe will operate with exceptional smoothness and accuracy.

The ONLY lathe in this price range with all these features: Two scaled radial thrust ball bearings in headstock; lubricated for life. Removable cover on outboard end of headstock spindle; permits outboard turning. Spring-loaded indexing pin for use in fluting. Exceptionally con-venient location of tailstock lock and tailstock ram lock. Bed full 5 1/2-in. wide.

Extra-heavy cast semi-steel construction, Massive base is rigid and well braced. Three-point mounting. No. 1 Morse female taper in both headstock and tailstock. Rustresisting machinery gray enamel finish. With tool rest, spur and cup centers, wrench, machine pulley and V-belt.

99 A 02488—18-in. Lathe Bed Extension. For above lathe, or our earlier model 103, 23180. Shpg. wt. 19 lbs.\$9.95



CRAFTSMAN 6-piece Wood Carving Iool Set. New: For carving models, cutting linoleum, printing blocks, etc. 3%-in. bent gouge; 3%-in. bent chise!; 3/2-in. "U" tool; 3/6-in. straight chisel; 3/32-in. veining tool; and 1/2-in. skew bevel chisel, 21/2-in. long forged, heat treated steel blades. 33/4-in. hardwood handles; metal CRAFTSMAN 6-piece Wood Carving Tool Set. New!

9 A 2897—In box. Shpg. wt. 13 oz..........Set...\$3.95 CRAFTSMAN 5-piece Wood-turning Chisel Set. Professional quality. Bright polished 4 in. tempered vanadium steel blades. 8-in. smooth hardwood handles; heavy ferrules. Average over-all length, 13 in. Includes: ½-in. gouge; ½-in. spear point chisel; ½-in. round nose chisel; ½-in. parting tool; ½-in. skew chisel. In attractive hox.

9 A 2855—Shpg. wt. 2 lbs. 4 oz..... Set \$6.95

G CRAFTSMAN 8-piece Wood-Turning Chisel Set. Professional quality. Bright polished 4-in. vanadium steel blades; tempered; ground. Smoothly finished 8-in. hardwood handles; heavy ferrules. Average over-all length, 13 in. Includes: ½-in. gouge; ½-in. gouge; ½-in. gouge; ½-in. sees point chisel; ½-in. round nose chisel; ½-in. parting tool; ½-in. skew chisel; and 1-in. skew chisel. In sturdy wood box covered with attractive artificial leather.

artificial leather.
9 A 2853—Shpg. wt. 8 lbs. 10 oz. . . . . Set \$14.50 9 A 2853—Shpg. wt. 8 lbs. 10 oz. Set \$14.50
Individual CRAFTSMAN Wood-turning Chisels. Same professional quality as in 9A2855 and 9A2853 sets.
9 A 2850—Gouge, ¼ in. wide. Shpg. wt. 10 oz. \$1.49
9 A 2851—Gouge, ¾ in. wide. Shpg. wt. 10 oz. 1.59
9 A 2852—Gouge, ¾ in. wide. Shpg. wt. 13 oz. 1.79
9 A 2854—Spear Point Chisel, ½ in. wide.
Shipping weight 11 oz. 1.25
9 A 2856—Round Nose Chisel, ½-in. wide.
Shipping weight 11 oz. 1.29
9 A 2858—Parting Tool, ¼ in. wide.
Shipping weight 11 oz. 1.59
9 A 2862—Skew Chisel, ½ in. wide. Wt. 11 oz. 1.29
9 A 2863—Skew Chisel, ½ in. wide. Wt. 11 oz. 1.59 H Work Arbor with Chuck. 3-jaw, ½-in. capacity chuck and ½-in. x 20-thread arbor with steel flanges. Fits 99A02160 or any lathe with 1/2 or 5/8-in. unthreaded straight spindle. Fastens with \$\frac{1}{2}\$ set screws. \$\frac{1}{2}\$ are screws. \$\frac{1}{2}\$ in \$\frac{1}{2}\$ or \$\frac{5}{8}\$-in. \$\frac{1}{2}\$ indle. Shpg. wt. \$\frac{1}{2}\$ lb. \$\frac{10}{2}\$ oz. \$\frac{5}{2}\$ A \$\frac{2}{2}\$ l5 \$\frac{1}{2}\$ ... \$\frac{5}{2}\$ ... \$\frac{5}{2}\$ A \$\frac{1}{2}\$ l5 \$\frac{1}{2}\$ ... \$\frac{5}{2}\$ ... \$\frac{5}{2}\$ A \$\frac{1}{2}\$ l5 \$\frac{5}{2}\$ ... \$\frac{5}{2}\$ log \$\frac{5}{2}\$ A \$\frac{1}{2}\$ log \$\frac{5}{2}\$ log \$

Lathe Centers. For 99A02160 or any lathe with 1/2 instraight spindle. Fastens with 2 set screws. Replaceable center point. Shipping weight each 6 ounces.

K 9 A 2105—Headstock Spur Center.....\$1.00 9 A 2102—Tailstock

N Long Tool Rest. For 99AM2307 lathe above, or our earlier model 2318. 20 in. long. Cast semi-steel; machined and finished. Adjustable for height. With one bed bracket. 9 A 2316—Shpg. wt. 10 lbs. . . . . \$5.25

Face Plates. Cast iron. For 99AM-

P face Plates. Cast iron, For 99AM-2307, or any lathe with ¾-in, x 16-thread spindle. With set screw. 9 A 2489—4-in, diameter. For inboard turning. Shpg. wt, 2 lbs... \$2.49 9 A 2490—8-in, diameter. For inboard turning. Shpg. wt, 2 lbs... 3.89 9 A 2492—8-in, diameter. For outboard turning, Shpg. wt, 2 lbs... 3.69

R Face Plate. 3-in. diameter. With spurs, removable center and screw center. For 99AM2307 above, or any lathe with ½-in. x 16-thread spindle. 9 A 2091—Shpg. wt. 1 lb. 12 oz. \$2.10

Work Arbor. ½-in. x 20-thread. 2 steel flanges; nut on head end for clamping wheels. No. 1 Morse taper. 9 A 2153—Shpg. wt. 9 oz. . . . . . \$1.25

Work Arbor with Chuck. 3-jaw screwon type chuck, ½-in. capacity; tapped ½-in. x 20-thread. Has No. 1 Morse taper on shank end. 9 A 2234—Shpg. wt. 1 lb. 8 oz...\$2.10

Jacobs-type Chuck Arbors. Precision ground. Postpoid.

9 A 2123—Fits 9A2142 and 9A2143 chucks (listed on page 33). Has No.

1 Morse taper and No. 33 Jacobs taper. (Shipping weight 10 oz.)...\$1.00

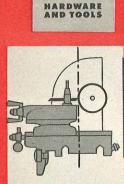
9 A 2154—Fits chucks 9A2129, 9A2144 and 9A2991 (listed on page 33). Has No. 1 Morse taper and No. 3 Jacobs taper. (Shipping weight 10 oz.)...\$1.00

60-degree Center. No. 1 Morse taper on shank end.
9 A 2110—Shpg. wt. 3 oz......95c

Procision Ball-bearing 60-degree Center. Center point rotates on ball bearing. Recommended for high speeds. No. 1 Morse taper shank. 9 A 2112—Shpg. wt. 8 oz. . . . . \$2.98

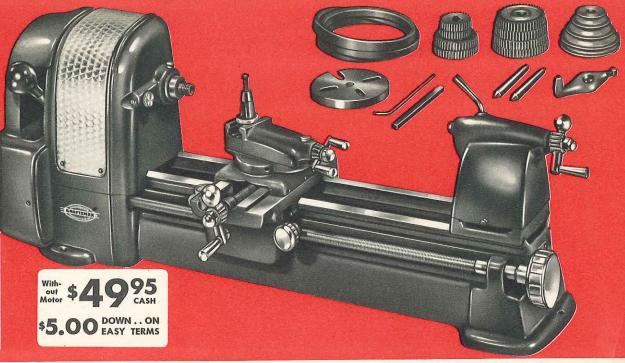
AA Screw Center. Replaceable center. No. 1 Morse taper on shank end. 9 A 2116—Shpg. wt. 12 oz. . . . . . \$1.75

BE CRAFTSMAN 4-jaw Independent Lathe Chuck. For 99AM2307 above, or any lathe with 1/2-in. x 16-thread spindle. 4-in, diameter. Has four reversible jaws, drop forged from a solid bar of special steel; work independently. Large diameter jaw screw. Acme threaded. T-handle chuck wrench included. 9 A 2156—Shpg. wt. 3 lbs. 10 oz..\$8.95



RAFTSMAN THE RIGHT WAY TO SAY

Offset Center overcomes big disadvantage in most small lathes. It shifts the pressure caused by the tool bit in contact with work so it's better centered between the ways. Larger work machined smoothly.



# (RAFTSMAN "80" Metal Turning Lathe

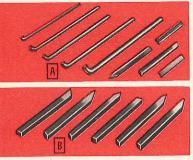
#### Only Sears offers you a back-geared, screwcutting lathe at anywhere near this low price

There's no other lathe like it! Much smoother, more accurate than is ordinarily possible with lathes of this size. It's a rugged back-geared, screw-cutting lathe. Back gears give slow speeds and greater power needed to machine a variety of metals. Speed range also permits wood and plastic turning. Designed for precision work, such as turning armatures, model making, experimental work, tool room work, and scores of other small jobs. Smoothadjusting compound swivel operates on precision machined, dove-tail V-way bed. Spring tension on threading dial assembly gives positive contact at all times. End play eliminated! Compound rest and cross-feed are accurately gibbed for wear take-up. Headstock has double bearings of porous bronze; adjustable front bearing. Hardened, ground steel spindle threaded ½-in.x20-thread. Forward and reverse leverlocking plunger; spring-operated. Removable No. 0 Morse taper centers. Tailstock may be set over for turning tapers.

Complete with accessories shown above, including two 60-degree centers, ¼-inch tool bit, Allen wrench, ¼-inch lathe dog, 4-inch face plate, 8 threading gears, motor pulley, machine pulley, ¾x36-in. V-belt. Motor not included. We recommend using ¼-H.P. 1750 R.P.M. motor 99A01974 on page 38.

99 AM 2127—Without motor. Shpg. wt. 61 lbs...\$49.95

SPECIFICATIONS:
• Swing over bed
• Distance between centers
• Spindle: Nose size 1/2 inch x 20 thread
Taper
Bore
Bearings
• Thread range8 to 96—right or left hand
• Feeds
Peeds
Back gear ratio
• Compound rest travel
• Cross slide travel
• Tailstock ram travel
• Tailstock set over
• Motor recommended (min.) ¼ H.P. 1750 K.P.M.
<ul> <li>Machine pulley (included)3-step "V" type</li> </ul>
• Motor pulley (included)4-step "V" type
• Speeds
• Mounting dimensions217/16x55/16 inches
Wounting dimensions Height 101/ inches
• Over-all dimensions Height, 101/4 inches;
width, 9½ inches; length, 26¾ inches.













#### High quality Accessories to increase the usefulness of above lathe

A Tool Post Set. High speed steel. Tools mount directly in tool mount directly in tool
post. Includes four
boring bars, one internal threading tool,
one external threading tool, one external
turning tool, and set
of tool post spacers.
Shinoing weight, set. Shipping weight, set, 1 pound. 9 A 2038...Set \$8.25

B 6-piece Formed Tool Bit Set. 1/4-in. size. High speed steel; size. High speed steel; accurately ground, ready foruse. Includes threading bit, left hand and right hand facing bits, left hand and right hand turning bits and round nose turning bit. Shipping weight, set, 8 ounces. ounces. 9 A 2205....Set \$2.25

© CRAFTSMAN 3-jew Universal Lathe Chuck. Self-centering, lever-operated. Holds to tolerances within .003 inch. Steel jaws; steel body and scroll. Knurled rim. Fits ½-in. by 20-thread spindle. Two sets of jaws (outside and inside). With wrench. Diameter 3 inches. Shipping weight 3 pounds 5 ounces. 9 A 2296. .....\$19.95

CRAFTSMAN 4-jaw Independent Lathe Chuck.
Steel. 4 reversible jaws work independently; especially useful for holding irregularly shaped pieces; deep jaw slots. Acme threaded. Fits ½-in.x20-thread spindle. With Thandle wrench. Diameter 3 in. Shipping weight 2 pounds 8 ounces. 2 pounds 8 ounces. 9 A 2157.....\$7.50

E Work Arbor. For mounting drill chucks, holding grinding, buffing and wire scratch wheels, etc. For 99A M2127 above, or any lathe with No. 0 Morse taper. 2 danges with nut on head end threaded ½-in. x 20-thread for clamping wheels. clamping wheels. Shpg. wt. 8 oz. 9 A 2117.....\$1.25

E Work Arbor with Chuck. 3-jaw, screw-on type. Knurled, Tapped ½-in. x 20 thread; ½-in. capacity. Hardened steel jaws center accurately; grip tightly. Work arbor has No. 0 Morse taper shank. Shipping weight 11b. 4 oz. 1 lb. 4 oz. 9 A 2276 . . . . . \$1.98

G Tailstock Cup Center. Replaceable point. No. 0 Morse taper shank. Shipping weight 3 oz.

9 A 2 109 . . . . . . . 85c

H Spur Center. For wood turning. No. 0 Morse taper shank. Shpg. wt. 3 oz. 9 A 2108......85c

60-degree Center. For accurate centering. No. 0 Morse taper shank. Shipping weight 3 oz. 9 A 2103......85c

K Face Plate. For listed above, or any other lathe with ½-in.x20-thread spindle. Diameter 4 inches. Diameter 4 inches Shipping weight 3 lbs 9 A 2468 . . . . . \$3.20 Jacobs Chuck Arbor. Precision ground. For 9A2142 and 9A2143 chucks (listed at bottom of this column.) No. 0 Morse and No. 33 Jacobs taper. Postpoid. 9 A 2 13 1—(Shpg. wt. 8 oz.)............\$1.00

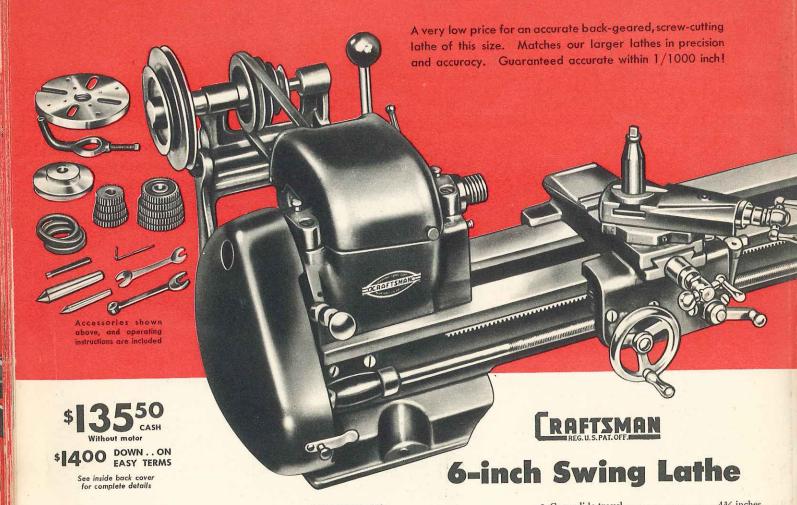
Jacobs Chuck No. 58B. Capacity 1/8 to 5/8-in. Fits 1/2-in., 8-thread spindle; can be used with No. 3 Jacobs taper arbor. Post-

paid. 9 A 2 144-(Shpg. wt. 3-lbs. 12 oz.)...\$16.50

P Drill Chucks. Key-type chuck. Fits arbors with No. 33 Jacobs taper. 9 A 2142—Capacity <sup>5</sup>/<sub>64</sub> to ½-inch. Postpaid. (Shpg. wt. 1 lb. 8 oz.)...... \$7.50 9 A 2143—Capacity 0 to ½-inch.
Postpaid. (Shpg. wt. 2 lbs. 8 oz.)....\$8.00

R Jacobs Commu-tator Kit. Holds armature shafts during recondition-ing. Includes: No. 75A armature driv-ing chuck; No. 100 center rest chuck (¼ to ¾-in, capacity); two arbors (No. 2 Morse taper shank; No. 3 Ja-cobs taper head); chuck key. (Needs two 9A2133 arbors (left) to be used on above lathe.) Metal box. Postpoid. Shpg. wt. 7 lbs. 4 oz. 9 A 2129....\$22.60

Metal Lathe Man-ual. Up-to-date! 234 pages of opera-tions, tables, etc. Paper bound; spiral back. Shpg.wt.11oz. 9 A 2925 .... \$1.50



A beauty of a buy! Designed, built and priced for tool makers, model makers and hobbyists. It will give you precision performance on a wide variety of jobs.

Full 6-inch swing . . . 18 inches between centers . . . 30-inch bed. Massive, one-piece, cast semi-steel bed; precision ground. Carriage has hand wheel for manual operation and feed lever for reversible automatic power feed. Tailstock has set-over for taper turning.

Cuts 8 to 96 threads per inch, right or left hand. Back gears give 16 speeds from 54 to 3225 R.P.M. Graduated compound rest swivels 360°. Complete with 2-step motor pulley, 4-step machine pulley, 4-step countershaft, two 60-degree centers, 3/16-in. tool bit, 9 threading gears, 1/2-in. lathe dog, 3/4-in. V-belt, Allen wrench, 4-in. face plate and two wrenches.

SP	ECI	FICA	10IT	18:

	OI LCIIIC	
	Swing ov	er bed 6 inches
	Distance	between centers18 inches
	Spindle:	Nose1 inch x 8 thread
300	орише	Taper
		Bore <sup>17</sup> / <sub>32</sub> inch
	Spindle l	pearings 2 porous bronze; 1 ball thrust

Back gear ratio.....approximately 6½ to 1

Countershaft and back gear bearings 

Tailstock set-over.....9/16 inch Motor recommended, (minimum) 

211/2 inches; length 331/2 inches

Comes with instructions, and accessories shown above. 99 AM 2048—Without motor.

Shipping weight 102 pounds.....\$135.50







#### Metal Lathe Manual

A complete, up-to-date, illustrated manual of metal lathe operations and machinists tables. Easy-to-follow directions give you a sound, practical explanation of the construction of the metal lathe. An ideal book for students, apprentices, machinists and experienced lathe operators. Replete with actual photographs and pen and ink drawings. Each section separated by index tabs for convenience. Paper bound; spiral back, 234 pages. Shpg. wt. 11 oz.

9 A 2925......\$1.50

#### **Tool Holders**

Fit 99 AM 2048 model makers' lathe above. Special drop forged steel, expertly heat treated and hardened.

B 9 A 2031—Threading
Col. Shpg. wt. 9 oz. \$4.98
C 9 A 2033—Stroight Tool Holder. No bit.
Shpg. wt. 4 oz. \$2.40
D 9 A 2034—Right Hand Tool Holder. No bit.
Shpg. wt. 4 oz. \$2.40
E 9 A 2035—Left Hand Tool Holder. No bit.
Shpg. wt. 4 oz. \$2.40
F 9 A 2035—Ceft Hond Tool.
Shpg. wt. 4 oz. \$2.95
G 9 A 2036—Knurling Tool. Has medium knurls.
Shipping weight 9 oz. \$5.95 Fit 99 AM 2048 model makers'

medium knurls. Shipping weight 9 oz.....\$5.95

#### **Formed Tool Bit Set**

Six-piece set of <sup>3</sup>/<sub>16</sub>-inch tool bits. High speed tool steel; ground, ready to use. Set in-cludes threading bit, left-hand facing bit, left-hand turning bit, right-hand turning bit, right-hand facing bit, and round nose turning bit.

9 A 2043—Shpg. wt. 5 oz.\$2.30

High speed tool steel. Tools mount directly in tool post. Set includes 4 boring bars, internal threading tool, external threading tool, external turning tool, and set of tool post spacers for height spacing.

for height spacing. 9 A 2038—Shpg. wt. 1 lb \$8.50

#### CRAFTSMAN precision made Lathe Chucks

CRAFTSMAN3-jaw universal type.
Self-centering, lever-operated . . . only two main parts, body and scroll. Ideal for production work. Holds tolerances to within .003 in. Steel jaws; steel body and scroll. Knurled rim. Fits 99 AM 2048 lathe above, or any 1-in.x8-thread spindle. Diameter 4 in. Two sets of jaws; one for outside, one for inside gripping. With wrench. 9 A 2297—Shpg. wt. 6 lbs. 5 oz. . . \$25.95

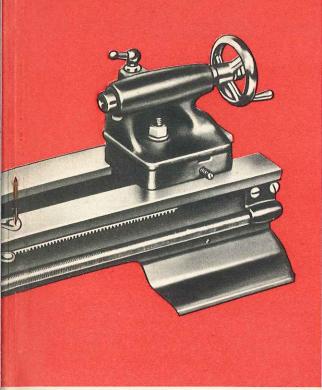
Jariow universal type.

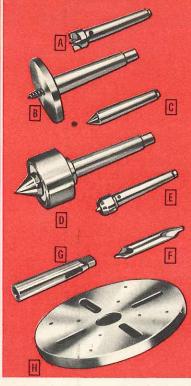
Jaws controlled by single screw and pinion gear . . . speedy gripping . . . self-centering . . . ideal for production work. Extra-strong semi-steel body casting. Special alloy metal scroll; alloy steel pinion. Alloy steel jaws. Fits 99 AM 2048 lathe above, or any 1-in x 8-thread spindle. 4 in. diameter. Has 2 sets of jaws (outside and inside). With T-handle chuck wrench. Shpg. wt. 5 lbs. 3 oz. 5 lbs. 3 oz.

9 A 2148.....\$38.95

4-jaw independent type. For average shop needs. Special alloy steel body has wide, deep jaw slots. Four reversible jaws work independently; increase usefulness when working on irincrease usefulness when working on irregular shaped pieces. Large diameter jaw screw. Acme threaded. Fits 99 AM 2048 lathe above, or any 1-in. x 8-thread spindle. Diameter 4 in. With T-handle chuck wrench; fits deep seat. 9 4 2 138-Shpg.

9 A 2138-Shpg. wt. 3 lbs. 12 oz. \$8.95



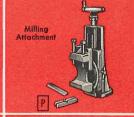
















#### Accessories for CRAFTSMAN 6-inch Swing Lathe . . make it more useful

 Work Arbor. For mounting chucks and holding grinding, buffing and wire scratch wheels, etc. ½-in. x 20-thread. 2 steel flanges with nut on head end for clamping wheels. Morse taper shank. Shipping weight 11 ounces. \$1.25

y A 2152—No. 2 Morse taper shank. Shipping weight 11 ounces. \$1.25

y A 2153—No. 1 Morse taper shank. Shipping weight 9 ounces. \$1.25

Work Arbor with Chuck. 3-jaw, screw-on type chuck, tapped ½-in. x 20-thread; ½-in. capacity. Work arbor has Morse taper on shank end.

y A 2247—No. 2 Morse taper with chuck and arbor. Shipping weight 1 pound 8 ounces. \$2.15

y A 2234—No. 1 Morse taper with chuck and arbor. Shipping weight 1 pound 8 ounces. 2.10

Reversing Switch. Reverses motor and spindle direction in grinding, polishing, tapping, wood or metal finishing. Not for repulsion-induction motors. \$2.75

Steady Rest. Base clamps securely to bed ways.

Holding Collet. This attachment fits in the headstock spindle; will hold threaded-hole angular milling cutters, keyway cutters and ½-inch end mills. Shipping weight 1 lb. 10 oz. 9 A 2059 \$9.25

Milling Attachment. Has graduated swivel vise, flat block and V-block for holding cylindrical objects. Vise capacity 2 inches; vertical feed 134 inches. Graduated angular swivel. Shipping weight 8 lbs. 12 oz.
9 A 2057. \$23.50

# RAFTSMAN "80" **Power Hack Saw**

#### **Cuts accurately unattended!**

Save time . . . , save labor . . . reduce operating costs . . . . speed up production with this Craftsman "80" Power Hack Saw. Professional quality throughout, Ideal for plumbers, electricians, garage men and other metal workers,

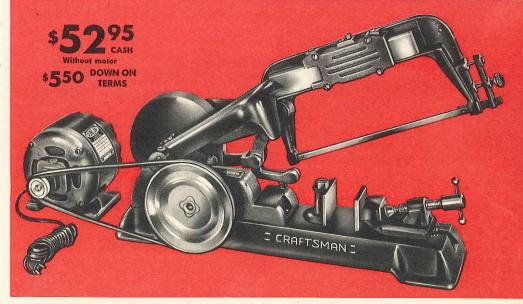
Makes the cut alone while you work on other jobs. Draw-cut type, with automatic relieving mechanism to lift blade from work on the back stroke. Gives a clean, accurate cut.

Extra large capacity. Makes cuts on material up to 4x4 in. at 90°. Makes angle cuts 90° to 45°. Saws iron, steel, brass, aluminum, etc.; quickly and accurately. It has a 5-inch stroke; 60 strokes per minute, at 400 R.P.M.

Rugged construction. Heavy cast iron vise; quicklocking. Shafts run on porous bronze bearings. Cast semi-steel slide and arm. Cone type arm pivot; adjustable. Takes any standard 12-inch power hack saw blade (one included).

99 AM 2294—Without motor, motor pulley, or V-belt. Shipping weight 60 pounds......\$52.95 99 AM 2282—With 1/3-H.P. 1750 R.P.M. split phase bronze bearing motor for 110-120 volt 60-cycle A.C.; 11/3-in. motor pulley, 1/3-in. V-belt. Shipping weight 87 pounds. \$69.50

CRAFTSMAN 12-inch Power Hack Saw Blades. Made of special tool steel. %-inch wide. 14 or 18 teeth per inch. State choice of teeth per inch. 9 A 6582—Shipping weight 3 oz...... 2 for \$1.19



#### SPECIFICATIONS:

- ...4x4 inches
- Motor pulley (not included).....
- Motor pulley (not included) ... 1½-inch
   Motor recommended, minimum ½ H.P. 1750 R.P.M.
   Base size ... 6x24 inches
   Mounting dimensions ... 5½x19¾ inches
   Over-all dimensions ... height 10 inches; width 9 inches; length (extended) 29 inches; (not extended) 26 inches.

Zone 4 POWER TOOLS . . 25

# (RAFTSMAN Metal Lathe.. By far the finest lathe

\$27000 99 AM 2075

\$27.00 DOWN

A

Here's why:

1. Back-geared, screw cutting and guaranteed accurate to 1/1000 inch.

2. Built to meet the requirements of master craftsmen and industrial shops.

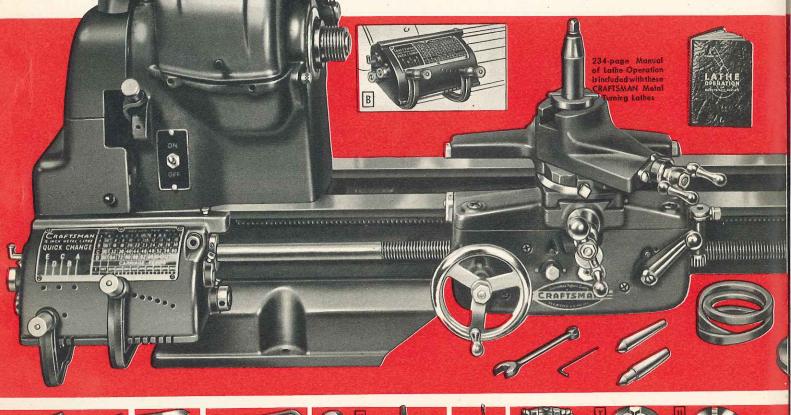
A Has famous TIMKEN roller bearings for production work. They maintain spindle alignment, absorb thrust, assure smooth operation. Husky back gears make slow speeds and extra power available for heavy cuts.

Two more very important features. (1) Reversible power cross feed makes facing work faster and easier. (2) Hinged guards completely cover headstock and motor drive pulleys for utmost safety. Headstock has indexing device so work can be evenly divided or fluted. Countershaft is part of lathe; complete with motor mounting. Reinforced cast semi-steel bed; precision ground ways. Tailstock has center ejector and coordinate ram lock. V-belt drive has adjustable belt tension and release lever.

Heavy semi-steel corriage has adjustable gibs and reversible longitudinal feed. Threading dial is supplied. Cuts metric as well as standard threads. Compound rest swivels and locks at any angle; has one-degree graduations from 0 to 180 degrees. Complete with tool post wrench, threading gears, 2 centers, Allen wrench, motor pulley, belt, and 234-page illustrated lathe manual.

99 AM 2075—Lathe only. 24 in. between centers; 45 in. long. Shpg. wt. 280 lbs. \$270.00 99 AM 2743—Same as 99AM2075 above, but with quick-change gear attachment (see below). Shipping weight 286 lbs. \$338.00 99 AM 2079—Lathe only. 36 in. between centers; 57 in. long. Shpg. wt. 300 lbs. \$298.00 99 AM 2744—Same as 99AM2079 above, but with quick-change gear attachment (see below). Shipping weight 310 lbs. \$364.00

B Quick-Change Gear Attachment. Fits CRAFTS-MAN lathes with model numbers 101.07360; 101.07361; 101.07363; 101.07363; 101.07380; 101.07381; 101.07382; 101.07383; 101.07400; 101.07401; 101.07402; 101.07403. Replaces change gear assembly gear box bolts to bed, and support bracket to countershaft bracket bolt. Provides instant selection of 54 threads or feeds; between .0042 and .250 in. per revolution of spindle, and all threads right or left hand from 4 to 240 in the following standards: National Coarse (USS), National Fine (SAE), Acme, Square and Whitworth. Mounts quickly; no drilling or tapping :necessary.



# High-Quality Accessories for the CRAFTSMAN Metal-Turning Lathe Above

Six Formed Tool Bits. An expertly ground set of useful bits. ½-in. Fit holders above. Threading, left hand facing, right hand facing, round nose turning, right hand turning, and left hand turning bits.

9 A 2205—Shpg. wt. 8 oz.....\$2.30

Tool Post Set. Includes 4 boring tools (3/16.

1/4, 5/16. and 3/4 inch); 1/4-inch inside threading tool; 3/4-inch turning tool; 3/6-inch threading tool; 3/6-inch threading

Face Plates. Excellent for work which cannot be machined on center or in chuck and must be turned on spindle with face plate. For lathe with 1½-in. 8-thread spindle.

face plate. For lattic washing, spindle.

9 A 2471—4-in, Shpg, wt. 3 lbs.....\$3.40

9 A 2475—8-in, Shpg, wt. 6 lbs.....5.25

For lathes with 1-in, 8-thread spindle.

9 A 2470—4-in, Shpg, wt. 3 lbs.....\$3.40

For lathes with 34-in, 16-thread spindle.

9 A 2473—8-in, Shpg, wt. 6 lbs....\$4.95

| Lathe Dog. Forged steel. Heat treated set screw. Shpg. wt., each, 1 lb. 9 A 2183—State size wanted. \( \frac{1}{2}\)-inch. \( \frac{9}{5}\) \( \frac{1}{2}\)-inch. \( \frac{9}{5}\) \( \frac{1}{2}\)-inch. \

Micrometer Carriage Stop. Has adjustable micrometer stop for stoppping carriage in boring or facing to a given depth, duplicating longitudinal cuts, etc. Clamps on bed way. Shipping weight 1 lb.

9 A 2185.....\$5.50

S CRAFTSMAN 4-Jaw Independent Chuck. Four reversible jaws work independently. Acme threaded. T-handle chuck wrench. 9 A 2139—Fits 1½-in. 8-thread spindle. Diameter 6 in. Shpg. wt. 9 lbs. 10 oz. . . . \$16.95 99 A 02141—Fits 1½-in. 8-thread spindle. Diameter 8 in. Shpg. wt. 25 lbs. . . 28.50

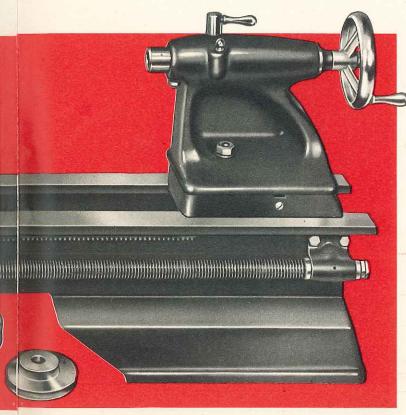
CRAFTSMAN 3-jaw Universal Chuck. Two sets of jaws; one for outside and one for inside gripping. Spanner wrench included. 9 A 2298—Fits 1½-in. by 8-thread spindle. Diameter 5 in. Sphg. wt. 10 lbs. .. \$29.95 99 A 02299—Fits 1½ by 8-thread spindle. Diameter 6 inches. Shpg. wt. 15 lbs. 38.95

CRAFTSMAN 3-jaw Universal Chuck. Pinion gear type. Two sets of jaws (outside and inside). Square socket chuck wrench. 9 A 2150—Fits 1½ in. by 8-thread spindle. Diameter 5 in. Shpg. wt. 6 lbs. 11 oz. \$39.95

Accessories shown on these two pages can be used on above Lathe, and also on our previous models 2065, 2067, 2069, 2071, 2073 and 2077

# we have ever sold!

SPECIFICATIONS:	99 AM 2075	99 AM 2079
Bore  Spindle bearing. Thread range Feeds. Back gear ratio.	24 inches. 1½ in.; 8 thread	36 inches 1½ in.; 8 thread No. 2 Morse 25%2 inch 2 Timken roller 4 to 96 R.H. or L.H.
Countershaft and back gear bearings. Swing over carriage. Compound rest travel. Tailstock taper. Tailstock set over. Machine pulley (included). Motor pulley (included). Motor pulley (included). Motor recommended (minimum) Over-all dimensions.	8½ inches. 2 ½ 6 inches. Reversible; power feed. No. 2 Morse taper. ¾ inch. 6-inch 4-step. 4½-inch 2-step. 28 to 2072 R.P.M.	. 8 % inches . 2 % fo inches . Reversible; power feed . No. 2 Morse taper . ¼ inch . 6-inch 4-step . 4 ½-inch 2-step . 28 to 2072 R.P.M. . ½-H.P. 1750 R.P.M. 20 inches





#### Lathe Centers and other Accessories

Spur Center. Use for wood turning. No. 2 Morse taper. 9 A 2107-Wt. 7 oz. . . . 98c

Screw Center. Use for facing and hollowing. Replaceable center. No. 2 Morse taper. 9 A 2115-Wt. 14 oz.\$1.75

60-degree Center. For high speeds, Center point rotates on ball bearing. No. 2 Morse taper. 9 A 2113-Wt. 8 oz. . \$2.98

0-degree Center. Pre-Morse taper. M Tailstock Cup Center.
Supportswork. Ground
and hardened steel. Replaceable center point.
No. 2 Morse taper.
9 A 2101—Wt. 7 oz... 98c

Crotch Center. Centers round work in tail-stock for cross drilling. V-slot is precision machined. No. 2 Morse taper. 9 A 2114—Wt. 1 lb. \$1.75

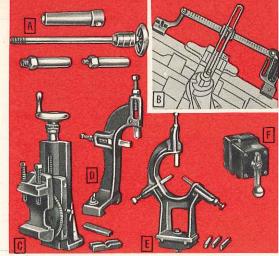
Drill Pad. Used in tailstock for support when drilling flat or square work. Diam. of face is 3½ in. No. 2 Morse taper. Wt. 1 lb. 2 oz. 9 A 2187.....\$1.55

Z Center Drill. Tempered steel. In  $\frac{3}{32}$  or  $\frac{1}{8}$ -in. size. State size. 9 A 2061—Wt. 1 oz...49c

Adapter Sleeve. To reduce from No. 2 to No. 1 Morse taper. Shpg. wt. 5 oz. 9 A 2161......\$1.49

BB Work Arbor. ½-in. x 20 thread. No. 2 Morse taper. 9A2152—Wt. 11 oz.\$1.25

©C Work Arbor with Chuck. 3-jaw; tapped ½-in. x 20 thread. ½-in. capacity. No. 2 Morse taper. Wt. 1 lb. 8 oz. 9 A 2247......\$2.15





#### Lathe Accessories .. Tool Post Grinder

A Holding Collet. For use on straight shank mill-ing cutters. Furnished with two arbors; one to take threaded hole angular cut-ters, etc. Hand wheel. Shpg. wt. 2 lbs. 8 oz. 9 A 2994 . . . . . . . . . . . . \$9.90

9 A 2985—Four bushings for use with  $\frac{1}{4}$ ,  $\frac{5}{16}$ ,  $\frac{3}{8}$ , and  $\frac{7}{16}$  inch end mills. Shpg. wt. 4 oz . . . . \$2.50

B Taper Attachment. Eliminates moving tailstock out of alignment. Cuts duplicate tapers on pieces of different lengths. Does internal boring and external work easily. The index plate is graduated 7 degrees and 3 inches both sides of center line; equals 2½ fe-in. taper per foot. Shipping weight 11 pounds.

9 A 2984.....\$27.50

Milling Attachment. Has graduated swivel vise, flat block and V-block for holding cylindrical objects. Vise capacity 2%-in. Vertical feed 3%-in. Cross feed 5-in. Graduated micrometer feed screw. Wt. 18 lbs. 99 A 02987 . . . . . . \$28.50

Pollower Rest. Mounts on back of carriage dove-tail slide; provides support for greater accuracy in turning long, slender work. Shpg. wt. 3 lbs. 4 oz.

9 A 2988......\$6.25

E Steady Rest. Clamps to bed ways. Gives needed support for turning long, slender pieces. Handles diameter to 2½-in. Complete with extra jaws. Shipping weight 7 lbs. 4 oz.

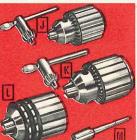
9 A 2050.....\$8.95

Reversing Switch.
Not for repulsioninduction motors. For
99AM2048 (page 24)
99AM2075 and 99AM
2079 (opposite page).
Shpg. wt. 1 lb. 9 oz.

9 A 2982 . . . . . . . \$5.75

G Universal Tool Post Grinder. Mounts on tool post slide of com-pound rest. 2 speeds; 4900, 9100 R.P.M. With 4900, 9100 R.P.M. With motor, external and internal grinding wheels, quill, diamond wheel dresser. ¼-H.P. 3450-R.P.M. ball bearing motor 110-volt 60-cycle A.C. Single end ball bearing shaft; built-in switch. Mailable. Shpg. wt. 65 lbs. Shipped from factory in central Michigan. gan. 99 A 2998F....\$84.50







#### Jacobs Chucks and Milling Cutters

Jacobs Commutator Kit. To hold armature shafts during reconditioning. Includes: No. 75A armature driving chuck; No. 100 center rest chuck (1/4 to 1/4-in. capacity); two arbors (No. 2 Morse taper, shank end; No. 3 Jacobs taper, head end); chuck key. In metal box. 9 A 2129—Postpoid (Shpg. wt. 7 lbs. 4 oz.)....\$22.60

Jacobs Drill Chucks. For No. 33 Jacobs taper arbor. 9 A 2142—Jacobs No. 33 key-type chuck. Capacity <sup>5</sup>/<sub>64</sub> to <sup>1</sup>/<sub>2</sub>-in. Postpoid (Shpg. wt. 1 lb. 8 oz.). \*7.50 9 A 2143—Jacobs No. 6A-33 key-type chuck. Capacity 0 to <sup>1</sup>/<sub>2</sub> inch. Postpoid (Shpg. wt. 2 lbs. 8 oz.). \*8.00

Jacobs Headstock Chucks. Nationally famous.

9 A 2144—Jacobs No. 58B. ½ to ¾ inch. Fits 1½-in.,
8-thread spindle. Use with No. 3 Jacobs taper arbor.
Postpoid (Shpg. wt. 3 lbs. 12 oz.)...\$16.50
9 A 2121—Jacobs No. 59B. ¾ to ¾ in. Fits only 1½-in.,
8-thread spindle. Can't be used with an arbor.
Postpoid (Shpg. wt. 5 lbs. 8 oz.)....\$19.75

Postpoid (Shpg. wt. 5 lbs. 8 oz.).....\$19.75

Jacobs Center Rest Chuck. Jacobs No. 100CR. Cap., 14 to 34 in. Use with No. 3 Jacobs taper arbor.

9 A 2991—Postpoid (Shpg. wt. 3 lbs. 2 oz.)....\$11.00

M Jacobs Chuck Arbors. Precision ground. Accurate. Postpoid (Shipping weight each 14 ounces).

9 A 2124—To fit 9A2142 and 9A2143 chucks above.

No. 2 Morse taper and No. 33 Jacobs taper.....\$1.00

9 A 2126—To fit 9A2129, 9A2144 and 9A2991 Jacobs chucks above. No. 2 Morse taper and No. 3 Jacobs taper......\$1.00 Jacobs taper.....

Angular Type Milling Cutters. For face milling or dovetailing. Use with threaded adapters supplied with 9A2994. Shpg. wt. each 3 oz.

9 A 2995F-State size.

Diam.	Thick	Hole	Price
11/4 in.	7/16 in. 9/16 in.	3/8 in.	\$6.95
1% in.	9/16 in.	1/2 in.	7.95

P Wood-ruff Keyway Cutters. Wellmade; ground. ½-in. shank. Shpg. wt. each 4 oz. Stote size.

Diam.	Thick	9A2996F
1/2 in.	1/8 in.	\$3.75
3/4 in.	3/16 in.	3,98
l in.	1/4 in.	4.98
1 1/8 in.	5/18 in.	5.75
11/4 in.	3/8 in.	6.50

R.H. Cut, R.H. Spiral End Mills. Used with 9A2994 and 9A2985. Shpg. wt. each 3 oz. State size

Diam.	Flute	9A2997F
1/4 in.	5/8 in.	\$2.49
5/16 in.	11/16 in.	2.59
3/8 in.	3/4 in.	2.79
7/16 in.	7/8 in.	2.98
V2 in.	15/18 in.	3.25

Items above shipped from factory in central Michigan

#### New, improved Jacobs "Safe-Lock" Chuck



Here's what you've been waiting for-a new, improved chuck that's exceptionally safe and amazingly accurate. The greatest chuck development in years!



The new-type Jacobs "Safe-Lock" Chuck has a swiveling threaded lock collar which screws securely onto the spindle of the drill



The threaded collar keeps the chuck firmly seated on the tapered spindle, which means that the chuck CANNOT possibly fly off the spindle regardless of speeds or the type of thrust.



The new Jacobs "Safe-Lock" Chuck eliminates the necessity of using special collet chucks or similar adapters for holding routing, carving, or dovetailing bits.



These outstanding features make the Jacobs "Safe-Lock" one of the most important chuck improvements in years! Drill Presses 99 AM 2314, 2313, 2364 and 2362 are equipped with "Safe-Lock" Chucks.



#### **CRAFTSMAN Production Table**

An indispensable accessory for production work. For use with oil or coolants. 19x183/6x4 inches overall dimensions. Cast semi-steel; 10½x16½-inch ground surface. Oil trough surrounds table; ½-inch x 18 pipe thread outlet. Column bore 2½ inches. Will fit drill presses 99AM2314, 99AM2313, 99AM2313, 99AM2330. With Allen wrench for cap screws. Shipped freight or express from factory in southern Michigan, from where you pay shipping charges on delivery. 





#### **Drill Press Book**

A "must" for all drill press owners. 32 pages covering over 100 drill press opera-tions. Over 175 illustrations. Explains how to do drilling, shaping, sanding, mortising, dovetailing, routing and carving. Describes new uses and accessories for drill press. Paper bound. Shipping weight 2 ounces.

9 A 2921......25c



Drill to center of 15-inch circle. Our finest! Extra heavy duty! We believe they're unmatched ANYWHERE in this price range! Meet the most rigid demands of professional craftsmen. Streamlined head . . . no unsightly spindle above head. Spindle "floats" within pulley! Four sets of heavy duty, shielded, precision ball bearings; lubricated for life!

New Jacobs "Safe-Lock" key chuck...0 to ½-inch capacity; with key. Exclusive "Perma-Coil" spiral-coil quill return-spring. Rubber cushion absorbs quill return shock; preloads quill bearings to take up wear and reduce spindle end play after long use. Positive-acting quill lock permits you to do routing, shaping and mortising using proper attachments. (Attachments not included; see pages 30 to 33.) Depth gauge graduated in 16ths of an inch. Accurate stop nuts may be set for repetitive drilling.

10x10-inch ground cast semi-steel table tilts 0 to 90 degrees right or left ... slotted to hold fixtures. Taper pin maintains table in perfect alignment at horizontal (90 degrees) position. Base has 10x10-inch working surface.

> A99AM2314 B99AM2313 48 inches..... 173/ inches 5-in. 4-step . . . . 5-in. 4-step ½x44 in...... ½x44 in.

> > ½-H.P. 1750 R.P.M. 625 to 5000 R.P.M.

161/16x141/2 in..9 1/2x141/8 in.

in.....127/8

SPECIFICATIONS	A99AM2314 B99AM2313	SPECIFICATIONS
Spindle		Distance, base to chuck, maximum. Machine, motor pulleys (included). V-belt (included). Motor recommended, minimum. 9 speeds from. Mounting dimensions. Overall dimensions: Height. Width. Depth.

A 99 AM 2314—Floor model without motor. Shipping weight 1/2 pointes.

99 AM 2314—Floor model (as above) with ½-H.P. 1750 R.P.M. capacitor ball bearing, 110-120-volt 60-cycle A.C. motor. Shipping weight 213 pounds. \$132.50 B 99 AM 2313—Bench model without motor. Shipping weight 137 pounds. 99 AM 2330—Bench model (as above) with ½-H.P. 1750 R.P.M. capacitor ball bearing, 110-120-volt 60-cycle A.C. motor. Shipping weight 171 pounds. \$119.95 belt. Shipping weight 66 pounds..

28 . . SEARS, ROEBUCK AND CO. Zone 4



# RAFTSMAN "80" and DUNLAP Drill Presses

#### Just look at all the operations you can do with your drill press!

You can do all the operations at right on your drill press; AND you can cut keyways, do milling ... plus dozens of other jobs. See pages 30 to 33 for seful accessories to make your drill press handier.













MORTISING

CRAFTSMAN "80". Professional quality. Heavy duty type. With new Jacobs "Safe-Lock" key chuck; 0 to 1/2-inch capacity; with key. Four sets heavy duty, shielded, precision ball bearings; lubricated for life!

Drills to center of 131/2-inch circle. With "Perma-Coil"

quill return-spring. Rubber cushion absorbs quill return shock and preloads quill bearings. Adjustable stop nuts for repetitive drilling. Depth gauge graduated in 16ths. 21/4-inch diameter column.

Perfectly aligned table. Tapered pin holds table on

support in allignment at horizontal position. Tilts 0 to 90°. Cast semi-steel; slotted for attachments.
SPECIFICATIONS:
• Depth of throat
• Spindle
• Bearings 4 sets precision ball
• Chuck capacity 0 to ½ inch
• Spindle travel
• Quill diameter
• Depth gauge graduations
• Outside column diameter
Tablasiae Ovo inches
• Table size
• Table travel
Base size (working surface)
Base to chuck, maximum
Machine and motor pulley (included)5-in. 4-step
• V-belt (included)
• Motor recommended, minimum. 1/2-H.P. 1750 R.P.M.
• 9 speeds
Mounting dimensions
• Over-all dimensions: Height 31% inches; width 11%
inches; depth 16% inches
99 AM 2364—Without motor, Shpg. wt. 110 lbs\$78.95
90 AM 2366 With 16-H P 1750 R.P.M. capacitor 110-120-
volt 60-cycle A.C. ball bearing motor, Wt. 144 lbs. \$108.50
99 AM 2250F-Drill Press Head only. With Jacobs "Sate
Lock" key chuck, with key; less motor pulley and V-belt
Shipping weight 61 pounds

99 AM 2322F—Drill Press Head only. Without chuck, motor pulley or V-belt. Shpg. wt. 59 lbs. \$39.50
Note:—Drill Press heads only shipped freight or express from factory in Southern Michigan. You pay charges on delivery.

B DUNLAP. A good quality drill press. Accurate . . . . . does efficient work in either wood or metal. Drills to center of 12¼-inch circle. Runs on three long-life, self-lubricating porous bronze bearings; ball thrust bearing absorbs spindle thrust. Famous "Floating Drive" spindle assembly eliminates side pull of belt and pulley "whip"; helps give smoother operation.

New Jacobs "Safe-Lock" key chuck (¾ to ½-inch capacity) with key. Adjustable stop collar for repetitive drilling. Depth gauge accurately graduated in 16ths of an inch. With new "Perma-Coil" spiral-coil quill returnspring; rubber cushion absorbs return shock.

Smooth ground cast semi-steel table. 7¾x7¾-in.

Smooth ground cast semi-steel table. 7\%x7\%-in. working surface on both table, base. Table does not tilt.

SPECIFICATIONS: SPECIFICATIONS:

Depth of throat. 6½ inches Spindle. No. 33 Jacobs taper Bearings. 1 ball thrust; 3 porous bronze Chuck capacity 5½ to ½-inch Spindle travel. 3 inches Outside diameter of column 1½ inches Table size. 734x7¾ inches Table travel. 7½x1¾ inches Table travel. 7½x1¾ inches Base size (working surface). 7¾x7¾ inches Base to chuck, maximum 91¾6 inches Machine and motor pulley (included). 4-inch 4 step V-belt (included). ½x37 inches Motor recommended, minimum. ¼-H.P. 1750 R.P.M. 9 speeds. 750 to 4000 R.P.M. inches; depth 15 ½ inches

99 AM 2362—Without motor. Shpg. wt. 78 lbs......\$50.95

99 AM 2363—With ½-H.P. 1750 R.P.M. ball bearing split
phase motor 110-120-volt 60-cycle AC. Wt. 105 lbs...\$71.50

99 AM 2258F—Drill Press Head only. With Jacobs "SafeLock" key chuck, with key; less motor pulley and V-belt.
Shipping weight 43 pounds.....\$31.50

99 AM 2318F—Drill Press Head only. Without chuck, motor
pulley or V-belt. Shipping weight 41 lbs......\$25.00

Note:—Drill Press heads only shipped freight or express from
factory in Southern Michigan. You pay charges on delivery. inches; depth 15 1/2 inches

© DUNLAP. A good, dependable, economy-priced drill press for your hobby shop or the small workshop. For drilling wood or metal.

Drills to center of 9-inch circle. Two top quality self-lubricating porous bronze bearings; one ball thrust bearing.

Adjustable head, table and idler drive. Screw-on type chuck; %-inch capacity. Ground steel column. Smooth ground table does not tilt. %x56-inch V-belt included.

#### SPECIFICATIONS:

- Motor pulley (not included) 3-inch 3-step

99 A 02172—DUNLAP drill press, without motor. Shipping weight 27 pounds...\$18.50 99 AT 2188—With 1/6-H.P. 1750 R.P.M. split phase, bronze bearing 110-120-volt 60-cycle A.C. motor and 3-step cone type motor pulley. Shipping weight 54 pounds.....\$35.50

Buy your drill press NOW on Sears Easy Terms
—only a small down payment, balance monthly.
See inside back cover for details.



# Drill Press Accessories . . do more jobs with less effort

#### CRAFTSMAN Twist Drill Sets complete with Drill Stand

Our finest CRAFTSMAN twist drills . . . highest our innest Chapterman twist drills ... nighest quality steels, expertly tempered and hard-ened, Precision ground to exact size. Carbon tool steel drills for hand, breast or bench drills operating at relatively low speeds;

A Ten-piece drill sets in drill stands. Sizes, \(^1/16\), \(^5/64\), \(^3/2\), \(^7/64\), \(^1/8\), \(^9/64\), \(^5/32\), \(^3/16\), \(^7/32\), and \(^1/4\) inch. Shipping weight per

set 8 ounces. 9 A 6705—10-pc. carbon tool steel drill set and stand. \$1.85 9 A 6703—10-pc, high speed steel set and stand.....\$3.50

B Sets of 60 wire gauge drills, sizes 1 to 60, in drill stands. Shipping weight per set 2 pounds 12 ounces.

9 A 6701—60-pc, carbon tool steel set and stand...\$9.75 9 A 6707—60-pc, high speed steel set and

high speed drills for high speed in electric drills and power driven drill presses. Sets come in drill stands with hole sizes clearly marked for quick selection of drills. Stands may be used as drill gauges.

C Sets of 29 drills, sizes 1/16 to 1/2 inch by 64ths, in drill stands. Shipping weight per set 4 pounds 2 ounces.

9 A 6702—29 pc. carbon tool steel set and stand... \$10.95 9 A 6704—29 pc. high speed steel set and

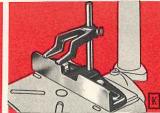
.. \$21.75

#### Get more use out of your drill press and drills

- Tapered Adapter. Enables you to fit No. 2 Morse male taper shank drill to No. 33 Jacobs male taper spindle.

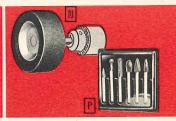












CRAFTSMAN Multi-Speed Attachments. CRAFTSMAN Mulii-Speed Attachments. The right speed for every drill press job. 20 speeds from 200 R.P.M. to about 15,000 R.P.M. A complete range for the low speeds required for metal drilling even with ½-inch drill. Ball bearing construction. Balanced 4-step, cone-type pulley. 2 V-belts included. We recommend ½-H.P. 1750 R.P.M. motor (minimum).

G Fits Nos. 99AM2314, 99AM231, 99AM2364 (pages 28 and 29), and some other drill presses with 2 or 2%-inch (plus, 005-inch) inside diameter column.

9 A 2338—Shpg. wt. 4 lbs. 2 oz. . \$11.35 9 A 2399F\*—(Not shown.) Fits former drill presses 2482, 2483, others with 2¾-inch (plus .005-inch) inside diameter column. Shpg. wt. 5 lbs. ... \$11.35
9 A 2394F\*—(Not illustrated). Fits former drill presses 2407, 2392, 2423, others with 2¾-inch (plus .005-inch) inside diam. column. Shpg. wt. 5 lbs ... \$11.35

\*Shipped from factory in central Michigan

**Drill Press Collars.** Locks on column under drill press head or table. Easy to swing head or table around for working at

Head and Table Lift. For 99AM2314 and other floor model drill presses with 234-in. outside diam. columns. Acmethreaded lift screw with bevel-gear drive controlled by crank handle. Both support collars have co-ordinate clamp locks. Each turn of crank gives \(\frac{1}{2}\)-in. travel. Maximum travel at any one setting 12 in. Gear case and upper support collar is one piece. Ball thrust bearing; absorbs load on the screw. 99 A 02419—Shipping weight 30 lbs......\$21.95

CRAFTSMAN Hold-down and Guide. Fits almost any drill press table. For mortising, routing, planing or repetitive drilling. Fingers on hold-down prevent work from being lifted when chisel or drill is raised. Adjustable for thick or thin materials. Fence keeps work lined up. Attachment bolts to drill press table. Heavy cast iron construction.

9 A 2457—Shipping weight 5 lbs. 8 oz.....\$4.25

CRAFTSMAN Rotory Planer. Fits drill presses having No. 33 Jacobs taper and 1½6-in. x 20-threaded side thrust nut or locking collar. Diam. 3% in. With Allen wrench.

Shpg. wt..... 9 A 2697.....

9 A 2745—Shipping weight 8 oz....

#### **Tool Cabinets**

R CRAFTSMAN 4-drawer Tool Cabinet. 24-gauge sheet steel, electrically welded. 81/4×71/2×10 in. overall. All drawers removable; stops prevent falling out. 4 drawers 7½x10x1¼ in. drawers 7½x10x1¼ in. Each drawer partitioned into 12 sections; partitions adjustable, removable; front of each has index card holder. Shpg. wt. 8 lbs. 9 A 6531.........\$5.25

S CRAFTSMAN 8-drawer Tool Cabinet. Similar to above, except it has 8 draw-ers. Overall dimensions 10x 16½x8 in. Four drawers are 7x10x1¼ in.; four are 7x10x 2 in. Shpg. wt. 16 lbs.

99 A 06532.....\$9.25



#### CRAFTSMAN Steel Cabinets

Wall Cabinet. 32 in. high; 19 in. wide; 51/4 in. deep. Steel doors have cylinder lock with key. 2 swingout drawers hold small items. Brackets on inside of doors for extra tools. Strong hinges.
99 A 06518—Shpg. wt. 23 lbs. . . . . . . \$17.50

99 A 06518—Shpg. wt. 23 lbs. \$17.50

Deluxe Roller Cabinel. Heavy 20-gauge steel. 37½x28x18³/16-in. Drawers have ball bearing rollers. 5 drawers, 23³/16x17³/16-in. with stops. 2 drawers, 19½6-in. deep, partitioned. 2 drawers 3½-in. deep; bottom drawer 4¹1/16-in. deep. Top drawer has cylinder lock, key; locks all drawers. 4-in. swivel ball-bearing casters. Front casters have side brakes. Light not included.

included. nichted.

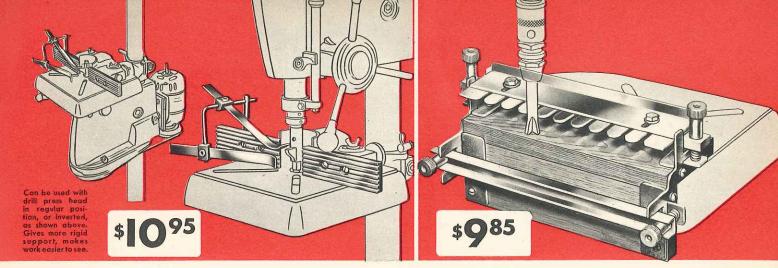
99 AM 4362—Shpg. wt. 133 lbs.......\$79.00

V Light Fixture. Swivels 360°. 18-in. flexible cable; double outlet; toggle switch. Takes 100-watt lamp. 5½-ft. cord; plug. For 110−120 volt, 25-60 cycle AC-DC. UL approved.

9 A 4364—Shpg. wt. 3 lbs. 4 oz.....\$5.69



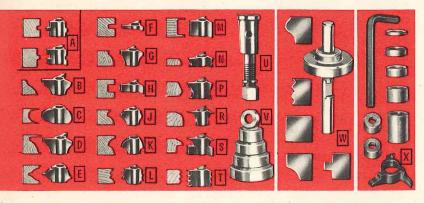
30 . . SEARS, ROEBUCK AND CO. Zone



#### Drill, Sand, Plane, Shape, Dovetail, Mortise . . . many more!

#### Convert your drill press into a shaper!

Now! This CRAFTSMAN Shaper Fence Attachment enables you to do simple shaping jobs with your drill press. It's ideal for the home craftsman who has limited use for a separate shaper. The fence gives the support necessary in making picture frames, sashes and a large variety of mouldings and trimmings. Fits drill presses 99 AM 2314, 99 AM 2313, 99 AM 2364 and 99 AM 2362 on pages 28 and 29 or most any other drill press. Unit fastens to drill press table with wing nuts. Once installed, it can be left undisturbed during operation adjustments. Fence faces of hardwood, each 6\%x2\% in., have separate finger-tip micrometer-type adjustments with 11/8-inch maximum forward and back travel; and open from 1 inch for smallest diameter shaper cutter to 3-inch maximum for large cutters and sanding drums. They also lock separately for greater accuracy. The fence faces are planed to within .005-inch accuracy ofter assembly of unit. One-piece cast aluminum has an opening in the back for a chip outlet. The cutter is enclosed for maximum safety. Adjustable steel hold-downs maintain a constant pressure on the work and have one-screw locks for easier action. It eliminates chatter and jumping. Hold-down assembly shifts quickly to either end of unit for regular or reverse feeding. Cutters and attachments used with this attachment are listed below. Buy this CRAFTSMAN Shaper Fence attachment now. . it will be a valuable addition to your workshop. 



#### Shaper Cutters and Adapters for drill press or shaper

Diagram opposite each cutter shows cut it makes. Additional cuts can be made by using only part of cutter edges. Permit you to form almost any kind of contour. Made of finest alloy steel; carefully hardened; precision machined; ground to exact dimensions. Cutters have ½-inch bore. Use with adapter 9 A 2444 listed below.

A Matched set of tongue and groove cutters. 1
in. high; 1/8-in. radius.
9 A 2365-Wt. 10 oz. \$3.85 Large size shaper cutters.
Large size shaper cutters

Shōg, wt. each 8 oz.

B 9 A 2347—1 in. high,
1¼-in. radius...\$2.85

C 9 A 2346—1 in. high,
1¼-in. radius...\$2.85

D 9 A 2348—1 in. high,
1¼-in. radius...\$2.85

E 9 A 2345—1 in. high,
1¼-in. radius...\$2.85

Small size shaper cutters.

Small size shaper cutters.
Shpg. wt. each 6 oz.

☐ 9 A 2319—⅓ in. high.
⅓-in. radius... \$1.40

☐ 9 A 2323—⅓ in. high.
⅓-in. radius... \$2.00

☐ 9 A 2321—⅓ in. high.
⅓-in. radius... \$1.70

☐ 9 A 2322—I in. high.
⅓-in. radius... \$2.00

☐ 9 A 2325—I in. high.
⅓-in. radius... \$2.00

☐ 9 A 2327—I in. high.
⅓-in. radius... \$2.00

☐ 9 A 2333—I in. high.
⅓-in. radius... \$2.00

Special shaper cutters. Shipping weight each 4 ounces.

S 9 A 2369—Cupboard Door Cutter, 1 in. high, %-in. radius \$2.00

9 A 2376—Bead Cutter, 1 in. high, %-in. radius.....\$2.00

Adopter for all 1/2-inch bore shaper cutters. Fits 99 AM 2314 and 99 AM 2313, 99 AM 2362 and 99 AM2364 (pages 28 and 29), or any drill press with No. 33 Jacobs tapered spindle and knurled locking collar. Shpg. wt. 7 oz.
9 A 2444...........\$1.45

V Set of 5 Shaper Collars. Mount beneath shaper cutters (listed at left) to control depth of cut on curved work. Fit ½-inch spindle. Shpg. wt. 6 oz. \$1.98

CRAFTSMAN Drill Press Shaper Set. Converts drill press into a shaper. drill press into a shaper. Shapes almost any contour. Attachment is 4½ in. high; ½x4½-in. spindle. Operates at 5000 R.P.M.; blade guard for safety. With 5 assorted tool steel blades (¾ in. wide) and Allen wrench. Use with ½-in. collet chuck, Shpg. wt. 10 02.

9 A 2486 . . . . . . . . . . \$2.98

X Sash and Door Cutter Kit. Fits 99 AM 2392 (Page 18) and our former shaper, 2381. Includes 5 spring collars (1/4, 1/4, 1/6, 1/4 and 1-inch wide) with 1/2-inch bore; sash cutter blade; Allon wrench; 2 recessed Allen wrench; 2 recessed nuts (½x24 and ½x16-thread). Use with 9 A 2444 adapter (listed at left). Shipping weight 7 ounces. 9 A 2407.....\$3.49

Buy on Sears Easy Terms! See inside back cover.

#### **Dovetailing Attachment**

Makes perfect dovetail joints! Both pieces of wood are cut at same time. Pieces to be dovetailed held at right angles in clamp, and cutter is guided through one piece into the other. Complete with hardened steel spacing comb, to guide shank of router to predetermined depth; end plates; screw fittings and clamps for holding work; wood parts; instructions. Dovetail cutter bit not included. Use 9 A 2411 (below). 

#### **Woodworking Cutters**

For drill-press carving, round-end mortising, dove-tailing, boring, round edging, reeding and general routing. Precision made of finest quality high speed steel. Keen edges, perfectly ground to exact dimensions. All have ½-inch shanks. Use with either 9 A 2455 or 9 A 2271 collet chucks shown below. Routing bits are used most efficiently when work is held against a fence to obtain parallel and accurate routing (see 9 A 2457 hold-down guide described and listed on opposite page). Caution: Use these cutters in collet chucks only (9 A 2455 and 9 A 2271 listed below), never in Jacobs or other three-jaw drill chucks! Shipping weight each 6 oz.

weight	each o oz.	
(Y) 9	9 A 2400—1/8-inch router\$1.2	25
	A 2401—1/4-inch router	
(AA) 9	A 2402—3/8-inch router 1.4	40
(BB) 9	A 2403—1/2-inch router 1.0	50
(CC) 9	A 2404—5/8-inch router 1.1	85
(DD) 9	A 2410—3/8-inch dovetail 1.4	40
(EE) 9	A 2411-1/2-inch dovetail 1.	60
(FF) 9	A 2415—1/2-inch carving 1.	60
	A 2416-34-inch carving 1.3	

#### Collet Chucks

HH Collet chuck for cutters above or any 1/4 or 1/4-in. diameter shank. 1/2-in. capacity with 1/4-in. bushing. Fits any drill press with No. 33 Jacobs taper spindle having threaded locking collar. Replaces 3-jaw chucks for any work developing side thrust, as in routing.

 $\square$  Screw-on type collet chuck. Use with cutters above. Fit drill press or any  $\frac{1}{2}$  inch x 20 thread spindle (see 99 A 02172, on page 29). Shipping weight each 3 ounces.

9	A	2271-1/4-in.	capacity.						.\$1.00	
9	A	2269-1/2-in.	capacity.						. \$1.30	

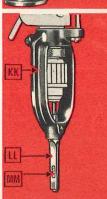
#### **Mortising Chisel Housing**

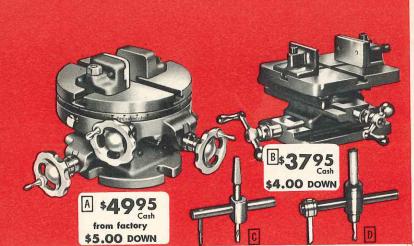
CRAFTSMAN. Cut square holes with your drill press, Housing mounts on quill. Bit drills round hole; hollow chisel trims corners square. Makes drill press a mortising machine that cuts clean, accurate mortise joints.

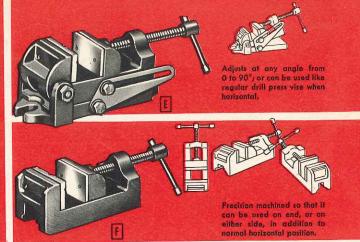
9 A 2461—Mortising Chisel Housing. For former Craftsman drill presses Nos. 2380, 2382, 2407, 2423 and 2392. Use with 9 A 2420 and 9 A 2422 (listed below) or almost any mortising chisel and bit. Shipping weight 3 pounds......\$3.98

9 A 2420—Hollow Chisel. For use with 9 A 2464 and 9 A 2461 (listed above). 14, 3% and 1½-in. State size. Shipping weight 4 oz. \$2.95 9 A 2422—Mortising Bit. For use with 9 A 2420 (listed above). 1/4, 3/6 or 1/2-in. Please state size. Shipping weight 4 ounces......\$1.85









### **Drill Press Milling Vises . . Other Accessories**

Milling Vise. Built to fit drill presses, milling machines, surface grinders or shapers. Table rotates 360°. Dual cross feed 2½-in. each side or 4½ in. overall. Calibrated in thousands. Rotary feed; calibrated in degrees. Shipped from Chicago, Ill. factory. 99 A 2493F—Shipping weight 38 pounds. \$49.95 99 A 2493F—Doesn't include rotary feed. Wt. 35 lbs. 39.95  E CRAFTSMAN Drill Press Angle Vise. Makes work with small pieces more convenient. With this vise you get a quick, accurate set-up without fumbling with clamps or wedges. You can adjust it at any angle, from 0 to 90°, or use it like a regular drill press vise when horizontal. Can be used with magnetic chuck. Has hardened steel adjusting screws; provide easy, fast action. Fine pitch thread; long bearing in vise body. 2½6-inch jaws open to 2½ inches. Vise is 9-inches long overall. Accurately built of highest quality machined cast iron; has hardened steel jaws grooved for holding round or tapered hard-to-grip pieces. Smooth construction with rust-resistant ing 10a-Smooth construction finish. 9 A 2756—Shipping weight 9 pounds 12 ounces..... mooth construction with rust-resistant . . . . . . \$8.25

F CRAFTSMAN Drill Press Vise. Our finest. Here's how you can increase the usefulness of your drill press. This professional quality vise greatly adds to your accuracy by holding work firmly in position while it is being drilled or worked on. You can use it in any position. Precision-squared sides make it possible to use this vise on end, or on either side, in addition to its normal horizontal position. Also can be used with magnetic chuck. Easy to set up. Bolts firmly to drill press table. It's our finest designed and built drill press vise. Accurately machined from highest quality iron castings. Has long-life rust-resistant finish. Precision cut adjusting screws are made of hardened steel with a fine pitch thread and long bearing in vise body. 2½-inch hardened steel jaws are grooved horizontally and vertically for holding round or tapered pieces; open to 24 inches. length 71/4 inches.
9 A 2755—Shipping weight 4 pounds 12 ounces... \$5.25

See inside back cover for Sears Easy Payment Plan.



#### Bench and Woodworkers' Vises, Clamps, etc . . . to make your shop complete

G DUNLAP Bench Vise. Husky, semi-steel body; reinforced at points of strain. Heavy U-shaped slide beam fits snugly, yet slides easily. Acme-threaded steel screw. Replaceable, oil-tempered, hardened steel jaw faces. 3½-inch jaws open to 4¼ inches. Swivel base turns left or right a full 180 degrees... has positive-locking three-point contact... locks in any position. Red finish. Weight 15¾ lbs. Mailable.

99 A 05244—DUNLAP Bench Vise Only, as

above. Shipping weight 17 lbs....\$9.50 weight 17 lbs...\$9.50
99 A 05243 — D UNLAP
Bench Vise as above,
plus set of pipe jaws.
Shipping weight
18 lbs.....\$9.95

H) 9 A 5242—Pipe Jaws
only. For Vise
99A05244. Shpg. wt.
1 lb. 4 oz...Pair 85c

CRAFTSMAN Bench Vise. Extra heavy duty. Body strongly reinforced at points of strain. All parts precision-machined and interchangeable.

31/2-in. jaws

Hardened and tempered, deep-knurled jaw faces replaceable. Cold rolled steel "U" beam slides easily, fits snugly, prevents jaw wobble. Beam covers screw; protects it against dirt and filings. Acmethreaded steel screw has 6 threads per inch.

Oval stops at ends of handle help prevent pinched fingers. New-type handle on base; faster than sliding bar. Swivel base turns 360°...locks at any desired angle. Gray enamel finish; jaws, anvil and handles highly polished. Mailable.

99 A 05176 — 3½-in. 'jaws; open 5 in. Shpg. wt. 29 lbs. . \$16.75

99 A 05169—4-in. jaws; open 5 in. Shpg. wt. 36 lbs.... \$18.50

R 9 A 5167—Pipe Jaws only. For 99A05176 or 99A05169 vises. Shpg. wt. 14 oz. Pair.....95c

CRAFTSMAN Light-weight Woodworkers' Vise. Here's the

vise. Here's the tool carpenters and mechanics have been awaiting for years... a rugged vise that's so light it easily can be carried in a tool kit. Has tough long-life cast aluminum jaws measuring 5½x5½ inches; open to 2¾ inches. Can be set up for operation almost anywhere; clamps to anything from ½ to 2¼ inches. Just the thing for craftsmen who do work away from the shop. Has Acme-threaded screws. Excellent for close-quarter work; vise will hold work in either horizontal or vertical position... as desired. Screw holes in each jaw permit fastening wood faces; will increase the use of your vise. 9 A 5202—Shpg. wt. 3 lbs... \$3.75 carpenters and mechanics

Buy NOW on Sears Easy Terms.

CRAFTSMAN Woodworkers' Vise. Heavy semi-steel front and back jaws; have smooth-ground faces; jaws; have smooth-ground taces; woodfaces can be fastened to jaws, if desired. Adjustable bench stop. Acme-threaded steel screw. 10-in. jaws; open to 10 inches.

99 A 05200—Wt. 24 lbs. . . . \$12.50

Quick-acting Woodworkers' Vise. (Not shown.) Similar to 99A05200, but half turn of handle disengages screw; permits jaw to slide back and forth. To engage screw, turn in opposite direction again.

99 A 05201—Wt. 24 lbs....\$15.50

Bench Screw. Now you can replace worn-out bench vises, or make new woodworkers' vises, etc., with this bench screw. Made of long-life steel. Measures 1 inch in diameter. Acme-cut threads. 15½-in. length; 14-in. handle. 9 A 6662—Wt. 5 lbs. 8 oz...\$2.35

Aluminum Alloy C Clamps, Won't rust! Close threaded screw. Smooth-sliding "T" handle,

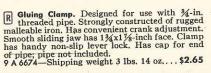
Aluminum Alloy C Clumps.

Screw. Smooth-sliding "T" handle,
9 A 6670—Please state size

1 inch | 2 inches | 3 inches
8 ounces 4 inches 2 ounces 31c 3 ounces 35c 8 ounces 72c 13 ounces \$1.00

Malleable Iron C Clamps. Heavy duty, Acme-threaded screw. Self-adjusting swivel head.
9 A 6667—Please state size

Shpg. wt. 1 lb. 8 oz. Shpg. wt. 2 lbs. 2 oz. Shpg. wt. 2 lbs. 8 oz. Shpg. wt. 3 lbs. 2 oz. Shpg. wt. 4 lbs. 8 oz. Opens to 3 inches Each \$0.95 Opens to 4 inches Opens to 5 inches Opens to 6 inches Opens to 8 inches Each Each Each 1.19 1.35 1.59



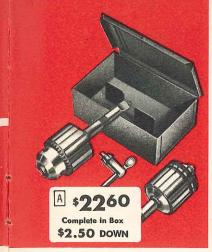
S Cobinet Maker's Steel Clamp. T-bar measures 1½x½x½½½6-inches. Sliding jaw has 1½6-inch face; securely locks in grip notches. Acme threaded screw. Crank included with clamp.

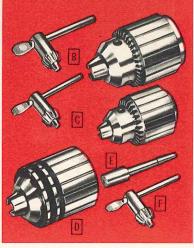
99 A 06676-State size wanted

Shpg. wt. 8 lbs. Shpg. wt. 9 lbs. Opens to 3 feet | Opens to 4 feet |

32 . . SEARS, ROEBUCK AND CO. Zone 4









#### Chucks and Accessories for Drill Presses, Lathes, etc.

Commutator Kit. For holding armature shafts. Contains No. 75A armature driving chuck; No. 100 center rest chuck (1/4 to 3/4-in. capacity); two arbors (No. 2 Morse taper, shank end; No. 3 Jacobs taper head end); chuck key, metal box. 9 A 2129—Postpaid. (Wt. 7 lbs. 4 oz.) . . . . \$22.60

Key Chucks for Electric Drills

Key Chucks for Electric Drills
9 A 2978—Jacobs No. 1B type. Capacity 0 to ½
in. Threaded ¾-in. by 24 thread. Postpoid. (Shipping weight 8 ounces). \$5.50
9 A 2979—Jacobs No. 7B type. Capacity 0 to ½
in. Threaded ¾ in. by 24 thread. Postpoid. (Shipping weight 10 ounces.) \$5.50
9 A 2980—Jacobs No. 33B type. Capacity 5% to
½-in. Threaded ½-in. by 20 thread. Postpoid.
(Shipping weight 1 pound 3 ounces.) \$7.50

D Senter Rest Chuck.

9 A 2991—Capacity ¼ to ¾ in. Use with No. 3 Jacobs taper arbor. Postpaid. (Shipping wt. 3 lbs. 2 oz.).....\$11.00

E Chuck Arbors for 9A2142, 9A2143. 9 A2131—No. 0 Morse and No. 33 Jacobs taper. Postpoid. (Wt. 8 oz.) . . . \$1.00 9 A 2123—No. 1 Morse and No. 33 Jacobs taper. Postpoid. (Shpg. wt. 10 oz.) . . . \$1.00 9 A 2124—No. 2 Morse and No. 33 Jacobs taper. Postpoid. (Shpg. wt. 10 oz.) . . . \$1.00

For 9A2129, 9A2144, 9A2991 Chucks 9 A 2133—No. 0 Morse and No. 3 Jacobs taper. Postpoid. (Shpg. wt. 10 oz.) . . . . \$1.00 9 A 2154—No. 1 Morse and No. 3 Jacobs taper. Postpoid. (Shpg. wt. 12 oz.) . . . \$1.00 9 A 2126—No. 2 Morse and No. 3 Jacobs taper. Postpoid. (Shpg. wt. 14 oz.) . . . \$1.00

CRAFTSMAN Fine Quality Lathe Chucks. 3-jaw self-centering type. Jaws are con-trolled by single screw and pinion gear, Great accuracy, leverage, holding power. Perfect for centering work.

Chuck body casting of semi-steel. Alloy metal scroll and alloy steel pinion. Alloy steel jaws are heat treated, hardened; have raised steps. Complete with inside and outside gripping jaws. T-handle chuck wrench included.

G 9A2148—Fits 1-in. by 8-thread spindle. Diameter 4 in. Shipping weight 5 pounds 3 ounces. \$38.95 9 A 2150—Fits 1½-inch by 8-thread spindle. Diameter 5 inches. Shipping weight 6 pounds 11 ounces. \$39.95

3-jaw Universal Chucks . . for medium duty. Self-centering, lever operated. Casehardened, cold rolled steel jaws; polished steel body and scroll. Body casting precision threaded; fits directly on spindle. Has outside and inside sets of jaws. Chuck weech included. wrench included.

CRAFTSMAN 4-jaw Independent Chucks. Precision made of finest materials. Body of special alloy steel has deep, wide jaw slots for added strength and greater bearing surface.

bearing surface.

Four reversible jaws, drop forged from a solid bar of special steel, work independently; especially useful for holding irregular shaped pieces. Large jaw screw. Acme threaded. Thandle included. Fit any lathe with spindle diameters and threads per inch listed below. Sizes available to fit 5 different threaded lathe spindles.

threaded lathe spindles.

J 9 A 2137—Fits ½-in. by 24-thread spindle. Diameter 3 in. Shpg. wt. 2 lbs. 8 oz. .\$7.95
9 A 2157—Fits ½-in. by 20-thread spindle. Diameter 3 in. Shpg. wt. 2 lbs. 8 oz. ... \$7.95
9 A 2156—Fits ¾-inch by 16-thread spindle. Diameter 4 in. Shpg. wt. 3 lbs. 10 oz. ... \$8.95
9 A 2138—Fits 1-inch by 8-thread spindle. Diameter 4-in. Shpg. wt. 3 lbs. 12 oz. ... \$8.95
9 A 2139—Fits 1½-in. by 8-thread spindle. Diameter 4-in. Shpg. wt. 9 lbs. 10 oz. .. \$16.95
99 A 02141—Fits 1½-in. by 8-thread spindle. Diameter 4-in. Shpg. wt. 25 lbs. ... ... \$28.50



Hand Tite Chucks.

9 A 2175—Jacobs No. 4164 type. Capacity 0 to ½ in. Tapped ½-in. x 20-thread. Postpaid. (Shpg. wt. 8 oz.).......\$1.30

9 A 2145—Jacobs No. 4165 type. Capacity 0 to ½ in.ches. Tapped ½-in. x 24 thread. Postpaid. (Shpg. wt. 8 oz.).....\$1.30

9 A 2146—Jacobs No. 4191 type. Capacity 0 to ½ in. Tapped ¾-in. x 24-thread. Postpaid. (Shpg. wt. 8 oz.).....\$1.30

9 A 2176—Jacobs No. 4364 type. Capacity 0 to ¾ in. Tapped ½-in. x 20-thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)....\$2.00

9 A 2147—Jacobs No. 4365 type. Capacity 0 to ¾ in. Tapped ½-in. x 24 thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)....\$2.00

9 A 2177—Jacobs No. 4464 type. Capacity ½ to ½ in. Tapped ½-in. x 20-thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)....\$2.00

9 A 2149—Jacobs No. 4465 type. Capacity ½ to ½ in. Tapped ½-in. x 24-thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)....\$2.00

9 A 2149—Jacobs No. 4465 type. Capacity ½ to ½ in. Tapped ½-in. x 24-thread. Postpaid. (Shpg. wt. 1 lb. 2 oz.)....\$2.00

Extra Fine Quality CRAFTSMAN screw-on 3-jaw Chucks. Tapped Extra Fine Quality CRAFTSMAN screw-on 3-jaw Chucks, Tapped to fit ½-inch by 20-thread spindles. Please be certain to check spindle size.

M 9 A 2256—1/2-inch capacity. Shpg wt. 12 02.

CRAFTSMAN General-purpose Work Arbor. Converts motor into a grinder, polisher, buffer, etc. Made of rugged carbon steel. 4½-inches long. 2½-inch spindle has ½-inch x 20-thread. Has steel flanges for clamping grinding tools or bugging wheels. Fits ½ or ½-inch unthreaded shaft. Fastens with 2 set screws. 9 A 2164—State whether for ½ or ½-inch spindle. Shipping weight 2 courses.

P Arbor with 3-jaw, ½-inch Drill Chuck. Chuck and ½-inch x 20-thread arbor with steel flanges. Fits ½ or ½-inch unthreaded straight spindle. Fastens with 2 set screws. State if for ½ or ½-inch spindle.

9 A 2151—Shipping weight 1 pound 10 ounces.......\$1.89

R Work Arbors. For mounting drill chucks and holding grinding, buffing, etc. ½-in. x 20-thread. Morse taper shank. 2 steel flanges for clamping wheels. 9 A 2117—No. 0 Morse taper. Shpg. wt. 8 oz. . . . . \$1.25 9 A 2153—No. 1 Morse taper. Shpg. wt. 9 oz. . . . 1.25 9 A 2152—No. 2 Morse taper. Shpg. wt. 11 oz. . . 1.25

S Work Arbors with Chucks, 3-jaw, screw-on type chucks, ½-in. capacity; tapped ½-in. x 20-thread.
9 A 2276—No. 0 Morse taper with chuck and arbor. Shipping weight 1 pound 4 ounces. \$2.00
9 A 2234—No. 1 Morse taper with chuck and arbor. Shipping weight 1 pound 8 ounces. \$2.10
9 A 2247—No. 2 Morse taper with chuck and arbor. Shipping weight 1 pound 8 ounces. \$2.15

Lathe Centers. Ideal for use on any lathe with \%-in. straight spindle. Fasten with 2 set-screws. Steel construction. Especially designed for maximum strength and rigidity. Replaceable center points.

rigidity. Replaceable center points.

9 A 2105—Headstock spur center. For driving work mounted between centers. Shpg. wt. 6 oz.....\$1.00

W 9 A 2102—Tailstock cup center. Supports work in tailstock. Shipping weight 6 ounces.....\$1.00

Screw centers. For facing and hollowing operations. Replaceable center. Morse taper shank.
9 A 2116—No. 1 Morse taper. Shpg. wt. 12 oz....\$1.75
9 A 2115—No. 2 Morse taper. Shpg. wt. 14 oz.....\$1.75



#### **Rotary Electric Tool Set** RAFTSMAN REG, U. S. PAT, OFF. Sensational



#### DEBURRING

CRAFTSMAN Rotary Electric Tool, on the production line, deburring castings. It also cleans, brushes, sands, cuts, carves, sharpens.



#### POLISHING

Does polishing work, with rubber bonded polishing wheel. And the CRAFTSMAN Rotary Tool can buff, rout and drill, too!



#### GRINDING

Does grinding on die work. CRAFTSMAN also sharpens, engraves and etches . . . it is invaluable for tool room use.

Yes-actual laboratory tests prove that the CRAFTSMAN Rotary Electric Tool has 50% extra power over other rotary tools of this type and size. This means that it takes bigger loads without stalling. We believe that it is America's finest electric rotary tool . . . we know of NO other tool of this type which even approaches the quality of this superlative Craftsman at ANY price!

Meets the most rigid demands of precision tool room work and continuous production line demands . . . is a wonderful tool for hobbies . . . has hundreds of uses! Drills, grinds, polishes, sharpens, engraves, saws, sands, routs, cleans, carves, buffs, brushes, cuts, etc. Can be used on wood, metal, glass, plastics, leather, etc.

Approved by Underwriters' Lab. We believe this is the ONLY tool of this type

which has this expensive kind of chuck (see above). Convenient on-off switch. which has this expensive kind of chuck (see above). Convenient on-on-switch. Finger rest keeps fingers in natural position; helps prevent sliding. Housing is strongly made of aluminum... no plastic is used! Powerful 15,000 R.P.M. motor for 110–120-volt, 25 to 60-cycle A.C. or D.C. With 52 accessories, all shown below, including cutters, saws, drills, brushes, polishing wheels, emery wheels, sanding drum, extra mandrels, adjustable steel bench stand, chuck wrenches, motor replacement brushes, 6-foot cord, etc. Comes in 11x8¾x2½-inch workshop case. 9 A 2949—Rotary Electric Tool only, with cord and plug. Shpg. wt. 2 lbs. . . . 22.95

Order yours today! Only a small down payment, balance monthly on Sears Easy Terms

#### **CRAFTSMAN Rotary Tool Accessories**

Accessories for Craftsman Rotary Electric Tools. For rotary tools on this page; also hand grinder, flexible shaft outfit and router on opposite page. Shipping weight each 2 ounces.

R 9 A.2681 — Mounted porte polishing brush. 3/16-inch diameter......15c

HH 9 A 2666—Mandrel. Nut and washer type.....17c JJ 9 A 2667—Mandrel. Screw-in-end type......17c

Buy on Sears Easy Terms! See inside back cover



#### CRAFTSMAN Rotary Electric Tool

Don't confuse this CRAFTSMAN Rotary Electric Tool with other similar tools selling in this price range. This is the quality for which you'd expect to pay much more. Has hundreds of

for which you'd expect to pay much more. Has hundreds of uses. Grinds, drills, routs, carves, saws, cuts, engraves, sharpens, polishes, buffs, brushes, smooths, cleans, etc. Can be used on wood, metal, glass, leather, plastics, etc.

Powerful 15,000 R.P.M. universal motor for 110–120-volt, 25–60-cycle, AC or DC . . fan-cooling system; grease-packed precision ball-bearing in front; self-aligning rear bronze bearing. Built-in condenser. Has positive-break, on-off switch. 1000-volt tested. UL approved. Has removable pistol-grip handle, and removable finger-rest over chuck. Collet chuck with 2 col-

34 . . SEARS ROEBUCK, AND CO. Zones 3-4





# **OUNLAP Electric Drill Sets..low priced..many uses**





Polishes cars amazingly fast and easy.







knives, tools, etc.



Sands floors, furni-ture, etc.—fast!



New! It's hard to believe, a 22-piece ¼-inch DUNLAP drill set with all these accessories at this amazingly low price. Drill, sand, polish, grind, buff, even mix paint with ONE tool! Can drive ¼-inch bits in steel. ½-inch bits in wood. UL approved. Aluminum alloy frame. ¼-inch 3-jaw chuck. Precision bronze bearings and triple reduction gears. Chuck speed 1500 R.P.M. 3½ in. long, trigger switch with lock. Formex insulation. 110-120-volt 25 to 60-cycle AC or DC. 6-ft. cord, plug. All the premium features above PLUS the following accessories: 5 high speed drill bits (½ to ¾ in.); 3-inch cloth buffing wheel; 2¾x½-inch grinding wheel; 3¾-inch rubber sanding disc; 6 each, 4-inch assorted garnet sanding disc; 4½-inch sheepskin polishing bonnet; 6-piece adapter set; drill side handle; paint mixer; 3x½-inch wire wheel; horizontal drill stand for using drill as a bench tool; 12x5x4-inch steel case. 9 A 2588—Set as described above. Shipping weight 8 lbs. . . . . . . \$17.95 9 A 1706—Flexible Shaft and 100 Accessories. For electric drills, drill presses, etc. 36-in, long ¼-in. shank. Chuck capacity ¾ to ½ in. Wt. 1 lb. 2 oz . . . . . \$7.69

DUNLAP 26-piece ¼-inch drill set with Saw-Grip handle. Better quality, with more and larger accessories and heavier metal box than drill set at left. A dependable precision-built-intermittent-duty drill powerful enough to drive ¼-in. bits in steel, ½-in. bits in wood. UL approved. Precision bronze bearings and triple reduction gears. Aluminum alloy frame. ½-in. 3-jaw chuck. Removable auxiliary handle (in kit) makes possible two-hand operation. 1500 R.P.M. Drill is 12 in. long. Formex insulation. 110–120 volt 25 to 60-cycle AC or DC. 6-ft. rubber-covered cord, plug. Switch has lock for continuous running.

120 volt 25 to 60-cycle AC or DC, 6-1t. rudder-covered cold, plug. Continuous running.

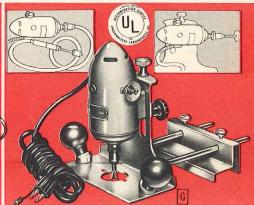
Accessories included: 10 high speed drill bits (1/6 to 1/4 in.); 4-in. cloth buffing wheel; 3-in. grinding wheel; 4½-in. rubber sanding disc; six 5-inch replacement abrasive discs; 5½-in. sheepskin polishing bonnet; adapter; paint mixer; horizontal drill stand, use drill as bench tool; auxiliary side handle; 13x61/x6-in. steel case.

9 A 2574—Set, as described above. Shipping weight 10 lbs. \$21.95

9 A 2575—DUNLAP Electric Drill only. Shpg. wt. 4 lbs. 2 oz 14.95







### **CRAFTSMAN Electric Hand Grinder**

Rugged quality, for use in shop or tool room. Underwriters' laboratories approved. Extra capacity... handles 3/2, 1/2 and 1/2 in. shank tools. Extra power... 4 times the power of 9 A 2652 on opposite page. 17,000 R.P.M. motor (110–120-volt, 25–60-cycle A.C. or D.C.); 8-ft. cord, and plug. Handles big jobs without stalling. Extra versatility... sands, sharpens, grinds, saws, etc.; works in wood, metal, plastics, glass. Extra utility... converts in seconds to a flexible shaft tool (see 9 A 2517, below). Aluminum slip-sleeve covers the chuck for safety. Complete with 25 accessories: files, burrs, wheels, brushes, arbors, etc. Comes in metal box.

9 A 2516—Shipping weight 6 lbs. 14 oz......\$29.95

### CRAFTSMAN Flexible Shaft and Hanger Set

Converts 9 A 2516 into a high-speed flexible shaft tool in seconds. Also for electric drill, drill press or router (9 A 2519) at right. 36-in. shaft; cover resists moisture, oil, grease. 5½-in. hand-piece. Slip-sleeve covers chuck. For ¾ and ½-in. shank tools. Hanger bracket holds 9 A 2516 and 9 A 2519 as shown.
9 A 2517—Shipping weight 3 pounds. \$13.95

### **CRAFTSMAN Flexible Shaft Outfit**

E Underwriters' Lab. approved. Pen-type hand-E Underwriters' Lab. approved. Pen-type hand-piece permits more accurate work. Sensitive finger-tip control. You can grind, polish, sharpen, engrave, clean, mill, carve, etc. . . . do dozens of other jobs on metal, wood, glass and plastics. 15,000 R.P.M. motor (110–120-volt, 25 to 60-cycle, A.C. or D.C.); 2½ times more powerful than 9 A 2652 on opposite page. 8-ft. cord, and plug. 30-in. flexible shaft; 5½-in. handpiece with aluminum sliding sleeve over chuck (holds ½ and ½-in. shank tools); 10 accessories. In sturdy metal case.
9 A 2515—Shipping wt. 5 lbs. 6 oz....\$26.95

## Speed Control Foot Switch

Five controlled speeds plus "on" and "off." For 1/100 to 1/14 H.P. universal motors. Use with any electric tool above. With 4-ft. and 6-ft. cords and plugs. Size 7x4x4 in. 9 A 2518—Shipping wt. 2 lbs. 4 oz. . . . . \$3.98

### CRAFTSMAN Router . . a super value

G Unmatched anywhere in price, quality! Actually many tools in one! Ideal for routing and inlay work of many kinds. Perfect for mortising doors for locks, hinges, etc. Can also be used for dovetailing with proper attachments. Can be used with flexible shaft 9 A 2517 at left. Motor can be mounted horizontally for use as a bench tool.

Takes ¼-in. shank cutters in collet chuck; also ½ and ¾-in. shank tools with kit 9 A 2511 below. Motor raises or lowers 1 in. Fence slides horizontally on two 7½-in. bars;

or lowers 1 in. Fence sinces nortzontaily on two /½-in. Dars; is designed for guiding on straight or irregular edges.

Approved by Underwriters' Lab. Powerful 1/15-HP 19000 RPM ball-bearing universal motor for 110-120 volt 25 to 60-cycle AC or DC; Formex insulated. Base 3½x7 in. Over-all height 7 to 8 in. With one 3½-in, router bit and 8-ft. 3-wire rubber-covered cord and plug.



## RAFTSMAN "80" 31-Piece Electric Drill Sets

## Amazingly handy! Hundreds of uses! .. 1/4-in. bit won't stall in steel plate!

Don't confuse these great Craftsman sets with other similar outfits selling in this price range. They include a really superior drill, with famous Craftsman quality a powerful little brute that has become tremendously popular in taking the

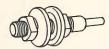
... a powerful little brute that has become tremendously popular in taking the place of large, heavy, hard-to-handle drills. Many, many uses. You'll get an entirely new idea of the usefulness of an electric drill when you own a set like these. You'll use it, not only for drilling ... but ALSO for sanding, polishing, buffing, grinding, and even mixing paint! A great work saver when used in polishing your car. Famous CRAFTSMAN Drill. Approved by Underwriters' Lab. Die cast aluminum alloy frame is light and strong ... drill weighs less than 3 pounds. Ball bearing construction gives exceptionally smooth operation and long life. Precision ball bearing in front end of motor; self-aligning rear bearing. Spindle needle bearing; ball thrust bearing. Double reduction gears, precision machine cut from special alloy steel. Finest precision "Supreme" geared key chuck with ¼-inch capacity.

No-load chuck speed 1600 R.P.M. Powerful universal motor for use on 110-120 volt 25 to 60-cycle A.C. or D.C. With 10-foot 3-wire rubber covered cord and un-breakable plug. Switch has lock for continuous running.

Accessories in Set. 10 high speed drill bits (1/16 to ¼ in.); 3 wood bits (5/16, 3/6, ½ in.); two 4-in. buffers; 3x¾-in. grinding wheel; 5-in. rubber sanding disc; adapter; 6-in. sheepskin bonnet; 4-in. wire scratch wheel; six 5-inch sanding discs; buffing compound; paint mixer; drill stand for using drill as bench tool; steel case. (Pistol-grip drill is 7¾ in. long; Saw-grip drill, 9¾ in.).

9 A 1700—Set, with Pistol-Grip Drill. Shpg. wt. 12 lbs	JU
9 A 1701—Set, with Saw-Grip Drill. Shpg. wt. 12 lbs\$38.	00
A 9 A 2577—Pistol-Grip Drill only. Shpg. wt. 4 lbs. 6 oz	
B 9 A 2578—Saw-Grip Drill only. Shpg. wt. 4 lbs. 10 oz	00

### Use these quality accessories to get the most from your electric drill



Grinding Wheel Arbor (See page 37)



Tampico Floor Brush (See page 46)



Wire Cup Brush (See page 46)



Wire Scratch Wheel (See page 46)



Sanding Drum (See page 46)

\$3995 Cash

\$4.00 DOWN



Rubber Polishing Wheel (See page 47)



Sanding Plate (See page 47)

Cymmuny (

### DUNLAP Drill **Press Stand**

Now you can convert any 1/4-inch electric drill on pages 36 and 37 into a fast, accurate, sturdy drill press. Greatly increases drill's usefulness . . . ideal for maintenance shops and hobbyists.

Drills can be easily installed in clamp and quickly aligned. Clamp can be rotated 360°. Permits horizontal polishing and sanding as well as vertical drilling. Feed handle has compound leverage . . . makes it easier to drill through steel. Built-in compression spring holds drill in raised position when not in use.

Maximum head travel, 21/2 in. Outside column diameter, 11/8 in. Depth-of-cut collar. Cast iron base table has 6x6in. ground working surface; with center hole and diagonal slots. Overall height 25 in. Can also be used with 9A2516 elec-tric hand grinder (see page 35). Shpg. wt. 15 lbs.

99 A 02589.....\$13.95



More for your Money with a CRAFTSMAN "100" Drill! Laboratory comparison with two famratory comparison with two fam-ous heavy duty drills shows the Craftsman "100" similar in per-formance.. at a huge saving! Ac-tually it sells for even less than standard duty drills by the same makers

	Sears drill	Drill X	Drill Y
Maximum H.P.	.20	,234	.194
Full load H.P.	.15	.16	.138
No load R.P.M.		1700	1800
Full load temp- erature rise.	53°C	52,5°C	42°C
Efficiency	51.4%	53.5%	51.2%
U.L. approved.	YES	NO	NO
Price	\$39.95	\$45.00	\$45.00



Genuine heavy duty design—priced less than many standard duty drills! For continuous production work. The finest combination of power, size and weight in a ¼-in. drill we've ever seen. UL approved. (Industrial standards). Meet Dept. of Commerce Commercial Standards). ards. Super-powered, 110-120 volt 25-60 cycle A.C.-D.C. universal motor; won't stall on toughest jobs. Strong, lightweight, die cast aluminum alloy frame. Finest large "Supreme" precision geared key chuck. Double-reduction, nickel-chrome-molybdenum steel gears. Two precision ball bearings on motor shaft; two on gear spindle; one for thrust. Needle bearing on chuck spindle. No-load chuck speed 1600 R.P.M. Trigger switch; safety release; lock for continuous running. 10-ft. 3-wire cord; plug.

© 9 A 2570—Pistol-grip Drill. 7½ in. long. Shipping weight 4 lbs. 14 oz......

D 9 A 2571—Saw-grip Drill. 10¾ in. long. Shipping weight 5 lbs. 4 oz......\$39.95





## Electric Drills, 1/2-in. cap. or more

### OUNLAP 1/2-inch Electric Drill

You'd expect to pay much more for a drill with this quality and power. A new functionally designed precision-built tool with the extra power necessary for those tough jobs. It easily drives ½-inch bits in steel and 1-inch bits in hard wood. Exceptionally smooth and quiet in operation. An ideal utility drill.

New functional design makes this drill unusually New functional design makes this drill unusually easy to handle for its size and power. Aluminum alloy frame assures great strength, light weight. Finest "Supreme" precision-geared key chuck; ½-inch capacity; holds bits firmly, accurately. Gears, pinions, motor shaft and chuck spindle are made of high quality alloy steel. Triple reduction gears assure smooth operation and long life. Self-lubricating bronze bearings. Ball thrust bearing on spindle to take up end thrust. Double pole automatic-releasing switch locks for continuous running if desired. running if desired.

Approved by Underwriters' Laboratories, Inc. Powerful universal motor operates on 110-120-volt, 25 to 60-cycle AC or DC. No-load spindle speed 425 R.P.M. Drill comes complete with 7-foot, 3-wire rubber-covered cord; unbreakable plug. Overall length of drill, 14 in. 99 A 02583-Shipping weight 10 pounds. \$3.50 down on 

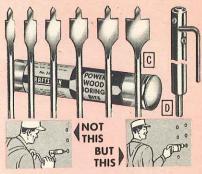
### CRAFTSMAN production-type Drills

By far our finest ball-bearing electric drills. Extra heavy duty. Built for heaviest production work in shop, factory or mill. Has plenty of surplus power . . . won't stall on any job when used with the largest drill size specified. Ball bearing construction, lightweight aluminum frame and modern design give these rugged drills maximum constitution are and efficiency. drills maximum operating ease and efficiency.

Approved by Underwriters' Laboratories. Meets Department of Commerce commercial standards. Special triple reduction gears are made of heat-treated chrome nickel steel . . . supply extremely high torque. Smooth running, long life ball bearings throughout for quiet, efficient operation. Equipped with genuine Jacobs geared key chuck. Double pole switch locks for continuous running. Top and rear handles easily and quickly removable for close quarter work. Heavy-duty, universal motor for use on 110-120 volt, 25 to 60-cycle AC or DC. Comes with 10-foot, 3-wire rubber covered cord and unbreakable plug. Overall length 18½ inches. Available in three popular sizes.

Catalog Number	Size	R. P. M.	Shpg. wt.	Price
99 A 02585	½-inch	750	21 lbs.	\$74.95
99 A 02586	%-inch	525	22 lbs.	81.95
99 A 02587	¾-inch	475	22 lbs.	85.95

### **New Type Power Wood Bits**



### Drill holes up to I-inch diam. with a 1/4-inch Electric Drill

New flat design allows you to drill holes in wood from \(^3\)/5 to 1 inch in diameter, with a \(^4\)-inch electric drill. Will drill through nails. Made of heat-treated alloy steel. \(^5\)/2 inches long. Drills holes up to 5\(^5\)/2 in. deep.

plastic case. Shpg. wt. 10 02.

Seporate sizes. Each 8'
9 A 2093—3' in. Shipping weight 2 ounces.
9 A 2094—3' in. Shipping weight 2 ounces.
9 A 2095—3' in. Shipping weight 3 ounces.
9 A 2096—3' in. Shipping weight 3 ounces.
9 A 2098—1 in. Shipping weight 3 ounces.
9 A 2098—1 in. Shipping weight 3 ounces.



### Electric Drill to a Saw!

New! CRAFTSMAN Circular Saw Attachment. New! CRAFTSMAN Circular Saw Attachment. Makes your electric drill much more useful. For maximum efficiency use drills of at least the quality and power of our numbers 9A2577 and 9A2578. Will fit almost all electric drills with 4-inch capacity or larger. Has self-lubricating bronze bearings; 4-inch blade. Has varied depth and angle adjustments.

9 A 2606—Shipping weight 2 pounds...\$10.95 9 A 4910—4 inch saw blade for above. Shpg. wt. 8 oz.....\$1.19

















### Accessories to make your Electric Drill much more useful

E CRAFTSMAN Roto-Vert. Converts 1/4-in. electric drill into a portable power saw and filing machine. Uses standard hack saw blades and files. Has brass case with gray wrinkled finish. For use on electric drills with spindle speeds 1600 to 2500 RPM. Instructions. Length 3% inches.

9 A 2590—Shpg. wt. 2 lbs..... \$9.95

F Spin-A-Brush Attachment. Cleans paint brushes in 90 seconds. Fits ¼-in. electric drills or larger of 1600 RPM or less. Center brush in attachment, and soak 30 seconds in cleaner. Clamp die-cast cup, ring; steel arms; nickel finish. ¼-in. diametersteel shank. 9 A 2605—Shpg. wt. 1 lb. 22.10 9 A 2605-Shpg. wt. 1 lb..... \$2.19

G CRAFTSMAN Sander-Polisher. Changes a ¼-in, drill into an efficient tool for sanding or polishing furniture, woodwork, walls or other flat surfaces. Cast aluminum housing and base plate. Sealed ball bearing on eccentric drive. 3½x7-in. oscillating pad. 6½ in. high. With wrench and instructions. (Fits ¼-in. drills like our 9A2577, 9A2578, 9A2570, and 9A2571.)

9 A 2603—Shop. wt. 2 lbs. 8 oz. \$6.05

9 A 2603—Shpg. wt. 2 lbs. 8 oz.....\$9.95

Arbor for Electric Drills. Can be used for holding grinding wheels, wire wheels, buffing wheels, etc. Strongly made of carbon steel. ¼-in. shank; ½-in.x20-thread arbor. 1¼-in. flanges with nuts. Overall measurement 3½ inches long.

9 A 2594-Shipping weight 6 ounces. .. 65c

CRAFTSMAN Angle-Drive Buffer-Sunder-Polisher. New 10 pc. set. Angle design avoids awkward wrist position. Never needs oil. Makes possible 2 speeds in addition to regular drill speed. Set includes angle head, speed adapter, polishing bonnet, flexible rubber sanding plates, 6 sanding discs.

9 A 2604—Shpg. wt. 2 lbs.....\$5.95

Wood Boring Bit. Designed for use in Electric Drills, Drill Presses, Flexible Shafts. Expansive bit adjustable from 1½ to 2½ inches. ½-in. shank. Made of rugged, long-life high-speed steel. Allen wrench included. Drills large diameter holes, quickly, easily. 9 A 2087—Shpg. wt. 4 oz.....\$1.98

CRAFTSMAN 4-piece Wood Bit Set. Precision ground; carbon steel. ½-in. diameter. Round shank. Use in wood only in any electric drill. Sizes ¼, 5/16, %, ½ in. Length 5 ¾, 6 inches.

9 A 6721—Shpg. wt. 8 oz. 4-pc. set \$1.98 CRAFTSMAN 4-piece Wood Bit

Size, in	1 1/4	5/16	3/8	1/4	5/8	3/4
Shank, in	3/16	1/4	1/4	3/8	1/2	1/2
Length, in	4	4	4	6	6	6
Wt. oz	4	4	6	8.	10	12
Each	\$1.49	1.69	1.79	2.15	2.65	3.29

Zone 4 POWER TOOLS . . 37





Heavy 8-ft. cord able plug.



extends more useful.



Overload pro-



Convenient onoff switch built

# Sears high quality Electric Motors

### Nylon insulated! Resist heat and abrasion better!

### **CRAFTSMAN Capacitor Motors.. powerful!**

Efficient motors for shops, factories, etc.. for driving tools or equipment. Note ALL features at left, included! Built-in condenser reduces starting current; motor starts loads about 50% heavier than split phase motors of same rating. New Departure grease-sealed precision ball bearings. Operates in any position; easily reversed. Specially designed fan and baffles keep all parts of motor cool. All are 110-120-volt, 60-cycle A.C., with ½-in. shafts, except 99A01981 has %-in. keyway shaft. Mounting dimensions, 3¾x5-in.

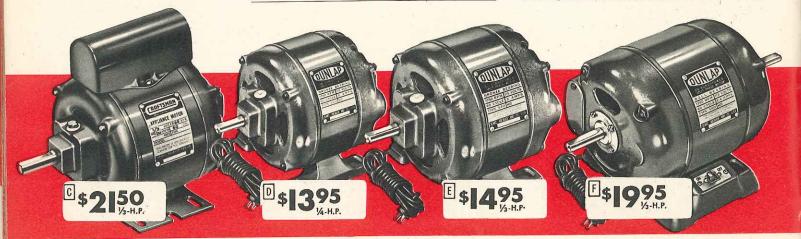
Catalog No.	H. P.	R. P. M.	Shipping wt.	Price.
99A01977			32 pounds	\$25.95
99A01978	1/2	3450	31 pounds	31.50
99A01981	3/4	3450	42 pounds	38.95

### **CRAFTSMAN Mill Type Motors**

Extra heavy duty for factories, farms, etc. Heavier windings; greater overload capacity. Condenser reduces starting current. New Departure grease-sealed precision ball bearings; use motor-in any position. "Klixon" overload protector. 34x21/4-in. keyway shaft. Mounting dimensions 5x5%-in. For 115-230-volt 60-cycle A.C. Easily reversed.

Catalog No.	H.P.	R.P.M.	Shipping wt.	Price
		1750	52 pounds	\$42.95
			58 pounds	
			62 pounds	

99 A 01906—1-H.P. 3450 R.P.M. Capacitor Motor. (Not shown.) Ball bearing; overload protector; %-inch double shaft; on-off switch; 8-ft. cord with plug. 115-230-volt 60-cycle A.C. Mounting dimensions 5x5%-in. Shpg. wt. 50 lbs.....\$49.95



### CRAFTSMAN 1/3-H.P. Appliance Motor

REMINION /3-H.P. Appliance Motor move at less than the usual replacement price for a ½-H.P. motor of the same type! A high starting torque appliance motor, designed for replacement purposes. ideal for stokers, oil burners, washing machines, ventilating fans, pumps and other appliances. Exceeds N.E.M.A. specifications for breakdown torque. Handles more than TWO times rated H.P. before stalling! Precision bronze sleeve bearings with spring oil caps. Top-mounted condenser reduces starting current; motor starts loads about 50% heavier than split phase motors of same rating. For use in horizontal position only; easily reversed. All parts guaranteed against defects in materials or workmanship for one year. Nylon insulated windings. Single-end ¾-in. shaft extends 1¾-in; has both keyway and bevel. Stamped steel base. 1750 R.P.M., for 115–230-volt, 60-cycle, A.C. Mounting dimensions 3x5-in. Gray finish. 99 A 01976—1/3-H.P. Shpg. wt. 28 lbs......\$21.50

### **DUNLAP Split Phase Motors**

DE Super values! Not lightweight, but full size, full power. Rugged, well-made motors, designed for general use on easy-starting loads such as light power tools, small paint sprayers, etc. Excellent performance and trouble-free operation. All parts guaranteed against defects in material or workmanship. Exceed N.E.M.A. breakdown torques. Husky, diamond-bored precision bronze bearings for smooth operation and long life. Large oil chambers with spring oil caps lubricated for about 1000 hours operation. Motor should be used in horizontal position only. Easily reversed. Cast iron base gives motor solid mounting. ½-in. shaft extends 1½-in. on one end. 1750 R.P.M. For 110-120-volt, 60-cycle A.C. With 8-ft. cord; unbreakable plug. Mounting dimensions 3½x5-in.

D 99 A 01966—½-H.P. Shipping weight 23 pounds. \$13.95

E 99 A 01966—½-H.P. Shipping weight 25 pounds. \$14.95

### 1/3-H.P. Split Phase Motor

F DUNLAP Deluxe. Our finest split phase motor! Heavy duty! Super powered! Ideal for operating light power tools and compressors, ventilating fans, washing machines, etc. Note all these great features: double shaft, ball bearings, on-off switch, cord, and unbreakable plug. Exceeds N.E.M.A. specifications. Handles more than TWO times rated H.P. before stalling! Efficient, modern design. Deep end bells, large fan and baffled openings ventilate motor; assure cool operation. Massive cast iron base for solid mounting; handy on-off switch. Easily reversed. All parts guaranteed against defects in materials or workmanship for one year. New Departure grease-sealed precision ball bearings; motor operates in any position. ½-in. shaft extends 1½-in. on both ends. 1750 R.P.M. For 110–120-volt, 60-cycle A.C. Heavy 8-ft. cord; unbreakable plug. Mounting dimensions 3½x5-in.

99 A 01975—Shipping weight 26 pounds......\$19.95

GUARANTEED! If any Sears motor shows defects in materials or workmanship, we will repair it without charge if returned in 1 year



## For heavy duty, day-in, day-out use on farms..in shops and factories!

### \*3-Phase Ball Bearing Motors for 220-440-volt, 60-cycle A.C.

	Catalog Number	H,P.	R.P.M.	Size Shaft Inch	Base Mounting Inches	Shpg. wt. Lbs.	Cash Price
(A)	99A 01910	1/2	1725	3/4	5 x51/8	41	\$42.00
1000	99A 01911	3/4	1725	3/4	5 x51/8	61	52.00
	99AM1912	1	1725	3/4	51/2×8	71	64.00
	99AM1913	11/2	1725	3/4	61/2 x8	78	75.00
	99AM1914	2	1725	1	63/4×9	106	85.00
	99AM1915	3	1725	1	71/2×9	115	95.00
	99AM1916	5	1725	11/8	81/4 x10	148	115.00

<sup>\*</sup> Most homes and farms have single phase current. 3-phase is usually used in factories. Check with your local power company before ordering.

IMPORTANT! Buy the Right Motor! Too small a motor is poor economy. A larger motor of more powerful type will last years longer than one slightly too small.

Split Phase Molors—For easy-starting loads or where maximum load is applied at full motor speed; washing machines, ventilating fans, light power tools, etc.

Capacitor Motors-For medium-starting loads; heavier power tools, paint sprayers,

### Super-powered for tough jobs!

Specially designed for hard starting loads. Used in shops and factories for steady day-in day-out production work. Tremendous overload capacity for the tough jobs! Develop THREE to FIVE times rated H.P. while starting. Ideal for R.E.A. lines, farms and for low voltage lines and rigorous climatic conditions. Low amperage draw when starting.

Meet all Al.E.E., N.E.M.A. and central station requirements. All have grease-sealed precision ball bearings ... never need lubrication ... run in any position. Large drip-proof air vents and powerful fan keep extra heavy windings cool. Designed not to exceed 40° temperature rise under normal operation. Easily reversed. Shafts have keyways. Before ordering, check with your local power company on voltage, cycle, phase and capacity of your line.

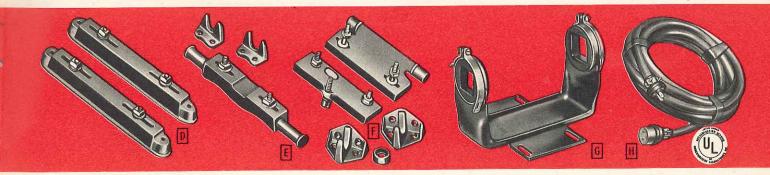
# CRAFTSMAN II5-230-volt 60-cycle Single-Phase Repulsion-Induction

	Catalog Number	H.P.	R.P.M.	Size Shaft Inch	Base Mounting Inches	Shpg. wt. Lbs.	Cash
(B)	99A01935	1/3	1725	5/8	3 x41/8	35	\$31.00
1-1	99A01936	1/3 1/2 3/4	1725	3/4	5 x51/8	41	42.00
(C)	99A01937	3/4	1725	3/4	5 x51/8	61	53.00
,	99AM1938	1	1725	3/4	51/2 x8	79	75.00
	99AM1939	1	3450	3/4 3/4 3/4 3/4 3/4	5 x51/8	46	55.00
	99AM1940	11/2	1725	3/4	61/2 x8	88	95.00
	99AM1941	2	1725	1	63/4×9	144	128.00
	99AM1942	2	3450	3/4	61/2 x8	84	115.00
	99AM1943	3	1725	1	71/2×9	160	163.00
	99AM1944	5	1725	11/8	81/4×10	195	240.00

refrigerators, stokers, shallow-well pumps (about 22-ft. or less), etc.

Mill-Type Capacitor Motors—For medium to hard-starting loads. Ideal for production equipment, compressors, heavy power tools, etc.

Repulsion-Induction and 3-Phase Motors—For hard-starting jobs; deep-well pumps, large compressors, heavy industrial tools and farm equipment, freezers, etc.



### Convenient CRAFTSMAN Motor Rails

Adjustable Motor Rails. For jobs where motor is not moved from tool to tool. Easy to adjust belts; loosen bolts holding motor to rail, slide motor for belt tension desired, tighten bolts. Caution: do not run V belts too tightly. Shipping weight 3 pounds.

9 A 2279—Per Pair.....\$1.55

E Floating Motor Rails. Permits you to use one motor for several tools. Fasten clips near each tool, and shift motor with rail attached, from tool to tool. Keeps belt tension exactly as you want it.

F Deluxe Floating Motor Rail. For smooth, vibrationless motor operation. Has all the advantages of the regular type PLUS support for rear end of motor, rubber cushioning, and right angle clips. Clips allow motor to be mounted behind or under tool. Rear rail pivot support carries rear end of motor; pivot is adjustable. Fits nearly all fractional H.P. motors. Can be used with standard clips if desired.

9 A 2326—Complete set. Shipping weight 2 pounds...\$2.39

### **Multi-Purpose Mounts**

G Ideal for mounting motors on washing machines, stokers, ventilating fans, and for similar installations. Designed with a cradle-type base and rubber mounting; motor is snugly cushioned and vibration is minimized. Strongly constructed of long-life stamped steel. Easy to set up... you simply remove regular motor base and fasten mount to end bells of motor.

9 A 1968—Fits motor 99 A 01974 (listed on facing page). Shipping weight 2 pounds. Each......\$1.19

9 A 1969—Fits motor 99 A 01966 (as shown and listed on facing page), and all former models of 99 A 01974. Shipping weight 2 pounds.

### Extension Cord Sets . . Reel

It's IMPORTANT to choose the RIGHT SIZE Extension Cord for your Power Tools! Using the proper size cord assures full voltage at your motor or portable tool . . lessens danger of motor burnouts from low voltage.

Extra Heavy Duty Cord, safe for motors and all Portable Electric Tools. No. 10 gauge, 2-conductor wire, rubber covered. Type "SJ". Heavy duty unbreakable rubber plug and connector. Approved by Underwriters' Labs., Inc. 34 A 5884—25-ft, long. Wt. 4 lbs. 11 oz.. \$7.50 like above, but No. 18 gauge for Light Tools only. Fine for 4-horsepower motors, or less.

Like above, but No. 18 gauge for Light Tools only. Fine for ½-horsepower motors, or less. 34 A 5826—25 ft, long. Wt. 1 lb. 5 oz....\$1.85 34 A 5827—50 ft, long. Wt. 2 lbs. 8 oz.... 3.10 Handy Metal Reel. (Not shown). Reel off as much cord as you need. Handles for turning. 34 A 5883—Reel only. Shpg. wt. 2 lbs.....85c

You can buy motors . . . motor accessories . . . or any other equipment in this book on Sears Easy Terms. See inside back cover





### See pages 46 and 47 for these Accessories . .







Tampico brushes to remove burrs and corners



Rubber polishing wheels for metals and plastics



Use spiral sewn buffs, compounds for high polish



## **DUNLAP 4-inch Grinder**

Amazingly compact . . handy . . low priced Approved by Underwriters' Laboratories, Inc.



Grinds . . . puts a keen edge on cutlery, edged garden tools, etc.



Does buffing polishing with cloth buff or rubber wheel.



rust and paint with a wire scratch wheel.



Grind across face of machine! Wheels extend beyond housing.

A Guaranteed 1 year\*. You'd expect to pay much more for a handy, compact, rugged little utility grinder like this! Just what you need for grinding and sharpening knives and tools . . . buffing . . . polishing . . . cleaning . . . removing rust . . . even finishing metals and plastics with proper accessories! Use it anywhere . . . in the home, kitchen, farm, garage or shop. Hus features found in NO other grinder of this size and quality we know of, selling at anywhere near this low price! Equipped with two 4x½-inch vitrified aluminum oxide grinding wheels; one fine grit, and one coarse grit. Both wheels extend ½ inch beyond front of motor housing . . allows grinding across face of machine. Distance between wheels 6¾ inches. Steel tool rests are adjustable and removable for buffing and polishing operations. Self-aligning aprovs bronze bearings. Sturdy, rigid die-cast housing;

rests are adjustable and removable for butting and poisning operations. Self-aligning porous bronze bearings. Sturdy, rigid die-cast housing; rubber cushion feet. \(\frac{1}{2}\)-inch shaft; \(\frac{1}{2}\)-x24-thread. Flanges hold \(\frac{1}{2}\), \(\frac{1}{2}\) and 1-inch arbor hole attachments. On-off switch in front of base. Powerful built-in electric motor has 3500 no-load R.P.M. Single-phase, 110-120 volt 60-cycle A.C. Cooled by two fans. Approved by Underwriters' Labordories, Inc. Comes complete with two grinding wheels; 6-foot cord and unbreakable plug. Over-all height 6\(\frac{1}{2}\) inches. Get yours today! 99 A 02608—Shipping weight 16 pounds. \(\frac{1}{2}\)-131-132.

# OUNLAP 1/4-H. P. Grinder

For small shops, general maintenance work

Guaranteed 1 year\*. Here's the efficient, sturdy grinder you need in

B Guaranteed 1 year\*. Here's the efficient, sturdy grinder you need in your small shop for most grinding jobs, and for general maintenance work. Look at the low price, and check all these quality features!

U.L. approved. /4-H.P. DUNLAP split-phase motor has sensational Nyloninsulated windings . . . stronger . . . greater resistance to heat and abrasion. No-load speed is 3450 R.P.M. On-off toggle switch conveniently located at front of grinder. Motor operates on 110-120 volts 60-cycle A.C. and is equipped with 8-foot rubber-covered cord. and unbreakable plug. ped with 8-foot rubber-covered cord, and unbreakable plug.

ped with 8-toot rubber-covered cord, and unbreakable plug.

Sealed New Departure precision ball bearings ... protected against dirt, dust, grindings and abrasive particles. You get dependable operation with a minimum of power loss due to friction. Strong %-inch steel shaft; turned down to ½-inch at wheel ends. Durable cast iron frame for long-lasting strength and rigidity. Attractively finished in rust-resisting gray enamel. Rubber mounted for quiet operation.

Husky cast iron wheel guards. Shatterproof glass eye shields in adjustable steel frames. give protection from flying particles and sparks from

Husky cast iron wheel guards. Shatterproof glass eye shields in adjustable steel frames . . . give protection from flying particles and sparks from grinding wheels. Removable tool rests help steady your work . . . assure greater accuracy . . adjustable for wheel wear and proper grinding position.

Two 6x34-inch fully vitrifled CRAFTSMAN grinding wheels . . . one 36-grit wheel for coarse grinding, and one 70-grit wheel for finer grinding and finishing. Operate safely at rated speed of 3450 R.P.M. Clearance between wheels is 11 inches. Over-all dimensions (without eye shields and tool rests): height 8¾ inches; width 12½ inches; depth 8 inches. 99 A 02616—Shipping weight 42 pounds.....

## RAFTSMAN 1/3-H. P. Grinder

### Heavy duty production type . . Our finest!

© Guaranteed 1 year\*. Incorporates the latest and best in grinder design! Excellent for heavy-duty grinding and sharpening in any type of shop.

Combines strength, beauty, utility! Heavy, rigid cast iron frame; rubber mounted to absorb vibration. Handsome Craftsman gray finish; contrasting chromium trim. Two 10-watt work lamps; one built into each wheel guard; rubber mounted; easily replaced. Convenient, removable, built-in bright red plastic water pan ... to cool work; and prevent drawing temper of tools.

red plastic water pan... to cool work; and prevent drawing temper of tools. U.L. approved (commercial standards). Ample overload capacity to meet unusual power demands without burning out motor. Craftsman 1/3-H.P. condenser-start, induction-run type capacitor motor has sensational Nylon-insulated windings... stronger... give more resistance to heat and abrasion. Balanced for vibration-free operation at 3450 R.P.M. Operates on 110-120 volt 60-cycle A.C. Convenient on-off switch at front of grinder. 8-foot rub-ber-covered cord, with unbreakable plug.

New Departure precision ball bearings assure minimum friction and wear ... sealed against dirt, dust and grit. Extra-strong steel shaft has 3/4-inch diameter, turned down to 1/2-inch at each wheel end.

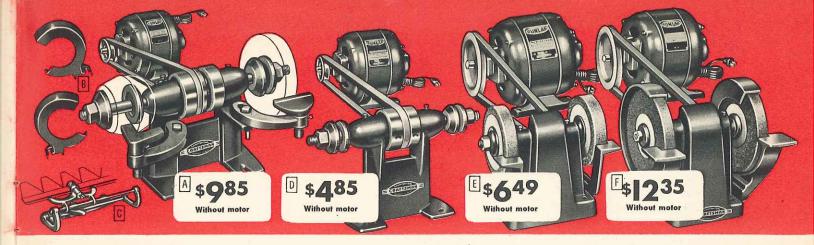
For safety, each grinding wheel is enclosed by a cast iron wheel guard; rear dust chutes. Adjustable, shatterproof glass eye shields mounted in chromium plated frames. Ground cast iron tool rests are adjustable.

Two 7x1-inch CRAFTSMAN industrial quality vitrified aluminum oxide

Two 7x1-inch CRAFTSMAN industrial quality vitrified aluminum oxide 

\* GUARANTEED 1 YEAR-If any Sears electric grinder shows defects in materials or workmanship we will repair it without charge if returned within one year from date of purchase.

40 . . SEARS, ROEBUCK AND CO. Zone 3-4



## No shop is complete without a Grinder!

### **CRAFTSMAN** heavy duty Grinder

A Porous bronze bearings; oil well around each insures smoother running. Drive from rear or below. 15½x½-in. spindle; ¾-in. at ends; takes up to 8x1¼-in. wheels with ¾-in. arbor holes. 2 combination pulleys for flat or V-belts. Idling pulley locks for double V-drive. Adjustable tool rests. Gray enameled.

### General purpose Grinder

D Low priced. 11¾-in. spindle; ¾-in. at ends. Porous bronze bearings; oil well around each. Drive from rear or below. Holds wheels up to 8x1-in. 2-in. flat and single V-pulley. Gray enameled.

### 4-inch Grinder

Low priced. Cast iron frame; gray enameled. 8x 5%-in. spindle; ½-in. at ends; 20-thread. Spring cap oil cups. Adjustable tool rests. Drive from rear or below. With two

from rear or below. With two 4x¾-in, grinding wheels (fine and medium grits). 2-in. V-type pulley for ¾-in, belt. 9 A 6628—Grinding head and wheels only. Without motor, motor pulley or V-belt. Shipping weight 8 lbs... \$6.49 99 AT 6653—Grinding head with ¼-H.P.1750 R.P.M. split phase motor for 110-120 volt 60-cycle A.C.; 5-in. motor pulley; ¾x34-in. V-belt. Shipping wt. 32 lbs... \$23.50

### CRAFTSMAN 6-inch Grinder

F Heavy duty. Wide clearance between wheel centers. 93%x5%-in. spindle; ½-in. at ends; 20-thread. Extra-long porous bronze bearings; oil well around each. Spring cap oil cups. Adjustable guards, tool rests. Shielded 2-step V-drive pulley for %-in. V-belt. Gray enameled. Takes standard accessories; drive from rear or below. With two 6x34-in, vitrified grinding wheels (fine and medium grits).

99 A 06614—Grinding head and wheels only. Without motor, motor pulley, V-belt. Shpg. wt. 19 lbs....\$12.35 99 AT 6655—Grinding head with DUNLAP 44-H.P. 1750 R.P.M. split-phase 110–120 volt 60-cycle A.C. motor; 5-in. motor pulley; V-belt. Shpg. wt. 43 lbs. \$28.75



### CRAFTSMAN **Grinding Wheels**

Finest quality! Perfectly balanced! Aluminum oxide abrasive. Meet U. S. Navy Specifications 40W1f.Precision ground, BOTH sides and face! Bonded and vit-rified in an electricallycontrolled furnace for over 150 hours. Lead bushed to 1-in. arbor. (\*) Bushings furnished for shafts ¼, 5/16, 3/8, ½, 5/8, and ½-in. diameter. Please state shaft diameter wanted.

HOW TO ORDER: Please be sure to give: (1) catalog number; (2) diameter of wheel; (3) thickness of wheel; (4) shaft diameter.

SAFETY INFORMATION—(1) Use concave flanges as large or larger than recommended in table below. (2) Use guard and shatter-proof glass shield. (3) Don't exceed R.P.M. shown in table below. (4) Wear safety goggles (see page 43 of this catalog).

Diameter wheel, inches. Diameter flange, inches R.P.M	3	4	5	6	7	8
R.P.M	8276	6207	4966	4138	3547	3103

### Select the correct grit for your job:

FINE . . . for knives, keen-edged tools, finish grinding and polishing. MEDIUM FINE . . . for chisels, axes, woodcutting tools, or preparing surfaces for finishing.

MEDIUM COARSE . . . for machine shop use, or fast removal of stock.

Diameter and thickness	Bore* inches	Shpg. wt., lbs.	9 A 6412 Fine	9 A 6411 Medium fine	9 A 6415 Medium coarse
			45c		
4x 3/4 in	1	2	69c 79c 95c	79c	
			\$1.19		
6x 3/4 in 6x1 in		4	1.29	1.39	
7x1 in	1	5	1.98	1,98	1.98
8x11/4 in	1	7	2.85	2.85	2.85

### **CRAFTSMAN** Wet Grindstone

Extra heavy duty. Highest quality natural Ohio grind-\$ 450

quality natural Ohio grindstone; 10-in. diameter, 1½-in. Without motor face. Built-in jackshaft. Heavy cast iron body; cast iron bearings. Adjustable 3-in. tool rest. Hinged splash guard. Drain plug. With 4½-in. drive pulley. Use 1½-in. motor pulley with 1750 R.P.M. motor. Gray enameled. Bench not included. (We recommend 99A02140 bench, with 2 extra 9A2016 cross slide-rails; see page 9 of this catalog.)

with 2 extra 9A2016 cross slide-rails; see page 9 of this catalog.)

99 A 06620—Without motor, motor pulley. V-belt or bench. Shpg. wt. 32 lbs... \$14.50

99 AT 6727—With DUNLAP ½-H.P. 1750

R.P.M. split phase bronze-bearing 110-120 volt 60-cycle A.C. motor; 1½-in. motor pulley; and ½x42-in. V-belt. Shpg. wt. 55 lbs.... \$30.50

9 A 6621—Replacement Stone for above. Shipping weight 13 pounds......\$4.50

### **Polishing Heads**

Low-priced Polishing Head. Well balanced. Sharpens tools, grinds, polishes, drills, etc., when used with proper accessories.

71/16 in. high. Spindle 7x1/2-in.; 20-thread.

Stamped steel collars. Can be driven from rear, above or below. 2-in. V-pulley.

9 A 6615—Shpg. wt. 3 lbs. 7 oz.......\$2.79

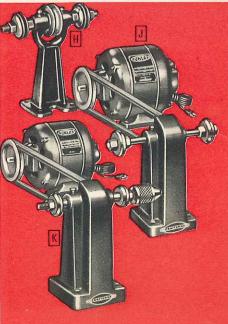
CRAFTSMAN general purpose Polishing Head. Cast iron frame; enameled gray. Spindle threaded ½-in.x20-thread. Porous bronze bearings; oil well around each. Spring cap oil cups. Height 7½-in. Machined steep and the proper strength of the str

cap oil cups. Height 7½-in. Machined steel flanges. Takes standard accessories; drive from rear or below. 2-in, pulley for V-belt. 9 & 6627—Head only. Without motor, motor pulley or V-belt. Shpg. wt. 6 lbs. \$4.29 99 AT 6657—With Dunlap ¼-H.P. 1750 R.P.M. split phase, 110–120 volt 60-cycle A.C. motor; 4-in. motor pulley; ½x34-in. V-belt. Shipping weight 30 lbs...... \$21.00

V-belt. Shipping weight 30 lbs......\$21.00

K CRAFTSMAN heavy duty Polishing Head. Heavy cast iron frame; gray enameled. Height 9½6-in. Drive from rear or below. Takes standard accessories. 2-inch V-type pulley for ¾6 or ½-in. V-belt. 9½x%4-in. spindle; ½-in. at ends; 20-thread. Porous bronze bearings; oil well around each. Spring cap oil cups. 3-jaw, screw-on type chuck; ¾ in. capacity. Machined steel collars. 9 A 6647—Head only. Without motor, motor pulley or V-belt. Shpg. wt. 9 lbs. 4 oz. \$6.98 99 AT 6658—With Dunlap ¼-H.P. 1750 R.P.M. split phase 110-120 volt 60-cycle A.C. motor; 4-in. motor pulley; ¾x34-in. V-belt. Shipping weight 33 lbs.....\$23.70





Zone 4 POWER TOOLS . . 41



Chart below shows some of the important features of the CRAFTSMAN Welder, compared with 4 other leading brands. Check them yourself! See why CRAFTSMAN has become standard equipment in so many welding shops throughout America!

equipment in so many weiging shops throughout rimerica.							
FEATURE	CRAFTSMAN	Brand A	Brand B	Brand C	Brand D		
Is mixing chamber located outside of torch handle for maximum safety?	YES	NO	YES	NO	NO		
Are all parts of torch in contact with gases made of brass, bronze, monel or other non-ferrous metals?	YES	NO	NO	NO	NO		
Do regulators have fool-proof safety diaphragm shearing mechanisms to prevent dangerous pres- sure on reduced pressure side of regulator?	YES	NO	YES	NO	NO		
Are regulators designed so that gas pressure shuts itself off without depending on springs?	YES	NO	YES	NO	NO		
Does oxygen regulator have heat-absorbing nozzle to	YES	NO	NO	NO	NO		

# **Exclusive!** Only the RAFTSMAN Welder

## has balanced pressure non-flash mixer beyond torch head . . safer!

- Tested and approved by Underwriters' Laboratories, Inc.
- Approved by Associated Factory Mutual Insurance Companies
- Tested and approved by Sears own testing laboratories
- Every part individually tested at factory before shipment
- All parts ground and hand fitted to eliminate leaks
- Regulators have patented safety pressure relief devices
- All parts are made of solid brass or bronze

Farmers! Factories and industrial shops! Garages, repair and welding shops! Scrap-yard operators! Maintenance men! Just what you've been

shops! Scrap-yard operators! Maintenance men! Just what you've been looking for .. a super quality oxy-acetylene welding outfit at a price you can afford. Pays for itself many times over.

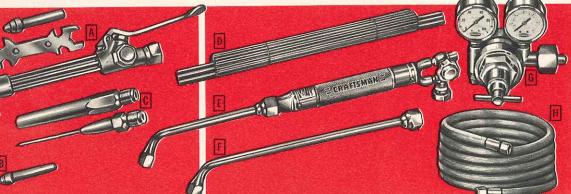
Farmers—welding is easy! With this unit and the Welders' Handbook (included) plus only a little practice, you'll be able to do your own welding. Readily portable .. use it anywhere, even where electricity is not available. Make field repairs . . no need to bring work to shop.

Extra heavy duty construction . . . has exclusive features found in no other welder! Balanced pressure non-flash mixer is beyond head of torch and outside of torch handle for maximum safety. Regulators have patented safety pressure relief devices. Tips are one-piece SWAGED solid drawn copper; superior to ordinary tips; will not backfire! 17¼-inch long-life bronze non-flash torch; use with right or left hand; can be turned off without disturbing setting at regulators. 6-inch gooseneck is bronze forging—will not bend. Forged bronze-bodied regulators; with off-on feature, have two pressure gauges with brass cases—0 to 80 and 0 to 3,000-pound oxygen regulator; 0 to 80 and 0 to 500 pound on acetylene regulator. See chart at left for convincing proof that Craftsman welders give you more for your money.

Also included with this unit: Five wide-range tips (sizes AA-1, AA-2) no other welder! Balanced pressure non-flash mixer is beyond head

Also included with this unit: Five wide-range tips (sizes AA-1, AA-2, AA-3, AA-4, and AA-5); two 12 ½-foot lengths of ¼ inch high pressure hose (tested to 800 pounds per square inch); assorted welding-rods; flux; lighter; two wrenches; 50 mm. welders' goggles; 258-page Welders' Handbook. (Unit may be used as cutting torch with 9 A 5444 attachment—not included in unit; please see below.)

99 A 05442—Complete Unit, as above. Shipping weight 25 lbs. . . . . \$63.95 





### **CRAFTSMAN Oxy-Acetylene Welding Attachments and Accessories**

Cuts Steel Shpg. wt. Size 

Size	: Capacity, In.	Size	Capacity, In.
AA-0	Soldering 1/64 to 1/16 3/64 to 1/8 1/6 to 3/16 3/16 to 3/8	AA-5	3/8 to 9/16
AA-1	1/64 to 1/16	AA-6	1/2 to 3/4
AA-2	3/64 to 1/8	AA-7	% to 1
AA-3	1/8 to 3/16	AA-8	1 in. up
AA-4	3/16 to 3/8		

D Assorted Welding Rods. A complete 

Welding Torch. Approved by Underwriters' Laboratories, Inc. "High quality bronze non-flashback torch with 6-inch gooseneck mixer; 17½ inches long over-all. Gooseneck is solid bronze drop forging . . will not bend. Will cut steel with 9A5444 cutting attachment listed at left.

9 A 5429—Shpg. wt. 3 lbs. . . . . \$15.95

F 12-inch Mixing Chamber. Solid drop forged bronze construction. Gooseneck type. Necessary when using 9A5441 welding tips, sizes AA-6, AA-7 or AA-8 listed at left.
9 A 5443—Shop wt 13.07 9 A 5443—Shpg. wt. 13 oz.....\$6.25

Acetylene Regulator. Approved by Underwriters' Laboratories, Inc. 0 to 80 and 0 to 500-pound gauges. Brass cases. Guaranteed accurate.

99 AM 5431—Shipped express only. Shpg. wt. 6 lbs. \$15.75

9 A 5413—Adopter for Airco, Commercial or Searchlight tanks. Shipping weight 5 ounces. \$1.50

9 A 5414—Adopter for Presto-O-Lite auto lighting tanks. Shpg. wt. 5 oz. \$1.50 

CRAFTSMAN Heating-Brazing Set. Use with Prest-O-Lite cylinders to solder, braze, burn paint, etc. Operates on acetylene only. Requires pressure up to 4 lbs. for largest tip. Not to be used in connection with oxygen or air pressure. Includes: handle; three heating tips; soldering copper; paint burning tip; tank connection; tip cleaner; 5 ft. rubber hose, and simple instructions for using. Complete—there are no extras to buy. 9 A 5446—Shipping weight 2 pounds.....\$6.95

## RAFTSMAN Industrial

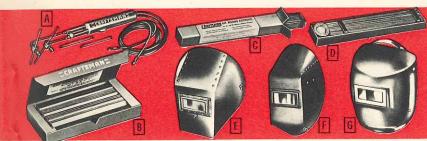
## . C. Electric Arc Welders

- CRAFTSMAN arc welders are tested and approved by Underwriters' Laboratories, Inc.
- · Coils are thoroughly insulated with spun glass, dipped in varnish, then baked.
- Metal panels, cabinets are fire, dirt, dustproof. Built-in reactance maintains steady arc.
- Has high power factor transformer for greater efficiency, reduced current consumption.
- Range of current outlets allow cutting, brazing, soldering, welding any thickness of metal.

Maximum heat at arc with minimum current consumption! Natural draft cooling . . . no fans. Approved code-type on-off switches. Sturdy steel feet in front; large wheels in rear. Stub wire leads for A.C. connection, With 5 lbs. assorted welding electrodes, wire brush, carbon electrode, electrode holder, two 15-ft. cables, welding helmet, and illustrated manual (9A2025 at bottom of page). For use on single phase, 220-230 volt, 60-cycle A.C. only. Be sure to check voltage, cycle, phase, and capacity of your power line.

SPECIFICATIONS:	
Maximum amperes actual welding current delivered	,
• Welding heats available (actual welding current) Eighteen; 20 to 200 amps.	
Maximum rod size	L
• Type of service	1
• Current supply required	
Maximum open circuit secondary volts	)
Maximum line draw	,
Maximum kilowatts	
Maximum kilo-volt-amperes	
• Cabinet dimensions, Height	1
Width	
Depth 21 inches	







### Twin Carbon Torch . . Electrodes

I MILL COLDOL LOIGH FICGIOGES
CRAFTSMAN Twin Carbon Torch. Industrial type. For brazing, soldering, heating, etc., on A.C. are welders. Balanced. 15¾ inlong. With cables, carbons, instructions. 9 A 2007—Shipping weight 4 pounds 6 ounces. \$14.95
Cored Carbons.For twin carbon torches.Each 11c9 A 2020— $\frac{1}{2}$ % in. Shipping weight 2 ounces.Each 13c9 A 2021— $\frac{5}{16}$ % in. Shipping weight 3 ounces.Each 13c9 A 2022— $\frac{5}{2}$ % in. Shipping weight 3 ounces.Each 16c
B 20-lb. Electrode Assortment. About 380 assorted rods for use with A.C. or D.C. welders (D.C. reverse polarity). Includes rods for mild steel and cast iron welding or hard surfacing.  99 A 02024—Shpg. wt. 22 lbs
CRAFTSMAN Welding Electrode. Flux-coated for use on all A.C. or D.C. (D.C. reverse polarity) welders.
Pkg.   Shpg. wt.   1/16-in.   3/12-in.   1/8-in.   5/12-in.   3/16-in.
9 A 2003—For use on mild steel. State size wanted.
2 lbs. 2 lbs. 2 oz. \$3.98

Pkg.	Shpg. wt.	1/16-in.	3/32-in.	1/8 -in.	5/32-in.	3/16-in.
	9 A 2003—For					
2 lbs. 5 lbs. 25 lbs.	2 lbs. 2 oz. 5 lbs. 12 oz. 29 lbs.	\$3.98	\$3.49 10.50	\$1.69 7.95	\$1.45 6.75	\$1.45 6.75
	9 A 2055-Fo	r use on	cast iron.	State size	wanted.	
5 lbs. 25 lbs.			\$2.29	\$1.79 8.50	\$1.55 7.25	\$1.55 7.25
	9 A 2004—Fo	r hard su	rfacing us	e. State :	size want	ed.
5 lbs. 25 lbs.	5 lbs. 12 oz. 29 lbs.		::::	\$3.49 16.50	\$3.39 16.50	\$3.39

### **Industrial Welding Helmets**

E fobricated fiber construction. Friction joint makes helmet readily adjustable; in "on" or "off" position. With clear cover glass and No. 10 filter, both 2x4½ in. 9 A 1326—Shpg. wt. 2 lbs. 2 oz.....\$3.95

Extra Filter Lenses and Cover Glass. Size 2x41/5 in. Fit almost all helmets. Shipping weight each 5 ounces.
9 A 1327—No. 10 shade Filter Lens.

For 75 to 250 amp..... 9 A 1329—Clear Cover Glass............6c

Fabricated fiber construction. Automatic spring snap "off-on" positions. Adjustable headband. No metal touches head. Glass holder is removable. 2x4½-inch clear cover glass provided.
9 A 1323—Shpg. wt. 2 lbs. 6 oz.....\$6.25

One-piece seamless vulcanized fiber one-piece seamless voicanized their construction. Our finest! Shaped to fit head contour. Adjustable fiber headband. No metal touches head. Friction joint adjustable from outside; secure in "on" and "off" positions. 2x4½-in. glass; Bakelite holder. Without filter lens. 9 A 1324—Shpg. wt. 2 lbs. 9 oz.....\$8.65

### Soldering Kit . . Soldering Irons

itself. Assures unbreakable, leakproof joints. Use with Bunsen burner, acetylene torch or blow torch. Requires heat of 1145° F. Includes 3-ounce tube of flux, twelve 5-inch lengths of assorted silver solder wire and strip, and instructions. Shipping weight 8 oz.

9 A 8077. \$1.45

CRAFTSMAN Electric Soldering Irons. Approved by Underwriters' Laboratories, Inc. Heat is quickly concentrated at point of copper tip by nickel-chrome element wound on Allegheny steel core. Has smooth hardwood handles; insulated cord with plug. For use on any 110-120 volt

CRAFTSMAN. 100-watt. For radio or electrical work. Has 2½-ounce, ¾-inch replaceable copper tip, 4¼ in. long. 9 A 5381—Shipping weight 1 pound 8 ounces. \$5.25 K CRAFTSMAN. 150-watt. Has 2½-oz., ¾-inch replaceable copper tip, 4¼ inches long. 3 cooling fins. 9 A 5382—Shipping weight 1 pound 8 ounces. \$5.95

CRAFTSMAN. 200-walt. Similar to 9A5382 above, but for heavy duty use. Has 6 oz. replaceable copper tip, 4½ in. long, 5%-in. diameter.

9 A 5383—Shipping weight 1 pound 8 ounces......\$6.60

DUNLAP Soldering Kit. Pistol grip 80-watt soldering iron has Bakelite handle; for 110-120 A.C. or D.C. Kit includes soldering iron with cord and plug; soldering paste; wire solder and wire brush.

9 A 5407—Shipping weight 1 pound 8 ounces......\$2.89

Goggle with wire mesh shields for chipping, grinding. Non-corroding frame, insulated temples; heat-resistant, ened, ground 50-mm. lenses. 28 A 6070—Shipping weight 8 oz...\$1.98

Lightweight Spectacle type. Full angle vision. Plastic frame. Clear 44-mm. flat lenses. Wire cored paddle temples. 28 A 6067—Shipping weight 5 oz....\$1.79

P Industrial Chipping, Grinding Goggle. Eye protection from all directions. 50-mm. hardened lenses. Adjustable. 28 A 6060—Shipping weight 9 oz. . . . \$2.29 28 A 6061—Larger than above to fit over regular glasses. Shpg. wt. 12 oz. \$2.39

Exira 50-mm. Lenses for (M) and (P). 28 A 6088—Shipping wt. 3 oz.....Pair 89c

R Welder's Goggle. Shade 5 lenses; for light acetylene work. Elastic headband. 28 A 6053—Changeable lens, Wt. 4 oz...\$2.29

Over-spectacle style. Fits over regular glasses. 28 A 6054—Like 28A6053 above.Wt.12 oz.\$2.69 28 A 6055—Extra No. 4 density Filter Lenses, 50-mm.; for welding, etc. Shpg. wt. 3 oz. Pr. 89c 28 A 6057—Extra No. 6 density Filter Lenses,

50-mm.; heavy welding. Shpg. wt. 3 oz. Pair 89c 

Face Shield. Protects eyes, face; comfortable plastic. Snap-on window. Adjustable. 28 A 6085—Has sweatband. Wt. 1 lb. . . \$2.39 28 A 6086—Extra Window. Shpg. wt. 8 oz . . . 95c

Chemical Respirator. For paint fumes,

ctc. Pliable rubber. Changeable cartridge, Valve can't stick open.

28 A 6077—Shpg. wt. 12 oz.....\$3.59

28 A 6078—Extra Filter for above.

Shpg. wt. 5 oz. Ea. 69c...... 5 for \$2.98 

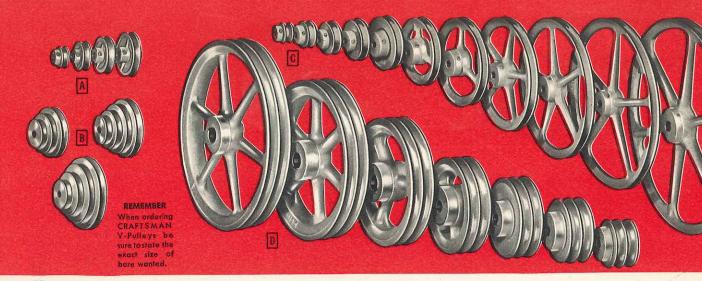
28 A 6076-Extra Filter for above. Shipping wt. 4 oz..... Each 49c W Low cost Respirator. Protection against

36-Page Arc Welders' Manual



Learning to weld is easy with this new illustrated instruction book. You learn how to repair broklearn how to repair brok-en equipment or improve old equipment and build new devices for more effi-cient work. Contains 165 illustrations, clearly and fully described. Attract-ively paper bound. 9 A 2025—Wt. 3 oz..49c

Zone 4 POWER TOOL . . 43



## RAFTSMAN V-Pulleys .. Precision balanced . . Smooth running

CRAFTSMAN pulleys are scientifically designed for greatest working efficiency and are accurately made to give top working performance from your machinery or power tools. All belt grooves are painstakingly machined to run true. All bores are reamed to exact size. Diameters in the table listings below refer to outer edge of pulleys, not to bottom of the groove. Before ordering, carefully check diameter and bore size wanted.

### CRAFTEMAN single groove V-Pulleys

Made of tough alloy die cast metal. Strong, longlife flanges and hubs; accurately machined grooves
and reamed bores. Can be used to replace broken or
worn V-pulleys on power machines where loads are light
and steady. One Allen head set screw on each pulley
insure positive locking of pulley on shaft. For %-inch (o
section) or ½-inch (A section) V-belts, except 9A2800,
which is for use with %-inch (0 section) belt only. Be
sure to state bore size and check diameter.

Cat. No.	Diameter	Bore, inch	Shpg. wt.	Each
9 A 2800	1½ in	1/2	3 oz	35c
9 A 2801	2 in	1 1/2. 5/8	5 oz	45c
9 A 2802	21/2 in	1/2, 5/8, 3/4	6 oz	50c
9 A 2803	3 in	1/2, 5/8, 3/4	7 oz	55c

### CRAFTSMAN cone-type V-Pulleys

B Made of tough alloy die cast metal. Use in pairs for variable speed applications. Three and four step. One Allen head set screw locks pulley on shaft. For ½-in. (0 section) or ½-in. (A section) V-belts. Have ½, % or ¾-inch bore. State bore size.

Cat. No.	Size	Diam., step, in.	Shpg. wt.	Each
9 A 2788. 9 A 2792. 9 A 2793.	.3% in .4 in .5 in	.3%, 2%, 2 .4, 3%, 2%, 2 .5, 4, 3, 2	.1 lb. 10 oz .1 lb. 14 oz	\$1.15

### Here's What CRAFTSMAN Means To You!

The pulleys on this page are perfect examples of another way you save when you choose Craftsman. These pulleys were designed to fit Craftsman and other makes of tools. Likewise, V-Belts on the facing page were manufactured to match perfectly Craftsman pulleys, or any other make of a corresponding size. That's why it's always smart to choose from Craftsman, You're sure of getting fine quality merchandise, and you're sure parts can be matched exactly from Craftsman replacements and accessories.

### CRAFTIMAN single-groove V-Pulleys

Made of heavy cast iron. Heavy duty for production work in the shop, household or on the farm. Use to replace single groove V-pulleys on any type electric motor or gas engine. Positive-grip grooves are expertly machined and bores are accurately reamed. CRAFTSMAN single groove V-pulleys have slotted-head, hardened set screw. Standard keyways in \( \frac{1}{2} \)-inch (or 1\( \frac{1}{2} \)-in

Cat. No.	Diamete	er   B	ore, inch	Shpg. wt.	Each
9 A 2880	11/2 i	n., 1/2		9 oz	550
				11 oz	
9 A 2882	21/2 i	n	5/8, 3/4	15 oz	750
9 A 2883	3 i	n 1/2,	5/8, 3/4	1 lb. 7 oz	850
9 A 2884	4 1	n 1/2,	5/8, 3/4	2 lbs. 3 oz	\$1.20
9 A 2885				2 lbs. 7 oz	
9 A 2886				3 lbs	
9 A 2808				3 lbs. 15 oz	
9 A 2810				4 lbs. 7 oz	
9 A 2812	12 i	n 1 1/2,	5/8, 3/4, 1	5 lbs. 11 oz	3.00
9 A 2814	15 i	n	3/4 , 1	19 lbs. 11 oz	5.95

### **CRAFTSMAN two-groove V-Pulleys**

Made of heavy cast iron. Balanced and true running, strong enough for heavy production work. Use on electric motors or gas engines on industrial, farm, workshop or household machines. Standard keyways provided in all bores listed in table below. Two hardened, hollow-head set screws. With wrench. For V-belts 1/2-in. (A section) or 1/2 in. (B section) wide.

9 A 2904—State pulley diameter and size bore wanted.

Diameter	Bore, inch	Shpg. wt.	Each	
3 in	5/8. 3/4. 1	2 lbs, 11 oz	\$2.95	
4 in	5/8, 3/4, 1	4 lbs. 1 oz	3.75	
5 in	34, 1, 13/16	5 lbs. 9 oz	4.15	
6 in	3/4, 1, 13/16	6 lbs. 6 oz	4.75	
7.8 in	1, 13/18	9 lbs. 11 oz	5.95	
9,8 in	1, 13/6	11 lbs. 8 oz	6.85	
12,8 in	1, 13/16	13 lbs. 15 oz	8.35	

### **Table of Pulley Speeds**

Use this table to determine the speed of your machine with varying sizes of motor and machine pulleys. Figures given are for use with belt at proper tension and a standard motor speed of 1750 R.P.M.

Diameter of Driving or Motor Pulley	М	Diame achine	ter in i	nches of Driver		ley
	11/2	2	21/2	3	4	5
11/2 inches	1725	1290	1030	860	645	520
2 inches	2300	1725	1380	1150	860	690
21/2 inches	2890	2160	1725	1440	1080	860
3 inches	3450	2590	2070	1725	1290	1030
4 inches	4600	3450	2760	2300	1725	1380
5 inches	5750	4310	3450	2870	2160	1725
61/2 Inches		5600	4490	3740	2800	2240

EXAMPLE—the machine has a 2-in, pulley and should run 3450 or 3500 R.P.M. What size pulley should be used with a 1750 R.P.M. motor? From the above table, follow down the vertical 2-in, column to the speed of 3450, then to the left in column headed "Diameter of Driving or Motor Pulley." The answer is a 4-inch diameter pulley is required.

How to figure pulley diameter for engine. Multiply diameter of driven pulley by speed (R.P.M.) of driven machine. Divide result by the speed (R.P.M.) of engine. Result is diameter of engine

How to figure machine pulley diameter. Multiply diameter of engine pulley by speed (R.P.M.) of engine. Divide result by speed (R.P.M.) at which driven machine will run. Result is diameter of machine pulley.

### Instruction Books Help You Get The Most From Power Tools











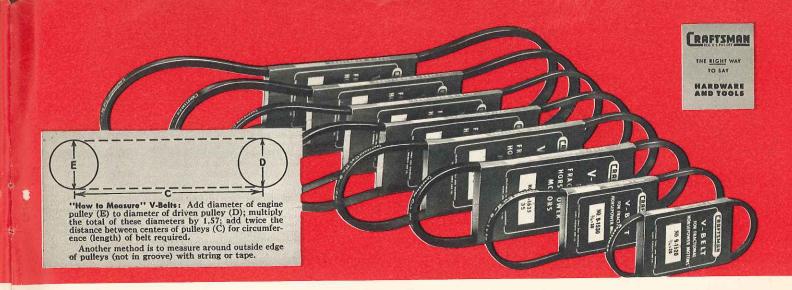






- E "The Drill Press." 32 pages covering over 100 drill press operations. Describes drilling, shaping, sanding, mortising, dovetailing, routing and carving. Has over 175 illustrations. 9 A 2921—Shipping weight 2 oz.. 25c
- F "The Circular Saw." 32 pages; over 150 illustrations. Describes using the bench, electric hand, swing, builders' and radial saws. Shows how to make 30 wood joints.
- 9 A 2926—Shipping weight 2 oz....25c 44 . . SEARS, ROEBUCK AND CO. Zone 4
- G "The Jig Saw and Band Saw". Contains 32 pages, more than 150 illustrations. Presents detailed description for operating both types of saws. Many short-cuts. Paper bound. short-cuts. Paper bound.

  9 A 2919—Shipping weight 2 oz....25c
- "The Wood Lathe." Describes and illustrates over 150 wood-turning lathe operations. Tells how to mount attachments; describes centering, planning, etc. 32 pages.
- 9 A 2920—Shipping weight 2 oz....25c
- "The Jointer, Shaper and Thickness Planer." Has 32 pages; 175 illustrations. A complete manual of operation. Clearly describes over 30 operations; gives sharpening instructions. 9 A 2916—Shipping weight 2 oz....25c
- "How to Sharpen" Manual. Shows you how to bring almost any cutting tool to a razor sharp edge. Invaluable to all users of cutting tools. 32 pages; over 200 illustrations. 9 A 2924—Shipping weight 2 oz....49c
- Arc Welder Manual. Gives step-bystep instruction on how to weld. Tells how to mend broken equipment and build new devices for more efficient work. 36 pages; 165 illustrations. 9 A 2025—Shipping weight 3 oz....49c
- M Metal Lathe Manual. Provides sound, practical explanation of metal lathe. Shows machinists tables. Well illustrated; 234 pages. Each section is indexed for easy reference. 9 A 2925—Shipping weight 11 oz. \$1.50



## RAFTSMAN V-Belts . . Built for maximum power transmission

CRAFTSMAN V-belts are highest quality ... expertly made from the finest materials available in order to give you the utmost in satisfaction. Each belt has an extra heavy, closely woven cotton jacket wrapped around pliable, heat-resistant rubber. Reinforcing cords are pre-treated in liquid rubber.

# 14 36 in. →

### 3/8-inchV-Belts

CRAFTSMAN quality. Correct size for use on drives over small diameter pulleys. See "How to Measure" above.



### ½-inch V-Belts . . for most applications with V-pulleys

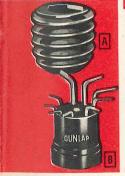
Genuine CRAFTSMAN quality. The correct size for most applica-tions with V-pulleys, 2 inches in diameter or larger. Gives posi-tive non-slip grip along sides of V-pulley grooves. Be sure to order the correct size V-belt. See "How to Measure" above at left.

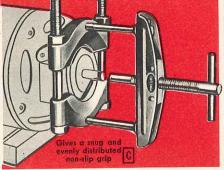
Why not replace your worn-out V-belt with a long-wearing, true-running CRAFTSMAN V-belt today . . . you'll speed up production and cut costs immediately.

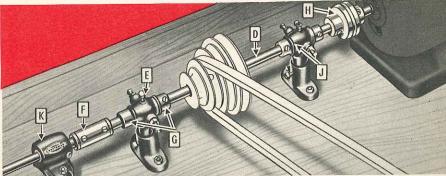
Cat. No.	Length	Shpg. wt.	Each
9 A 1520	20 in	4 oz	:50c
9 A 1522	22 in	4 oz	50c
	24 in		
9 A 1526	26 in	4 oz	,55c
9 A 1528	28 in	4 oz	55c
9 A 1530	30 in	4 oz	55c
9 A 1532	32 in	4 oz	60c
9 A 1534	34 in	4 oz	60c
	36 in		
9 A 1538	38 in	4 oz	65c

Be sure to order the correct size V-belt. See "How to Measure" above before ordering.

Cat. No.	Length	Shpg. wt.	Each	Cat. No.	Length	Shpg. wt.		Cat. No.		Shpg. wt.	
9 A 1622	22 in.	4 07	50c	9 A 1637	37 in	6 oz	70c	9 A 1650	50 in	7 oz	80c
0 4 1 / 0 /	04 !-	4	50-	OVIVAB	38 in	7 07	/Oc	9 A 1651		1 / OZ	1
0 A 1495	25 !	1	500	0 A 1 A 3 Q	39 in	7 07	/Oc	9 A 1652	1 52 In	1/ OZ	1900
0 4 1494	0/ 1-	1 4	550	0 A 1 A A O	40 in	7 07		9 A 1654	l 54 In	1/ OZ	YUC
9 A 1628	28 in	4 oz	55c	9 A 1641	41 in	7 oz	75c	9 A 1656	56 In	8 oz	1.00
9 A 1629	29 in	4 oz	55c	9 A 1642	42 in	/ oz	/3c	9 A 1658	38 In	8 oz	1.00
9 A 1630	30 in	5 oz	55c	9 A 1643	43 in	/ oz	75-	9 A 1660	60 III	8 07	1 10
9 A 1631	31 in	5 oz	60c	9 A 1044	46 in	7	750	9 A 1662 9 A 1664	6d in	8 07	1.10
9 A 1632	32 in	5 oz	60c	9 A 1045	44 in	7 07	800	9 A 1666	66 in	9 07	1.15
9 A 1633	33 in	oz	600	9 A 1647	47 in	7 07	80c	9 A 1684	84 in	10 oz	1.35
9 A 1034	35 in	o oz	600	0 A 1648	48 in	7 oz	80c	9 A 16100	100 in	11 oz	1.60
9 A 1636	36 in	6 oz	70c								,







### Set Screws, Wrenches

Hollow-head Set Screws. Replace ordinary set screws. Can be screwed flush with surface. Tough alloy steel. Wt. each 2 oz.

### 9 A 2809-Please state diameter and length.

D	iameter	Lei	ngth	Threads to in.	Each	
V4 V4	inch			20		
516	inch	516	inch	18	5	
3/8	inch		inch	18	5	

9-piece Set Screw Wrench Set. For above set screws. Made of tempered tool steel. In convenient plastic holder. Wrenches held securely in holder by Neoprene rubber device; will not fall out when holder is tipped. Fit socket set screws Nos. 4, 6, 8, 10, and ½, 5/16, ½, 7/16, and ½-inch.

9 A 2807—Shipping weight 10 oz.....Set 98c

### **Pulley Remover**

\$335 © An excellent sheave and pulley remover for removing small V-drive pulleys when froz-

en fast on electric motors or other ver tool shafts, and for removpower tool shafts, ing drive sheaves.

ing drive sheaves.

Fits single or multiple groove pulleys, gears, bearings, etc. Eliminates pulling on outer flange. Easy to operate. Just clamp in V-groove of sheave or pulley... the pulling strain is distributed evenly around a great part of the circumference. Gives a positive non-slip grip. Has capacity of 1½ to 4½-inches. Strong steel construction.

Handy for the home workshop or for the man who does set-up and mechanical repair work; the answer to many service and maintenance problems. 9 A 4696—Shpg. wt. 4 lbs. \$3.35

Sears Easy Terms make it easy to equip a power tool shop. See information on inside back cover.

### Line Shaft and Line Shaft Accessories

Here's your opportunity to set up a power tool unit in your home workshop at an extremely low cost. With this line-shaft it is possible to drive a number of tools from one motor. Exceptionally high quality throughout. Precision built to assure utmost accuracy. For best results we recommend a ½-H.P. motor or larger for line-shaft driving.

D Steel Line Shaft. Use ½-inch line-shaft for light tools; 5% and ¾-inch line-shaft for heavier machines and larger 9 A 2833—½x24-inches. Shipping weight 1 pound 15 ounces...... 99 A 02834—½x48-inches, Shipping weight 3 pounds .....\$1.00 3 pounds...\$1.00
99 A 02830—96x48-inches. Shipping weight 5 pounds...\$1.45
99 A 02835—34x48-inches. Shipping weight 5 pounds...\$1.75

E Oil Cup. Easily installed in place of plugs. 9 A 2820—Shipping weight 1 oz.....8c

© Line Shaft Collars. Prevent endwise "drift" of shaft.
9 A 2824—1½-inch. Shpg. wt. 2 oz...15c
9 A 2825—¾-inch. Shpg. wt. 3 oz....20c

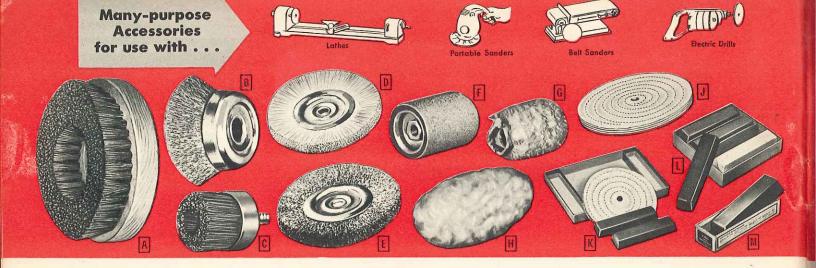
H Flexible Coupling. Used to connect motor shaft to line shaft. Self-adjusting for slight misalignment. State whether you want ½, % or ¾-inch size. 

Bronze Bearing Shaft Hanger. Adjustable for perfect shaft alignment. 1/2-inch hangers should be spaced every 18 inches; 1/2-inch hangers should be spaced every 24 inches for best results. 9 A 2828—Shpg. wt. 1 lb. 8 oz....\$1.69

9 A 2829-Shpg. wt. 1 lb. 12 oz.... 1.98

Fillow Block. Used as end support for line shaft. Long-life bronze bearing. 9 A 2716—1/2 inch. Shipping weight 

Zone 4 POWER TOOLS . . 45



## A New Power Tool Every Time You Change Accessories!

A Floor Brush. Handy for scrubbing, waxing, etc. 1-in. long Tampico fibers set in 5-in, diameter hard-wood block. ½-in, arbor hole. Shpg. wt, 11 oz. 9 A 6487 . . . . . \$1.25

B Wire Cup Brush. Special crimped steel wire bristles. 1½ in. long, secured in metal holder. For removing scale, rust, paint or weld spatter from rough metal surfaces. Brushing surface has 1½-in, face. 2¾-in, outside diameter; ½-in, arbor hole. Ship-

C Carbon Removing Brush. Used by auto mechanics for hard-to-getat jobs such as carbon removing, brushing motor parts, engine heads, etc. 1-in. long tempered steel wires secured in metal holder. Ferrule diameter 1 in.; 1/4-in. diameter steel shank. 

D Tampico Fiber Wheel Brush. Tampico fiber secured by metal center. 6-inch diameter, %-inch face. ½-inch arbor hole. A 6486—Shipping wt. 8 oz....

E Steel Wire Wheel Brushes, Crimped steel wire; metal center. Coarse made from No. 33 wire; fine from .006-in. diameter wire; heavy duty from No. 33 wire. State wheel diameter and arbor hole size wanted.

Arbor

I Face I

Diam.	Width	Hole	Shpg. wt.	Each
9 A 64	80—Coa	se.		
.6 in	. 9/16 in.	1/2 or 5/8	5 oz -in 11 oz -in 1 lb	.89
9 A 64	82-Fine.			
.6 in	. ½ in	.1/2 or 5/8-	in	1.10
9 A 64	83—Hea	vy duty.		
.6 in	.11/8 in	½-in. %-in.	14 oz 1 lb. 12 oz 1 lb. 12 oz 2 lbs. 12 oz	2.35

Sanding Drums. Complete with adapter and medium grit sleeve. Diameter 21/4 in.; length 3 in. Fits ½-in. x 20-thread shaft. 9 A 2524—Shipping weight 12 oz. . . . . \$1.59 Replacement Sanding Sleeve. (Not shown.) For above. State grit: fine, medium, coarse. 9 A 2522—Shipping weight 2 oz. . . . . . . 14c G Lambswool Polishing Drum. 1-in. wool pile. Diameter 2½ in.; length 3 in. Slips over sanding drum 9A2524 at left; polishes curved and irregular surfaces. Shipping weight 3 oz. 9 A 2533....

Lambswool Polishing Bonnets. Fit over sanding plates. For polishing wax sur-

CRAFTSMAN Spiral-sewn Buffs, Highest quality. Most generally used buff for all work. Made from unbleached muslin, 64x64-thread count. 1/2-in. center hole. Order by catalog number and be sure to state diameter wanted when ordering.

Catalog No.	Diam.	layers	Shpg. wt.	Each
9 A 6491 Single Thick- ness Buffs	6 in	18	.3 oz	.49
9 A 6493 Double Thick- ness Buffs	4 in	32	.3 oz	.49

CRAFTSMAN Loose Buffs. (Not shown.) 1/2in. center hole. Same quality as spiral-sewn buffs at left. Rows of sewing indicated are concentric. Easily removed. Use on base metals, plastics and plated surfaces to give light cut and high finish. Please be sure to state diameter wanted.

Catalog Number	Diam- eter	Rows of Sewing	Layers	Shpg. wt.	Each
9 A 6494	4 in	2	32	.2 oz.	. \$0.49
	6 in	2	32	.4 oz.	69
	8 in	3	32	.7 oz.	1.00

K CRAFTSMAN Buffing Set. For ½-in. shafts. 6-in. double-thick muslin buffing wheel; 6-oz. bar Rouge and 5-oz. bar Tripoli (brown) buffing compounds. 9 A 2864—Shpg. wt. 1 lb. 1 oz.... Set \$1.10

CRAFTSMAN Buffing Compound Set. One 5-oz. bar each of Emery (black), Tripoli (brown), Red Rouge and White Rouge. 9 A 2896—Shpg. wt. 2 lbs... 4 bars for 79c CRAFTSMAN 6-oz. Buffing Compound Bars. 9 A 2860—White Rouge. Shpg. wt. 8 oz... 25c 9 A 2865—All Purpose. Shpg. wt. 8 oz... 25c



Grade	Approx. Grit	Flintor Sand- paper	Gar- net Paper	Em- ery Cloth	Alum Oxide Cloth
Extra					
fine	150	2/0	4/0	2/0	40.44
fine	120	1/0	3/0	1000	3/0
Medium		200			
fine.	100	1/2	2/0	0	2/0
Medium	80	111	2/0	1	0
Medium				1807	
coarse	60	13/6	1/2	100	1/2
Coarse	40	2	11/2	被告其	1667



Grits of Abrasive Papers and their Uses
1. Use coarse, medium coarse and medium grit for fast removal of material.

Use medium fine and fine grit for semi-finishing and light removal of material.

3. Use extra fine grit for finishing, polishing. Garnet Paper. 9x11-inch sheets. Tough; outlasts sandpaper.

9A6795-State gri	t and size po	ckage	wanted.
Grit	Shpg. wt. of 6	6 for	72 for
4/0 Extra fine	3 ounces	\$0.30	\$3.20
3/0 Fine	3 ounces	.30	3.20
2/0 Medium fine	3 ounces	.30	3.20
0 Medium	4 ounces	.33	3.55
1/2 Medium coarse	4 ounces	.39	4.19
11/2 Coarse	8 ounces	.49	5.29

New! Wet or Dry Garnet Paper. 9x11-inch sheets. Can be used dry or with water or rubbing oil to produce a professional finish on wood or metal. Folds without cracking. 9 A 3018—Please state grit wanted.

Grit	6/0 Super fine.	14/0	2/0
	.Super fine.	.Extra fine.	Medium fine
Shpg. wt	3 oz	3 oz	3 oz
6 for	27c	35c	43C

9x10-in. sheets. Sold only in units of 12 or 120 sheets. 9 A 6793—Please be sure to state grit, and quantity of sheets wanted when ordering.

Grit	Shpg. wt. of 12	12 for	120 for
2/0 Extra fine	8 oz	19c	\$1.69
1/0 Fine	8 oz	. 19c	1.69
1/2 Medium fine	9 oz	20c	1.79
1 Medium	10 oz	20c	1.79
11/2 Medium coarse	11 oz	22c	1.99
2 Coarse	, 1 lb. 1 oz	24c	2.19

Aluminum Oxide Cloth. 9x11-inch sheets. Toughest abrasive known.

9 A 6789—State grit and size package wanted.

Grit	Shpg. wt. of 3	3 for	24 for
3/0 Fine	6 oz	43c	\$3,25
2/0 Medium fine	6 oz	43c	3.25
0 Medium	6 oz	49c	3.65
1/2 Medium coarse	6 oz	49c	3.65

DUNLAP Sanding Block. Curved to fit the hand. With 30x1%-in. roll of medium grit garnet paper. Pull out new section as sanding cloth wears out. 9A3681—Shpg. wt. 12 0z. 79c 9A3688—Sanding Block Refills. 30x1%-in. rolls. Medium grit. Shipping weight 1 ounce.......Each 10c

CRAFTSMAN Shop Rolls.
Strong cloth back, aluminum oxide abrasive. Sold in 10-yard rolls only; cut to length desired. For wood or metal finishing. Order by catalog no.; state grit.

9 A 6431-1 inch wide Grit | Shpg. wt. |10-yd. roll Fine.... 7 ounces . \$0.85 Medium. 7 ounces . .95 Coarse. 10 ounces . 1.05 9 A 6433-11/2-inch wide 7 ounces | \$1.23 10 ounces | 1.39

Medium. Coarse. 13 ounces DUNLAP High quality Steel Wool. Handy around the shop or home. Furnished in handy pads, in your choice of four grades: 0-fine; 1-medium fine; 2-medium; 3-coarse. Be sure to state grift wanted.

9. A 6791—Package of 16 pads. Shipping weight 1 lb. 4 oz. 62 cm liquid Glue. Use for wood.

Shipping weight 1 lb. 4 oz. 62c

W. Liquid Glue. Use for wood, leather, glass, etc. Ready to use; no mixing necessary.

9 A 8089—4-oz. bottle. Shipping weight 14 ounces. 30c

9 A 8082—8-oz. bottle. Shipping weight 1 lb. 4 oz. 65c

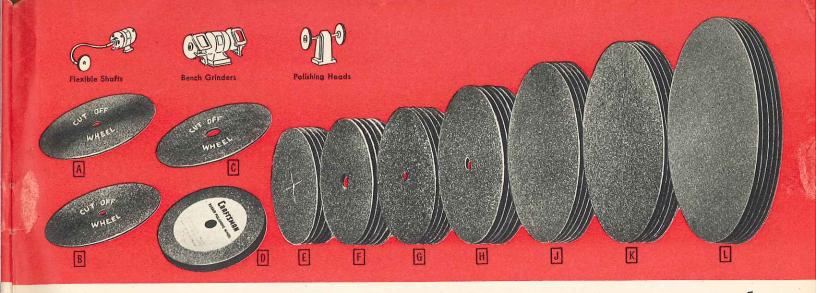
Casein Powder Glue. Makes a stronger bond than ordinary glue. Simply mix with water. Fine for use where dampness occurs. Shpg. wt. 1 lb. 4 oz.

9 A 8092—11-oz. can. 85c

DUNIAP White Glue. A fast-

y DUNLAP White Glue. A fast-setting, clear-drying liquid resin glue. Makes a fast bond. For woodworkers, hobbyists, etc.; for wood, leather, paper, cork, etc. Shpg. wt. 14 oz. 9 A 8087—4-oz. bottle. . . . . 39c

46 . . SEARS, ROEBUCK AND CO. Zone 4



## Make Sears Your Headquarters for Power Tool Accessories

Aluminum oxide abrasive rubber-bonded B Resinoid-Bonded Cut-Off Wheels. 8-in. Bayflex Abrasive Wheels. Safest all-purpose grinding wheel made. Cotton felted, aluminum oxide impregnated and resinoid bonded. Replace hack saw, file, sharpening wheel or circular saw. 1-in. bole. Bushings furnished for smaller shafts.

State diameter arit and hole size

Diam.	Thickness	R.P.M.	Grit	Shpg. wt.	Each
6 in.	1/16 in.	10.000	120	8 oz.	\$1.43
6 in.	3/32 in.	10,000	80	12 oz.	1.75
6 in.	√s in.	10.000	24	1 lb.	2.05
7 in.	1/16 in.	8,500	120	12 oz.	1.89
7 in.	3/32 in.	8,500	80	1 lb.	2.25
7 in.	1/8 in.	8.500	24	1 lb. 8 oz	2.25
8 in.	1/16 in.	7.500	120	1 lb.	2.72
8 in.	3/32 in.	7,500	80	1 lb. 4 oz.	2.93
8 in.	√s in.	7,500	24	1 lb. 8 oz.	3.50
10 in.	⅓ in.	6,000	24	2 lbs.	5.18
10 in.	1/4 in.	6,000	24	3 lbs.	7.75

CRAFTSMAN Rubber Polishing Wheel. Abrasive in rubber. For polishing and finishing all hard metals and plastics. Ideal for rust removal, die work, deburring, sharpening, etc. Easy to shape for getting into tight places. ½ in. thick; ½-in. bore. Maximum speed recommended: 4-in., 3800 R.P.M., 6-in., 2500 R.P.M. Fine, medium or coarse. *State grit.* 9 A 2928—4-in. Shpg. wt. 9 oz... \$1.25 9 A 2929—6-in. Wt. 1 lb. 8 oz... \$1.98

5-inch Abrasive Disc. Aluminum oxide on paper. For wood or metal. Fits sanding plates from 41/2 through 5

F 5½-inch \* Deluxe Cloth-Backed Pre-gummed Abrasive Discs.
Cloth-backed for longer life. Pre-gummed; no additional adhesive required. Aluminum oxide. For wood or metal. Fits 9A2610 sanding plate at bottom of page, or any other 5½-in. sanding plate. Fine, medium, or coarse grit. State grit. 9 A 2612—Pkg. of 2. Wt. 2 oz....29c G 6-inch Abrasive Discs. Aluminum oxide abrasive on paper backing. For use on wood or metal. Hole in center. Will fit the CRAFTSMAN sanderpolisher-buffer on page 21. Also will poisser-buller on page 21. Also will fit any other 6-in. sanding plates, whether they take perforated or solid replacement discs. The open coat discs are ideal for heavy or old stock removal, and for paint or varnish removal; will last longer and won't fill in so fast.

9 A 2532—State grit wanted. Fine. Pkg. of 6. Shpg. wt. 6 oz.. Medium, Pkg, of 6, Shpg, wt, 6 oz....29c Coarse, Pkg, of 4, Shpg, wt, 6 oz....29c 

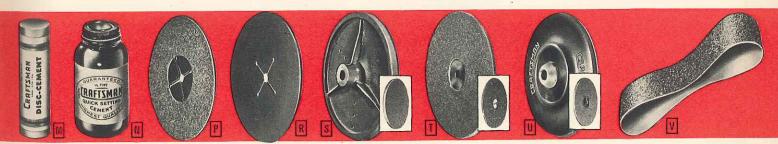
7-inch Deluxe Cloth-Backed Pre-Gummed Abrasive Discs. Cloth backed for longer life. Pre-gummed; no additional adhesive required for attaching to sanding plate. Aluminum oxide abrasive. For wood or metal. Fits 9A2611 sanding plate at bottom of page or any other 7-inch sanding plate. Fine, medium or coarse grit. State grit wanted when ordering. 9 A 2613—Pkg. of 2. Wt. 3 oz. . . . . 40c J 8-inch Abrasive Discs. Aluminum oxide on paper. For use on wood or metal. Fits sanding plates 9A2341 and 9A2491 at bottom of page; also fits Sears former sander No. 2213; also fits any other 8-inch sanding plates.

9 A 2525—State grit wanted. Fine, Pkg. of 6. Shpg. wt. 8 oz.... 59c Medium, Pkg. of 6. Shpg. wt. 8 oz.59c Coarse, Pkg. of 5. Shpg. wt. 8 oz.59c

K 9-inch Abrasive Discs. Aluminum oxide abrasive on paper backing. For use on wood or metal. Fits our former 2730 disc sander or 99AM2235 sander (listed on page 19); or fits any other 9-inch diameter sanding paleta. diameter sanding plate.

YA 2526—State grit wanted. Fine. Pkg. of 6. Shpg. wt. 8 oz....69c Medium. Pkg. of 6. Shpg. wt. 8 oz.69c Coarse, Pkg. of 5. Shpg. wt. 8 oz.69c

10-inch Abrasive Discs, Aluminum oxide abrasive on paper backing. For use on wood or metal. Fits Sears former Sander No. 2210 or any other 10-inch sanding plates, 9 A 2534—State grit wanted.
Fine. Pkg. of 6 Shpg. wt. 10 oz... 89c Medium. Pkg. of 6. Wt. 10 oz... 89c Coarse. Pkg. of 5. Wt. 10 oz... 89c



### All Sears Sanding and Abrasive Supplies are top professional quality

9 A 2229-16-oz. stick. Shpg. wt. 1 lb. 2 oz.... 79c 

P 7-inch Resin-bonded Abrasive Discs. ½-inch center hole. These resin-bonded abrasive discs outlast glue-bonded discs from 2 to 2½ times! Easily worth the difference in price. Won't "soften up" under high speeds. Fine for curved surfaces. Made of aluminum oxide grit, firmly bonded to pliable fiber back. Your choice of following grits: No. 24, 36, 50 or 80. Please be sure to state grit wanted when ordering.

9 A 2220—Shipping wt. 5 oz........ Each 39c

Sanding Plates. Exceptionally high quality. Strongly made of cast iron. Set screw provided to lock plate securely on spindle. Plate has one abrasive disc for sanding wood, attached. Extra abrasive discs will be found listed at left. Be sure to check spindle size before ordering and order by correct catalog number.

Selinch diameter. Fits lathe 99 A02160 (page 22) or any \$\frac{5}{8}\$-in, straight unthreaded spindle.

9 A 2341—Shipping weight 2 lbs. \$3.79

8-inch diameter. Fits lathe 99 AM2307 (see page 22) or any \$\frac{3}{4}\$ in. x 16 right hand thread spindle.

9 A 2491—Shpg. wt. 2 lbs. 8 oz. \$4.49

Sanding Wheel. 8-in. diameter. ½ or ¾ in. bore. Exceptionally high quality. Strongly made of steel. Fits any 8-in. or larger bench saw, having ½ or ¾-in. arbor. Has one medium and one coarse abrasive disc for wood, attached. Be sure to state hole size wanted when ordering.

9 A 2272—Shipping weight 4 lbs. \$2.75

Flexible Sanding Plates. These flexible sanding plates will fit flexible shafts, polishing heads, lathes, electric hand drills, etc., or any other ½-inch 20-thread spindle. One medium grit abrasive attached. For wood or metal.

5½-inch diameter. Thick, molded flexible rubber pad, with 3½-inch diameter steel insert. Center-screw in hub keeps sand-

Sunding Belts. These sanding belts have exceptionally high quality throughout. Endless construction. For sanding wood or metal. Choice of fine, medium or coarse grit. Please be sure to state grit wanted when ordering.

Sears Easy Terms make it easy to equip an entire workshop. See inside back cover for details



\$ 475 Complete Set Without Motor

### CRAFTSMAN 50-inch Flexible Shaft Set

Such a useful addition to your shop, you'll wonder how you ever got along without it! Makes grinding, sanding, cleaning, polishing, drilling far easier. Set includes the following:

Flexible Shaft. 50 inches long over-all; fits 1/2-inch motor shaft. Casing has 2 layers of steel consisting of an inner layer of tempered spring steel and an outer layer of soft steel. Ball bearings in hand piece and in motor coupling. Aluminum alloy housings. Black, rust-resistant steel end fittings. Has 3/2-inch core of multiple strand, helically-wound high carbon steel wires. Spindle is 1/2-inch by 20-thread.

Motor. DUNLAP 1/2-H.P. 1750 R.P.M. sleeve bearing splitphase for 110-120-volt 60-cycle A.C.; of fine quality; sturdy, powerful!

Buffing Equipment. 6-in. double-thickness sewed buff. 6-cm.

Buffing Equipment. 6-in. double-thickness sewed buff; 6-oz. bar of rouge buffing compound for soft, nonferrous metals; 5-oz. bar of Tripoli (brown) buffing compound for aluminum, brass, wood, plastics, etc. Also 4-in. rubber and abrasive polishing wheel, ½-in. thick, ½-in. bore; 5½-in. flexible sanding plate with medium grit abrasive; 3-jaw chuck, screw-on type, ¼-in. canacity.

capacity.

99 AT 2651—Complete set, with motor. Wt. 31 lbs... \$29.50

99 A 02630—Complete set, without motor. Wt. 8 lbs... 14.75

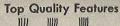
99 A 02633—Craftsman 50-inch Flexible Shaft without motor. Shipping weight 6 lbs... 10.95

99 AT 2619—Craftsman 50-inch Flexible Shaft with ½-H.P.

1750 R.P.M. sleeve bearing split phase motor for 110
120-volt, 60-cycle A.C. Shipping weight 29 pounds... \$25.75

9 A 2634—Flexible Shaft Extension (not shown). 38 inches long. Same construction as above flexible shaft. Without hand piece or motor coupling. Shpg. wt. 3 lbs. 2 oz... \$3.75

9 A 2622—Extra Core for above flexible shaft or extension. Shipping weight 1 lb. 2 oz... 2.45 





Helically wound carbon steel wire (23 wires, 5 layers in 50-in, shaft; 35 wires, 6 layers in 72-in, shaft; Minimum tensil strength 240,000 lbs, per square in,

50-in, shaft casing has inner layer of spring steel. Outer layer of soft steel resists lubrication leakage



72-in, heavy duty casing has oil tempered spring steel liner; oil-resistant fabric jacket; steel wire and braid reinforced synthetic

### **Hundreds of Uses**

Here's one of the most useful tools of all. Actually, there are hundreds of applications for this Flexible Shaft when used with the proper accessories. Hereare just a few: sharpen almost any cutting tool; sand furniture, woodwork, etc.; mix paint thoroughly, quickly; polish your car with no effort; drill in hard-to-reach places with minimum difficulty; remove paint from cars, etc.; remove carbon in engines; remove rust from metals; minimize the work involved in many tiresome household chores. Act nowl If you don't own a CRAFISMAN Flexible Shaft . . . you're working too hard! Here's one of the most useful tools of working too hard!



### CRAFTSMAN 72-inch Flexible Shaft

Extra long . . . and tough. Ideal for heavy duty use in garages, shops, factories and industrial plants . . . it's an indispensable multi-use tool.

Chrome plated steel hand piece and motor coupling both have extra large precision ball bearings for smoother operation and longer wear. Knurling on hand piece gives firm, non-slip grip. Black, rust resistant steel end fittings.

end fittings.

Extra long, 72-inch shaft. Fits ½-inch motor shaft. Spindle is ½-inch, 20-thread. Core is of ½-inch high carbon steel wire, helically-wound, multiple-strand. Inner casing is of helically wound steel, covered with heavy, abrasion-resistant synthetic rubber jacket . . . steel impregnated . . . will not scratch surfaces.

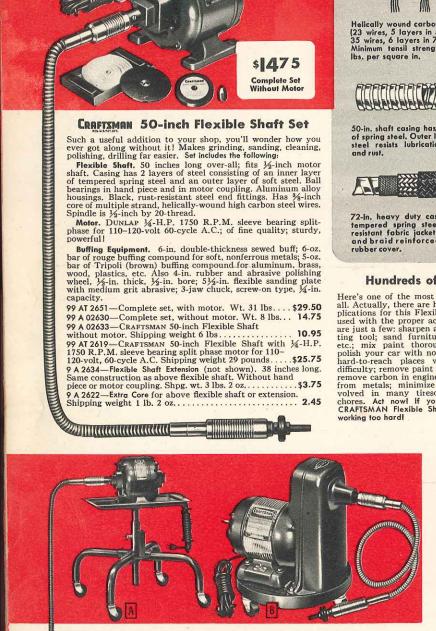
Unusually flexible! Absolutely leakproof! Supports core evenly. The spiral steel chrome finish outer reinforcement at end of shaft protects jacket. Complete with casing, core, motor coupling, hand piece and simple instructions for correct usage.

ple instructions for correct usage.

9 A 2682—Extra Core for above flexible shafts. Shipping weight 3 lbs. 4 oz.....

> Sears Easy Terms make it easy to buy all the tools you need for a complete shop NOWI For details see inside back cover

> > 111111



### Portable Flexible Shaft Outfits

CRAFTSMAN Portable Flexible Shaft Ouffit. Roll it right to your work . . . on easy-rolling swivel casters! Outfit includes: 50-in. Flexible Shaft (99 A 02633 described above); DUNLAP 34-HP 1750 RPM split phase motor (for 110-120-volt, 60-cycle, AC) with cord and plug; and portable stand (99 A 02062 listed below).

99 AT 2065—Shipping weight 45 pounds. Complete. \$29.95

CRAFTSMAN Portable Flexible Shaft Stand. For use with any CRAFTSMAN Flexible Shaft and motor. Adjustable height. Mounted on four swivel casters; two with locks. Two-speed motor operation adapts for sanding, polishing, etc., by mounting mandrel (not included). 99 A 02062—Shipping weight 19 lbs. Stand only......\$10.95

99 A 02639—Outfit, as above, but with CRAFTSMAN 1/2-HP 1750 RPM ball-bearing capacitor motor (for 110-120 volt, 60-cycle AC) with cord and plug. Wt. 55 lbs......\$65.95

CRAFTSMAN Multi-Speed Device. Use with portable base above; ¼, ¼ or ½-HP motor; and CRAFTSMAN 50 or 72-in. Flexible Shaft (described at top of page). Has three speeds: approximately 875, 1750 and 3450 RPM, using 1750 RPM motor. Ball baring shaft; floating motor mount. Height 12½ in. Complete with 2 cone-type pulleys; V-belt; bolts. 9 A 2621—Shipping weight 9 pounds. Attachment only......\$22.25



### Flexible Shaft, Grinding, Cutting Accessories

Mounted grinding tools for use on Flexible Shafts. Points made of highest quality vitrified aluminum oxide. Accurately mounted on ¼-inch steel shafts; run true. For finish work, die cutting, or other grinding work. Sizes given are stone sizes. Use 9A6458 for sharpening 9A2420 hollow chisel (described and listed on page 31.) Shipping weight each 3 ources. weight each 3 ounces.

Catalog No.	Diam.	Length	Each
(C) 9 A 6461	3/4 in.	21/2 in.	45c
D) 9 A 6463	3/8 in.	2 in.	45c
E) 9 A 6462	1/2 in.	2 in.	45c
F) 9 A 6459	l in.	1 in.	45c
G) 9 A 6458	11/16 in.	7/8 in.	45c
H) 9 A 6457	3/4 in.	11/16 in.	45c
J)9 A 6460	1 in.	1 in.	45c
K) 9 A 6443	1 in.	1/2 in.	45c
L)9 A 6444	11/2 in.	1/2 in.	45c

Cup Grinding Wheel. Can be used with a Flexible Shaft, electric grinders, etc. Compact wheel is ideal for grinding in hard-to-reach places. Constructed of high-quality, long-life material. Resinoid bonded. 36-inch lead bushed arbor hole. 5-inch diameter; 2-inch flared cup; 1-inch rim. Shipping weight 2 lbs. 4 oz. 9 A 6401—Silicon Carbide. For grinding and smoothing concrete and ing and smoothing concrete and other extra rough surfaces. . . . . \$3.69 9 A 6402—Aluminum Oxide. For

grinding, smoothing welds, etc. \$3.69

CRAFTSMAN 6-pc. Rotary Cutter Set. Use with Flexible Shafts, electric drills, etc. For milling, carving, deburring, etc. High-speed steel; heat treated. 1/4-inch diameter shanks.

9 A 2965—6-pc. set. Wt. 6 oz. . \$5.75 Individual Rotary Cutters. Wt. 3 oz. 9 A 2966—1/4-in. cylindrical ....\$1.00 9 A 2967-1/4-in. spherical shape. 9 A 2968-3/8-inch eliptical end).....\$1.00 9 A 2971—¼-in. conical shape. 1.00

CRAFTSMAN Wheel Guard. Fits any Flexible Shaft with 15/16-in.diameter hand piece.
9 A 2637—Wt. 1 lb. 2 oz.....\$3.65

R CRAFTSMAN Wheel Guard. Fits any Flexible Shaft with 15%-in. diameter hand piece. 9 A 2638—Wt. 1 lb. 3 oz.....\$3.65

CRAFTSMAN Angle Head. Ideal for sanding, polishing. Cast aluminum head. Ball bearings take thrust; needle bearings take radial load. Fits only, 99 A 02655 and 99 AT 2629.

9 A 2628—Wt. 2 lbs. 8 oz....\$29.75

# New CRAFTSMAN Sander Polisher Massager

Improved! Twice as much POWER . . Improved! "Dual-arc" motion produces uniform finish No motor to buy! No oiling! Just plug it in . . and it goes to work . . Dozens of handy uses



Polish your car— amazingly easy!



No tiresome pressing! All you do is guide it



Lightweight for vertical sanding



Excellent for body massaging

Ar Be Be Be

Bu Cel Club Con Dr Ele Ex Fle Grand Hos Lin



Stroke adjuster for efficient operation



Handy push-button on-and-off switch



### We believe it FAR superior to similar tools

Put away the "elbow grease!" This new, improved CRAFTSMAN Sander-Polisher-Massager turns those tedious, hard-work jobs into child's play. No rubbing! No pressing! No tired arms! Weight of tool does the work, you just guide it. Improved heavy duty reacher the control of the provided by the control of the provided by the control of the provided by th tance type motor gives twice as much power as before . . . does more work faster . . never needs oiling. Improved "Dual-arc" motion moves sanding platen in an arc, sands both with and across the grain without leaving scratches. 14,400 strokes per minute turns out super-smooth, uniform finishes. "Dual-arc" motion throws off sanding dust. Stroke adjuster for maximum efficiency.

Use for sanding furniture, woodwork, workshop projects, hard-to-reach corners, tight places, and other fine finishing work. Light enough for vertical sanding without undue fatigue (actual weight albs. 12 oz.). Puts high gloss finishes on hard or soft woods, plastics, and similar materials. Not for removing paint, varnish, or deep scratches. Uses open coated, lightweight backing type sandpaper no coarser than No. 80. Spring clamp holders let you change sandpaper or polishing pads in a few seconds.

Use for buffing and polishing your car, furniture, woodwork, silver-ware; for surfaces that are shellacked, varnished, painted, enam-eled, waxed—even shoes! Excellent for body massage (using either lamb's wool or velour pad).

Approved by Underwriters' Laboratories . . . the entire tool, not just the cord! Die cast housing. Gray baked enamel finish. Bakelite handle. Plug and 8-ft. cord with reinforced sleeve at strain nite handle. Flug and 5-ft. Cord with reinforced sleeve at strain point (next to tool). Can be used with any ordinary extension cord. Length 5½-in., width 2½-in., height 4½-in. For 110-120 volt 60-cycle A.C. only. With 9 extra sanding sheets (3 each fine, medium, coarse), a lamb's wool polishing pad, a velour polishing pad, and complete instructions. Order yours today!

9 A 2627—Shipping weight 4 pounds 6 ounces\$16.50
9 A 2782—Extra lamb's wool polishing pad. Shpg. wt. 2 oz45c
9 A 2783—Extra velour polishing pad. Shpg. wt. 2 oz
9 A 2784—Extra sanding sheets. Fine, medium, or coarse. State grit.  Shpg. wt. 2 oz. Package of 12 of any one grit

### SEARS EASY PAYMENT PLAN

It is possible to equip a complete power tool workshop for only a few dollars down on Sears Easy Payment Plan. You can carefully plan your shop and buy all the tools you need NOW... all at one time... and pay for the shop while you are using it. You can buy anything in this catalog on Easy Terms if your purchase totals \$20 or more. It takes only a 10% down payment with your purchase, and the balance in convenient monthly payments. See the table below for the amount of monthly payments. Any of our sales people will be glad to give you further information about Sears Easy Payment Plan.

If unpaid balance amounts to	We shall add for Easy Payments	Amount monthly is	If unpaid balance amounts to	We shall add for Easy Payments	Amount monthly is
Up to \$22.00 \$22.01 to 24.00	\$1.75 2.00		\$120.01 to \$130.00 130.01 to 140.00	\$12.00 13.00	\$10.50
24.01 to 26.00	2.25		140.01 to 150.00	13.50	
26.01 to 28.00 28.01 to 30.00	2.50 2.75		150.01 to 160.00	14.00	11.00
30.01 to 33.00	3.00	\$5.00	160.01 to 170.00	14,50	22.22
33.01 to 36.00	3.30		170.01 to 180.00	15.50	12.00
36.01 to 40.00 40.01 to 45.00	3.50 4.00		180.01 to 190.00	16.50	10.00
45.01 to 50.00	4.50		190.01 to 200.00	17.50	13.00
50.01 to 55.00	5.00		200.01 to 210.00	18.00	13.50
55.01 to 60.00	5.50		210.01 to 220.00	19.00	13.30
60.01 to 65.00	6.00	6.00	220.01 to 230.00	20.00	14.00
65.01 to 70.00	6.50	7.00	230.01 to 240.00	21.00	14.50
70.01 to 75.00	7.00	7.00	240.01 to 250.00	22.00	15.50
75.01 to 80.00	7.50	2-1/4-7-4-120	250.01 to 260.00	23.00	16.00
80.01 to 85.00	8.00	8.00	260.01 to 270.00	24.00	16.50
85.01 to 90.00	8.50		270.01 to 280.00	24.50	17.00
90.01 to 95.00	9.00	9.00	280.01 to 290.00	25.00	17.50
95.01 to 100.00	9.50	7.00	290.01 to 300.00	26.00	18.50
100.01 to 110.00 110.01 to 120.00	10.00	10.00	For balances over \$3		ny Sears

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We reserve the right to change the price of any item in this catalog if it becomes necessary to do so . . . Furthermore, should the Federal Government or any State increase by taxes or otherwise the cost or selling price of any of the merchandise shown in this book, we reserve the right to add such taxes or other increases of cost or selling to the prices shown . . . The prices shown in this catalog are good for the continental United States only.

### INDEX

brasives 10, 46, 47	Mandrels11
rbors 22, 23, 25, 27, 33, 37	Miter Gauges11
and Saws and Blades 12, 13	Motors and Accessories38, 39
elts	Planers
enches, Power Tool9	Polishers20, 21, 49
ench Saws, Accessories Inside front	Polishing Equipment10, 21, 46, 47
	Polishing Heads41
cover, 1, 2, 3, 4, 5 uilders Saw	Powr-Panl
enters 22, 23, 25, 27, 33	Pulleys44
hucks 21 to 27, 31, 33	Radial Saw8
lamps	
	Rotary Tools, Accessories34
ut-Off Wheels	Router35
ado Sets	Sanders 19, 20, 21, 49
rill Presses, Accessories 28 to 31	Sanding Equipment 10, 46, 47
rills 30, 35, 36, 37	Saw Blades 6, 7, 10, 11, 13, 15
ectric Hand Saws	Saw Guide
tension Cord	Saw Horse Brackets
exible Shafts	Set Screws
lue	Shapers and Shaper Cutters 18
rinders 35, 40, 41	Soldering Irons, Solder
rinding Wheels	Swing Saw 8
ack Saws	Switches
struction Manuals	Thickness Planers 16, 17
g Saws and Blades 14, 15	Tool Cabinets30
inter-Planers	Tool Lights9
ithes	Vises11, 32
neshaft Accessories	Welders and Accessories 42, 43

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SEARS, ROEBUCK AND CO.

