# SEARS CRAFTSMAN REG. U. S. PAT. OFF POWER TOOLS

1963

ANOTHER SEARS FIRST!

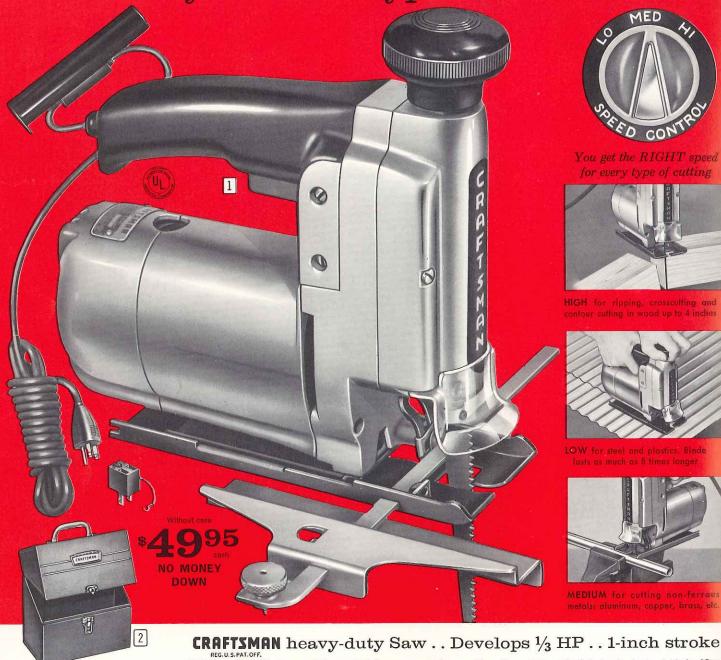
New CRAFTSMAN Multi-Speed
Sabre Saw gives you
the right speed
for every type of cutting

SEARS
ROEBUCK AND CO.

Satisfaction Guaranteed or Your Money Back

# First at Sears...a Multi-Speed

Sabre Saw with full power at every speed to let you cut all types of materials



REG.U.S.PAT.OFF.

1 We believe this is one of the greatest improvements in Sabre Saws in years. It's another achievement of modern electronics. Speed is changed electrically with semi-conductors. No gear-trains necessary . . no loss of power at any speed. You can cut practically all materials efficiently because you have the RIGHT speed for every job.

cause you have the RIGHT speed for every job.

Industrial quality for heavy-duty continuous service. 1inch stroke means extra capacity and faster cutting. Does
work of 8 different saws—rip, crosscut, coping, jig, scroll,
band, keyhole and hack saws. Cuts Masonite Presdwood,
tile, Formica, wallboard, cardboard, aluminum, brass, copper, steel, conduit and BX. Excellent for cutting wall partitions with the 6-inch blade, for window or door openings.

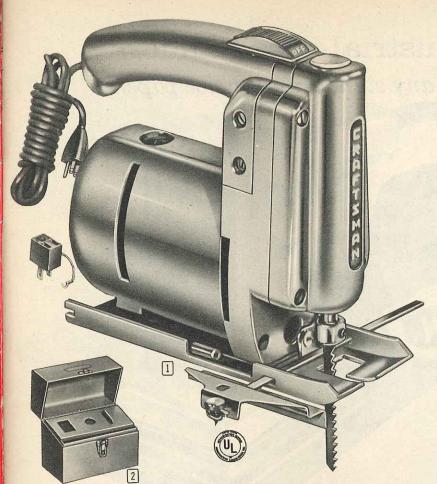
No drilling necessary; makes its own starting hole. Many
extra uses because you get 7 different blades—long 6-in.
blade for straight cutting in wood up to 4 in. thick; nonsplinter blade for plywood and veneer; knife-edge blade for
rubber, leather, cardboard; 7 and 10-teeth-per-inch for wood;

rubber, leather, cardboard; 7 and 10-teeth-per-inch for wood; 24 and 32-teeth-per-inch for metals.

New clear plastic chip-deflector in front of blade. New handy blade-holder attaches to cord. Cool plastic-coated top handle, plus auxiliary handle-knob. Trigger switch with lockbutton. Counter-balanced drive assures minimum vibration. Ball, needle, and oil-impregnated bearings. Polished aluminum alloy housing. Base tilts 45° to 90°. Extra-large base plate for cutting stability. Sawdust blower. Universal motor. Circle-cutting and edge-guide attachment, 10-ft. 3-wire cord, ballengthes more ballength 110, 120 with 60 civils 60. Ul. plug, adapter, wrench, holder. 110–120-volt 60-cycle AC. UL approved (Industrial Standards). Guaranteed one year (see opposite page for details of guarantee). M 2772—Shipping weight 8 pounds 12 ounces .....\$49.95

As above, but single speed. Without blade container or plastic chip-deflector. Handle not plastic coated. 6 blades. 9 M 27986—Shipping weight 8 pounds 5 ounces . . . . . \$39.95

Steel Carrying Case for above saws. 11½x6½x12½ in. 9 M 14821—Shipping weight 6 pounds 12 ounces....\$5.49



# CRAFTSMAN Sabre Saw

REG. U. S. PAT. OFF.

Develops over 1/5 HP . . ½-inch stroke

Without \$2795 NO MONEY DOWN

• It actually does the work of 8 different saws

· Cuts wood, plastic, plywood, wallboard, leather, metals

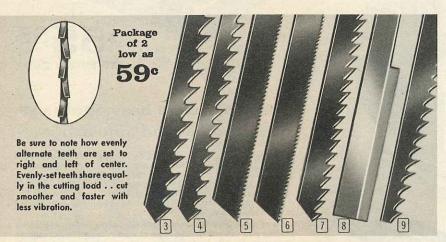
It will be one of the most versatile tools in your shop. Does the work of rip, crosscut, coping, jig, scroll, band, keyhole and hack saws. A fine tool for the home craftsman—yet powerful enough for rugged industrial use. A big time-saver in plumbing, heating and electrical installations.

Cuts a 2x4 with ease. No drilling necessary for blind cuts because it makes its own starting hole. Counterbalanced drive reduces vibration for maximum cutting accuracy. Top handle permits positive control. Convenient finger-tip slide switch for instant starting and stopping.

Polished aluminum alloy housing. Steel base plate tilts 45° to 90° for angle cuts. Fan blows sawdust from guide line. Ball, needle and oil-impregnated bearings. Universal motor. Circle-cutting and edge-guide attachment for perfect circles and straight lines. 3 blades (7, 10 and 32 teeth per inch), 10-ft. 3-wire cord, plug, adapter, wrench, holder. 110-120-volt 50-60-cycle AC-DC. UL approved (Industrial Standards). Guaranteed one year (see below). 9 M 27946—Shipping weight 5 pounds 15 ounces............\$27.95

#### GUARANTEE

We will repair at no charge any Sears Sabre Saw that shows defects in materials or workmanship, if returned within the time specified in the description.



# CRAFTSMAN professional-quality Sabre Saw Blades fit all leading makes of sabre saws

Assortment \$599

They fit all these saws—CRAFTSMAN . Black & Decker . Dormeyer . Disston . Stanley . Millers Falls . Skil . Cummins . Ram . Speedway . Shopmate . Wen . Forsberg . McGraw.

Each tooth precision-ground after a unique heat treatment which keeps blades flexible without loss in toughness. Woodcutting and knife-edge blades are high-carbon steel. Metalcutting blades are made of M2 high-speed steel (chromium, vanadium, tungsten alloy). Two blades in each package except 9 M 2875 sold singly. Shipping weight 2 ounces.

Catalog No.	Teeth per in.	Read description of uses below	L	ength	Price
3 9 M 28711	7	Soft wood (1x4's, 2x4's, plaster-board). Ripping	31/2	inches	Per package 59c
4 9 M 28712	10	Hardwood, wallboard, general crosscutting	31/2	inches	Per package 59c
5 9 M 28701	32	Steel rods, pipe, sheet steel, etc	3	inches	Per package 79c
6 9 M 28702	24	All non-ferrous metals (brass, copper, aluminum, etc.)	3	inches	Per package 79c
7 9 M 2876	10	Finish cuts in plywood, veneer, to 1½ in. thick.	3	inches	Per package 98c
8 9 M 2873	Knife Edge	Rubber, leather, tile, cardboard, wallboard	3	inches	Per package 59c
9 9 M 2875	7	Extra-long blade for cutting, branches, logs, 2x4's, 4x4's, etc	6	inches	Each 79c



1/2-inch stroke. A medium-duty saw which will handle the majority of home-workshop projects. Cuts plywood, 2x4's, etc. Built-in blower clears sawdust from line of cut. Makes its own starting hole.. no drilling needed. On-off switch. Precision sleeve bearings. Steel base plate. Universal motor. For 110-120-volt 60-cycle AC. With 3 blades (7, 10 and 32 teeth per inch), 6-ft. 3-wire cord, plug, adapter. UL approved. Guaranteed 90 days (see guarantee above).

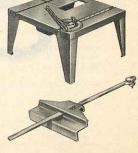
9 M 2775—Shpg. wt. 4 lbs. 11 oz........\$13.99

Sabre Saw Table. Lets you use your sabre saw as a jig saw. Makes it possible to cut circles, curves, and straight lines on small wood parts. With miter gage and two miter grooves. Stamped steel. 14 1/4 x 16 3/4 inches. For use with all sabre saws on these two pages.

9 M 17414—Wt. 8 lbs. \$7.99

Circle-cutting and Edgeguide Attachment. Fits all sabre saws on these 2 pages. Helps give you professional results

9 M 27945-Wt. 13 oz.\$1.99



Zone 1 and 2 SEARS 23

# CRAFTSMAN Industrial-type Sanders

... use half-sheets of any standard abrasive paper



# For continuous heavy-duty use in cabinet and auto shops

Heavy-duty sanders that give you the two basic sanding motions needed in the cabinet or auto shops: Rapid circular motion for taking down rough surfaces fast, removing old paint or varnish. ingertip-controlled slide lever changes circular to high-speed straight-line motion for smooth finishing and final sandings. The complete process from roughing-down to finishing-up is combined in this Dual-Action Sander.

in this Dual-Action Sander.

Large sanding surface covers over 40 square inches. 4½x9-inch sanding pad extends beyond sides of sander, means easier sanding in corners. Handle knob detaches, also fits into either side. Ruggedly designed aluminum housing. Locking trigger switch. 100% ball-bearing universal motor develops over ½ HP. 115-volt, 50-60-cycle AC-DC. Underwriters Laboratories approved (Industrial Standards). Also meets performance requirements of Fed. Spec. 005-90A. Guaranteed for one year (see bottom of page). 10-foot 3-wire cord, plug and adapter. One each fine, medium and coarse sanding sheets included. Order extra wool pad 9M2537 under finishing sanders on opposite page; for aluminum oxide sheets and Karbo-Grit sheets see note at bottom of this page.

Dual-Action Sander without dust pickup. As described above. Makes 4550 circular motions, 4350 straight-line motions per minute. Positive-grip abrasive paper clamp mechanism. Designed to be used with dust pickup attachment sold below.

NO MONEY DOWN

9 M 2240—Shipping weight 9 pounds......\$45.95

2 Dust-Pickup, Hose and Hose Adapter. Designed for use with Dual-Action Sander above. Pickup frame fits over base of sander and picks up over 90% of sanding dust. Pickup adapter end of hose fits Craftsman Home 'n' Shop vacuum and most other household vacuum cleaners. This attachment cuts your dust problem to a minimum while sanding, nearly eliminates sweeping.

9 M 22405—Shipping weight 2 pounds 3 ounces....\$9.95

Dual-Action Sander with built-in, self-contained Dust-Pickup System. Vacuum suction, directly engineered to sander and sanding pad, sucks up sawdust as it develops. blows it into attached filter bag. Bag detaches for quick emptying and re-use. is held upright by stiff wire frame. swivel-mounted to stay out of your way. Vacuum pickup helps keep abrasive paper from clogging. increases efficiency of sander. As a result this sander removes wood up to 25% faster than ordinary sanders without dust pickups.

Sander makes 4150 circular motions. 3950 straight-

Sander makes 4150 circular motions, 3950 straight-line motions a minute. Positive-grip abrasive paper clamp mechanism. Sander base enclosed by protective high-impact plastic skirt. 9 M 2241—Shipping weight 9 pounds 4 ounces...\$55.95

NOTE: Abrasive sheets for these sanders on page 23. No-Load paper is especially recommended. GUARANTEE: We will repair without charge any sander on this page showing defects in materials or workmanship only, if sander is returned to us within one year of date of purchase.



CRAFTSMAN Orbital Sander-Polisher

Use for wood removal . . medium and fine sanding, finishing, waxing and polishing

Sander \$2499 NO MONEY DOWN

This is a fine, multi-purpose sander for the home repairman and the home craftsman. Use it to sand wood down to custom smoothness.. to remove old paints and varnishes.. for smoothing and finishing dry-wall joints.. for sanding and polishing plastics and some metals. (For polishing use 9M2530

Sander is of sturdy design . . rugged enough for medium wood removal . . yet lightweight and handy enough for "arms' length" work overhead . . or for sanding and smoothing vertical

Sander base is motor-driven, delivers 3500 rapid circular motions per minute. Handle knob fits front and either side for individual adjustment. Housing is cast aluminum...tough, lightweight and non-rusting.

For greater efficiency and comfort in sanding, get dust pickup attachment sold separately, below . . reduces sanding dust by as much as 90% . . also helps reduce clogging of abrasive paper you are using. Dust pickup frame fits around base of this sander.

110-120-volt, 60-cycle AC. UL approved. Guaranteed for one year (see below). 10-foot, 3-wire cord, plug, plug adapter. 4 each fine, medium, coarse aluminum oxide sheets. 9 M 2581—Shipping weight 5 pounds 11 ounces......\$24.99

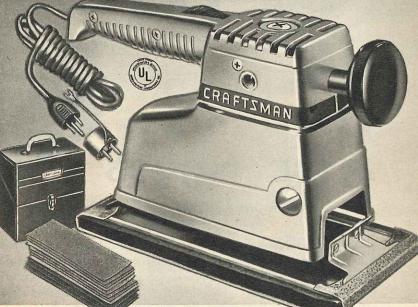
Steel Carrying Case for above sander.

9 M 14821—Shipping weight 6 pounds 12 ounces.......\$5.49

Dust Pickup Attachment with Hose, Hose Adapter. For above sander. Connects with CRAFTSMAN Home'n'Shop Vacuum and most other tank-type household vacuum cleaners. 9 M 25815—Shipping weight 2 pounds 2 ounces......

Lamb's Wool Polishing Pad. Use two: 1 for wax, 1 for buffing. 9 M 2530—Shipping weight 2 ounces...... Each 69c





Heavy duty \$299 NO MONEY Sander only \$299 NO MONEY DOWN

# CRAFTSMAN Finishing Sanders for professional-quality finishing jobs

Medium duty \$1599

Medium-duty Sander. High-speed magnetic vibration delivers 14,400 strokes per minute. Sander designed for professional type finishing on furniture and cabinets. Do NOT use for removal of paint, varnishes, deep scratches. (See top of page for heavier sander.)

Magnetic-impulse driven sander needs no oiling, has no belts or brushes to wear out. Rubber-mounted handle absorbs pad vibration and heat. Impact-resistant housing of lightweight aluminum won't rust. 3%x7-inch pad with positive-grip paper clamps. 110-120-volt, 60-cycle AC. 10-foot, 3-wire cord with plug, adapter. 2 each fine, medium, coarse aluminum oxide sanding sheets. UL approved. Guaranteed for one year (see bottom right of page).

9 M 762—Shipping weight 5 pounds 6 ounces.......\$15.99 9 M 14821—Steel Carrying Case, Wt. 6 lbs. 12 oz......... \$5.49

Heavy-Duty Sander. Magnetic action delivers 14,400 high-speed strokes per minute to produce unusually smooth surfaces. Rubber-mounted handle reduces vibration, heat.

An excellent sander for smoothing, finishing and polishing of wood and plastics before applying paint, varnish or other types of coating. 3-position auxiliary knob.

4½x8¼-inch pad with positive-grip paper clamps. Housing of lightweight aluminum.

won't rust.

UL approved (Industrial Standards), 1-year guarantee at right, 110-120-volt, 60-cycle AC, 10-ft., 3-wire cord, adapter. Includes lamb's wool polishing pad and 12 assorted aluminum oxide sanding sheets.

Sander. As described in column at left. 9 M 768—Shipping weight 8 pounds.. \$29.99

Steel Carrying Case. Compact accommodation for above sander, room for accessories 9 M 14821—Shpg. wt. 6 lbs. 12 oz......\$5.49

Extra Lamb's Wool Polishing Pad for above sander. 9 M 2537—Shipping weight 3 oz............89c

CRAFTSMAN GUARANTEE: We will repair with-out charge any CRAFTSMAN sander on this page showing defects in materials or workmanship if sanderis returned within one year of date of purchase.



# 7-inch CRAFTSMAN Sander or Polisher

. . for auto shops and light industry



- · Big 7-inch diameter for maximum area coverage and better polish distribution . . low front housing for getting into tight places
- The Craftsman one-year guarantee against defects in workmanship, materials . . your assurance of quality and long-time dependability
- · Polisher and sander designed to satisfy the requirements of the professional workshop and home craftsmen who demand the best

1 For polishing large surfaces of wood, metal or plastic.. for buffing waxes and polishes to a high, even gloss. For heavy-duty use in service stations, body-fender shops or for jobs in light industrial plants.. yet handy enough for the home craftsman in waxing his car and floors, or table, counter and cabinet-tops.

For extra efficiency, use polish-dispenser sold below. Attaches to forward part of polisher. flexible nozzle extends beyond edge of polishing bonnet. No stopping for applications of polish . . just press plunger and continue buffing. Polisher develops over 1 HP, 1500 RPM for maximum effectiveness without burning wax. Flexible back-up pad "gives" under pressure, helps prevent uneven finish. Handle screws into either side.

UL approved (Industrial Standards). 115-volt, 50-60-cycle AC-DC. 10-foot, 3-wire cord, adapter. Includes wool bonnet, can of polish, eye-bolt for overhead tool-balance. 9 M 777—Shipping weight 14 pounds.....

Polish Dispenser. 1/2-pint capacity. Screw-off lid for easy filling and cleaning. 

Extra Wool Bonnet. Get two . . use one for spreading polish, one for buffing. 

# CRAFTSMAN 7-inch Sander

NO MONEY DOWN

Professional-type sanding of large surfaces

For large-scale, heavy sanding . . for wood and paint removal, feather-edging, weld-grinding, cleaning of castings. For work on metal, wood, plastics.

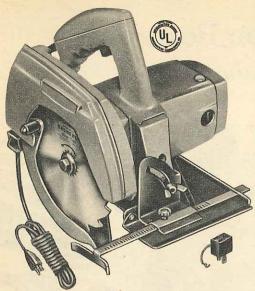
9 M 776—Shipping weight 14 pounds.........\$69.95

- Aluminum Oxide Sanding Discs. For sander above. Tough fiber backing. Package of 10.

  9 M 25290—No. 80 grit (fine). Wt. 1 lb. 3 oz. Pkg. \$3.39

  9 M 25291—No. 50 grit (medium). Wt. 1 lb. 7 oz. Pkg. 3.69

  9 M 25292—No. 36 grit (coarse). Wt. 1 lb. 10 oz. Pkg. 3.98
- GUARANTEE: We will repair without charge any power tool on this page showing defects in materials or workmanship, if returned within one year of date of purchase.



#### Economy 61/2-inch Saw Develops 11/2 HP

95 NO MONEY

Home-owner type for general use. Precision sleeve bearings. Safety clutch helps resist burn-out. Two guide lines for all angle cuts. Retractable

out. Two guide lines for all angle cuts. Retractable blade guard. Sawdust blower keeps line of cut clean of sawdust. Aluminum alloy housing.. light and strong.. won't rust. Handy rip guide.

Cuts a 2x4 at 45 degrees. Depth of cut 0 to 2½ inches at 90 degrees; 0 to 1¾ inches at 45 degrees. No-load speed 4500 RPM; full-load speed 4100 RPM. 110-120-volt 50-60-cycle ACDC. Combination blade. 10-ft. 3-wire cord, plug, adapter, wrench. UL approved (Industrial Standards). Guaranteed 90 days (see opposite page for details). (Note: A steel carrying case for this saw is listed on the opposite page.) is listed on the opposite page.)

9 M 2781—Shipping weight 14 pounds. ....\$34.95

> IT'S EASY to own a complete Power Tool Shop when you use Sears Easy Terms . . see page 58



Sealed precision ball and needle bearings

• Kromedge blade stays sharp 5 times longer

Here in a 6½-inch saw—you get heavy duty contractor-type construction PLUS the four exclusive Crattsman features listed for the 7½-inch saw on the facing page. (1) Electro-safety-switch helps resist burn-out; more effi-cient than mechanical-type safety clutches. (2) Push-but-tender than the contractor of the contractor. cient than mechanical-type satety cutches. (2) Fush-button arbor lock makes it extra-easy to change blades or attach accessories. (3) Convenient telescoping self-storing rip guide gives you extra ripping capacity. (4) Self-storing blade removal wrench is always handy.

Bearings permanently lubricated. Kromedge chisel-tooth combination blade stays sharp 5 times longer than ordinary steal blades. Polished aluminum allow housing. Retracted blades. Polished aluminum allow housing.

combination blade stays sharp's times longer than ordinary steel blades. Polished aluminum alloy housing. Retractable blade guard. Sawdust blower. Handy pistol grip. Single guide line for all angle cuts. Aluminum base plate. Tilt and depth controls located together.

Cuts a 2x4 at 45°. Depth of cut 0 to 2½ in. at 90°; 1¾ in. at 45°. No-load speed 4900 RPM; full load speed 4500 RPM. 110–120-volt 60-cycle AC. Blade has 5½-inch hole. 10-ft. 3-wire cord, plug, adapter, wrench. UL approved (Industrial Standards). Guaranteed one year (see opposite page for guarantee and carrying case). 99 M 2786C—Shipping weight 15 pounds...... \$49.95 CRAFTSMAN 61/2-inch Saw \$4495 NO MONEY

Develops 13/4 HP

As saw at left but with a steel base, mechanical safety clutch, standard rip guide, ball and sleeve bearings. No arbor lock or self-storing wrench. 110-120-volt 50-60-cycle AC-DC. UL approved (Industrial Standards). Guaranteed 1 year (see opposite page). 9 M 2783—Shpg. wt. 14 lbs.....\$44.95

\$2995 5 \$498 **\$29**95 3 Without saw

# You can give your Electric Hand Saw many extra uses

1 Portable Saw Guide. Use with any electric hand saw or portable sabre saw. Make accurate angle cuts and comaccurate angie cuts and compound miters (using bevel adjustment on saw); lay out carpentry jobs; or use as regular protractor. Can be set at any angle 0 to 75° right or left. 16-gage steel.

2

\$1699 Without guard, miter gage or Power Pak

Cuts can be made easily by placing saw shoe against saw guide straight-edge, and guiding it along edge. Shipping weight 3 pounds.

9 M 1719.....\$3.99

2 Bench-saw Table Top. Convert your Sears
Electric Hand Saw (circular type) into
a bench saw. Big 20x25-inch work area. Heavy
gage steel. Two miter-gage grooves. Adjustable rip fence. Miter gage, saw-guard and
Power Pak are not included (order these three
items below) items below). 99 M 1716L—Shpg. wt. 22 lbs......\$16,99

Saw-guard Assembly. Shown on Table Top above. Levels with work. Includes bladeguard, splitter and non-kickback pawls. 9 M 21046—Shpg. wt. 2 lbs. 10 oz......\$7.79

Miter Gage. Shown on Table Top above. For description, see page 55.

9 M 2760—Shpg. wt. 5 lbs. 2 oz......\$10.95

CRAFTSMAN Power Pak. Shown on Table Top above. Centers all power at one point. 110-115-volt AC. 15 amp. UL approved. See page 39 for complete description. 9 M 2134—Shpg. wt. 1 lb. 13 oz......\$4.98 CRAFTSMAN Pluning Accessories. Convert your electric hand saw into a portable planer with (3) or into a bench-type jointer-planer with (3) and (4). Use with Craftsman Electric Hand Saws or Black and Decker U-60, U-61, U-62, U-70; Skil 686, 687, 698; Porter Cable 125, A-6, 115, 507; Millers Falls 600, 610, 700; Stanley W-6; Mall 60; Port. Electric 614. (Saw not included.)

Portable Planer Attachment. Die cast aluminum body. Two-knife blade moves at triple saw RPM. Fence adjusts to 45°. Cuts 2½ in. wide to ½ in. deep. 7½-in. shoe. Full length 20¾ in. Two pulleys; V-belt. 9 M 28454—Shpg. wt. 7 lbs. 6 oz. . . . . . \$29.95

4 Bench Planer Conversion Kit. Use with attachment above to convert your electric hand saw into a bench-type jointer-planer. Removable planer guard; clamps. Steel legs. 9 M 28453—Shpg. wt. 5 lbs.......Kit \$4.98 5 Chain Saw Attach-ment. Converts these Electric Hand Saws to chain saws: 99M2789C, 99M2786C, 9M2783, 9M2781 (and previous 99-2787C, 99-2796C, 99-2790C).

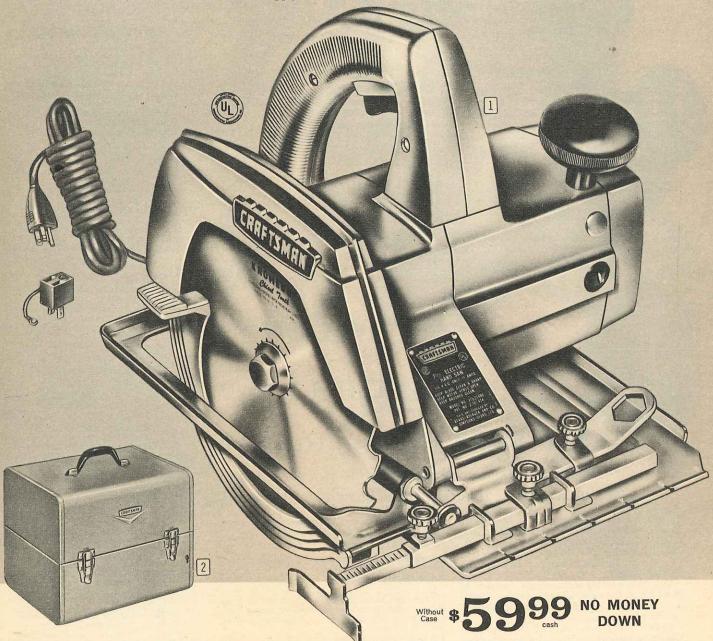
Slices through logs or lumber up to 10 inches thick. Rips or crosscuts. Trims and prunes trees. Starts its own hole . . cuts through walls, floors or ceilings. Does a fine job in construction work, building and industrial maintenance. Saw not included. Shipping weight 4 lbs. 3 oz 9 M 2777 ..... \$29.95

Extra Chain-saw Blade. 9 M 27904-Wt. 10 oz. \$12.99

# CRAFTSMAN Industrial 71/2-inch Saw

with 4 exclusive features

- 1 ELECTRO-safety-switch resists burn-out. Cuts out when saw is overloaded. More efficient than mechanical safety clutches
- 2 Push-button arbor lock makes it extra-easy to change blades or attach accessories. Just lock the arbor and apply the wrench
- 3 Convenient telescoping self-storing rip guide gives you extra ripping capacity with this saw
- 4 Self-storing blade-removal wrench is always handy for changing blades or accessories



## The finest Electric Hand Saw we've ever sold . . Develops 2 HP

- Sealed precision ball and needle bearings . . permanently lubricated for extra-smooth performance
- Kromedge chisel-tooth combination blade stays sharp 5 times longer than ordinary steel blades

Superb professional quality . . a real workhorse! A rugged, power-packed tool designed to handle the tough jobs in construction, industry and farm. Notice that it gives you quality features you'll find in NO other 7½-inch electric hand saw!

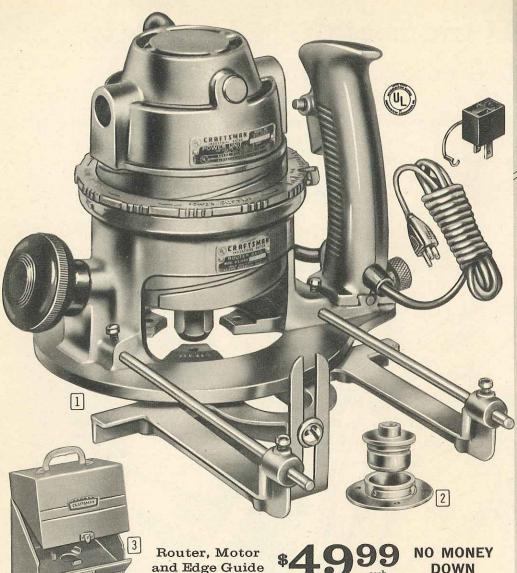
Polished aluminum alloy housing. All-position handle directly over saw center-of-gravity for proper balance and easy handling. Two-position auxiliary knob for excellent control. Retractable blade guard . . can be rotated with handle for blind or cove cuts. Sawdust blower keeps line clear of sawdust. Single guide line for all angle cuts. Graduated steel base plate. Fast-action controls, conveniently located at rear of saw.

controls, conveniently located at rear of saw.
Depth of cut 27/16 inches at 90 degrees; 23/16 inches at 45 degrees. No-load

speed 5000 RPM; full-load speed 4200 RPM. 110-120-volt 60-cycle AC. Blade has 5%-inch center-hole. 10-ft. 3-wire cord, plug, adapter, wrench. UL approved (Industrial Standards). Guaranteed one year (see details of this guarantee below).

**GUARANTEE:** 

We will repair at no charge any Sears Electric Hand Saw that shows defects in materials or workmanship, if returned within the time specified in the description



CRAFTSMAN Power Router

Do all these fast, accurately in your own workshop... rout . . groove . . mortise; make dovetail, tenon joints

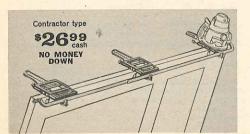
[1] Make picture frames, drawers . . chests, book cases, other pieces of furniture. Motor develops 1½-HP for fast, smooth, precision cutting. Ball bearing. 110-120-volt, 50-60-cycle AC-DC. Sturdy aluminum body . . nickel-plated steel sub-base.

Makes cuts to 1¾ inches deep . . marked in 64ths inches for close, accurate cutting. Hardened-steel collet-type chuck grips 1/4-inch shank bits. (See bits shown at right.)

10-foot 3-wire cord, adapter. UL approved. Wrenches, instructions manual. Guaranteed one year, see below.

Router Motor and Edge Guide.

9 M 2501—Shipping weight 13 pounds.....\$49.99



Trammel Point. Use with Power Router shown above to cut circles, 2 in. to 26 in. diameter.

9 M 25154—Shipping weight 1 pound 4 oz......\$3.98

Router Edge Guide. Fits either side of Router. Stainless steel rods, contour finger.

9 M 25153—Shipping weight 1 pound 11 oz.....\$4.99

2 Template Guide Bushings. 3 bushings for hinge mortising (5%-inch outside diameter); stair treads; inlay work; dovetail joints (½-inch outside diameter). Ball detent holder.

9 M 25059—Shipping weight 1 pound 2 oz......\$5.99

3 Steel Carrying Case. Stores router, bits and accessories. 1014x71/8x121/8 inches. 9 M 1487—Shipping weight 7 pounds 5 oz. ..... \$5.98

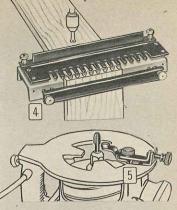
#### 3-section Butt Hinge Template

Does away with guesswork on hinge and lock-face mortising work. Template guides router without your having to change the setting.

For doors and jambs with square or round-cornered hinges up to 5 inches.

Mortise doors up to 8 feet high and ¾ inches to 2½ inches thick. You can transfer template from door to jamb without changing your settings.

For two and three-hinge doors. Shipping weight 15 lbs. 99 M 2574C.....\$26.99



#### Dovetail Template; Formica-trimmer

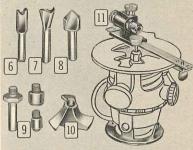
Dovetail Template for 9M2501, left, other routers (Skil, Stanley, etc.). Exact spacing and depth adjustment for flush or rabbeted dovetall joints. Takes stock to 12 in. wide, \$\frac{5}{16}\$ to \$1\frac{1}{2}\$ in. thick. End plates, plastic comb, clamps. Without bit or guide bushings.

9 M 2572—Weight 9 lbs. 10 oz...\$19.99

Trims, bevels Formica table tops, sink openings. Follows contours. Roller guide. Fits router 9M2501, left.
Adjusts for width and depth of cut. Carbide-tipped cutter bit.

9 M 2573—Shipping wt. 9 oz.....\$4.99

Carbide-tipped combination straight and bevel Formica Cutter Bit. 9 M 2541—Shipping wt. 3 oz......\$4.49



#### Kromedge Router Bits

Kromedge Router Bits. Fit 9M2501 at left, Stanley, Porter Cable, Skil, other routers. 4-in. diam. shank. For grooving, rabbeting, mortising. Use also with drill presses having lock or collet type chuck.

6 Straight-Face Router Bits. Wt. 3 oz. 49 M 2552—1/8 inch
49 M 2552—1/8 inch\$1.49
9 M 25521—1/4 inch 1.49
9 M 25522—3/8 inch 1.99
9 M 25523—½ inch 2.49
11/16-in. Stair-Flute bit. 9 M 2518—Shipping weight 3 oz 3.49
Dovetail Cutter Bits, Wt. 3 oz.

9 M 25531—½ inch	
8 V-groove or Chamfering Bi	t.
9 M 2557—Shipping wt. 3 oz\$3.9	
Veining Bits, Shipping wt, 2 oz.  9 M 2559—1/8 inch	

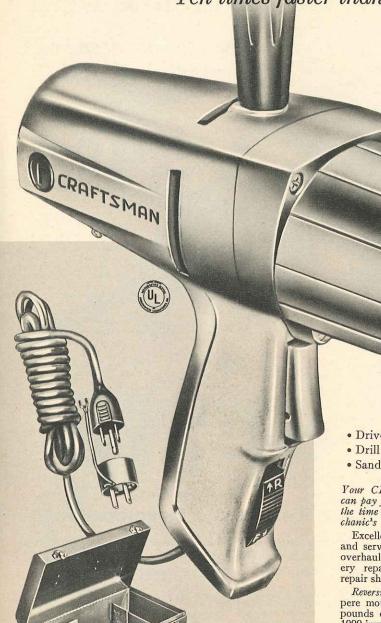
9 M 25593—1/32 inch...... 1.79 9 Two Pilots with 1/4-in. x 28-thread Arbor. Use with bead, cove bits (10). 9 M 2589-Shipping wt. 3 oz... Set \$1.99

10 1/2 -inch Bead Bit. For (9) above 9 M 25541—Shpg. wt. 3 oz	ve.
1/2-inch Cove Bit. (For 9).  9 M 25551—Shipping wt. 4 oz	
%-inch Bead Bit. (For 9). 9 M 25542—Shipping wt. 3 oz	
%-inch Cove Bit. (For 9). 9 M 25552—Shipping wt. 3 oz	

Sharpening Attachment for shaper and router bits. Collet chuck grips 4-inch diameter shank bits. Vertical, horizontal and angular adjustment, 9 M 25159—Shpg. wt. 2 lbs. 7 oz..\$12.99

# CRAFTSMAN Reversible Impact Tool

Ten times faster than hand tools



• Drive, remove studs, bolts and nuts . . thread rods, tap metals • Drill holes in steel, wood and masonry . . wire brush metals

Sand and smooth finish wood and metal surfaces fast

Impact Tool Without chuck, bit or case

NO MONEY DOWN

Your CRAFTSMAN Impact Tool can pay for itself very quickly in just the time you save alone! It's a mechanic's portable power house!

Excellent for garage, factory, farm and service station. Ideal for auto overhaul, tire rotation, farm machinery repair, building maintenance, repair shops, masonry drilling.

Reversible. Power-packed, 4-ampere motor delivers over 100 footpounds of driving torque . . with 1900 impacts per minute as a rotary hammer. 1/2-inch square drive.

Extra handle screws into housing top for 2-hand control. Reverse and on-off trigger switches on handle.

Aluminum alloy housing. Greasesealed ball-bearing construction. Never needs lubrication.

110-120-volt, 50-60-cycle AC-DC. Attached 10-foot 3-wire cord and adapter. Meets performance requirements of Federal Specs. WW-650a. UL approved (Industrial Standards).

Guaranteed for one year. bottom of the opposite page.)

Impact Tool without chuck, bit, case. Shipping weight 11 pounds.

9 M 1885.....\$59.99

Impact Tool with chuck and case. Shipping weight 19 pounds.

99 M 18853C......\$64.99

Chuck Only. 1/8 to 1/2-inch. Grips wood bits, twist and masonry drills, taps. 1/2-inch square drive. Shipping weight 1 pound 6 ounces.

9 M 2253.....\$7.49

#### Make your Portable Power House do more with these Impact Tool Accessories

Impact Sockets. ½-inch square drive. 6-point openings. Available in the eight sizes listed below. Please be sure to order the sizes you want by their correct catalog numbers.

Shipping weight each 6 ounces.

9 M 44005—11/16 in...79c 9 M 44006—34 in....79c 9 M 44007—13/16 in...85c 9 M 44001—<sup>7</sup>/<sub>16</sub> in... 69c 9 M 44002—<sup>1</sup>/<sub>2</sub> in... 69c 9 M 44003—<sup>9</sup>/<sub>16</sub> in... 75c

9 M 44004—5% in...75c 9 M 44008-78 in...85c

2 Die Holder. For threading or re-threading rods, studs and bolts. Takes 1½-inch diameter round dies. Set screw holds dies securely . . assure accurate work.

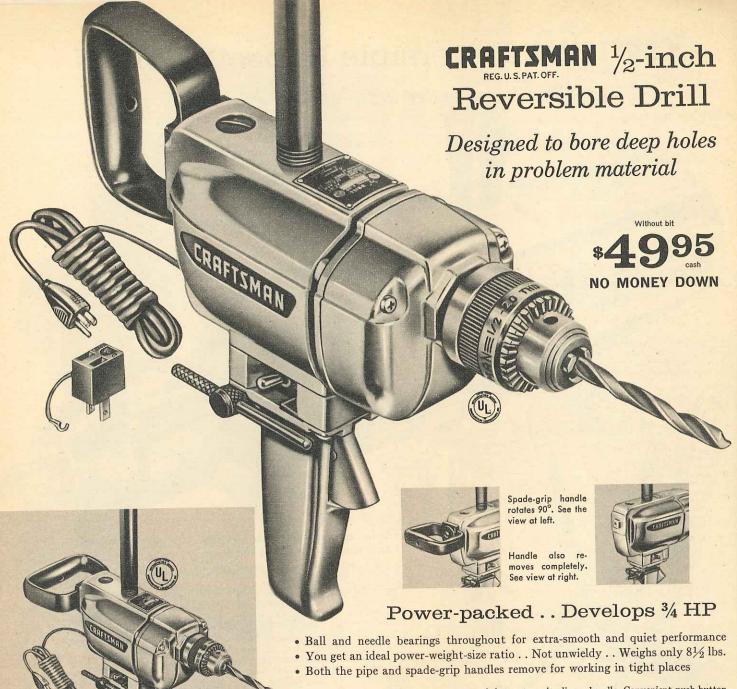
Made of tough, forged steel. Shipping weight 13 ounces. 9 M 2289. . . . . . . . \$6.49 6-in, Extension. 1/2-in, square drive for Impact Tool, Sockets.
8 M 4477—Shpg. wt. 13 oz.....\$1.39

4 Stud Driver and Remover. For setting, removing 3/8 to 1/2-in. diameter studs fast. Give solid grip on short or broken studs, bolts.

9 M 1886—Shpg. wt. 1 lb. 2 oz...\$3.98

5 Screwdriver Chuck, Bits. For machine and wood screws. Collet chuck for ½-inch square drive; Phillips No. 2 bit and 2 flat bits with finders for numbers 12 and 14 screws. Shipping weight 1 pound 2 ounces. 9 M 18862..... Set \$12.98

NO MONEY DOWN on Sears Special Easy Terms . . see page 58



Extra heavy duty. All the power you need for boring in steel, concrete and resinous woods. Excellent for drilling deep holes in problem material. if drill bit gets stuck, just flip the reversing switch and back out. Ideal for use in woods with a birth strip content or creaster treated logs and a high resin content, or creosote-treated logs and poles and other "wet" woods.

Rugged sectional housing of aluminum alloy. Craftsman precision geared key chuck . . key

stores in clip on handle. Convenient push-button locks trigger switch "on" for continuous running.

No-load speed 575 RPM. Over-all length 13 No-load speed 5/5 RPM. Over-all length 15 inches (only 10 inches when spade-grip handle is removed). 110–120-volt 50–60-cycle AC-DC. With 10-ft. 3-wire cord, plug, adapter. Bit not included. UL approved (Industrial Standards). Guaranteed one year (see guarantee below). 9 M 778—Shipping weight 9 lbs. 8 oz.....\$49.95

GUARANTEE . . We will repair at no charge any Sears electric drill that shows defects in materials or workmanship if returned within the time specified in the catalog description

# CRAFTSMAN 1/2-inch Reversible Drill

3595

NO MONEY DOWN

Develops 1/2 HP

Reversing switch permits you to back out easily if necessary. Bronze oil-impregnated sleeve bearings. Ball thrust bearing on spindle. Rugged sectional housing of aluminum alloy. Pipe and spade-grip handles remove for working in tight places. Spade-grip handle rotates 90°.

Craftsman precision-geared key chuck; key stores in clip on handle. Push-button locks trigger switch "on." No-load speed 575 RPM. Length 13 inches only, 10 inches with spade-grip handle removed).

110-120-volt 50-60-cycle AC-DC. With 10-foot 8-wire cord, plug, adapter. Without bit. UL approved (Industrial Standards). Guaranteed one year (see above right). 9 M 2586—Shpg. wt. 9 lbs. 6 oz.....\$35.95



# CRAFTSMAN 1/2-inch Non-reversible Drill

Develops 1/3 HP

1/2-in. capacity . . plus ample power for most deep drilling. Bronze, oil-impregnated sleeve bearings; ball-thrust bearing on spindle. Sectional aluminum alloy housing. Removable pipe and spadegrip handles. Spade-grip handle rotates 90°. CRAFTSMAN precision geared key chuck; key stores in clip on handle. Push-button lock on trigger switch. No-load speed 575 RPM. Length 13 in. (10 in. without handle). 110-120-volt 50-60-cycle AC-DC. 10-ft. 3-wire cord, plug, adapter. Without bit. UL approved (Industrial Standards). Guaranteed one year (see above).

9 M 2585—Shipping weight 9 lbs. 4 oz....\$29.95



# CRAFTSMAN 34-inch Drill

Develops over 1 HP

Our most powerful drill. Ruggedly built for contin-uous, heavy duty work in shop or factory. Meets the most exacting demands of industrial production —including industries in the heavy construction field. Power-plus 7.5 amps. (industrial rated) motor drives through the tough jobs without overheating. Meets performance requirements of Fed. Specs. W-D-661b, Type III, Class A, Heavy duty.

Hardened triple reduction gears. Ball and needle bearings throughout for smooth operation and long life. Precision geared key chuck. Double-pole switch locks for continuous operation. Top and rear handles removable for working in tight spots. Cast aluminum housing. Key storage on handle.

No-load speed 300 RPM; full-load about 175 RPM. Length 19 in. 110-120-volt 50-60-cycle AC-DC. With 10-ft. 3-wire cord, plug, adapter. UL approved (In-dustrial Standards). Guaranteed one year (see op-

99 M 2587K—Shipping weight 22 lbs......\$79.99

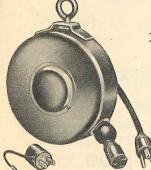


# Drill Case \$499

This sturdy steel carrying case protects your drill.. makes it much easier to carry. Takes everything you need right to the job. Has a bit holder and two compartments for accessories. Flip-down front for easy access.

Dimensions 6 ½x7½x13 inches. May be used for ¼-inch, 5/6-inch and 3/8-inch drills. Power-bronze-color baked enamel finish. Shipping weight 5 lbs. 11 oz.

9 M 1486.....\$4.99



Recoil-Reel for Extension Cords

\$1098

Provides compact cord storage. Brings a neat line of power anywhere it's needed. Eliminates tangled wire. . keeps the wire out of your way.

For portable power tools. A very handy accessory for home workshops, contractors, factories, garages, service stations, etc. 15-ft. 3-wire rubber-covered service cord rolls in and out easily at a smooth, even speed. Cord "latches" in position . a slight pull "unlatches" it for extension or retraction. Eye-bolt mounting permits installation on wall or ceiling. 18-gauge, 3-prong plug. Adapter included for changing to a 2-prong plug. UL approved.

9 M 25024—Shipping weight 4 pounds 4 ounces....\$10.98



## Heavy-duty construction . . Develops over 1/4 HP

The finest %-inch drill we've ever sold. Famous CRAFTSMAN quality throughout. Has many more uses than a ¼-inch drill. because you get extra capacity, and slower speeds for extra power to handle heavier loads.

Push-type spindle lock makes it easy to change attachments, remove chuck. Heavy-duty sectional aluminum alloy housing. Precision ball, needle and sleeve (oil impregnated) bearings. Well balanced for easy handling.

Double reduction gears. Craftsman precision-geared key chuck <sup>1</sup>/<sub>16</sub> to <sup>3</sup>/<sub>8</sub>-inch capacity. Locking trigger switch with safety release. No-load speed 1150 RPM; full-load speed about 880 RPM. 110-120-volt, 50-60-cycle

AC-DC. 10-ft. 13-wire cord, plug, adapter. 8½ inches long. Without bit. UL approved (Industrial Standards). Guaranteed one year (see opposite page for guarantee).

9 M 775—Shipping weight 4 lbs. 12 oz. .\$29.99

# Economy %-inch Drill

Develops 1/4 HP

All the advantages of a %-inch drill—at an exceptionally low price. More uses than a ¼-inch drill..!greater chuck capacity...slower speeds for extra power.

extra power.

Split housing of die-cast aluminum alloy. Precision sleeve (oil impregnated) bearings. Double reduction gears. 2-position side handle can be mounted on either side. Locking trigger switch for continuous running; has safety release. Pin-type spindle lock for easy chuck removal.

No-load speed 1000 RPM; full load speed about 880 RPM. 110-120-volt 60-cycle AC only. 6-ft. 3-wire cord, plug, adapter. 8½ inches long. UL approved. Guaranteed 90 days (see opposite page for details of guarantee).

for details of guarantee).

9 M 788—Shipping weight 3 lbs. 12 oz....\$19.99

#### Drill Stands

TCRAFTSMAN 2-position Drill Stand for 1/4 and 3/4-inch Drills. Universal mounting bracket fits all Sears 1/4-inch and 3/4-inch electric drills (fits most other makes too). Can be used in two positions: vertical to drill and horizontal to wire-brush, grind, polish, etc.

Locking depth gage has 0 to 3-inch depth range.
1/4-inch throat depth. 1-inch tubular column, 18 inches high. 6x6-inch slotted working surface. Light, strong cast aluminum frame.

9 M 2592—Shipping weight 7 lbs. 14 oz....\$10.99

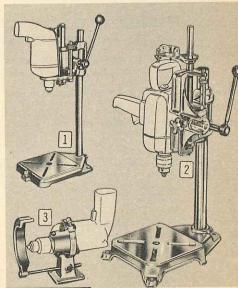
2 CRAFTSMAN Heavy-duty Drill Stand for ½-inch Drills. Changes your drill into a ¾-inch drill press. Has a mount to fit drills which use ⅓ or ¾-inch pipe for top handle. Adjustable depth gage; 6-inch throat. 7½x7⅓-inch slotted working surface. Heavy-wall steel column. 27 inches high.

99 M 2598C—Shipping weight 16 pounds... \$21.99

CRAFTSMAN Bench Stand for 1/4 and 3/8-in. Drills. Easily converts drill to bench tool for wire brushing, sharpening, sanding, etc. Has protective wheel guard. Width, 3 inches; height 8 inches.

9 M 2591—Shipping weight 1 lb. 4 oz...... \$2.19







NO MONEY

• Heavy-duty plus-power motor develops <sup>2</sup>/<sub>5</sub> HP to handle the tough jobs

· Ball and needle bearings throughout . . for smooth long-life operation

The finest ¼-inch electric drill we've ever sold. An excellent tool for professional craftsmen who must have extra power to handle heavy loads,

must have extra power to handle heavy loads, and who must use 'tools for continuous heavy-duty service. That's why it does such an outstanding job when used by the home craftsman. Tackles tough, sustained drilling jobs without stalling or overheating. Handles all Sears drill accessories with ease. Heavy-duty sectional aluminum alloy housing. Double reduction chrome-moly steel gears. Trigger switch can be locked for continuous operation if desired; has safety release. Craftsman key chuck safety release. CRAFTSMAN key chuck.

No-load speed 1800 RPM; full-load about 1200 RPM. 110–120-volt 50–60-cycle AC-DC. 10-ft. 3-wire cord, plug, adapter.

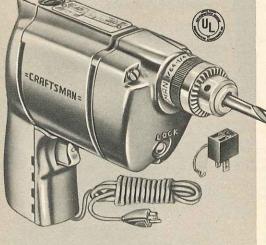
UL approved (Industrial Standards). Guaranteed one year (see below). A steel carrying case for this drill is shown on page 13.

Pistol-grip Drill. 71/2 inches long. 9 M 797—Shpg. wt. 4 lbs. 13 oz......\$34.99

Saw-grip Drill. (Not shown.) 103/4 in. long. 9 M 796—Shpg. wt. 5 lbs. 2 oz......\$34.99

#### ALL SEARS ELECTRIC DRILLS ARE GUARANTEED

We will repair at no charge any Sears Electric Drill that shows defects in materials or workmanship, if returned within the time specified in the description



CRAFTSMAN heavy-duty 1/4-inch Drill . . Develops over 1/5 HP

NO MONEY DOWN

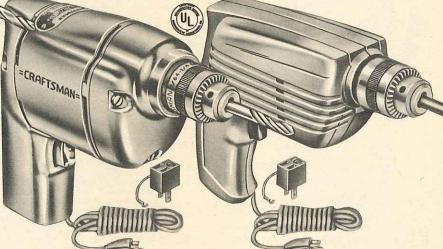
Push-type spindle lock makes it possible to remove chuck and change accessories quickly. Just push the button to lock the spindle in position.

For sustained heavy duty . . operates for extended periods without power loss caused by overheating. Has the power to handle all Sears drill accessories.

Ball, needle and sleeve bearings for smooth, quiet operation and long life. Sectional aluminum alloy housing. CRAFTSMAN key chuck. Efficient double reduction gears. Convenient locking trigger switch for continuous operation. Minimum chuck offset for close-quarter work.

No-load speed 1900 RPM; full-load about 1200 RPM. 110-120-volt 50-60-cycle AC-DC. 10-ft. 3-wire cord, plug, adapter. 7½ in. long. UL approved (Industrial Standards), Guaranteed one year (see guarantee at right above). A steel carrying case is shown on page 13.

9 M 772—Shipping weight 4 pounds.....\$22.99



CRAFTSMAN medium-duty 1/4-in. Drill . . Develops over 1/8 HP

\$1499 Without bit

This drill is designed for hobbyists or home handymen who desire rugged dependability with power to handle most accessories.

Self-lubricating bronze sleeve bearings. Rugged sectional aluminum alloy housing. CRAFTSMAN key chuck. Single reduction gears. Locking trigger

key chuck. Single reduction gears. Locking trigger switch. Pin-type spindle lock.

No-load speed 2250 RPM; full-load about 1700 RPM. 110-120-volt 50-60-cycle AC-DC. 10-ft. 3-wire cord, plug, adapter. 734 in. long. UL approved. Guaranteed one year (see guarantee above).

A steel carrying case is shown on page 13.

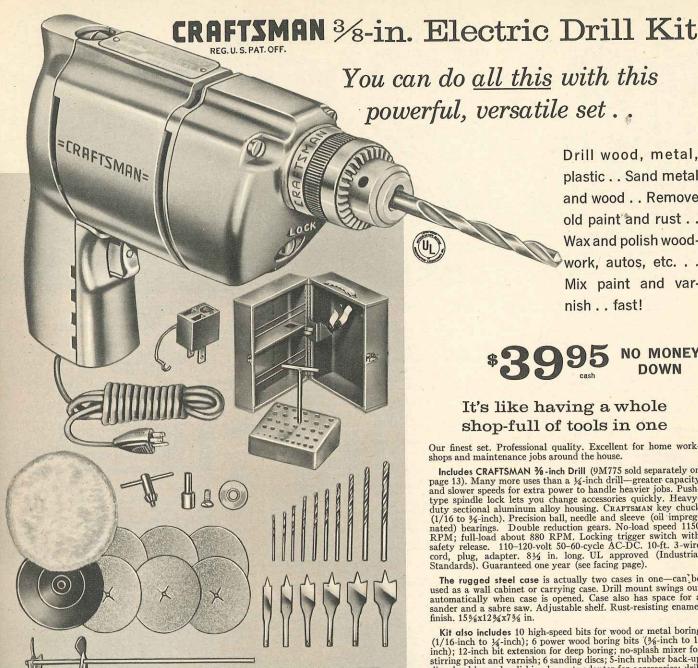
9 M 790—Shpg. wt. 3 lbs. 8 oz...........\$14.99

Economy light-duty 1/4-in. Drill . . Develops 1/8 HP

\$899 Without

A very low price for a drill with a geared key

A very low price for a drill with a geared key chuck. Compact . . easy to handle. Not recommended for heavy-duty drill accessories. Self-lubricating bronze sleeve bearings. Double reduction gears. Locking trigger switch. Pin-type spindle lock. Split (clamshell) housing of aluminum alloy. No-load speed 1900 RPM; full-load about 1300 RPM. 110-120-volt 60-cycle AC only. 6-ft. 3-wire cord, plug, adapter. UL approved. Guaranteed 90 days (see above). Carrying case on page 13. page 13. 9 M 799—Shpg, wt. 3 lbs. 12 oz......\$8.99



You can do all this with this powerful, versatile set . .

> Drill wood, metal, plastic . . Sand metal and wood . . Remove old paint and rust . . Wax and polish woodwork, autos, etc. . . Mix paint and varnish . . fast!

NO MONEY

### It's like having a whole shop-full of tools in one

Our finest set. Professional quality. Excellent for home work-shops and maintenance jobs around the house.

Includes CRAFTSMAN %-inch Drill (9M775 sold separately on Includes CRAFTSMAN %-inch Drill (9M775 sold separately on page 13). Many more uses than a ¼-inch drill—greater capacity and slower speeds for extra power to handle heavier jobs. Pushtype spindle lock lets you change accessories quickly. Heavyduty sectional aluminum alloy housing. CRAFTSMAN key chuck (1/16 to %-inch). Precision ball, needle and sleeve (oil impregnated) bearings. Double reduction gears. No-load speed 1150 RPM; full-load about 880 RPM. Locking trigger switch with safety release. 110–120-volt 50–60-cycle AC-DC. 10-ft. 3-wire cord, plug, adapter. 8½ in. long. UL approved (Industrial Standards). Guaranteed one year (see facing page).

The rugged steel case is actually two cases in one—can be used as a wall cabinet or carrying case. Drill mount swings out automatically when case is opened. Case also has space for a sander and a sabre saw. Adjustable shelf. Rust-resisting enamel finish. 15 1/8 x 12 1/4 x 7 1/8 in.

Kit also includes 10 high-speed bits for wood or metal boring (1/16-inch to ½-inch); 6 power wood boring bits (3/4-inch to 1-inch); 12-inch bit extension for deep boring; no-splash mixer for stirring paint and varnish; 6 sanding discs; 5-inch rubber back-up disc; lamb's wool polishing bonnet; adapter for accessories; drill

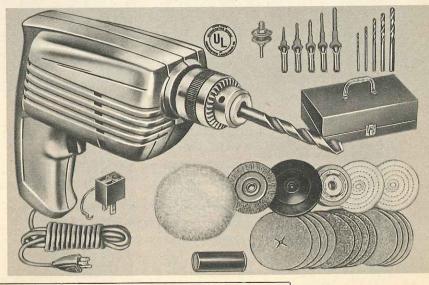
#### 1/4-inch Electric Drill Kit

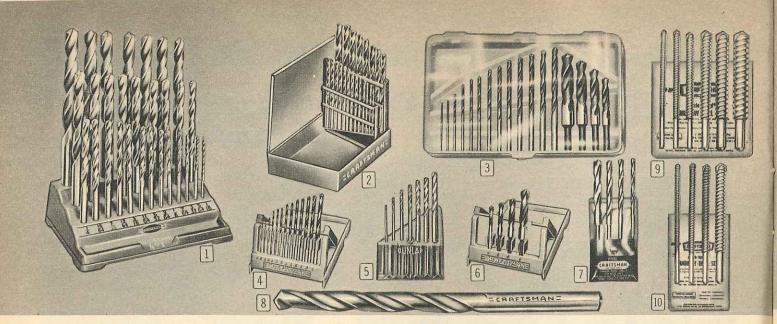
Accessories to do dozens of jobs

Ideal for those occasional jobs and repairs around the home. Handles a wide range of jobs . . from light-duty drilling in metal to polishing silverware or sharpening knives and tools. It's a real handyman's set.

Includes ¼-inch electric drill (9M799 sold separately on facing page). Small and compact . , will fit into tight places. Split housing of aluminum alloy. Key chuck. Self-lubricating sleeve bearings. Double reduction gears. Locking trigger switch. Pin-type spindle lock. No-load speed 1900 RPM; full-load about 1300 RPM. 110–120-volt 60-cycle AC only. 6-ft. 3-wire cord, plug, adapter. UL approved. Guaranteed 90 days (see guarantee on opposite nage) (see guarantee on opposite page).

Kit also includes five high-speed drill bits; twelve 5-inch sanding discs; rubber back-up disc; grinding wheel; grinding wheel arbor; two-piece buffing wheel; polishing bonnet; bar of buffing compound; wire wheel; five-piece screw pilot set; arbor. You also get a 7x4x11¾-inch metal box for convenient carrying and safe storage.





#### Professional-quality Drill Bits . . precision-ground

High-speed Drills are for power-driven tools—for wood or metal—exceed Fed. Specs. GGG-C-751b. Carbon-steel Drills are for wood only. (1) through (5) are jobber-length (see lengths in the table of Individual Drills at right).

CRAFTSMAN High-speed Drill Sets in Stand, Drill sizes marked on stand. 29 Fractional Drills, Sizes 1/16 to 1/2 inch

9M6704-Shpg.wt. 3 lbs. 2 oz. Set\$27.95 60 Wire-gage Drills. Sizes 1 to 60. 9M6707-Shpg. wt. 1 lb. 6 oz. Set \$19.98

2 CRAFTSMAN High-speed Drill Sets in Metal Folding Case.

21-pc. Set. 1/16 to 3/8 in. by 64ths 9 M 6719—Shpg. wt. 2 lbs. Set \$15.98 15-pc. Set. (Not shown.) Sizes ½ 16 to ½ inch by 32nds. 9M6720-Shpg. wt. 2 lbs. 6 oz.Set\$16.98

3 CRAFTSMAN 17-pc. High-speed Drill
Set in Plastic Case. Sizes: 1,6, 5,84,
3,32, 7,64, 1,8, 9,64, 5,32, 1,94, 3,16,
13,64, 1,52, 1,564, 14, 1,6, 18, 1,6, and
15 inch. 4 largest sizes have 14-inch

9 M 6711-Shpg. wt. 1 lb.. Set \$10.98

4 CRAFTSMAN 13-pc. High-speed Drill Set in Plastic Case. Contains the following sizes: \$\frac{1}{16}\$, \$\frac{5}{64}\$, \$\frac{3}{22}\$, \$\frac{7}{64}\$, \$\frac{5}{64}\$ and \$\frac{1}{22}\$, \$\frac{1}{64}\$, \$\frac{5}{64}\$, \$\frac{1}{22}\$, \$\frac{1}{64}\$, and \$\frac{1}{4}\$ inch.

9 M 6639-Shpg. wt. 12 oz...Set \$5.49

CRAFTSMAN 10-pc. Drill Sets. (Not shown.) Sizes: \$\frac{1}{16}\$, \$\frac{5}{64}\$, \$\frac{9}{32}\$, \$\frac{7}{64}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$, \$\frac{1}{32}\$.

High-speed Steel. In plastic case 9 M 6638–Wt. 10 oz.... Set \$3.98 Carbon Steel, In plastic pouch. 9 M 6672-Shpg. wt. 4 oz.Set \$2.29

CRAFTSMAN 7-pc. High-speed Drill Set in Plastic Cose. (Not shown.) 1/16, 3/32, 1/4, 5/32, 3/16, 7/32, 1/4 in. 9 M 6637-Shpg. wt. 7 oz.Set \$3.29

5 DUNLAP 7-pc, Carbon-steel Drill Set in Plastic Pouch, 1/16, 3/32, 1/8, 5/32, 3/16, 7/32 and 1/4 in. 9 M 6671-Shpg. wt. 3 oz.Set \$1.19

CRAFTSMAN 4-pc. Short-length High-speed Drill Set in Plastic Case. For drilling shallow holes. 14, 5/16, 38, 1/2 in. 1/4-in. round shanks. Lengths 21/2 to 33/4 in. 9 M 6636-Shpg. wt. 11 oz.Set \$4.98

Individual CRAFTSMAN Short-length Individual CKATISMAN Short-length High-speed Drills. Case not incl. 9 M 66364— \(^5\)/<sub>16</sub> in. Wt. 2 oz. \(^\$1.0\) 9 M 66365—\(^5\)/<sub>2</sub> in. Wt. 2 oz. \(^1.0\) 9 M 66366—\(^7\)/<sub>16</sub> in. Wt. 3 oz. \(^1.8\) 9 M 66367—\(^1/2\) in. Wt. 3 oz. \(^2.2\)

CRAFTSMAN Large-diameter High-speed Drills. (Not shown.) Turned-down shanks fit ½-in. electric drills. 9 M 67151—5½ in. Wt. 6 oz., \$5.98 9 M 67152—¾ in. Wt. 9 oz., 7.69 9 M 67153—1 in. Wt. 12 oz., 10.98

CRAFTSMAN 4-pc. Carbon-steel Wood Drill Set in Plastic Pouch. 1/4-inch shanks, Sizes: 1/4,5/6, 1/8 and 1/2 in. 5 inches long. 9 M 67212-Shpg. wt. 7 oz. . Set \$2.49

B Individual CRAFTSMAN High-speed Drills, The same professional-quality as the High-speed Drills in the sets described at left.

Catalog	Diam.	lgth.	Shpg.	Price
Number	in.	in.	wt. Ea.	Each
9 M 66901	1/16	17/8	1 oz	23c
9 M 66902	5/64	2	1 oz	23c
9 M 66903	3/32	21/4	1 oz	27c
9 M 66904	7/64	25/8	1 oz	28c
9 M 66905	1/8	23/4	1 oz	30c
9 M 66906	9/64	21/8	1 oz	35c
9 M 66907	5/32	31/8	oz	39c
9 M 66908	11/64	31/4	1 oz	45c
9 M 66909	3/16	31/2	1 oz	49c
9 M 66911	13/64	35/8	oz	55c
9 M 66912	1/32	33/4	l oz	59c
9 M 66913	15/64	3%	1 oz	65c
9 M 66914	1/4	4	2 oz	69c
9 M 66915	17/64	41/8	2 oz	75c
9 M 66916	9/32	4/4	2 oz	85c
9 M 66917	5/16	41/2	2 oz	98c
9 M 66918	21/64	45/8	2 oz	\$1.09
9 M 66919	11/32	43/4	3 oz	1.19
9 M 66921	3/8	5	3 oz	1.49
9 M 66922	25/64	5/8	3 oz	1.69
9 M 66923	13/32	51/4	3 oz	1.79
9 M 66924	27/64	53/8	4 oz	1.85
9 M 66925	7/16	51/2	4 oz	1.89
9 M 66926	29/64	55/8	4 oz	2.19
9 M 66927	31/64	5%	5 oz	2.39
9 M 66928	1/2	6	5 oz	2,49

#### CRAFTSMAN Carbide-tip Masonry Drills

Tungsten carbide tips—the hardest metal made by man! Drill holes up to 5-inches deep. Screw-type flutes clean out drilled heles out drilled holes.

9 6-pc. Set. One each, 6-in. length in sizes  $\frac{1}{4}x\frac{1}{4}$ ,  $\frac{5}{16}x\frac{1}{4}$ ,  $\frac{3}{8}x\frac{1}{4}$ ,  $\frac{1}{2}x\frac{3}{8}$ ,  $\frac{5}{8}x\frac{1}{2}$ ,  $\frac{3}{4}x\frac{1}{2}$ . In plastic pouch. 9M6733-Shpg. wt. 1 lb. 12 oz.Set \$8.49

10 4-pc. Set. One each, 6-in., length. Sizes:  $\frac{1}{4}x\frac{1}{4}$ ,  $\frac{5}{16}x\frac{1}{4}$ ,  $\frac{8}{8}x\frac{1}{4}$ ,  $\frac{1}{2}x\frac{1}{4}$ . Comes in plastic pouch. Round shanks fit all  $\frac{1}{4}$ -inch or larger electric hand

9 M 6734-Shpg. wt. 12 oz... Set \$3.98

Individual Sizes, Pouch not included.

	Catalog Number	Size in.	Shank in.	Lgth. in.	Wt. oz.	Each
i	M 67320	- 3/16	3/16	4	2	79c
•	M 67321	1/4	1/4	6	3	89c
-	M 67322	5/16	1/4	6	4	98c
	M 67323	3/8	1/4	6	5	\$1.09
•	M 67324	1/2	1/4	6	6	1.29
	M 67325	1/2	3/8	6	6	1,29
	M 67326	5/8	1/2	6	9	2,29
	M 67327	3/4	1/2	6	11	2.89

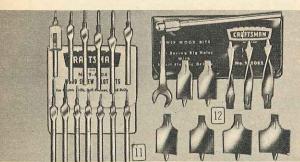
Extra length Carbide-tip Drills, 12 inches long; ¼-inch shanks.

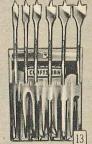
9 M 67350—¼ in. Shpg. wt. 5 oz. \$1,79

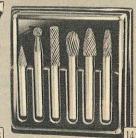
9 M 67351— $\frac{5}{16}$  in. Shpg. wt. 6 oz. 1,98

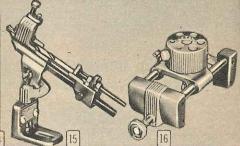
9 M 67352— $\frac{9}{4}$  in. Shpg. wt. 7 oz. 2,39

9 M 67353— $\frac{1}{2}$  in. Shpg. wt. 9 oz. 2,59









CRAFTSMAN Wood Screw Pilot Bits. To countersink and counterbore. With bit stop which adjusts to three depths. (First dimension given in listings below refers to length.)

14-piece Set. Includes one each of the following thirteen sizes plus the bit stop. Plastic pouch.

34 inch...screw sizes 8 & 9
1 inch...screw sizes 8 & 9
114 inch...screw sizes 8 & 9
115 inch...screw sizes 8 & 9
1 inch...screw sizes 10 & 12
114 inch...screw sizes 10 & 12
115 inch...screw sizes 10 & 12 ½ inch..screw sizes 4 & 5 5% inch. . screw sizes 4 & 5 34 inch. . screw sizes 4 & 5 5% inch. . screw sizes 6 & 7 34 inch..screw sizes 6 & 7 1 inch..screw sizes 6 & 7 

6-piece Set. Includes one each of the following five sizes plus the bit stop. Plastic pouch.

1 inch. screw sizes 8 & 9
11/4 inch. screw sizes 8 & 9
11/2 inch. screw sizes 10 & 12 5/8 inch...screw sizes 4 & 5 34 inch...screw sizes 6 & 7 

[12] CRAFTSMAN 10-piece interchange-oble Wood Bit Set. 9 cutters; 1 shank. Fits ¼-in. or larger drill, drill press. Sizes: ¼, %, ½, %, ¾, ½, ½, 1, 1, 1, 1¼ inches.

9 M 2082—Shpg. wt. 9 oz. . . . Set \$3.29 13 CRAFTSMAN Power Wood Boring Bits, For ¼-in. or larger drill or drill press. 6½-in. long. Hardened steel.

Set of 6. Each size to 1-in., below. 9 M 2092—Shpg. wt. 12 oz...Set \$3.69 Individual Power Boring Bits

Cat. No. Size Wt. Each 5/26 3/8 in... 1/2 in... 5/3 in... 3/4 in... 7/8 in... 1 in... 11/8 in... 11/4 in... 9 M 2093... 9 M 2094... 9 M 2095... 9 M 2096... 9 M 2097... 9 M 2098... 9 M 20982... .2 oz.. 590 ..2 oz... ..2 oz... ..3 oz... ..3 oz... ..3 oz... .590 .69c .79c .79c .79c .79c .4 oz.

CRAFTSMAN 6-pc. Rotary Cutter Set. High-speed steel cutters: ¼-in. shanks. Use with Hand Grinder 9M2597, Electric Drills. For wood, plastics, metal (except hardened steel). Set of six as listed below. 9 M 2965—Shipping weight 6 ounces. . . . . Set \$7.98

 9 M 2963—Snipping weight 6 offices
 Set \$4.740

 Individual Rotary Cutters, Shpg. wt. 3 oz.
 9 M 2970—\$\frac{3}{6}\$-in, Tree-shaped (pointed end)
 1.98

 9 M 2967—\$\frac{4}{4}\$-in, Spherical
 1.49

 9 M 2966—\$\frac{4}{2}\$-in, Cylindrical
 1.49

 9 M 2976—\$\frac{1}{2}\$-in, Elliptical
 1.98

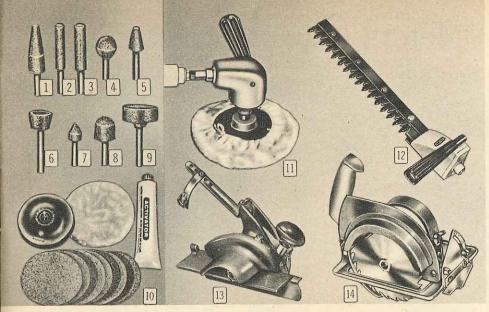
 9 M 2971—\$\frac{1}{2}\$-in, Conical
 1.49

 9 M 2979—\$\frac{1}{2}\$-in, Tree-shaped (radius end)
 1.49

15 CRAFISMAN Drill Grinding Attachment. Aluminum frame. Adjusts for regular drill point angles countersinks, tool Handles twist drill sizes: ½ to ¾ in.; No. 1 to No. 30; A to Z; 3.0 to 19.0 mm.

9 M 6677—Shipping weight 2 pounds 8 ounces. . \$5.98

[16] CRAFTSMAN Doweling Jig for twist drill sizes: \$\frac{3}{16}\$, \$\frac{1}{16}\$, \$\frac{1}{26}\$, \$\frac{1}{26}\$, \$\frac{1}{26}\$, \$\frac{1}{26}\$, \$\frac{1}{26}\$, \$\frac{1}{26}\$ in. Revolving cast iron turret. Sliding carriage adjusts. For material up to 4-in. Cast aluminum alloy frame. \$\frac{1}{24}\times 22\frac{1}{24}\$ in. 9 M 4186—Shipping weight 3 pounds. \$5.98



## Make your Electric Drill your most useful tool

Mounted Grinding Points. Vitrified aluminum oxide, dressed and true. For finishing, die cutting, etc. Use with hand grinder (9M2597, page 34), etc. ¼-in. steel shafts. Use in collet-type chucks. Sizes shown are stone sizes. Shpg. wt. each 3 oz.

	Catalog No.	Diameter	length	Each
(1)	9 M 6461	3/4 inch	2½ inches	65c
(2)	9 M 6463	3/8 inch	2 inches	65c
(3)	9 M 6462	1/2 inch	2 inches	65c
(4)	9 M 6459	1-in. ball		65c
(5)	9 M 6457	% inch	11/8 inches	65c
(6)	9 M 6443	1 inch	5% inch	65c
(7)	9 M 6458	11/16 inch	1/8 inch	65c
(8)	9 M 6460	1 inch	1 inch	65c
(9)	9 M 6444	11/2 inches	½ inch	65c

CRAFTSMAN 5-in. Rotary Sander Kit. For ¼ to ½-in. electric drills.

9 M 28472—Shpg. wt. 1 lb.......Kit \$2.98

Activator Cement. Holds discs on 9M28472. 

CRAFTSMAN Sunder-Polisher Kits. For ¼ to ½-inch drills. With adapter, lamb's wool bonnet and rubber pad.

Catalog Number	Size of discs	No. of discs	Shpg. Wt.	Price Kit
9 M 2827	4 in	1		98c
9 M 2841 9 M 28416				

CRAFTSMAN 11-piece Angle-drive Buffer-Sonder-Polisher. Features 2 speeds: Low—for polishing and buffing; High—for sanding. Thread on %x24-thread spindle or attach to drill chuck. Includes angle head, speed adapter, polishing bonnet, rubber plate, six 5-in. sanding discs and auxiliary handle for easy work control. For additional sanding discs see page 23.

9 M 2629—Shipping weight 2 lbs. 2 oz...... Set \$6.99

CRAFTSMAN Hedge Trimmer. 4 contact points on blade for clean cut. Chrome-alloy steel sickle blade. 10½-in. cutting width; 5/10-in. twig openings. Auxiliary handle for use on either side. For ¼-in. or ¾-in. drills. 9 M 2627—Shipping weight 3 pounds..........\$10.98

CRAFTSMAN Planer Attachment. Cuts 113/16 inches wide; adjusts to ½-in. max. depth of cut. Fence adjusts to 15°. 10½ in. long. 2 to 1 ratio cutter speed over drill speed. Tool-steel cutter with 1-inch outside diameter. Fits ¼-inch or ¾-inch drills.

9 M 2632—Shipping weight 4 lbs. 8 oz.....

9 M 26325—Extra Cutter for above. Shpg. wt. 3 oz.... 2.19

CRAFTSMAN Saw Attachment. Saw with your ½ or 3%-in. CRAFTSMAN electric drill, or other makes of drills. Ball-bearing spindle. Handle holds position at all cutting angles. Base tilts 45°. Spring loaded guard. 5½-in. blade. Cuts through 2x4's at 90°. For additional saw blades order 9M32403, page 50. 



Save 18% when you buy the Kit. Converts drill to round-hole saw, sabre saw and power screwdriver.

Hole Saw-with 4 round-hole blades. Cuts holes from 1 to  $2\frac{1}{2}$ -in, diam, in almost any material. Has  $\frac{1}{4}$ -in, drive spindle, Sabre Saw—sturdy rustproof Zamak (aluminum and zinc alloy) frame. Other parts tempered steel. With 2 blades. Cuts through 2x4's. Use Craftsman blades for replacements. Power Screwdriver—with flat blade. This kit will fit CRAFTSMAN and most other 1/4 and 3/8-in.

electric drills.

9 M 2560—3-job Kit. Shpg. wt. 4 lbs...... Kit \$8.49

9 M 25602—Sabre Saw Attachment. Wt. 2 lbs. 3 oz. 5.49

9 M 25603—Screwdriver Attachment, Wt. 1 lb. 4 oz. 3.49

9 M 25604—Hole Saw Attachment, Wt. 15 oz.... 1.49

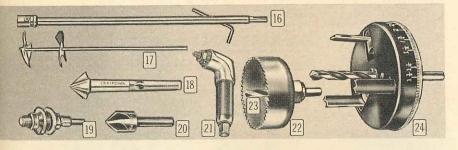
#### **Engine Starter**

Eliminates back-breaking rope pulling to start balky small gasoline engines. Nut fits on end of crankshaft, drill attach-

ment fits nut.

To start, simply engage electric drill. Attachment on drill disengages automatically when engine starts. For best results use with electric drills of 1/5 HP or more, with 1/4 inch or 3/4-inch capacity.

Shpg. wt.	10 oz	\$2.19
Cat. No.	Nut Size	Fits These Engines
	thread RH	CRAFTSMAN, Clinton, Lauson Power Products, Pioneer, Cham- pion Outboard
9 M 2603	1/2 in. x 20 RH	Bowles, Propulsion, Mercury
9 M 26034	1/2 in. x 20 LH	Briggs and Stratton



#### Use these handy Electric Drill Accessories in many ways

16 12-inch Power Bit Extension. % inch at socket end. For 9M2082 and 9M2092 sold on facing page. Set screw wrench included. 9 M 2090—Shipping weight 10 oz......\$1.49

CRAFTSMAN non-splash, fast-action Paint Mix-er, For electric or hand drills. 1/4-inch shank.

9 M 25683—Shipping weight 7 oz.......59c RAFTSMAN %-inch Countersink Bit. For wood. Forged steel. ¼-in. combination shank fits bit braces, hand drills and electric power drills. power drills. 1 9 M 4205—Shipping weight 4 oz.......49c

[9] CRAFTSMAN Arbor. Fits ¼-in. or larger drills. Has ¼-in. drive spindle; ½-in. accessory shaft with two 1¼-in. flanges. Holds grinding, buffing and wire wheels.

CRAFTSMAN High-speed Countersink Bit. Cuts wood, metal. For drill press, drills. 5 flutes, 82° angle, ½-in, diam. ½-in, shank.

9 M 6716—Shipping weight 3 oz......\$1.49

21 Angle Drill Head fits 14, %-in. drills. 9 M 1850—Shpg. wt. 1 lb. 10 oz..... 4.98

Plote Sows, Heat-treated steel. For metal, wood, plastics, wallboard; for plumbing, electrical installation, lock sets, etc. Require either mandrel 9M25620 or 9M25621 below.

Catalog No.	Size	Shpg. wt.	Price	
9 M 25780	3/4 inch	4 ounces	890	
	1 inch			
	11/8 inches			
	11/4 inches			
9 M 25784	1½ inches	5 ounces	980	
9 M 25786	134 inches	5 ounces	\$1.09	
9 M 25787	2 inches	6 ounces	1.19	
9 M 25788	21/8 inches	6 ounces	1.19	
9 M 25789	21/2 inches	6 ounces	1.29	

Mandrels for above. Size I—for ¾ to 1½-in. diam. saws above; ¼-in. shaft.

9 M 25620—Shipping weight 5 oz.......\$2.19

Size 2—for 1¼ to 2½-in. diam. saw above; 5/16-inch shaft, Use with %-in. drill. 9 M 25621—Shipping weight 6 oz.....\$2.69

Adjustable Hole Saw Attachment. For wood only. Adjusts 11/8 to 21/2-in. diam. Depth of cut 11/8 inch. Use 1/4-in. or larger drill. 9 M 2566—Shpg. wt. 1 lb. 8 oz.....\$4.98

#### Sewer Auger Attachment

25 Clear clogged-up plumbing the easy way. Connect auger to ½ or ¾-inch electric drill. Insert spear point in drain opening . . flip switch . . . clears normal stoppages in minutes.

Drop-head type spear point revolves as it digs. With 25 feet of tough, flexible piano wire. Rotation is reversible. Stores in steel container. Auger diameter ¼ inch.

ter 1/4 inch.

9 M 1845-Shpg. wt. 12 lbs....\$24.98

## Screwdriver, Speed Reducer

ES CRAFTSMAN. Use as a reversible screwdriver, nut runner, tapper, etc. Fits ¼, ¾6 and ½-inch drills. Includes speed reducer (see below) and key; ½-in. chuck with key; square drive adapter; 2 arbors; nine ¾-in. drive sockets (two 8 pt.—¼, 5½-inch); 3 Phillips bits (sizes 1, 2 and 3); 2 standard screwdriver bits; screw-finding bit. 2-piece aluminum housing. 8x4½x3½-inch steel carrying case.

9 M 25654—Wt. 6 lbs. 2 oz. Kit \$21.98

9 M 25654-Wt. 6 lbs. 2 oz. Kit \$21.98

CRAFTSMAN Reversible Screwdriver and Speed Reducer Attachment. Fits drills up to ½ in. Drives and removes nuts, bolts. With screwdriver bit; No. 2 Phillipstype bit; ½-in. square drive adapter; chuck adapter; wrench pin. For drilling, tapping use with ½-inch chuck (9M2142 on page 33).

9 M 25656—Wt. 1 lb. 15 oz. Kit \$13.98

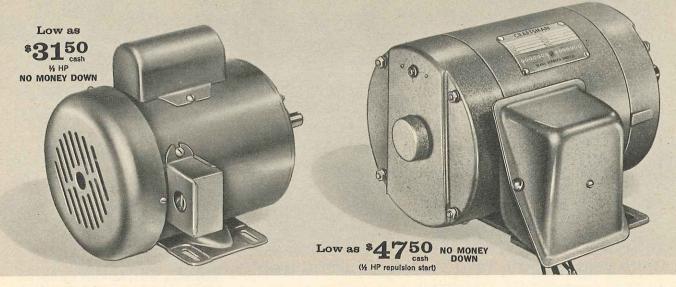
3 Phillips-type Repl. Bits for above. (Sizes

9 M 4189—Shpg. wt. 6 oz... Set \$1.89 3 Regular Screwdriver Repl. Bits. (Small, medium, large).



9 M 4199—Shpg. wt. 6 oz.... Set \$1.89 Zone 1 and 2 SEARS 217

# Motors to 15 HP for farm and



#### **Enclosed Capacitor Motor**

- · Totally enclosed . . fan cooled . . pre-lubricated
- · High-starting power . . large overload capacity

Here is ideal motor for all-round home, shop and farm use. All-weatherproof design. For tough-starting loads-pumps, compressors, sprayers, feed augers, other farm uses.

Totally-enclosed, fan cooled. High-torque starting with low-starting amperes. Designed to operate under adverse conditions such as excessive moisture, dirt, and dust. Prelubricated ball bearings.

N.E.M.A. 56 frame. Continuous-duty, 115-230-v., 60-c., AC. Reversible rotation. Manual reset overload protector. All-position mounting. No switch, cord. 3x4¾-in. mounting.

Catalog Number	HP	RPM	Mount-	Shaft	Shipping weight	Each
99M1907K 99M1908K 99M1917K 99M1927K	1/2 3/4	1725 1725 1725 1725 1725	Rigid Rigid Rigid Rigid	5/8 inch 5/8 inch 5/8 inch 5/8 inch	23 pounds 25 pounds 30 pounds 35 pounds	\$31.50 35.95 42.95 53.50

#### GUARANTEE

We will repair, at no charge, Sears electric motors defective in materials or workmanship. For guarantee to be valid, motor must be returned within one year after date of purchase.

#### CRAFTSMAN Heavy-duty Farm and Industrial Motors

Permanently lubricated ball bearings
 Single-end shaft.. mount in any position

Manual reset overload protector (except 10 and 15-HP motors). Without switch or cord. 115-230-volt, 60-cycle AC (except  $7\frac{1}{2}$ , 10 and 15-HP motors which are 230-volt only). Rerated N.E.M.A. frame sizes on all motors below. Weatherproof design, needs no outdoor cover.

Capacitor start—induction run. Use indoors or out for irrigation, oil rigs, refrigeration, ma-chine tools, metal-working equipment,

blowers, pumps and compressors. Start with over 300% of full-load torque. Rodent screens. Reverses electrically for remote control.

Catalog Number	Frame size	HP	RPM	Shaft diameter	Key width	Base mount	Shipping weight	Price
99 M 1270L 99 M 1271N 99 M 1272N 99 M 1273N 99 M 1274N	182 184 213 184 215	1 1/2 2 3	1725 1725 1725 1725 3450 1725	% inch % inch 1% inches % inch 1% inches	3/6 inch 3/6 inch 3/4 inch 3/6 inch 3/4 inch	4½x7½ inches 5½x7½ inches 5½x8½ inches 5½x7½ inches 7 x8½ inches	63 pounds 74 pounds 92 pounds 74 pounds 109 pounds	\$67.50 87.95 117.95 102.95 155.95

Repulsion start—induction run. Get more starting torque (450%) from approximately 50% less starting current than capacitor motors. Best for heavy-starting loads with minimum voltage drop. Power all farm equipment; silo unloaders,

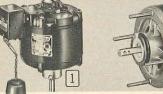
barn cleaners, compressors, etc. Reverse by shifting brushes 40°C rise. Rodent screens. ½ and ¾-HP brush riding; 1 to 7½-HP brush lifting type for minimum of radio interference, longer brush life.

Catalog No.	Frame size	HP	RPM	Shaft diameter	Key width	Base mount	Shpg. wt.	Price
99 M 1250 K	56	1/2	1725	56 inch	3/16 inch	3 x 4¾ inches	40 pounds	\$47.50
99 M 1251 K	56	3/4	1725	5% inch	3/16 inch	3 x 434 inches	40 pounds	59.50
99 M 1252L	182	1	1725	% inch	3/16 inch	41/2 x 71/2 inches	64 pounds	73.95
99 M 1253N	184	11/2	1725	% inch	3/16 inch	5½x 7½ inches	76 pounds	97.50
99 M 1254N	213	2	1725	1 % inches	1/4 inch	51/2 x 81/2 inches	95 pounds	130.95
99 M 1255N	215	3	1725	1 1/2 inches	1/4 inch	7 x 8½ inches	112 pounds	161.95
99 M 1256N	254U	5	1725	1% inches	546 inch	81/4x10 inches	171 pounds	251.95
99 M 1257N	256U	71/2	1725	13% inches	5/16 inch	10 x10 inches	198 pounds	303.95

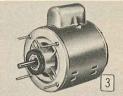
Repulsion stort—capacitor run. Eliminate phase convertors. Do big jobs with single-phase power. High torque from low starting, running current.

Reversible rotation. For oil rigs, irrigation, crop dryers. Shipped by freight (rail or truck) or express from Dayton, O. factory.

Catalog No.	HP	RPM	Shaft diam.	Key width	Base mount	Shpg. wt.	Price
F99 M 1258N	10	1725	1% inches		11x 9½ inches	410 pounds	
F99 M 12589N	10				erload protection)	419 pounds	431:00
F99 M 1259N	15	1725	1% inches	% inch	11x11 inches	504 pounds	422.00
F99 M 12599N	15	(Above	motor with Magn	ietic Starter, ov	erload protection)	528 pounds	495.00











## Special-purpose Motors for washers, pumps, heating and ventilating equipment

Sump Pump Motor—1/4 HP. Fits most cellar drainers, sump pumps including Sears. Also replaces motors with built-in switch, rod, float. 1725 RPM split phase, 110-120-volt, 60-cycle AC. 1/2-inch diameter shaft.

Automatic reset overload protector. Easily reversed. Takes 1½-inch OD or 1½-inch ID stand pipe. With double-pole switch, weights and chain. 99 M 1995C—Shipping weight 18 pounds... \$19.98

Wringer Wosher Motor—1/4 HP. Universal mounting fits practically all makes of wringer washers including Kenmore, RCA Whirlpool, Easy, Maytag and Philco models. Motor has 1/4-inch flatted shaft with 3/16 and 1/4-inch floles.

Extended-through bolts for end bell mounting. Easily reversed. 1725 RPM split phase, 110–120-volt, 60-cycle AC. No switch, cord or overload protector. 9 M 1989—Shipping weight 13 pounds..... \$16.98 1-speed Automatic Wosher Motor—1/3 HP. For G.E., Kenmore, Maytag, RCA Whirlpool, other automatic washers, 1952 thru 1962. 1725 RPM split phase, 110-120-volt, 60-cycle AC. Automatic overload protector. No switch or cord.

99 M 1985 C—Shipping weight 15 pounds...\$19.98

3 2-speed Automatic Washer Motor. As 99 M 1985C for same washers, but capacitor starting . . automatic reset overload protector. 1140 and 1725 RPM. 99 M 1986C—Shipping weight 19 pounds... \$27.95

4 Blower, Fun Motors—V<sub>3</sub> HP. 1-speed. For V<sub>6</sub>, V<sub>6</sub>, V<sub>6</sub>, V<sub>6</sub>, V<sub>6</sub>, V<sub>7</sub>. HP furnace, attic, window fans. 1725 RPM split phase, 110-120-v, 60-c, AC. Automatic reset overload protector - reversible. Single-end V<sub>2</sub>-in. flatted shaft with V<sub>6</sub>-in. adapter. Sleeve bearings. Through bolts for direct-drive fans. Flexible mounting 3x4V<sub>8</sub> in. (56 frame) or 2/V<sub>16</sub>x4V<sub>8</sub> in. (48 frame). 99 M 1983C—56 frame. Shpg. wt. 20 lbs....\$19.98 99 M 1983C—48 frame. Shpg. wt. 19 lbs....\$19.98 - 19.98 Blower. Fun Motor. As above but 1140 and 2-speed Blower, Fun Motor. As above but 1140 and 1725 RPM. Automatic overload protector. (56 frame.) 99 M 1971K—Shipping weight 22 pounds....\$24.95

[5] Oil Burner Motor—1/6 HP. Replaces both 1/8 and 1/6-HP oil burner motors. 1725 RPM split phase, 110-120-volt, 60-cycle AC. Rotation easily reversed at terminal board.

Manual reset overload protector. Standard N.E.M.A. mounting. 1/2-inch diameter flatted shaft. Sleeve bearings. 2-lug flange mounting. 714 inches between lug centers. 20-inch flexible lead. Without switch, cord or plug.

9 M 1984—Shipping weight 14 pounds.... \$19.98

#### NO MONEY DOWN

on Sears Easy Terms .. see page 58 for full details



#### CRAFTSMAN Power-tool Motors

Capacitor starting. Rated for continuous duty. For power bench saws, jointer-planers, shapers, other high-speed shop tools. Mount in any position. With knock-out for BX or conduit connections. Quick-change voltage links... change from one voltage to the other in seconds. Bearings lubricated for normal motor life. Motor can be positioned in cradle.

motor life. Motor can be positioned in cradle.

Reversible rotation. Dustproof switch keeps starting problems to minimum. Quick-connect terminals reduce wiring time. Built-in ground lug meets local electrical codes.

Mounting 3x4¾ inch. %-inch diameter double-end shaft. 60-cycle AC. Manually-reset overload protector. 1-yr. guarantee. See opposite page.

With ball bearings, on-off switch, 8-foot electric cord and plug (except 99M19885K; see below).

	Catalog No.	HP	RPM	Volts	Shpg. wt.	Each
	99 M 1201K	1/2	3450	115-230	22 pounds	\$29.95
	99 M 1202K	1/2 3/4	3450	115-230	24 pounds	34.95
	99 M 1203K	1	3450	115-230	28 pounds	43.95
-	*99 M 19885K	11/2	3450	115-230	34 pounds	58.95

\*Without electric cord or switch.

With sleeve bearings, 4-foot stub-length electric cord. Without on-off switch or overload protector.

99 M 1205C	1/2	3450	115-230	19 pounds	\$23.95
99 M 1206K	3/4	3450	115-230	22 pounds	
99 M 1207K	1	3450	115-230	27 pounds	35.95

#### IMPORTANT NOTICE

Split-phose Motors: for all easy-starting applications. General Purpose Capacitor Motors: for all hard-starting applications. Form, Industry Motors: for all extra-hard-starting applications.

#### CRAFTSMAN General-purpose Motors

2 Split Phase. Power small drill presses, lathes, jig saws, grinders, belt sanders, and easy-starting farm equipment. Bolts extend through for end-bell mounting. Reversible rotation. 110–120-volt, 60-cycle AC. 1725 RPM. Single-end shaft. Sleeve bearings. 3x4¾-in. rubber mount (except 99 M 1905C, rigid mount). No switch, cord.

¼ HP. ½-inch shaft. ½-inch adapter.
99 M 1934 C—Shpg. wt. 16 lbs. . . . . \$14.98
⅓ HP. ½-inch shaft. ½-inch adapter.
99 M 19869 C—Shpg. wt. 17 lbs. . . . . \$16.50
⅓ HP. ½-inch diameter shaft. Rigid mount.
99 M 1905 C—Shpg. wt. 16 lbs. . . . . \$15.98
⅓ HP. ½-inch shaft. ½-inch adapter.
99 M 1935 C—Shpg. wt. 17 lbs. . . . . \$20.95

Capacitor-start Motors. Deliver the extra torque needed for hard-starting loads on compressors, pumps, refrigeration, other farm equipment. Also for large drill presses, lathes, band saws and jig saws. 115–230-volt, 60-cycle AC. 1725 RPM. Reversible rotation. Manually reset overload protectors. Mount in any position. Single-end shaft. 3/16-in. keyway. Without switch, cord, plug. See 1-year guarantee on opposite page.

Sleeve Bearing—Shafts are ½-inch diameter with %-inch adapter except 99 M 19659K, 99 M 1960C, 99 M 1961K and 99 M 1962K which are % inch only. N.E.M.A. Frames 56.

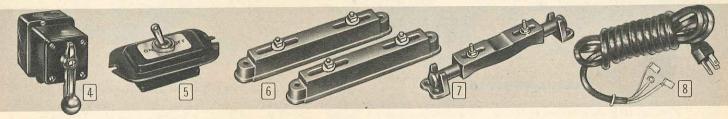
Catalog Number	HP	Type Base	Mounting Dimensions	Torque Overload Capacity	Shipping weight	Each
99 M 1970C 99 M 1960C 99 M 1965K 99 M 1961K 99 M 19659 K 99 M 1962K		Flexible Rigid Flexible Rigid Flexible Flexible	3x4¾ in	240 per cent	23 lbs	39.50

Ball Bearing—On-off, 2-pole, toggle switch, N.E.M.A. Frame 56, 8-ft. cord, plug (except 99M19875L which has manual reset overload protector. N.E.M.A. Frame 66, no switch or cord).

Catalog No.	I HP	Type Base	Mounting	Shaft	Shpg. wt.	Each
99 M 19739 K 99 M 1974 K 99 M 19749 K	34	Rigid Flexible	3x4¾ inch 3x4¾ inch 3x4¾ inch	½ in. with %-in. adapter ½ in. with %-in. adapter % inch % inch % inch % inch %	23 lbs 27 lbs	42.50

REPAIR SERVICE: Sears Motor Repair Service can save you money on larger HP motors. Before sending motor, write to Sears Personal Service Department for information.

MOTOR BOOK included with each Sears motor. The book gives you valuable information on the applications, installation and maintenance of electric motors.



#### Motor Reversing Switch, On-off Toggle Switches, Motor Rails and 3-wire Cord

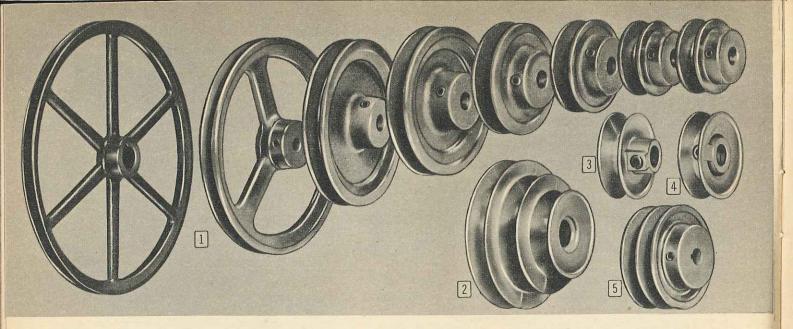
- 5 On-off Toggle Switch. For ¾ HP (or less) 3450 RPM power tool motors. UL approved.
  9 M 1926—Shipping weight 5 ounces............\$1.29
- On-off Toggle Switch. (Not shown). For general-purpose open frame split-phase and capacitor motors, except 99M1960C, 99M1961K, 99M1962K. 9 M 1920—Shipping weight 8 ounces......\$2.19
- 6 Adjustable Motor Rails. Use where motor powers single tool only. 2 in package. Change belt tension by loosening bolts, holding motor to rails.. sliding motor to correct-tension point. For 1 HP (or less) motors. Maximum belt take-up 2½ in. 9 M 2266—Shipping weight 1 lb. 4 oz... Pkg. \$1.79
- [7] Floating Motor Rail. Use with 1-HP (or less) molors powering more than 1 tool. 2% to 5 in. between center of base-mounting holes.
- 1 rail and 1 pair of clips, 9 M 2265—Shipping weight 15 ounces......\$1.29
- Rail clips only, 2 in package.

  9 M 2268—Shipping weight 6 ounces...Package 49c
- B Three-wire Cord. Use with CRAFTSMAN split phase and capacitor motors described and listed on these two pages up to ¾ HP rating. Supplied with quick-connect terminals and eyelet for grounding.

Cord is 8 feet long, 16 gage and has 3-prong plug. Without plug adapter.

9 M 19062—Shipping weight 13 ounces......98c

You can equip your entire work shop with power tools and accessories from this book.



# CRAFTSMAN precision-machined V-Pulleys

CRAFTSMAN Pulleys are scientifically designed to obtain top working performance from machinery and power tools. Grooves are accurately machined so that belts will run true. All bores are reamed to exact size.

Diameters given in tables below refer to outer edge of the pulleys, not to the pitch diameter or bottom of groove. State bore size wanted.

Cast Iron Single-groove V-Pulleys. Heavy duty. Professional quality. For ¾-inch (3L) or ½-inch (4L) V-belts. Replace single V-belt pulleys. No keyway in ½-inch bores; standard keyway all bore sizes ½ inch thru ¼ inch. State bore size.

Outside diam.	Bore, inches	Shpg. wt.	Each
1½ inches	1/2	9 oz.	89c
2 inches	1/2, 5/8	11 oz.	98c
2½ inches	1/2, 5/8, 3/4, 7/8	15 oz.	\$1.09
3 inches	16. 5%, 34, 78	1 lb. 7 oz.	1,39
4 inches	1/2, 5/8, 3/4, 7/8	2 lbs. 3 oz.	1.89
5 inches	14. 5/8. 34. 7/8	2 lbs. 7 oz.	1.98
6 inches	1/2, 1/8, 1/4, 1/8	3 lbs	2,29
8 inches	1/2. 5/8. 3/4	4 lbs. 4 oz.	2.69
10 inches	1/2. 5/8. 3/4	4 lbs. 7 oz.	3.19
12 inches	1/2. 5/8, 3/4	5 lbs. 11 oz.	4.49
15 inches	3/4	9 lbs. 11 oz.	7.98
	1½ inches 2 inches 3 inches 4 inches 5 inches 6 inches 10 inches 12 inches	1½ inches 22 inches 22, 54, 54, 78 3 inches 24, 58, 34, 78 4 inches 24, 58, 34, 78 5 inches 24, 58, 34, 78 6 inches 24, 58, 78, 78, 78 10 inches 24, 58, 34, 10 inches 24, 58, 34, 11 2 inches 24, 58, 34, 34 11 2 inches 24, 58, 34	1½ inches ½ 9 oz. 2 inches ½, ½ 11 oz. 2½ inches ½, ½ , ¾ , ½ 15 oz. 3 inches ½, ½ , ¾ , ½ 1 lb. 7 oz. 4 inches ½, ½ , ¾ , ½ 2 lbs. 3 oz. 5 inches ½ , ½ , ¾ , ½ 3 lbs. 7 oz. 6 inches ½ , ½ , ¾ , ¾ 3 lbs 8 inches ½ , ½ , ¾ , ¾ 3 lbs 10 inches ½ , ½ , ¾ , ¼ 3 lbs. 11 oz. 10 inches ½ , ½ , ¾ , ¼ 4 lbs. 7 oz. 112 inches ½ , ½ , ¾ , ½ 5 lbs. 11 oz.

Die-cast Cone V-Pulleys. Aluminum finish. 3 or 4 step. Socket head set screw. Fit % or ½-inch V-belts. 5% and ¾-inch bore have standard keyway. State bore size wanted.

		Step Diam., in.		
9 M 2788F	1/2, 5/8, 3/4	33/8, 25/8, 2	1 lb	\$1.39
9 M 2792F	1/2, 5/8, 3/4	4, 33/8, 25/8, 2		1.69
9 M 2793F	1/2, 5/8, 3/4	5, 4, 3, 2		1.98

HOW TO DETERMINE V-PULLEY DIAMETERS . .

Motor pulley diameter: Multiply diameter of machine pulley by machine RPM wanted. Divide by motor RPM for motor pulley diameter.

Machine pulley diameter: Multiply motor pulley diameter by motor RPM. Divide by machine RPM wanted for machine pulley diameter.

3 Die-cust Single-Groove V-Pulleys, Zinc alloy . . aluminum finish. Socket head set screw. 1/2 or 1/2-in. (AL) V-belts, except 9 M 2800F which is for 1/2-in. (3L) belt only. State bore size.

Outside diam.	Bore, in.	Shpg. wt.	Each
1½ inches 2 inches 2½ inches 3 inches 4 inches 5 inches	3/8, 1/2	5 oz. 6 oz. 7 oz. 9 oz. 13 oz.	59c 69c 79c 98c \$1.19
6 inches	1/2, 5/8, 3/4	1 lb. 1 oz.	1.39
	1½ inches 2 inches 2½ inches 3 inches 4 inches 5 inches	1½ inches	11½ inches

\* Spoke-type

4 Hubless Single-groove V-Pulleys. Strongly made of zinc alloy. Aluminum finish. Use side by side for multiple drives. Socket head set screw. Fit ¾-in. (3L) or ½-in. (4L) V-belts, except 9 M 2901F which is designed for ½-in. V-belts only. 9 M 2902F, 9 M 2903F in ¾ and ¾-inch bores have standard keyway. State bore size wanted.

	Outside diam.		Shpg. wt.		
9 M 2901F	2 inches	\$\\  \frac{1}{2}, \frac{5}{8} \cdot \cdo	5 ounces	59c	
9 M 2902F	2½ inches		6 ounces	69c	
9 M 2903F	3 inches		7 ounces	79c	

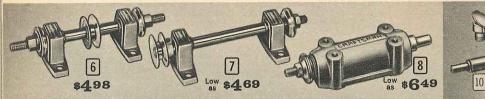
Cast-iron 2-groove V-pulleys, These pulleys fit ½-in. (4L) or ½-in. (5L) V-belts. Built for heavy-duty service.. run smoothly and quietly, and free from vibration.

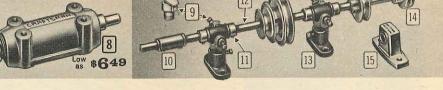
Precision-machined; balanced to insure cor-rect belt seating. Grooves machined to micrometer accuracy.

Precision-reamed bores. Standard keyway in all sizes of bores from 1/2-inch through 1/2 inches. Painted gray finish. Two socket-head set screws and wrench are included. Be sure to state size of bore.

Catalog Number	Outside Diam.	Bore size (inches)	Shipping weight	Each
9 M 29140F	21/2 in.	5/8, 3/4, 7/8	1 lb. 10 oz.	\$3,49
9 M 29141F	3 in.	15/8, 3/4, 7/8,	2 lbs. 2 oz.	3.98
9 M 29142F	4 in.	34, 78, 1	3 lbs. 4 oz.	4.98
9 M 29143F	5 in.	34. 78. 1		5.98
9 M 29144F	6 in.		5 lbs. 2 oz. 5 lbs. 9 oz.	6.98
9 M 29145	8 in.	I inch only	8 lbs	7.98
9 M 29146	10 in.	1 inch only	11 lbs	9.98

It's easy to equip a complete Power Tool Workshop when you use Sears Easy Terms





#### CRAFTSMAN Mandrels

6 Double-end Bronze-bearing Mandrel. Use 2 attachments at the same time. Right and left-hand-thread (1/2x20) at spindle ends. Permanently lubricated bearings. %-in. diam. steel spindle extends 1¼ in. 2-in. diam. pulley for ½-in. V-belt. 1¾-inch washers. 9½ inches over-all.

9 M 4942—Shipping weight 3 pounds. . . . . \$4.98

7 Single-end Bronze-bearing Mandrel, Steel Single-end Bronze-bearing Mandrel, Steel shaft extends 1¼ in. at right-hand threaded end. Flat area at pulley end for set-screw. 1½-in. washer. Lifetime lubricated bearings. For ½-in. V-belt. ½-in. size has ½-in. shaft, 91½ n. long; 2-in.-diam. V-pulley. Arbor end thread ½x20 in. ½-in. size has ¾-in. shaft, 11½ in. long; 2½-in.-diam. V-pulley. Arbor end threaded ½x18 inches.

9 M 4940—½-inch size. Wt. 2 lbs. 8 oz....\$4.69

9 M 4941—½-inch size. Wt. 3 lbs. 5 oz.... 4.98

Single-end Ball-bearing Mandrel. 1-piece cast-iron housing prevents misalignment and twisting. Mounting brings shaft closer under top of table for deeper cut, Precision ball bearings grease sealed. %-in. steel shaft with machined flanges (1 fixed, 1 removable). Machined steel washer, 134-in. diam. Pulley end of shaft extends 11/8 in.; has flat area for pulley setscrew. Right-hand thread only.

½-inch size. Shaft 91¾2 in. long. Arbor end threaded ½x20, extends 1¼ inches. Shpg. wt. 3 lbs. 8 oz. 

%-inch size. Shaft 11½ in. long. Arbor end threaded 5%x18, extends 13% inches. Shpg. wt. 4 lbs. 5 oz. 9 M 4954 ......\$7.49

#### Line Shaft and Accessories

Mount on bench or as overhead drive. Use 1/2-HP motor or larger.

Shpg, wt. of two accessory
Rigid Coupling.
Rigid Coupling.
Rigid Coupling.
Rigid Coupling.
Line Shaft Collar
Steel Shaft.
Steel Shaft.
Steel Shaft.
Steel Shaft.
Shaft Hanger
Shaft Hanger
Shaft Hanger
Shaft Hanger
Flexible Coupling
Flexible Coupling
Flexible Coupling
Pillow Block. Shpg. wt. 5 oz. 75c 6 oz. 75c 6 oz. 75c 75c 3 oz. 29c 3 oz. 29c 3 oz. 29c 11 b 15 oz. 89c M 2825 M 2833 M 2834C M 2830C M 2835C M 2835C M 2846 M 2846 M 2849 M 28401 M 28401 M 28401 M 27501 M 27503 12 /2-in.. 56-in.. 34-in.. /2-in.. 56-in.. 34-in.. 13 14 Pillow Block... Pillow Block... Pillow Block... 15

CRAFTSMAN V-Belts. . Scientifically designed for maximum

power transmission Low as 69c MEASURING WIDTH Simply measure across the broader (outside) surface of the belt you're

3

Blend of natural and synthetic rubbers in the tension section.

High-tensile rayon cord coated with rubber compound.

Compression section has special compound to maintain rigidity.

High-twist fabric, neoprene impregnated.

replacing. You can check manufac-turer's number on your old belt. Order by Sears catalog number.

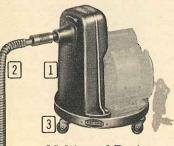
#### MEASURING LENGTH

Measure around outside edge of first pulley, to next pulley, around it, then back to the starting point. Do not measure in the groove. Use a steel tape to assure accuracy.

Top professional quality in every detail. Length-code on each belt assures perfectly matched lengths for multiple-belt drives. Balanced to run true with minimum vibration. Tough, yet elastic enough to stand heavy shock loads.

The blend of natural and synthetic rubbers in the tension section assures easy stretching. The high-tensile rayon cord is coated with special rubber compound for extra strength, flexibility, heat-and-fatigue resistance. The high-twist cover fabric is impregnated with neoprene for easy flexing, less vibration and longer wear-resists breakdown from water, oils, chemicals and sunlight. Before ordering see how to measure at left. to measure at left.

•																				
55	Catalog Number	Length	Mfr's.	Shpg. wt.	Each	Catalog Number	Length	Mfr's. No.	Shpg. wt.	Each	Catalog Number	length	Mfr's. No.	Shpg. wt.	Each	Catalog Number	Length	Mfr's. No.	Shpg. wt.	Each
	3/a-inch 3L section					1/2-in	1/2-inch 4L section (continued)					1/2-inch 4L section (continued) 5/8-inch 5L section								
	9 M 1520	20 in.	31200	4 oz.	1 69c	9 M 1630	30 in.	41300	5 oz.	79c	9 M 1651	51 in.	41510	1 7 oz.	\$1.09	9 M 1733.	33 in.	51330	7 oz.	98c
	9 M 1524	24 in.	31240	4 oz.	69c	9 M 1631	31 in.	4L310	5 oz.		9 M 1652	52 in.	41520	7 ·oz.		9 M 1734.	34 in.	51340	7 oz.	98c
	9 M 1528	28 in.	31280	4 oz.	69c			4L320	5 oz.	79c		53 in.	41530	7 oz.		9 M 1735.	35 in.	51350	7 oz.	98c
	9 M 1530	30 in.	31300	4 oz.	69c	9 M 1632 9 M 1633	32 in.	41330	5 oz.		9 M 1654	54 in.	41540	7 oz.		9 M 1736.	36 in.	5L360	7 oz.	\$1.19
	9 M 1534	34 in.	31340	4 oz.	69c	9 M 1634	33 in. 34 in.	4L340	5 oz.	79c	9 M 1655	55 in.	41550	7 oz.	1.19		37 in.	5L370	7 oz.	. 1.19
	9 M 1537	37 in.	31370	4 oz.	79c	9 M 1635	35 in.	4L350	6 oz.	79c	9 M 1656	56 in.	41560	7 oz.	1.19		38 in.	51380	8 oz.	1.19
	7 111 1007	0,	, 010, 0			9 M 1636	36 in.	41360	6 oz.	89c	9 M 1658	58 in.	41580	8 oz.		9 M 1740.	40 in.	51400	8 oz.	1.19
		1/				9 M 1637		4L370	6 oz.		9 M 1660	60 in.	41600	8 oz.	1.19		42 in.	5L420	8 oz.	1.19
	0 11 1 117	1/2-inch .			1 70-	9 M 1638	37 in.	41380	6 oz.		9 M 1662	62 in.	41620	8 oz.		9.M 1744.	44 in.	5L440	9 oz.	1.29
	9 M 1617	17 in.	4L170	4 oz.	79c	9 M 1639	38 in. 39 in.	41390	6 oz.	89c		63 in.	41630	9 oz.		9 M 1746.	46 in.	5L460	9 oz.	1.29
	9 M 1619	19 in.	4L190	4 oz.	79c 79c		40 in.	41400	6 OZ.		9 M 1664	64 in.	41640	9 oz.		9 M 1748.	48 in.	5L480	9 oz.	. 1,39
	9 M 1620	20 in.	41200	4 oz.			41 in.	4L410	6 oz.		9 M 1666	66 in.	41660	9 oz.		9 M 1752.	. 52 in.	5L520	10 oz.	1.49
	9 M 1621	21 in.	4L210	4 oz.	79c	9 M 1642	41 in. 42 in.	41420	6 oz.		9 M 1668	68 in.	41680	9 oz.	1.19		. 54 in.	5L540	11 oz.	1.49
	9 M 1622	22 in.	41220	4 oz.			43 in.	41430	6 oz.	98c		70 in.	41700	9 oz.	1.29		. 58 in.	51580	12 oz.	1.59
	9 M 1623	23 in.	4L230	4 oz.	79c		44 in.	4L440	6 oz.	980		72 in.	41720	9 oz.	1.29		. 66 in.	51660	12 oz.	1.69
	9 M 1624	24 in.	4L240	4 oz.	79c 79c		45 in.	4L450	6 oz.	98c		74 in.	41740	9 oz.		9 M 1770.	. 70 in.	51700	12 oz.	1.79
	9 M 1625	25 in.	4L250	4 oz.			46 in.	4L460	6 oz.	98c		75 in.	41750	10 oz.	1,39			1000		
	9 M 1626	26 in.	4L260	4 oz.		9 M 1646 9 M 1647	40 in.	41470	6 oz.	98c		76 in.	4L760	11 oz.	1,39					
	9 M 1627	27 in.	4L270	4 oz.					7 oz.	98c		80 in.	41800	11 oz.	1.49			S000 00 00 00 00	Comment of the same	
	9 M 1628	28 in.	4L280	4 oz.		9 M 1648	48 in.	4L480 4L490		98c		84 in.	41840	12 oz.	1.49		and the same of th	TOS NUMBERS 25	Company of the control of the contro	The second second
	9 M 1629	29 in.	4L290	5 oz.	/ YC	9 M 1649	49 in. 50 in.	4L500	7 oz.	98c	7 11 1004	04 111.	41040	12 02.	1					
			1	l		9 M 1650	1 30 In.	1 41300	1 / 02.	700								1		distribution of the same



#### Multi-speed Device

\$2298 Without base or flexible shaft

Use with base 9M2620 (listed below right) with 50 or 72-inch Flexible Shaft, and 1/2, 1/3, or 1/2-HP 1725 RPM mater.

Gives three speeds: about 875, 1725 and 3450 RPM. 5%-inch ball-bearing shaft; smooth, quietrunning. Two cone-type pulleys; floating motor mount; V-belt; bolts. Power-bronze-color finish. Height 12½ in. Shpg. wt. 9 lbs. 9 M 2621....\$22.98

# CRAFTSMAN 50-inch

Flexible Shaft

**\$1498** 

Aluminum alloy handpiece and motor coupling. Precision ball bearings. Steel end fittings. %-inch wire core. Spindle ½-in. x 20-thread. Fits ½-inch or %-inch motor shaft. Without motor. 9 M 2633—Shpg. wt. 6 lbs......\$14.98 Shaft Extension, 38 in. long.

9 M 2634—Shpg. wt. 3 lbs. 2 oz..... 5.98

Replacement Core for 9M2633 above. 9 M 2622—Shpg. wt. 1 lb. 2 oz.....\$2.98

#### Portable Base \$698

Makes it easy to change the Crafts-Man 50-inch or 72-inch Flexible Shaft into a portable outfit. Three ball-bearing swivel casters. Base tilts about 30° on its rim. Has holes for mounting 9M2621 Multi-speed Device (listed at 15th With balts. Bayes before colors.) left). With bolts. Power-bronze-color fin-ish. Shipping weight 6 pounds. 9 M 2620....

## CRAFTSMAN 72-inch

Flexible Shaft

NO MONEY

- Extra heavy duty . . 1/2-inch core
- Extra long . . gets in tight places

Real professional quality in every detail. Gets in difficult places for high speed drilling and grinding. With proper accessories it can be used for sanding furniture and woodwork, drilling in wood or metal, polishing cars, sanding or waxing floors, removing rust, etc. Can be used with the Portable Base and Multi-speed Device listed and

Strong casing has spiral steel liner, an oil-resistant fabric jacket, and a heavy synthetic rubber cover reinforced with steel wire and

and a heavy synthetic rubber cover remorced with steel whe and braid. Will not scratch surfaces.

Chrome-plated heavy-duty steel handpiece and motor coupling; both have extra large precision ball bearings for smoother operation and longer wear. Hand-piece is knurled for firm and comfortable grip. Spiral steel outer reinforcement at motor end protects casing at point of wear. Rust-resisting black steel end fittings. Fits ½-inch or ½-inch motor shaft; has ½-inch steel wire core. Spindle ½-inch by 20-thread. Consists of casing, core, motor coupling and hand-piece without motor.

Replacement Core for Flexible Shaft above. 9 M 2682—Shipping weight 3 pounds 4 ounces.....

# 

For scrubbing and waxing floors, etc. 6-inch diameter. ½-inch center hole. White Tampico fibers 1 in. long. Shipping weight 1 pound 2 ounces. 9 M 6487 ..... \$1.89

Floor Brush



#### Wheel Guards

With hand grip. Use with 4-inch grinding or wire-scratch wheels.

For Flexible Shaft with 1%-inch diameter hand-piece (9 M 2633). 9 M 2637—Shpg. wt. 1 lb. 3 oz.....\$3.98 For Flexible Shaft with 15%-inch diameter hand-piece (99 M 2655L). 9 M 2638—Shpg. wt. 1 lb. 3 oz. . . . . \$3.98



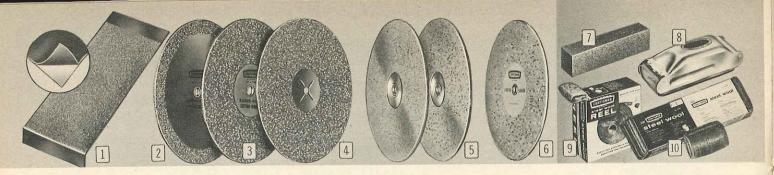
#### Angle Head

Lightweight, cast aluminum head. Ball and needle bearings for smooth operation and long life. One-to-one gear ratio. Easy-to-hold rubber hand grip. Fits 99M2655L Flexible Shaft (listed above). Shipping weight 2 pounds 8 ounces.

9 M 2628.....\$34.95



Zone 1 SEARS 21



#### Karbo-Grits . . toughest man-made abrasive

Tungsten-carbide Karbo-Grits outlast ordinary sandpaper 40 to 1.. Grits are permanently brazed to steel wheels, discs.. will last for years of normal; use.. when clogged, just shake out or wire-brush or use Gum and Pitch Remover

Neoprene-backed Sheets. Sheets cushioned by man-made rubber backing . makes them last longer because they're resilient. Backing won't kink. For orbital and dual action electric hand sanders on pages 4 and 5.

3x81/8-inch, Shpg. wt. each 5 oz. 9 M 30271—Fine 9 M 30272—Medium 9 M 30273—Coarse......Sheet 98c 3%x9½-inch, Shpg, wt. each 7 oz. 9 M 30281—Fine 9 M 30282—Medium 9 M 30283—Coarse.....Sheet \$1.49

4½x11½-inch. Shpg. wt. each 7 oz. 9 M 30291—Fine 9 M 30292—Medium 9 M 30293—Coarse.....Sheet \$1.98

2 Cut-off Wheel. Coarse grit on sides, edge. As (3) but less sanding surface for electric hand saw use. Safer than ordinary saw blades. No snagging, kickbacks. 6½-inch diam. %-½-in. knockout-bushed round hole.

9 M 30080-Shpg. wt. 1 lb. 4 oz.. \$3.49

3 Abrasive Wheel. Saws, sands, grooves, dadoes. Cut and smooth plywood, veneers without chipping. Cuts and sands at same time. One side and edge coarse grit, other side medium grit. For bench and radial arm saws. %-1/2-inch knockout-bushed round hole.

8-inch diameter. 9 M 30001—Wt. 2 lbs. 10 oz....\$4.98 9-inch diameter. 9 M 30002—Wt. 3 lbs. 9 oz.... 5.98

10-inch diameter, 3/4-5/8-inch hole. 9 M 30003—Wt. 4 lbs. 2 oz. . . . 6.49 4 Sanding Discs. Karbo-Grits bonded to thin spring steel. For electric drills and rotary sanders.

5-inch diam. Shpg. wt. each 7 oz. 9 M 30071—Fine 9 M 30072—Medium 9 M 30073—Coarse.....Each \$1.39

6-inch diam. Shpg. wt. each 10 oz. 9 M 30074—Fine 9 M 30075—Medium 9 M 30076—Coarse......Each \$1.49

#### Sanding Wheels

Convert your bench saw, radial arm saw to disc sander. Medium grit on one side, coarse grit on other side. Abrasive disc is attached.

[5] 10-inch diameter Wheel. Steel. For ¾ to ¾:in. center hole. 9 M 22723—Wt. 3 lbs. 12 oz.\$3.29

6 8-inch diameter Wheel. Aluminum. 1 side tapered for fine jointing, 1 side flat. For 5% to ½-inch center hole. 9 M 2274-Wt. 1 lb. 3 oz....\$2.98

Replacement Sanding Discs. For (5) and (6) above. 3-inch center hole. Package of six: 2 fine, 2 medium, 2

coarse. 10-inch diameter. 9 M 22731-Wt. 10 oz.. Pkg. \$1.29 8-inch diameter.

9 M 22730-Wt. 7 oz.... Pkg. 98c Multi-use Sanding Block, Ground glass, 9x2x2 inches.

9 M 6439-Shpg. wt. 5 oz. . . . . 29c

#### Sanding Helps

DUNLAP Sanding Block, 6-in, steel frame, 30x15%-in. rotating roll of med. garnet on felt cushion. 9 M 3681 -Shpg. wt. 12 oz. .... 99c

Refills for (8) above.  $30x1^{5}$ /s-in. rolls. Shpg. wt. per roll 3 oz. Garnet Refill.

9 M 36881-Fine 9 M 36882-Medium 9 M 36883-Coarse.....Each 15c

Aluminum Oxide Refill. 9 M 36891-Fine 9 M 36892-Medium 9 M 36893-Coarse.....Each 19c

12-oz, Reel of Steel Wool. 9M67921-X-Fine 9M67922-Fine 9M67923-Medium 9M67924-Coarse Shpg. wt. 1 lb. 2 oz..... Each 65c

[10] CRAFTSMAN Steel Wool, All-purpose, Pkg. 16 pads, Wt. 1 lb, 5 oz, 9 M 67911—Extra fine....Pkg. 98c 9 M 67912—Fine.....Pkg. 65c 9 M 67913—Medium....Pkg. 65c 9 M 67914—Medium Coarse.Pkg. 65c 9 M 67915—Coarse.....Pkg. 65c

### Sand wood and plastics, remove paint, polish metals . . get fine finishes



CRAFTSMAN No-Load Paper, Shake for smooth finish. Medium and coarse grit (aluminum oxide) for rougher finish. 9x11-inch sheets. Package of 6......Package 75c

Catalog No.	Grit	Shpg. Wt.
9 M 67601	.Super fine.	4 oz.
9 M 67602	.Extra fine.	4 oz.
9 M 67603		
9 M 67604		
9 M 67605		
9 M 67606	.Coarse	10 oz.

Aluminum Oxide Paper, Paper-backed for hard wood, better than garnet. Cloth-backed for metal, dry or with oil, better than emery.

Paper-backed, 9x11-in, sheets, Pkg. of 6. Shpg. wt. pkg. 1 pound. 9 M 27411-X-Fine 9 M 27412-Fine 9 M 27413-Med. 9 M 27414-Coarse Package......69c Cloth-backed, 9x11-in. sheets. Pkg. of 3. Shpg. wt. pkg. 9 ounces. 9 M 67891—Fine

9 M 67892-Med. 9 M 67893-Coarse Package......79c Garnet Paper. Outlasts flint 2 to 1. Thick back, 9x11 inches.

Pkg. of 6Package 65c						
Catalog No.I	Grit	Shpg. Wt.				
9 M 67956 9 M 67957 9 M 67958 9 M 67959	X-Fine Fine Medium Coarse	6 ounces 8 ounces 11 ounces 1 pound				

Emery Cloth, Use dry or with oil on non-plated metals, 9x11-in. 9 M 67981—Fine 9 M 67982—Med. 9 M 67983—Coarse

Package of 3. Wt. 3 oz... Pkg. 49c

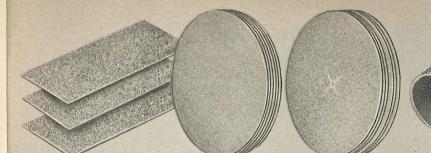
Flint Sandpaper. For soft woods only, 9x10 inches. Package of 12..... Package 39c Catalog No. | Grit Shpg. Wt. X-Fine 9 M 67931 9 M 67932 8 07.

Fine..... Medium 9 M 67933 Coarse... 1 lb. 2 oz. 9 M 67934 Silicon Carbide Watersand Finishing

Paper, Use wet or dry on wood or metal. 9x11-in. sheets. Pkg. of 6. 9 M 30111—Super fine 9 M 30112—X-Fine 9 M 30113—Med. fine Shpg. wt. pkg. 4 oz......Pkg. 69c

#### Recommended Abrasive and Grit for your painting and finishing job Sanding FINISHED Surfaces Sanding UNFINISHED Surfaces Wet sanding Birch, Maple, Removing Paint Preparing and Pine, Fir and ABRASIVE-GRIT Oak, Mahogany, between coats. **Plastics** polishing Metals and Varnish similar surfaces Walnut, etc. Wood or metal Rough |Semi|Final Rough |Semi|Final Rough |Semi|Final Rough | Semi | Final | Rough | Semi | Final Rough | Semi | Final FLINT Extra Fine . . . . . . . . Wood X . Fine..... . . . . . . only ... . . . . . . . . . Medium..... . . . . . X . . . . . . . . Coarse..... . . . . . . . . . GARNET CABINET Extra Fine —150(4/0)..... X Fine.....—100(2/0)..... X X Wood . Medium....—60(1/2)..... X only . X . . . . . . . . Coarse....—40(1-1/2)..... ALUMINUM OXIDE\*† Χ X X X Fine.....—100(2/0)..... X . . . . .... Medium....-60(1/2)..... . . . . . . . X Coarse . . . . — 40(1-1/2) . SILICON CARBIDE X X X Super Fine . - 400(10/0)...... X X Χ Extra Fine..—320(9/0)..... X X X Medium Fine—240 (7/0) . EMERY\*\* X Metal X X only . . . . . . . . Medium.... . . . . . . . . . . . . . X . . . . . . . . . . ALUMINUM OXIDE\*\* X Metal Fine.....—120(3/0)..... X Medium....—80(1/0)............ . . . . only . Coarse....—60(1/2).....

NOTE † for end-grain sanding on wood. \* paper backed. \*\* cloth backed.



# Sanding Belts

Aluminum Oxide outlasts ordinary sandpaper

#### **Abrasive Sheets**

Aluminum Oxide Sanding Sheets. Costs less to do a job with aluminum oxide . . tough grits outlast most other abrasives. Designed for hand or machine work on hard woods.

 No-Load Sanding Sheets. Won't clog . even paint shakes free. Rubber-treated backing adjusts to surface, gives better grip. Extra fine and fine grits are silicon carbide. Medium, coarse grits are aluminum oxide.

3 x 7¾-inch Sheets. Package of 12 sheets. 9 M 67651—Extra fine 9 M 67652—Fine 9 M 67653—Medium 9 M 67654—Coarse Wt. pkg. 7 oz. Pkg. 59c

3½ x 9-inch Sheets.
Package of 12 sheets.
9 M 67641-Extra fine
9 M 67642—Fine
9 M 67643—Medium
9 M 67644—Coarse
Shpg. wt. pkg. 8 oz.
Package.......65c

4½ x 11-inch Sheets.
Package of 12 sheets.
Package of 12 sheets.
P M 67631—Extra fine
M 67633—Medium
M 67634—Coarse
Shpg. wt. pkg. 10 oz.
Package.......75c

#### **Abrasive Discs**

Aluminum Oxide Sanding Discs. For work on metal or wood. Paper backed. For portable and bench-type disc sander.

Number in () means

Number in () means discs per package. \*\*Means No-load Silicon Carbide.

5-inch Discs.

9 M 26051—X-Fine (6)

9 M 26052—Fine (6)

9 M 26053—M-Fine (6)

Wt. pkg. 3 oz. Pkg.35c

9 M 67614—Coarse (6) 9 M 2543—Assorted (6) (3 medium, 3 fine) Wt. pkg. 4 oz. Pkg.49c

9 M 2542-Open coat (3) Wt. pkg. 2 oz. Pkg. 49c

9M67611-X-Fine (6)\*\* 9M67612-Fine (6)\*\* 9M67613-Medium (6)\*\* Wt. pkg. 4 oz. Pkg. 49c

6-inch Discs, 9M25321-Fine (6) 9M25322-Medium (6) 9M25323-Cparse (4) 9M25324-Open coat (3) 9M25325-Assorted (6) (2-F, 2-M, 2-C) Wt. pkg. 7 oz. Pkg. 59c. 7-inch, (Fiber backed). Fine (10), Shpg. wt. package 1 lb. 3 oz. 9 M 25290 Pkg.\$3.39

Medium (10). Shpg. wt. package 1 lb. 7 oz. 9M25291.Pkg. \$3.69

Coarse (10). Shpg. wt. package 1 lb. 10 oz. 9M25292. Pkg. \$3.98

Assorted (6). (2-F, 2-M, 2-C). Wt. 9 oz. 9 M 2531...Pkg. **79c** 

8-inch Discs, 9 M 25251—Fine (6) 9M25252—Medium (6) 9M25253—Coarse (5) Wt. pkg.8 oz.Pkg.98c

9-inch Discs. 9M25261-Fine (6) 9M25262-Medium (6) 9M25263-Coarse (5) Wt. 10 oz. Pkg. \$1.19

10-inch Discs. 9M25341-Fine (6) 9M25342-Medium (6) 9M25343-Coarse (5) Wt. 12 oz. Pkg. \$1.49

12-inch, (E-weight).
9M25491-Fine (2)
9M25492-Medium (2)
9M25493-Coarse (2)
Wt. 10 oz. Pkg. 98c

Low as

Aluminum Oxide Sanding Belts. Tough, fast-cutting grits on cloth-backed belt. One piece construction. For portable and bench-type sanders. Use for sanding wood, grinding down most metal or plastic surfaces, removing rust or polishing metal for painting.

2x21-inch Belt. 9 M 22223—Fine 9 M 22224—Medium 9 M 22225—Coarse Shpg. wt. 6 oz. . . Each 45c

3x24-inch Belt.

9 M 22351—Extra fine

9 M 22352—Fine

9 M 22353—Medium

9 M 22354—Coarse

9 M 22355—Extra coarse

Shpg. wt. 6 oz... Each 55c

3x25-inch Belt.

9 M 22320—Extra fine

9 M 22321—Fine

9 M 22322—Medium

9 M 22323—Coarse

9 M 22324—Extra coarse\*

Shpg. wt. 5 oz.. Each 59c

3x27-inch Belt.

3x27-inch Belf.

9 M 22310—Extra fine

9 M 22311—Fine

9 M 22312—Medium

9 M 22314—Coarse

9 M 22314—Extra coarse\*

Shpg. wt. 4 oz. . Each 65c

4x24-inch Belt.

9 M 22332—Extra fine

9 M 22333—Fine

9 M 22334—Medium

9 M 22335—Extra coarse

Shpg. wt. 7 oz. . Each 75c

4x24-inch Belt. (For sanding metals).

9 M 22337—Fine

9 M 22338—Medium

9 M 22339—Coarse

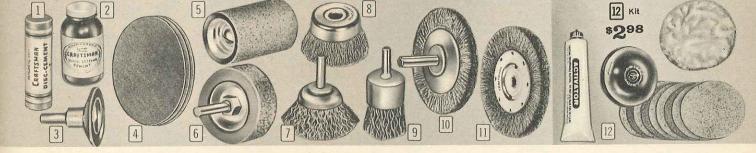
Shpg. wt. 7 oz. . Each 75c

4x36-inch Belt.

4x36-inch Belf, 9 M 22151—Fine 9 M 22152—Medium 9 M 22153—Coarse Shpg. wt. 6 oz...Each 89c

6x48-inch Belt. 9 M 21671—Fine 9 M 21672—Medium 9 M 21673—Coarse Shpg. wt. 11 oz. Each \$1.49

NOTE: Extra coarse\* is



Stick Disc Cement, For wood or metal plates. Won't dry . . disc peels off after use. Net wt. 43% oz. 9 M 2219—Wt. 6 oz. . . . . Tube 49c

2 liquid Disc Cement. For metal plates. Quick-setting.. holds disc firmly in place. ½-pint bottle.
9 M 2535—Shpg. wt. 1 lb. 2 oz... 59c

Abrasive Disc Holder. Convert lathe to sander-polisher. 1½-inch diameter, ¼-inch shank.

9 M 2446—Shpg. wt. 5 oz.... \$1.10

Pre-gummed Replacement Abrasive Discs. Cloth-backed aluminum oxide. Adhesive won't harden . . just peel off after use. Pkg. of 2.

5½-in, diam, Shpg, wt. pkg, 2 oz. 9M26121-Fine 9M26122-Medium 9M26123—Coarse......Pkg, **75c** 

7-in. diam. Shpg. wt. pkg. 3 oz. 9M26131-Fine 9M26132-Medium 9M26133-Coarse.........Pkg. 98c

5 Sonding Drum, 3-inch face. 2½-inch diam. Screws on ½-in. x 20-thread shaft. Medium grit sleeve over expanding rubber drum.
9 M 25246—Shpg. wt. 1 lb....\$1.98

Sanding Sleeve. Use with (5) above. 9M25221-Fine 9M25222-Medium 9M25223-Coarse Shipping weight 2 oz.... Each 29c

6 Sanding Drum. 1-inch face, ½-inch plain spindle, 1½-inch long. Use with collet chuck. Abrasive sleeve over expanding rubber drum.
9M2497-1½-in, diam, Wt. 5 oz., \$1.19
9M2498-2½-in, diam, Wt. 6 oz., 1.29
9M2499-3-in, diam, Wt. 9 oz., 1.49

Sanding Sleeve, Use with (6) above. Pkgs. of 6. Shpg. wt. pkg. 3 oz.

1½-inch diameter. 9M24421-Fine 9M24422-Medium 9M24423-Coarse......Pkg. 49c

2%-inch diameter. 9M24424-Fine 9M24425-Medium 9M24426-Coarse.....Pkg. 55c

3-inch diameter. 9M24427-Fine 9M24428-Medium 9M24429-Coarse......Pkg. 59c

Wire Cup Brush. For cleaning and polishing; paint and burr removal. 1%4-inch diameter; ¼-inch shank. Shipping weight 4 ounces. 9 M 64880—Fine wire. . . . . \$1.49 9 M 64881—Coarse wire . . . . 1.29

8 Wire Cup Brush. Coarse wire for heavy-duty removal of rust and paint, cleaning of badly corroded and pitted surfaces. 2¾-in. diam.

1/2-inch center hole.
9 M 6485—Shpg. wt. 6 oz.... \$1.39
1/4-inch shank.
9 M 6496—Shpg. wt. 8 oz.... 1.59

Carbon Removing Brush. Designed for removal of heavy carbon deposits...also old paint and deep rust and corrosions. Especially suited for irregular surfaces. 1-inch diameter; 1/2-inch plain shank.

M 6484—Shipping weight 6 oz.....98c

Wire Wheel Brushes, Good for paint and burr removal, cleaning and polishing of lathed workpieces. 1/4-inch spindle. Shipping weight 4 ounces.

 2½-inch diameter.
 \$1.49

 9 M 64890—Fine wire.
 1.29

 3-inch diameter.
 \$1.49

 9 M 64900—Fine wire.
 \$1.49

 9 M 64901—Coarse wire.
 1.29

Wire Scrotch Wheels. Use for removal of rust and paint. Used by contractors for finishing and smoothing concrete surfaces and structures.

Polishing Kit. Gives you professional performance on your sanding and polishing jobs. Kit converts your electric drill into an effective and fast tool. Sponge rubber backup pad helps prevent marring and scratching, 'gives' under applied pressure. Kit has rubber universal joint. Also included: Nine sanding discs, lamb's wool polishing bonnet and tube of activator cement. Use with any ½ to ½-inch Craftsman or other drill. 5-inch diameter. 9 M 28472—Wt. 1 lb.... Kit \$2.98

Extra tube of Activator Cement. Use as disc adhesive with kit (12) above and kits sold below.

9 M 28473—Shpg. wt. 5 oz.... 59c

CRAFISMAN Sanding-Polishing Kits. For ¼ to ½-inch CRAFISMAN and other drills, flexible shafts. With rubber pad, ¼-inch chuck adapter, lamb's wool bonnet.

With one 4-inch abrasive disc, 9 M 2827—Shpg. wt. 12 oz. Kit 98c

With three 5-inch abrasive discs. 9 M 2841—Shpg. wt. 1 lb. Kit\$1.49

With three 6-inch abrasive discs. 9 M 28416—Wt. 1 lb..... Kit \$1.98



#### Abrasive wheels for your special cutting, grinding or polishing jobs

Cut-off wheels below and at right NOT for bench saws , , NOT for cutting wood

1 Resinoid-bonded Reinforced Cutoff Wheels, Resist wobble, less danger of breaking. <sup>3</sup>/<sub>52</sub> in. thick. Max. RPM, 6000. Be sure tool is well guarded.

Shop Wheel for cutting steel. 8-inch diam. Aluminum oxide. Cut steel bars, tubing, sheets, etc. Center hole bushed for \%-in. and \1/2-in. round arbors. 9 M 6465—Shipping weight 10 oz...\$2.98

Porcelain and Tile Cutter. 8-in. diam. Silicon carbide. Also cut marble, soapstone, plastics, copper, glass, cork, etc. Center hole bushed for \%-in. and \\( \frac{1}{2}-in. \) round arbors.

9 M 6466—Shipping weight 10 oz...\$2.98

Brick and Concrete Cutters. Silicon carbide. Also cut cast iron, brass, bronze, plaster, limestone, Transite, Masonite Presdwood, plastics, etc. Excellent for tuckpointing. See information at top of column.

6-inch diameter. For 1/2-inch round or square arbors.

9 M 64681 — Shipping weight 9 oz. . . \$1.98

6-inch diam. For 5/8-in. round arbors. 9 M 64682—Shipping weight 9 oz...\$1.98

7-inch diameter. Fits Mall, Skil. Center hole bushed for ½, %-in. round arbors. 9 M 64691—Shipping weight 10 oz. \$2.79

7-inch diameter. For arbors 13/16-in. square or diamond, and 1 in. round. 9 M 64692—Shipping weight 10 oz. \$2.79

8-inch diameter. Center hole bushed for ½ and ½-inch round arbors.

9 M 6467—Shipping weight 10 oz...\$2.98

2 Rubber-bonded Cut-off Wheel. Aluminum oxide. Cut metal bars, glass, tubing, plastics, etc. Max. RPM, 6000. Use coolant. 3/32 in. thick. Center hole bushed for 5/4 and 1/2-in. round arbors, 8-inch diameter. 9 M 6470—Shipping weight 1 lb. . \$1.49

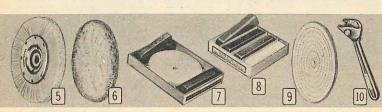
3 CRAFTSMAN Rubber and Abrasive Polishing Wheel. Polishes metals, plastics. For rust removal, die metas, plastics. For Ites removal, die working, de-burring, sharpening, etc. ½-in. center hole. Max. RPM, 3800. 4-in. diam. ½ in. thick. 9 M 29281—Fine grif. Wt. 9 oz. . . . \$1.49 9 M 29282—Medium grif. Wt. 9 oz. 1.49

4 "Craftflex" Cutting, Polishing Wheel. 1-in, center hole bushed for ½, ½, ¾ inch. USE: 24 grit to cut, grind steel, iron, copper, aluminum, etc.; 80 grit for thin-wall metals . for better finish on metal; 120 grit perference like 90 grit but gives reporther. forms like 80 grit, but gives smoother finish. 6-in. diam. Max. RPM, 7500. State center hole size wanted.

Cat. No.	Thickness	Grit	Wt.	Each
9M64280F	1/16 inch	120 (Fine)	6 oz.	\$1.69
9M64281F	342 inch	80 (Medium)	8 oz.	1.98
9M64282F	1/8 inch	24 (Coarse)	10 oz.	2.29

CRAFTSMAN Grinding Wheels for Carbide-tipped Tools. Vitrified green silicon carbide. 1-in. center hole. Bush-ings for smaller shafts furnished.

6-inch Wheel. State shaft diam. wanted. 9 M 64240F-Fine 9 M 64250F-Coarse Shpg. wt. 3 lbs. \$2.29
7-inch Wheel. State shaft diam. wanted. 9 M 64241F-Fine 9 M 64251F-Coarse Shpg. wt. 3 lbs. 3 oz.....\$2.69



Tampico Fiber Wheel Brush, Metal center, 6-in, diam, ½-in, face, ½-in, hole. 9 M 6486—Shipping weight 11 oz. . . . . \$1.29

6 CRAFTSMAN Lamb's Wool Polishing Bonnets. Fit over sanding discs.

Cat. No.	Fit discs	Pile	Wt.	Each
9 M 2520	3½ to 4 in.	1 in.	2 oz.	590
9 M 2521	4 to 51/2 in.	1 in.	6 oz.	890
	6 inches		8 oz.	\$1.19
	7 inches		8 oz.	1.39
9 M 2539	8 inches,	11/4 in.	8 oz.	1.79

7 CRAFTSMAN Buffing Set. For ½-in. shafts, 6-in. double-thick muslin buffing wheel; 3-oz. bar Red Rouge and 3-oz. bar Tripoli (brown) buffing compounds. 9 M 2864—Shipping wt. 13 oz. ... Set \$1.29

REPRESENT OF STREET OF STR

CRAFTSMAN Buffing Compound Bor. All-purpose 3-oz. bar for all plastics, metals. 9 M 2865—Shipping wt. 4 oz. . . . . Each 35c White Rouge Buffing Compound. 3-oz. bar. Polish metals. 9 M 2860—Shpg. wt. 4 oz. Ea. 35c

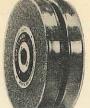
CRAFTSMAN Buffing Wheels. GRAFTSMAN Buffing Wneels. High-quality, high thread-count discs. Raked edges, 30 layers, 1/2-in. center hole.

Spiral-sewed Double-thick Buffs, Bleached muslin with minimum 64x64-thread count.

9M64930-4-in. diam. Wt. 3 oz. . 49c 9M64931-6-in. diam. Wt. 6 oz. . . 75c 9M64932-8-in. diam. Wt. 11 oz.\$1.19 Loose Concentric-sewed Buffs. Bleached muslin, minimum 64x64-thread count. Quality as above. 9M64940-4-in. diam. Wt. 2 oz. 49c 9M64941-6-in. diam. Wt. 4 oz. . . 75c 9M64942-8-in. diam. Wt. 7 oz. \$1.19

DUNLAP Grinding Wheel Dresser. Dresses, trues, shapes, removes glaze from solid abrasive wheels. High-carbon steel cutters. 12 in, long over-all.

9 M 6492-Wt. 2 lbs. 2 oz. . . \$1.59 Set of 4 extra cutters. For (10) above. High-carbon steel. 9 M 6495-Wt. 2 oz..... Set 19c



#### CRAFTSMAN Grinding Wheels

Perfectly balanced wheels. High-quality, long-wearing aluminum oxide abrasive . . cuts cool and fast. Meets highest industrial standards . . .

your assurance of top professional performance.
Precision-ground on BOTH sides and face.
Fully vitrified in electric kiln for over 200 hrs. 34-in. center hole. Bushings furnished for \( \frac{1}{2}, \frac{1}{2}, \frac{1}{3}-in. \) diam. shaft if you specify. Grinding wheels with diam. up to 8 in. and \( \frac{1}{2}, \frac{3}{2}, 1 \) in. thick have plastic bands to protect edges in shipment. State size of bushing wanted.

55c 3x½ inch side of wheels. (2) Use wheels only with concave flanges, as large or larger than shown in table below. (3) Use guard and shatterproof glass shield covering ¾ of wheel. (4) For all wheels, never exceed RPM shown. (5) Wear safety goggles. (6) Stand aside one minute after starting wheel. (7) Follow safety rules shown on grinding, cut-off wheels. Don't use on wood.

	-		-			-
Diameter, Wheel, inches	3	4	5	6	/	8
Diameter, Flange, inches	13/4	13/4	13/4	2	21/2	3
RPM (do not exceed)	8276	6207	4966	4138	3547	3103
Center hole, inches		3/4	3/4	3/4	3/4	3/4

#### SELECT THE RIGHT GRIT FOR YOUR JOB:

FINE: For knives, keen-edged tools, finish-grinding and polishing MEDIUM FINE: For axes, woodcutting tools, preparation for finishing MEDIUM COARSE: For machine-shop use and for fast removal of stock State size of bushing wanted 1/8, 1/2 or 3/8 in.

C	CATALOG NUMBER			Line mint	Ch.	
Medium coarse 36 grit	Medium fine 60 grit	Fine 100 grif	Diameter and thickness	Use mini- mum size shaft	Shpg. wt. lbs.	Each
	9 M 64201F 9 M 64202F	9 M 64311F 9 M 64312F	3x ½-in. 3x ¾-in.	3/8-in. 3/8-in.	1	55c 59c
	9 M 64203F 9 M 64204F 9 M 64205F	9 M 64313F 9 M 64314F 9 M 64315F	4x ½-in. 4x ¾-in. 4x1 -in.	3/8-in. 3/8-in. 1/2-in.	1	89c \$1.09 1.19
9 M 64230F	9 M 64206F 9 M 64207F 9 M 64208F	9 M 64316F 9 M 64317F 9 M 64318F	5x ½-in. 5x ¾-in. 5x1 -in.	½-in. ½-in. ½-in.	2	1.39 1.49 1.69
9 M 64231F 9 M 64232F 9 M 64233F	9 M 64209F 9 M 64211F 9 M 64212F	9 M 64319F 9 M 64321F 9 M 64322F	6x ½-in. 6x ¾-in. 6x1 -in.	½-in. ½-in. ½-in.	3	1.49 1.69 1.98
9 M 64234F 9 M 64235F	9 M 64213F 9 M 64214F	9 M 64323F 9 M 64324F	7x ¾-in. 7x1 -in.	5/8-in. 5/8-in.	4	2.19 2.49
9 M 64236F 9 M 64237F	9 M 64215F 9 M 64216F		8x1 -in. 8x1 1/4-in.	5/8-in. 3/4-in.	7	2.89 3.39

#### Versatile Rubber Grinding Wheels







Aluminum oxide slip-on bands (fine, med., coarse) do work of 3 wheels. Rubber wheel holds band in place. Holes cool wheel and band. %4-in. center hole bushed to % and ½ in. For 3450 RPM grinders, motors. Wheel, 3 bands. 9M64041-6x1-in.Wt. 2lbs. 40z. Kii \$5.98 9M64042-6x11/2-in, Wt. 3 lbs... Kit 7.98

Karbo-Grit Bands for wheels above, Diamond-hard tungstencarbide grits brazed to steel band.

6x1-inch band, Shpg. wt. 7 oz. 9M30201-Fine 9M30202-Medium 9M30203-Coarse..... Each \$1.79

6x1½-inch band, Shpg. wt. 7 oz. 9M30211-Fine 9M30212-Medium 9M30213-Coarse..... Each \$1.98

Aluminum Oxide Bands. For wheels above. Tough aluminum oxide on sturdy cloth backing. 6x1-in. bands. Package of 3. Shpg. wt. 5 oz. 9M22861-Fine 9M22862-Medium

9M22863-Coarse..... Pkg. \$1.29 6x1-inch. Assorted bands, one each fine, medium and coarse

9M22852-Shpg.wt. 5 oz. Pkg. \$1.29 6x1/2-in, bands, Package of 3. Shpg. wt. 6 oz. 9M22865-Fine 9M22866-Medium 9M22867-Coarse..... Pkg. \$1.49

6x11/2-in. Assorted bands, one each fine, medium and coarse. 9M22854-Wt. 6 oz.... Pkg. \$1.49



III Industrial Goggles for grinding, chipping. Adjustable for comfortable fit. 50-mm lenses. With side shields.

9 M 1860-Shpg. wt. 9 oz....\$2.89

As goggles above, but designed to fit over regular spectacles. 9 M 18615—Shpg. wt. 9 oz. . \$3.19

Industrial Safety Glasses. Shatterproof clear lenses. Sturdy design. Comfortable wear. 9 M 1854—Shpg. wt. 5 oz....\$3.19

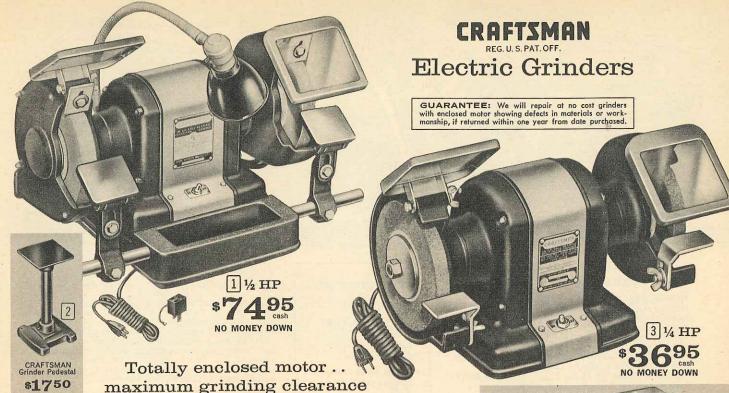
Same as glasses (12) above, but with protective side shields. 9 M 1855-Shpg. wt. 5 oz...\$3.49

13 Flexible Mask Goggles. For motorcycling, grinding or chipping. Shatterproof lenses. Fit snugly around eyes. 9 M 1859-Shpg. wt. 3 oz. . . \$1.98

Face Shield. Made with tough, flexible clear plastic window. Designed to cover and protect whole face. Sweatband included. 9 M 1897-Shpg. wt. 1 lb. ... \$3.49

Extra Plastic Window for protective face shield (14) above. Same high-quality, heavy plastic sheet. Completely transparent. 9 M 1898-Shpg. wt. 8 oz. . . \$1.09

24 SEARS Zone 1 and 2



• Ball-bearing motors insulated with nylon to resist heat • No oiling needed . . lubri-• Two aluminum oxide wheels included . . one fine, one coarse

.. flat-face design

1 ½ HP. Extra-rugged, handles industrial grinding. Capacitor motor, 3450 RPM. 7x1-in. grinding wheels. %-in. shaft, % in. x 18 threads. Dust chute back of wheel guards. Built-in water reservoir. Adjustable tool rests on steel bar. 476x51/4-in. adjustable eyeshields with safety glass.

12 in. high, 1934 in. wide. Base 914x11 in. fits pedestal below. *UL approved* (Industrial Standards). 110–120-volt 60cycle AC. Toggle switch in base. 8-foot,

3-wire cord and adapter.
99 M 1952N—Shpg. wt. 85 lbs...\$74.95

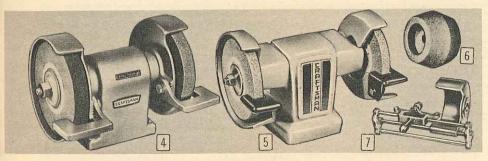
CRAFTSMAN Grinder Pedestal. Fits 2 KRATISMAN Grinder redesid. Fits 14, 14, 14, 14 P grinders above and at right. 34 inches high, 2½-inch tubular steel column. Cast-iron base bolts to floor (bolts not included). Pre-bored mounting bracket. 99 M 2964K-Shpg. wt. 32 lbs. . . \$17.50

3 ¼ HP. Our most popular grinder for home workshops. Split-phase motor delivers high starting torque. 3450 RPM. Two 6x¾-in. grinding wheels. ½-in.x20-thread shaft holds wire wheels. ½-inch drill chuck, other standard accessories. Adjustable tool rests 1%x11½6 inches. Adjustable eye shields with safety glass.

9 in. high, 14¾ inches wide. Base 8½ in. wide, 7½ in. front to back. Fits pedestal (2). 110-120-volt 60-cycle AC. Toggle switch in base. 8-foot, 2-wire cord. 99 M 1950L—Shipping weight 44 pounds......\$36.95

1/3 HP. Similar to grinder (3). Capacitor motor, 3450 RPM. Two 7x¾-in. grinding wheels. ½-in. motor shaft, ½-in.x20 threads. Designed for standard accessories. Adjustable tool rests 1½x2¾ inches. Adjustable eye shields with safety glass. Removable guards over grinding wheels, dust chute

10 in. high, 17½ inches wide. Base 9 in. wide, 75% inches front to back. Fits pedestal (2). 110-120-volt 60-cycle AC. Toggle switch in base. 8-foot, 3-wire cord and adapter. 99 M 1951L—Shipping weight 58 pounds...........\$53.95



#### CRAFTSMAN Heavy-duty Grinders

4 8-inch Grinder. Heavier cast-iron body, larger shaft, wheels than (5). For shop, indus-try, farm. Ball-bearing spindle, 14%x1 inch, reduced to %-in. x 10-thread at ends. Adjustable tool rests. 3-in. diam. single V-groove pulley. ½x40-in. V-belt and 2 wheels 8x1½ in. (1 medium coarse, 1 med. fine). Enclosed wheels project 15% in. . . for grinding large pieces across face. Bronze color. Use minimum 1/3-HP, 1725-RPM motor, 5-in. motor pulley (not incl.).

99 M 6611K-Wt. 35 lbs.\$36.95

5 6-inch Grinder, Castiron construction. Permanently lubricated ball-bearings. Wheels extend across face for grinding large pieces. 131/4x5/8-inch spindle reduced to 1/2-in.x 20 threads. Removable wheel guards, adjustable tool rests. With 2-inch machine pulley, two 6x¾-inch aluminum oxide wheels (1 medium, 1 coarse). Bronze color housing. Motor is not included with grinder. Shpg. wt. 22 lbs. 99 M 6604K.....\$17.59

#### Sickle Grinding

6 Sickle Grinding Wheels. 5½-inch diameter, 3½ inches wide. ¾-inch center hole only. Finest aluminum oxide abrasive, bonded to wheels and vitrified.

9 M 6419-Wt. 4 lbs. 10 oz.....\$2.79

As above, 7-inch diameter, 31/2 inches wide. 1-inch center hole. Bushings furnished for smaller shafts. Please state shaft diameter.

9 M 6418F-Wt. 7 lbs. 10 oz....\$3.98

Sickle Attachment. For grinder (4). Holds mower knives while sharpening. Use with wheels above. 99 M 6617C-Shpg. wt. 20 lbs.. . \$8.79



#### NEW . . 5-inch Grinder

Now . a low-priced, compact grinder that's just the ticket for use in home workshops. Designed for many years of reliable service.

Universal motor has belt drive for high starting torque and overload capacity . develops over ½ HP and 3600 RPM. ½-in.x20-thread shaft holds standard accessories for grinding, wire brushing, drilling, etc. Two adjustable tool rests, built-in storage tray, removable water tray.

Justable tool rests, built-in storage tray, removable water tray.

Tough, clear plastic shields help protect the operator. Wheel cover plates. Sleeve-bearing motor permanently lubricated. 110-120-volt, 60-cycle AC. Toggle switch. 8-foot cord and plug. Aluminum housing. One each coarse and fine 5-inch grinding wheels.

99 M 1956C-Shpg. wt. 15 lbs.....\$21.99

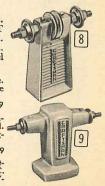
CRAFTSMAN Polishing Heads. Polish, remove paint, rust. NOT for grinding. For % or ½-in. V-belt. Cast-iron frames. ½-in. x20-thread spindles. 1¾-in. steel flanges. Without motor.

8 71/8 in. high. ½x7-inch spindle. Cast-iron bearings; neoprene oil-hole plugs. 9 M 6602—Wt. 4 lbs. 4 oz...\$3.49

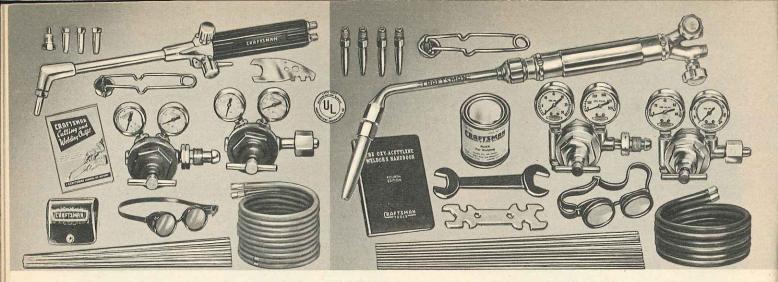
9 7% in, high. 5%x11%-in. spindle, ends 1/2-inch x 20 thread.

Porous bronze bearings. Springcap oil cups. 9 M 6603—Wt. 8 lbs. 8 oz...\$6.69

Head (9) with 1/4-HP, 1725 RPM split-phase motor. 110-120-v. 60-c. AC. 4-in. motor pulley, 1/2x34-in. V-belt. 8-foot cord. 99 M 66035C2—Wt. 27 lbs.\$23,95



Zone 1 SEARS 25



# 1-stage Outfit..low \$6795 MONEY BOWN

With extra tips (sold(below) cut up to 2-in.; Weld with With extra tips (sold(below) cut up to 2-in.; Weld with rods up to ½ in. No soldered or brazed joints between handle and head. Interchangeable tips swaged from solid copper. Trigger-type cutting lever. UL approved. Includes: torch, 2 regulators, 3 welding tips (W-1 to W-3); 1 cutting tip (K-2): tip box; 12½ ft. of  $^{3}$ /<sub>6</sub>-in. Siam-eez hose; 50-mm goggles; assorted welding rods; spark lighter; wrench; instructions. Not for LP-gas\*.

99 M 5515C—Shpg. wt. 13 lbs.....Outfit \$67.95

Extra Welding and Cutting Tips. Oxy-acetylene only.

Welding Tips, Shipping weight 10 ounces.	
9 M 55111—Size W1; welds up to 3/64 in \$1.2	9
9 M 55112—Size W2; welds up to $\sqrt[3]{_{32}}$ in 1.2	9
9 M 55113—Size W3; welds up to 1/8 in 1.2	
9 M 55114—Size W4; welds 1/8 to 1/4 in 1.2	9
Cutting Tips, 4 pre-heat flames. Shpg. wt. 7 oz.	

9 M 55121—Size K1; cuts up to ¾ in. 3.79
9 M 55122—Size K2; cuts ¾ to 1 in. 3.79
9 M 55123—Size K3; cuts 1 to 2 in. 3.79 CRAFTSMAN 1/4-inch Siam-eez Welding Hose. 121/2-foot length. For 99 M 5515C only.

9 M 5517—Shipping weight 2 lbs. 12 oz..... Each \$5.98

#### All our CRAFTSMAN Welding Outfits have five big features

- · Leak-free connections, all parts hand fitted
- Special relief devices on both gas regulators
- Torch has non-flash mixer . . an added safety factor
- All metal parts solid brass, bronze or other non-ferrous alloys
- Tested and approved in Sears own laboratories . . proved in long service.

#### 1-stage Outfit..our most popular set

\$9250 cash

Same features as 99 M 5422K (opposite page), but single-stage operation, Cuts metal to 6 in. thick with attachment below; welds with rods up to 9/6 in. in diam. UL approved. Includes: torch, 2 regulators, 5 wide-range welding tips (AA-1 thru AA-5) of 1-piece, swaged, solid drawn copper. 25 ft. of 4-in. heavy-duty Siam-eez hose; assorted welding rods; 1 lb. universal flux; 50-mm goggles; 2 wrenches; spark lighter, manual. Use cutting attachment 9M5477; cutting tips for acetylene and LP-gas\* not incl. (see below).

99 M 5476K—Shipping weight 25 pounds.....Outfit \$92.50

One pound Flux. For all metals. 

Tank Adapter for Standard-size Acetylene Cylinder, right hand, male threads. From Chicago, Ill. factory.

F9 M 5413—Shipping weight 12 ounces.......\$2.19

Tank Adapter for Small Prest-O-Lite (B) Cylinders, right hand, male threads. From Chicago, Ill. factory.

F9 M 5414—Shipping weight 12 ounces......\$2.19

The Oxy-Acetylene Weldor's Handbook. Shows how to weld, cut and braze. Fully illustrated. 262 pages.

9 M 5411—Shipping weight 10 ounces. \$3.49

Heating-Brazing Set for Prest-O-Lite type Acetylene Gas

# \$1098

Use with "B"-type acetylene cylinder (not included). Requires pressure up to four pounds for largest tip. Needs no oxygen or compressed air.

Included are: handle, three heating tips, soldering copper, paint-burning tip, tank con-nection, tip cleaner and 5-foot hose. Complete outfit with instructions. Shipping weight 1 lb. 14 oz.

9 M 5446......Set \$10.98

CRAFTSMAN

\$1950

# CRAFTSMAN

## CRAFTSMAN top-quality Welding and Cutting Accessories

Single-stage Oxygen Regulator, 0 to 80 and 0 to 4000-lb, gages; brass cases. Safety release. Approved by Underwriters' Laboratories, Inc. 9 M 5430—Shipping weight 5 lbs. 10 oz....\$22.95

Single-stage High Pressure Oxygen Regulator. 0 to 300 and 0 to 4000-lb. gages. Delivery pressure adjustable 0 to 150 lbs. Must be used when cutting steel over 3 inches thick. UL approved.

9 M 5448—Shipping weight 6 lbs. 2 oz.....\$22.95 Single-stage Acetylene Regulator, 0 to 30 and 0 to 500-lb, gages; brass cases. UL approved.

9 M 5431—Shipping weight 5 lbs. 10 oz...\$22.95

Welding Torch. As in outfit 99 M 5476K above. 17 in. long. Use right or left hand; turn off without disturbing setting. Forged Naval bronze 6-in. gooseneck; won't bend. Use oxy-acetylene only to weld. acetylene or LP-gas\* to braze, solder, heat, bend. Cuts steel with 9 M 5477, left. Underwriters Laboratories, Inc., approved.

9 M 5474—Shipping weight 3 lbs. 2 oz....\$17.98

3 12-inch Mixing Chamber. Solid forged bronze. Gooseneck type. Replaces gooseneck of 99 M 5422K (opposite page), 99 M 5476K (top of page) or 9 M 5474 (above) when using tip 9M54417 or 9 M 54418.

9 M 5488—Shipping weight 1 lb. 10 oz. . . . . . \$8.50 A Siam-eez Welding Hose, ¼-in, inside diam, Heavy-duty oxygen hose, acetylene hose vulcanized together to form unit. Tight-braid rayon cord reinforcement increases safety. Cover resists flame, heat, oil, abrasion, weather. Brass couplings. Use also with LP-gas.\* 25 ft. long.

9 M 5427—Shipping weight 7 pounds.....\$10.49

Tip Cleaners. Set of 9, 10 resp. Wt. 3 oz. 9M5425-For Craftsman welding tips. Set 9 M 5445-For CRAFTSMAN cutting tips. Set 1.98 [6] Welding Tips. Heavy one-piece swaged solid drawn copper. Polished bore. For welding, use oxy-acetylene only. For brazing, soldering, heating, bending, etc. . . use oxy-acetylene or LP-gas\*.

Shipping weight each 6 ounces... Cat. No. Size Cap., in. 9 M 54415 AA-5 % to %/16 9 M 54416 AA-6 ½ to ¾ 0 9 M 54417 AA-7 % to 1 9 M 54418 AA-8 1 and up Cat. No. | Size Cap., in. 9 M 54410 AA-0 Soldering... 9 M 54411 AA-1 1/64 to 1/16 9 M 54412 AA-2 3/66 to 1/8 9 M 54414 AA-4 3/16 to 3/16 9 M 54414 AA-4 3/16 to 3/16

CRAFTSMAN cutting attachment. One-piece swaged solid drawn copper. Has four pre-heat flames.

oat. No. Size Cuts Steel Cat. No. 9 M 54471. B1 up to ½ in. 9 M 54472. B2 ½ to ½ of 1/2 M 54473. Shipping weight each 6 ounces..... Cuts Steel Size 9 M 54474 9 M 54475 ..1½ to 4 in. B5

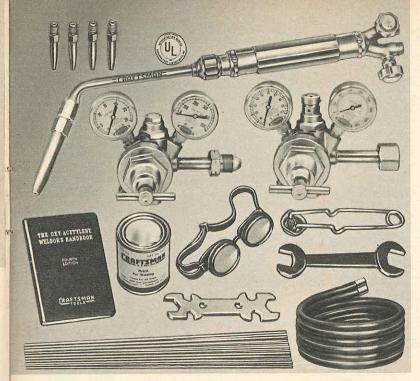
Oxy-Acetylene Cutting Tips. As above, but with six pre-heat flames for better pre-heat distribution.

Shipping weight each 6 ounces... Cot. No. Size Cuts Steel Cat. No. Size Cuts Steel 9 M 54672.. BB2 1/2 to 1/2 in. 9 M 54674 BB4 11/2 to 4 in. 9 M 54675 BB5 31/2 to 6 in.

| Size | Cuts Steel | Cat. No. | Size | Cuts Steel | Bl-1 | up to ½ in. | 9 M 54784 | Bl-4 | 1½ to ¼ in. | 9 M 54785 | Bl-5 | 4 to 6 in. 9 M 54781.. BL-1 9 M 54782.. BL-2 9 M 54783.. BL-3 up to 1/8 in.
1/8 to 1/2 in.
1/2 to 11/2 in.



\* The term LP-gas refers to bottled propane, butane or mixtures of these gases,



# Our Best CRAFTSMAN Welding Outfit

· 2-stage regulators eliminate frequent adjustments . . keep pressure constant

Setting holds when you turn off torch

Cuts up to 6-in. thickness with attachment 9 M 5477, sold separately

Only 0650 NO MONEY DOWN

Weld ferrous and non-ferrous metals with oxygen and acetylene . . non-fer-rous metals with oxygen and LP-gas.\*

Braze, solder, heat or bend with oxygen and acetylene or LP-gas. Double "O" ring makes leak-free connections to torch. All parts hand fitted.

Forged bronze-bodied regulators with 2 pressure gages, brass cases . . oxygen 0 to 100 and 0 to 4,000 pounds, acetylene 0 to 30 and 0 to 500 pounds. Special relief devices on both regulators. Torch turns off with left or right hand

without disturbing your setting .. non-flash mixer for added safety. Torch is 17¼ in. long. Forged Naval-bronze gooseneck . won't bend. All other metal parts solid brass, bronze, or of

other non-ferrous alloys. Approved by Associated Factory Mutual Insurance Companies, also N.Y.F.D. Certificate of Approval No. 906. Tested and approved in Sears own testing laboratories.

Outfit includes: 5 wide-range welding tips (AA1 through AA5) of 1-pc. swaged, solid drawn copper; 25 ft. of Siam-eez hose; assorted welding rods; 1 lb. universal flux: 50-mm professional weldor's

hose; assorted welding rods; 1 lb. universal flux; 50-mm professional weldor's goggles; spark lighter, wrenches, and 288-page weldor's handbook.

UL approved. Use outfit for cutting with cutting attachment 9M5477 (opposite page). For cutting tips for acetylene or LP-gas\*, see opposite page. Cutting attachment and cutting tips not included. 99 M 5422K—Wt. 27 lbs. Outfit \$106.50

#### CRAFTSMAN 2-stage Regulators for conversion

Get constant pressure. Convert your 1-stage outfit to 2-stage with these regulators.

Two-stage Acetylene Regulator. 9 M 5438—Shpg. wt. 5 lbs. 8 oz., \$32.50

Two-stage Oxygen Regulator. 9 M 5437—Shpg. wt. 5 lbs. 8 oz. \$32.50 \*The term LP-gas refers to bottled propane, butane or mixtures of these gases

FREE "Booklet to Better Welding" with rods below. For special prices on orders over 200 lbs. write Sears Personal Service Dept. and ask for booklet Number SR 500.

3 Gos Rod Assortment. 106 rods (some flux coated) with two 4-oz. cans of flux. For welding and brazing almost all metals. Includes: four  $\frac{3}{2}$ -inch aluminum; six  $\frac{1}{16}$ -inch die-cast zinc; 72 copper-coated steel ( $\frac{1}{16}$ ,  $\frac{3}{2}$ ,  $\frac{1}{16}$ ,  $\frac{3}{16}$  in.); four  $\frac{1}{2}$ -in. cast iron; sixteen  $\frac{3}{2}$ ,  $\frac{1}{2}$ , in. bronze; four  $\frac{3}{2}$ -in. flux-coated bronze. All are 18 inches long.

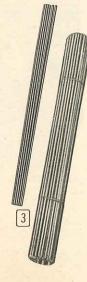
9 M 2006—Shipping weight 5 pounds 11 ounces.....Pkg. \$4.98

"Hot Rodder" Gas Welding Rod Assortment. For auto repair hobby-ists and small repair shops. All rods 24 in. long except 18-in. Aladdin rods. 1 pound each of  $^{1}/_{16}$  and  $^{3}/_{32}$ -in. copper coated rods; 1 pound each of  $^{3}/_{32}$  and  $^{1}/_{6}$ -in. Hi Test frame rods. Also included are  $^{3}/_{32}$ -inch flux-coated and nickel-silver brazing rods and  $^{1}/_{6}$ -inch die-cast Aladdin rods.

9 M 20492—Shipping weight 5 pounds 14 ounces.... Pkg. \$3.98

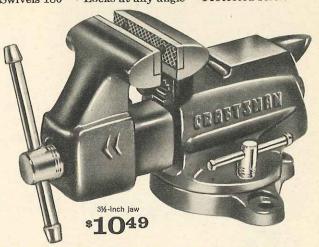
Gas Brazing Rods. For steel, cast iron, copper alloys. Shipping weight 2 pounds.

99 M 20451C— 3/32×36 inches. (Package of 13 rods)... Pkg. \$1.89 99 M 20453C— 3/42×36 inches. (Package of 6 rods).... Pkg. 1.59 99 M 20455C— 3/16×36 inches. (Package of 3 rods).... Pkg. 1.49



## CRAFTSMAN Bench Vise

Swivels 180°
 Locks at any angle
 Protected screw



Rugged castings, strain points reinforced. Heavy-duty steel-channel slide guards Acme-threaded screw. Built-in pipe jaws. Angle-slanted lever . . turns easily, locks swivel base tight. Screw handle ends tapered, forged from stock. Handle can't loosen. Screw seated in malleable iron nut. Jaw faces and nut replaceable.

99 M 5180C-31/2-in. jaw. Opens to 4 in. Holds 1/8 to 11/4-in. pipe. Wt. 18 lbs. \$10.49 99 M 5181L-5-in. jaw. Opens to 6 in. Holds 1/8 to 11/2-in. plpe. Wt. 42 lbs 19.98



#### CRAFTSMAN Vises and Swivel-base Kits

[1] CRAFTSMAN Vises. Malleable-iron castings. Replaceable jaw faces of hardened tool steel, precision tongue-and-groove fit. Pinned to casting (no screw heads in work face).

Self-lubricating graphite-bronze bearing in front of sliding jaw bears thrust of steel screw head, supports screw rigidly for maximum grip. Steel beam covers and protects screw.

Precision machined. Steel handle can't loosen, tapered ends forged from stock. Meets Fed. Specs. No. GGG-V-436-C.

2 Swivel-base Kit. Converts stationary to swivel-base vise. Turns full 360°, Gear-like bolt locks tight. Swivel base, lock bolt, nut, handle, center bolt, washer, spac-er and plug.

Fits vise 99M5182K, Shpg. wt. 6 lbs. 9 oz. 9 M 5185......Kit \$5.99

Fits 99M5183L or 99M5184L. Shpg. wt. 7 lbs. 14 oz. 9 M 5186..... Kit \$6.99

(1) Stationary-base Machinists' Vises				Set of (1) (2)	Vise wit	h Kit	
Catalog No.	Jaw size, in.	Opens in.	Wt. Ibs.	Price	Catalog No.	Wt. Ibs.	Set
99 M 5182K 99 M 5183L 99 M 5184L	3½	5	32 42 48	35.95	99 M 51825K2 99 M 51835L2 99 M 51845L2	39	\$34.94 42.94 48.94

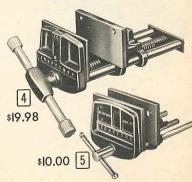
4 CRAFTSMAN Woodworker's Vise. Turn handle counterclock-

wise to open . . push jaw to close . . reverse handle to hold work tight. Retractable dog acts as bench stop. Guide rods, drag bar keep jaws aligned. Vise's 4x10-inch jaws open to 12 inches.

Drilled for mounting wood faces. Hardwood handle, Meets Fed. Specs. No. GGG-V-436-C. 99 M 5189K—Shpg. wt. 37 lbs.\$19.98

5 CRAFTSMAN Woodworker's Vise, Acme-thread screw. Forged steel handle. 5%-inch diameter guide rods. Vise's 4x7-inch cast-iron jaws open to full 7 inches.

9 M 5192-Shpg. wt. 12 lbs. . \$10.00



Zone 1 SEARS 27



# Arc Welders

- For shop, farm, industry, general purpose, hobbyists
- Double glass insulated wire for long life, safety
- Guaranteed one year (see note at bottom, left)

#### NO MONEY DOWN

on Sears Easy Terms . . for details see page 58



Designed for shop and farm ... light, compact.. REA approved

\$14995

Operates between 20 and 180 amperes . . the welding range made most popular by repair-shop men and farmers. Built-in reactance automatically increases open-circuit voltage on all heats. Welds vertically or overhead without changing polarity. Runs perfectly on REA and other rural power lines.

Fan exhausts through cabinet bottom. Keeps internal parts cleaner than welders with bottom air intake. Recessed front panel helps protect output contacts and switches. Coils and transformer dipped and baked in insulating varnish. Copper wire insulated with glass.

Steel cabinet measures  $23\frac{1}{32}$  inches high,  $14\frac{1}{32}$  inches wide and  $26\frac{1}{16}$  inches front to back. Skids can be mounted on the set of wheels listed below. N. E. M. A. rated.

Outfit includes 18-ft. electrode cable, 12-ft. ground cable, receptacle, assorted electrodes, electrode holder, brush, helmet, manual.

Read specifications below. Meets all UL Standards. 99 M 20245N—Shipping weight 127 pounds. \$142.95

Two 3-inch Rubber Wheels and Axle. Fit welder above, both welders listed at right.

9 M 2048—Shipping weight 3 pounds..... Set \$3.98

Designed for plant and shop use . . fast welding at high-heat points

230 amp. \$15695 295 amp. \$22695 l6 heats

We recommend these welders for factories and maintenance shops. Handle production welding that requires high heats. Welder 99M20125N gives you 16 heats between 40 and 230 amperes; 99M20155N gives you 24 heats between 50 and 295 amperes. Built-in reactance increases open-circuit voltage on all heats.

Down-draft fan exhausts through cabinet bottom, cools double-insulated coils. Recessed panel protects switches and output contacts. Wheels (9M2048 listed at left) fit skids on both welders.

Cabinet measures 23½ inches high, 14½ inches wide. 26½ inches from front to back. Complete outfit includes 18-foot electrode cable, 12-foot ground cable, assorted electrodes, electrode holder, wire brush, helmet and weldor's instruction manual. Read specifications below.

230-amperes Welder, Operates on 25 arc volts. Uses 1/16 to 3/16-inch rods, Meets UL Standards.

99 M 20125N—Shipping weight 132 pounds.....\$156.95

295-amperes Welder. Eight more heats than welder above. Operates on 30 arc volts. Uses welding rods from 3/32 to 1/4-inch diameter. N.E.M.A. rated. Approved by City of Los Angeles Testing Bureau and Canadian Standards Association

99 M 20155N-Shipping weight 196 pounds.....\$226.95





#### Hobbyist's Welder

90 amperes \$995 6 heats

Runs on any 115 or 230-volt line with a 30-ampere fuse. Weld with 6 heats between 40 and 90 amperes. Meets UL Standards. Make wrought iron furniture, porch and step railings, name and house number posts, mail box posts; repair auto bodies. 18-gage steel cabinet measures 121/8x101/4x141/8 in. Onoff switch.

Outfit includes 9-ft. electrode cable, 7-ft. ground cable, electrode holder, wire brush, contact rods, standard rods, 3-prong receptacle. Also helmet and weldor's instruction manual. Read specifications in lable below. 99 M 2030N—Shpg. wt. 71 lbs. . . \$99.95

"Arc-Weld-it-Yourself" Manual. Describes and shows how to make all types of AC electric arc welds.

Thirty-six pages of information and

165 illustrations. 9 M 2025—Shipping weight 6 oz....75c



#### General-uses Welder

180 amperes \$12795 9 heats

Here's an intermittent-duty welder that's ideal for smaller, on-the-spot

that's ideal for smaller, on-the-spot repairs . . and for simpler equipment-making jobs, too . 9 heats (60 to 180 amps.) let you weld, braze, solder. Light weight (just 68 lbs.), compact size (only 21½x11¾x10 in.) and 2 side handles make it easily portable. Coils, transformer insulated against electrical problems. Fan cools coils . helps keep efficiency high. Operates perfectly on REA, other rural lines. Takes 3½ to 3½ foin. rods. UL approved. N.E.M.A. rated. Manual makes it easy for anyone to make most repairs usually one to make most repairs usually made with arc welder.

Also included: 18-foot electrode, 12-foot ground cable; receptacle, asst'd electrodes with holder, wire brush and helmet. Read specifications in table below. 99 M 20235N-Wt. 86 lbs. . . \$1 27.95

Before ordering, read these specifications. Check the voltage, cycle, phase and capacity of your power line with your utility company

GUARANTEE: We will repair without charge CRAFTSMAN Arc Welders showing defects in materials or workmanship if returned within 1 year (90 days for engine and generator on gas models).

	-		0.		7 3							
Catalog Number	Primary Volts	AC single phase (cycles)	Amperes maximum input	Primary max, amps, short circuit	Number of heats	Rod Sizes	Max. KVA		Fuses (fusetron or fustat)	Max. open circuit secondary	Cycle	Power factor
99 M 20245N 99 M 20125N 99 M 20155N	230 230 230	50-60 50-60 50-60	37 55 75	62	16 (20–180) 16 (40–230) 24 (50–295)	$\frac{1}{1}$ 16 to $\frac{3}{1}$ 16 in. ( $\frac{5}{32}$ in. contact). $\frac{1}{1}$ 16 to $\frac{3}{1}$ 16 in. $\frac{3}{32}$ to $\frac{1}{4}$ in.		6.4 8.2 12.8	40 amps. 60 amps. 80 amps.	78 volts. 80 volts.	20% 20%* 20%†	75% 65% 75%
99 M 2030N	115-230		30-15	45	6 (40-90)	1/16 to 3/32 in. (3/32 in. contact). 3/32 to 3/16 in. (5/32 in. contact).		2.5 7.3	30-15 amps, 40 amps.		20%	78%



You get 8 heats in overlapping ranges between 70 and 200 amperes. Variable shunt field rheostat controls voltage. Industrial quality. Takes up to <sup>3</sup>/<sub>16</sub>-inch rods.

No cranking . . push-button battery start (system includes on-off switch, voltage regulator, 12-volt battery with mounting tray).
13-HP Onan engine; 2 cylinders, 4 cycle, air cooled. Five-gallon capacity gasoline tank.

Generator output 3 KW (3500 watts), 115 volts AC; powers lights, electric tools. Thirty arc volts, 50% duty cycle. Measures 32 in. high, 19½ in. wide, 30 in. long.

Hoists by eye bolt at rear of engine. Mounted on steel skids for hauling on pick-up truck. Instruction manual included.

Battery-starting Model. Accessories not included (see below). Shipping weight 492 pounds. F99 M 20994N-\$40.50 a month. Cash \$825.00

Manual-starting Welder. As above, but without battery, or ignition system. Accessories sold below. Shipping weight 420 pounds. F99 M 20992N-\$36.50 a month. Cash \$750.00

Accessory Kit. 18-foot electrode cable, 12-foot ground cable, electrodes, electrode holder, helmet and wire brush Also included "Arc-Weld-wourseft" iinstruction manual . . 36 pages; 165 "How-to-do-it" illustrations. F99 M 20995—Shpg. wt. 15 lbs......\$28.95

SHIPPING NOTE: Above items sent from factory in St. Louis, Missouri. Welders shipped freight (rail or truck) or express.



#### Weld safely . . protect yourself

Weld Salely Protect yourself
Fiber-gloss Helmet, Vulcanized, Industrial quality. Head-size adjustments, Slide-in lens holder, filter plate, cover glass, Tilts back, Shpg., wt. 2 lbs, 15 oz. \$10,98 or \$10,9
Probricated Helmet. Stop-joints hold it up or down. Glass holder, glass, No. 10 shade lens.  9 M 1326—Shipping weight 2 pounds 8 ounces\$4.79
Extra Filter Plates, Cover Glass, $2x4\frac{1}{4}$ inches.  No. 10 Shade Lens, For 75 to 250 amperes welding.  9 M 1327—Shipping weight 5 ounces Each \$1.00
No. 12 Shade lens. For 250 amperes and up. 9 M 1328—Shipping weight 5 ounces Each 1.00 Clear Cover Glass, Package of three.
9 M 1329—Shipping weight 15 ounces Package 30c  3 Oxy-acetylene Weldor's Goggles, Meet U.S. Bureau of Standards requirements for shade, ultra-violet
and infra-red rays absorption. (Higher numbers indicate darker lenses in listing below.)  Reguler. Not for over spectacles. No. 5 lenses.
9 M 1863—Shipping weight 4 ounces
9 M 18635—Shipping weight 10 ounces\$3.98 Shoded Lenses for obove, 2 in pkg, Wt. per pkg, 3 oz. 9 M 18661—No. 4 shade
9 M 18662—No. 5 shade
9 M 1867—Shipping weight 2 ounces Package 10c  Weldor's Jacket. 10-oz. black cotton twill. Flame resistant finish. Ties in back. Snug-fit cuffs. Shipping
weight 1 pound 5 ounces. 9 M 13231—Small (30-36)
9 M 13233—Large (41–44). 4.29 9 M 13234—X-large (45–50). 4.29

#### Order specialized CRAFTSMAN Welding Rods here



If you have any questions about which rods you need, write to Sears Personal Service Dept. for booklet. No. SR 400.

Professional Assortment of Rods. 11 sizes and types...contact, mild steel, cast iron and hard-surfacing rods. 25-lb. pkg. 99 M 2047K-Shpg. wt. 26 lbs... Pkg. \$11.50

Special Farm-pack Assortment. Specially picked for welding tractors, cultivators and farm equipment. 25-lb. pkg.

99 M 20472K-Shpg. wt. 26 lbs...Pkg. \$10.50

		Steel Rods		50 WY 0
For AC-DC	(reversil	ole polarity		
5/64x12 in.	1 5 lbs.	9M20010	6 lbs.	\$2.98
3/32x12 in.	5 lbs.	9M20017	6 lbs.	2,49
1/8x14 in.		9M20031	11 lbs.	3.69
5/32x14 in.		9M20036	11 lbs.	
3/16x14 in.	10 lbs.	9M20038		

Cast-iron Rods, Machineable type AC-DC (reverse polarity) 3/2×13/2 in. 1 lb. | 9M2027 | 11b.3 oz. | \$3.29 1/2×13/2 in. 1 lb. | 9M20272 | 11b.3 oz. | 3.19

Cast-iron Rods, Non-machineable type 3/3/2x12 in. | 5 lbs. | 9M20550 | 6 lbs. | \$2.98 3/8x14 in. | 5 lbs. | 9M20555 | 6 lbs. | 2.29

Hard Surfacing Rods (either polarity). Class: Medium AC-DC

%x14 in. 5 lbs. 9M20040 | 5/32x14 in. 5 lbs. 9M20046 | 6 lbs. |\$3.59 6 lbs. | 3.49 6 lbs. | 3.39

CRAFTSMAN Cutting Rods. Cut steel, iron. Use with 150-amp. welders or larger. AC-DC (straight polarity). 1 lb. pkg.

9 M 2028—3/32x12 in. Wt. 1 lb. 3 oz. Pkg. 85c

9 M 20282—3/8x14 in. Wt. 1 lb. 3 oz. Pkg. 75c

Self-starting tip ... heat-control coating

CRAFTSMAN Mild Steel Contact Type. Touch tip to work . . draw along joint.

Coating around wire core au-tomatically maintains the proper burning speed and the right arc distance.

With self-starting tips, Conductive match heads ignite by current, restart at any point.

Meet A.W.S. Specifications 6024. Sold in 5-pound packages. Shipping weight 5 lbs. 10 oz.

Diam., lgth.	Cat. No.	Pkg.
5/64X9 in	9M20640	\$3,49
3/32x9 in	9M20646	3.39

Without self-starting tips. Meet A.W.S. Specifications 6024. For AC-DC (reverse polarity). Class: E-6024 and E-7024.

Sold in 10-pound packages. Shipping weight 11 pounds.

Diam., lgth.	Cat. No.	Pkg.
. 5/64x12 in.	9M20290	\$7.29
. 3/32x14 in.	9M20293	6.49
. ½x14 in.	9M20296	3.98
. 5/32x14 in.	9M20298	3.89

Hobbyist Assortment. For 75 to 100-amp. electric arc welders. Five pounds of small coated rods.

Includes general-purpose, hard-surfacing, nickel and self-starting contact. Wt. 5 lbs. 8 oz. 9 M 2049..... Pkg. \$4.19

#### SPECIAL PRICES

Save on welding rods in quantities over 200 pounds, Shipped from factory. Write to Sears Personal Service Dept. for book-let No. SR 500 CRAFTSMAN Twin Carbon Torch. Braze, solder and heat with this torch connected to any AC are welder. Heavy-duty industrial type. Large insulated fiber-grip handle. Sliding control moves with just a light touch. 15¾ in. long. Two cored carbons, 5-ft. cables.

9 M 20072—Shipping weight 3 lbs. 10 oz..\$14.98

Cored Carbons for above torch.				
Catalog No.	Size	Shpg. wt.	Pkg. of	Pkg.
9 M 2020	½x6 in 5/16x6 in 8/8x6 in	6 oz	10	\$1.59
9 M 2021	5/16x6 in	6 oz	8	1.59
9 M 2022	3/8x6 in	7 oz	6	1.59

Ground clamp. Made of copper alloy. Use with current up to 200 amperes.

9 M 2076—Shipping weight 12 ounces......\$2.39

Rod Holder. Copper alloy. 200-amp. capacity. Jaw covers made of asbestos. Adjustable spring. For electrodes up to ¼ inch. 9 M 2071—Shipping weight 12 ounces. . . . . \$4.39

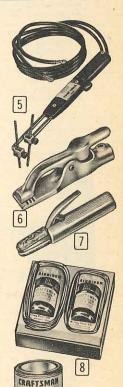
Cable Extensions, Insulated, covered with rubber. Sold in 25-foot coils.

RAFTSMAN Aluminum Brazing, Soldering Kit. Use in home or shop. Joins aluminum to aluminum and to other metals. Heat with arc welder or propane torch. Includes No. 716 aluminum brazing wire, No. 803 aluminum soldering wire (melting point 400°F.), aluminum soldering and brazing fluxes. Instructions.

9 M 2039—Shipping weight 8 oz...... Kit \$2.49

Q CRAFTSMAN Number 1 All-purpose Brazing Flux, Use with brazing rods on steel, malleable iron, cast iron and galvanized iron. Also for welding coper, brass, bronze, other copper alloys. 4-oz. can. 9 M 2056—Shipping weight 8 ounces...Can 49c

Combination Wire Brush and Chipping Hammer. Hand-forged chipping head. Quick-change brush holder. 12 inches long. 9 M 2074—Shipping weight 1 lb. 2 oz......\$3.79 9 M 2081—Replacement Brush. Shpg. wt. 6 oz....69c



Zone 1 SEARS 29



For precision work—here is a metal lathe that matches our larger lathes in accuracy. Compare features and specifications at left with other metal lathes in the same price range . . you'll find CRAFTS-MAN is the lathe for you.

Designed, built and priced for toolmakers, model makers and hobbyists, the CRAFTSMAN 6-inch turning lathe is of true professional quality. Built for long life with Timken tapered roller bearings.

Complete operating instructions show you how to get the job done right and as quickly as possible. Entire outfit includes 258-page Lathe Manual as described on facing page and all accessories shown Accessory group includes the following items: 2-step motor pulley, 4-step machine pulley, 4-step quick-change countershaft, two 60-degree centers,  $\frac{3}{16}$ -inch tool bit, 9 threading gears, 1-inch lathe dog,  $\frac{3}{16}$ -inch V-belt, two hex wrenches,  $\frac{5}{16}$ -inch face plate and two standard-dimension wrenches, 1 combination and 1 open-end combination and 1 open-end.

Motor not included. Use your present motor (if at least ¼-HP 1725 RPM) or order separately from pages 18 and 19.

Lathe designed to be used with Mica Undercutter (F9 M 1518) listed below. Also see pages 32 and 33 for more accessories.

99 M 2140 N—Shipping weight 100 lbs.....\$197.50



For 12-in. lathes. Gray heavy cast iron, crossbraced legs; can be anchored to floor. Pre-finished hardwood table top resists oils and coolants. Over-all height 33% in. Sent freight (rail or truck) or express. (See Shipping Note below, at right.)

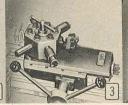
Fits lathes 45 inches long. F99M1596N—Shpg.wt.170lbs.\$74.95 Fits lathes 57 inches long. F99M1597N—Shpg.wt. 1801bs. 81.00



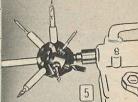
Reversing Switch. For stopping and reversing split-phase and capacitor motors up to 1 HP. For voltages up to 550 AC. Diagram included. 9 M 2982-Wt. 1 lb. 9 oz. \$8.98











#### Accessories.. Multi-purpose Turrets for CRAFTSMAN 12-in. Metal Lathes

Commutator Kit. Holds armature shafts for reconditioning. No. 75A armature driving chuck; No. 100 center rest chuck (½ to ¾-in. capacity); 2 arbors (No. 2 Morse, No. 3 Jacobs taper); chuck key. With metal box. 9 M 2129—Shipping weight 7 lbs. 4 oz. \$33.00

[2] Mica Undercutter. Screw feed regulates height of cutter. Carriage feed moves cutter into commutator slot. New grooves are always clean, square, parallel and uniform in depth. For 110-120-v. 50-60-c. AC-DC. With universal motor, switch, cord. 5 undercutting saws: .015, .020, .025, .030, .035 in. F9 M 2989—Shipping weight 11 lbs. .\$59.95 For 99M2140N and 99-2128N 6-inch lathes. F9 M 1518—Shipping weight 9 lbs....\$59.95

Set of 10 Replacement Blades for above, 2 each: .015, .020, .025, .030, .035 inch thick.
F9 M 1519—Shipping weight 2 oz. .Set \$3.95

Self-indexing Hexturret. Lets you drill, counterbore, countersink, spot face, ream, etc. Double-rack and pinion drive for equalized feed and dependable accuracy, even under heavy feed pressure. Accurate within .0005 inch. Blank hexagon head.. bore or ream tool holes on your lathe for proper alignment. Tool hole capacity 5% to 1 inch.

F99 M 1579N-41/8-in. stroke, Wt. 112 lbs. \$395.00 F99 M 1580N-61/2-in. stroke. Wt. 123 lbs. 450.00

T-slot Turret Tool Post. Gives you 12 indexing stations. Lets you use same tool in 3 working positions.

Lock-up 4 tools for production follow through or duplicate sets to save change-over time when tools become dull. Re-indexing accuracy to within .0005 in. Hardened solid steel block and center post. F9 M 1577-Shipping weight 3 lbs. .\$39.00

Tailstock Turret. Puts 6 tools to work in your lathe tailstock . . reduce second operation work and save machine time on piece-part work.

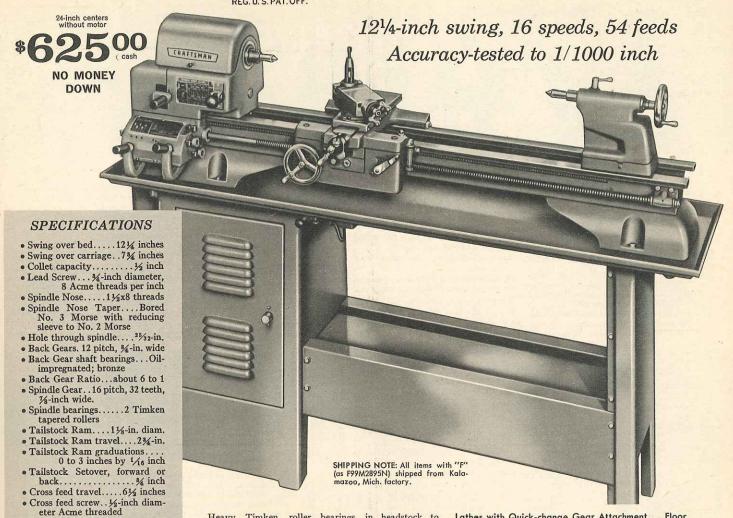
Use as a special chuck for each job . . keep tools intact to save setup time.

Tool holes drilled, bored Tool holes drilled, bored and reamed to plus or minus .001 in, after turret is assembled for accurate alignment of tool holes with Morse taper shank. Shog. wt. 3 lbs. F9 M 1578. . . . . \$38.00

NOTE: Items 3, 4, 5 also for other 12-in. lathes; send us your lathe make.

SHIPPING NOTE: All "F" numbers (as F99 M 1596N) from Kalamazoo, Michigan factory . . except items (3), (4) and (5) from Chicago, Illinois factory.

# Our Finest CRAFTSMAN Metal Turning Lathe



Heavy Timken roller bearings in headstock to maintain spindle alignment . . minimum of load friction. Cast semi-steel bed; precision ground ways. Reversible power cross-feed . . 60-hole index on headstock. Lever for automatic power feed.

Complete operating instructions included. Outfit includes 258 page Lathe Manual as described below and the following accessories: 4-step machine pulley; 2-step motor pulley (½-inch bore); V-belt; two 60° centers; tool post and Allen wrenches.

Motor not included. Use your present motor (if at least ½ HP 1725 RPM) or order separately from pages 18 and 19. Lathe designed to be used with many additional accessories listed below and on facing page. Also see pages 32 and 33.

Lathes with Quick-change Gear Attachment . . Floor Model Cabinet . Underneath Drive. Quick-change gear attachment gives 54 threads or feeds (see F99M20145K below). Welded 3/16-in. plate; floor-type cabinet houses underneath drive (reached through door). Countershaft, belt-tension handles extend outside cabinet.

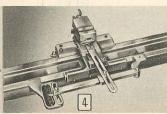
36-in. centers; 625% in. long. See Shipping Note. F99 M 2897N—Shpg. wt. 545 lbs.

Lathes with Quick-change Gear Attachment only. Quick-change countershaft mounted behind headstock .. free of lathe bed. Lever releases both belts at once. F99M2893N-24-in. centers; 45 in. long. Wt. 350 lbs.\$485.00 99M2894N-36-in. centers; 57 in. long. Wt. 372 lbs. 510.00









#### Lathe Accessories . . for superior workmanship

"Lathe Operation" Manual, 258-pages of photos, drawings, machinist's tables, easy directions. Paperbound with index tabs. 9 M 2925—Shipping weight 1 lb. 4 oz...\$2.50

· Compound rest travel . . . 2 %-in.

Tool Post...%x½-inch slot to take ½-in. tool bits or holder for ¼-in. tool bits
Compound Rest swivel. Graduated 0° to 90° right and left

• Motor needed. 1/8 HP 1725 RPM

Motor pulley (incl.)... 4½ inch
Countershaft bearings.. 2 ball;
2 oil-impregnated; bronze

• V-belt.... A section 1/2-in. wide • Drive pulley (included)..3-inch diameter, dual pulley

Quick-change Gear Attachment. Fits former Craftsman lathes, models F99-2758N and 99-2759N. 54 threads or feeds between .0042 and .250-inch per revolution of spindle; all right or left-hand threads from 4 to 240 in these standards: National Coarse (USS), National Fine (SAE), Acme, Square and Whitworth. No drilling or tapping needed to install. Replaces gear change assembly. F99 M 20145K-Shpg. wt.. 35 lbs.....\$110.00

Reversing Switch. For any Craftsman 12-inch lathe. 1 HP capacity for voltages up to 550, both single and 3-phase circuits. With cord and instructions. F9 M 2018—Shipping weight 5 pounds.......\$18.50

4 Taper Attachment. Cuts duplicate tapers on pieces of different lengths. Does internal boring and external work. Index plate is graduated 7° and 3 inches both sides of center line; equals 25/16-inch taper per foot right or left. Use for any Craftsman 12-inch lathe. Travel 6

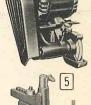
F9 M 29845—Shipping weight 11 pounds......\$46.75

NO MONEY DOWN on CRAFTSMAN Metal Turning Lathes . . see page 58 for complete details

#### Lathe Grinder

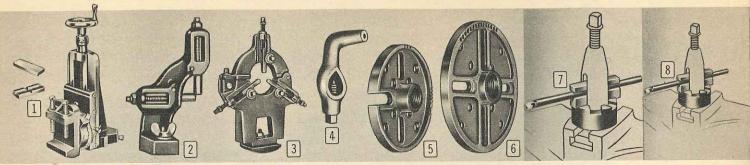
A universal tool post grinder. Mounts on side of compound rest. Grinds at two different speeds: 4900 and 9100 RPM. With 14 HP 3450 RPM motor. Operates on 110–120 volt 60 cycle AC current.

Outfit includes belt, 4-inch external and ½-inch internal grinding wheels (grinds up to 4½-inch external diameters; from ½-inch to 9½-inch internal diameters). With diamond wheel dresser Even 12-in lathes dresser, For 12-in, lathes. F99 M 2998L—Wt. 651bs.\$139.95





Grinding Wheels. For use on Lathe Grinder F99M2998L above. For grinding steel and iron; for internal and external use. Medium grit. External Wheel. 4-inch diameter; 3/8-inch thick F9 M 1501—For steel. Shpg. wt. 1 lb......\$3.25 F9 M 1502—For cast iron. Shpg. wt. 1 lb... 3.25 Internal Wheel, Grinding depth 23/8-in. F9 M 1503—¼-inch diameter. Shpg.wt. 2 oz. \$1.50
F9 M 1504—½-inch diameter. Shpg. wt. 3 oz. 1.50
F9 M 1505—¾-inch diameter. Shpg. wt. 3 oz. 1.65
F9 M 1506—1-inch diameter. Shpg. wt. 3 oz. 1.65
F9 M 1506—1-inch diameter. Shpg. wt. 3 oz. 1.85



Milling Attachment. Graduated swivel vise, flat block, V-block. For face-milling, cutting keyways, etc. For 99 M 2140N, 99-2128N. Vise capacity 2 inches. Vertical feed 1% inches. Cross feed 3% inches.

9 M 2057-Wt. 8 lbs. 6 oz. . . . . \$37.95 For CRAFTSMAN 12-in, lathes, Vise capacity 2% inches. Vertical feed 3% in. Cross feed 5 inches.

F99 M 2987—Shpg. wt. 18 lbs...\$45.50

Follower Rest. Mounts back of carriage dovetail slide. For accurate work on long, slender rods. For metal lathe 99 M 2140N, page 30.

9 M 2042-Shpg. wt. 3 lbs. 2 oz. ,\$8.25 For any CRAFTSMAN 12-in, lathe.

9 M 2988-Shpg. wt. 3 lbs. 4 oz. . 9.50

3 Steady Rest. Clamps to bed ways. Has bronze jaws, hinged type. For diameters to 21% inches. For CRAFTS-MAN 12-inch lathes.

9 M 20506—Shpg. wt. 8 lbs..., \$16.25

As above, but not hinged type. For diameters to 2% inches. For metal lathe 99M2140N, see page 30.

9 M 2041-Shpg. wt. 3 lbs. 2 oz.\$10,69

4 Lathe Dogs. Forged steel. For any face plate with slots. In four sizes.

9 M 21831—1/2-in. Wt. 8 oz\$	1.39
9 M 21832-34-in. Wt. 10 oz	
9 M 21833—1-in, Wt. 12 oz	1.99

9 M 21834-11/2-in. Wt. 14 oz.... 2.19

5 Face Plates. For work which cannot be machined on center or in chuck. Fit on headstock spindle. Machined gray-iron casting; slots clamp work or drive lathe dog.

5½-inch diameter. For lathes with 1-in. 10-thread spindle, 99M2140N and 99-2128N. Has four slots. F9 M 21405—Shpg. wt. 3 lbs...\$6.25

51/4-inch diameter. For use on lathes with 1-inch 8-thread spindle. F9 M 24705—Shpg. wt. 3 lbs...\$6.50

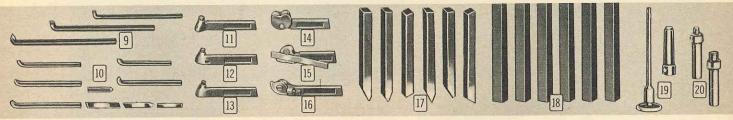
6 8½-inch diameter. For 12-inch lathes, lathes with 1½-inch 8-thread spindle. Has 8 slots. 9 M 24755-Shpg. wt. 7 lbs...\$11.25

Boring Tool Holder. With clamp ring, V-block, plain block and 4-inch high-speed boring tool. Slots hold boring tools of 3/16, 14, 5/16, 3/4 inch diagnotes. 3/8-inch diameter.

See the shipping note at the top of this page,

F9 M 1515—Shpg. wt. 1 lb.....\$6.25

Boring Tool Holder. With clamp ring (has 1¾-inch outside diameter, 1½-inch inside diameter); V-block and plain block; ¼-inch boring tool. Clamp ring has three slots to hold ¾-6, ¾, 5½-6, ¾-inch diameter tools. For items marked "F" see shipping note at top of this page. F9 M 1511—Shpg. wt. 1 lb.....\$6.50



Boring Tool Set. ¼-in. and ¾/6-in. boring tools; ¼-in. threading tool; stiffening block. For lathe 99-2128N.

9 M 2008-Wt. 4 oz., \$5.98

10 Tool Post Set. 4 boring bars; internal and ex-ternal threading tools; external turning tool; spacer and V-block. For 99M 2140N and 99-2128N. Shpg. wt. 2 lbs. 2 oz. 9 M 2038. . . . . . \$13.95 For any CRAFTSMAN 12-in, lathe. Wt. 2 lbs. 2 oz. 9 M 2189..... \$14.95

Lathe Tool Holders. Forged steel, without bit

Type	Cat. No.	Fits Lathe	Wt.	Each
Straight	9 M 2033	99 M 2140N, 99-2128N	8 oz.	\$2.89
11 Straight	9 M 2196	Craftsman 12-in, lathes	10 oz.	3.29
	9 M 2035	99 M 2140N, 99-2128N	8 oz.	2.89
12 Left hand offset.	9 M 2194	Craftsman 12-in. lathes	10 oz.	3.29
13 Right hand	9 M 2034	99 M 2140N, 99-2128N	8 oz.	2.89
Right hand offset	9 M 2192	Craftsman 12-in, lathes	10 oz.	3.29
	9 M 2036	99 M 2140N, 99-2128N	10 oz.	7.59
14 Knurling	9 M 2202	Craftsman 12-in. lathes	13 oz.	7.98
	9 M 2037	99 M 2140N, 99-2128N	10 oz.	3.98
15 Cutoff	9 M 2200	Craftsman 12-in, lathes	12 oz.	4.29
	9 M 2031	99 M 2140N, 99-2128N	10 oz.	6.79
16 Threading	9 M 2198	Craftsman 12-in, lathes	12 oz.	6.98

Replacement Blades. For cutoff tools. See (15) above.

9 M 2238-For 9 M 2200, Shipping weight 4 ounces....\$1.98 9 M 2009-For 9 M 2037. Shipping weight 2 ounces. . . . . 1.98

17 6-pc. Formed Tool Bit Set. Threading bit; left-hand and right-hand facing bits; left-hand, right-hand, round-nose turning bits. 2 sizes. Ship-ping weights: 3 oz. and 5 oz. 9 M 2043—16-in.... Set \$2.89 9 M 2205—14-in... Set 2.98

CRAFTSMAN Unground Cutter Bit Sets. Set of six.

3/16-inch size. F9 M 1611-Wt. 1 lb.Set \$1.49

1/4-inch size, F9 M 1606—Wt. 2 lbs.Set 1.79 3/8-in. size. For tool post. F9 M 1608-Wt. 2 lbs. Set 3.95

F9 M 29945-Wt. 4 lbs.. \$12.50 Four Bushings. Use with 1/4, <sup>5</sup>/<sub>16</sub>, <sup>3</sup>/<sub>8</sub>, <sup>7</sup>/<sub>16</sub>-in. end mills. 9 M 2985—Wt. 8 oz..Set \$3.49

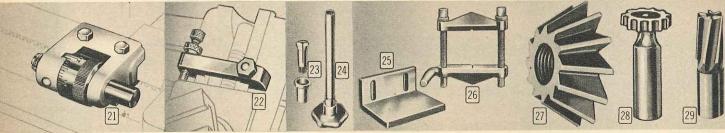
Milling Cutter Holder, For lathe 99 M 2140N only.

F9 M 21408-Wt. 2 lbs. . \$10.50

For CRAFTSMAN 12-in, lathes,

20 Arbors for milling cutter holder (19) above. Needed to adapt angular cutters.

For  $\frac{7}{16}$ -in. x 24-thread cutter. F9 M 1566—Wt. 8 oz....\$3.49 For 9/16-in. x 20-thread cutter. F9 M 1567—Wt. 8 oz....\$3.49



Carriage Stop. Clamps to bed way of 6-inch or 12-inch lathes. Shipping weight 2 pounds.

F9 M 2185.....\$8.95

22 Cross Slide Stop. Designed to indicate depth at which to stop cross feed. Slide stop is not intended to stop the cross feed au-

to stop the cross feed au-tomatically.

To install, simply clamp the cross slide stop to dove-tail. Shipping weight 8

ounces. F9 M 1510.....\$5.95

- 23 Split Holding Collet. For use with F9 M 15082— \$\frac{9}{32}\cdot \text{in.} \text{ \$F\$2} \\
  F9 M 15083— \$\frac{1}{6}\cdot \text{in.} \\
  F9 M 15084— \$\frac{5}{32}\cdot \text{in.} \\
  F9 M 15085— \$\frac{3}{16}\cdot \text{in.} \\
  F9 M 15087— \$\frac{1}{4}\cdot \text{in.} \\
  F9 M 15089— \$\frac{1}{32}\cdot \text{in.} \\
  F9 M 15095— \$\frac{5}{6}\cdot \text{in.} \\
  F9 M 15096— \$\frac{1}{32}\cdot \text{in.} \\
  F9 M 15097— \$\frac{7}{16}\cdot \text{in.} \\
  F9 M 15099— \$\frac{1}{3}\cdot \text{in.} \\
  F9 M 15099— \$\frac{1}{3}\cdot \text{in.} \\
  F9 M 15098— \$\frac{1}{3}\cdot \text{2}\cdot \text{in.} \\
  F9 M 15098— \$\frac{1}{3}\cdot \text{in.} \\
  F9 M 15098— \$\frac{1}\cdot \text{in.} \\
  F9 M 15098— \$\frac{1
- Draw-in Collet Chuck Attachment. For chuck work 1/32 to 1/2-in. diam. Hollow draw-in spindle with hand wheel control, tapered closing sleeve. Rods pass through lathe spindle. Hand wheel controls collet. F9 M 1507—Shpg. wt. 3 lbs......\$29.95
- 25 Angle Plate. Simplifies off-center work, machining of odd-shaped pieces. Bolts to face plate. Faces: Horizontal 6x4¾x5% in. Vert. 6x2¾x5% in. F9 M 1509—Shpg. wt. 10 lbs...... \$9.95
- Clamp-type Dog. Holds square, round, rectangular, hexagonal work. Clamp opens to 21/4 inches. F9 M 1512—Shpg. wt. 1 lb...... \$7.69
- 27 Angular Cutters. For face-milling, dovetailing, Threaded hole fits milling holder (19) F9 M 29945 above right with arbors (20).

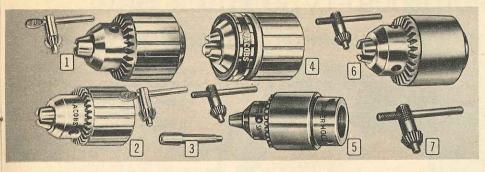
7/16 in. (11/4-in. diam. 3/8-in. hole). F9 M 29951—Shpg. wt. 9 oz.....\$11.75 % in. (1 ½-in. diam. ½-in. hole). F9 M 29952—Shpg. wt. 9 oz..... 13.25 Woodruff Keyway Cutters. ½-inch shank. Shipping weight each 9 oz.

Catalog No.	Diam.	Thick	Each
F9 M 29961	½ in	1/8 in	\$5.19
F9 M 29962	34 in	3/16 in	5.45
F9 M 29963	1 in	¼ in	6.95
F9 M 29964	11/8 in	5/16 in	8.15
F9 M 29965	11/4 in	3/8 in	9.15

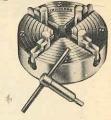
R.H. Spiral End Mills. For slots, straight keyways, etc. Held in milling holder F9M29945 with bushings 9M2985, see (19). Wt. ea. 9 oz.

Catalog No.	Diam.	Length flute	Each
F9 M 29971	¼ in.	5/8 in	\$3.95
F9 M 29972	5/16 in	11/16 in	4.25
F9 M 29973	% in	% in	4.50
F9 M 29974 F9 M 29975	7/16 in	7/8 in	4.75
F9 M 29975	½ in	1.15/16 in	5.25

# Chucks and Arbors.. Other Accessories



CRAFTSMAN Independent 4jaw Chucks. Precision made.
Body of semi-steel casting; has
deep jaw slots for greater
strength and bearing surface. 4
reversible jaws work independently. Specially useful for holding irregularly shaped pieces.
Large jaw screw. Acme threaded. T-handle wrench included.
Will fit lathes as indicated below. Will fit lathes as indicated below.



Catalog Number	Will fit spindle	Diam.	weight	Each
9 M 2137	1/2 inch by 24 thread	3 in.	2 lbs. 8 oz.	\$12,29
9 M 2157	1/2 inch by 20 thread	3 in.	2 lbs. 8 oz.	12.29
9 M 2156	34 inch by 16 thread	4 in.	3 lbs. 14 oz.	14.29
9 M 21406	1 inch by 10 thread	4 in.	3 lbs. 12 oz.	14.29
9 M 2138	1 inch by 8 thread	4 in.	3 lbs. 12 oz.	14.29
9 M 2139	11/2 inch by 8 thread		9 lbs. 10 oz.	26,98
99 M 2141K	11/2 inch by 8 thread	8 in.	25 lbs	44.95

Geared Key Headstock Chucks, Key type, Key included.

Capacity 0 to 17/32 in. Fits 1-in. 8-thread spindle. Do not use with arbor. 9 M 2044—Shpg. wt. 3 lbs. 10 oz. . . . . \$18.50

As above but for 1-inch 10-thread spindle 9 M 2763—Shpg. wt. 2 lbs. 2 oz. . . . . . \$18.50

Capacity 1/8 to 5/8 inch. Fits 11/2-inch 8-thread spindle. Can be used with No. 3 Jacobs taper arbor. 9 M 2144—Shpg. wt. 3 lbs. 12 oz. . . . . \$23.25

Capacity 1/6 to 1/4 inch. Fits 11/2-in. 8-thread spindle. Do not use with arbor. 9 M 2121—Shpg. wt. 5 lbs. 8 oz. . . . . \$27.75

"Lock-type" Chuck. For drill presses with 1/<sub>16</sub>-in. x 20-thread collar; No. 33
Jacobs taper. Swiveling threaded lock collar locks chuck on spindle. No special collet chucks or adapters for router, dovetailing, carving bits needed. Capacity 0-1/2 inch. 9 M 2962—Shpg. wt. 1 lb. 11 oz. . . . . \$10.59

3 Chuck Arbors. For chucks (5) at right. No. 1 Morse and No. 33 Jacobs taper. 9 M 2123—Shpg. wt. 1 lb. 6 oz......\$1.29 No. 2 Morse and No. 33 Jacobs taper. 9 M 2124—Shpg. wt. 1 lb. 9 oz. . . . . 1.29

Chuck Arbors. For 9 M 2144 (1), 9 M 2991 (4), 9 M 2129 on page 30. No. 1 Morse and No. 3 Jacobs taper.

No. 2 Morse and No. 3 Jacobs taper. 9 M 2126—Shpg. wt. 1 lb. 10 oz..... 1.29

4 Center-rest Chuck, Cap. ¼ to ¾ inch. Supports centerless armatures, Must be used with No. 3 Jacobs taper arbors. 9 M 2991—Shpg. wt. 3 lbs. 2 oz......\$16.75

5 Drill Press Chucks. Key type. Fit No. 33 Jacobs taper. Key included. 

6 Gear Key Chucks. Replacement chucks for Sears and other electric drills. Key included.

Catalog No.	Fit Thrds.	Capacity	Shpg. wt.	Price
9 M 2972	3/a-in, x 24	1/64 to 1/4 in.	8 oz.	\$2.98
9 M 2979	3/8-in. x 24	0 to 1/4 in.	9 oz.	5.98
9 M 2975	3/8-in. x 24	1/16 to 3/8 in.	15 oz.	4.98
9 M 2252	1/2 -in. x 20	0 to 3/8 in.	1 lb. 2 oz.	6.98
9 M 2976	1/2-in. x 20	0 to 1/4 in.	10 oz.	5.98
9 M 2983	1/2 -in. x 20	5/64 to 1/2 in.	1 lb. 4 oz.	5,98
9 M 2136	5/8-in. x 16	5/84 to 1/2 in.	1 lb. 5 oz.	6.98
9 M 2255	3/4-in. x 16	3/16 to 3/4 in.	3 lbs. 6 oz.	12.98

Ball-bearing Keyless Drill Chucks. (Not shown) 9 M 2304—0 to 1/2 in. 1/8 x 24-thread, Wt. 14 oz......\$5.98 9 M 2305—0 to 1/2 in. 1/8 x 16-thread, Wt. 2 lbs, 3 oz... 6.98

Chuck Keys. Fit Jacobs, Supreme or Sears chucks as indicated below.

Catalog Number	Jacobs Chuck	Supreme Chuck	Sears Chuck	Shpg. wt.	Price Each
9M2051-Fits	1, 1A, 1B, 1BS	1A, 1T1	9M2972	4 oz.	59c
9M2052-Fits	3, 3A, 3B, 3AE, 6, 6A2A, 6A33, 6B, 6AE, 34, 34B, 34VR, 14N, 54B, 55B, 56B, 58B, 75A, 633C		9M2143 9M2962	10 oz.	790
9M2053-Fits	16N, 18N, 36B, 59B	9F, 9T3		12 oz.	\$1.19
9M2054-Fits	32, 328, 33, 338, 11N, 3333C	3B, 3D, 3T2, 5B,5D,5T33, 5T33C, 15T33, 15T33C	9 - 2963 9M2983		79c
9M2073-Fits	7, 7B, 7-1A	4A, 4B, 4C. 4T1, 4T2	9M2979 9M2976	7 oz.	69c
9M2145-Fits	2A, 2B	2A, 2T2		4 oz.	79c
9M2149-Fits	30, 30B	7A, 7B, 7T1, 7T2, H13A.		4 oz.	79c
9M2059-Fits	MC4K61	B14B, B16B, B13A			89c

CRAFTSMAN Universal 3-jaw Chucks. Designed for mediumduty use. Self-centering, lever-operated mechanism. Jaws of cold-rolled steel are case hardened. Body and scroll are of pol-ished steel. Body casting is pre-cision threaded, fits directly on spindle. Has outside and inside set of jaws. Chuck wrench included with each chuck. Will fit lathes with spindle diameters and threads-per-inch as listed.



CRAFTSMAN Universal 3-jaw Fine Quality Lathe Chucks. Heavy-duty self-centering type. Heavy-duty self-centering type. Jaws controlled by single screw and pinion gear. Perfect for centering work. Body casting of semi-steel. Alloy metal scroll, alloy steel pinion. Alloy steel jaws heat treated and hardened, have raised steps. With inside and outside gripping jaws. T-handle chuck wrench included. Body casting is precision threaded. casting is precision threaded.

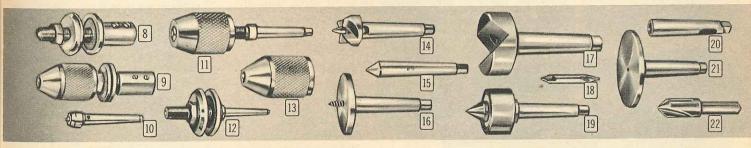
Will fit

spindle

Catalog Number



13 lbs....



Work Arbor. Converts motor into grinder, polisher, etc. Get more use from your motor at little extra cost. 4½ in. long. 3½-in. spindle has ½-in. x 20-thread. Carbon steel. Steel flanges.

9 M 21641—1/2-inch bore. Shpg. wt. 12 oz. ....\$1.49 9 M 21642-5/8-inch bore, Shpg. wt. 12 oz...... 1.49

9 Above Arbor with 3-jaw, ½-inch Drill Chuck. Chuck and ½-inch x 20-thread arbor with steel flanges. Fits 1/2 or 5/8-in. unthreaded spindle. 9 M 21511—½-inch bore. Wt. 1 lb. 10 oz. . . . . \$2.49 9 M 21512—%-inch bore. Wt. 1 lb. 10 oz. . . . . 2.49

Tailstock Cup Centers. For wood turning. Ship-

Work Arbors with Chucks. 3-jaw screw-on type. ½-in, capacity; ½-inch x 20-thread. Morse taper on arbor's shank end.

Work Arbors. Two steel flanges. Nut on head end for clamping wheels. 1/2-inch x 20-thread. 9 M 2153-No. 1 Morse taper. Shpg. wt. 9 oz....\$1.69 9 M 2152-No. 2 Morse taper. Shpg. wt. 11 oz... 1.69

CRAFTSMAN 3-jaw Chucks. Screw-on type. Tapped to fit ½-inch x 20-thread spindle. 9 M 2248—¼-in. capacity. Shpg. wt. 5 oz.....\$1.19 9 M 2243—¾-in. capacity. Shpg. wt. 9 oz.....1.19 9 M 2256—½-in. capacity. Shpg. wt. 14 oz....1.49 As above, but for 1/2-inch x 24-thread spindle. 9 M 2132-1/2-in. capacity. Shpg. wt. 12 oz.....\$1.19

Spur Centers. Use for wood turning. 9 M 2106—No. 1 Morse taper. Shpg. wt. 4 oz. \$1:49 9 M 2107-No. 2 Morse taper. Shpg. wt. 7 oz.... 1,69

60-degree Centers. Use for metal turning. 15 9 M 2110—No. 1 Morse taper. Wt. 4 oz......\$1.10 9 M 2111—No. 2 Morse taper. Shpg. wt. 6 oz.... 1.25

Screw Centers. Use for woodworking. 9 M 2234—No. 1 Morse taper, Wt. 1 lb. 8 oz... \$3.18 9 M 2115—No. 1 Morse taper, Wt. 12 oz....\$1.99 9 M 2247—No. 2 Morse taper, Wt. 1 lb. 8 oz... 3.18 9 M 2115—No. 2 Morse taper, Wt. 14 oz...... 2.19

Crotch Center. For cross drilling round work. Vslot. Steel shank. No. 2 Morse taper. 9 M 2114—Shipping weight 1 lb.....\$2.19

High-speed Center Drill. Shpg. wt. 2 oz. 9 M 20601 — 74-in. size; 1/4-in. body ..........\$1.19 9 M 20602—1/8-in, size; 5/16-in, body...... 1.19

Precision Ball-bearing 60° Center. For hardwood, metal. Recommended for high speeds.

9 M 2112—No. 1 Morse taper. Shpg. wt. 8 oz....\$4.19 9 M 2113—No. 2 Morse taper, Shpg. wt. 10 oz. . . . 4.19

20 Adapter Sleeve. To reduce from No. 2 Morse taper to No. 1 Morse taper. 9 M 2161—Shipping weight 5 ounces......\$2.69

Drill Pad. Use in tailstock for support. Diameter of face 31/8 inches. No. 2 Morse taper. 9 M 2187—Shipping weight 1 lb. 2 oz......\$2.69

22 82° Center Reamer and Countersink. %-inch size. ¼-inch shank diameter.
9 M 6697—Shipping weight 2 ounces.......\$1.49

Zone 1 SEARS 233

# CRAFTSMAN Reciprocal-type Hack Saw

Semi-automatic for "hands-off" working

Without motor NO MONEY DOWN CRAFTSMAN =

SPECIFICATIONS

- · Capacity, maximum . any shape stock...4x4 in.

  • Angle cuts.....90° to 45°
- Bearings . . . porous bronze
- Machine pulley (included).
- Single-groove....61/2 inch Motor pulley (not included), recommended. . 2 inch
- Motor recommended, minimum ¼ HP 1725 RPM
- Base size.....6x24 inches
- Mounting size
- .....5½x19% inches
- Stroke.....5 inches; 60 strokes per minute at 400 RPM

Just set it and leave it . . cuts accurately while you work other jobs. Automatic mechanism lifts blade on backward stroke . . helps prolong life of blade. Tust set it and leave it .

Power Hack Saw with Craftsman 1/3 HP 1725 RPM split-phase motor for 110-120-volt 60-cycle AC. 2-in. motor pulley with 1/2x42-in. V-belt, 8-ft. cord. 

CRAFTSMAN high-speed Power Hack Saw Blades for above. Special alloy



CRAFTSMAN

Continuous Blade Hack Saw

> Cuts 10 times faster than reciprocal-type

> > Without motor

NO MONEY DOWN

· Capacity, max...3x6 in.

• Angle cuts.... 90° to 45°

• Bearings .. bronze and steel

· Machine pulley (incl.) 6 in.

· Motor pulley (incl.) 2 in.

• Motor needed . . . ¼ HP • Base size....61/4 x22 1/8 in.

• Mounting size.51/2x19% in.

• Blade . . . ½ in. wide, .020 in. thick, 60 in. long; 14 teeth per inch

Cuts 2-inch cold-rolled steel bar in just 2¾ minutes! Zips through cast iron, brass, aluminum, etc. Handles rounds, flats, tubing, angles, etc. Position stationary vise jaw for angle cuts from 90° to 45°.

Hydraulic control sets rate of blade feed. With 2-in. motor and 6-in. machine pulleys, single-groove (½-in. bore). ½-in. V-belt not included. Saw blade adjusts through adjustable guide rollers. Blade speed 135 ft. per minute. Nylon pinion for quiet operation. Use with ¼ HP 1725 RPM split-phase motor, not included, see page 19.

99 M 2292N—Shipping weight 75 pounds. \$104.95

Extra Metal-cutting Blades for above. Shpg. wt. each 6 oz.

 9 M 22926—10 teeth per inch
 Each \$3.29

 9 M 22927—14 teeth per inch
 Each 3.29

 9 M 22928—Skip-tooth Blade. 4 teeth per inch
 Each 3.29

It's easy to have a Power Tool Shop when you use Sears Easy Terms . . see page 58



# Rotary Grinder

For home or shop use

Get extra versatility—sand, sharpen, grind, etc. in wood, metal, glass, plastics and other materials. A perfect tool for dental laboratories and tool rooms. Sharpens chain saws 70% faster than hand filing! Lightweight.. easy to use. Use as a tool post grinder for metal lathes with accessories listed below.

Ball-bearings for smooth, trouble-free operation. For 3/32, 1/6 and 1/4-inch shank tools. 1/10 HP 22,000 RPM motor. 110-120-volt 50-60-cycle AC-DC. Includes 8-ft. cord, collet and wrench. Guaranteed one year. We will repair at no charge if tool shows defects in material or workmanship, if returned within 1 year. See pages 16 and 17 for rotary cutters and grinding points.

9M2597-Shpg. wt. 4 lbs. 2 oz.\$29.95



Bench Stand. Positions grinder vertically upward, horizontally or 45° above or below horizontal. Tilts to either side. Leaves hands free to hold work. Two holes for mounting to head.

9 M 25976-Shpg. wt. 3 lbs. 2 oz.\$4.98

Tool Post Holder, Converts grinder into a Tool Post Grinder for metal-working lathes. Slips into tool post, clamps grinder in place for accurate operation. Makes outer and inner diameter grinding fast and easy.

9 M 25978-Shpg. wt. 1 lb. 6 oz.\$4.98

# CRAFTSMAN REG. U. S. PAT. OFF.

# Heavy-duty Drill Press

Preloaded ball-bearings take up wear, reduce spindle play and chance of bit breakage

Floor Model without motor

9950

'NO MONEY DOWN

Bench Model without motor

NO MONEY DOWN

- Rubber bumper absorbs shock between quill and head
- "Perma-Coil" spring tension regulates quill return speed
- · Floating drive helps prevent side pull and pulley whip

Many woodworking and metalworking industries use this drill press because it stands up under production-line loads. That's why you can be sure of outstanding performance when you use it in the home workshop. Drills to the center of a 15½-inch circle (7¾ inches from bit center to back of table). Drills accurately . . table held in perfect horizontal alignment. Routs, shapes, mortises, planes and dovetails with accessories listed on pages 36 and 37. Maximum spindle travel 4 inches. "Safe-Lock" key chuck with No. 33 Jacobs taper grips bits with shanks up to ½-inch in diameter. Depth gage calibrated in 16ths inch. 10x10-inch table slotted to hold fixtures. Spindle operates at 9 speeds (610 to 5000 RPM) by changing belt position on the two 5-inch 4-step pulleys. Includes ½x45-in. V-belt.

Floor Model without motor. Measures 651/4 inches high; 441/2 inches from cast iron base to chuck. Maximum table travel 38% inches 99M2453N-Shpg.wt. 172 lbs.\$122.50

Floor Model with motor. Includes ½-HP 1725-RPM capacitor motor. Features manual reset overload protector, 8-ft. cord and plug. Runs on 115-230-volt 60-cycle AC. Motor has 240% Torque Overload Capacity. Shipping weight 196 lbs. 99 M 24534N2.....\$154.00

Bench Model without motor. (Not shown.) 36 inches high; 18 inches from the cast iron base to chuck. Maximum table travel 13 ½ in. 99M2452N-Shpg.wt. 135 lbs. \$107.50

Bench Model with motor. Includes ½-HP 1725-RPM capacitor motor. Features manual reset overload protector, 8-ft. cord and plug. Runs on 115-230-volt 60-cycle AC. Motor has 240% Torque Overload Capacity.

99 M 24524N2—Wt. 159 lbs. \$139.00



CRAFTSMAN Vari-Slo Speed Control. Select any speed from 300 to 3750 RPM. Change speed in seconds without stopping spindle. Mount this control on either floor or bench model of drill presses above. 12-to-1 ratio with hand lever without changing belt position. Easy-to-install . . no holes to drill. Made of tough aluminum alloy and cast Tenzaloy. Pulleys on four ball bearings. Three V-belts and easy-to-follow instructions included. 9 M 2340—Shipping weight 5 lbs. 4 oz... \$39,50

### SPECIFICATIONS

Detail	Bench Model	Floor Model
Depth of throat. Spindle		cobs taper
Bearings	0 to ½-inch4 inches 1 1 inches 1/16 inch	
Distance, base to chuck, maximum	18 inches	44½ inches
Machine pulley (included) Motor pulley	5-in, 4 step	5-in. 4 step
	5-in. 4 step; 5/8	in. bore (keyed

1/2 x45 inches | 1/2 x45 inches V-belt (included) .... ½ HP 1725 RPM.....

9½x14½ in. ..36 inches... 12½ inches 161/16×141/2 in. 651/4 inches 181/8 inches Height....

# OUNLAP Model Maker Drill Press

#### Precision-designed for the home workshop

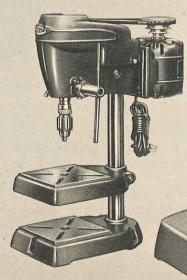
Drills to center of 12¼-inch circle (6½-in. from center of bit to back of table). 7½x7¼-in. table. Floating-drive ends side pull, pulley whip. "Perma-Coil" quill return spring; rubber bumper absorbs quill return shocks. Adjustable stops for repeated drilling. Maximum spindle travel 3 inches. Ball-thrust bearing absorbs spindle thrust.
Depth gage, 16th-inch grad-

spindle thrust.

Depth gage, 16th-inch graduations. No. 33 Jacobs taper spindle; "Safe-Lock" key chuck (5% to ½-inch capacity). 26%-inches high. Selection of 9 speeds from 765 to 4000 RPM. With two 4-in. 4-to-puller one V helt. step pulleys, one V-belt.

Drill Press without motor. 99M2362N-Wt. 80 lbs., \$64.95

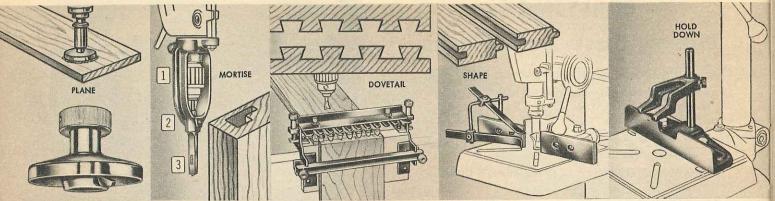
Drill Press with CRAFTSMAN 1/3-HP 1725 RPM sleeve bearing motor for 110-120-volt 60-cycle AC. 8-ft. cord. 99M23625N2-Wt. 98lbs. \$82.00







# See what your Drill Press can do with these accessories



CRAFTSMAN Rotary Planer. Converts drill press to planer.

Dresses, trues up, finishes wood surfaces. Removes paint and

varnish. Fits Craftsman and DUNLAP drill presses on page 35, others with No. 33 Jacobs taper, 1½6 in. x 20-thread side-thrust nut or locking collar. 3%-inch diameter.

Hex wrench and complete instructions are included. Shipping weight 12 oz.

9 M 2745..... \$4.98

Mortising Chisel Housing. For CRAFTSMAN drill presses 99M2453N and 99M2452N.

9 M 2460-Wt. 3 lbs. 6 oz.....\$4.98 For DUNLAP press 99M2362N. Shipped from factory in Ypsilanti, Mich. F9 M 2464—Shpg. wt. 4 lbs.....\$5.98

2 Hollow Chisels. For 9M2460, F9M2464 above. Shpg. wt. 4 oz.

Catalog No.	atalog No.   Size   Cut dept		Each
9 M 24201	¼-in	1% -in	.\$3.59
9 M 24202	3/8-in	3 -in	. 3.79
9 M 24203 .	/2-in	3 -in	. 3.99

| Mortising Bits. For above. Shipping weight 4 ounces. | 9 M 24221—¼-inch. | \$2.49 | 9 M 24222—%-inch. | 2.69 | 9 M 24223—½-inch. | 2.89

Dovetailing Attachment. Makes perfect dovetail joints. Clamp holds work pieces at 90° angle; cuts both pieces at same time.

Hardened-steel slotted comb controls spacing, depth of cut.

End plates, comb, screw fittings, clamps, wood parts included. Use with ½-in. dovetailing bits only (not included).

Instructions show how to make dovetail joints just like those most commonly used in manufacturing fine furniture.

Duplicate joints used in making bookcases, drawers, chests, other pieces. Shipping weight 5 pounds 12 ounces.

9 M 2462.....\$11.98

CRAFTSMAN Shaper Attachment. Converts drill press into shaper. Forms support for making picture frames, sashes, moldings, trimmings. Fits presses on page 35. One-piece aluminum construction.

Hardwood fences open 1 to 3 inches. Each adjusts separately. Micrometertype adjustments with 11/8-inch maximum forward and back travel.

Hold-downs keep pressure on work. Shift to either end of the unit for regular and reverse feeds. Shpg. wt. 6 lbs. 2 oz.

9 M 2487......\$14.98

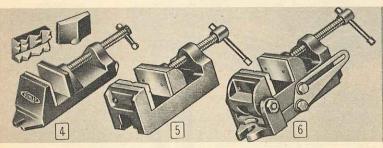
CRAFTSMAN Hold-down and Guide. Fits almost any drill press table. For mortising, routing, planing, repetitive drill-ing. Made of cast iron.

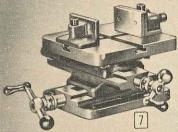
Fingers on hold-down prevent work piece from lifting when chisel or drill is raised . . keeps work lined up. Adjust-able to thin and thick materials.

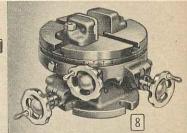
Hold-down and guide bolt to table.

Bolts are not included. Shipping weight 5 pounds 8 ounces.

9 M 2457 ......\$6.29







#### Put these extra "hands" in your workshop . . Work Holder, Vises, Rotary Table

4 Drill Press Work Holder. Zinc alloy base, 10½ inches long. 25%-inch jaws with steel faces open 3 inches.

Two extra castiron jaws . . one for round or irregular work, one for ta-pered pieces.

Slots for bolting to bench. Shipping weight 4 pounds. 9 M 2436...\$4.89

5 CRAFTSMAN Drill Press Vise. Precision-squared sides. Use on end, sides, in normal position. Vise can also be used with magnetic chuck.

Machined cast iron Machined cast fron, rust-resistant finish. Steel adjusting screws, fine-pitch thread, long bearing in vise. 2 7/16 in. steel jaws hold curved or tapered pieces. Opens to 2½ in. 7¼ in. long. Shipping weight 4 lbs. 12 oz.

M 2755 \$8.50 9 M 2755.....\$8.50

6 CRAFTSMAN Drill Press Angle Vise. Fast, accurate setups without using clamps or wedges. Adjusts 0° to 90° or use horizontally. Can be used with magnetic chuck. Steel adjusting screws. Fine-pitch thread; long bearing in vise body. 27/4-inch iaws open to 21/4 2<sup>1</sup>/<sub>16</sub>-inch jaws open to 2½ inches.

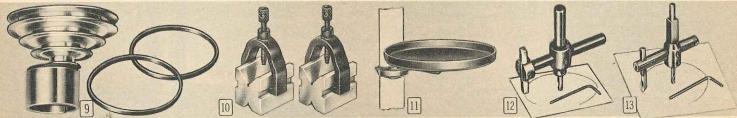
7 Drill Press Milling Vise. Bolts to drill press table. Also adapts to shapers, lathes, Also adapts to shapers, lathes, milling machines, grinders. Work is locked on 7x7-inch table between adjustable jaws. Maximum opening is 45% inches. One jaw swivels, other has movable face. 61%-inch cross feed travel (lower)...5½-inch traverse feed travel (upper). Upper slide is graduated 90° right or left.

Comes complete with wrench and bolts . . ready for mounting on drill table.

99 M 2432K-Wt. 35 lbs. . \$54.50

8 CRAFISMAN Rotary Table with cross slide. Use for layout, indexing . as rotary, milling table. For drill presses, milling machines, surface grinders, shapers. 8-in. table rotates 360° . 40:1 worm gear ratio. Rotary dial calibrated in 15-minute intervals. Dual cross feed 2½ in. each side or 2¼ in. over-all. Dials in 1000ths. Removable jaw set 2½ in. wide, 5 in. high. 99 M 2496K-Shpg. wt. 37 lbs..\$77.50

CRAFTSMAN Cross Slide Milling Tuble. As above, but dual cross-feed arrangement instead of rotary feed. 99 M 2493K-Shpg. wt. 35 lbs. .\$63.50



9 CRAFTSMAN Slow-speed Attachment. Fits former drill press 2176 and 99M2452N and 99M2453N (see page 35). Fits other drill presses with 2 or 2%-inch diameter columns. 210-9800 RPM. Two V-belts.

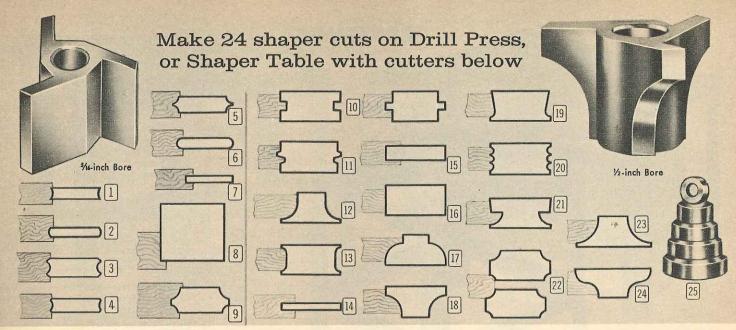
9 M 2338-Wt. 4 lbs. 5 oz. . \$15.49

CRAFTSMAN V-blocks and clamps. Two cast-iron V-blocks about 2x1½x1½ inches. Two malleable iron clamps.

Hold rods up to 1½-inch diameter. Hold round or irregular work on table. 9 M 40824-Wt. 21bs. 7 oz.. \$6.29 Drill Press Tool Tray. Clamps to column. Swivels, adjusts, makes tools accessible. Rugged steel. Diameter 12 in. Shipped from Burlington, Wis. facty. Wt. 5 lbs. F9 M 2459 . . . . . \$4.98

CRAFTSMAN Heavy-duty Circle Cutter, ½-inch shank. Cuts holes 2 to 8in. diam. in sheet steel, brass, wood, plastic. Removable high speed steel bit. Set screw wrench. Wt. 1 lb. 2 oz. 9 M 3641 . . . . . . . . . . \$4.98

CRAFTSMAN Circle
Cutter. Combination
square and 4-inch round shank. Cuts holes 1/8 to 4-inch diameter in brass, wood, plastic. High-speed steel cutting bit. Wt. 8 oz. 9 M 3644.....\$1.98



## %-inch Bore Shaper Cutters

Kromedge Cutters. Use on drill press with collet or safe-lock chuck with 9M2550 adapter below.

Also use to convert 9M2501 Router (see page 10) into table shaper. Specially-hardened alloy steel.

Shpg. wt. each 2 oz. . . . . . . . . . . . Each \$1.99

	Catalog Number	Width of cut, in.	Radius of cut, in.	Type of cutter
1	9 M 2516 9 M 25161 9 M 25162 9 M 25163	11/64 17/64 23/64 7/16	½8 ¾16 ¼ .5/16	concave concave concave
2	9 M 2519 9 M 25191 9 M 25192 9 M 25193	<sup>11</sup> / <sub>64</sub> <sup>17</sup> / <sub>64</sub> <sup>23</sup> / <sub>64</sub> <sup>7</sup> / <sub>16</sub>	½8 ¾16 ¼ 5/16	convex convex convex convex
3	9 M 2540 9 M 25401	19/64	1/8	surface bead surface bead
4	9 M 2523 9 M 25231	7/32	1/8	corner bead
5	9 M 2538 9 M 25381	11/32	1/8	spindle bead
6	9 M 2561 9 M 25612	3/16	3/32	flute flute
7	9 M 2575 9 M 25751 9 M 25752	½ .5/32 .3/16		straight face straight face straight face
	9 M 25753	1/4		straight face

Wide Straight Face Cutter. Makes flat cut one inch wide. Shpg. wt. 2 oz. 9 M 25754 . . . . . \$2.99

Set of 6 Depth Collars. Use with <sup>5</sup>/<sub>16</sub>-inch bore Shaper Cutters and 9 M 2550 Adapter below at left. Shipping weight 5 ounces.

9 M 25502 . . . . Set \$1.49

Gombination 1/8 and 1/16 inch Quarter Round Shaper Cutter. Makes cut 1/16 inch wide. Cuts quarter round grooves parallel to each other in material. Shipping weight 2 ounces.

#### NO MONEY DOWN

Buy all your Tools on Sears Easy Terms . . see page 58 for full details

### 1/2-inch Bore Shaper Cutters

Made of special alloy steel . . precision machined. All cutters 1 inch high with 1/2-inch bore except (14) 9 M 3287 which is 1/2 inch high and (15) 9 M 3288, 1/2 inch high. For use with drill press, use with 9 M 2483 below at left.

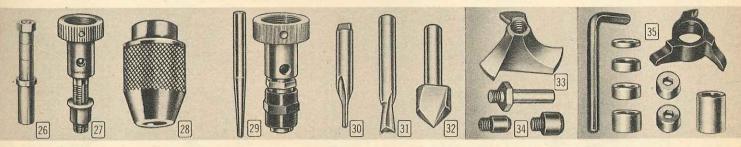
Shaper Cutter Type	Number	oz.	Price
2-inch Diameter Shape	r Cutters		
10 1/4-in. Tongue and Groove		l	
Marchea Ser			\$5.98
(11) Reversible Glue Joint	9 M 3284	3	2.98
12 1/2 -in, Radius Base Shoe Molding		-	2/20
or 72-in. Godffor Rooma	9 M 3285	3	2.98
13 1/8 -in. Ease Edge (Screen			10.55
- Molaing/	9 M 3286	3	2.98
(14) ¼-in. Groove	9 M 3287	3	2.79
(15) ½-in. Groove	9 M 3288	3	2.79
(16) 1-in. Jointer	9 M 3289	3	2.98
(17) Drop leaf Cove	9 M 3290	3	2.98
(18) Drop Leaf Bead	9 M 3291	3	2.98
(19) Taper Edge	9 M 3292	3	2.98
20 3-bead ¾-inch	DAY SEVAN		2 2
Miolaing	9 M 3293	3	2.98
21 Lip Cupboard Door or %-in.			
Quarter Kouna	9 M 3294	3	2.98
22 1/8 and 1/4-in. Radius Ease Edge			
or 1/4-in. Glass Bead	9 M 3295	3	2.98
2½-inch Diameter Shap	er Cutters		
(23) 3/4-inch Quarter Round	19 M 3281	1 5	\$3.98
(24) 3/4-inch Ogee Molding	9 M 3282	5	3.98

Set of Five Shaper Collars. Mount beneath cutters to control depth of cut. Made of alloy steel for long service. Fit 1/2-inch spindle. Shipping weight 6 ounces.

9 M 2367.... Set \$2.89

YOU can equip an entire workshop (for both metal and woodworking) with POWER TOOLS and ACCESSO-RIES from this catalog. See index on

See index on page 58 for complete guide to other items for your home or industrial shop.



#### Adapters, Chucks, Bits and Cutters for shaping wood with routers, drill presses

Spindle Adapter. For 5/16-in. cutters above. Permits using shaper cutters with any drill press. Shpg. wt. 4 oz.

9 M 2550......\$1.49

Adapter with holding collar. For 34-inch cutters above. Fits 99 M 2 4 5 2 N, 99M2453N, 99M2453N, 99M26362N (page 35); any drill press with No. 33 Jacobs tapered spindle. Adapter has 14-in. x 20 thread. Collar screws to drill press spindle. Shpg. wt. 10 oz. 9 M 2483.....\$2.85

Can be proceed as a superscript of the control of t

Can be used with 9M2483 adapter (left). Shipping weight 3 ounces. 9 M 2271—¼-in. cap.\$1.45 9 M 2269—½-in. cap. 2.19

Collet Chuck with holding coller. Fits high-speed woodworking bits with 1/4 or 1/2-inch shank. 1/2-inch cap. with 1/2-in. bushing. For drill presses with No. 33 Jacobs taper spindle. Screws onto spindle. Shpg. wt. 11 oz. 9 M 2467..........\$2.19

Mromedge Router Bits. For 9M2501 (page 10); Stanley, Porter Cable, other routers. 1/4-in. diam. shank. Grooves, rabbets, mortises.

Straight-face Router Bits, Shpg. wt. 3 oz. 9 M 2552—1/4-inch. \$1.49 9 M 25521—1/4-inch. 1.49 9 M 25522—1/4-inch. 1.49 9 M 25522—1/4-inch. 2.49 11/16-inch Stair-flute Bit. 9 M 2518—Shpg. wt. 3 oz. \$3.49 Veining Bits, Shipping weight 2 oz. 9 M 2559—1/4 inch. \$1.59 9 M 25592—1/4 inch. \$1.59 9 M 25592—1/42 inch. 1.69 9 M 25593—1/42 inch. 1.79

31 Dovetail Cutter Bits. Wt. 3 oz. 9 M 2553 — 1/4 inch. \$2.99 9 M 25531 — 1/4 inch. 3.99

32 V-groove or Chamfering Bit. 9 M 2557—Shpg. wt. 3 oz....\$3.99

33 //2 -in. Bead Bit. For (34) below. Shpg. wt. 3 oz. 9 M 25541...........\$3.49

%-in. Bead Bit. For (34) below. Shpg. wt. 3 oz. 9 M 25542. \$3.49

½-in. Cove Bit. Use with Pilots and Arbor (34) below.
 M 25551—Shpg. wt. 4 oz. \$3.49

%-in. Cove Bit. For (34) below. 9 M 25552—Shpg. wt. 3 oz. \$3.49

Two Pilots with ¼-inch x 28-thread Arbor. Use with ½, %-in. Bead Bits; ½-in. and %-in. Cove Bits (33) above. 9 M 2589—Shpg. wt. 3 oz. \$1.99

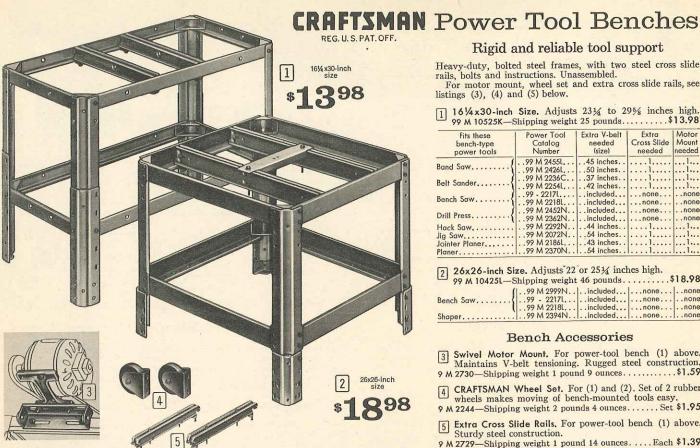
35 Sash and Door Cutting Kit. Use with 99M2394N (page 42) or former shaper 99-2392N.

Kit includes: 5 spacer collars (½, ¼, <sup>5</sup>/<sub>16</sub>, ½ and 1 inch wide) with ½-inch bore; sash cutter blade.

Also: Allen wrench; 3 recessed nuts (½x24, ½x20 and ½x16-inch Acme thread).

For best results, use kit with adapter at left (9 M 2483). Shipping weight 8 ounces. 9 M 2407.....Kit \$4.49

Zone 1 and 2 SEARS 37



#### Rigid and reliable tool support

Heavy-duty, bolted steel frames, with two steel cross slide rails, bolts and instructions. Unassembled.

For motor mount, wheel set and extra cross slide rails, see listings (3), (4) and (5) below.

16 1/4 x 30-inch Size, Adjusts 23 1/4 to 29 1/8 inches high. 99 M 10525K—Shipping weight 25 pounds.........\$13.98

Fits these bench-type power tools	Power Tool Catalog Number	Extra V-belt needed (size)	Extra Cross Slide needed	Motor Mount needed	
Band Saw					
Belt Sander	99 M 2236C 99 M 2254L	42 inches	1	1	
Bench Saw	99 M 2218L	included	none	none	
Drill Press	99 M 2362N	included	none	none	
Hack Saw	99 M 2186L	54 inches		1	
Planer	99 M 2370N	154 inches	1 1	ll	

2 26x26-inch Size. Adjusts 22 or 251/4 inches high.
99 M 10425L—Shipping weight 46 pounds.......\$18.98

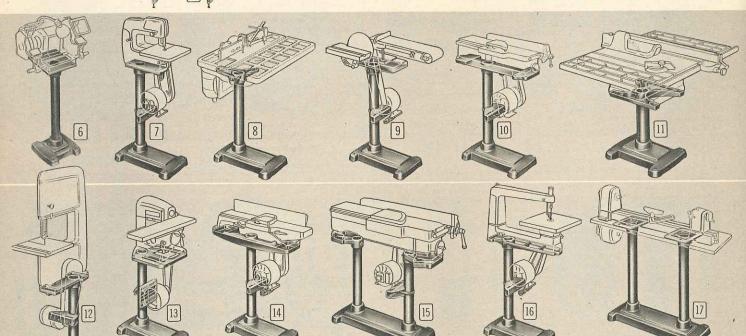
	Jan pp. 8 it south in pr	
	[ 99 M 2999N included none	none
Bench Saw	99 - 2217Lincludednone	none
	99 M 2218Lincludednone	none
Shaper	99 M 2999N included none	none

#### Bench Accessories

- CRAFTSMAN Wheel Set. For (1) and (2). Set of 2 rubber wheels makes moving of bench-mounted tools easy.

  M 2244—Shipping weight 2 pounds 4 ounces...... Set \$1.95
- Extra Cross Slide Rails. For power-tool bench (1) above. Sturdy steel construction.

  9 M 2729—Shipping weight 1 pound 14 ounces. . . . . Each \$1.39



CRAFTSMAN Pedestal-type Tool Stands

Give your power tools a rigid, dependable base . . use casters (sold at right) for easy and convenient moving of power tools.

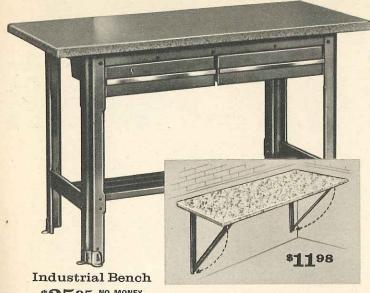
Heavy cast-iron base gives support for maximum stability. High-quality steel columns, cast-iron brackets keep your tool absolutely level. Designed to make the best use of available workshop space.

Motor mount fits snugly under the power tool or to the rear . . forms one compact unit. Sturdy metal guard accessory (sold at right) houses V-belt from motor to power tool . . provides added safety for the operator, Ideal for the professional or home workshop.

	(	Tool Stand Guards						
	Catalog Number	Fits Tool	Wt. Ibs.	Price	Catalog Number	Shpg Ibs.	. wt.	Price
(6) (7) (8)	99M2964K 99M2223L 99M2225L	Grinders—99M1950L, 99M1951L, 99M1952N. 3-wheel Band Saw—99M2455L. Wood Shaper—99M2394N.	32 49 41	24.95	None 9M2907 None	4	4	\$5.79
(9)	99M2204L 99M2959L	6-inch Sander—99M2254L	49 54	26.98 25.50	9M2251 9M2907	2 4	13	5.79 5.79
(11)	99M2228L	10-inch Bench Saw—99M2999N			None None			
(12) (13)	99M2957L 99M2224L	2-wheel Band Saw—99M2426L	51	27.95	9M2907 . None.	4	4	5.79
(14)	99M20687L	4%-in, Jointer-Planer—99M2067N	55	27.95	9M29115 9M29082	4	5 8	5.39
(16)	99M2958L	18-inch Jig Saw—99M2072N	52	23.50	9M29115 None	4	5	5.39



Casters. For tool stands at left. Give your power tools, stands mobility and stands mobility and handling ease. Pkg. of 4 heavy-duty, easy-rolling steel casters. Threaded holes in stands for installing. Shpg. wt. pkg. 1 lb. 9M2819.Pkg.\$4.69





# \$2595 NO MONEY Cash Without drawers

2x5-ft. Industrial Bench. Sturdy steel construction for heavy-duty shop use. Steel legs, bolt-down feet, cross rails, shelf. Large work surface. 1-in. laminated top . . flakeboard core with tempered hardboard top and bottom resists warping. Bench holds 2 drawers, not incl., see 99M10327C at right. Shpg. wt. 78 lbs. 99M10271N.....\$25.95

#### Fold-down Table

Utility table folds out of the way when not in use. 2x5-ft. size. Gives you extra space in your laundry, game room, garage. Cut warp-resistant ¾-in. woodflake board to wanted length. With fold-down brackets. Sent freight (rail or truck) or express 99M1028N-Wt. 351bs.\$11.98

Brackets only. Set of 2. 9 M 1029-Wt. 8 lbs.Set \$4.98

# CRAFTSMAN Bench.. 2x5-feet laminated top

Top is flakeboard core with tempered hardboard top and bottom. 1 in, thick, Steel frame, Legs adjust to  $\frac{1}{2}$ inch. Hinged door, 2 big shelves. 5 channel-side drawers. Tubular lock. Power-strip sold below.

99 M 10264N9—Shipping weight 149 lbs.......\$61.95

Bench only. Drawers, shelves, doors at right. 99 M 10265N2—Shipping weight 89 pounds.... \$31.95

CRAFTSMAN Power Strip. 3 sets of outlets, switches, safety lights. 15-amp. fuse. AC only. 24 in. UL listed. 9 M 2135—Shipping weight 4 lbs. 4 oz.......\$9.98 Steel Drawer, 16% in, wide x 15% in, deep x 4% in, high, Also fits former 99-1031L.

99 M 10327C-Shpg. wt. 9 lbs. \$4.98

Steel Shelf. With mounting hardware. 163/8x187/8x13/8 inches. Also fits former 99-1031L. 99 M 10347C-Shpg. wt. 4 lbs. \$2.98

Steel Door with hinges. 99M10337C-Shpg. wt. 10 lbs. 5.49



Tas 3-jointed arm. 2 ball-and-socket joints, 1 swivel joint. Reflector has nylon protector. 36 in. long. 41/4-foot cord. UL listed. 9M2504-Shpg. wt. 3 lbs. 12 oz. \$5.98

2 Bench Lamp. 18-in. flexible gooseneck. For benches, pedestal stands, walls. 6-ft. cord. UL listed. 9 M 2536-Shpg. wt. 3 lbs. 8 oz. \$4.49

3 CRAFTSMAN Power-Pak. For power tool benches. Extruded aluminum. On-off toggle switch for 1-HP motor, 110-115-v, 15-amp. AC. Safety light tells Power-Pak is "in". 3-prong receptacle. 2 female outlets for 3-wire plugs. UL listed. 9 M 2134—Shpg. wt. 1 lb. 13 oz. \$4.98



Heavy-duty Sawhorse Brackets. Need no nails, bolts . . easy to set up. Steel enamel finish. Use with 2x4's (not incl.). Hinged for folding. Package of two. 9 M 2849—Wt. 5 lbs. 7 oz.Pkg. \$3.79

Sawhorse Brackets. Use nails. Hinge action. Enameled steel. Use 2x4's (not incl.). Pkg. of 2. 9 M 2887—Wt. 2 lbs. 8 oz.Pkg. \$1.79



Try it and see for yourself how easy it is to make beauriful gems . . for yourself, for friends . . for profit or for presents. Both sets saw, grind, shape and polish gems. Assorted semi-precious stones, instructions included.

Made of cast aluminum alloy. 3 wide-set, sturdy legs bolt to work bench. Splash rim protects you from chips and splinters. All wheels run horizontally. Lubrication cup can be moved around rim. 10-inch set has larger wheels . . less wear on wheels per job, faster work. Self lubricated bronze bearings. Streamlined design. Cast-iron weights to control feeding speed in sawing. Use ½ HP 1725 RPM motor, 2-inch motor pulley, 23 to 48-inch V-belt, (not included in sets). See motor 99 M 19669C sold below.

Chart below shows equipment included in sets:

Sets include	99 M 1400C	99 M 14011
Supercharged diamond wheel	6 inch	10 inch
Cast iron lap wheel	6 inch	10 inch
Silicon carbide grinding wheel	6 inch	8 inch
Special felt polishing wheel	6 inch	8 inch
Silicon carbide scratch wheel	6 inch	8 incl
No. 100 grinding compound	4 ounces	4 ounce
No. 220 grinding compound	4 ounces	4 ounce
Polishing compound	3 ounces	3 ounce
Brushes for applying compounds		
Assorted dop sticks	6	
Dop cement stick	1	
Soluble oil,	1/2 pint	1 pin

© CRAFTSMAN 10-inch Set. Without motor, pulley, V-belt. Includes equipment shown in chart at left. 99 M 1401L—Shipping weight 40 pounds......\$68.50

CRAFTSMAN 6-inch Set. Without motor, pulley, V-belt. Includes equipment shown in chart at left. 99 M 1400 C—Shipping weight 18 pounds......\$38.95

CRAFTSMAN ½-HP 1725 RPM sleeve-bearing split-phase motor for (6), (7) above. 110-120-v, 60-c, AC. Without cord. Use 2-in. pulley, 23-48-in. V-belt. 99 M 19669C—Shipping weight 17 pounds.....\$16.50

Soluble Oil for sawing. 1 pint. 9 M 1429—Wt. 1 lb. 12 oz.......59c

Grinding Compound, 12 oz. No. 100 grit and 12 oz. No. 220 grit. 9 M 1441-Wt. 2 lbs. 4 oz. .. Pkg. \$1.59

Polishing Compound, 12-oz, pkg. 9 M 1403—Wt. 1 lb. 2 oz.... Pkg. \$1.69

Polishing Wheels. Felt on plywood. 9 M 14100—6-in. Wt. 8 oz.... Ea. \$1.69 9 M 14101—8-in. Wt. 1 lb. 4 oz.Ea. 2.19 Scratch Wheels, No. 220 grit Silicon

Carbide 9"M 14060-6-in, Wt. 8 oz.....Ea. 89c 9 M 14061-8-in. Wt. 1 lb. 4 oz.Ea. \$1.29 Replacement Discs for scratch wheels. 220 grit Silicon Carbide. Pkgs. of 4 and 3 respectively. 9 M 14050—6-in, Wt. 2 oz.... Pkg. 98c

9 M 14051-8-in. Wt. 4 oz... Pkg. \$1.09

Grinding Wheels, 100 grit Silicon Carbide, ½-inch bore, 9M14070-6x½ in. Wt. 1 lb. 4 oz. \$2.98 9M14071-8x¾ in. Wt. 4 lbs. 10 oz. 4.98

Dop Cement, 6 sticks and 5-oz. pkg. 9 M 1442—Shpg. wt. 10 oz.. .Kit \$1.09

Semi-Precious Stones, 1-pound package assorted Agate and Obsidian stones up to 1-inch size. 9 M 1443-Wt. 1 lb. 7 oz... Pkg. \$2.29

Supercharged Diamond Cutting Wheels ½-in. bore. Use with Soluble Oil. 8 and 12-in. sizes shipped from factory near Chicago, Ill.

6-inch diameter. For 99 M 1400C. 9 M 14180—Shpg. wt. 9 oz......;\$10.98

8-inch diameter, For 99 M 1401L F9 M 14181—Shpg. wt, 1 lb..... \$15.50

10-inch diameter. For 99 M 1401L. 9 M 14182-Wf. 1 lb. 2 oz..... \$17.98

12-inch diameter. F9 M 14183—Shpg. wt. 2 lbs. . . . 28.95

Zone 1 SEARS 39

# CRAFTSMAN Adhesives for every purpose

Top professional quality



This super-glue makes a bond which is many times stronger than most materials you are gluing! Does an excellent job on metals and other non-porous materials which have been so hard to glue in the past—tools, plumbing, china, porcelain, glass. Can also be used on wood, all porous materials, and most plastics. Not affected by water, acids, alkalies. Won't shrink. Consists of resin and hardening agent. I fluid ounce total.

9 M 8059—Shpg. wt. 5 oz......89c



All-purpose White Glue. For most home uses. Repair furniture, toys, books, pottery. Build models, coat photos, etc. Very strong; dries clear. Plastic bottle; quart and gallon sizes have screw-top. 9 M 80611—2-ounce size. Shpg. wt. 6 oz... Each 35c 9 M 80612—4-ounce size. Shpg. wt. 9 oz... Each 55c 9 M 80613—8-ounce size. Shpg. wt. 14 oz... Each 89c 9 M 80614—16-ounce size. Wt. 1 lb. 9 oz... Each \$1.59 9 M 80615—Quart size. Wt. 2 lbs. 10 oz... Each 2.19 99 M 80616C—Gallon size. Wt. 11 lbs... Each 4.98

2 Hide Glue. For cabinet making. Makes glue joints that are stronger than the wood itself! Also for fabrics, leather, porous materials. Plastic bottle. 9 M 80621—1 ounce. Shpg. wt. 4 ounces. Each 25c 9 M 80622—4-ounce. Shpg. wt. 10 oz. ... Each 55c 9 M 80623—8-ounce. Shpg. wt. 14 oz. ... Each 89c

Contact Cement. Bonds on contact; no clamps needed. Bonds plastic laminates on tables, sinks, etc. Bonds porous, non-porous materials. In can.

etc. Bonds porous, non-porous materials. In can. 9 M 80651—4-ounce size. Shpg. wt. 7 oz... Each 49c 9 M 80652—16-ounce size. Wt. 1 lb. 5 oz... Each \$1.29 9 M 80653—Quart size. Wt. 2 lbs. 5 oz... Each 2.19 99 M 80654C—Gallon size. Shpg. wt. 8 lbs. Each 6.49

Plastic Resin Glue. For furniture, veneering, cabinet-making. Does almost any wood-gluing job. Highly water-resistant for use in high-moisture areas. Won't stain. In can.

9 M 80661—2½ ounce net. Shpg. wt. 10 oz.. Each 35c 9 M 80662—5 ounce net. Shpg. wt. 11 oz... Each 65c 9 M 80663—12 ounce net. Wt. 1 lb. 2 oz.... Each 95c

Waterproof Wood Glue. Completely weatherand-waterproof. Bonds all porous materials. Excellent for boats, outdoor furniture, etc. In can. 9 M 80641—¼-pint. Shpg. wt. 14 oz. . . . . Each \$1.09 9 M 80642—1-pint. Shpg. wt. 2 lbs. 4 oz. . . Each 2.98

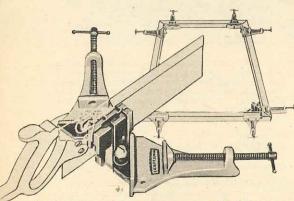
Plastic Rubber. Vulcanizes and waterproofs without use of heat. Rubber is in putty form. Molds into any shape. For waterproofing, insulating, caulking, other repairs. Stays elastic. 4-oz. tube. 9 M 8067—Shipping weight 10 ounces...... Each 89c

8 Plastic Aluminum. It solders, seals, patches. No tools, heat, flame needed. For metal, wood, leather, plastics, concrete. 51/2-ounce tube.
9 M 8069—Shipping weight 10 ounces......Each 89c

9 Vinyl Household Cement. Vinyl base. Mends all vinyl plastics, china, glass, ceramics, cloth, paper, leather. Waterproof, clear. 2-oz. tube.
9 M 8068—Shipping weight 6 ounces......Each 49c

Type of adhesive	Epoxy	White	Hide	Casein	Contact	Plastic	Waterproof	Plastic	Plastic	Vinyl Household
	Resin Glue	Glue	Glue	Glue	Cement	Resin	Wood Glue	Rubber	Aluminum	Cement
Advantages:	Strongest	Sets fast,	Extremely	Bonds at	Bonds on	Resists	Completely	Elastic	Metal in	Clear, dries
	glue known,	dries clear.	strong wood	low tem-	contact,	moisture.	waterproofs.	rubber in	putty form.	fast, stays
	Solventproof,	Bonds porous	glue. Comes	peratures.	No clamps	Non-staining.	Best for	easy-to-use	Bonds, fills	flexible.
	Bonds—fills,	materials.	ready to use.	Easy to use,	necessary.	Easy to use.	exterior use.	putty form.	at same time.	Waterproof.
Use for:	Any type of metal, porous materials, most plastics.	Wood, porous materials. Household repairs.	Furniture, cabinets, wood-to- wood bonds,	Woodwork, if moisture is problem. Oily woods.	Plastic laminates, wall panels, metal foils.	Woodwork, if mois- ture is problem.	Anything exposed to prolonged soaking.	Vulcanize, waterproof, caulk, re- pair rubber.	Solder, seal, repair gut- ters, most metal items,	Most light gluing jobs, Bonds all vinyl plastic,

# Make screens, sashes, picture frames with perfect 90° corners



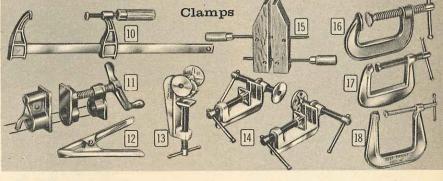
# Complete Set \$599

All you do is mark frame size you want, then clamp and cut. Miter-box corner clamp holds frame pieces up to 3 in. wide, guides saw for exact 45° angles. No gaps . corners fit perfectly to make gluing, nailing, stapling easy. Use any back saw or hand saw . guides adjust to width of blade. Full set of 3 corner clamps and one miter-box corner clamp made of aluminum alloy. Miter-box corner clamp can be bolted to table or work-bench. Clamps also sold separately below. 9 M 66614—Shpg, wt. 2 lbs. 13 oz . . . . Complete Set \$5.99

CRAFTSMAN 45° Miter-box Corner Clamp only. 9 M 6661—Shipping weight 1 pound 2 ounces....\$1.99

Corner Clamp only. Three of these corner clamps are needed for use with miter-box clamp above.

9 M 6666—Shipping weight 12 ounces.....Each \$1.39



li0 light-service Bar Clamp. Bar length 24 in, Jaw depth 2½ in, grips bar at any point.

99 M 6665C—Shipping weight 3 lbs. . . . Each \$3.19

Gluing Clomp. Pipe cap fits ¾-in. outside diameter threaded pipe (pipe not incl.). Jaw face 1¾x1¾ in. 2-piece set.

9 M 6674—Shpg. wt. 3 lbs. 3 oz...... Set \$2.99

| Spring Clomps, Heavy gage steel. | Cat. No. | Opens | length | Shpg. wt. | Each | 9 M 66691 | 1 inch | 4 inches | 3 ounces | 39 M 66692 | 2 inches | 6 inches | 10 ounces | 59 M 66693 | 3 inches | 9 inches | 1 pound | 9900 | 1 pound | 1 pound | 9900 | 1 pound | 1 pound | 9900 | 1 pound | 1 pound | 1 pound | 9900 | 1 pound |

CRAFTSMAN Center Support. Used with clamps (14) below holds work piece on either side.

9 M 66607—Shipping weight 10 oz..... Each 98c

CRAFTSMAN Gluing Clamps. Holds work piece up to 6 ft. long. Mount on bench up to 2 in. thick or 2x2-in, board. Aluminum alloy. 11/6x21/4x4 1/4 in. 9 M 6660—Set of 2. Wt. 1 lb. 3 oz . . . . . Set \$1.98

[15] CRAFTSMAN Adjustable Gluing Clamps. Jaws made of select maple hardwood.

Opening to 4 inches. 9 M 66634—Shpg. wt. 2 lbs. 2 oz.....Each \$3.69 Opening to 7 inches. 9 M 66637—Shpg. wt. 3 lbs. 6 oz.....Each \$4.59

Standard Malleable-iron "C" Clamp, Plated steel screw; sliding handle.

Opens	Throat	Shp	Price		
io	Depth	Ibs.   oz.		each	
1 inch	1 inch		4	290	
2 inches	11/2 inches		7	490	
	13/4 inches		15	890	
4 inches	2 inches	2	2	\$1,49	
5 inches	21/2 inches	2	8	1.99	
		2	14	2.19	
	31/4 inches	4	6	3.49	
	Opens to  1 inch 2 inches 3 inches 4 inches 5 inches 6 inches 8 inches	to Depth  1 inch 1 inch 2 inches 1½ inches 1¾ inches 4 inches 2 inches 5 inches 6 inches 2½ inches 6 inches 2½ inches	to Depth lbs.  1 inch 1 inch 2 inches 1½ inches 1¾ inches 4 inches 4 inches 2 inches 5 inches 2½ inches 2½ inches 2½ inches 2¾ inches 2¾ inches 2¼ inches 2¼ inches 2 2 6 inches 2¾ inches 2	Depth   Ibs. oz.	

Aluminum-alloy "C" Clamp. Won't rust or warp . . designed for extra-long life. Very light and strong. Steel screw. Sliding handle.

Cat. No.	Opens to	Shpg. wt.	Each
9 M 66701	1 inch	3 ounces	690
9 M 66703	3 inches	10 ounces	\$1.09

B Deep-throat "C" Clamps, Frame made of pearlitic iron . . 20% stronger than malleable iron!

Opening to 1 in. Throat 3 in. deep.

9 M 66681—Shpg. wt. 9 oz. . . . . . Each 49c
Opening to 2½-in. Throat 4½ in. deep.

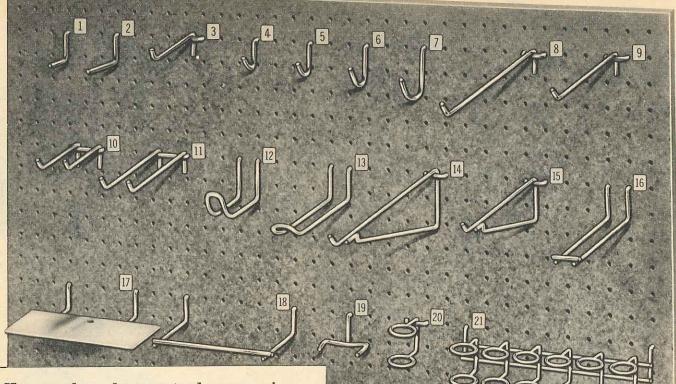
9 M 66682—Wt. 1 lb. 8 oz. . . . . . Each \$1.19

Opening to 10 inches.

9 M 66639—Shpg, wt. 5 lbs, 2 oz..... Each \$5.79

Opening to 4 in. Throat 5 in. deep.

9 M 66684—Wt. 2 lbs, 11 oz..... Each \$2.49



#### Keep tools and power tool accessories handy..Protect equipment from damage

#### Perforated Board and Metal Fixtures will convert your walls or doors into useful storage space

Use these handy metal fixtures to mount all your tools on perforated board. Put wasted space to use. Find what you want when you want it—right on the wall. Keep work areas clear. Keep your tools neatly arranged. Protect the keen edges of saws and other cutting tools.

The panels are perforated to hold the hanging fixtures listed below. Install them anywhere . . in closet, garage, kitchen or workshop.

	Cat. No.	Description	Size	Quantity	Shpg. wt.	Price
(1) (2) (3)	9 M 7531 9 M 7532 9 M 7533	Hooks. Straight Hooks. Straight Hooks. Straight	Small—1-inch Medium—1½-in. Large—2-inch	Pkg. of 10 Pkg. of 8 Pkg. of 3	5 oz 6 oz	Pkg. 29c Pkg. 29c Pkg. 29c
(4) (5) (6) (7)	9 M 7534 9 M 7535 9 M 7536 9 M 7537	Loops	Small Medium large Extra Large	Pkg. of 9	6 oz 6 oz 6 oz	Pkg. 29c Pkg. 29c Pkg. 29c Pkg. 29c
(8) (9) (10) (11) (12) (13)	9 M 7544 9 M 7545 9 M 7550 9 M 7551 9 M 7542 9 M 7543	Straight Single Hook, Straight Single Hook, Straight Double Hook Straight Double Hook Curved Double Hook Straight Double Hook	4 inch	1 only 1 only 1 only 1 only		Ea. 10c Ea. 9c Ea. 10c Ea. 10c Ea. 10c Ea. 10c
(14) (15) (16)	9 M 7540 9 M 7541 9 M 7549	Shelf Bracket Shelf Bracket Shelf Support	8 inch 6 inch 4½ inch		3 oz 3 oz	Ea. 15c Ea. 15c Ea. 10c
(17) (18) (19)	9 M 7548 9 M 7546 9 M 7553	Metal Shelf Hang Bar Plier Holder	6 inch	1 only 1 only 1 only	3 oz	Ea. 35c Ea. 15c Ea. 5c
(20) (21)	9 M 7557 9 M 7547	Single Tool Holders. 6-hole Tool Holder.	1 lg.; 2 sml	Pkg. of 3 I only		Pkg. 29c Ea. 49c
(22) (23) (24)	9 M 7558 9 M 7560 9 M 7559	Spring Clips Spring Clips Spring Clips	Small	Pkg. of 2	5 oz 5 oz	Pkg. 29c Pkg. 29c Pkg. 29c

## Hook Assortments.. Perforated-Panels.. Mounting Hardware

Hook Assortment. 1 multi-tool holder . . 5 straight and 15 curved 1-prong hooks . . 2 two-pronged straight hooks . . 1 small and 1 medium plier holder . . 2 loop tool-holders (134x434 and 134x834) . . 2 small and 2 medium tool clips mounting screws . . spacers 9 M 7563-Wt.11b. 10 oz. Kit \$1.98

28 pc. Hook Assortment. Basic selection of self locking hooks, loops, tool holders, etc. 9 M 7556-Wt. 10 oz....

Tempered hardboard Perforated Panels. 1/8-inch thick; holes 1 inch apart. 2x4 ft. For mounting hardware, see 9 M 7538 below. 99M75523L-Shpg. wt. 7 lbs...\$1.05

Standard Perforated Panel. 2x4 ft. 1/8 inch thick. 99 M 7561L—Shpg. wt. 6 lbs....69c

Mounting Hardware Set. For mounting panels on wall. 6 each of screws, spacers and anchors. 9 M 7538-Shpg. wt. 3 oz. Set 29c





















#### CRAFTSMAN Instruction Manuals give you dozens of new ideas for using your power tools

25 "Power Tools and how to use them." 192 pages, In-cludes 1100 illustrations which cover 900 operations, 9 M 2912—Wt. 11 oz., \$1,59

26 "The Drill Press," 32 pages, 200 illustrations cover over 100 operations.

9 M 2921 -Shpg. wt. 2 oz. 29c

"Power Hand Tools," 16 illustrated pages, Portable power tool short cuts.

9 M 2927-Shpg. wt. 2 oz. 29c

27 "The Circular Saw." 32 pages, over 215 illustrations. Describes use of bench, electric hand, swing, builders and radial saws; instructions for making 30 wood joints.

9 M 2926—Shpg. wt. 2 oz...29c The Jig Saw and Band Saw." Contains 32 pages with more than 160 illustrations. Describes many shortcuts in operation of jig saws, band saws. Shpg. wt. 2 oz. 9 M 2919......29c

The Jointer, Shaper and Thickness Planer' Instruction Book. A complete manual of operation. 32 pages, over 200 illustrations. Describes over 100 operations.

9 M 2916—Shpg. wt. 2 oz. 29c 30 "The Wood Lothe." 32 fully illustrated pages. Describes more than 150 wood-turning operations. Tells how to mount attachments. Contains 230 illustrations.

9 M 2920—Shpg. wt. 2 oz. 29c

[31] "How to Sharpen" Manual. Shows how to give almost any cutting tool a keen edge. Contains 32 informative pages with more than 200 illustrations. 9 M 2924—Wt. 2 oz....29c

32 "Arc-Weld-ii-Yourself" Manual. Step-by-step in-structions. Tells how to make repairs, build new equipment. 36 pages, 165 illustrations. 9 M 2025-Wt. 6 oz.....75c

33 Metal Lathe Manual. 258 pages of practical metal lathe operations (includes machinists' tables). Illustrations. 9 M 2925-Wt. 1 lb. 4 oz.. \$2.50

34 "The Oxy-Acetylene Weldor's Handbook." Practical manual for both beginners and experienced weldors. Shows how to weld, cut and braze. 262 pages, many with illustrations. 9 M 5411—Shpg.wt.10 oz.\$3.49

Zone 1 and 2 SEARS 41



- Width of belt . . . . . . . 6 inches
- Circumference of belt..48 inches
- Sanding belt table
- Sanding disc table. 6½x12 inches
- Diameter of sanding
- disc.....9 inches
- · Bearings.....3 sets, sealed ball
- Drum diameter.....3 inches
- · Machine pulley (included with
- · Motor pulley (not included with unit)......2 inches
- · Motor recommended
- dimensions. 1011/16x18x283/8 inches
- Mounting dimensions (center to center of bolt holes) . . 10% inches
- Cutter height capacity . 21/2 in.
- Cutter bore . . . . . ½ inch Bearings . . . 2 sets, sealed ball Table height (stationary) 8% inches above base
- Miter gage slot. 3/4 in. x 3/8 in.
- Length of fence .. 183/4 to 21 in.
- Spindle diameter . 1/2-inch ends 3/16-inch center
- Spindle thread. 1/2 in.x16 Acme
- Spindle adjustment . . 1/8 inch
- Spindle speed recommended 9,000 RPM.
- Machine pulley (included) . 2 in,
- Motor pulley (incl.) . . 4 3/8 in. flat • V-belt (included) . . 1/2x33 inches
- Motor recommended (minimum)...1/4 HP, 3450 RPM
- Mounting dimensions...3 holes: 2 rear are 111/2 in., front is 91/4 in.
- Height 11½ in.; width 27 in.; Depth less motor guard 19 in.

Sands flat or curved surfaces. Belt sander for large, Sands flat or curved surfaces. Bet sander for large, flat surfaces . . end drums for curved, irregular work . . disc sander for end grain and small work. Over 100-sq. in. work surface plus: 2 sealed ball-bearings on drive shaft; double row of sealed ball-bearings integral with idler shaft; drive roller, V-pulley keyed to drive shaft . . prevents slipping; easy-to-reach knobs adjust belt tension without locking.

Work table tilts from 0° to 45°. No gouging of long work. drive and idler roller slightly lower than belt table. Fence adjusts 90° to 45°. Heavy cast-iron frame. Without motor, pulley, belt, guard or stand.

99 M 2254L—Shipping weight 66 pounds......\$62.50

With ½ HP, 3450 RPM motor. 110-120-volt, 60-cycle AC, ½x40-inch V-belt, 2-inch motor pulley. Stand and belt guard not included. See listings at right. 99 M 22545L2—Shipping weight 90 pounds.....\$93,50

Pedestal Stand. Heavy cast iron, Casterholes, brackets, motor mount, bolts. Casters on page 38. Wt. 49 lbs. 99 M 2204L.\$26.98

Belt Guard. For stand above. Steel construction. Wt. 2 lbs. 13 oz. 9 M 2251....\$5.79

Karbo-Grit Disc. 9in. 1 side coarse, other med. grit. Wt. 4 lbs. 2 oz. 9 M 3013..., \$6.99 With 1/2-HP 3450 RPM ball-bearing capacitor motor. 110-120-v, 60-c AC 99 M 23945N2—Shipping weight 110 pounds......\$108.90

Pedestal Stand for above. 33½-in. high. 2¾-in. diam. steel column. Cast iron base. 4 holes for casters in base. See page 38 for casters.

99 M 2225L—Shipping weight 41 pounds......\$24.95

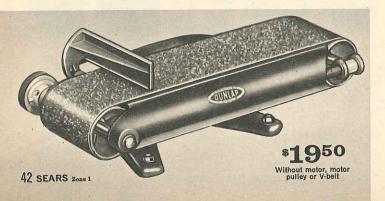
## OUNLAP 4-inch Belt Sander

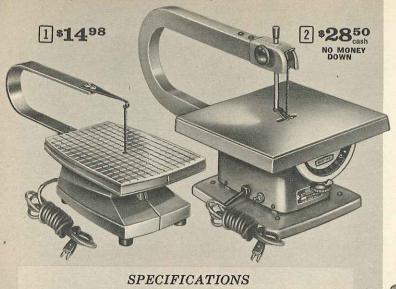
Sand flat work with belt .. work irregular pieces with end drums. Can be used for sanding either wood or metal. Cast semi-steel body and table. Three-point mounting. Medium grit aluminum oxide belt is easy to align because it can be adjusted from both sides. Includes easily adjustable fence to help guide work. [For Sanding Discs, see page 23.]

\*\*Specifications:\*\* Width of belt 4 in. Circumference of belt 36 in. Sanding belt table surface 43%x12 in. Self-lubricating porous bronze bearings. Diameter of drum 2½ in. 2-inch machine pulley included. Motor pulley not included, 2 in ½-HP 1725 RPM motor recommended. Over-all dimensions 63/16x9x165% inches. Without motor, motor pulley or V-belt.

99 M 2236C—Shipping weight 20 pounds. \$19.50

Belt Sander with 1/3 HP 1725 RPM motor. 110-120-volt, 60-cycle AC. 1/2x40inch V-belt, 2-inch motor pulley and 8-foot cord. 99 M 22365C2—Shipping weight 39 pounds......\$38.00





	1 99 M 2478C	2 99 M 2571C
Depth of cut     Blade chuck     Table size     Motor (built in)      High speed stroke     Bearings     Blades		1½ inchesrotates 90° left, right10x10 inchesreciprocating type, 110– 120-volt, 60-cycle AC7200 per minutesteel torsion

## Enclosed motors for safe and quiet operation

#### 10-inch Hobby Jig Saw Ideal for beginners

So simple to use, a child can operate it. Exceptionally safe . . it's almost impossible to get even a tiny scratch because stroke is so short and fast.

Rapid strokes of this well-made, rugged power tool leave almost no saw marks . . leave little or no sanding to do. Powerful enough to do full-scale cutting in soft woods, plywood, Masonite Presdwood, plastics, also thin aluminum, brass, copper, etc. Motor needs no oiling. No belts, pulleys; moving parts at a minimum . . little service needed. Blade return of tempered spring steel automatically maintains correct cutting tension. Rubber feet absorb vibra-Rapid strokes of this well-made, tension. Rubber feet absorb vibra-tion. Table has ½-in. grid pattern; aids guiding and layout opera-tion. UL approved. 5-ft. 2-wire SJ cord, instructions, 2 blades.

9 M 2478—Wt. 11 lbs.....\$14.98

#### CRAFTSMAN 15-inch Jig Saw . . Table tilts 0 to 45° in either direction

The ideal tool for the home craftsman . . The ideal tool for the home craftsman . use for making models, puzzles, furniture . make toys or household articles. Has adjustable, calibrated scale tilt control. A powerful, rugged tool, yet light enough to carry. Cuts to center of 30-inch circle. Lets you start inside cuts within center section of work . . cut fancy veneer inlays . . saw almost invisible coped joints. Blade leaves no saw marks . . no need for sanding. Cuts hard and soft woods, plywood, floor and wall tile (not ceramic), plastics and non-ferrous metals. As powerful as many heavier saws, yet runs quietly. UL approved.

metals. As powerful as many heavier saws, yet runs quietly. *UL approved*.

All-metal construction. Non-slip, soundabsorbing feet. Short stroke, twin-armature motor (no belts, pulleys.. never needs oiling). Blade rotates 90° left or right for making cuts over 15 inches.. locks in any position. Blade hook adjusts blade for true cut. Has locking hold-down device. Bronze blade guide under table. Pressure foot. With blades, 5-ft. 3-wire cord, adapter, screwdriver and instructions. 92 M 2571 C—Shipping wt. 19 lbs. \$28.50

99 M 2571 C-Shipping wt. 19 lbs.....\$28.50

# CRAFTSMAN 18-in. Belt-driven Jig Saw

Removable arm . . use saw for filing or sabre sawing



- SPECIFICATIONS • Depth of cut (max.)....2 in. • Depth of throat . . . . . 18 in. • Table size.....12x12 in, • Bearings.....porous bronze · Sawdust blower.... built in • Blade...6-inch plain end • Stroke.....1 inch • Spindle speed approx. 875 RPM • Machine pulley (incl.).4 in. . Motor pulley (not incl.)..2 in. • Motor recommended (minimum) . . . . . . 1/3-HP, 1725 RPM • Mounting dimensions (three-point)..........51/8x22 7/16 in.

Over-all dimensions....height 18 in.; width 12 in.; length 29 in.

Table tilts 0 to 45° for mitering, beveling wood up to 2 in. thick . . also cuts plastics, non-ferrous metals. (Use 5 or 6-in. plain-end blade, 1 incl.). Oil-scaled bearings for smooth, quiet operation.

Outstanding features: (1) resilient chuck shoe between blade and clamp cushions blade . . helps prevent twisting, breaking; (2) blade rests against steel balls in back-up guide . . less blade wear; (3) guide is adjustable in all directions . . always exact alignment for maximum support when rotating blade for back-cutting or ripping pieces over 18 in. long; (4) cap floats radially for perfect vertical alignment. Jig saw shipped freight (rail or truck) or express.

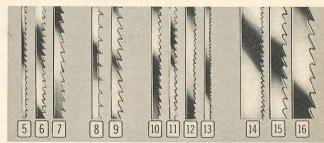
99 M 2072N—Without motor, motor pullev. V-belt, Wt. 70 lbs...\$48.50

99 M 2072N—Without motor, motor pulley, V-belt. Wt. 70 lbs...\$48.50

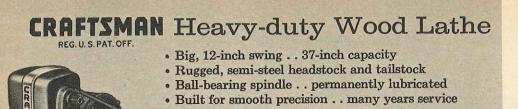
Above Saw with CRAFTSMAN 1/3-HP 1725-RPM split-phase motor; 110-120-v., 60-cy. AC. 2-inch motor pulley, ½x54-inch V-belt, 8 ft. cord. 99 M 20725N2—Shpg. wt. 89 lbs. \$67,50 (4) 99 M 2958L—Stand for 18-inch Jig Saw. Shpg. wt. 52 lbs. 23,50

## CRAFTSMAN Jig and Sabre-saw Blades of tough alloy steel . . heat treated and hardened

Nun	nber i	Lgth., nches	Width, inches	Thick, inches	Teeth per in.	Recommended uses	Number in pkg.	
					(Pi	n type blades)		
(5) 9M2	888	.4	.040	.010	18	For wood and plywood. Fit magnetic or		
9M2	587	.4	.080	.010	18	reciprocating-motor jig saw For wood and plywood. Fit magnetic or	8	35
0110			1000			reciprocating-motor jig saw	8	350
9M2	5903	.5	.095	.015	20	For wood, plastic, soft metal. Fit magnetic		10
(6)9M2	5923	.5	.187	.015	15	or reciprocating-motor jig saw For wood, plastic, soft metal. Fit magnetic	4	450
1710110	7050					or reciprocating-motor jig saw	4	450
(7)9M27		.5	.110	.020	15 10	Medium; for wood or metal	4	450
		.0	.110				4	430
10 10110	** 001					ades; for most jig saws)		180000
(8)9M27		.6	.110	.020	7	Heavy duty; for plastic and metal	5	450
(9)9M27		.6	.110	.020	10	Coarse; for wood and soft metal	4	450
(10) 9M27		.6	.110 .	.020	15	Fine; for wood and soft metal	4	450
(11) 9M27		.6	.085	.020	15	Extra fine; for wood and soft metal	4	45c
(12) 9M27		.6	.110	.020	20	For sheet metals, including steel	4	45c
(13) 9M27	0351	.6	.070	.020	32	For sheet metals, including steel	.  4	45c
					(5	abre blades)		
(14) 9M2		.6	.250	.028	20	For wood and metal	.131	450
(15) 9M28		.6	.187	.028	10	For wood and soft metal	3	450
(16) 9M2	3663	.6	.250	.028	7	For coarse cuts in wood	3	450



Professional-quality blades . . made of special alloy steel, scientifically heat-treated and hardened for long use and fast, easy cutting. All blades listed are for use on jig saws. 6-inch plain-end blades can be snapped off to fit machines taking shorter plain-end blades. When cutting metal with blades indicated for metal cutting, lubricate blade with beeswax. Sabre-tooth blades can be used for heavy work, as well as sabre sawing on jig saws. Please order from table at left. Shipping weight per package 2 ounces.



Without motor, motor pulley, V-belt or stand

SPECIFICATIONS

- Swing over bed....12 in.
- Center to center...37 in.
- Length of bed....451/2 in.
- Spindle, inboard end . . 34in. x 16 R.H. thread with No. 1 Morse, female taper
- Spindle speeds. Four: 875, 1350, 2250 and 3450 RPM
- Spindle bearings: 2 sealed radial thrust ball
- Tailstock taper....No. 1 Morse, female
- Ram travel....1% inches
- Machine pulley (included) 4 in., 4-step, V-type cone
- Motor pulley (not incl.) 4 in., 4-step, V-type cone
- Min. motor recommended 1/8 HP, 1725 RPM
- · Mounting. .495/32x53/16 in.
- Over-all size 71/16x541/2x 1111/16 in. high

Gives you accuracy at high speeds.. even with heavy cuts! 37 inches between centers means large capacity, too. 45½-inch bed. Mount motor to drive from rear of headstock or below. ¾x16 threaded headstock spindle has ball bearings (never need relubricating).

NO MONEY

DOWN

Indexing pin for fluting. No. 1 Morse taper in headstock, tailstock. Bed is precision ground. Rigid steel tubing . . rigid three-point mounting.

With CRAFTSMAN 1/2 HP, 1725 RPM split phase motor (110-120-volt, 60-cycle AC), 4-in., 4-step motor pulley, 1/2x41-in. V-belt, 8 ft. cord. 99 M 23885N2—Shipping weight 82 pounds......\$78.50

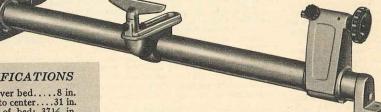
# CRAFTSMAN Wood Lathe

· 8-inch swing

31-inch capacity

\$3950 NO MONEY

Without motor, motor pulley or V-belt



#### SPECIFICATIONS

- Swing over bed....8 in.

- Swing over bed....o III. Center to center....31 in. Length of bed: 37½ in. Spindle....½-in. straight Spindle speeds: 1025, 1750, 2985 RPM Spindle bearings: 2 bronze; 1 thrust ball
- thrust ball Tailstock taper . . 5%-in.
- straight Ram travel ..... 11/2 in.
- Machine pulley and motor pulley 3 in., 3 step Min. motor recommended 1/s to 1/2 HP, 1725 RPM Mounting size 40 1/2 x 1/2 in. Over-all size...

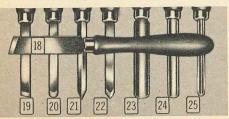
45x51/x1015/6 in. high

Its CRAFTSMAN quality would be hard to match! 31 inches between cenits CRAFTSMAN quality would be hard to match 31 inches between centers; 37½-inch, precision-ground steel-tube bed; steel key guides tail-stock, tool rest. Double bearing on spindle for accuracy, long wear. Its wrench fits tool-rest slide, tool-rest height adjustment, tailstock lock. 5½-inch straight, unthreaded spindle in head, tailstock. Bronze-color finish, 45 inches long. 3-speed pulley, wrench, tool rest, spur and cup centers.

Without motor, motor pulley or V-belt
99 M 2162K—Shipping weight 35 pounds. \$39.50
With CRAFTSMAN 1/3-HP 1725 RPM split phase motor (110-120 volt, 60-cycle
AC); 3/x36-in. V-belt, 3-step motor pulley, 8-foot cord.
99 M 21625K2—Shipping weight 55 pounds. \$59.00

Wood Lathe Manual. Contains 32 pages and 230 illustrations. Covers 

#### CRAFTSMAN Wood-turning Tools



442 SEARS Zone 1

Professional quality. Brightly-polished, high carbon steel blades; 4½ inches long. Tempered to take a keen edge. Expertly ground, 10-inch handles of smoothly finished hard-

	vy ferrule. Average		2 inches.
Catalog No.			
18 9M2863	1-in. Skew Chisel Wt. 11 oz\$2.19	23 9M2852	Gouge, ¾ in. wide. Wt. 13 oz\$2.19
19 9M2862	1/2-in. Skew Chisel Wt. 11 oz\$1.59	24 9M2851	Gouge, ½ in. wide. Wt. 11 oz\$1.99
20 9M2856	1/2-in. Rdnose Chisel Wt. 11 oz\$1.75	25 9M2850	Gouge, ¼ in. wide. Wt. 10 oz\$1.79
	Parting Tool, ½ in. wide.Wt. 11 oz. \$1.89	5-piece Wo each of 19,	odworking Set, One 20, 21, 22 (at left)
22 9M2854	Spear Point Chisel	and 24 (ab	



#### Wood Lathe Accessories

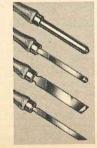
- Work Arbor with Chuck. 3-jaw screw-on type. 3½-in. capacity; threaded ½-in. x 20-thread. Morse taper on arbor's shank end. Wt. 1 lb. 8 oz. 9 M 2234—No. 1 Morse taper. \$3.18

  Work Arbor. Two steel flanges; nut on head end for clamping wheels. ½-in. x 20-thread. 9M2153—No. 1 Morse taper. Shpg. wt. 9 oz. \$1.69
- 3 Chuck Arbor. For 9M2142 and 9M2143. No. 1 Morse and No. 33 Jacobs taper. 9 M 2123—Shipping weight 1 lb. 6 oz. . . . \$1.29 Chuck Arbor. For 9M2129, 9M2144 and 9M2991.
  No. 1 Morse and No. 3 Jacobs taper.
  9 M 2154—Shipping weight 8 ounces..... 1.29
- Screw Center. For woodworking. 9 M 2116—No. 1 Morse taper. Wt. 12 oz. 1.99
- Freision Bull-bearing 60° Center. For hardwood, metal. Recommend for high speed.

  9 M 2112—No. 1 Morse taper. Wt. 8 oz...\$4.19

  6 Spur-Center. Use for wood turning.

  9 M 2106—No. 1 Morse taper. Wt. 4 oz. 1.49
- 7 Tailstock Cup Center. For wood turning. 9 M 2100—No. 1 Morse taper. Wt. 4 oz. 1.49
- 8 60-degree Center. For metal turning.
  9 M 2110—No. 1 Morse taper. Wt. 4 oz. 1.10
  9 Work Arbor with 3-jew, ½-inch Drill Chuck,
  Chuck has ½-in. x 20-thread. Steel-flanged
  arbor. Fits ½-inch or %-inch unthreaded motor
  shaft. Shpg. wt. 1 lb. 10 oz.
  9 M 21511—½-inch bore. \$2.49
  9 M 21512—%-inch bore. 2.49
- | Over | Arbor. Convert motor to grinder or polisher. 4\% in. long. 3\%-in. spindle . 3\%-in. x 20-thread. Steel flanges, Wt. 12 oz. 9 M 21641—3\%-inch bore. \$1.49
- Sanding Plate. Cast iron, with sandpaper. 8-in. Fits ¾-inch x 16-right-hand thread arbor. 9 M 2491—Shipping wt. 3 lbs. 13 oz.....\$5.49
- Sunding Plote. Cast iron, with sandpaper. 8-in. For 99M2162K or any %-in. unthreaded arbor. Set screw included. 9 M 2341—Shipping wt. 3 lbs. 15 oz.....\$5.49
- Face Plates for %4-in. x 16-right-hand thread arbor, 4-in. diam. For inboard turning. 9 M 2489—Shipping weight 1 lb. 7 oz......\$2.79
- 8-inch diameter. For inboard turning.
  9 M 2490—Shipping weight 3 lbs. 13 oz.... 5.49
- 8-inch. For outboard turning. From factory in Southern Michigan. F9 M 2492—Shipping weight 2 pounds....\$5.49
- Lathe Centers. For lathe 99M2162K, or any 5/8-in. unthreaded arbor.
- Headstock Spur Center.
  9 M 2105—Shipping weight 6 ounces...\$1.39
- Tailstock Cup Center. 9 M 2102—Shipping weight 6 ounces... 1.39
- Face Plate, 3-in, diameter. Cast iron construction. With spurs, removable center, screw center. Fits 3/4-in. x 16-thread spindle. 9 M 2091—Shipping weight 1 lb. 12 oz...\$3.50
- Face Plate for 99M2162K or any 5%-inch unthreaded arbor. Set screw. 4-in. diameter. 9 M 2320—Shipping weight 1 lb. 7 oz. . . . . \$2.79



#### 4-pc. Carbide Tip Wood-turning Set

CRAFTSMAN. Made of special steel. Carbide tipped . . stay sharp twenty times as long as ordinary blades' cutting edges.

Cut wood, thermoplas-tics, aluminum, brass, other soft metals.

Set includes <sup>3</sup>/<sub>6</sub>-in. parting tool, <sup>1</sup>/<sub>2</sub>-in. round nose chisel, <sup>3</sup>/<sub>4</sub>-in. skew chisel and <sup>1</sup>/<sub>2</sub>-in. gouge. Shpg. wt. <sup>2</sup> lbs. 6 oz.

9 M 3629..... Set \$15.95



## CRAFTSMAN 18-inch Industrial Band Saw

#### SPECIFICATIONS"

• Depth of throat
With shroud removed18 inches
· Capacity of cut (maximum) 12 inches
• Table size
• Length of blade11 feet
• Width of blade
· Bearings 6 sets grease-sealed ball
• Size of each wheel 18 inches
<ul> <li>Machine pulley (included)7-inch</li> </ul>
<ul> <li>Motor pulley (included)3 inch</li> </ul>
<ul> <li>Motor (not incl.) need 1 HP 1725 RPM</li> </ul>
• Over-all size: Height-6 ft. 3 in.,
Width—22½ in., Depth—31 in.
• BladesTwo 11-ft. (1/4-in. metal cut-
ting and %-in, wood cutting).

Built-in ball-bearing gear reduction assembly for 4 blade speeds 118 to 3550 ft./min. Cuts to center of 36-in. circle in wood 12-in. thick. Table tilts to 45°; locks; 2 miter gage slots. Miter gage, saw guides, 2 rubber-tired cast-iron wheels. Shipped freight (rail or truck) or express from Cincinnati, Ohio factory.

F99 M 2358N—Shipping wt. 494 lbs. . . \$450.00 Saw without gear reduction unit. One 132x %-inches wood cutting blade. Without motor pulley; V-belt. F99 M 23585N-Shipping wt. 460 lbs. . . \$345.00

Rip Fence for above. From Cincinnati, Ohio

F99 M 23586—Shipping weight 13 lbs...\$22.50 11-ft. Blades for above band saw. Shipped from Chicago, Ill. factory.

	F	or Metal	Cutting	1	For Wood Cutting			
Wide   Cat		Cat. No.	Wt.	Each	Cat. No.	Wt. Each		
	1/4 in. 3/8 in.	F9M27521 F9M27522	6 oz. 8 oz.	\$4.59 4.59	F9M27151 F9M27152	5 oz. \$2.79 6 oz. 2.79		
	1/2 in. 5/8 in.	F9M27523 F9M27524	10 oz.	4.59 4.59	F9M27153	8 oz. 2.79		

#### Slow-speed Converter

The For 10 to 14-in. band saws with 1725 RPM motors, 1/2 or 1/3 HP, with 1/2 or 1/3-in. motor shaft. Cuts blade speed at 10:1 ratio. Cuts steel, brass and other nonferrous metals without damaging saw.

9 M 2342—Shipping weight 6 pounds...\$33.50

#### Rip Fence for Band Saws

2 Rip planks and boards evenly at predetermined widths. Fits Band Saw 99 M 2426L, at right, For best results use ½-in, blade. Locks at front and rear .. won't slip, Fittings included.
9 M 23432—Shipping weight 4 pounds, ..\$9.49

Without motor, motor pulley, and V-belt

\*65 95
cash
NO MONEY
DOWN

CRAFTSMAN 3-wheel 12-inch

#### CRAFTSMAN 3-wheel 12-inch Band Saw

Cuts to center of 24x4-in. thick board. 3 wheels give saw deep throat, yet it's only 20<sup>11</sup>/16-in. high. Tensioning knob locks against stop. 2 rows of ballbearings on shaft. Porous iron bearings on idler wheels. 12x12-in. table tilts to 45°. 62x1/4-in. blade. Also takes 3/6-in. blade. 4-in. machine pulley included. Do not use for metal.

Band Saw without motor, motor pulley, V-belt.

99 M 2455L—Shipping weight 66 pounds.......\$65.95

Band Saw with CRAFTSMAN 1/3-HP 1725 RPM sleeve-bearing split-phase motor (110-120-V., 60-c. AC). 8-ft. cord, 3-in. motor pulley, ½x45-in. V-belt.

99 M 2455612—Shipping weight 85 pounds.....\$85.00

CRAFISMAN Pedestal-type Tool Stand for above. Cast iron base and bracket; steel column.

99 M 2223L—Shipping weight 49 pounds.......\$24.95

Band Saw Low as \$

Craftsman Replacement blades . . cut exceptionally smooth and fast. Every blade made endless . . properly set and filed for its recommended use; precisionground for maximum cutting life.

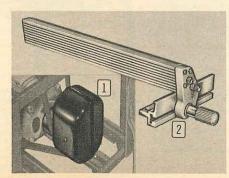
Cat. No.	For Sawing	Width	Length	Shpg. wt.	Each
9M26641	Wood (Skip	1/4 inch	62 inches	4 ounces	\$1,49
9M26642	Wood tooth	3/8 inch	62 inches	4 ounces	1.49
9M26571	Wood	1/8 inch	78 inches	4 ounces	1.49
9M26572	Wood	1/4 inch	78 inches	5 ounces	1.49
	Wood	3/8 inch	78 inches	6 ounces	1.49
	Wood,	1/2 inch	78 inches	7 ounces	1.49
	Wood	1/8 inch	80 inches	4 ounces	1.49
	Wood	1/4 inch	80 inches	5 ounces	1.49
	Wood	3/8 inch	80 inches	7 ounces	1.49
	Wood	1/2 inch	80 inches	7 ounces	1.49
9M2668	Brass, non-	1/4 inch	78 Inches	8 ounces	1.59
	(ferrous metals	1/4 inch	80 inches	4 ounces	1.59
9M2625	Steel	1/4 inch	80 inches	4 ounces	3.49

#### Special-length Band Saw Blades

For use on wood. Not for 3-wheel band saws. Not endless. (For blades made endless, see below). Sent from Chicago, Illinois factory.

Catalog No.	Width	Shpg. wt. per ft.	Per Ft.
F9 M 26690	Vs inch	3 ounces	23c
		3 ounces	
F9 M 26692	¼ inch	3 ounces,	23c
F9 M 26693	3/8 inch	3 ounces	25c
		3 ounces,	
		3 ounces	
F9 M 26696	3/4 inch	3 ounces	32c
F9 M 26697	1 inch	3 ounces	36c
F9 M 26698	11/4 inch	5 ounces	43c
F9 M 26699	1½ inch	5 ounces	50c

For blade made endless, also state number below.



# CRAFTSMAN 2-wheel 12-inch Band Saw



#### SPECIFICATIONS

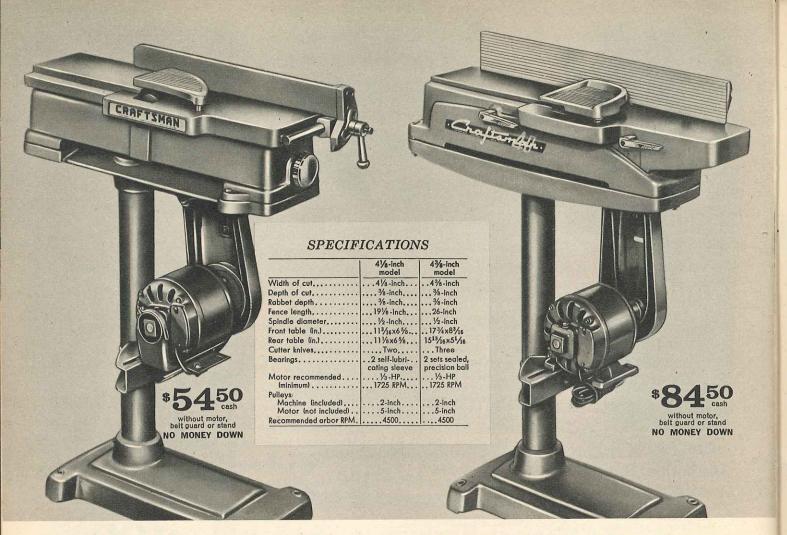
• Depth of throat
• Capacity of cut (maximum) 6 inches
• Table size
• Length of blade
• Width of blade Takes 1/8 to 1/2 in. width
• Blade speed Travels 2165 ft. per minute
• Bearings4 sets of pre-lubricated ball-bearings
Machine pulley (included) 5 inch
• Motor pulley (not included)
• Motor recommended (min.). 1/8 HP at 1725 RPM
• Over-all size (without stand). Height-341/2 inches,

Width-1413/16 inches, Length-221/8 inches

Blade stays tight—automatically—for safer, easier use. Saw frame and cover cast in one-piece. Cuts to center of 24-in. circle, through stock 6 inches thick.

Table tilts to 45°. 2 cast-iron, rubber-tired thrust that the control of the circle of the circle of the circle of the control of the control of the control of the circle of the ci

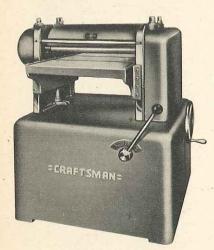
Table tilts to 45°. 2 cast-iron, rubber-tired thrust wheels. Self-aligning upper blade guide reduces friction. Miter gage slot. Miter gage not included. Bronze blocks.



#### CRAFTSMAN 41/8-inch Jointer-Planer

Sturdier than any other we know of at this price

9 M 2907—Belt Guard for tool stand. Shipping weight 4 pounds 4 ounces. . 5.79



#### CRAFTSMAN 20-inch Thickness Planer

With out \$108500 MONEY DOWN

Floor Model. A real production tool—designed to deliver top performance day in and day out, even under such rugged demands as required in lumber mills, furniture factories and woodworking and pattern shops.

Speed range—20 to 40 feet per minute (or 40 to 80 by changing sprocket). Handles heaviest roughing work or finest cabinet or pattern shop planing. Planes lumber up to 20 in. wide, 6 in. thick. Maximum depth of cut, ¾ inch.

Heavy welded base; alloy steel head. Large 34x20-inch semi-steel bed with anti-friction thrust bearings for smoother operation.

Four 20x1x½-in. high-speed steel knives in safety-type 4½-in. ball-bearing cutter head (recommended speed 3600 RPM). Hardened steel gears; 2½-in. solid steel feed rollers. With 3.4-in. machine pulley and 2-step, 3.4 and 6.4-in. motor pulley. Use 3 to 10 HP 1725 RPM motor (not included). Height 47 in.; width, 41 in.; depth, 36 in. Shipped freight (rail or truck) from factory in Cincinnati, Ohio.

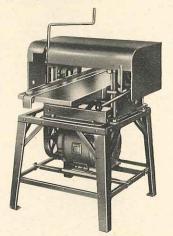
F99 M 2757 N—Shipping weight 1,255 pounds. \$53 Monthly..... Cash \$1085.00

## CRAFTSMAN 4%-inch Jointer-Planer

With Micro-adjustment for extra-accurate blade setting

Micro-adjustment aligns three 4%-in. blades in solid steel cutter head. Full 30-in. working surface. Special locking device keeps front bearing table setting, even if jarred. Precision-ground cast semi-steel tables. Removable spring-loaded guard. 87/16x143%x317% in. Without motor, motor pulley and belt. 99 M 2067N—Shipping weight 80 pounds. \$84.50

Jointer-Planer with motor. 1/2-HP 1725 RPM split-phase sleeve-bearing motor (110-120-volt, 60-cycle AC), 5-in. motor pulley, 1/2 x43-in. V-belt, 8-ft. cord. 99 M 20675N2—Shipping weight 99 pounds. \$104.00 9 M 2291—Blades. For above or former No. 103.21820. Pkg. of 3. Wt. 7 oz.. Pkg. 4.49 99 M 20687L—Tool Stand for above. Cast iron base. Shpg. wt. 55 lbs. . . . . 27.95 9 M 29115—Belf Guard for tool stand. Shipping weight 4 lbs. 5 oz. . . . 5.39



#### CRAFTSMAN Heavy-duty Planer-Molder

Without motor or stand \$25500 keep no Money Down

12¼-in. thickness planer with 6-in. molder! Planes wood up to 12¼ in. wide, 6 in. thick . . as short as 7 in., as thin as ¾<sub>6</sub> in. 3 knives in ballbearing 3¼-in. head . . same head takes molding bits (not incl.). Power feeds at 12 or 22 ft. per min., planing or molding separately or combined in single pass. 42-in. bed. Rollerchain feed and elevating mechanisms. Use 1 to 5 HP for 4000 RPM head speed. 3.8-in. 3-groove machine pulley included.

NOTE: Above Planer-Molder and all items below from factory in Kansas City, Mo. Numbers ending with "N" freight (rail or truck) or express.

Thickness Planer without molding features, 12½x6-in. cap. 18-in, bed. Wt. 235 lbs. F99M23394N....\$229.50

Welded Steel Stand for Planers above. 22½-in. sq. top; 24¾-in. square bottom; 120½ in. high. Wt. 32 lbs. F99M23395N....\$27.50

Molding Cutter Bits for F99M2339N. Wt. 3 oz. Set of 3 bits in each pattern (except Tongue-Groove). Price per Set lexcept Tongue-Groove). \$2.89 F9M23311-l.in. and  $\frac{1}{2}$ -in. radius flute F9M23301-Robbet F9M23308-Window, door stop F9M23309-90° flute F9M23304- $\frac{1}{2}$ - $\frac{1}$ 

CRAFTSMAN 61/8-inch

Heavy-duty Jointer-Planer

Without motor, belt guard or stand

NO MONEY DOWN

You do your work better as this planer gives you . .

- Heavy-duty service. Base, rear table and feet are cast in one piece to stay rigid. Base is solid semi-steel
- Accuracy. Micro-adjustment provides extra-fine blade settings. Bearing housings are part of base for true blade alignment
- Speed. Double-lead screw lets you raise and lower front table fast. Fence has adjustable stops at 45° and 90°, the most commonly used
- · Stability. Fence is always in contact with rear table for sure cutting
- Safety. Spring-loaded guard swings back quickly after each pass

1 You can rabbet ½-inch cut in one pass!
This and many other difficult jobs are made possible by using this industrial quality tool.
Sealed ball bearings provide smooth operation
... never need oiling. Three 6½-inch blades in a solid steel head. solid steel head.

Extra-large working surface is 4113/16 inches long over-all. Fence extends over entire length of the rear table. 2-inch machine pulley.

Without motor, motor pulley, V-belt, belt guard

99 M 2062N—Shipping weight 123 lbs..\$127.50

Jointer-Planer with motor. ½-HP 3450 RPM ball-bearing capacitor type (110-120-v. 60-c. AC) with cord. 2½-inch motor pulley, ½ x 45-inch V-belt.

99 M 20625N2-Shipping weight 147 lbs. \$159.00

Extra Blades. Package of 3.

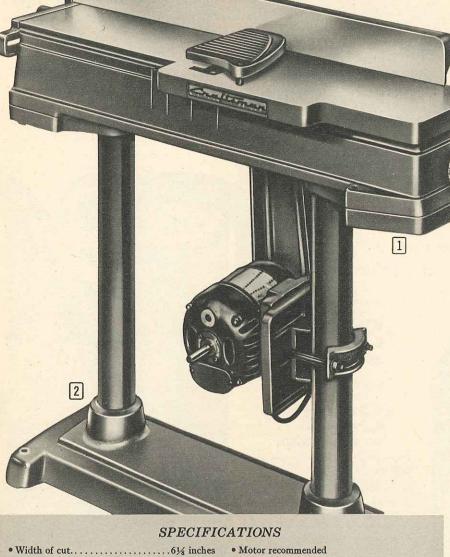
9 M 2293—Shipping weight 10 oz....Pkg. 5.49

Ball-bearing Casters, Package of 4.

9 M 2819—Shipping weight 1 pound. Pkg. 4.69

Belt and Pulley Guard.

9 M 29082—Shipping weight 4 lbs. 8 oz... 6.98



• Width of cut	
• Depth of cut½-inch	
• Size, front table163/32 x 715/16 inches	
• Size, rear table	•
• Rabbet depth	•
• Bearings 2 sets sealed precision ball	•
• Cutter knives	•

- each measuring 61/8 x 11/16 x 1/8 inches • Recommended arbor speed.....approximately
- 4300 revolutions per minute
- (minimum)......½ horsepower 3450 revolutions per minute Machine pulley (included)......2 inches Motor pulley (not included).....21/2 inches Mounting dimensions....91/2 x 3113/16 inches Over-all dimensions:

Width......205% inches

Length.......4113/16 inches



#### CRAFTSMAN

Thickness Planer

NO MONEY DOWN

This tool lets you plane boards, finish rough sawed lumber, reclaim old boards, etc. Plane stock up to 6 in. wide in one pass . 12 in. wide by reversing. Hand feed wood up to 2 in. thick and as thin as 1/8 in. or as short as 4 in. Set the depth indicator where you want it and a double-lock will hold the 25%-in. cutter head at that depth.

Sealed ball bearings. 3 alloy steel knives. Anti-kick-back guards, chip breaker, and pressure bar guard head. Use  $\frac{1}{2}$ -HP 3450 RPM motor,  $2\frac{1}{2}$ -in. pulley for 4200 RPM—not included.  $6\frac{5}{16} \times 19\frac{3}{16} \times 15\frac{3}{6}$  inches high. 99 M 2370N—Shipping weight 81 pounds......\$87.50

With ½-HP 3450 RPM capacitor motor (110–120-v. 60-c. AC), pulley, V-belt. 99 M 23705N2—With cord. Shipping weight 105 pounds.........\$119.00

Extra Blades for above thickness planers. Package of 3. 

Blade-sharpener Attachment. Sharpens knives up to 63% inches long. Attaches to your bench saw. Use with 6 x 1/2-in. grinding wheel with 1/2-inch center hole. Grinding wheel not included.

M 2658—Shipping weight 8 lbs...\$12.79

Knife-setting Gage. Accurately lines up blades after sharpening. Machined cast iron. Has micrometer adjustments. Comes complete with stone for touching up blades after installation.

9 M 2647—Shpg. wt. 1 lb. 10 oz....\$7.49



- This handy attachment converts bench-saws to jointer-planers. Fits bench-saw 99 M 2218L and former 99-2217L, 99-2216L and 99-2383L. 99M2184K-Shpg.wt.30 lbs.\$43.50
- Tilting Fence. For Jointer-planer 99 M 2184K above. 9 M 2181-Shpg. wt. 4 lbs..\$10.59

Zone 1 SEARS 47



Packed with power . . even sucks up stones



Goes where the job is . . a natural for car cleaning



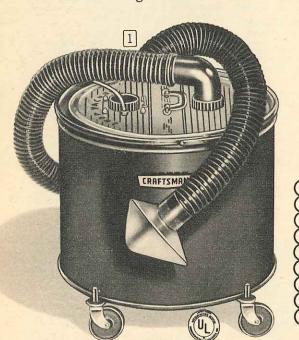
Lightweight fiber drum for easy emptying

# Cut down on clean-up time

# CRAFTSMAN REGULS PATLOFF

# Home-n-Shop Vacuum

Choice of two popular sizes . . 15-inch high drum and 27-inch high drum



Left: 15-inch drum with motor, hose, triangular nozzle

NO MONEY DOWN

Right: 27-inch drum with motor, hose, triangular nozzle

95 without dolly

NO MONEY DOWN

#### GUARANTEE

All three vacuums on these two pages guaranteed 1 year (90 days for continuous use). If any vacuum shows defects in materials or workmanship, we will repair it without charge if returned within guarantee period.



# Powerful suction where it counts . . for heavy cleaning jobs

Put this powerful vacuum to work for you in workshop.. barber shop.. store.. gas station.. industrial plant. Whooosh goes dirt, grit, sawdust.. gutter leaves.. basement and garage dirt.. metal filings.

You can mount it on shop tools for direct pick-up (flexible hood kit sold separately; see below). Easily adapts to industrial grinders and polishers.

Triangular nozzle slips easily into corners and narrow spaces. Flexible 2½-inch hose swivels 360° for center-of-room cleaning. With hose adapter (sold separately) you can use household vacuum hose and attachments.

Enclosed 2-stage universal motor develops 1½ HP. Sealed ball bearings

Enclosed 2-stage universal motor develops 11/8 HP. Sealed ball bearings need no oiling. Includes drum, enclosed motor, 6-foot hose, triangular nozzle and cord. See guarantee on this page. Both vacuums: 110-120-volt, 50-60-cycle AC-DC. UL approved

15-inch Vacuum. Includes fiber drum (painted black) with enclosed motor, 6-foot hose and triangular nozzle only. See below for 4-wheel dolly, extension handle and other accessories. 99 M 1692L—Shipping weight 22 pounds......\$37.95

2 27-inch Vacuum. Includes fiber drum (bronze-color finish) with enclosed motor, 6-foot hose and triangular nozzle only. Shipped by freight (rail or truck) or express. See below for 4-wheel dolly, extension handle, hose adapter, other accessories. (Holds much more than 15-inch size above.)

99 M 1696N—Shipping weight 26 pounds.....

#### Home-n-Shop Vacuum Accessories

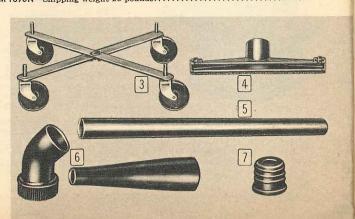
- Four-wheel Dolly. Fits both vac-uums. Steel frame, plastic casters. Shipping wt. 3 lbs. 10 oz. 9 M 16908.....
- Wide Nozzle. High-impact poly styrene. Fits hose, extension handle. Width 14 inches. 2 rollers, brush. 9 M 16925—Shipping wt. 1 lb. 14 oz.\$3.98
- 5 Two-piece 46-inch Tubular Extension Handle. High-impact plastic 9 M 16964—Shipping wt. 1 lb. 9 oz. . \$3.98
- 6 Nozzle Kit. Adapt vacuum to many uses. Brush and blower nozzle. 9 M 16909—Shipping wt. 12 oz....\$2,49
- Hose Adapter. Connection for household vacuums and attachments. Hose Shipping weight 8 ounces. 9 M 16966 ...

Extra 6-foot Hose, Connector, Mount on shop tools or use as extension.

9 M 16963—Wt. 3 lbs. 4 oz....Set \$4.98 Industrial-quality 6-ft. Hose, Connector. Heavy-duty for long wear. 9 M 16928—Wt. 4 lbs. 7 oz....Set \$9.98

Hood Kit. Cuts clean-up time. 4 magnetic clips attach under bench saws. 9 M 16935-Wt. 1 lb. 2 oz.... Kit \$2.98

Protector Bag. Guards motor from dirt. 9 M 16967-Shpg. wt. 3 oz .... Each 98c



# Now...cleaning power at the touch of your foot...

The New CRAFTSMAN Home-n-Shop Vac has a new kick-switch

- New kick-switch . . saves time . . saves work
- New square shape . . attractive . . easy to store
- New light weight . . actually less than 19 pounds
- New convenience . . easily mounts on wall

22-inch drum with motor, wheels, hose, mounting bracket kit, triangular nozzle, dust bag

\$4795
NO MONEY DOWN

Square drum, 22 inches high . . on wheels. Excellent for workshops, basements, garages, cars, theaters, industries, schools, stores, barber shops, beauty shops, etc.

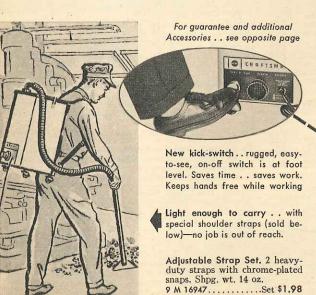
Easy starts... a new kick-switch at foot level (no bending or fumbling for the switch). Saves time, too—start and stop the vacuum, in seconds, while you're working. Powerful suction motor sucks up everything from feathers to stones. Motor is firmly braced inside unit.. enclosed... protected from dirt, grit.

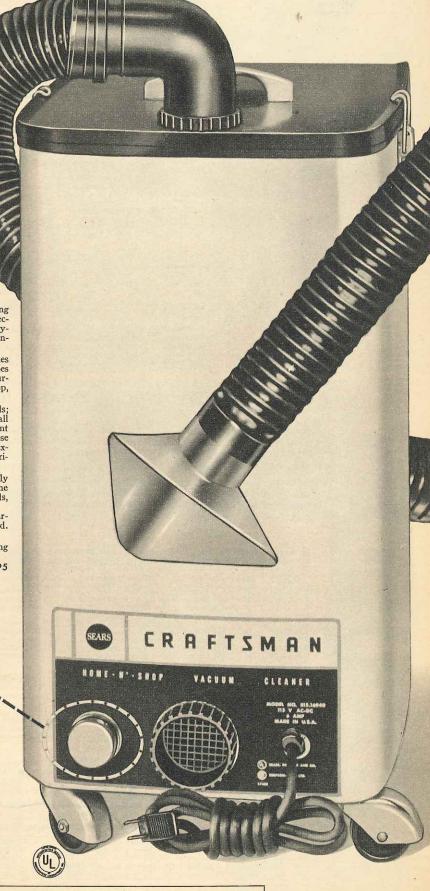
New design . . lightweight fiber in a new square-cut shape (makes storage in narrow spaces, easy). Smoke-white and black paint job wipes clean with a damp cloth. Light and maneuverable for home use . . sturdy enough to tackle the roughest clean-up job you can find in shop, industrial plant or garage.

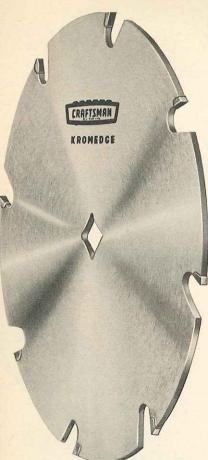
Well equipped.. this new vacuum rolls on hooded ball-bearing wheels; wheels snap out, unit rests on skids when mobility is not wanted. Wall bracket can be attached to walls for vacuum storage or for permanent position near shop machines, grinders, etc. Heavy-duty, flexible hose swivels 360°.. saves wasted motion while working.. (attaches to exhaust for drying). Strong dust bag removes for easy emptying. Triangular nozzle puts all corners and narrow spots in reach.

It's convertible . . with special shoulder straps (sold separately below), this lightweight powerhouse can be carried comfortably on the back to make quick work of tough jobs . . theater aisles, grandstands, shelves, ceilings . . industrial and furnace pipes.

Enclosed 2-stage universal motor develops 1½ HP. Sealed ball bearings need no oiling, 110-120-volt 50-60-cycle AC-DC. UL approved. Vacuum shipped by freight (rail or truck) or express.







CRAFTSMAN

ERONIDES

CRAFTSMAN

CRAFTSMAN

50 SEARS Zone 1, 2

# Carbide-tipped Blades

. . last 100 times longer than ordinary steel blades

Low as \$298

Cost of a Craftsman carbide-tipped blade is fraction of what

you'd spend for the many non-tipped blades used in same time.

Most versatile . . longest-lasting of all blade types. Cut smoother . . feed more evenly . . take less power than regular steel blades. Tempered Kromedge blades have hard chrome deposits imbedded. (Blades not just chrome plated.) Resist rust, pitch, gums.

Rip, crosscut, miter and bevel.

Cut all woods, most plastics, Formica, asbestos, thin brass, aluminum, wallboard. Do NOT use for masonry or iron, steel or any other ferrous metals. Cut width about 1/2 inch.

8-tooth blades. (12-inch has 12 teeth.)

Catalog	Diameter	Center Hole	Fits These Saws	Shpg	J.Wt.	Price
Number	inches	Cellioi 11010	This those oding	lbs.	oz.	Trico
9M32451	†5%	*13/16-in. diamond 1/2-in. square	6-in. Skil-saw, Mall and Pet	1	2	\$8.98
9M32452 9M32453	61/8 7	1 1/8 -in. round 1 5/8 — 1/2 -in. round 13/16-in. diamond	6-in. Black & Decker	1	2	8.98
9M32454	8	1/2 -in. square *5/8—1/2 -in. round.	Skil-saw or Mall 8-in, hand; bench	1	6	9,49
9M32455	8	*13/16-in, diamond	saws	1	12	9.98
		13/16-in. square	Skil-saw or Mall	1	12	9.98
9M32456	8	13/8-in. round	Black & Decker	1	12	9.98
9M32457	9	*5/81/2-in. round	CRAFTSMAN 9-in. bench and radial- arm saws	2	2	10.98
9M32458	10	*1—¾—%-in. round	Bench; builders'; radial-arm; swing			
9M32459		*1—¾-jn. round	Bench; builders';	2	6	11,98
0	(12 teeth)		radial-arm; swing saws*Cente	3		17.98

bushed to fit arbor sizes listed.

6-tooth Blades. Specially designed to be used with electric hand saws. ½ to %-inch round center hole\*.

9 M 32463—614-inch diameter. Shipping weight 1 lb. 5 oz. . . . \$8,98

9 M 32464—614-inch diameter. Shipping weight 1 lb. 7 oz. . . . 8,98

9 M 32466—71/2-inch diameter. Shipping weight 1 lb. 10 oz. . . 9,49 CRAFTIMAN CRAFTSHAN

#### CRAFTSMAN Thin-rim Blades

Give satin-smooth cuts in veneer, plywood. Taper-ground rim. Teeth need no set. Resist tars, pitch. 11/4-in. depth cut. See note below.\*

1	Ven	eer,	Plyv	vood	Blade.	For	electric	hand
					6-inch			

61/4-inch diameter. %—1/2-inch hole.* 9 M 32533—Shipping weight 13 oz\$3.69	9
8-inch diameter. \( \frac{1}{2}\)-inch hole.\( \frac{1}{2}\) 9 M 32537—Shpg. wt. 1 lb. 3 oz	9
10-inch diameter. ¾—5%-inch hole.* 9 M 32539—Shpg. wt. 2 lbs. 1 oz	
Cabinetmaker's Blade, 8-inch size, 5%-	

9 M 3254—Shpg. wt. 1 lb. 3 oz..... Plywood or Fine-tooth Crosscut Blade, Cuts Celotex, veneers and plywood. For electric

1/2-inch hole.\*

hand saws and bench saws. 9 M 32443—Shipping weight 10 oz...... 2.49 7-inch diameter. 5/8-1/2-inch hole.\* 9 M 32445—Shipping weight 13 oz..... 2.59 10-inch diameter. 34-5%-inch hole.\* 9 M 32446—Shpg. wt. 1 lb. 11 oz....... 3.79

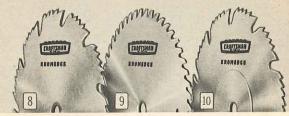
# CRAFTSMAN Kromedge Blades last up to 5 times longer

Recorded tests prove that CRAFTSMAN Kromedge blades stay sharp up to five times longer than ordinary steel blades.

These blades are made of chrome-molybdenum steel, impregnated with chrome deposits

(not just chrome plated). Rust resistant. Tempered under pressure for toughness.

Evenly tensioned to run true and reduce blade wobble to a minimum. Accurately ground for perfect balance.



# Kromedge Chisel-tooth Combination Blades. Bevel-teeth. Use for crosscuts, and ripping. These blades need less power than ordinary power saw blades.

Catalog Number	Teeth	Diameter	*Center hole Shipping Weight	Price
9 M 32401	30	4 inches	*1/2-3/8-inch round 5 ounces	\$1,49
9 M 32402	24	5 inches	*1/2-3/8-inch round 7 ounces	1.98
9 M 32403	24	5½ inches	½-inch round10 ounces	2.29
			*13/16-inch diamond	
9 M 32404	10	†5% inches		2.29
and the contract of the contra	1000		½-inch square10 ounces	
9 M 32406	16	61/8 inches	1 1/8-inch round 10 ounces	2.29
9 M 32407	16	61/4 inches	½-inch square12 ounces	2,29
9 M 32408	16	61/4 inches	*5/8—1/2-inch round	2.29
9 M 32409	16	61/2 inches	*5%—12-inch round	2.29
9 M 32411	18	7 inches	*13/16-inch diamond	
			*5%-1/2-inch round	2.49
9 M 32412	18	7½ inches	*58-12-inch round	2.59
			*5%-12-inch round 1 pound 2 ounces	2.59
9 M 32414	20			2.57
9 M 32415	20	81/4 inches	*13/16-inch diamond	0.50
		NAME OF TAXABLE PARTY.	13/16-inch square 1 pound 2 ounces	2.59
9 M 32416	20	81/4 inches	1%-inch round 1 pound 2 ounces	2,59
9 M 32418	22	9 inches	*5%1/2-inch round 1 pound 8 ounces	3,49
9 M 32419	24		*34-5%-inch round 1 pound 12 ounces	3.79
†Nominal	6-in. bla	de may be u	sed.	

Nail-cutting Saw Blades. Special alloy steel, harder than chrome-molybdenum steel. Excellent flooring or lumber-salvage blade. Crosscuts, rips. \* 1/2-in. round hole. (See note in box at bottom of page at right.)

6-inch diameter, Shpg. wt. 9 oz. 9 M 32381 8-inch diameter, Shpg. wt. 1 lb. 9 M 32384.... ..\$4.49

(6) (7) Crosscut and Rip Saw Blades. Round center hole.

(6) Crosscut Cat. No.	(7) Rip Cat. No.	Diameter	Gage	Hole	RPM	., .	Price
9M32351	9M32361	6 inches				10 ounces	
9M32352	9M32362	7 inches					
9M32354	9M32364	8 inches				1 pound 2 ounces	
9M32355	9M32365	9 inches	16			1 pound 8 ounces	
9M32356	9M32366	10 inches	16	3/4-5% in.	3050-4580	1 pound 14 ounces	3.79

Flat-ground Combination blades. Use for crosscutting, ripping or mitering.

Catalog	Diam.	C   *	*Center	RPM	Shpg. wt.		Price
Number	inches	Gage	Hole, in.	KFIVI	lbs.	oz.	rrice
9M32371	6	18	5/8-1/2	5080-7640		10	\$2.29
9M32372	7	17	5/8-1/2	4350-6550		13	2.49
9M32374	8	17	5/8-1/2	3820-5730	1		2.59
9M32375	9	16	5/8-1/2	3400-5090	1	8	3.49
9M32376	10	16	34-5/8	3050-4580	1	14	3.79
9M32378	12	15	1-34	2540-3820	3	2	5.59

Cabinetwork Combination Blade. Extra-thin gage. Makes almost invisible joints . . cuts with minimum waste . . leaves no teeth marks.

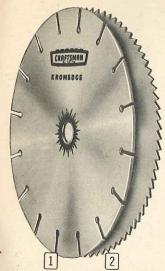
For 7 to 10-inch bench saws. 7-inch diameter bushed

-1/2-inch round hole. 9 M 3243—Shipping weight 13 ounces...... \$2.59

Hollow-ground Combination Blade. Teeth need no set. Hollow-ground for smooth cut. Center of blade is dished out for cutting clearance. For fine-finish woodwork, ripping, cross-cutting, mitering.

Catalog	Diam.	Gage	*Center	RPM	Shpg. wt.		D.1.
Number	inches	Taper	Hole, in.	Krivi	lbs.	oz.	FIICE
9M32391	6	15-18	5/8-1/2	5080-7640		9	\$3.39
9M32392	7	15-18	5/8-1/2	4350-6550		12	3.89
9M32394	8	15-18	5/8-1/2	3820-5730	1		4.69
9M32395	9	13-16	5/8-1/2	3400-5090	1	9	7.49
9M32396	10	14-17	3/4-5/8	3050-4580	1	15	8.98

\*NOTE: Center-holes marked with asterisk in bladesizes above and at left means center hole is knock-out bushed to fit arbor sizes listed



## CRAFTSMAN Kromedge Metal-slicing Blades

Low as \$298

• Chrome particles imbedded in steel

· Precision tempered . . cut clean, true Slice ferrous and non-ferrous metals swiftly, easily with your power saw.

[1] CRAFTSMAN Ferrous-metal Cutting Blade. Shears corrugated or sheet metal roofing, black iron, guttering and furnace pipe. Cuts thin steel or steel alloys up to \$\frac{1}{2}\text{ in. thick. Not for non-ferrous metals. Diam. 6\frac{1}{2}\text{ in. bushed arbor.} Cantion: wear goggles when using, see page 24. 9 M 32501—Shpg. wt. 10 oz...\$2.98

2 Non-ferrous Metal Cutting Blade. For aluminum, copper, brass. Not steel, iron. 6½ inch diameter. ½—¾ in. bushed arbor. 9 M 32503—Shpg. wt. 11 oz. . . . . \$4.98 8-inch diameter. ½—¾ in. bushed arbor. 9 M 32506—Shpg. wt. 1 lb. . . . . \$5.98



#### CRAFTSMAN Kromedge Dado Sets

· Precision-ground blades and matched chippers • Surfaces have hard chrome deposits imbedded (not just chrome plated)
• Rust-resistant, chrome-nickel moly steel

7-in, Satin-cut Dado Set . . a Sears first. Specially designed for use on plywood, fine veneers, mosaics, other sensitive materials. Ideal for work across grain on wood, chipboard, etc. Cuts straight, smooth sides . . 1½ in. deep, ½% in. wide. 7-in. diam., %-in. arbor. For radial-arm, bench saws. 9 M 3257—Shpg. wt. 5 lbs. 2 oz.. Set \$24.95

6-in. Set. 4 chippers 1/8-in. thick; one 1/16-in, thick. Two 1/6-in, thick outside saws. Shpg. wt. 3 lbs. 2 oz. 9 M 3248—1/2-in, round hole......Set \$9.98

9 M 3249-5/8-in. round hole...... Set 9.98

[5] 8-inch Heavy-duty Set. For bench, radial-arm

and swing saws.
Six 1/8-inch thick chippers and 2 outside saw blades 1/8inch thick.

Paper washer included for making width adjustments of 1/16 inch. Shipping weight 5 pounds 15 ounces.

For 5%-inch arbors. 9 M 32471.....Set \$16.95

For 34 or 1-inch arbors. 9 M 32472......Set \$16.95

You can outfit your Shop with Sears Power Tools on Easy Terms . . see page 58





CRAFTSMAN Gum and Pitch Remover. Cleans wood-cut-

Aids free, easy cutting; helps prevent rust. 8-ounce can. 9 M 4918—Shpg. wt. 10 oz...49c

CRAFTSMAN Saw-sharpening Vise. Holds circular saw blades. For blades 5½ inches to 12-inches in diameter.

Mounts in bench saw miter slot (up to ¾ inches) or on work bench. Die-cast zinc. Steel bolt, wing nut and wrench.
9 M 3531—Shpg. wt. 2 lbs. \$2.98

inch diameter. Ideal for carbide-tipped blades, most regular blades. Steel. 4-inch diameter hole bushed for ½-5%inch. Package of 2. 9 M 4952-Wt. 1 lb. 2 oz. Package \$2.49 CRAFTSMAN Circular Saw Blade

Saw Blade Stabilizers, Reduce vibration, wobble. For blades 7 to 10-

#### Blade Sharpener

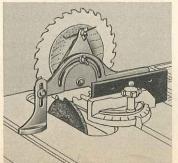
Re-tooths, gums and joints circular saw blades measuring up to 12-inch diameter.

Complete with grinding wheel to give your work professional accuracy. Two index dials and safety guide for your protection. Has bushings for 1/2-inch, 1/2-inch, 1/2-inch and 1-inch round center holes.

center holes.
Full instructions are included.

Shipping weight 5 pounds. 9 M 3532 ......\$19.95







#### CRAFTSMAN Cutter Head and Bits

Use your bench saw or radial-arm saw as jointer-planer or shaper with Craftsman Molding Cutter Head. Use bits in combination to copy designs you like . . create your own.

Made of special, tough steel . . heat treated, tempered. Safety lock aligns

bits. Fits most bench, radial-arm saws with ½, ¾ or ¾-in. round arbor and most dado, special molding inserts. With wrench, spacer washer, bushings. Sturdy plastic case. Cutter head only.

9 M 3200—Wt. 1 lb. 6 oz.....\$4.95

CRAFTSMAN Cutter Bit Sets. Safety lock secures and accurately aligns bits on cutter head. Bits are made of tough, tool steel. 1 in. wide. Three bits each set except 9M2303 (6 bits, shpg. wt. 7 oz.). Shpg. wt. of others 4 oz. Three bits in

	Catalog Number	Type of cut Made	Set
(6)	9 M 3211	Window Sash	. \$2.79
(7)	9 M 3212	5/4-inch Cove and Bead	2.79
(8)	9 M 2302	1-inch Planer and Jointer	2.79
(9)	9 M 2353	Cabinet Door Lip	2.79
(10)	9 M 2351	1/4-inch and 1/2-inch Quarter Round	2 79
115	9 M 2352	3 bead (1/4 inch each)	2 70
12)	9 M 3210	. Panel Cupboard Door.	2 70
13)	9 M 3201	Glue Joint	2.70
14)	0 M 3202	"Ogee" Window and Door Stop	2.70
15)	0 84 2202.	Ogee Window and Door Stop	2.19
(13)	9 W 3203	1/4-inch Flute and 1/2-inch Cove	2.19
(16) (17)	9 IVI 3204	90 degree Flute	2.79
17)	9 IVI 3205	Curved Flute and 1/6-inch Quarter Round	2.79
18)		Clover Leaf and Screen Mold	
19)	9 M 2355	Base Molding	2.79
(20)	9 M 3206	1-inch Flute (1/2-inch radius)	2.79
(21)	9 M 3207	5/6-inch Quarter Round; 5/6-inch Cove (Drop Leaf)	. 2.79
(22)	9 M 3208	3/6-inch, 36-inch Quarter Round; 1/4-inch Bead	2.79
(23)	19 M 3209	1. %-inch Cove	. 2.79
(24)	9 M 2303	Tongue and Groove. Includes 6 bits. Shpg. wt. 7 oz	4.95

#### Mono-cutter Molding Head Set with 18 bits

20-pc. \$2395 (Includes head, case)

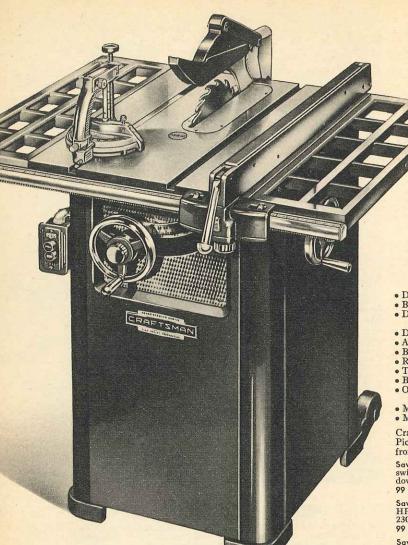
Make as many designs of trim, molding and joints as you like. There is practically no limit to the number of designs you can make when these bits are used in combinations. This set is made especially for Sears Radial-arm Saw, but it will also fit any ½-inch or 5%-inch arbor.

Bits can't turn in cutter head . . designed to stay in perfect alignment at all times. Operates completely chatter-free, turns out trim or moldings uniform in shape and size.

Sturdy plastic storage case folds into 51/2x8-inch size or hangs on wall. With wrench, spacer-washer, bushings. Instructions included.

9 M 3215-Shpg. wt. 3 lbs. Set \$23.95





# CRAFTSMAN 10-inch

# Tilting-arbor Floor Model Saw

#### with 3 Outstanding Features

10-inch Kromedge chisel-tooth combination blade . . sharp edges outlast ordinary edges 3 to 5 times!

2 Exclusive "Exact-I-Cut" saw kerf indicator . . lines up cut exactly . . adjusts to blade kerf width

3 Includes two 8x27-inch table extensions to give you an over-all working surface 3-feet wide

25695 NO MONEY DOWN

#### SPECIFICATIONS

• Depth of cut (maximum) 3¼-inch at 90°; 2¼-inch at 45°
• Blade size. 10-inch with ½-inch center hole
• Distance in front of blade. 12½-inch at 3¼-inch depth of cut
14¼-inch at 1-inch depth of cut
• Dado capacity (using 6-inch dado) 11¼-inch deep; 1¾6-inch wide

45° 

Crank controls have lock knobs to prevent slippage after cutting alignment. Pick-off fence glides on nylon strip.. one lever locks front and back.. removes from any point. With 2 pulleys (machine and motor); 2 V-belts (% in.).

Saw only. Without motor, saw guard, switch, wheel set or miter gage hold down. (See page 55 for hold down).

99 M 2245N—Wt. 303 lbs...\$256,95

Saw with motor. Includes CRAFTSMAN 1 HP 3450 RPM capacitor motor. 115– 230 volt, 60-cycle AC. Cord and plug. 99 M 22456N2—Wt. 330 lbs. .\$300.00

Saw Guard Assembly (shown on saw). 9 M 2732—Shpg. wt. 6 lbs, 6 oz.\$15.29

Wheel Set (shown on saw). 9 M 2748—Shpg. wt. 7 lbs. . . . . 7.69

Extra Table Extension Set. Extends table to 52-in. wide. With 52-in. rip fence guide bars, scale, two 8x27-in. extensions, nuts and bolts.

99 M 24446L—Shpg. wt. 52 lbs. \$62.95
Heavy-duty Switch (shown on saw) 1½
HP double-pole type (125-230 v.. AC-DC). Mounting bracket, bolts.

9 M 2961—Shpg. wt. 2 lbs.... \$7.79
Molding Head Insert.

Molding Head Insert, 9 M 2209-Shpg. wt. 2 lbs. 3 oz. 4.89

Dado Insert. 6-inch capacity. 9 M 2747—Shpg. wt. 1 lb. 2 oz. 4.89

Circular Sawand-Knife Shop

# **CRAFTSMAN** Self-returning Swing Saw

NO MONEY DOWN

A fast, easy operating, heavy-duty saw. Ideal for millwork plants, shipping rooms, etc. Just pull saw through lumber—weight of swing arm returns blade. Rips, crosscuts, dadoes, miters, etc. Sent freight (rail or truck) or express from factory in Ypsilanti, Michigan.

#### SPECIFICATIONS

Maximum depth of cut with 10-inch Maximum depth of cut with 10-inch blade: 3-inch; maximum crosscut width with 10-inch blade: 16 inches; maximum ripping width (with fence) 11<sup>7</sup>/<sub>16</sub> inch; (without fence) 13½ inches.

Angle range 90° right to 90° left in 1° Angle range 90° right to 90° left in 1° graduations; maximum miter cut with 10-inch blade: 3x8¾ inches; maximum width of miter cut: at 60°, 14½ inches, at 45°, 11¼ inches, at 22½°, 6¼ inches; dado capacity with 6-inch dado saw, 1-inch width, 1-inch depth. 2 sets of sealed precision ball-bearings.

Table size, 11%x24 inches; base size, 24x18½ inches; column diameter, 2¾ inches; recommended arbor speed, 3450 RPM; minimum motor needed (not included), ¾ HP at 3450 RPM; 3-inch machine and motor pulleys (included); 14x38 inch V belt (included); 1/2 x 38-inch V-belt (included).

Over-all sizes: height—41¾ inches, depth—26½-inch, width—24 inches; 10-inch V-tooth crosscut blade, ¾-inch bore (included). Shipping weight 201

Saw and Knife Shop \$18900 without bench

#### NO MONEY DOWN

Earn extra income in your spare time or even start a full-time business. Sharpen knives, saws, lawn and garden tools. No previous experience needed. You'll be surprised how quickly you become an expert with your Saw-Knife Shop.

Mounts easily and quickly on any work bench in your basement, garage or workshop. Includes Gummer and Saw Setting Attachment (2) at right, knife grinding attachment and instructions. Bench not included.

instructions. Bench not included.

Saw and Knife Shop. F99M1390N-Wt. 1451bs....\$189.00 Tool Bench for above. F99 M 1391 N-Shpg. wt. 50 lbs. 24.50 Gummer and Saw Setting Attachment \$12750

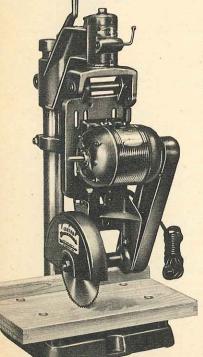
#### NO MONEY DOWN

2 Joints, grinds, forms and sets teeth on saws 4 to 48 inches in diameter with ½ to 2-inch center

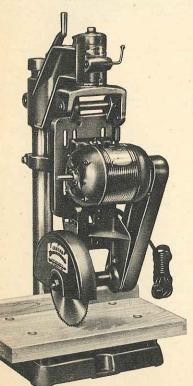
Grinds straight or bevels teeth right or left from 0° to 45°. ¼-HP 3450 RPM split-phase ball-bearing motor (110-120-volt, 60-cycle AC). ½-inch threaded double-end motor shaft. 8-foot cord. 8x<sup>3</sup>/1e-inch gumming wheel included. Instructions. Instructions.

F99M1392N-Wt. 95 lbs....\$127.50

SHIPPING NOTE: Items (1) and (2) shipped by freight (rail or truck) or express from factory near Kansas City, Missouri.



52@ SEARS Zone 1

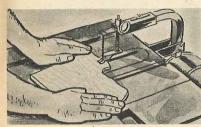


F99 M 2545N.....\$152.95

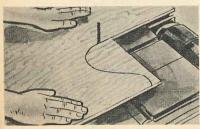
# CRAFTSMAN 5-Tool Power Shop You can saw, joint, plane and sand with one compact unit



It's a Disc Sander



It's a Jig Saw



It's a Sabre Saw

#### Save Money . .

Costs you far less than five separate power tools with individual motors and stands or benches.

#### Save Space . .

Power Shop fits in area only 3½ x 2 feet, yet you get up to 780 square inches of useable working surface.

#### Save Time . .

All five tools operate from one motor, one mount . . no need to shift motor from one tool to another.

Big 17x20-in. saw table plus 20-in. sliding extension and jointer-planer table gives you up to 780 sq. in. of working surface. LOOK what you get:

Heavy-duty 9-inch Tilting Arbor Bench Saw. Single-hand wheel controls blade height and tilt.. tilts to 45°.. cuts to 3 inches. Floating motor mounts provide automatic belt tension. With miter gage, rip fence, V-belt, pulleys and 9-inch chisel-tooth combination blade (%-inch center hole).

4 ½-inch Jointer-Planer. Adjustable fence folds under table (see arrow above)...jointer-planer acts as saw table extension. Micro-adjustment aligns 2 steel blades...cut to ½-in. depth. Adjustable front table. With V-belt, pulleys, adjustable fence.

Jig-Sabre Saw Attachment. Sabre saw does intricate cuts on 4x8-ft. panels. Cuts to 2½ in. depth. Jig saw does jig, fret, scroll work. Cuts to center of 20-in. circle. Uses 4 or 5-in. blades.

8-inch Aluminum Sanding Disc. Use big saw table, miter gage and rip fence for sanding.

Big 3/4-HP 3450 RPM Capacitor Motor. For use with 115-230-volt, 60-cycle AC. Power for deep saw cuts plus speed for jointer-planer or jig saw.

Adjustable Saw Table Extension . . steel. Acts as both fence and support for extra-wide ripping jobs.

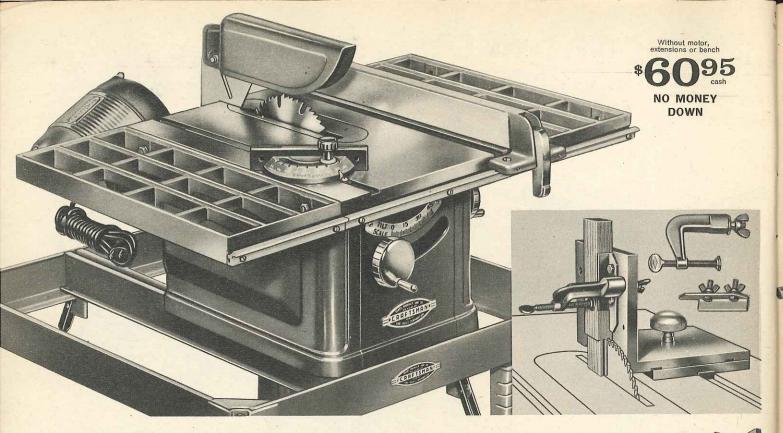
Cast semi-steel Pedestal-type Tool Stand.

Complete Outfit. Includes everything listed. Without blade guard. 99 M 22188N7—Shipping weight 210 pounds. .\$233.95

Jointer-Planer Extension. For above and former bench saws 99-2104L and 99-2217L. No adjustable fence. 99 M 2184K—Shipping weight 30 pounds.....\$43.50

Tilting Fence, For jointer-planer 99M2184K above. 9 M 2181—Shipping weight 4 pounds........\$10.59 Saw Blade Guard Assembly. 9 M 21046—Shipping weight 2 lbs. 10 oz......\$7.79

NO MONEY DOWN . . on Sears Easy Terms . . see page 58



# CRAFTSMAN 8-inch Tilting-arbor Saw, 21/4-in. cut

Easily-reached, safer front controls . . floating motor mount, keeps belt tight

A full-size tilting arbor saw with quality features home craftsmen want! Has much of the utility of our bigger saws, and the price will appeal to budget minded tool users.

Working area is 7% inches in front of blade at 2½ inches (max. cut depth); 8½ inches at 1-inch depth. Ball-bearing arbor. Integral motor mount set at precise angle to reduce belt twisting. Cast, semi-steel table, accurately machined. Sealed ball bearings. 8-inch chisel-tooth Kromedge combination blade with ½-inch center hole. Table dimensions: 14x17 in.

Blade guard; splitter; miter gage; pick-off type rip fence (locks with 1 lever); 2-inch machine pulley. Without motor, extensions or bench. 99 M 2424L—Shipping weight 49 lbs......\$60.95

With CRAFTSMAN ½-HP, 3450 RPM, sleeve-bearing capacitor motor (110-120-volt, 60-cycle AC); 40-in. V-belt, 2½-in. motor pulley, 4-foot cord. 99 M 2424312—Shipping weight 72 lbs....\$86.48

(See next column and bottom of page for accessories)

Buy these accessories for saw 99M2424L (described at left), add work area . . make dadoes, mortises

Grid-type Table Extension. For either side. Dimension 7x17 in. Made of tough, precision-machined cast semi-steel.

Adds 119 sq. ins. of work-supporting surface for easy, more accurate handling of material. 99 M 2723C—Shipping weight 9 pounds....\$9.29

Steel Dado Insert. For converting 99M2424L to cut dadoes. (See dado-cutting set on page 51 of this catalog.) 9 M 2722—Shipping weight 10 ounces......\$1.69

Molding Head Insert. Adapt your saw to cutting

copies of molding designs . . or create your own.
Insert fits Craftsman cutter 9M3200 on page 51 of this catalog.

9 M 24242—Shipping weight 13 ounces.....\$1.69

#### CRAFTSMAN Universal Jig

... use for making self-locking joints

\$15<sup>25</sup>

Here is one of the most accurate and safest bench saw attachments made to increase your saw's versatility. Makes the following cuts, joints: box miter, rabbet, dado tongue and rabbet, tongue and groove

Also: end lap, middle lap and open mortise tenon . . plus many, many more.

Cuts tenons to full capacity of any saw. Adjustable to hold material up to 2 inches thick, any length, width. Attaches to bench saw or shaper table.

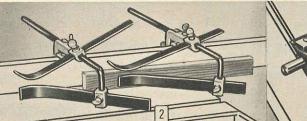
Die-cast aluminum, 6½x7 in. With 8 in. Kromedge tenoning blade . . fits 5%, ½ in. saw arbor. Cuts square bottom grooves ½ in. wide . . assures you of hairline joints. 2 "C" clamps, 2 holding plates. Instructions. Shipping weight 6 pounds 2 ounces.

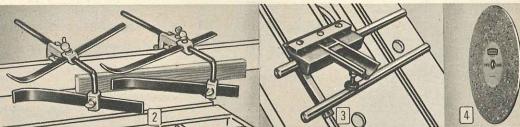
....\$15.25 9 M 3231.....

Replacement Blade for above. 9 M 3232—Shpg. wt. 1 lb. 2 oz. . . . . . 3.98









#### Use these extra "hands" . . get plus services from bench saw, other power tools

Taper Jig Attach-ment. For use on any bench or radial-arm saw. Cuts tapers up to 3 inches per foot or 15 degrees. Made of sturdy aluminum, Has easy-to-read scale. Complete instructions are included.

Shipping weight 2 pounds 10 ounces. 9 M 3233.....\$5.98

CRAFTSMAN Hold-down Set. Fits most bench saws, radial-arm saws, shapers and jointers. Puts pressure on workpiece along entire length of the cut to assure a more accurate

Four steel fingers position and hold your work securely against fence (not included) for easier and more accurate operation.

Set includes two clamps, two tempered steel L-rods, four holding devices and four spring-steel fingers. Mounting hardware included. 9 M 3230-Shpg. wt. 3 lbs. 2 oz. . . . . Set \$3.95

CRAFTSMAN Jointer-Planer Blade Sharpener Attachment. For saws with miter grooves 5/8 to 3/4 in. wide, 5 in. from blade's face to center left-hand miter slot.

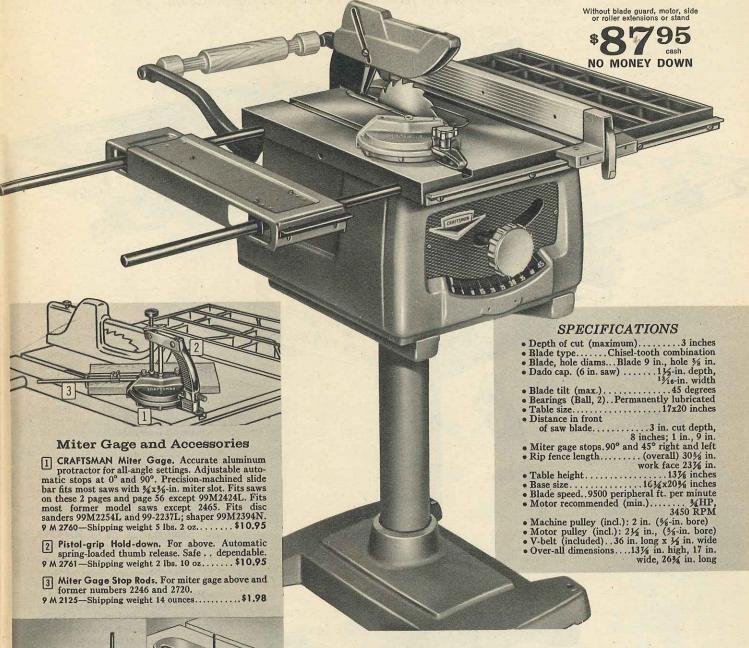
For blades up to 6% in. long-Cast-iron holder, steel guide bars. Use with 6x½-in., ½-inch center hole grinding wheel (not included). See page 24 of this catalog for grinding wheels. Shipping weight 8 lbs. 9 M 2658.....\$12.79

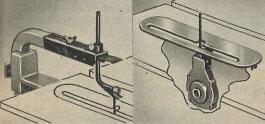
4 Sanding Wheels. Convert bench, Adding Wheels. Convert bench, radial-arm saw into disc sander. Medium grits 1 side; coarse other side. 8-in. diom. %-14-in. hole. Cast aluminum. 1 side flat; 1 with 2° taper. 9 M 2274—Shpg. wt. 1 lb. 3 oz...\$2.98 10-in. diom. %-56-in. hole. Steel. Flatsurface on both sides. 9 M 22723—Shpg. wt. 3 lbs. 12 oz..\$3.29

Replacement Discs for (4). 3-in. hole. Pkg. of 6; 2 each fine, med., coarse. 9 M 22730—8-in. Wt. 7 oz..... Pkg. 98c 9 M 22731—10-in. Wt. 10 oz.. Pkg. \$1.29

# CRAFTSMAN 9-inch Tilting-arbor Bench Saw

Makes 3-inch deep cut . . table is 17x20 inches





#### Jig or Sabre Saw Attachment

Convert your bench saw into jig or sabre saw quickly .. and at low cost! Attaches directly to saw arbor. It's as easy as changing a blade. No belts or pulleys

Precision bronze bearings. Reservoir of special grease lubricates all moving parts. Fits saws on these 2 pages and page 56, except 99M2424L.

Fits ½ or %-inch arbors. Sabre saw cuts 2½ indeep to make curved, irregular cuts on big, 4x8-ft-panels. (Blade included.) Use jig saw for finer, intricate cuts. Jig-saw arm supports blade rigidly, allows precise cutting to center of 20-in. circle. Uses 4 or 5-in., pin-end jig-saw blades. See page 43 for jig; page 3 for sabre saw blades.

9 M 2175—Shipping weight 4 lbs. 5 oz.......\$19.75

## Built-in convenience . . accuracy . . safety

Single handwheel controls both blade height and tilt. Pre-tensioned controls hold elevation, tilt setting. Motor rides horizontally (you don't lift it) when blade is tilted.

Pick-off type fence removable at any point. Easy-to-read tilt indicator. 8-in. work area ahead of blade at max. depth of cut; 9 in. at 1-in. depth.

at 1-in. depth.

9-in. Kromedge chisel tooth combination blade (%-in. center hole). Miter gage (30° to 90° left and right), rip fence, 2-in. machine and 2½-in. motor pulleys (%-in. bore), 36 in. long x ½ in. wide. V-belt.

Saw without blade guard, motor, side extensions, roller extension or stand (see accessories listed in next column).

99 M 2218N—Shipping wt. 74 lbs.....\$87.95

With Craftsman ½-HP, 3450 RPM sleeve-bearing capacitor motor (110-120-volt, 60-cycle AC). 4-foot cord. 99 M 22184N2—Shpg. wt. 96 lbs.....\$111.90

Saw as above, but with Craftsman ¾-HP, 3450 RPM sleeve-bearing capacitor motor (115-230-volt, 60-cycle AC); 4-ft. cord. 99 M 22185N2—Shipping wt. 99 lbs...\$114.90

For 99M2218N
20-inch Adjustable Table Extension. 9 M 2178—Shipping weight 13 lbs\$13.50
8½-inch Grid-type Extension. 99 M 21047C—Shipping weight 15 lbs 11.29
Rear Roller Extension. 9 M 22165—Shipping weight 7 lbs 9.59
Steel Dado Insert. 9 M 20006—Shipping weight 15 oz 2.19
Molding Head Insert. 9 M 20001—Shipping weight 1 pound 2.19
Blade Guard with splitter, pawls. 9 M 21046—Shipping weight 2 lbs. 10 oz 7.79
Pedestal Stand. Fits above bench saw and most other 8, 9, and 10-inch CRAFTSMAN bench saws except 99M2424L.  99 M 2228L—Shipping weight 61 lbs\$28.95

Ball-bearing Casters. Package of 4. 9 M 2819—Shipping weight 1 lb..... Pkg. 4.69

Zone 1 SEARS 55

# CRAFTSMAN 10-in. Tilting-Arbor Bench Saw

Our finest . . Industrial quality . . Up to 3\%-inch depth of cut Micro-adjustment on fence assures extra cutting precision



# Massive heavy-duty construction . . exceptional stability and accuracy

This superb saw is designed for continuous production work. Meets the most rigid requirements of large industrial shops. That's why it does such an outstanding job when used in the home workshop.

Sealed precision ball bearings, permanently lubricated. Extra-large 27x20-inch heavy cast semi-steel table. Precision-ground; grooved on both sides of blade for miter gage.

Screw mechanism cleans itself as you use it . . for smooth-working controls. Tensioned to control play and backlash and to hold setting.

Motor, blade and belt tilt together to prevent belt, twisting. Positive stops at 45° and 90°. Motor mount floats . . belt stays tight. Tension device between motor-mounting plate and support reduces transmission of vibration and jumping of motor.

Pick-off fence is light-weight, sturdy, accurate. Lift it from table .. or place it at any point on table. Single lever locks both fence ends squarely against

table . . not against guide bar. Fence can be used on either side of blade. With 10-inch Kromedge chiseltooth combination blade, miter gage, rip fence, rip fence rack, 21/4-inch machine and motor pulleys, 1/2x42-inch V-belt and motor mount. Power-bronzecolor finish.

Saw without blade-guard-assembly, hold-down, motor, side table extensions or stand.

99 M 2999N—Shipping weight 135 pounds. \$125.95

Saw above with Craftsman 34-HP 3450 RPM capacitor motor (115-230-volt 60-cycle AC). 4-ft. cord. 99 M 1366N2—Shipping weight 160 pounds \$152.90

Saw above with Craftsman 1-HP 3450 RPM motor (115-230-volt 60-cycle AC). 4-ft. cord. 99 M 1367N2-Shipping weight 162 pounds.\$161.90

Adjustable Table Extension, Adds 20 in. to table. 9 M 2178-Shipping weight 13 pounds. Each \$13.50 Side Grid-type Table Extension. Cast semi-steel. Widens table 10 inches on either side. With bolts and rip-fence rack extension. Size 27x10 in.

99 M 2769K—Shipping weight 23 lbs.... Each \$16.50

CRAFTSMAN Tool Stand. (Shown with saw.) Base 16 $\frac{3}{4}$  in. x  $21\frac{1}{4}$  in. x  $5\frac{3}{16}$  in. 4 caster holes. Steel column,  $3\frac{1}{4}$  in. diam., 21 in. long. 99 M 22281—Shipping weight 61 pounds...\$28.95

Pkg. of 4 Casters for above Tool Stand. 9 M 2819—Shipping weight 1 pound...Pkg. 4.69

Saw-Guard Assembly, Automatic-leveling guard tilts with blade. Has plastic insert. With guard, splitter, bracket, non-kick-back pawls.

9 M 2993—Shipping weight 5 pounds....\$13.79

Dado Insert. For saw above. Steel snap-in type. Accommodates dadoes up to 6 inches.

9 M 29998—Shipping weight 14 ounces.....\$2.19

Steel Molding Head Insert, Snap-in type. 9 M 29992—Shipping weight 14 ounces..... 2.19

CRAFTSMAN Powr-Pak. (Not shown.) Safe, convenient way to hook up tools. See it on page 39. 9 M 2134—Shipping weight 1 lb. 13 oz.....\$4.98

Hold-down for Miter Gage. (Shown on saw.) Spring-loaded; instant thumb release. 9 M 2761—Shipping weight 2 lbs. 10 oz....\$10.95

# CRAFTSMAN 9-inch Radial-Arm Saw



#### SPECIFICATIONS

- Motor....Develops 1 1/4 HP, 4100 RPM
- Blade size . . . . 9-in. x 1/2-in. center hole
- Depth of cut (maximum).....31/2 in.
- Depth of cut 45° (maximum)....23% in.
- Width of crosscut maximum in 1-in, stock.
   15-in, with table fixed
   21-in, by moving table
- Width of rip (maximum).....261/8 in.
- Dado size......6-in. diameter x <sup>13</sup>/<sub>16</sub>
- Dado depth (maximum)......1% in.
- Miter index stops... Arm rotates 360°... fixed stops at 0° and 45° left or right
- Yoke......Swivels 360° with fixed stops at 0° and 90° left or right
- Bevel index...... Motor tilts 180°... fixed stops 0°, 45° and 90° left and 90° right
- Scales......Miter and bevel
- Table......Adjustable 231/4x311/4-in, laminated hardboard and plywood
- Overall height (column extended) 26½ in.
- Switch...Trigger switch with key lock

# What other quality-built saw at this price gives you all these features?

- Pistol-grip handle controls all these operations—(1) Feeds . . (2) Swivels . . (3) Bevels . . (4) Rotates
- Pistol-grip handle contains all these switches—(I) Key-operated main power switch provides added safety when tool is left unattended.. helps prevent accidental starts.. (2) Instantaction trigger switch for stop-start cutting.. (3) Button switch locks saw in "on" position for continuous cutting

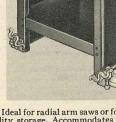
We believe no other saw controls so many functions from a single point. You get a radial saw's wide range of uses . ripping, crosscutting, mitering, beveling .  $\rho lus$  extra uses when used with available accessories . the same as with much higher-priced saws. Because greater control and internal rigidity mean better cutting accuracy, we made the yoke an integral part of the motor housing to provide solid stability.

4-directional-adjustment permits almost unlimited blade positioning. Motor carriage glides along length of arm , , unique flotation on 8 lubricated-for-life, multi-ball bearing races. Colorcoded controls for instant identification. Anti-kickback and hold-down built into fixed blade guard. Built-in safety clutch resists burn-out caused by abuse or overload.

Auxiliary motor shaft takes ½x20-thread chuck for standard boring tools and accessories (see page 58 for accessories). 728 sq. in. warp-resistant laminated table adjusts to add 6 in. to-cross-cutting capacity. Adjustable air jet from motor keeps work surface dust-free. Motor cord automatically adjusts to movements of the carriage. 9-inch Kromedge saw blade included. 4100 RPM universal motor (115–120-volt, 50–60-cycle AC-DC. No special wiring necessary. UL approved (Industrial Standards). 99 M 2930N—Shipping weight 125 pounds......\$189,00

This heavyduty steel stand is excellent for use with above saw or the saw shown on page 59

NO MONEY DOWN



Steel Stand. Ideal for radial arm saws or for general utility storage. Accommodates 5 drawers or 4 shelves (in addition to the shelf-bottom which is included—or any combination. Drawers, door, shelves and casters not included. 23%x18x32¾ in. 99 M 10317L—Shpg. wt. 39 lbs. . \$22.95

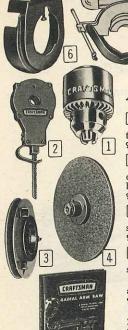
Steel Drawer, 16¾x15½x4¼ in. Also fits former 99-1031L. 99 M 10327C—Shpg. wt. 9 lbs..... \$4.98

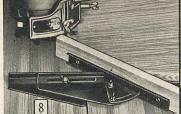
Steel Shelf. With mounting hardware. 16%x18%x18% in. Also fits former 99-1031L.

99 M 10347C-Shpg. wt. 4 lbs.....\$2.98

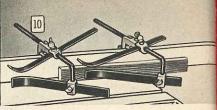
Steel Door, Piano-type hinge Key lock. 99 M 10337C—Shpg. wt. 10 lbs....\$5.49

Retractable Caster Set. Foot-activated. Fits stand above—also 99 M 10525K, 99 M 10425L, 99 M 10265N2, 99 M 10271N and former models 99–1026N2, 99–1031L, 99–1027N. Set of 4 complete for 1 stand. 9 M 7434—Shpg. wt. 13 lbs. Set \$10.79









# Accessories add versatility to 9-inch and 10-inch Radial Arm Saws

CRAFTSMAN Precision-geared Key Chuck, For boring tools with shanks up to ½-in. diam. Fits ½x20-thread shaft. 9 M 2983—Shpg. wt. 1 lb. 4 oz. . . . . . . \$5.98

Sabre Saw Attachment. Saws curves, irregular lines; makes blind cuts to 2 in. deep. Slips onto motor shaft . . needs no belt, pulleys. Painted bronze color. 9 M 2952—Shpg. wt. 2 lbs. 8 oz. . . . . \$14.95

Rotary Surface Planer Attachment. 1/2inch x 20-thread bore screws onto motor shaft. Three fast-cutting blades. 9 M 2951—Shpg. wt. 2 lbs. 2 oz. . . . . . \$6.98

4 Sanding Plates. 10-inch diameter. One side medium grit; other side coarse. Flat sanding surface.

1/2x20 Standard thread hub. Fits radialarm saw 99 M 2930N on page 57. 9 M 22725—Shpg. wt. 4 lbs. 6 oz. . . . . \$4.95

%x12 Acme thread hub. Fits saw 99 M 2940N on facing page and former 99-2900N. 9 M 22724—Shpg. wt. 4 lbs. 6 oz. . . . . \$4.95

CRAFTSMAN Radial Arm Saw Book. Contains 192 pages and 200 illustrations. 9 M 2955—Shpg. wt. 1 lb. ............\$3.95 Molding Head Guard, Converts radial arm saws to shaper. Use with molding cutters shown and described on page 51. Shipping weight 1 pound 13 ounces.

[7] Floating Ring Guard. Protects your hands.. covers saw teeth. Rides up and over workpiece. Blade and work in full view while cutting.

9 M 29005—Shpg. wt. 1 lb. 8 oz.....\$5.95

8 Shaper Fence. 3-in. movement. 45° angular adjustment. Ideal support when cutting picture frames. Black oxide finish. 9 M 2953—Shpg. wt. 2 lbs. 15 oz. . . . . \$6.98

Jointer-Planer Attachment. Cuts 21/2 in. wide, up to 1/8 in. deep. High-speed 2-knife cutter blade.

Fits both radial arm saws and electric hand saws. Use for edge, surface planing.

Detachable steel fence (12% inches) adjusts 45 degrees for bevel planing. Die-cast aluminum. Pulleys, belt, bracket included. 9 M 28459-Shpg, wt. 13 lbs.....\$39.39

CRAFTSMAN Hold-down Attachment. An extremely useful tool that fits most bench saws, radial arm saws, shapers and iointers

Attachment gives you an "extra pair of hands" to provide a constant pressure on the work-piece the entire length of the cut. Protects you because it keeps your hands away from the cutting blade.

Strong steel fingers keep the work from creeping away from the blade . . no chattering or jumping on saw, molding or dado cuts, etc.

4 fingers allow more accurate and positive positioning of work . . fingers hold work from four directions at the same time for truer cuts and minimum slippage.

Attachment includes 2 clamps for attaching auxiliary rip fence (rip fence not included) to regular rip fence; 2 tempered steel "L" rods that attach to clamps and holddown fingers; 4 holding fixtures that lock fingers to "L" rods; 4 spring steel hold-down fingers hold-down fingers.

All necessary mounting hardware and easy-to-follow instructions included. 9 M 3230—Shpg. wt. 3 lbs. 2 oz.....\$3.95

## More Accessories (available in this catalog) for 9-inch and 10-inch Radial Arm Saws

ACCESSORY	Catalog Number	Sée Page	ACCESSORY	Catalog Number	See Pag
10-inch Hollow-ground Blade	9 M 32396	50	111 6 3 1 110 1	9 M 64800-64801F-64820-	
10-inch Carbide-tipped Blade	9 M 32458		Wire Scratch Wheels	64821F-64830-64831F-64832	23
0-inch Crosscut Blade	9 M 32356	50	Sanding Drum	9 M 25246	
0-inch Kromedge Rip Blade	9 M 32366	50	*Finish Sanding Kit	9 M 28472	17
0-inch Kromedge Comb. Blade	9 M 32376	50	Wire Brushes	9 M 64880-64881-64890-	
0-inch Chisel-tooth Comb. Blade	9 M 32419	50		04071-04700-04701	
8-inch Dado Set	9 M 32471, 9 M 32472.	51	*Power Wood Boring Bits	9 M 2092	16
Cut-off Wheel	9 M 6465	24	*Wood Screw Pilot Bits use to		
Molding Head Set	9 M 3215	51	countersink or counterbore	9 M 4203-4204	16
*For us	se with chuck 9 M 2983 above le	eft. Auxiliary s	haft fits any Key-type chuck with 1/2-inch x 20	thread	

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340.01 to 360.00	57.50	17.00				
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400,01 to 420.00	67.00	20,00				
420.01 to 440.00	70.50	21.00				
440.01 to 460.00	73.50	22.00				
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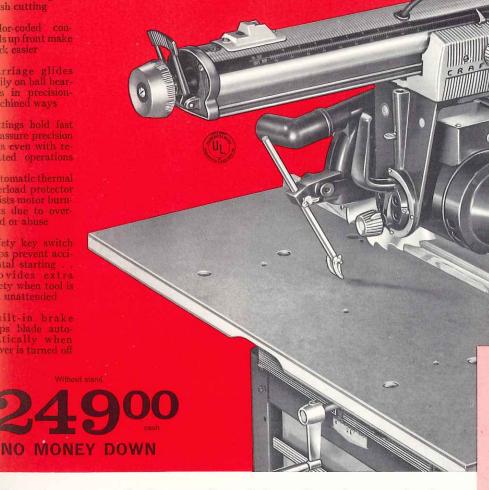
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Because of transportation costs, prices in your Sears, Roebuck and Co. retail store may vary slightly from the prices shown in this Tool Catalog

# CRAFTSMAN 10-inch Accra-Arm Saw

Our Best Radial-Arm Saw.. Develops 2 HP Ruggedly built for continuous-duty operation

- · Power and precision for rough or
- · Color-coded controls up front make
- Carriage glides easily on ball bear-ings in precision-machined ways
- · Settings hold fast . assure precision cuts even with re peated operations
- helps prevent acci-dental starting .
- · Built-in brake stops blade auto-matically when



## It's almost a whole woodworking shop in one tool

This superb saw is designed to meet the most rigid requirements of professional craftsmen and home workshop owners who demand the very best tools. A big, brawny tool . . power-packed to breeze through the tough jobs . . yet built with such precision that it gives superlative cutting accuracy.

It's hard to believe that one woodworking tool can be used so many ways. It gives you the versatility needed to do expert remodeling, furniture making,

handsome cabinet work, and hundreds of other projects.
Exceptionally easy to use. Saw glides along entire length of radial arm on sealed, permanently-lubricated ball bearings...a feather-light touch moves the entire carriage mechanism. In laboratory tests the carriage was moved back and forth over 20,000 times while damp, resinous sawdust was blown over the mechanism

there was no clogging and a minimum of wear.

Cuts from top. layout marks always in view. Adjustable anti-kickback device. Handle and motor are an integral assembly. single-hand control with full-view cutting keeps you in command at all times. ½x20-thread shaft holds chuck for standard-shank boring tools. Big table doubles as yough beach. tools. Big table doubles as work bench . . simply swing

the arm aside. Table-leveling device operates from top . fast. . easy to reach. Quick-acting table clamps permit rapid set-up changes. Closed column gives accuracy and rigidity . . seals working parts from dirt and saw-dust for smooth operation. Tapered split-pin arm lock prevents arm wobble . . locks at all angles.

Powerful single-phase 3450 RPM capacitor motor operates on 115-230-volt 60-cycle AC. 5%-inch diameter motor shaft. Draws only 10 amps. under average working conditions. Direct drive delivers full power belts, pulleys or gears. Motor has precision ball bearings, permanently lubricated. No special wiring needed for most cutting operations. UL approved (Industrial Standards). With 10-inch Kromedge combination blade. See accessories on page 58. Stand not included. 99 M 2940N—Shipping weight 180 pounds.....\$249.00

Stand for above Saw. (Illustrated on back cover.) Complete with 3 big drawers, handy shelf bottom, and steel door with key-lock and full-length pianotype hinge. See page 57 for more information. (Casters are not included.)

99 M 10318L5-Shipping weight 74 pounds.....\$39.95

#### SPECIFICATIONS

- · Motor..develops 2 HP, 3450 RPM
- Blade. . 10 in. x %-in. center hole
- Depth of cut (max.) . . 21/2 inches
- Depth of 45° cut (max.) . . 21/8 in.
- · Width of cross cut maximum in 1-inch stock......16 inches • Width of rip (max.).....24 inches
- Height adjustment......6¾ inches
- Dado size...... 8-in. diam. x 13/16 in.
- Dado depth (max.)......11/2 inches • Miter index stops . Arm rotates 360°—fixed stops at 0° and 45° right and
- Yoke... Swivels 180° right or left—fixed stops at 0°, 45° and 90° right or left
- Bevel index. Motor tilts 180°—fixed stops at 0°, 45° and 90° right and left
- Table. Laminated hardboard, resinbonded wood particles 205/4x40
- Column diameter..... 3 inches
- Distance from center line of column to end of arm......30½ in.
- Over-all height (column
- extended)...........281/2 inches · Scales. . Miter, bevel, in-and-out rip



