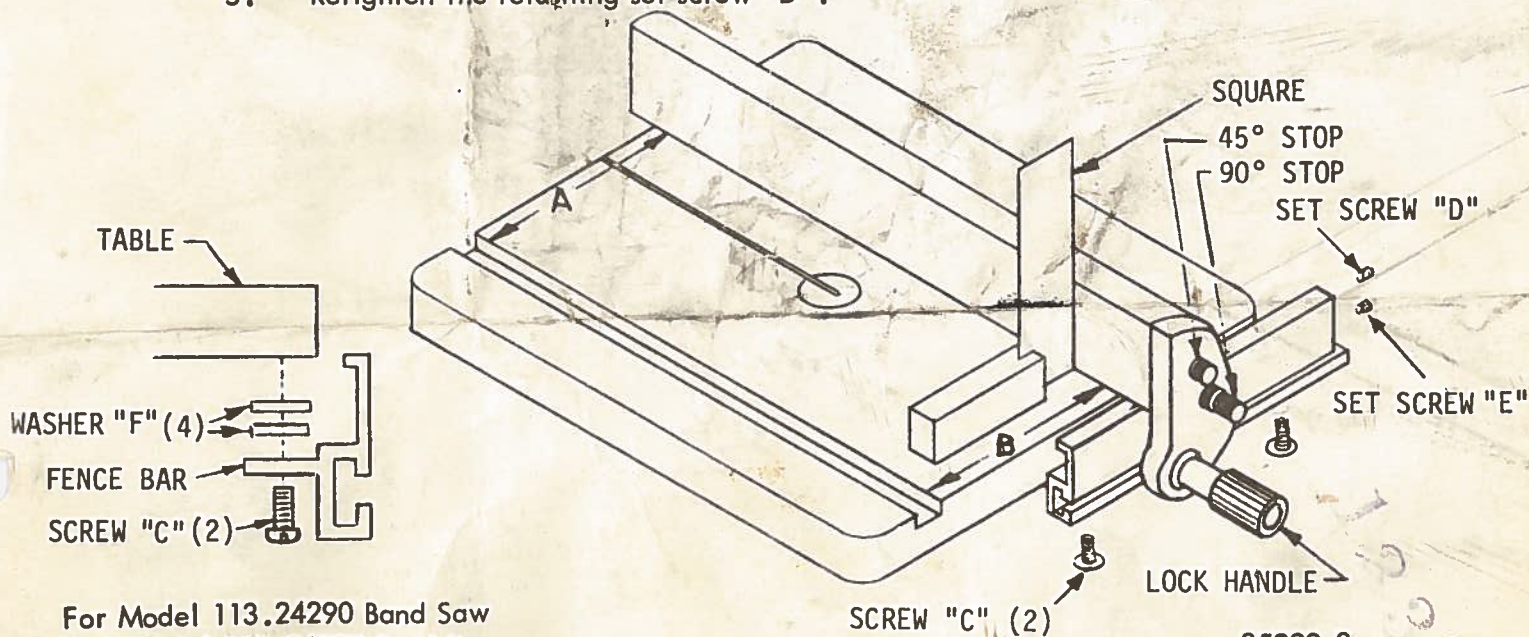


Instructions for Installing
CRAFTSMAN BAND SAW FENCE

Cat. No. 9-23432

1. Attach fence bar to band saw table with two screws "C". Do not tighten. On Model 113.24290 and 113.24200 Band Saws, two washers "F" must be installed on each screw "C", between the table and the fence bar as shown below.
2. Disassemble lock handle from fence. Place bolt in T-groove in fence bar. Position fence and washer over bolt and assemble lock handle. Tighten lock handle securely.
3. Align face of fence body with miter slot in table by measuring an equal distance at A and B. (The fence body must be parallel to the miter slot - full length.) Tighten the two screws "C".
4. Place a square at rear of table and against fence face. If fence face is not exactly 90° and 45° to the table, adjust stops provided for this purpose, as follows:
 1. Loosen the lower set screw "E" on right side of fence end.
 2. Using the square resting at rear of table, position the fence face exactly 90° to the top surface.
 3. Hold fence in this position and tighten lock handle.
 4. Turn the lower knurled knob through which the plunger operates (90° stop) until plunger contacts top of fence slide bar.
 5. Retighten the retaining set screw "E".
5. To check 45° stop proceed as follows:
 1. Loosen upper set screw "D" on right side of fence end.
 2. With a 45° angle resting at rear of table, position fence face exactly 45° to the top surface.
 3. Hold fence in this position and tighten lock handle.
 4. Turn the upper knurled knob (45° stop) until the stop contacts top of fence slide bar.
 5. Retighten the retaining set screw "D".



For Model 113.24290 Band Saw
And Model 113.24200 Band Saw

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