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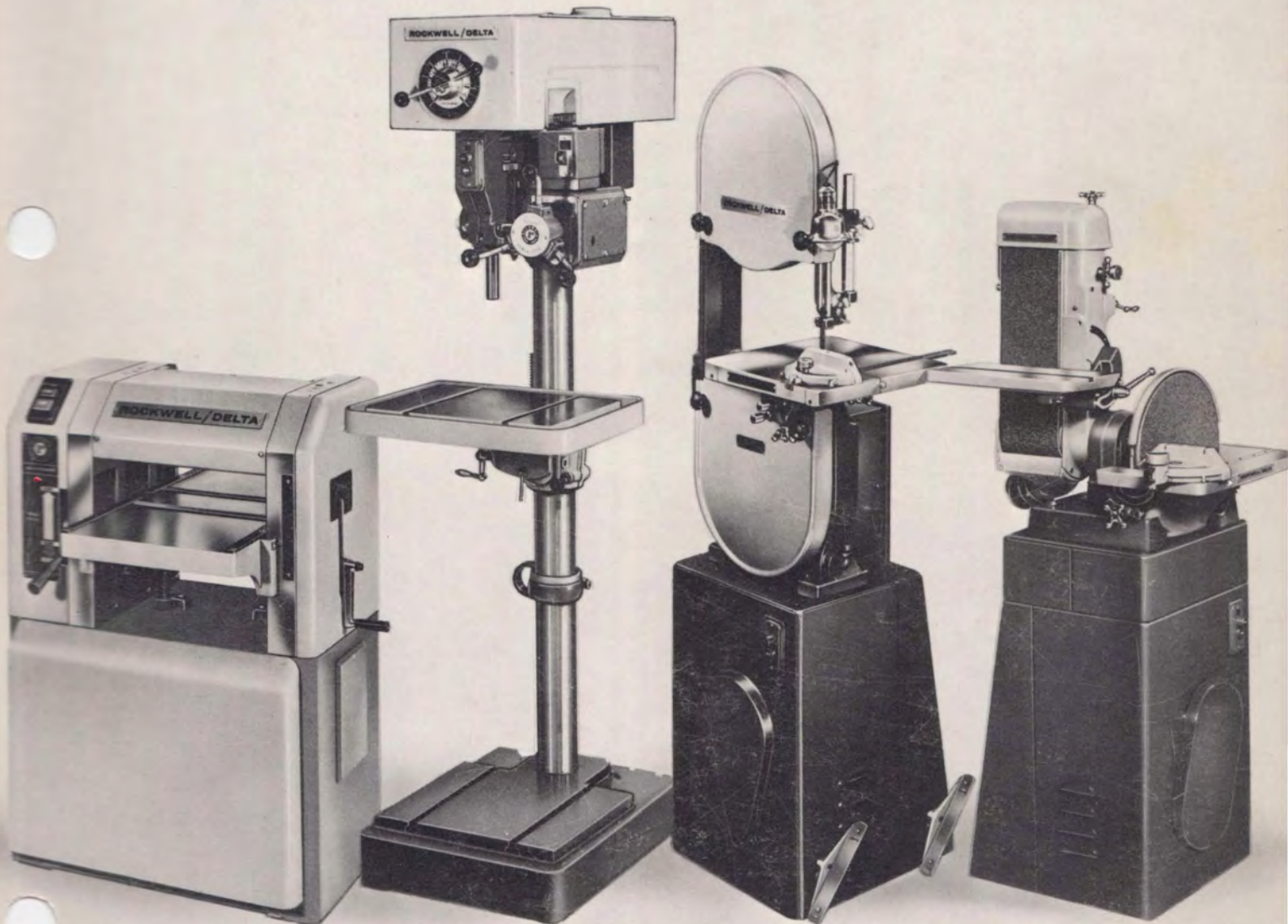
Industrial Department

HAGERSTOWN, MD.

RE 9-6600

Rockwell Delta Industrial Machines

Scan Part 1 - Sections A through D





ROCKWELL INDUSTRIAL MACHINES

For Industry, the Construction and Building Trades and School Shops

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NOTE TO NIDA-SIDA MEMBERS:

This edition of the Rockwell Delta Catalog lists numbers that are compatible with the National Industrial Distributors Association and Southern Industrial Distributors Association standard numbering system as suggested by your Modern Methods Committee. It meets EDP requirements. Note that where a number has been changed to be compatible with this system, the prior or "old" number is also listed. Since both "old" and "new" numbers are listed in the numerical index, you will be able to locate the item you require in this catalog without the inconvenience of referring to a cross-reference list. Number #143 is the manufacturer's code number assigned to the Power Tool Division of Rockwell Manufacturing Company by the NIDA-SIDA Modern Methods Committee.

YOUR ROCKWELL WARRANTY

Rockwell is proud of the quality of the power tools which it sells. The component parts of our tools are inspected at various stages of production, and each finished tool is subjected to a final inspection before it is placed in its specially designed carton to await shipment. Because of our confidence in our engineered quality, Rockwell agrees to repair or replace any part or parts of Rockwell Power Tools or Rockwell Power Tool Accessories which examination proves to be defective in workmanship or material. In order to take advantage of this guarantee, the complete portable power tool or accessory, or in the case of machinery, the part must be returned prepaid to the appropriate factory, Rockwell service center, or authorized service station for examination. This guarantee, of course, does not include repair or replacement required because of misuse, abuse, or normal wear and tear. Repairs made by other than our factory, service center, or authorized service station, relieves Rockwell of further liability under this guarantee. THIS GUARANTEE IS MADE EXPRESSLY IN PLACE OF ALL OTHER GUARANTEES OR WARRANTIES, EXPRESS OR IMPLIED, WITH RESPECT TO QUALITY, MERCHANTABILITY, OR FITNESS FOR A PARTICULAR PURPOSE.

TABLE OF CONTENTS

DRILL PRESSES	SECTION A
20" Step Pulley Drill Press	A1
17" Step Pulley and 17" Variable Speed Drill Presses	A2
15" "6 PLUS 6" and 15" "VS6" Drill Presses	A3
15" Utility Drill Press	A4
UNIDRILL	A5
14" Super-Hi Sensitive Drill Press	A6
Ram Type Radial Drill Press	A7
General Drill Press Accessories	A9
Portable Magnetic Drills	A10
CUT-OFF MACHINES	SECTION B
12" Cut-Off Machines	B1
GRINDERS	SECTION C
TG-3 TOOLMAKER Grinders	C1
1 HP 10" Grinder	C2
7" Standard Grinder	C3
6" Tool Grinder	C4
6" Bench Grinder	C5
6" Edge Tool Bench Grinder	C6
1/2 HP Long Shaft Buffer	C7
Sander/Grinder	C8
DUST COLLECTOR, COOLANT EQUIPMENT	SECTION D
Metal Dust Collector; Coolant Equipment	D1
FINISHING MACHINES	SECTION E
6" Abrasive Belt Finishing Machine	E1
12" Abrasive Disk Finishing Machine	E2
6" Belt and 12" Disc Finishing Machine	E3
JOINTERS	SECTION F
8" Long-Bed Jointer	F1
6" Deluxe Long-Bed Jointer	F2
4" Deluxe Jointer	F3
CIRCULAR SAWS	SECTION G
12"—14" Circular Saw	G1
10" UNISAW	G2
10" Bench Saw	G3
9" Circular Saw	G4
Motorized Miter Box	G4a
Circular Saw Accessories	G6
SAW-JOINTER COMBINATION	SECTION H
9" Saw—4" Joints Combination	H1
RADIAL SAWS	SECTION I
18" Radial Saw	I1
16" Radial Saw	I2
14" Radial Saw	I2a
12" Radial Saw	I3
Radial Saw Accessories	I6
BAND SAWS	SECTION J
20" Wood Cutting Band Saw	J1
20" Metal Cutting Band Saw	J2
14" Wood Cutting Band Saw	J3
14" Metal Cutting Band Saw	J4
PLANERS	SECTION K
18" x 6" Planer	K1
13" x 6" Planer	K2
UNIPLANE	K3
SCROLL SAW	SECTION L
24" Scroll Saw	L1
WOOD SHAPERS	SECTION M
Heavy Duty Wood Shaper	M1
Light Duty Wood Shaper	M2
Overarm Router/Shaper	M3
WOOD LATHES	SECTION N
12" Heavy Duty Wood Lathe	N1
12" Standard Duty Wood Lathe	N2
Wood Lathe Accessories	N4
ACCESSORIES AND ATTACHMENTS FOR ALL SHOPS	SECTION O
Accessories & Attachments for all Shops	O1
Vacuum Cleaners	O2
MOTORS	SECTION P
Motors	P1
Machine Applications for Rockwell Delta Motors	P2
CONTROLS	SECTION Q
Controls	Q1
Machine Applications for Rockwell Delta Controls	Q2

Rockwell Delta Industrial Machines are manufactured and sold under the following patents either owned by Delta or under which Delta is licensed. Other U. S. and foreign patents are pending:

D-185,061; D-185,922; D-195,735; D-184,835; D-180,929; D-195,735; 2,567,982; 2,585,025; 2,604,126; 2,630,845; 2,695,637; 2,754,898; 2,758,617; 2,773,395; 2,773,524; 2,792,036; 2,804,107; 2,827,085; 2,830,628; 2,842,171; 2,861,536; 2,866,348; 2,873,776; 2,876,669; 2,885,897; 2,887,924; 2,888,707; 2,944,376; 2,947,197; 2,955,007; 2,956,595; 2,970,495; 2,995,961; 3,021,879; 3,055,236; 3,064,487; 3,067,788; 3,068,723; 3,095,673; 3,106,116; 3,109,319; 3,118,325; 3,128,661; 3,146,628; 3,156,127; 3,177,977; 3,206,860. Canada: 790,451; 544,356; 585,901; 460,144; 619,716; 644,675. Argentina: 93,534. Australia: 163,736. Belgium: 524,127; 545,635. France: 1,090,823; 1,148,823. Great Britain: 749,613; 789,045; 692,317; 723,519; 705,405. Germany: 1,806,970; Holland: 89,901. India: 50,945; Italy: 549,577; 507,382. Mexico: 55,318. Sweden: 159,089. Switzerland: 318,258. Union of South Africa: 19,933.

The right is reserved to make changes in design or equipment of any item, without incurring any obligation to install these on machines previously sold, and to discontinue models of machines, motors or accessories at any time without notice.

INDEX

To assist you in ordering particular machines, accessories, motors and controls, when the Catalog Number of the item is known, please refer to the Section and Page Numbers as indicated below:

Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page
D-100	M1	4	94	L1	4	833	A9	1	1312	A2	8	09-138	16	2
D-101	M1	4	95	L1	4	835	A9	1	1330	Q1	2	09-139	16	1
D-102	M1	4	96	L1	4	836	A9	1	1331	Q1	2	09-140	16	1
D-103	M1	4	98	L1	4	837	A9	1	1333	Q1	2	09-141	16	1
D-104	M1	4	121	N4	1	838	A9	1	1334	Q1	2	09-142	16	1
D-105	M1	4	122	N4	1	840	A9	1	1340	M1	3	09-143	16	1
D-106	M1	4	123	N4	1	841	L1	4	1342	M1	4	09-144	16	1
D-107	M1	4	124	N4	1	842	L1	4	1343	M1	4	09-145	16	1
D-108	M1	4	125	N4	1	847	A9	1	1345	M1	3	09-146	16	1
D-109	M1	4	126	N4	1	865	E1	3	1346	M1	3	09-147	16	1
D-110	M1	4	127	N4	1	873	J2	4	1347	M1	3	09-148	16	1
D-120	M1	4	128	N4	1	882	O1	2	1348	M1	4	09-149	16	1
D-121	M1	4	130	N4	1	883	J4	3	1366	A2	6	09-150	16	1
D-123	M1	4	144	N4	2	894	J4	3	1367	A2	6	09-151	16	1
D-124	M1	4	145	N4	2	932	O1	1	1368	A2	6	09-155	16	1
D-125	M1	4	163	N4	2	933	N4	1	1381	A2	8	09-171	16	1
D-126	M1	4	164	N4	2	934	N4	1	1391	A2	8	09-172	16	1
D-127	M1	4	265	I3	4	935	N4	1	1401	E1	3	09-173	16	1
D-128	M1	4	271	O1	1	936	N4	1	1403	E1	3	09-174	16	1
D-129	M1	4	272	O1	1	937	N4	1	1410	E1	3	09-175	16	1
D-130	M1	4	273	O1	1	938	N4	1	1412	E1	3	09-176	16	1
D-131	M1	4	284	O1	1	939	N4	1	1413	E1	3	09-177	16	1
D-132	M1	4	287	A7	4	940	N4	1	1414	E1	3	09-178	16	1
D-133	M1	4	289	B1	4	968	A1	8	1415	E1	3	09-179	16	1
D-134	M1	4	291	O1	1	969	A4	4	1426	E2	3	09-180	16	1
D-135	M1	4	294	B1	4	982	M2	2	1427	E2	3	09-190	16	2
D-136	M1	4	331	O1	1	983	M1	3	1428	E2	3	09-195	16	2
D-137	M1	4	340	O1	1	985	O1	1	1430	E2	3	09-196	16	2
D-138	M1	4	387	O1	1	1008	A3	6	1440	L1	3	09-197	16	2
D-139	M1	4	410	O1	1	1010	A6	3	1451	G3	4	09-198	16	2
D-140	M1	4	430	O1	1	1015	G3	4	1452	G3	4	09-199	16	2
D-141	M1	4	453	O1	1	1016	G3	4	1453	G3	4	09-201	16	2
D-142	M1	4	463	C8	4	1017	G3	4	1455	G3	4	09-202	16	2
D-143	M1	4	501	O1	1	1018	G3	4	1461	N4	2	09-203	16	2
D-144	M1	4	504	A9	1	1019	A6	3	1468	N4	2	09-204	16	2
D-145	M1	4	505	A9	1	1024	A9	1	1490	N4	1	09-211	16	2
D-146	M1	4	506	A9	1	1025	A9	1	1505	A2	6	09-212	16	2
D-147	M1	4	508	A9	1	1026	A9	1	1507	A2	6	09-214	16	2
D-148	M1	4	510	O1	1	1030	A3	6	1513	A2	6	09-215	16	1
D-149	M1	4	514	A9	1	1032	J4	4	1514	A2	6	09-217	16	1
D-150	M1	4	515	A9	1	1033	J4	4	1515	A2	6	09-219	16	2
D-151	M1	4	516	A9	1	1034	J4	4	1516	A3	6	09-231	16	2
D-155	M1	4	518	A9	1	1036	J4	4	1517	A3	6	09-235	16	2
D-171	M1	4	520	O1	1	1038	J4	4	1521	I3	4	09-238	16	2
D-172	M1	4	530	O1	1	1040	J4	4	1522	F2	4	09-247	16	2
D-173	M1	4	560	O1	1	1045	J4	4	1661	C4	4	09-253	16	2
D-174	M1	4	588	O1	1	1046	J4	4	1662	C4	4	11-969	A4	4
D-175	M1	4	640	D1	1	1047	J4	4	1663	C4	4	14-321	A6	3
D-176	M1	4	641	D1	1	1048	J4	4	1664	C2	3	14-326	A6	3
D-177	M1	4	644	O1	1	1050	J4	4	3101	N4	2	14-502	A6	3
D-178	M1	4	661	F2	4	1052	J4	4	3102	N4	2	14-503	A6	3
D-179	M1	4	679	A9	1	1058	J4	4	3113	C5	4	14-504	A6	3
D-180	M1	4	680	A9	1	1060	J4	4	3114	C5	4	14-551	A6	3
D-190	M1	4	681	A9	1	1062	J4	4	3115	C5	4	14-561	A6	3
D-195	M1	4	682	A9	1	1064	J4	4	3121	C2	3	14-571	A6	3
D-196	M1	4	683	A9	1	1115	Q1	2	4003	N4	2	14-821	A6	3
D-197	M1	4	684	A9	1	1170	M1	3	4004	C5	4	14-826	A6	3
D-198	M1	4	685	A9	1	1171	I3	4	4005	C5	4	14-829	A6	3
D-199	M1	4	686	A9	1	1172	G6	1	4007	C5	4	14-830	A6	3
D-201	M1	4	687	A9	1	1182	M1	4	4008	C5	4	14-833	A6	3
D-202	M1	4	690	N3	2	1186	M1	3	4009	C5	4	14-834	A6	3
D-203	M1	4	692	N3	2	1190	M2	2	4010	C5	4	14-836	A6	3
D-204	M1	4	694	N3	2	1191	M2	4	09-100	16	2	14-837	A6	3
D-211	M1	4	695	N3	2	1192	M1	4	09-101	16	2	14-840	A6	3
D-212	M1	4	697	N3	2	1193	M1	4	09-103	16	2	14-845	A5	2
D-214	M1	4	703	L1	4	1194	M1	4	09-104	16	1	14-847	A5	2
D-215	M1	4	704	L1	4	1195	M1	4	09-105	16	1	15-008	A3	6
D-217	M1	4	711	L1	4	1196	M1	4	09-106	16	2	15-010	A3	5
D-219	M1	4	715	L1	4	1198	M2	2	09-107	16	1	15-017	A4	3
D-231	M1	4	718	O1	1	1202	L1	4	09-108	16	1	15-018	A4	3
D-235	M1	4	720	O1	1	1203	L1	4	09-109	16	2	15-019	A3	6
D-238	M1	4	804	A9	1	1204	L1	4	09-110	16	2	15-024	A6	4
D-247	M1	4	805	A9	1	1207	L1	4	09-120	16	2	15-025	A6	4
D-253	M1	4	806	A9	1	1210	M1	4	09-121	16	2	15-026	A6	4
58	L1	4	807	A9	1	1211	M1	4	09-123	16	2	15-027	A4	3
59	L1	4	808	A9	1	1212	M1	4	09-124	16	2	15-028	A4	3
60	L1	4	809	A9	1	1213	M1	4	09-125	16	2	15-030	A3	6
61	L1	4	810	A9	1	1214	M1	4	09-126	16	2	15-037	A4	3
64	L1	4	812	A9	1	1236	C3	3	09-127	16	1	15-038	A4	3
65	L1	4	814	A9	1	1237	C3	3	09-128	16	2	15-057	A4	3
83	L1	4	815	A9	1	1238	C3	3	09-129	16	1	15-058	A4	3
84	L1	4	816	A9	1	1250	C3	3	09-130	16	1	15-067	A4	3
85	L1	4	817	A9	1	1267	C3	3	09-131	16	2	15-068	A4	3
86	L1	4	818	A9	1	1280	C3	3	09-132	16	1	15-077	A4	3
87	L1	4	819	A9	1	1292	C3	4	09-133	16	1	15-078	A4	3
88	L1	4	822	A9	1	1293	C3	4	09-134	16	1	15-107	A5	2
91	L1	4	830	A9	1	1294	C2	3	09-135	16	2	15-114	A7	3
92	L1	4	831	A9	1	1296	C3	3	09-136	16	2	15-115	A7	3
93	L1	4	832	A9	1	1311	A2	8	09-137	16	2	15-116	A7	3
15-117	A7	3	15-120	A7	3	15-121	A7	3	15-124	A7	3	15-125	A7	3
15-130	A5	2	15-132	A5	2	15-155	A3	6	15-404	A9	1	15-405	A9	1
15-406	A9	1	15-408	A9	1	15-468	A3	5	15-469	A3	5	15-470	A3	5
15-471	A3	5	15-472	A3	5	15-473	A3	5	15-474	A3	5	15-475	A3	5
15-476	A3	5	15-477	A3	5	15-478	A3	5	15-479	A3	5	15-480	A3	5
15-481	A3	5	15-482	A3	5	15-483	A3	5	15-484	A3	5	15-485	A3	5
15-486	A3	5	15-487	A3	5	15-488	A5	2	15-489	A5	2	15-490	A3	5
15-491	A3	5	15-492	A3	5	15-493	A3	5	15-494	A3	5	15-495	A3	5
15-496	A3	5	15-497	A3	5	15-498	A3	5	15-499	A3	5	15-500	A3	5
15-501	A3	5	15-502	A3	5	15-503	A3	5	15-504	A3	5	15-505	A3	5
15-506	A3	5	15-507	A3	5	15-508	A3	5	15-509	A3	5	15-514	A9	1
15-515	A9	1	15-516	A9	1	15-517	A9	1	15-518	A9	1	15-519	A9	1
15-520	A9	1	15-521	A9	1	15-522	A9	1	15-523	A9	1	15-524	A9	1
15-525	A9	1	15-526	A9	1	15-527	A9	1	15-528	A9	1	15-529	A9	1
15-530	A9	1	15-532	A9	1	15-534	A9	1	15-535	A9	1	15-536	A9	1
15-537	A9	1	15-538	A9	1	15-539	A9	1	15-542	A9	1	15-615	A9	1
15-615	A9	1	15-715	A9	1	15-751	A9	1	15-801	A3	6	15-802	A3	7
15-801	A3	6	15-802	A3	7	15-803	A3	7	15-804	A6	3	15-805	A6	3

Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page
15-825	A3	7	20-220	B1	4	23-009	C5	4	24-964	C1	7	31-375	C8	4	34-010	G4a	3
15-830	A3	6	20-221	B1	4	23-010	C5	4	24-965	C1	7	31-376	C8	4	34-011	G4a	3
15-832	A3	6	20-222	B1	4	23-025	C3	3	24-967	C1	7	31-401	E1	3	34-015	G4a	3
15-833	A3	7	20-420	A1	8	23-100	C2	3	24-968	C1	7	31-403	E1	3	34-016	G2	4
15-835	A3	7	20-430	A1	8	23-103	C2	3	24-970	C1	7	31-404	E1	3	34-017	G2	4
15-836	A3	7	20-611	Q1	1	23-107	C2	3	24-973	C1	7	31-405	E1	3	34-018	G2	4
15-837	A3	7	20-612	Q1	2	23-108	C2	3	24-974	C1	7	31-425	D1	1	34-105	G2	4
15-838	A3	7	20-613	Q1	2	23-113	C5	4	25-857	O1	2	31-426	E2	3	34-154	G2	4
15-840	A3	7	20-620	A9	1	23-114	C5	4	28-032	J3	4	31-427	E2	3	34-171	G6	1
15-846	A3	7	20-623	A1	6	23-127	C2	3	28-033	J3	4	31-428	E2	3	34-172	G6	1
15-848	A4	4	20-624	A1	6	23-133	C2	3	28-034	J3	4	31-431	D1	1	34-226	G6	2
15-849	A4	4	20-625	A1	6	23-134	C2	3	28-036	J3	4	31-438	D1	1	34-227	G6	2
15-850	A3	6	20-626	A1	6	23-135	C2	3	28-038	J3	4	31-505	E1	3	34-254	G2	4
15-900	A10	3	20-627	A1	6	23-200	C3	3	28-040	J3	4	31-515	E1	3	34-333	I3	3
15-901	A10	3	20-628	A1	6	23-201	C3	3	28-045	J3	4	31-520	E1	3	34-334	I3	3
15-902	A10	3	20-634	A1	8	23-202	C3	3	28-046	J3	4	31-710	E3	3	34-395	G1	3
15-903	A10	3	20-635	A1	8	23-206	C3	3	28-047	J3	4	31-715	E3	3	34-401	G3	4
15-905	A10	3	20-636	A1	6	23-207	C3	3	28-048	J3	4	31-803	D1	1	34-402	G3	4
15-906	A10	3	20-645	A1	4	23-208	C3	3	28-050	J3	4	31-804	C4	4	34-403	G3	4
15-907	A10	3	20-650	A1	6	23-209	C3	3	28-052	J3	4	31-856	D1	1	34-404	G3	4
15-908	A10	3	20-651	A1	6	23-220	C3	3	28-058	J4	4	31-875	D1	1	34-453	G2	4
15-909	A10	3	20-652	A1	6	23-221	C3	3	28-060	J4	4	31-876	D1	1	34-460	G2	3
15-910	A10	3	20-653	A1	6	23-222	C3	3	28-062	J4	4	31-877	D1	1	34-461	G2	3
15-912	A10	3	20-654	A1	6	23-223	C3	3	28-064	J4	4	33-001	I2	3	34-465	G2	4
17-225	A2	5	20-655	A1	6	23-224	C3	3	28-200	J3	3	33-002	I2a	4	34-466	G2	4
17-226	A2	5	20-657	A1	6	23-225	C3	3	28-285	J3	3	33-003	I3	4	34-471	G2	4
17-227	A2	5	20-658	A1	6	23-233	C7	3	28-297	J3	3	33-004	I3	4	34-472	G3	4
17-228	A2	5	20-659	A1	6	23-234	C7	3	28-300	J4	3	33-005	I3	4	34-521	G1	4
17-229	A2	5	20-660	A1	6	23-239	C7	3	28-350	J1	3	33-106	I2	4	34-545	G2	4
17-230	A2	5	20-661	A1	6	23-240	C3	3	28-353	J1	4	33-108	I2	4	34-562	G6	1
17-231	A2	5	20-800	B1	4	23-241	C7	3	28-354	J1	4	33-110	I2	4	34-568	E1	3
17-232	A2	5	20-801	B1	4	23-242	C7	3	28-355	J1	4	33-112	I2	4	34-600	G4	3
17-233	A2	5	20-802	B1	4	23-243	C7	3	28-364	J2	3	33-113	I2	4	34-610	G4	3
17-234	A2	5	20-817	B1	4	23-244	C3	3	28-365	J2	3	33-174	I2	4	34-611	G4	3
17-235	A2	5	20-819	B1	4	23-267	C3	3	28-387	J4	3	33-179	I2	4	34-612	G4	3
17-236	A2	5	20-820	B1	4	23-280	C2	3	28-390	J4	3	33-180	I2	4	34-613	G4	3
17-237	A2	5	20-832	B1	4	23-292	C3	3	28-462	J2	4	33-182	I2	4	34-614	G4	3
17-238	A2	5	20-838	D1	1	23-293	C3	3	28-463	J2	4	33-183	I2	4	34-640	H1	2
17-239	A2	5	20-840	D1	2	23-294	C2	3	28-464	J2	4	33-184	I2	4	34-642	H1	2
17-240	A2	5	20-846	B1	4	23-296	C3	3	28-810	J3	4	33-186	I2	4	34-650	H1	2
17-241	A2	5	20-847	B1	4	23-312	C2	3	28-825	J2	4	33-197	G1	4	34-652	H1	2
17-242	A2	5	20-848	B1	4	23-501	C4	3	28-826	J2	4	33-198	G4	3	34-661	G4	3
17-243	A2	5	20-849	B1	4	23-502	C4	3	28-836	J4	4	33-199	G1	4	34-662	G4	3
17-244	A2	5	22-128	K2	4	23-504	C4	3	28-837	J4	4	33-202	G1	4	34-663	G4	3
17-381	A2	8	22-161	K2	4	23-509	C4	3	28-843	J4	4	33-203	I2	4	34-671	G4	3
17-391	A2	8	22-163	K2	4	23-511	C5	4	28-845	J4	4	33-204	I2	4	34-707	G3	4
17-600	A2	5	22-171	K2	4	23-521	C4	3	28-862	J2	4	33-212	I3	3	34-708	G4a	3
17-601	A2	5	22-173	K2	4	23-522	C4	3	28-865	J2	4	33-223	G4	3	34-709	G4	4
17-602	A2	5	22-181	K2	4	23-524	C4	3	28-866	J2	4	33-227	G4	3	34-813	I3	4
17-603	A2	5	22-183	K2	4	23-632	C3	3	28-867	J2	4	33-228	G1	4	34-821	I3	4
17-605	A2	5	22-191	K2	4	23-635	C5	3	28-868	J2	4	33-246	G1	4	34-828	G3	4
17-606	A2	5	22-193	K2	4	23-636	C6	3	28-875	J2	4	33-278	I3	4	34-832	G1	3
17-607	A2	5	22-201	K1	3	23-637	C3	3	28-876	J2	4	33-279	I3	4	34-833	E3	4
17-608	A2	5	22-203	K1	3	23-638	C3	3	28-877	J2	4	33-304	I1	4	34-840	G3	4
17-610	A2	5	22-207	K1	4	23-661	C4	4	28-878	J2	4	33-307	I2	4	34-841	G3	4
17-611	A2	5	22-212	K1	4	23-662	C4	4	28-879	J2	4	33-345	I1	3	34-842	B1	4
17-612	A2	5	22-215	K1	3	23-663	C4	4	28-880	J2	4	33-346	I1	3	34-843	G2	4
17-613	A2	5	22-216	K1	3	23-664	C2	3	28-881	J2	4	33-347	I1	3	34-873	G6	1
17-614	A2	5	22-218	K1	4	23-800	C5	3	28-882	J2	4	33-348	I1	3	34-884	G3	4
17-615	A2	5	22-219	K1	4	23-801	C2	3	28-883	J3	3	33-349	I1	3	34-885	G2	4
17-616	A2	5	22-221	K1	4	23-802	C2	3	28-884	J4	4	33-446	I1	4	34-886	G3	4
17-617	A2	5	22-222	K1	4	23-805	C2	3	28-885	J4	4	33-450	I2	4	34-891	Q1	1
17-630	A2	5	22-223	K1	3	23-815	C3	3	28-886	J4	4	33-471	I1	4	34-892	Q1	3
17-631	A2	5	22-224	K1	3	23-816	C3	3	28-887	J4	4	33-487	I3	3	34-893	Q1	2
17-632	A2	5	22-227	K1	4	23-817	C2	3	28-890	J2	4	33-488	I3	3	34-925	Q1	3
17-633	A2	5	22-228	K1	4	23-818	C2	3	28-891	J2	4	33-489	I3	3	34-930	G1	4
17-640	A2	5	22-229	K1	4	23-825	C3	3	28-892	J2	4	33-521	I2	4	34-931	G1	4
17-641	A2	5	22-230	K1	4	23-826	C5	4	28-894	J2	4	33-543	I1	4	34-932	G1	4
17-642	A2	5	22-250	K1	4	23-827	C5	4	28-984	J3	3	33-544	I1	4	34-933	G1	4
17-643	A2	5	22-251	K1	4	23-828	C5	3	31-014	E1	3	33-548	I1	4	34-936	G1	3
17-650	A2	5	22-252	K1	4	23-841	C4	4	31-034	E2	3	33-549	I2	4	34-938	G1	4
17-651	A2	5	22-253	K1	4	23-842	C4	4	31-105	E2	3	33-550	I1	4	34-940	G1	4
17-652	A2	5	22-300	K3	3	23-845	C5	3	31-110	E2	3	33-594	I3	3	34-941	G1	4
17-653	A2	5	22-401	K2	3	24-150	C1	5	31-111	E2	3	33-600	I3	4	34-942	G1	4
17-660	A2	5	22-420	K2	4	24-151	C1	5	31-113	E2	3	33-672	I3	3	34-943	G1	4
17-661	A2	5	22-421	K2	4	24-152	C1	5	31-121	E2	3	33-677	I3	3	34-945	G1	4
17-662	A2	5	22-422	K2	4	24-800	C1	7	31-141	E1	3	33-685	I3	3	34-947	G1	4
17-663	A2	5	22-423	K2	4	24-802	C1	7	31-142	E1	3	33-686	I3	3	34-948	G1	4
17-680	A2	5	22-424	K2	4	24-803	C1	7	31-314	E1	3	33-695	I3	3	34-949	G1	4
17-681	A2	5	22-425	K2	4	24-805	C1	7	31-321	E2	3	33-696	I3	3	34-950	G1	4
17-682	A2	5	22-426	K2	4	24-807	C1	7	31-350	C8	3	33-697	I3	3	34-960	G6	2
17-683	A2	5	22-800	K1	4	24-808	C1	7	31-354	C8	3	33-728	I2a	3	34-965	G4	3
17-690	A2	5	22-802	K1	4	24-812	C1	7	31-355	C8	3	33-729	I2	3	34-974	G4	3
17-691	A2	5	22-803	K1	4	24-819	C1	7	31-356	C8	3	33-730	I2a	3	35-100	G6	1
17-692	A2	5	22-804	K1	4	24-820	C1	7	31-360	C8	4	33-732	I2a	3	35-101	G6	1
17-693	A2																

Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page
35-196	G6	1	41-073	O1	1	43-345	M1	3	43-722	M3	5	46-905	N4	1	49-320	O1	2
35-197	G6	1	41-074	O1	1	43-346	M1	3	43-723	M3	5	46-916	N4	1	49-322	O1	2
35-198	G6	1	41-082	O1	1	43-347	M1	3	43-724	M3	5	46-933	N4	1	49-323	O1	2
35-201	G6	1	41-083	O1	1	43-349	M1	3	43-725	M3	5	46-934	N4	2	49-324	O1	2
35-202	G6	1	41-084	O1	1	43-354	M1	3	43-726	M3	5	46-935	N4	1	49-330	O1	1
35-204	G6	2	41-092	O1	1	43-502	M3	3	43-727	M3	5	46-936	N4	1	49-331	O1	1
35-211	G6	2	41-093	O1	1	43-503	M3	3	43-728	M3	5	46-937	N4	1	49-333	O1	2
35-221	G6	2	41-094	O1	1	43-510	M3	3	43-729	M3	5	46-938	N4	1	49-334	O1	2
35-222	G6	2	41-102	O1	1	43-511	M3	3	43-730	M3	5	46-939	N4	1	49-340	O1	1
35-223	G6	2	41-103	O1	1	43-601	M3	5	43-731	M3	5	46-940	N4	1	49-354	O1	1
35-224	G6	2	41-104	O1	1	43-602	M3	5	43-732	M3	5	46-950	N4	1	49-357	O1	1
35-236	G6	2	41-112	O1	1	43-603	M3	5	43-733	M3	5	46-951	N4	1	49-358	O1	2
35-237	G6	2	41-113	O1	1	43-604	M3	5	43-734	M3	5	46-954	N4	1	49-359	O1	2
35-238	G6	2	41-114	O1	1	43-605	M3	5	43-735	M3	5	46-961	N4	1	49-360	O1	2
35-241	G6	2	41-122	O1	1	45-606	M3	5	43-736	M3	5	46-963	N4	1	49-362	O1	2
35-242	G6	2	41-123	O1	1	43-607	M3	5	43-737	M3	5	46-966	N4	1	49-363	O1	2
35-243	G6	2	41-124	O1	1	43-608	M3	5	43-738	M3	5	46-968	A1	8	49-364	O1	2
35-245	G6	2	41-134	O1	1	43-609	M3	5	43-739	M3	5	49-000	O1	4	49-370	O1	2
35-247	G6	2	41-136	O1	1	43-610	M3	5	43-740	M3	5	49-025	O1	1	49-385	O1	1
37-220	F2	3	41-140	O1	1	43-611	M3	5	43-804	M2	2	49-034	O1	1	49-387	O1	1
37-221	F2	3	41-142	O1	1	43-612	M3	5	43-805	M2	2	49-035	O1	1	49-399	O1	4
37-225	F2	3	41-143	O1	1	43-613	M3	5	43-817	M2	2	49-051	O1	1	49-403	A5	2
37-251	F3	2	41-144	O1	1	43-614	M3	5	43-826	M1	3	49-085	C1	7	49-410	O1	1
37-290	F3	2	41-152	O1	1	43-615	M3	5	43-828	M1	3	49-091	A3	7	49-415	A3	7
37-305	F1	4	41-153	O1	1	43-616	M3	5	43-830	M1	3	49-092	A3	7	49-417	O1	1
37-308	F1	4	41-154	O1	1	43-617	M3	5	43-900	M1	4	49-093	A3	7	49-435	N4	2
37-315	F1	3	41-162	O1	1	43-618	M3	5	43-901	M1	4	49-094	O1	1	49-436	A1	7
37-522	F2	4	41-163	O1	1	43-619	M3	5	43-935	M2	2	49-096	O1	1	49-437	A1	7
37-659	F2	3	41-164	O1	1	43-620	M3	5	43-937	M1	3	49-101	O1	1	49-444	A1	5
37-661	F2	3	41-174	O1	1	43-621	M3	5	43-982	M2	2	49-104	O1	1	49-449	A3	5
37-802	F3	2	41-175	O1	1	43-622	M3	5	43-983	M1	3	49-105	O1	1	49-503	E3	4
37-806	F3	2	41-177	O1	1	43-623	M3	5	46-038	A9	1	49-111	J1	3	49-508	O1	4
37-807	F2	4	41-194	O1	1	43-624	M3	5	46-048	A9	1	49-112	K4	4	49-510	O1	1
37-808	F2	4	41-195	O1	1	43-625	M3	5	46-121	N4	1	49-115	O1	1	49-513	O1	1
37-810	F1	4	41-197	O1	1	43-626	M3	5	46-122	N4	1	49-121	O1	1	49-514	O1	1
37-815	F2	4	41-203	O1	1	43-627	M3	5	46-123	N4	1	49-124	O1	1	49-517	O1	4
37-820	F2	4	41-504	O1	1	43-628	M3	5	46-124	N4	1	49-130	O1	1	49-520	C2	3
37-826	F2	4	41-505	O1	1	43-629	M3	5	46-125	N4	1	49-135	F1	4	49-527	D1	1
40-058	L1	4	41-517	O1	1	43-630	M3	5	46-126	N4	1	49-140	O1	1	49-529	C2	3
40-159	L1	4	41-610	O1	1	43-631	M3	5	46-127	N4	1	49-141	O1	1	49-530	O1	4
40-160	L1	4	41-627	O1	1	43-632	M3	5	46-128	N4	1	49-142	O1	1	49-531	C2	3
40-161	L1	4	41-637	O1	1	43-633	M3	5	46-130	N4	1	49-144	O1	1	49-532	C2	3
40-164	L1	4	41-644	O1	1	43-634	M3	5	46-138	A9	1	49-145	O1	1	49-533	D1	1
40-165	L1	4	41-702	O1	1	43-635	M3	5	46-163	N4	2	49-148	O1	1	49-534	D1	1
40-184	L1	4	41-703	O1	1	43-636	M3	5	46-164	N4	2	49-149	O1	1	49-535	D1	1
40-185	L1	4	41-704	O1	1	43-637	M3	5	46-171	N4	2	49-150	O1	1	49-538	D1	1
40-187	L1	4	41-712	O1	1	43-638	M3	5	46-200	N2	3	49-152	O1	1	49-539	D1	1
40-188	L1	4	41-713	O1	1	43-639	M3	5	46-201	N2	3	49-153	O1	1	49-541	D1	1
40-191	L1	4	41-714	O1	1	43-640	M3	5	46-248	A9	1	49-154	O1	1	49-560	O1	1
40-192	L1	4	41-722	O1	1	43-641	M3	5	46-338	A9	1	49-159	A2	8	49-579	E3	4
40-193	L1	4	41-723	O1	1	43-642	M3	5	46-430	N4	2	49-162	O1	1	49-581	O2	2
40-194	L1	4	41-724	O1	1	43-643	M3	5	46-431	N4	2	49-163	J2	4	49-583	O2	2
40-195	L1	4	41-732	O1	1	43-644	M3	5	46-439	N4	1	49-164	J2	4	49-586	O2	2
40-196	L1	4	41-733	O1	1	43-645	M3	5	46-440	N4	2	49-167	O1	1	49-589	O2	2
40-198	L1	4	41-734	O1	1	43-647	M3	5	46-450	N1	3	49-168	O1	1	49-590	O2	2
40-205	L1	3	41-746	O1	1	43-648	M3	5	46-468	N4	2	49-169	K2	4	49-596	O2	2
40-207	L1	4	41-747	O1	1	43-649	M3	5	46-490	N4	1	49-172	O1	1	49-597	O2	2
40-211	L1	3	41-748	O1	1	43-650	M3	5	46-491	N4	1	49-173	O1	1	49-598	O2	2
40-213	L1	3	41-812	A2	8	43-651	M3	5	46-492	N4	1	49-178	O1	1	49-610	D1	2
40-305	L1	3	41-813	A2	8	43-652	M3	5	46-493	N4	1	49-179	O1	1	49-611	D1	2
40-311	L1	3	41-814	A2	8	43-653	M3	5	46-494	N4	1	49-195	O1	1	49-618	D1	2
40-440	L1	3	41-815	A2	8	43-654	M3	5	46-495	N4	1	49-196	O1	1	49-619	D1	2
40-442	L1	4	41-822	A2	8	43-655	M3	5	46-496	N4	1	49-203	G4a	3	49-620	D1	2
40-443	L1	3	41-823	A2	8	43-656	M3	5	46-503	N4	2	49-226	O2	2	49-633	O1	4
40-444	L1	4	41-824	A2	8	43-657	M3	5	46-525	N2	3	49-227	O2	2	49-635	O1	4
40-446	L1	3	41-825	A2	8	43-658	M3	5	46-538	A9	1	49-228	O2	2	49-638	O1	4
40-447	L1	3	41-832	A3	6	43-659	M3	5	46-638	A9	1	49-229	O2	2	49-644	O1	4
40-703	L1	4	41-833	A3	6	43-660	M3	5	46-679	A9	1	49-230	O2	2	49-664	O1	3
40-704	L1	4	41-924	J2	4	43-661	M3	5	46-680	A9	1	49-231	O2	2	49-665	O1	3
40-711	L1	4	41-925	J2	4	43-662	M3	5	46-681	A9	1	49-232	O2	2	49-666	O1	3
40-715	L1	4	41-952	A3	6	43-663	M3	5	46-682	A9	1	49-233	O2	2	49-667	O1	3
40-882	A2	8	41-953	A3	6	43-664	M3	5	46-683	A9	1	49-235	A1	8	49-668	O1	3
41-002	O1	1	43-110	M2	2	43-665	M3	5	46-684	A9	1	49-236	O2	2	49-669	O1	1
41-003	O1	1	43-111	M2	2	43-666	M3	5	46-685	A9	1	49-240	O2	2	49-670	O1	1
41-004	O1	1	43-112	M2	2	43-667	M3	5	46-686	A9	1	49-242	O2	2	49-671	O1	2
41-006	O1	1	43-114	M2	2	43-668	M3	5	46-687	A9	1	49-243	O2	2	49-672	O1	3
41-012	O1	1	43-170	G6	1	43-701	M3	5	46-690	N4	2	49-244	O2	2	49-674	O1	3
41-013	O1	1	43-182	M1	3	43-702	M3	5	46-692	N4	2	49-245	O2	2	49-675	A1	5
41-014	O1	1	43-186	M1	3	43-703	M3	5	46-694	N4	2	49-253	O2	2	49-676	A1	5
41-016	O1	1	43-190	M2	2	43-704	M3	5	46-695	N4	2	49-254	O2	2	49-693	J3	3
41-022	O1	1	43-191	M1	3	43-705	M3	5	46-697	N4	2	49-255	O2	2	49-694	J3	3
41-023	O1	1	43-192	M1	3	43-706	M3	5	46-801	N4	1	49-271	O1	1	49-698	O1	2
41-024	O1	1	43-193	M1	3	43-707	M3	5	46-802	N4	1	49-272	O1	1	49-699	O1	2
41-032	O1	1	43-194	M1	3	43-708	M3	5	46-803	N4	1	49-273	O1	1	49-700	A4	3
41-033	O1	1	43-195	M1	3	43-709	M3	5	46-804	N4	1	49-284	O1	1	49-701	A4	3
41-034	O1	1	43-196	M1													

Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page	Catalog Number	Section	Page
49-717	A7	3	49-895	F2	3	52-008	B1	4	52-196	B1	4	58-006	A10	3	77-768	A10	3
49-718	A7	3	49-896	F2	3	52-009	B1	4	52-197	B1	4	60-050	C8	3	82-000	P1	1
49-719	A7	3	49-897	F2	3	52-010	B1	4	52-198	B1	4	62-003	P1	1	82-710	E2	3
49-720	A7	3	49-898	F2	3	52-011	B1	4	52-199	B1	4	62-010	P1	1	82-910	E2	3
49-721	A7	3	49-899	F2	3	52-012	A1	5	52-205	I2	3	62-011	P1	1	82-912	P1	1
49-722	A7	3	49-900	F2	3	52-013	A1	5	52-206	I2	3	62-012	P1	1	83-000	P1	1
49-723	A7	3	49-904	G1	3	52-014	A1	5	52-207	I2a	3	62-020	P1	1	83-001	P1	1
49-724	A7	3	49-905	G1	3	52-015	A1	5	52-208	I2a	3	62-110	L1	3	83-041	P1	1
49-725	A7	3	49-906	G1	3	52-016	A1	5	52-209	I2a	3	62-213	P1	1	83-112	P1	1
49-729	A1	5	49-907	G1	3	52-017	A1	5	52-210	I2a	3	62-253	P1	1	83-510	E3	3
49-744	A1	5	49-908	G1	3	52-018	A1	5	52-211	I2a	3	62-273	P1	1	83-560	P1	1
49-745	A1	5	49-910	A3	5	52-024	A7	3	52-212	I2a	3	62-413	P1	1	83-610	P1	1
49-746	A1	5	49-911	A3	5	52-025	A7	3	52-213	I2	3	62-653	P1	1	83-621	P1	1
49-747	A1	5	49-912	A3	5	52-026	A7	3	52-214	I2	3	62-660	C8	3	83-631	P1	1
49-748	A1	5	49-913	A3	5	52-027	A7	3	52-215	I2	3	62-680	P1	1	83-651	P1	1
49-749	A1	5	49-914	A3	5	52-028	A7	3	52-216	I2	3	62-683	P1	1	86-000	P1	2
49-750	A1	5	49-941	A3	5	52-029	A7	3	52-217	I2	3	62-710	P1	1	86-529	P1	2
49-751	A1	5	49-955	A4	3	52-030	A7	3	52-218	I2	3	62-731	G3	3	86-530	P1	2
49-769	A5	2	49-956	A4	3	52-031	A7	3	52-219	A5	2	62-751	G3	3	86-535	P1	2
49-770	A5	2	49-957	A4	3	52-033	C1	5	52-220	A5	2	65-863	A7	3	86-730	P1	2
49-785	J2	3	49-958	A4	3	52-034	C1	5	52-248	I1	3	66-004	P1	2	86-732	P1	2
49-786	J2	3	49-960	A3	5	52-035	C1	5	52-249	I1	3	66-016	P1	2	86-735	P1	2
49-791	J2	3	49-961	A3	5	52-036	C1	5	52-250	I1	3	66-017	P1	2	86-759	P1	2
49-792	J2	3	49-962	A3	5	52-037	A1	5	52-251	I1	3	66-018	P1	2	86-769	P1	2
49-793	J2	3	49-965	A3	5	52-038	A1	5	52-252	I1	3	66-019	P1	2	86-909	P1	2
49-794	J2	3	49-966	A3	5	52-047	G2	3	52-253	I1	3	66-020	P1	1	86-930	P1	2
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49-804	A3	5	49-977	E1	3	52-057	K3	3	52-262	I3	3	66-061	P1	2	87-001	P1	2
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49-813	G2	3	49-985	E1	3	52-088	G2	3	25-291	I3	3	66-341	P1	2	87-008	P1	2
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49-816	G2	3	49-997	A2	5	52-091	F2	3	52-304	I1	3	66-379	P1	2	87-041	P1	2
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49-838	Q1	2	50-305	M2	2	52-113	J3	3	52-327	F1	3	70-407	A1	5	87-353	P1	2
49-839	Q1	2	50-308	O1	2	52-121	E1	3	52-328	M1	3	70-408	A1	5	87-359	P1	2
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49-853	N2	4	50-641	D1	1	52-149	J1	3	52-342	M1	3	70-428	A1	5	96-629	P1	2
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49-855	N2	4	50-801	F3	2	52-151	J1	3	52-344	M1	3	70-441	A1	5	96-634	P1	2
49-856	N2	4	50-810	G4	3	52-152	J1	3	52-345	M1	3	70-442	A1	5	96-646	P1	2
49-857	N2	4	50-891	O1	2	52-153	J1	3	52-357	N1	3	70-443	A1	5	96-651	P1	2
49-858	N2	4	51-004	O1	1	52-154	N1	3	52-358	N1	3	70-444	A1	5	96-659	P1	2
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49-861	N2	4	51-009	O1	1	52-157	N1	3	52-365	K2	3	70-448	A1	5	96-725	P1	2
49-862	N2	4	51-010	O1	1	52-159	N1	3	52-373	A2	5	70-450	A1	5	96-730	P1	2
49-863	N2	4	51-115	Q1	1	52-160	N1	3	52-374	K2	3	70-451	A1	5	96-744	P1	2
49-864	N2	4	51-330	Q1	2	52-161	N1	3	52-375	K2	3	70-452	A1	5	96-749	P1	2
49-885	J1																

Rockwell Delta Industrial Machines safety designed with you in mind



Play it safe!

Rockwell Delta Industrial Machines are built to the highest quality standards, and they are scientifically designed for maximum operator safety. Take advantage of their built-in protective features by observing the following safety rules:

- 1.** Read the instruction manual thoroughly before operating the power tool.
- 2.** If you are not familiar with the operation of the tool, obtain advice from your supervisor, instructor, or other qualified operator.
- 3.** Remove tie, rings, watch and other jewelry and roll up sleeves. *Do not wear loose clothing.*

- 4.** Always wear safety glasses or a face shield.
- 5.** Keep safety guards in place and use them at all times.
- 6.** Be sure the shop has adequate ventilation and lighting, especially in the area of the cutting tool on the machine.
- 7.** Always make sure the power tool is properly grounded.
- 8.** Always make sure the cutting tool is sharp and correctly positioned.
- 9.** Always keep the work area clean. *Avoid cluttered areas.*
- 10.** Remove adjusting keys and wrenches before turning on the power.

- 11.** Always disconnect the tool from the power source when making repairs or adjustments.

- 12.** Never start or run an electric tool when there is any danger of fire or explosion due to the presence of inflammable or explosive materials.

We strongly urge that you carefully read the Operating Suggestions and Safety Instructions furnished with each machine.

Additional instructional manuals are available on request to replace lost or misplaced manuals.

Remember, safety begins with the manufacturer but ends with you, the user!

FIVE BIG REASONS FOR ROCKWELL DELTA INDUSTRIAL MACHINE SUPERIORITY

ROCKWELL DELTA INDUSTRIAL MACHINES

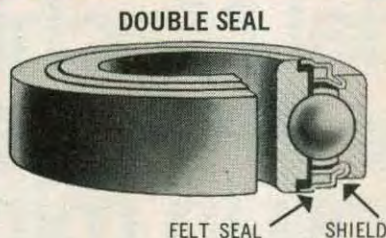
KNOWN FOR
THEIR FAMOUS
QUALITY FEATURES

PROOF BASED ON PERFORMANCE

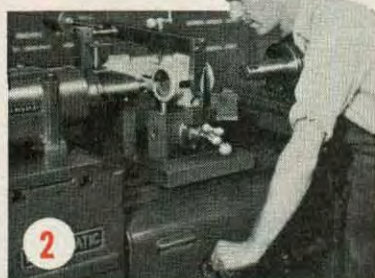
In factories—
in school workshops—
on the job with builders,
users report that
Rockwell-Built
Delta Industrial Machines
satisfy their most rigid
requirements for accuracy,
economy, versatility
and complete year-in and
year-out dependability.
Install them in your
operation and let
them establish performance
records for you.

NO OTHER INDUSTRIAL TOOLS OFFER SO MUCH

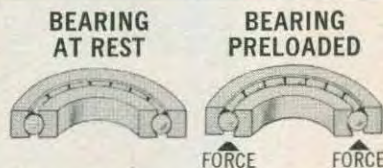
It's the famous
Rockwell Quality built into
each Delta Industrial
Machine that makes
the difference.
Hidden features, such as
lubricated-for-life
ball bearings, precision
bored bearing seats,
precision ground spindles,
and dynamically balanced
pulleys, guarantee that
when you buy Delta—
you buy the best!



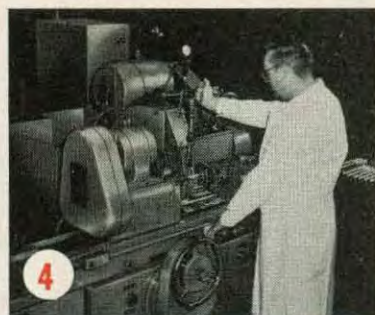
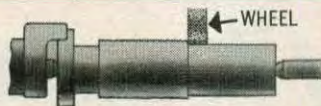
1 LUBRICATED-FOR-LIFE BALL BEARINGS. The bearings in Rockwell Delta Industrial Machines are lubricated-for-life and completely sealed to keep out harmful dust, dirt and grit. This greatly reduces maintenance costs and assures you of long, trouble-free service for your power tool.



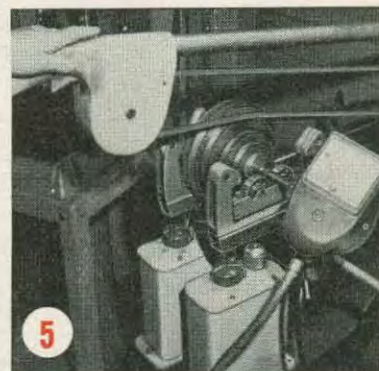
2 PRECISION BORED BEARING SEATS. Rockwell Delta bearing seats are precision or "Diamond" bored. Result: the seat is absolutely smooth. The bearing fits closely, is tightly held and cannot loosen. With the seat perfectly round, true to size and in correct position, you get accurate, smooth and dependable bearing operation.



3 PRELOADED BEARINGS. The preloading of bearings in Rockwell Delta Industrial Machines (see sketch at top) removes inherent "end play." By so doing, the original accuracy of the machine is maintained over a longer period when your usage puts excessive strain on bearing surfaces.

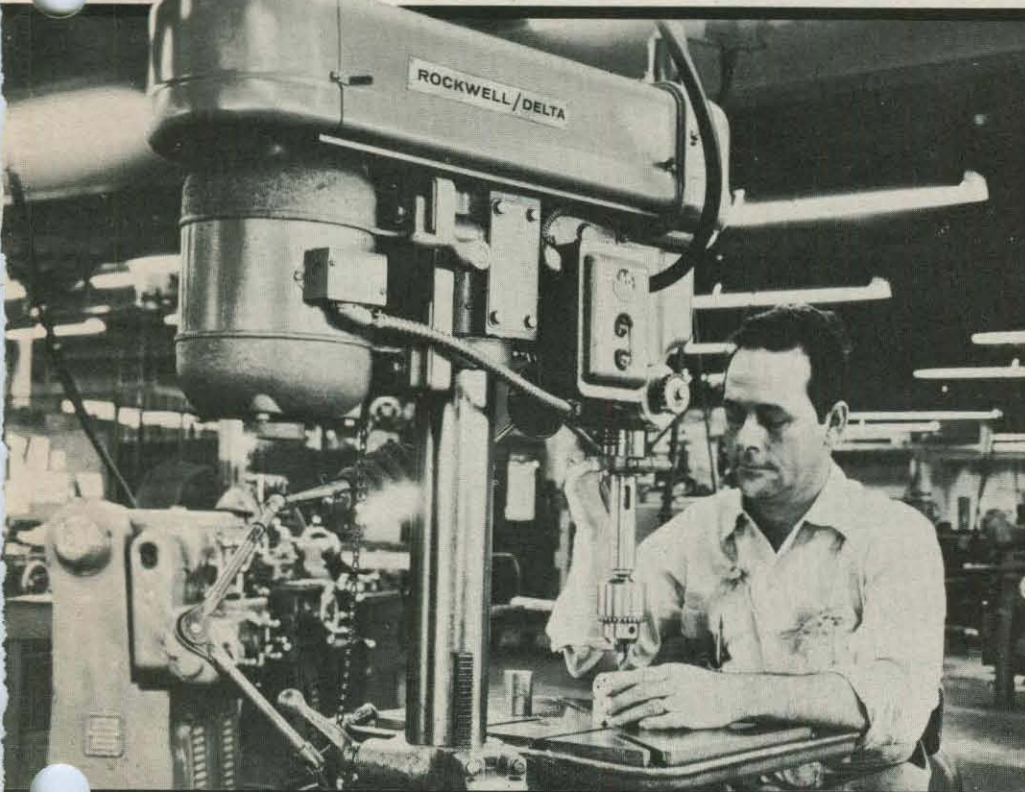


4 PRECISION GROUND SPINDLES, ARBORS and COLLARS. Rockwell precision grinds spindles, arbors and collars with an accurately controlled grinding wheel. Thus, exact sizes of parts are maintained and extremely close tolerances are held between the arbor and inner bearing race—your assurance of full, even contact between arbor and bearing at all times.



5 DYNAMICALLY BALANCED PULLEYS. A high-speed pulley not in perfect balance causes vibration which places a tremendous strain on the bearings. For this reason Rockwell Delta high-speed pulleys are dynamically balanced on a sensitive balancing machine. A small amount of metal is removed where any unbalanced weight is indicated. This helps insure smooth, accurate performance of your Rockwell Delta Industrial Machine.

Provides the precision accuracy demanded in the tool room.

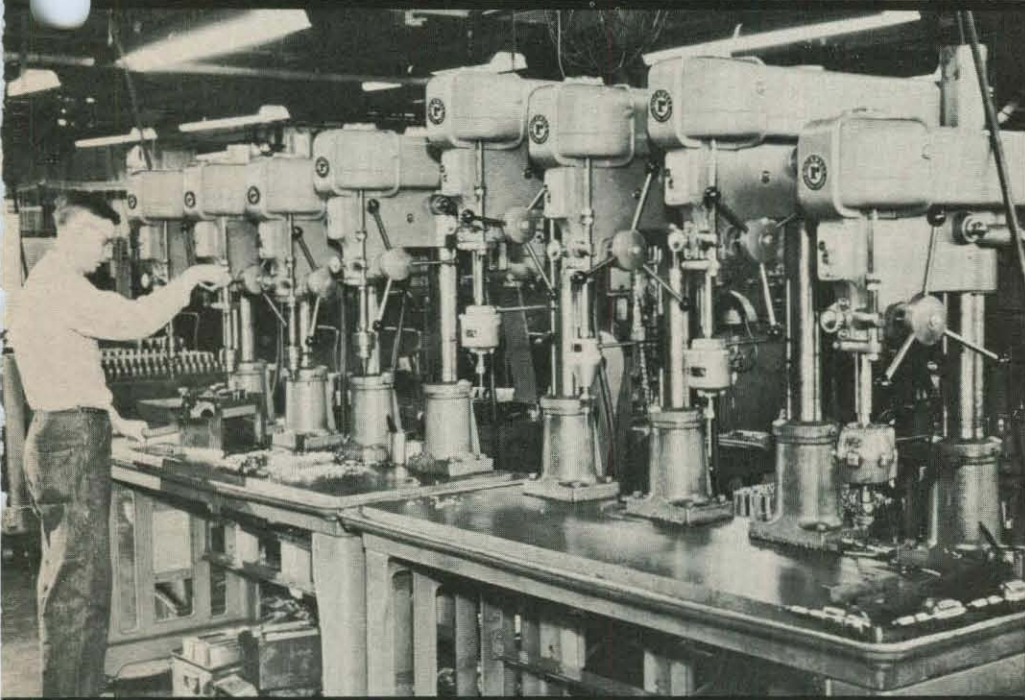


ROCKWELL DELTA 20" DRILL PRESSES

With Geared Spindle Pulley for Extra Slow Speeds . . . Standard Belt Drive for Conventional Speeds

No matter where you look, in the big shop . . . small shop . . . on the production line . . . or in the tool room, Rockwell Delta 20" Drill Presses continually satisfy the needs of all users. Why? Because they offer the **BIG CAPACITIES** . . . the **PRECISION PERFORMANCE** . . . and the **BUILT-IN QUALITY** that these users demand. And only Rockwell Delta 20's offer this *exclusive combination*:

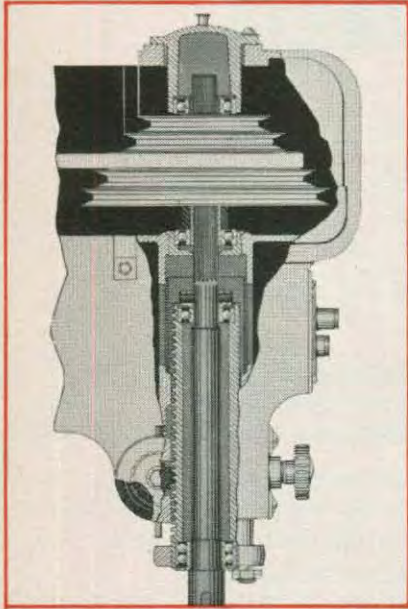
- **EXTRA BIG 6"** spindle travel.
- **WIDEST SELECTION** of speeds available—option of Standard Belt Drive or Geared Spindle Pulley using 1725 or 1140 RPM motors.
- **CHOICE** of feeds—Hand Feed or the modern, wide range Vari-Rate Power Feed that provides all the thrust needed for large drills, sensitivity for small drills, electric interlocking with automation devices, plus remote control.



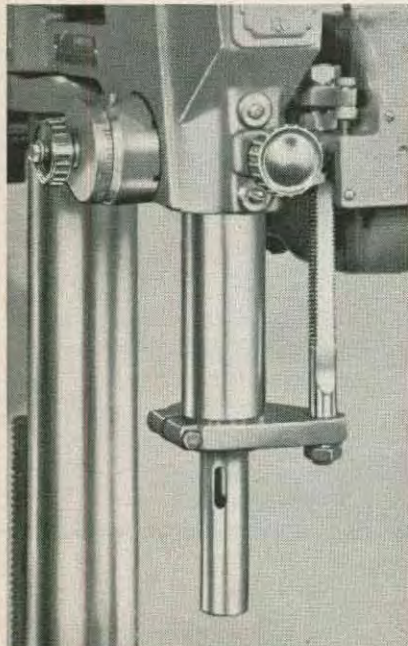
Offers the big capacities needed on the production line.

ROCKWELL DELTA 20" DRILL PRESSES

**DELTA QUALITY FEATURES
THAT MAKE THE
20" DRILL PRESS
ESPECIALLY SUITED FOR
PRODUCTION TOOLING**



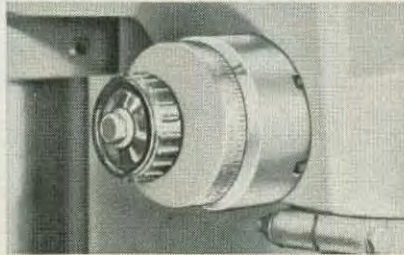
Heavy-Duty Spindle Construction. Ten-spline, manganese steel spindle is $3\frac{1}{2}$ " in diameter. Four-bearing spindle construction, including a double-row, pre-loaded, heavy-duty ball bearing close to the work load, eliminates spindle play and guarantees continued accuracy.



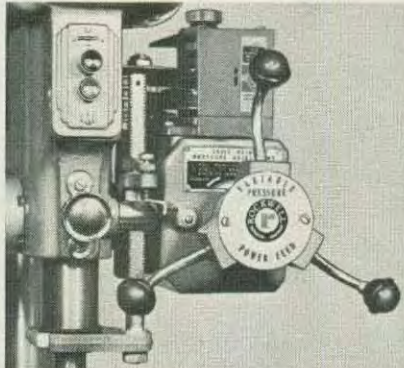
Big Spindle Travel. Spindle travel is a full 6"—ample capacity for such operations as drilling, counterboring and reaming of large work. Note exceptionally large $2\frac{3}{8}$ " diameter quill.



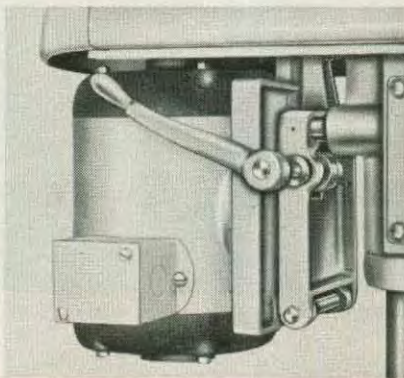
Specially Constructed V-Belt. Steel reinforced, notched V-belt, recommended for the toughest drives in industry, is standard equipment on all Delta 20" Drill Presses at no extra cost.



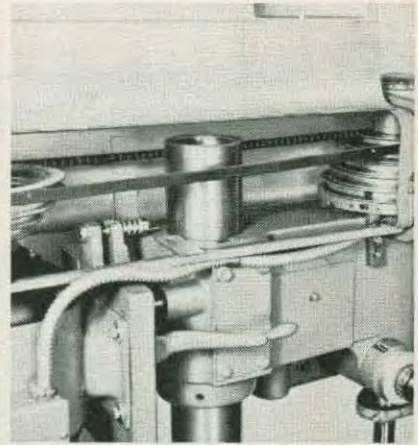
Easy-Read Depth Gage. Large depth gage, with magnified calibrations, facilitates correct setting and easy reading. Has zero start feature.



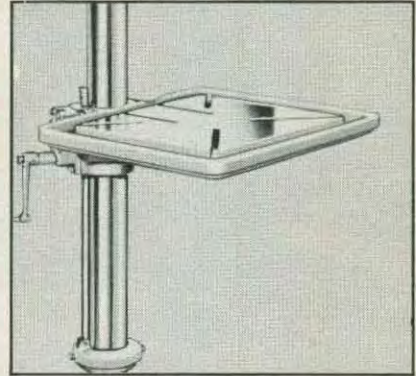
Up-Front Controls. Safety designed "on-off" switch (accessory), large quill lock knob, and easy-to-read depth stop and depth indicator gauges are all conveniently located "up-front" for easier, faster and safer operation.



Quick-Release Motor Mount. A cam-actuated motor mounting device permits easy belt changing with no possibility of damage to the belt. The cam-action also assures proper belt tension at all times for longer belt life.



Extra Slow Drilling Speeds. New planetary gear spindle pulley models provide extra-low range of gear drive speeds in addition to standard direct drive speeds for drilling stainless steels, bronzes and other hard-to-drill materials.



Big Production Table. Extra large table with $19\frac{1}{4}$ " x 22" work surface has diagonal and parallel blind T-slots to facilitate clamping of jigs and fixtures.

DELTA QUALITY EXTRAS

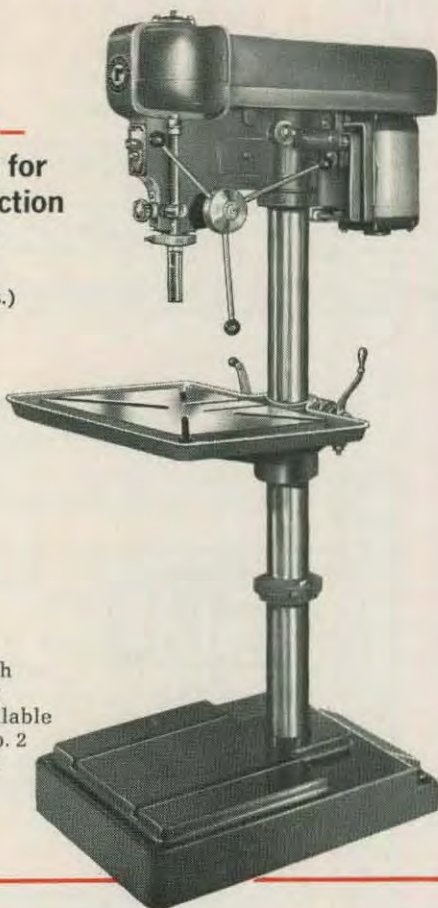
- Massive, one-piece head and precision ground, seamless steel column, with $\frac{1}{2}$ " thick wall, insure rigidity and accuracy during continuous operation.
- Large, $2\frac{3}{8}$ " diameter quill is supported by three precision bored lands in the head. Two adjusting screws may be taken up to compensate for wear after long use.
- Elevating mechanism furnished as standard equipment on all models.
- Pulley and spindle bearings as well as all moving parts of the quill and feed mechanism are lubricated from a single oil hole conveniently located above the spindle.
- Long columns provide extra big capacity for large work—26" from spindle nose to table on bench model—36" on floor model. Spindle nose to base on floor model—45".

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

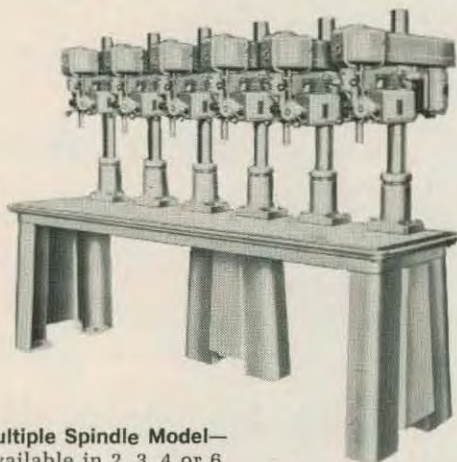
ROCKWELL DELTA 20" DRILL PRESSES

32 MODELS— A Drill Press for Every Production Tooling Job!

(See P. 4 for
additional models.)



Floor Model—With
production table
(tilting table available
as accessory), No. 2
M.T. spindle and
hand feed.



Multiple Spindle Model—
Available in 2, 3, 4 or 6
spindles with production table, standard or
geared spindle pulley, No. 2 or 3 M.T. spindle.
Can be ordered as a unit or as component parts
enabling you to make your own set-up with any
number of spindles.

All models furnished with choice of two types of feed—Hand Feed,
or the modern, wide range Vari-Rate Power Feed.

Rockwell Delta 20" Drill Presses give you machine tool capacity and ruggedness combined with power tool adaptability and versatility. They're designed to fill the need for flexible production tooling that can supplement, or often replace, heavier fixed machines costing four and five times as much.

Furthermore, Rockwell Delta 20's, especially when equipped with the modern Vari-Rate Power Feed and the *extra slow speed* Geared Spindle Pulley, are more suitable than a machine tool in many instances. Why? Because they offer the user these important advantages: low original investment . . . low maintenance cost . . . flexibility—can easily be converted into a special-purpose machine . . . versatility—can do almost every type of operation performed by a special-purpose machine . . . portability—light in weight for quick placement in the production line to speed up production or relieve the load on heavier, more costly machines . . . immediate delivery—no lengthy lead time required for tooling.

MACHINE DATA

Overall Dimensions:

Bench Type
Height54"; Width23"; Front to rear40"
Floor Type
Height74"; Width22"; Front to rear37"

Table Working Surface, Ground:

Tilting16 x 18"
Production
Overall19 1/4" x 22"
Inside of Coolant Trough15 x 18"
T-Slots (Six)1 7/8"

Base Working Surface:

Bench Model18 x 24"; Floor Model13 1/2 x 14 3/4"

Quill:

Stroke (Manual Feed)0 to 6"
Stroke (Power Feed)1/2 to 6"
Diameter2 3/8"

Capacities:

Dia. Hole in Cast Iron1"; In Steel3/4"

Spindle Speeds:

With Std. Spindle Pulley—All Models
W/1725 rpm motor500, 800, 1200, 1800, 2600 rpm
W/1140 rpm motor330, 520, 800, 1200, 1700 rpm
With Geared Spindle Pulley—Hand Feed Models
W/1725 rpm motor165, 265, 400, 500, 600, 800,
865, 1200, 1800, 2600 rpm
W/1140 rpm motor110, 175, 265, 330, 395, 530,
575, 790, 1200, 1700 rpm
*With Geared Spindle Pulley—Power Feed Models
W/1725 rpm motor165, 265, 400, 500, 600,
800, 1200, 1800 rpm
W/1140 rpm motor110, 175, 265, 330, 395,
530, 790, 1200 rpm

Power Feed Models:

Feeds:
Variable Rate Typefrom .002 to .020 ipr
Feed Pressure
Infinitely variable from 0 to maximum required

Column:

Wall thickness1/2"; Diameter3 3/4"

Motor Plate:

Accommodates NEMA Frame Motors 182 and 184

*Eight additional speeds may be obtained by using longer V-belt 49-109 (order separately). Range with 1725 rpm motor is 240 to 2100 rpm, and with 1140 rpm motor, 160 to 1390 rpm.

See Page 5 for ordering information.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 20" DRILL PRESSES

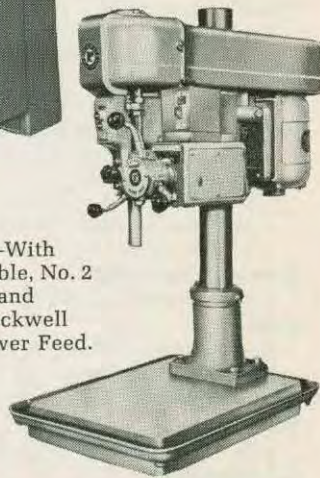
ADDITIONAL 20" DRILL PRESS MODELS

(See Page 3 for Other Models.)



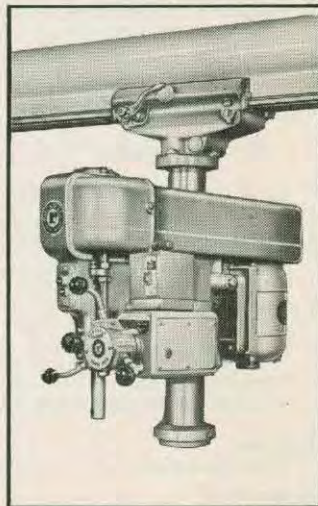
Floor Model—Hand feed with No. 2 M.T. spindle and extra large production table. Spacious 24½" x 35½" table working surface makes machine especially suited for handling large dies, jigs, fixtures and patterns. Increases efficiency while stepping up production. An excellent unit for the tool and die shop, machine shop and pattern shop.

Bench Model—With production table, No. 2 M.T. spindle and "up-front" Rockwell Vari-Rate Power Feed.



Drill Heads for Overhead Models and for Special Set-ups. Using the basic Drill Head Models, the No. 20-661 Raising Mechanism and the No. 20-623 Column and Ball Bearing Carriage Assembly, you can readily build a versatile overhead set-up. Mounted on a jib crane or overhead track, the unit is especially practical for drilling large or heavy work or where 360° rotation is desired.

Because of their adaptability and big capacity, all drill heads can be used effectively in special set-ups to solve radial, angular, horizontal and other particular drilling problems.



All models furnished with choice of two types of feed—Hand Feed, or the modern, wide range Vari-Rate Power Feed.

See opposite page for ordering information.

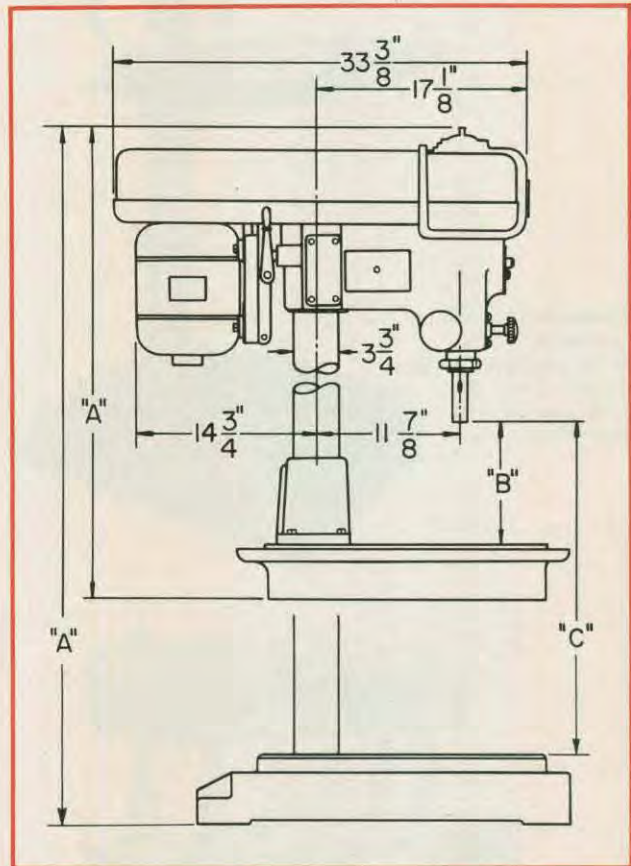
POWER FEED—FACTORY MOUNTED ON ROCKWELL DELTA 20" DRILL PRESSES

CATALOG NUMBER	TYPE OF POWER FEED	WT., LBS.
20-645	*†Variable Rate Type (.002 to .020 ipr)	54

*Feed pressure infinitely variable from 0 to maximum required.

†Above power feed supplied factory mounted only. Not supplied for field mounting. Minimum spacing of multiple spindle 20" power feed heads is 15".

NOTE: For Automation and Remote Control Kits for field mounting, and for complete description of Power Feeds, see accessory section.



DIMENSIONAL DATA

20" DRILL PRESS	NO. 2 MORSE TAPER MODELS			NO. 3 MORSE TAPER MODELS		
	"A" Overall Height	"B" Spindle to Table (max.)	"C" Spindle to Base (max.)	"A" Overall Height	"B" Spindle to Table (max.)	"C" Spindle to Base (max.)
Bench Type w/Production Table	55"	26½"	—	55"	26"	—
Floor Type w/Production Table	74"	36¼"	45¼"	74"	35¾"	44¾"
Floor Type w/Tilt Table	74"	35½"	45¼"	74"	34½"	44¾"

STANDARD EQUIPMENT ON ALL MODELS

No. 49-108 V-belt, No. 49-235 Motor Pulley (¾" bore), No. 20-661 Raising Mechanism and Belt Guard.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 20" DRILL PRESSES

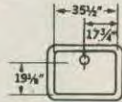
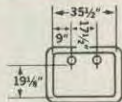
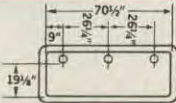
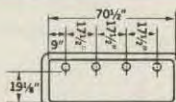
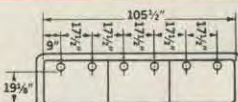
CATALOG LISTING

SINGLE SPINDLE MODELS (Less Motor and Control—See Below)

TYPE	HAND FEED							
	NO. 2 MORSE TAPER				NO. 3 MORSE TAPER			
	STANDARD SPINDLE PULLEY		GEARED SPINDLE PULLEY		STANDARD SPINDLE PULLEY		GEARED SPINDLE PULLEY	
Bench Model (with production table—24" x 18" work surface)	70-401	419 lbs.	70-441	428 lbs.	70-411	419 lbs.	70-451	428 lbs.
Floor Model (with production table—19¼" x 22" work surface)	•70-407	470 lbs.	•70-447	485 lbs.	•70-417	470 lbs.	•70-457	485 lbs.
Floor Model (with tilting table—16" x 18" work surface; tilts 90° r. & l.)	•70-408	470 lbs.	•70-448	480 lbs.	•70-418	470 lbs.	•70-458	480 lbs.
Heads Only (less No. 20-661 raising mechanism)	70-400	174 lbs.	70-440	180 lbs.	70-410	174 lbs.	70-450	180 lbs.

Production tables have 1⅞" coolant trough with two ¾" pipe taps at rear. • Includes Safety Collar for head.

SINGLE AND MULTIPLE SPINDLE PRODUCTION TABLE FLOOR MODELS (Less Motors and Controls—See Below)

NO. OF SPINDLES	HAND FEED			
	NO. 2 MORSE TAPER		NO. 3 MORSE TAPER	
	STANDARD SPINDLE PULLEY	GEARED SPINDLE PULLEY	STANDARD SPINDLE PULLEY	GEARED SPINDLE PULLEY
1 Spindle — One-Piece Table One ½" Pipe Tap at each rear corner 	70-425 833 lbs.	70-427 845 lbs.	70-426 833 lbs.	70-428 845 lbs.
2 Spindle — One-Piece Table One ½" Pipe Tap at each rear corner 	70-402 1100 lbs.	70-442 1115 lbs.	70-412 1100 lbs.	70-452 1115 lbs.
3 Spindle — One-Piece Table One ½" Pipe Tap at each rear corner 	70-403 1575 lbs.	70-443 1591 lbs.	70-413 1575 lbs.	70-453 1591 lbs.
4 Spindle — One-Piece Table One ½" Pipe Tap at each of 4 corners 	70-404 1808 lbs.	70-444 1832 lbs.	70-414 1808 lbs.	70-454 1832 lbs.
6 Spindle — Three-Piece Table One ¾" Pipe Tap in each section 	70-406 2672 lbs.	70-446 2720 lbs.	70-416 2672 lbs.	70-456 2720 lbs.

The 2, 3 and 4 spindle drill presses have one-piece tables. The 6 spindle drill press has a three-piece table. Tables on multiple spindle units have 1⅞" coolant trough. Table working surface is 32⅝" from the floor. Six

spindle units have three legs—all other multiple spindle units have two legs. Maximum distance spindle nose to table with No. 3 M.T.—26", with No. 2 M.T.—26½".

MOTORS AND CONTROLS (Factory Mounted and Wired)

(On multiple spindle units, designate head (1st, 2nd, etc.) on which each motor and control group is to be factory mounted.)

MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES AND MOTOR RPM	VOLTAGE	SHIPPING WT., LBS.	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, 1 Horsepower	Push Button Switch Only	Guarded Drip Proof	60—1725	115/230	61	49-444	
	Push Button and Overload Switches	Guarded Drip Proof	60—1725	115/230	65	49-675	
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60—1725	115/230	67	52-037	
	Push Button Switch Only	Guarded Drip Proof	60—1140	115/230	77	49-729	
	Push Button and Overload Switches	Guarded Drip Proof	60—1140	115/230	81	49-676	
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60—1140	115/230	82	52-038	
Three Phase, 1½ Horsepower	Push Button Switch Only	Guarded Drip Proof	60—1725	230/460	52	49-744	52-003
	Push Button and Overload Switches	Guarded Drip Proof	60—1725	230/460	56	49-745	52-012
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60—1725	230/460	58	49-746	52-013
	Push Button Switch and Magnetic Starter w/115V. Transformer	Guarded Drip Proof	60—1725	230/460	63	49-747	52-014
	Push Button Switch Only	Guarded Drip Proof	60—1140	230/460	66	49-748	52-015
	Push Button and Overload Switches	Guarded Drip Proof	60—1140	230/460	70	49-749	52-016
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60—1140	230/460	72	49-750	52-017
Push Button Switch and Magnetic Starter w/115V. Transformer	Guarded Drip Proof	60—1140	230/460	77	49-751	52-018	

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord and Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta 20" Drill Presses may be ordered unmounted. For listing,

see Sections P and Q. †No. 49-000 "JIC" Type Control Kit. Specify this Catalog Number, in addition to Three Phase Cat. No. 49-747 or 49-751, in order to obtain 20" Drill Press with "JIC" type electricals, factory mounted and wired.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 20" DRILL PRESSES

Components for Building Special-Purpose Machines

(Used with Rockwell Delta 20" Drill Press Heads)

No. 20-625 Column, steel, 3 $\frac{3}{4}$ " x 33", with $\frac{1}{2}$ " wall. 47 lbs.

No. 20-626 Column, steel, 3 $\frac{3}{4}$ " x 42", with $\frac{1}{2}$ " wall. 62 lbs.

No. 20-627 Column, steel, 3 $\frac{3}{4}$ " x 66", with $\frac{1}{2}$ " wall. 97 lbs.

No. 20-628 Column, steel, 3 $\frac{3}{4}$ " x 78", with $\frac{1}{2}$ " wall. 114 lbs.

No. 20-636 Booster Spindle Return Spring Kit. Includes clock spring with case, pinion shaft stub extension and instructions for field mounting on hand or power feed machines. Provides about 80 to 90 pounds of lift when used with the standard equipment spring. It is especially recommended when multiple spindle heads, tapping heads or other heavy tooling is mounted on quill or spindle of machine. 2 lbs.

No. 20-624 Flange, with screws, for mounting column on table (not for single spindle floor models). 44 lbs.

No. 20-623 Ball Bearing Carriage with 33" column for Overhead Drill Press. 126 lbs.

No. 20-661 Raising Mechanism for head or table of 20" Drill Press. Includes ball bearing thrust collar, rack, gear assembly and crank. 19 lbs.

No. 20-660 Tilting Table, ground work surface 16" front to back by 18" left to right, slotted, with column bracket and tilt angle scale. Tilts 90° left and right and has index pin for level position. Left side has 4 x 16" ground, vertical work clamping surface. Without 20-661 Raising Mechanism. For single spindle floor model drill presses. 97 lbs.

No. 20-650 Production Table, 15" x 18" ground work surface (including coolant trough, 19 $\frac{1}{4}$ " x 22"), with 4 diagonal and 2 parallel blind T slots for $\frac{1}{2}$ " bolts. Without 20-661 Raising Mechanism. For single spindle floor model drill presses. 112 lbs.

No. 20-651 Production Table, ground work surface 24" front to back by 18" wide, for single spindle bench model. Does not fit 50-399 Legs. 136 lbs.

No. 20-655 Production Table, one piece, for single spindle set up. Drilled and tapped for one column mounting flange, centered. Ground work surface 24 $\frac{1}{2}$ " x 35 $\frac{1}{2}$ ". Fits 50-399 legs. 388 lbs.

No. 20-652 Production Table, one-piece, for two spindle setup. Drilled and tapped for column mounting flanges on 17 $\frac{1}{2}$ " centers. Ground work surface 24 $\frac{1}{2}$ " x 35 $\frac{1}{2}$ ". Fits 50-399 Legs. 388 lbs.

No. 20-653 Production Table, one-piece, for three spindle setup. Drilled and tapped for column mounting flanges on 26 $\frac{1}{4}$ " centers. Machined work surface 24 $\frac{1}{2}$ " x 70 $\frac{1}{2}$ ". Fits 50-399 Legs. 650 lbs.

No. 20-654 Production Table, one-piece, for four spindle setup. Drilled and tapped for column mounting flanges on 17 $\frac{1}{2}$ " centers. Machined work surface 24 $\frac{1}{2}$ " x 70 $\frac{1}{2}$ ". Fits 50-399 Legs. 650 lbs.

No. 20-657 Production Table, right end section, drilled and tapped for two columns on 17 $\frac{1}{2}$ " centers, 25 x 35 $\frac{1}{4}$ " ground work surface. 392 lbs.

No. 20-658 Production Table, left end section, drilled and tapped for two columns on 17 $\frac{1}{2}$ " centers, 25 x 35 $\frac{1}{4}$ " ground work surface. 392 lbs.

No. 20-659 Production Table, center section, drilled and tapped for two columns on 17 $\frac{1}{2}$ " centers, 25 x 35" ground work surface. 382 lbs.

No. 50-399 Legs, steel, one pair 27 $\frac{1}{2}$ " high. For mounting production tables 20-652, 20-653, 20-654 and 20-656. 100 lbs.

No. 50-506 Leg, steel, 27 $\frac{1}{2}$ " high. For mounting production tables. Cannot be used with table 20-651. 50 lbs.

No. 50-400 Riser Blocks, cast iron, one pair, 2" high with studs, nuts and lock washers for mounting under Legs 50-399 and 50-506. One pair required for each single leg to raise machine 2". Two blocks can be stacked to raise machine 4". 8 lbs.



Refer to Page 6, Section A3 for important ordering data on tables and minimum center distance for columns. For Coolant Equipment, see Section D1.

Data sheets with dimensions are available to aid in special machine design.

UNIQUE ROCKWELL POWER FEED

(For Catalog Listing, See Page 4)

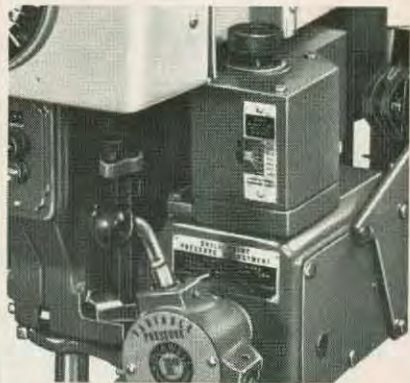
Only the Rockwell Power Feed offers "up-front" control combined with one-hand operation—never before available on a standard 20" drill press! And the Rockwell Variable-Rate Power Feed provides these important benefits:

Saves on Labor Costs—faster and easier to operate, it is especially valuable on set-ups where the operator can do other jobs during the power feed cycle.

Improves Quality—correctly engineered feeds and speeds are maintained to produce holes that are round, true to size and depth, with a high quality finish.

Increases Production—mechanical feed maintains established production rate, is not subject to slow-downs due to operator fatigue.

Equipped with the unique Rockwell Mechanical Power Feed, Delta 20's not only are ideal for conventional drill press operations, but also are perfectly suited for both small hole drilling and for drilling large holes up to the maximum capacity of the machine.



Rockwell Variable-Rate Mechanical Power Feed

Here's what the Rockwell Variable-Rate Mechanical Power Feed gives you:

- Offers widest selection of drilling feeds—10 to 1 ratio.
- Permits infinite choice of feeds within the range—.002 to .020 ipr.
- Facilitates feed changes—operator selects desired feed rate while the machine is running.
- Provides "up-front" control combined with one-hand operation.
- Includes adjustable clutch with infinite or "job-tailored" drill point pressure.
- Incorporates provision for remote control or electronic interlocking with automation devices.

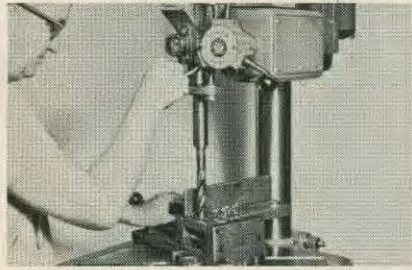
FEATURES THAT PROVE THE SUPERIORITY OF THE ROCKWELL POWER FEED

"Up-Front" Control—Rockwell's unique concept in power feeds provides up-front control combined with one-hand operation. Fitting the mechanical control movements to the natural, easy motion of the operator's hand brings "flick-of-the-wrist" control with freedom from fatigue.

Flexibility of Feeds—A simple one-hand movement gives the user all these choices: (1) Accelerated manual rapid approach, then power feed by a simple

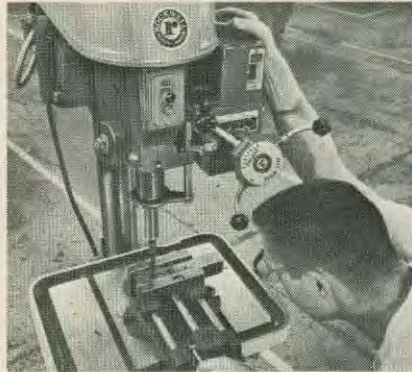
ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 20" DRILL PRESSES

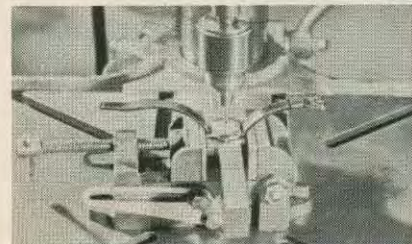
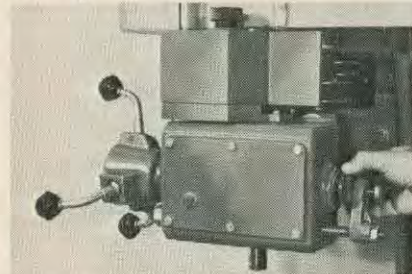


wrist movement (2) Skip drilling—rapid approach, feed, rapid approach, feed. (3) Straight power feed. (4) Straight manual feed.

All of the above choices are immediately available to the operator without any adjustment of the mechanism.

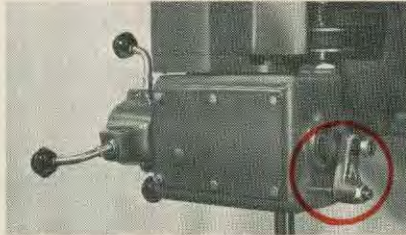


Unmatched Feed Range—Only the Rockwell Variable-Rate Power Feed provides a feed range of 10 to 1 (.002 to .020 ipr), almost double that of any other model available. Within the range, any feed may be selected as opposed to a choice of only 3 to 5 selections on conventional feed drill presses. This permits you to dial the exact feed required while the chip is forming.



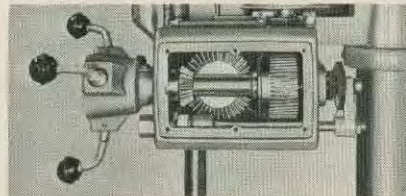
"Job-Tailored" Drill Point Pressure—With the Rockwell Vari-Rate Power Feed, the operator can turn a knurled hand wheel at the back and "tailor" the drill point maximum thrust to whatever the job requires (see top photo above). This means that he can power

feed on a production basis throughout a wide range of hole diameters. He can delicately handle small holes down in the $\frac{1}{16}$ " diameter range (proof—17 jewel Bulova watch crystal did not break in actual test shown above). Then, by a simple adjustment, he can deliver power and thrust for drilling holes up to the maximum capacity of the machine. Infinitely adjustable drill point pressure from 0 to maximum avoids drill breakage, protects all moving parts against overloading, yet, all the thrust ever needed is always available.



Built-In Automation and Remote Control Feature—Only Rockwell offers a mechanical power feed with provision for remote control or interlocking with automation devices such as rotary tables, clamps and work feeds.

Photo shows actuating plunger (at rear) which can be connected with solenoids, electrical control switches, mechanical or hydraulic devices to interlock feed mechanism with automation accessories. The same plunger, an extension of the clutch shaft, permits remote control which completely frees the operator from any manual effort.



Rugged Power Feed Construction—Photo illustrates the rugged, yet simple construction of the unique Rockwell Power Feed.

The double reduction mechanism, with two extra large bevel gears, permits the hand wheel to be ideally proportioned for quick, effortless operation.

INCREASE PRODUCTION BY ADDING THE AUTOMATION AND REMOTE CONTROL KIT TO YOUR ROCKWELL DELTA 20" POWER FEED DRILL PRESSES

This kit, when added to your Rockwell Delta 20" Drill Press, will speed up production and provide added operator convenience. Instructions for easy field mounting are included.

Rockwell Delta Automation and Remote Control Kit Offers These User Benefits:

- It's ideal for interlocking with such automation devices as rotary tables, clamps and work feeds.
- Can be remotely actuated from any control station, enabling operator to perform other functions.
- Power Feed starts instantly when switch is closed.
- Unit can be operated at a frequency of up to ten operations per minute.
- Power Feed may be actuated or disengaged using hand control, if desired, without disconnecting remote control solenoid.
- Use of foot switch enables operator to walk up to drill press with hands loaded, then step on switch to place unit in operation.

No. 49-436 Automation and Remote Control Kit for Rockwell Delta 20" Power Feed Drill Presses. Includes 230 volt, 60 cycle, single phase solenoid; mounting bracket; lever arm with shaft and instructions for field mounting. 17 lbs.

No. 49-437 Automation and Remote Control Kit for Rockwell Delta 20" Power Feed Drill Presses. Same as 49-436, except 460 volt. 17 lbs.



Shown is the Automation and Remote Control Kit with foot switch mounted on a Delta 17" Variable Speed Power Feed Drill Press.



No. 49-436

Photograph illustrates the simplicity of the Rockwell Delta Automation and Remote Control Kit which consists of a solenoid, mounting bracket and lever arm with shaft.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 20" DRILL PRESSES

**CONVERT YOUR PRESENT
ROCKWELL DELTA 20"
HAND OR POWER FEED
DRILL PRESSES FOR
EXTRA SLOW DRILLING
SPEEDS WITH THESE
NEW PLANETARY GEAR
SPINDLE PULLEYS**



Hand Feed 20" Head Shown with
Five-Step Geared Spindle Pulley

NOW! Rockwell Delta 20" Drill Presses are available with planetary gear spindle pulleys that provide a 3 to 1 reduction ratio. By reducing the spindle speed and multiplying the torque, the capacity of the Delta 20" Hand or Power Feed Drill Press is increased. You can drill and tap larger holes and handle operations like reaming, spotfacing and counter-boring.

Hand feed models have ten spindle speeds—five in direct drive and five in gear drive. With a 1725 rpm motor, the spindle speed range is from 165 to 2600 rpm, and with an 1140 rpm motor, from 110 to 1700 rpm.

Power feed models are equipped with a 4-step geared spindle pulley and conventional 5-step motor pulley. With the 49-108 V-belt which is standard equipment, eight spindle speeds (four in direct and four in gear drive), ranging from 165 rpm to 1800 rpm with a 1725 rpm motor, are obtained. With an 1140 rpm motor, the eight speeds range from 110 rpm to 1200 rpm.

Additional speeds can be obtained on power feed models by using the longer V-belt 49-109 (order separately if desired) and different steps on the motor pulley. This provides eight additional speeds, up to 2100 rpm in direct drive when using a 1725 rpm motor.

No. 20-635 Five-step Planetary Gear Spindle Pulley for 20" Hand Feed Drill Presses. Used instead of the standard equipment spindle pulley, this accessory provides ten spindle speeds. 15 lbs.

No. 20-634 Four-step Planetary Gear Spindle Pulley for 20" Power Feed Drill Presses. Used instead of the standard equipment spindle pulley, this accessory provides eight spindle speeds with the original equipment V-belt, plus eight additional speeds with the longer

V-belt 49-109 (order separately if desired). 15 lbs.

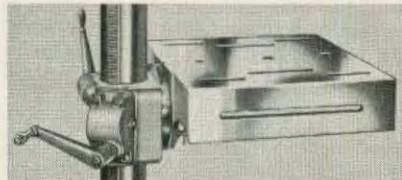
No. 49-109 Spindle V-belt for use with 20-634 Spindle Pulley. Longer in length than Standard Belt 49-108, it is used to obtain higher spindle speeds. Steel reinforced type, 64 1/8" OC. 3/4 lb.

NOTE: For Catalog Listing of 20" Geared Pulley Drill Presses, see Page 5.

**DELTA QUALITY
ACCESSORIES THAT MAKE
THE 20" DRILL PRESSES
EVEN MORE VALUABLE**

No. 46-968 (old 968) Drill Chuck—3-jaw type, 0 to 1/2" capacity, with No. 2 M.T. shank. Includes chuck key. 2 1/2 lbs.

No. 17-820 Drill Chuck—3-jaw type, 0-1/2" capacity, with No. 3 M.T. shank. Includes chuck key. Use with straight shank drills in a drill press with No. 3 M.T. spindle. 3 lbs.



No. 20-660 Tilting Table—Table top and one side are finished to plane surfaces at right angles to one another. Tilts 90°, right and left. Ground work surface 16" front to back by 18" left to right, slotted, with tilt angle scale. Without 20-661 Raising Mechanism. For single spindle floor model drill press. 97 lbs.

No. 20-650 Production Table—15 x 18" ground work surface (including coolant trough, 19 1/4 x 22"). With 4 diagonal and 2 parallel blind T-slots for 1/2" bolts. Without 20-661 Raising Mechanism. For single spindle floor model drill presses. 112 lbs.

No. 20-661 Raising Mechanism—For head or table of 20" Drill Press. Fits Tables 20-660 and 20-650. Includes ball bearing thrust collar, rack, gear assembly and crank. 19 lbs.

No. 20-636 Booster Spindle Return Spring Kit—Includes clock spring with case, pinion shaft stub extension and instructions for field mounting on hand or power feed machines. Provides about 80 pounds of lift when used with the standard equipment spring. It is especially recommended when multiple spindle heads, tapping heads or other heavy tooling is mounted on quill or spindle of machine. 2 lbs.

No. 20-420 Quill Assembly—Used to change any No. 3 M.T. spindle model to No. 2 M.T. spindle. Consists of quill with No. 2 M.T. spindle, assembled with collar, ball bearings and flinger collar. 6 lbs.

No. 20-430 Quill Assembly—Used to change any No. 2 M.T. spindle model

to No. 3 M.T. spindle. Consists of quill with No. 3 M.T. spindle, assembled with collar, ball bearings and flinger collar. 6 lbs.

No. 49-235 Motor Pulley—5-step. Specify 5/8, 3/4, 7/8 or 1" bore. 3 1/2 lbs.

No. 49-108 Belt—Standard (steel reinforced), 62 1 3/32" OC. 3/4 lb.

NOTE: For additional accessories, see Section A9; for Coolant Equipment, see Section D1.



ROCKWELL DELTA INDUSTRIAL DISTRIBUTORS

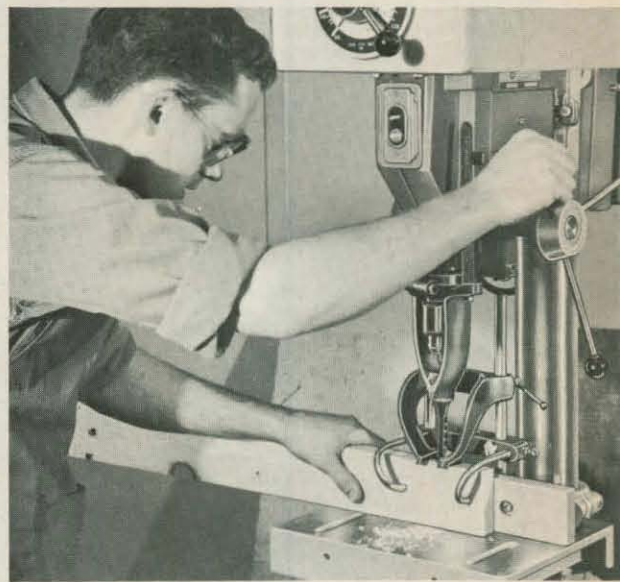
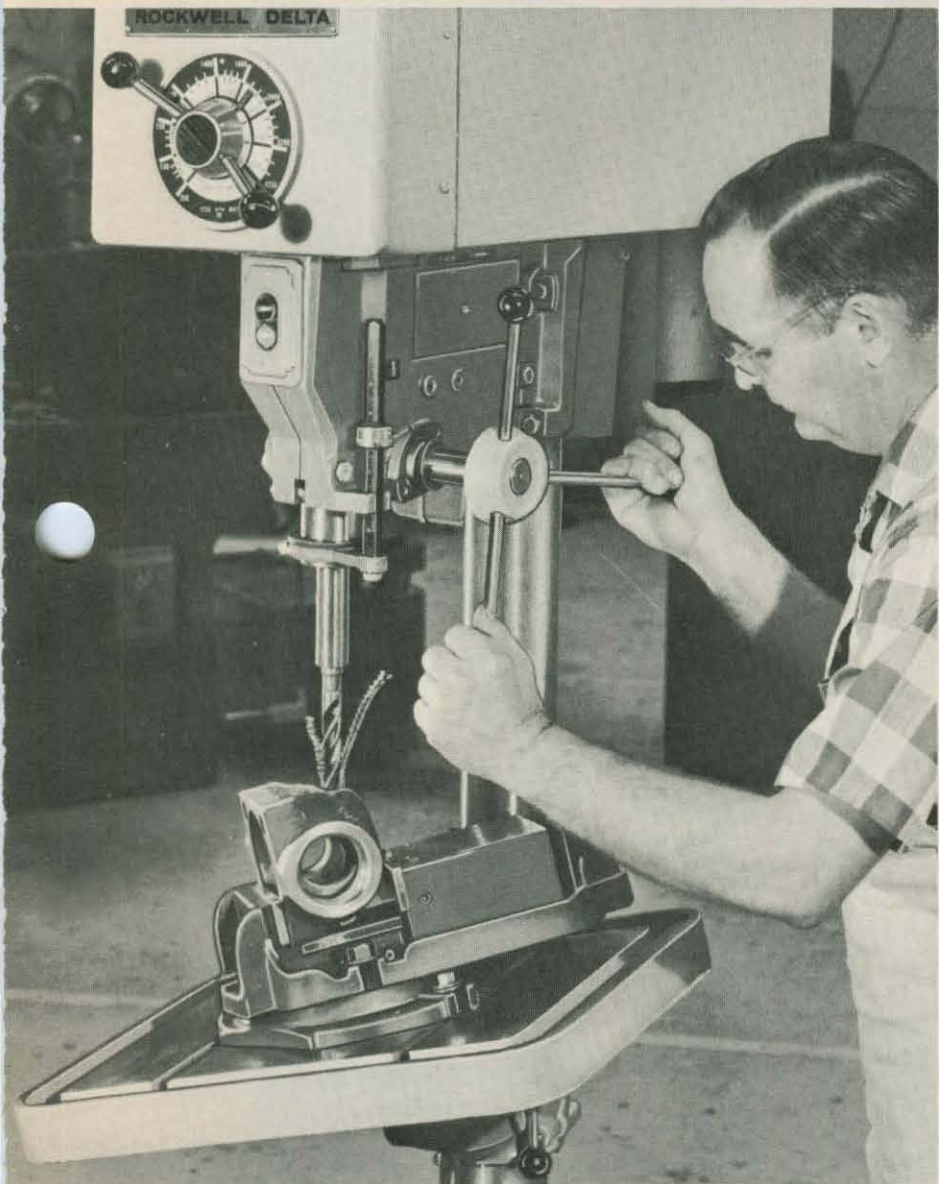
Your local Industrial Distributor, who makes Rockwell Delta Industrial Machines and Accessories conveniently available to you, also can assist you with expert application engineering. He is as close to you as your phone. He is always willing to help you by making prompt, emergency deliveries of hundreds of items which could prevent costly shut-downs and delays. Depend on him for all of your industrial requirements, just as Rockwell does at all of its plant locations.

ROCKWELL DELTA 17" DRILL PRESS LINES

Offer a combination of features that guarantee long service life, consistent precision performance and maximum operating economy:

■ **WIDEST** Speed Range—230 to 4250 RPM—on Variable Speed Models. ■ **UNIQUE** Double Spindle on all models. ■ **UNMATCHED** Six Interchangeable Spindle Adapters on key chuck models. ■ **SELF-LOCKING**, Positive Depth Stop on all models.

And with the world's only "Triple Variable" Drill Press you get: Infinitely variable speed (12-to-1 ratio) . . . variable feed rate (.002 to .020 ipr) . . . and variable drill point pressure (0 to maximum required).

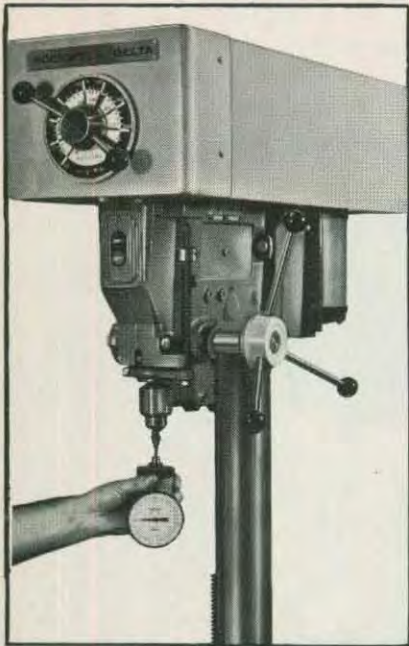


Let us "Performance-Prove" these profit builders for you today!

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

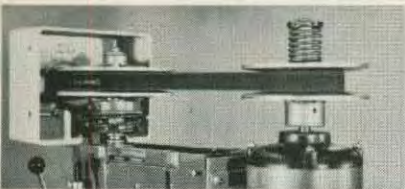
ROCKWELL DELTA 17" DRILL PRESSES

DELTA QUALITY FEATURES THAT PROVE THE SUPERIORITY OF DELTA 17" DRILL PRESSES



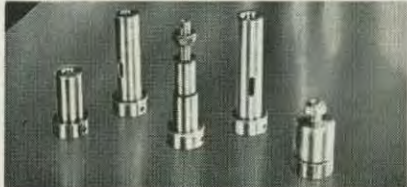
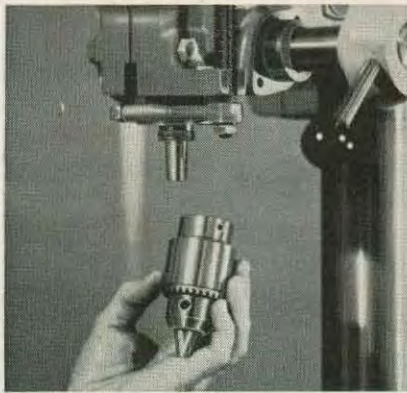
Widest, Test-Proven Speed Range . . . You can prove the tremendous 12-to-1 speed ratio of the Rockwell Delta 17" Variable Speed Drill Press by actual tachometer test.

Benefits: You get the exact speed you need for every kind of drillable material—350 to 4250 RPM with a 1725 RPM motor—230 to 2830 RPM with an 1140 RPM motor. Only Delta gives you a BONUS of extra speeds in both the high and low speed range.



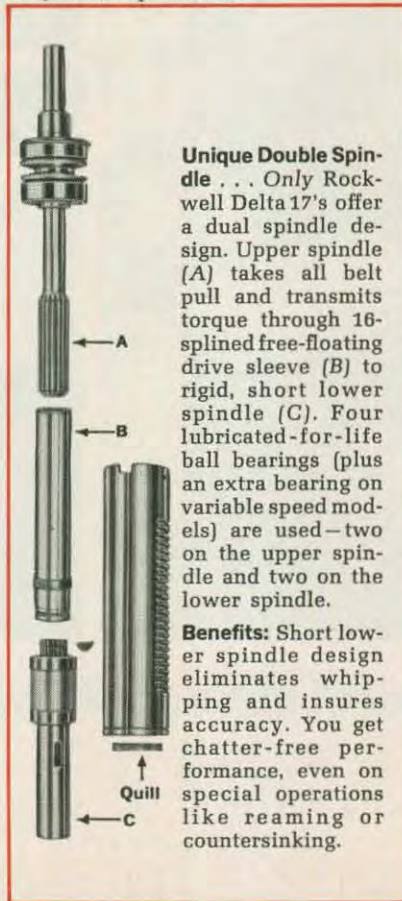
New, Improved Variable Speed Drive . . . With less than one complete turn of the large speed control pilot wheel, you can select any speed instantly while the machine is running. A self-locking cam, plus a "snubber" feature, holds speed settings constant under all load conditions. Proper belt tension is automatically maintained for full power transmission.

Benefits: Industry's widest speed range permits drilling all materials at the correct speed. Speed changes are made while the machine is running to save the operator's time. Control of speed is extra safe because there is no need to manipulate the belt or pulleys by hand.



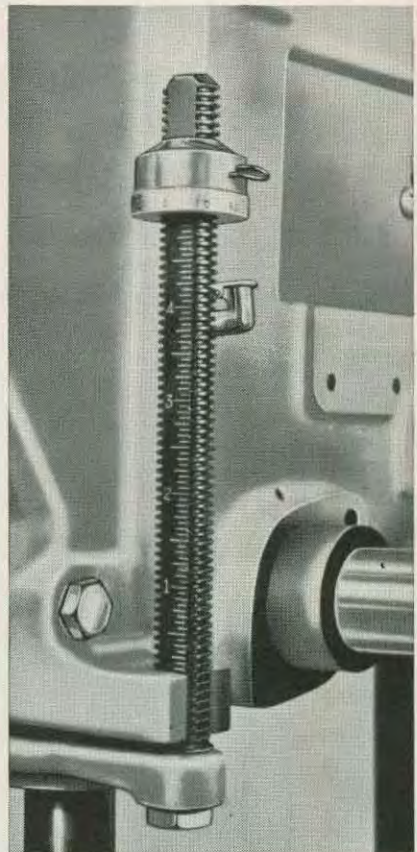
Unmatched Versatility . . . Six interchangeable spindle adapters make Rockwell Delta Key Chuck Models unsurpassed in their ability to do many different jobs.

Benefit: These spindle adapters adapt the 17" Drill Press in seconds for operations varying from drilling to wood planing or routing, including counter-boring, reaming, spot facing, sanding and mortising, as well as buffing and many other operations.



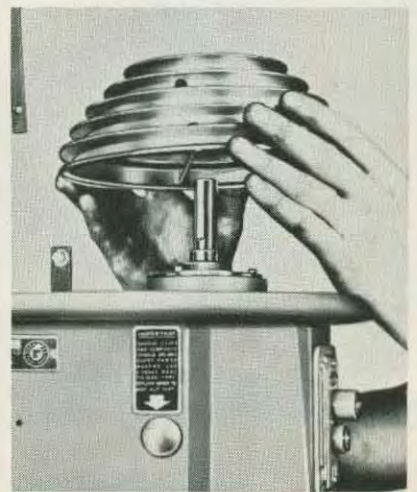
Unique Double Spindle . . . Only Rockwell Delta 17's offer a dual spindle design. Upper spindle (A) takes all belt pull and transmits torque through 16-splined free-floating drive sleeve (B) to rigid, short lower spindle (C). Four lubricated-for-life ball bearings (plus an extra bearing on variable speed models) are used—two on the upper spindle and two on the lower spindle.

Benefits: Short lower spindle design eliminates whipping and insures accuracy. You get chatter-free performance, even on special operations like reaming or countersinking.



"Self-Locking" Depth Stop . . . Unlike competitive depth stops, Delta's self-locking design guarantees that it will never change its setting.

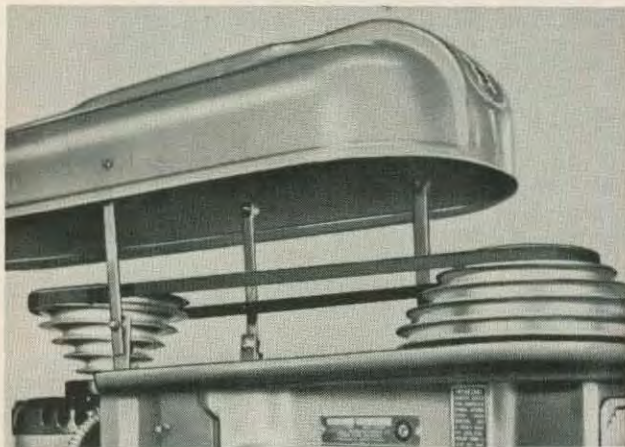
Benefits: Positive setting eliminates ruined work pieces . . . permits fast set-ups for absolute depth control. Sleeve is calibrated to show changes down to .002".



Quick Conversion Pulleys . . . The dynamically balanced pulleys on Rockwell Delta 17" Step Pulley Drill Presses may be changed quickly by simply loosening one set screw.

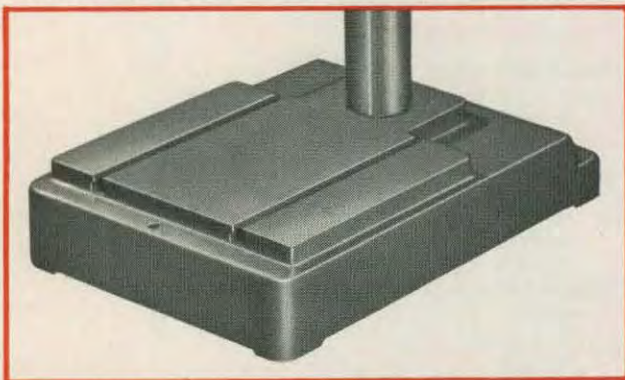
Benefit: You convert quickly from high to slow speed model or vice versa to keep production moving.

ROCKWELL DELTA 17" DRILL PRESSES



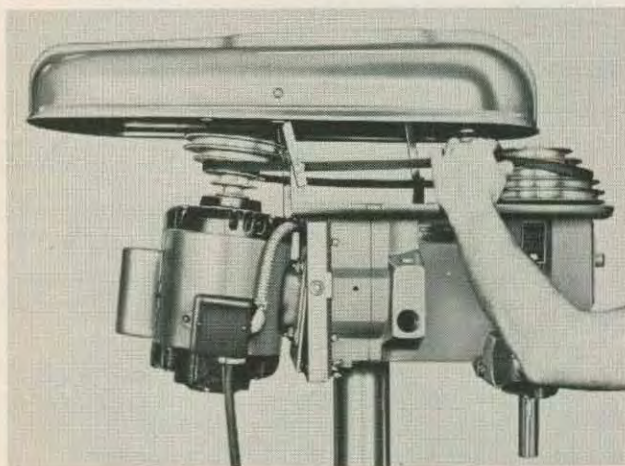
Interference-Free Guard . . . All steel guard swings up high and back, while three specially designed supports and a stop, hold guard in desired "up position."

Benefits: With all interference practically eliminated, operator makes belt and speed changes quickly. Built-in clips automatically lock guard in place when closed.



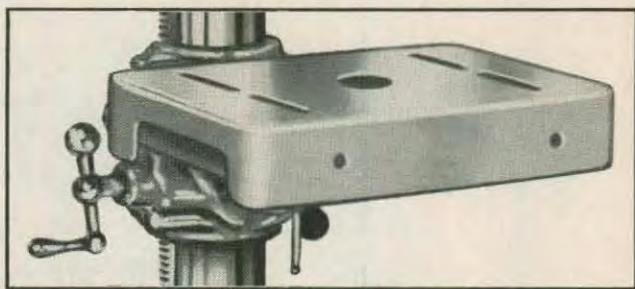
Heavy Duty Base . . . Extra large 17 $\frac{3}{4}$ x 25 $\frac{1}{2}$ " floor base has spacious 13 $\frac{3}{4}$ x 16 $\frac{1}{10}$ " work surface. Two full length T-slots permit quick insertion of T-bolts from either front or rear.

Benefits: Massive, spacious base provides stability for machine, plus rigid mounting for column, guaranteeing greater accuracy at the spindle. Blind T-slots speed up clamping of jigs and fixtures.



Perfected Motor Mount . . . Specially designed, pivot type motor mount on Delta 17" Step Pulley Drill Presses assures longer belt life because belt tension is fully released before changing from one pulley speed to another.

Benefit: Proper running tension on belt is maintained at all times, preventing undue wear on bearings.



Modern Table Design . . . Slots and side ledges make clamping of work easy. Machined front apron has mounting holes. Ground index pin accurately locates table at the level position, and at 90° left tilt or 90° right tilt positions.

Benefit: Quick, accurate clamping of work speeds up production and eliminates work spoilage.



The Only "Triple Variable" Drill Press . . . Only Rockwell Delta 17" Variable Speed Drill Presses with Vari-Rate Power Feed offer you this 3-in-1 combination: ① Variable Speed—230 to 4250 RPM ② Variable Feed—.002 to .020 ipr ③ Variable Drill Point Pressure—0 to maximum.

Benefits: You can select the *exact drilling speed* you need for every material, hard or soft. You can dial the *exact feed* required, while the chip is forming. You can dial the *exact drill point pressure* you desire—extra thrust for large drills, delicate pressure for tiny drills.

PLUS THESE EXTRAS

- Quill is rigidly supported by 3 precision-bored lands in the head, providing extra smooth travel.
- Rubber cushion ring absorbs shock between head and quill collar, or mortising chisel holder, while garter spring holds these parts on quill with light clamping pressure. This avoids quill distortion and prolongs bearing life.
- Handy, self-closing oil cup permits single-point lubrication of quill surface and pinion shaft.
- All heads are machined, ready for mounting Rack and Pinion Type Raising Mechanism.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

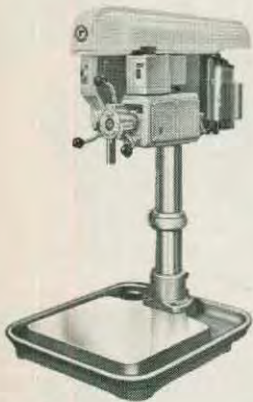
ROCKWELL DELTA 17" DRILL PRESSES



5-Step Pulley Floor Model with tilting table and key chuck spindle. Available with production table and No. 2 M.T. spindle.



Variable Speed Floor Model with production table, No. 2 M.T. spindle and Vari-Rate Power Feed. Available with tilting table and key chuck spindle.



5-Step Pulley Bench Model with production table, No. 2 M.T. spindle and Vari-Rate Power Feed. Available with key chuck spindle and Five-Rate Power Feed.



Variable Speed Multiple Spindle Model—Available in 2, 3, 4, 5 or 6 spindles with 1/2" key chuck or No. 2 M.T. spindle, hand or power feed, on both Step Pulley and Variable Speed Models. Can be ordered as cataloged, or custom assembled (either at the factory or in your shop) using any combination of Step Pulley or Variable Speed Heads with any number of spindles from one to a drill press a block long if desired.



Floor Model—Hand feed with No. 2 M.T. spindle and extra large production table. Spacious 23 3/8" x 36" table working surface makes machine especially suited for handling large dies, jigs, fixtures and patterns. Increases efficiency while stepping up production. An excellent unit for the tool and die shop, machine shop and pattern shop.

In the tool room, experimental department, machine or model shop, and in school or cabinet shops, Rockwell Delta 17" Drill Presses will meet your most demanding requirements.

They are the finest machines ever offered in their class. **Here's why:** Only the Rockwell Delta Variable Speed 17 provides a 12-to-one speed ratio, enabling you to do superior work with almost any material. Only Rockwell Delta 17's make available a Unique Double Spindle eliminating spindle whip and providing greater accuracy. Only Rockwell Delta makes six interchangeable spindle adapters available to make Delta 17's unsurpassed in their ability to do many different jobs. Only Rockwell Delta offers a "Self-Locking" Depth Stop that never changes its setting.

POWER FEED—FACTORY MOUNTED ON ROCKWELL DELTA 17" DRILL PRESSES

CATALOG NUMBER	TYPE OF POWER FEED	WT., LBS.
17-819	*†Variable Rate Type (.002 to .020 ipr)	56

*Feed pressure infinitely variable from 0 to maximum required.

†Above power feed supplied factory mounted only. Not supplied for field mounting. Minimum spacing of multiple spindle 17" power feed heads is 18".

NOTE: For Automation and Remote Control Kits for field mounting, and for complete description of Power Feed, see accessory section.

MACHINE DATA

Overall Dimensions:

Bench Type:

Height (Step Pulley)49 3/8"; (VS).....51 1/8"
 Width (Step Pulley)23 1/2"; (VS).....23 5/8"
 Front to Rear (Step Pulley) ..35 1 3/32"; (VS).....36 5/8"

Floor Type (with Production Table):

Height (Step Pulley)70"; (VS).....71 3/4"
 Width (Step Pulley)18 1/4"; (VS).....20 1/2"
 Front to Rear (Step Pulley) ..32 1 1/32"; (VS).....32 5/8"

Table Working Surface, Ground:

Standard11 x 14"

Production:

Overall16 x 20 1/2"
 Inside of Coolant Trough12 1/2 x 17"
 T-Slots (Two on 9" Centers).....9/16"

Base Working Surface:

Bench.....16 x 18" Floor.....13 3/4 x 16 3/16"

Quill:

Stroke (Manual Feed) .. 0 to 5" (Power Feed) .. 1/2 to 5"
 Diameter2 1/4"

Capacities:

Key Chuck0 to 1/2"
 Dia. Hole in Cast Iron 7/8" In Steel.....1 1/16"

Spindle Speeds:

Step Pulley Models:

With 1725 RPM Motor:

High Speed Model . . .700, 1150, 1750, 2750 and 4250 RPM
 Slo Speed Model385, 600, 935, 1450 and 2240 RPM

With 1140 RPM Motor:

High Speed Model . . .460, 760, 1140, 1815 and 2800 RPM
 Slo Speed Model255, 400, 615, 960 and 1475 RPM

Variable Speed Models:

With 1725 RPM Motor350 to 4250 RPM
 With 1140 RPM Motor230 to 2830 RPM

Power Feed Models:

Feeds:

Variable Rate Typefrom .002 to .020 ipr
 Feed Pressure Infinitely variable from 0 to max. required
 Column: Diameter3 1/2"; Wall Thickness1 1/64"

Motor Plate: Accommodates NEMA 182 Frame Motors.

STANDARD EQUIPMENT

Table raising mechanism on single spindle floor models. Head raising mechanism on multiple spindle and bench models. Self-locking depth stop. Depth gage. Belt guard. All models include belt and motor pulley, 3/4" bore. Key chuck models include spanner wrench for spindle adapters.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 17" DRILL PRESSES

NOTE: When Power Feed is Desired, Order Catalog Number of Power Feed From Opposite Page.

SINGLE SPINDLE MODELS (Less Motor and Control—See Below)

TYPE	NO. 2 MORSE TAPER SLO SPEED	NO. 2 MORSE TAPER HIGH SPEED	1/2" KEY CHUCK SLO SPEED	1/2" KEY CHUCK HIGH SPEED	NO. 2 MORSE TAPER VARIABLE SPEED	1/2" KEY CHUCK VARIABLE SPEED
Standard Tilting Table Floor Models	• 17-605 300 lbs.	• 17-606 300 lbs.	• 17-607 300 lbs.	• 17-608 300 lbs.	• 17-227 330 lbs.	• 17-228 330 lbs.
Production Table Floor Models	• 17-610 312 lbs.	• 17-611 312 lbs.	• 17-612 312 lbs.	• 17-613 312 lbs.	• 17-229 348 lbs.	• 17-230 348 lbs.
Production Table Bench Models	17-630 335 lbs.	17-631 335 lbs.	17-632 335 lbs.	17-633 335 lbs.	17-231 366 lbs.	17-232 366 lbs.
Heads Only	17-600 99 lbs.	17-601 99 lbs.	17-602 99 lbs.	17-603 99 lbs.	17-225 127 lbs.	17-226 127 lbs.

*Includes Safety Collar for head. Table working surface—Standard 11 x 14", Production (floor model) 12 1/2 x 17" with one 3/4" pipe tap at rear, Production (bench model) 16 x 18" with two 3/4" pipe taps at rear. Std. table tilts 90° L and R. Production table for floor models tilts 17° L and R.

SINGLE AND MULTIPLE SPINDLE PRODUCTION TABLE FLOOR MODELS (Less Motors and Controls—See Below)

TYPE		NO. 2 MORSE TAPER SLO SPEED	NO. 2 MORSE TAPER HIGH SPEED	1/2" KEY CHUCK SLO SPEED	1/2" KEY CHUCK HIGH SPEED	NO. 2 MORSE TAPER VARIABLE SPEED	1/2" KEY CHUCK VARIABLE SPEED
1 Spindle— 3/4" Pipe Tap at Rear		17-614 615 lbs.	17-615 615 lbs.	17-616 615 lbs.	17-617 615 lbs.	17-243 645 lbs.	17-244 645 lbs.
2 Spindle — 3/4" Pipe Tap at Rear		17-640 780 lbs.	17-641 780 lbs.	17-642 780 lbs.	17-643 780 lbs.	17-233 836 lbs.	17-234 836 lbs.
3 Spindle — 3/4" Pipe Tap at Each End		17-650 1179 lbs.	17-651 1179 lbs.	17-652 1179 lbs.	17-653 1179 lbs.	17-235 1350 lbs.	17-236 1350 lbs.
4 Spindle — Two 3/4" Pipe Tap at Rear		17-660 1448 lbs.	17-661 1448 lbs.	17-662 1448 lbs.	17-663 1448 lbs.	17-237 1628 lbs.	17-238 1628 lbs.
5 Spindle — 3/4" Pipe Tap at Each End		17-680 1855 lbs.	17-681 1855 lbs.	17-682 1855 lbs.	17-683 1855 lbs.	17-239 2140 lbs.	17-240 2140 lbs.
6 Spindle — 3/4" Pipe Tap at Each End		17-690 2378 lbs.	17-691 2378 lbs.	17-692 2378 lbs.	17-693 2378 lbs.	17-241 2691 lbs.	17-242 2691 lbs.

Coolant equipment not included with machines. Order separately (see Section D1). Tables with three or more sections have three steel legs, other machines have two legs. Multiple spindle tables have 1 1/2" coolant

trough all around. Working surface is 32" from floor. Spindle to table maximum with No. 2 Morse Taper or Key Chuck (jaws closed)—25 3/4".

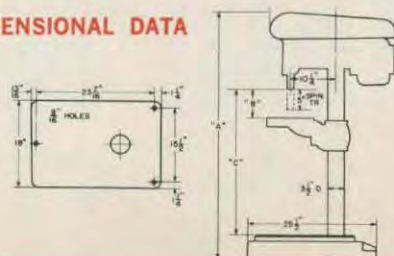
MOTORS/CONTROLS (Factory Mounted-Wired) (On multiple spindle units, designate head (1st, 2nd, etc.) on which each motor and control group is to be factory mounted.)

MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES AND MOTOR RPM	VOLTAGE	SHIP. WT., LBS.	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, 1 Horsepower	Push Button Switch Only	Guarded Drip Proof	60 - 1725	115/230	61	49-444	
	Push Button and Overload Switches	Guarded Drip Proof	60 - 1725	115/230	65	49-675	
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60 - 1725	115/230	67	49-778	
	Push Button Switch Only	Guarded Drip Proof	60 - 1140	115/230	77	49-729	
	Push Button and Overload Switches	Guarded Drip Proof	60 - 1140	115/230	81	49-676	
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60 - 1140	115/230	82	49-730	
Three Phase, 1 Horsepower	Push Button Switch Only	Guarded Drip Proof	60 - 1725	230/460	61	49-445	49-995
	Push Button and Overload Switches	Guarded Drip Proof	60 - 1725	230/460	50	49-737	49-996
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60 - 1725	230/460	57	49-738	49-997
	P. B. Switch and Mag. Starter w/115V. Trans.	Guarded Drip Proof	60 - 1725	230/460	57	49-739	49-998
	Push Button Switch Only	Guarded Drip Proof	60 - 1140	230/460	58	49-740	49-999
	Push Button and Overload Switches	Guarded Drip Proof	60 - 1140	230/460	63	49-741	52-373
	Push Button Switch and Magnetic Starter	Guarded Drip Proof	60 - 1140	230/460	65	49-742	52-001
	P. B. Switch and Mag. Starter w/115V. Trans.	Guarded Drip Proof	60 - 1140	230/460	70	49-743	52-002

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord and Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta 17" Drill Presses may be ordered unmounted. For listing,

see Sections P and Q. †No. 49-000 "JIC" Type Control Kit. Specify this Catalog Number, in addition to Three Phase Cat. No. 49-739 or 49-743, in order to obtain 17" Drill Press with "JIC" type electricals, factory mounted and wired.

DIMENSIONAL DATA



17" STEP PULLEY AND VARIABLE SPEED DRILL PRESSES

	Model (Step Pulley or Var. Speed)	No. 2 M.T. and 1/2" Key Chuck Models (Jaws Closed)		
		"A" Overall Height	"B" Spindle To Table (Max.)	"C" Spindle To Base (Max.)
Bench Type w. Production Table	SP	49 3/4"	25 3/4"	—
	VS	51 1/4"	25 3/4"	—
Floor Type w. Tilting Table	SP	70"	34 1/2"	45 3/4"
	VS	71 3/4"	34 1/2"	45 3/4"
Floor Type w. Production Table	SP	70"	33"	45 3/4"
	VS	71 1/4"	33"	45 3/4"

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 17" DRILL PRESSES

COMPONENTS FOR BUILDING SPECIAL-PURPOSE MACHINES

(Used with Rockwell Delta
Step Pulley and Variable Speed
17" Drill Press Heads.)

No. 17-366 (old 1366) Flange, for mounting column on table, with screws (not for floor type). 10 lbs.

No. 17-764 (old 1368) Column, 3½" diameter by 38½" long. 20 lbs.

No. 17-763 (old 1367) Column, 3½" diameter by 62" long. 32 lbs.

No. 17-818 Column, 3½" diameter by 84" long. 46 lbs.

No. 17-801 Raising Mechanism for head or table. Includes worm shaft, compound worm gear and pinion, crank handle, rack, thrust ball bearing and column collar. 10 lbs.

No. 17-827 Production Table, one piece, for single spindle set-up. Ground work surface of 23¾" x 36". Fits No. 50-399 Legs. 373 lbs.

No. 15-153 (old 1513) Production table, one piece for 2 spindle set up. Ground work surface of 23¾" x 36". Fits No. 50-399 legs. 366 lbs.

No. 15-415 (old 1514) Production table. 16 x 18" ground work surface for single spindle bench model 17" drill presses. Does not fit 50-399 legs. 147 lbs.



No. 15-555 (old 1515) Production table, one piece for 4 spindle set up. Ground work surface of 23¾" x 77". Fits 50-399 legs. 804 lbs.

No. 15-155 (old 1505) Production table, center section, 23¾" front to rear x 30" left to right ground work surface with 1½" coolant trough. 365 lbs.

No. 15-751 (old 1507) Production table, end section, 23¾" front to rear x 32½" left to right ground work surface with 1½" coolant trough and ¾" pipe tap at end. 352 lbs.

No. 50-399 Legs, steel, one pair, 27½" high for mounting tables 15-153 (old 1513) and 15-555 (old 1515), also table sections 15-155 (old 1505) and 15-751 (old 1507). 100 lbs.

No. 50-506 Leg, steel, 27½" high for mounting production tables and sections. 50 lbs.

No. 50-400 Riser Blocks, cast iron, one pair, 2" high with studs, nuts and lock washers for mounting under legs 50-399 and 50-506. *One pair required for each single leg to raise machine 2"*. Two blocks can be stacked to raise machine 4". 8 lbs.

Refer to Page 6, Section A3 for important ordering data on tables and minimum center distance for columns. For Coolant Equipment, see Section D1.

UNIQUE ROCKWELL POWER FEED

(For Catalog Listing, See Page 4)

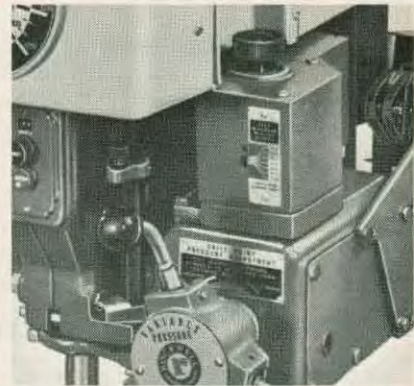
Only the Rockwell Power Feed offers "up-front" control combined with one-hand operation—never before available on a standard 20" drill press! And the Rockwell Variable-Rate Power Feed provides these important benefits:

Saves on Labor Costs—faster and easier to operate, it is especially valuable on set-ups where the operator can do other jobs during the power feed cycle.

Improves Quality—correctly engineered feeds and speeds are maintained to produce holes that are round, true to size and depth, with a high quality finish.

Increases Production—mechanical feed maintains established production rate, is not subject to slow-downs due to operator fatigue.

Equipped with the unique Rockwell Mechanical Power Feed, Delta 17's not only are ideal for conventional drill press operations, but also are perfectly suited for both small hole drilling and for drilling large holes up to the maximum capacity of the machine.



Rockwell Variable-Rate Mechanical Power Feed

Here's what the Rockwell Variable-Rate Mechanical Power Feed gives you:

- Offers widest selection of drilling feeds—10 to 1 ratio.
- Permits infinite choice of feeds within the range—.002 to .020 ipr.
- Facilitates feed changes—operator selects desired feed rate while the machine is running.
- Provides "up-front" control combined with one-hand operation.
- Includes adjustable clutch with infinite or "job-tailored" drill point pressure.
- Incorporates provision for remote control or electronic interlocking with automation devices.

FEATURES THAT PROVE THE SUPERIORITY OF THE ROCKWELL POWER FEED

"Up-Front Control—Rockwell's unique concept in power feeds provides up-front control combined with one-hand operation. Fitting the mechanical control movements to the natural, easy motion of the operator's hand brings "flick-of-the-wrist" control with freedom from fatigue.



ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

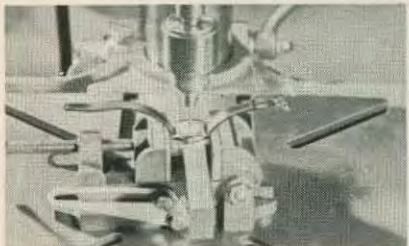
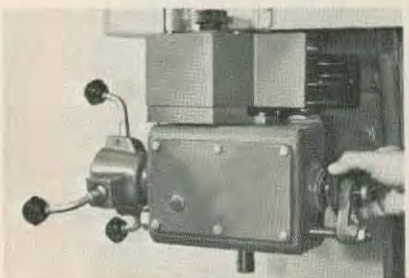
ROCKWELL DELTA 17" DRILL PRESSES

Flexibility of Feeds—A simple one-hand movement gives the user all these choices: (1) Accelerated manual rapid approach, then power feed by a simple wrist movement (2) Skip drilling—rapid approach, feed, rapid approach, feed. (3) Straight power feed. (4) Straight manual feed.

All of the above choices are immediately available to the operator without any adjustment of the mechanism.

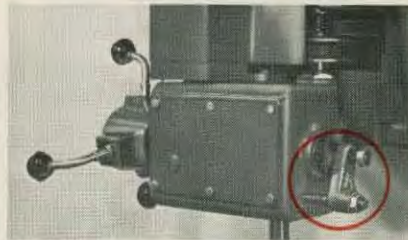


Unmatched Feed Range—Only the Rockwell Variable-Rate Power Feed provides a feed range of 10 to 1 (.002 to .020 ipr), almost double that of any other model available. Within the range, any feed may be selected as opposed to a choice of only 3 to 5 selections on conventional feed drill presses. This permits you to dial the exact feed required while the chip is forming.



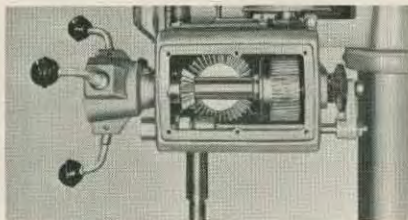
"Job-Tailored" Drill Point Pressure—With the Rockwell Vari-Rate Power Feed, the operator can turn a knurled hand wheel at the back and "tailor" the drill point maximum thrust to whatever the job requires (see top photo above). This means that he can power feed on a production basis throughout a wide range of hole diameters. He can delicately handle small holes down in the $\frac{1}{16}$ " diameter range (proof—17 jewel Bulova watch crystal did not break

in actual test shown above). Then, by a simple adjustment, he can deliver power and thrust for drilling holes up to the maximum capacity of the machine. Infinitely adjustable drill point pressure from 0 to maximum avoids drill breakage, protects all moving parts against overloading, yet, all the thrust ever needed is always available.



Built-In Automation and Remote Control Feature—Only Rockwell offers a mechanical power feed with provision for remote control or interlocking with automation devices such as rotary tables, clamps and work feeds.

Photo shows actuating plunger (at rear) which can be connected with solenoids, electrical control switches, mechanical or hydraulic devices to interlock feed mechanism with automation accessories. The same plunger, an extension of the clutch shaft, permits remote control which completely frees the operator from any manual effort.



Rugged Power Feed Construction—Photo illustrates the rugged, yet simple construction of the unique Rockwell Power Feed.

The double reduction mechanism, with two extra large bevel gears, permits the hand wheel to be ideally proportioned for quick, effortless operation.

INCREASE PRODUCTION BY ADDING THE AUTOMATION AND REMOTE CONTROL KIT TO YOUR ROCKWELL DELTA 17" POWER FEED DRILL PRESSES

This kit, when added to your Rockwell Delta 17" Drill Press, will speed up production and provide added operator convenience. Instructions for easy field mounting are included.

Rockwell Delta Automation and Remote Control Kit Offers These User Benefits:

- It's ideal for interlocking with such automation devices as rotary tables, clamps and work feeds.
- Can be remotely actuated from any control station, enabling operator to perform other functions.
- Power Feed starts instantly when switch is closed.
- Unit can be operated at a frequency of up to ten operations per minute.
- Power Feed may be actuated or disengaged using hand control, if desired, without disconnecting remote control solenoid.
- Use of foot switch enables operator to walk up to drill press with hands loaded, then step on switch to place unit in operation.
- Kit is available for 230 or 460 volt, 60 cycle, single phase operation.

No. 49-436 Automation and Remote Control Kit for Rockwell Delta 17" Power Feed Drill Presses. Includes 230 volt, 60 cycle, single phase solenoid; mounting bracket; lever arm with shaft and instructions for field mounting, 17 lbs.

No. 49-437 Automation and Remote Control Kit for Rockwell Delta 17" Power Feed Drill Presses. Same as 49-436 except 460 volt, 17 lbs.



Shown is the Automation and Remote Control Kit with foot switch mounted on a Delta Power Feed Drill Press.



No. 49-436

Photograph illustrates the simplicity of the Rockwell Delta Automation and Remote Control Kit which consists of a solenoid, mounting bracket and lever arm with shaft.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 17" DRILL PRESSES

**DELTA QUALITY
ACCESSORIES
THAT MAKE
DELTA
17" DRILL PRESSES
EVEN MORE
VERSATILE**

No. 46-968 (old 968) Drill Chuck—3-jaw type, 0 to $\frac{1}{2}$ " capacity, with No. 2 M.T. shank. Includes chuck key. 2½ lbs.

No. 17-825 Production Table, 12½ x 17" ground work surface (including coolant trough, 16 x 20½") with two parallel T-slots for $\frac{1}{2}$ " T-bolts. Slots are on 9" centers and run from front to back. Table has 1½" coolant trough with one $\frac{3}{4}$ " pipe tap drain hole at left rear corner. Tilts 17° right and left and fits standard bracket on floor type, single spindle drill presses. 58 lbs.

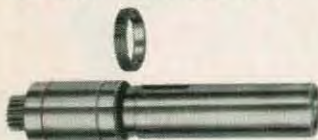
No. 17-801 Raising Mechanism, for head or table. Includes worm shaft, compound worm gear and pinion, crank handle, rack, thrust ball bearing and column collar. 10 lbs.



No. 17-860 Slo-Speed Attachment. Provides 4.7 to 1 speed reduction for spot facing, reaming, counterboring, core drilling, etc. Fits No. 2 M.T. spindle models only. Speed range with the attachment on drill press, 75 to 475 rpm.

These slow speeds are in addition to the regular speeds obtained when the Slo-Speed Attachment is not on the drill press. Spindle travel with this attachment is 4". No. 17-836 Booster Spindle Return Spring Kit recommended for use with this Slo-Speed Attachment. 10 lbs.

SPINDLE AND ADAPTERS*



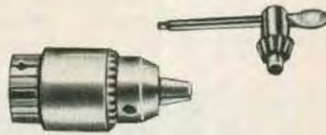
No. 17-880 Spindle, No. 3 M.T., with bearings. Includes instructions for installing on any model of Rockwell Delta 17" Drill Press. 3 lbs.



No. 15-833 Spindle Adapter, No. 2 M.T., with mounting collar tapped $1\frac{1}{16}$ "-20. 1 lb.



No. 15-832 Spindle Adapter, No. 1 M.T., with mounting collar tapped $1\frac{1}{16}$ "-20. 2 lbs.



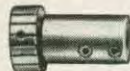
No. 15-830 Drill Chuck, 0-½" capacity, with mounting collar tapped $1\frac{1}{16}$ "-20. Includes chuck key. 1½ lbs.



No. 15-835 Spindle Adapter, ½" shaft and flange, with mounting collar tapped $1\frac{1}{16}$ "-20. For cup, dish or straight grinding wheels. 1 lb.



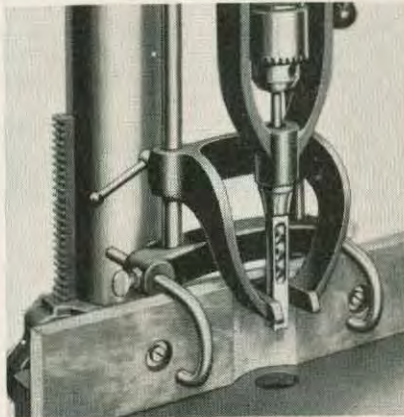
No. 15-836 Spindle Adapter, ½" shaft and spacing collars, with mounting collar tapped $1\frac{1}{16}$ "-20. For wood shaper cutters with ½" hole. 1 lb.



No. 15-837 Spindle Adapter, ½" hole, with mounting collar tapped $1\frac{1}{16}$ "-20. For router bits, wood bits, etc. 1 lb.

No. 15-838 Spanner Wrench, 1½" x 5¾" long with single lug for $\frac{7}{32}$ " hole. Fits mounting collars of Chuck 15-830 and Adapters 15-832, 15-833, 15-835, 15-836 and 15-837. 3 oz.

*Adapters cannot be used with old style Delta 17" Drill Presses. Fit only ½" Key Chuck Models with $1\frac{1}{16}$ "-20 threaded spindle nose.



No. 17-381 (old 1381) Mortising Attachment, fits key chuck models only. Consists of a heavy fence bolted to the drill press table. Two hooked rods hold work against fence and an adjustable hold-down keeps the work from being raised when the chisel is withdrawn. Capacity under hold-down—6½", from ends of hooked rods to fence—2½". 19 lbs.

No. 17-836 Booster Spindle Return Spring Kit. For 17" Drill Presses Serial No. 137-5800 and higher. It provides about 80 pounds of lift when used with the standard spring. Especially recommended for use with the 17-860 Slo-Speed Attachment or when any heavy tooling like multiple spindle heads or tapping chucks are mounted on the quill or spindle of the machine. Includes clock spring, pinion shaft extension and instructions for field mounting. 2 lbs.



No. 40-882 (old 882) Lamp Attachment uses standard 15 or 25-watt bulb. Includes mounting bracket, shade, socket and 115 V 8-foot cord. 1½ lbs.



No. 17-822 Belt Guard Top Cover Plate. For 17" Variable Speed (Spring Pulley Type) Drill Presses. Includes two oil hole plugs, cover plate for column hole and screws for mounting. 9 lbs.

SPEED CHANGING PARTS

No. 17-391 (old 1391) Parts for converting drill press from Slo-Speed to High Speed model. Consists of high speed pulleys and 49-051 (old 501) Belt. 7 lbs.

No. 17-862 Parts for converting drill press from High Speed to Slo-Speed model. Consists of slo-speed pulleys and 49-025 (old 520) Belt. 10 lbs.

MOTOR PULLEYS

3 lbs. ea.

5-Step for Slo-Speed

No. 41-812—½" bore.

No. 41-813—⅝" bore.

No. 41-814—¾" bore.

No. 41-815—⅞" bore.

5-Step for High-Speed

No. 41-822—½" bore.

No. 41-823—⅝" bore.

No. 41-824—¾" bore.

No. 41-825—1" bore.

MOTOR PULLEY ASSEMBLIES

No. 41-964 Variable Speed Type—¾" bore. 8 lbs.

No. 41-965 Variable Speed Type—⅞" bore. 8 lbs.

BELTS

No. 49-051 (old 501) V-belt, 51⅝" OC, for High Speed model. ½ lb.

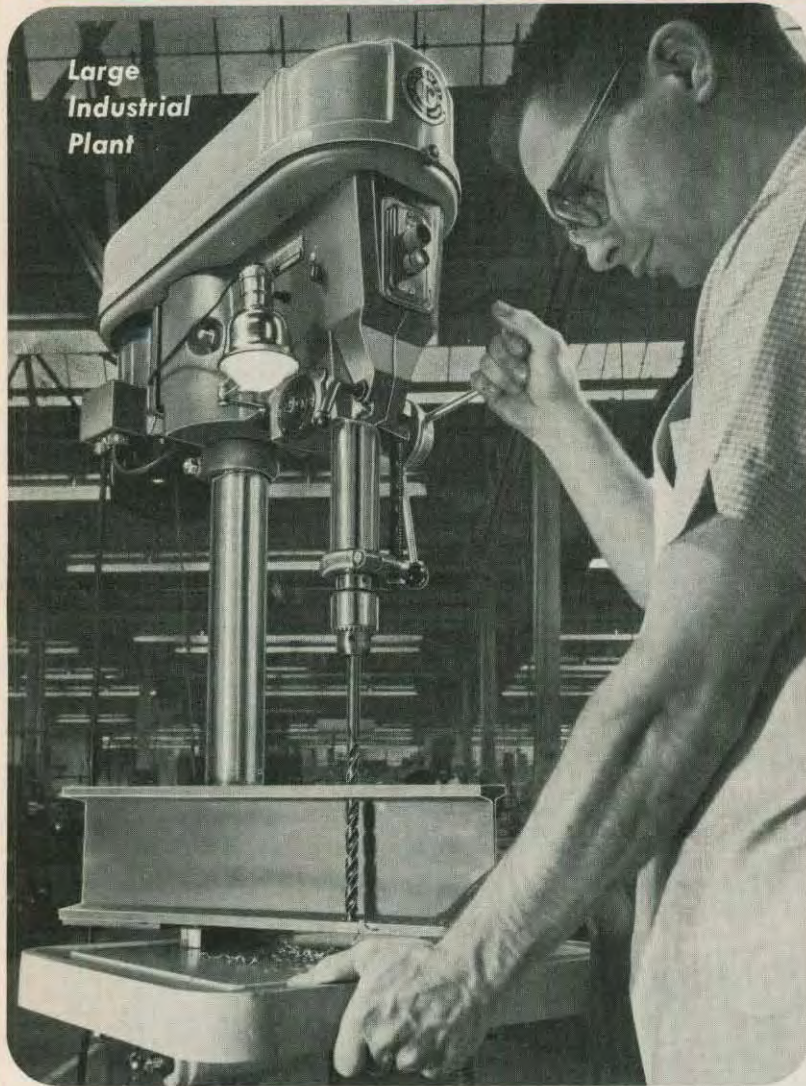
No. 49-025 (old 520) V-belt, 54⅝" OC, for Slo-Speed model. ½ lb.

No. 49-159 Variable Speed Belt, 55" OC. 1½ lbs.

Note: For additional accessories, see Section A9; for Coolant Equipment, see Section D1.

Rockwell Delta 15" Drill Presses The "6 PLUS 6" & "VS6"

Meet the Needs of Every User... Large or Small

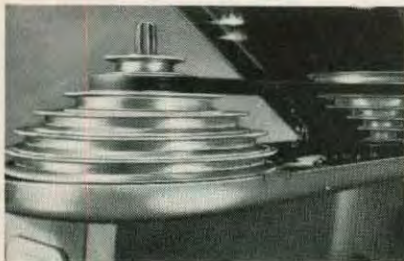


The Rockwell Delta "6 PLUS 6" and "VS6" will outperform any other 15" step pulley or variable speed drill press on the market! Here's why: ■ An "industry first" 6 speeds—11.8 to 1 speed ratio on "6 PLUS 6" . . . an unmatched 10 to 1 speed ratio on "VS6" to handle all materials. ■ BIG 6" stroke for deep hole drilling and clearing jigs and fixtures. ■ Exclusive "Self-Locking" Depth Stop that always holds its setting . . . calibrated to show changes down to .002"

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

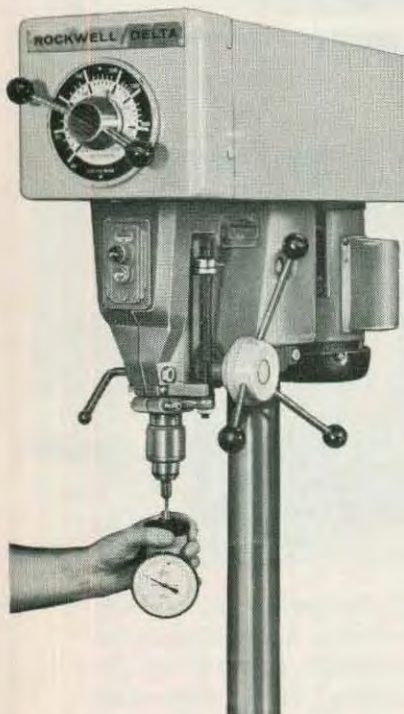
ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES

**DELTA QUALITY FEATURES
THAT GUARANTEE
BIG PERFORMANCE
ON EVERY JOB!**



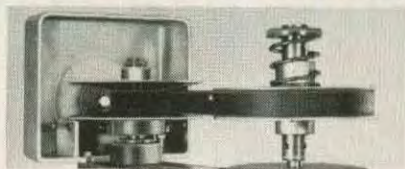
Six Speeds—An Industry First . . . Only Delta's "6 PLUS 6" offers this unbelievably wide range of speeds with a low-cost 1725 RPM motor—425, 600, 1100, 2050, 3900 and 5500 RPM—11.8 to 1 speed ratio.

Benefits: You can choose an *extra slow speed* for drilling very hard materials . . . an *extra fast speed* for working soft materials . . . or an *optimum speed* for any size bit and material. This one machine does the work of two former machines (low and high speed).



Widest, Test-Proven Speed Range . . . The Delta is the only 15" Variable Speed Drill Press which gives you a true 10-to-1 speed ratio, proven by actual test.

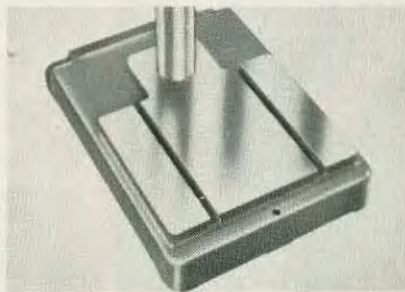
Benefits: You get the *exact speed* you need for every drilling job on any material—450 to 4700 RPM with a 1725 RPM motor—300 to 3100 with an 1140 RPM motor. Only Delta gives you a BONUS of extra speeds in both the high and low speed range.



New, Improved Variable Speed Drive . . .

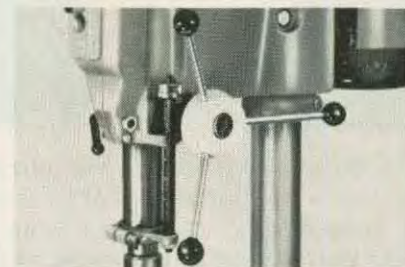
Less than one complete turn of the large speed control pilot wheel lets you select any spindle speed *instantly* while machine is running. A self-locking cam, plus a "snubber" feature, holds speed settings *constant* under all load conditions. Proper belt tension is *automatically* maintained for full power transmission.

Benefits: Industry's *widest* speed range permits drilling *all* materials at the *correct* speed. Speed changes are made while the machine is running to save operator's time. Control of speed is *extra safe* because there is no need to manipulate the belt or pulleys by hand.



Massive Base . . . Heavy 15½ x 22½" floor base has spacious 11¼ x 14" work surface. Two full length T-slots permit quick insertion of T-bolts from either front or rear.

Benefits: Husky, extra large base provides stability for machine and rigid mounting for column, guaranteeing greater accuracy at the spindle. Blind T-slots speed up clamping of jigs and fixtures.



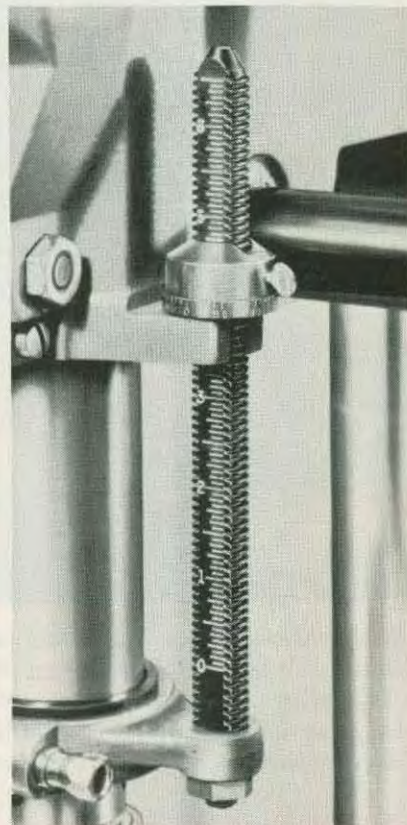
Convenient Pilot Wheel . . . Three spoke hand wheel provides a suitable feed position for both short and tall operators. Its three levers also make it ideal for "walk-down" feeding.

Benefits: Triple lever feed lets operator select most comfortable feed position to reduce fatigue. Three spoke feed, unlike single lever feeds, makes it especially suitable for "walk-down" feeding of extra hard materials. One or two levers can be removed as may be needed to clear fixtures, etc.



Extra Long Quill Travel . . . The "6 + 6" and "VS6" provide a full "6" stroke.

Benefits: You can drill 35% deeper than with standard 15" machines. You get the *extra depth* you need for deep hole jobs like skip and gang drilling . . . PLUS, the *extra stroke* required for clearing jigs and fixtures.

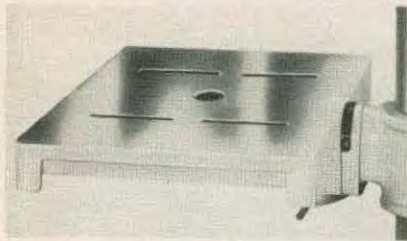


"Self-Locking" Depth Stop . . . Unlike competitive depth stops, Delta's self-locking design guarantees that it will never change its setting.

Benefits: Positive setting eliminates ruined work pieces . . . permits *fast* setups for absolute depth control. Stop is calibrated to show changes down to .002".

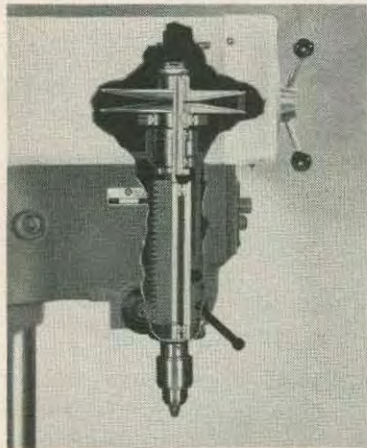
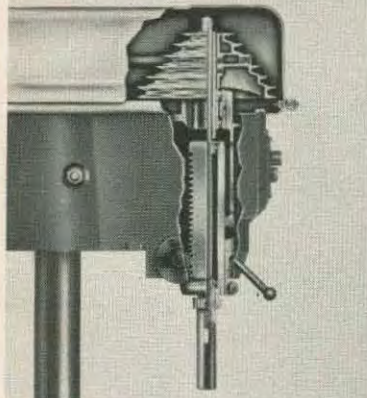
ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES



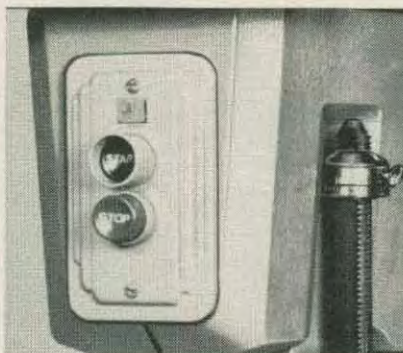
Large 11 x 14" Tilting Table . . . Slots and side ledges make clamping of work easy. Tilt scale gives accurate readings to 90° right and left, and tapered, expanding bushing provides maximum gripping power for rigid positioning of table at any angle.

Benefit: Quick, accurate clamping of work speeds up production. Tilting feature facilitates drilling at any angle.



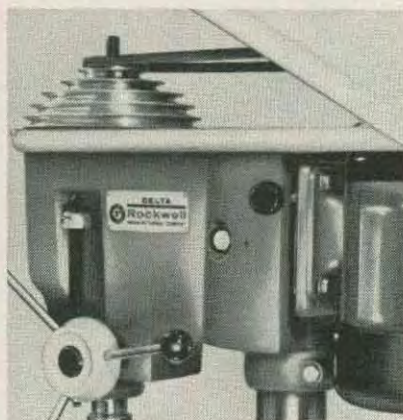
Extra Large Spindle Bearings . . . "6 PLUS 6" and "VS6" spindle and spindle pulley are supported by four over-sized, preloaded, lubricated-for-life ball bearings. Pulley bearings are extra heavy duty and more than 2" in diameter. Massive quill is a full 2" in diameter. "VS6" has the same excellent construction, PLUS an extra bearing below the spindle pulley.

Benefits: This fine combination of features assures freedom from chatter; long, maintenance-free life and maximum pressure at the drill point.



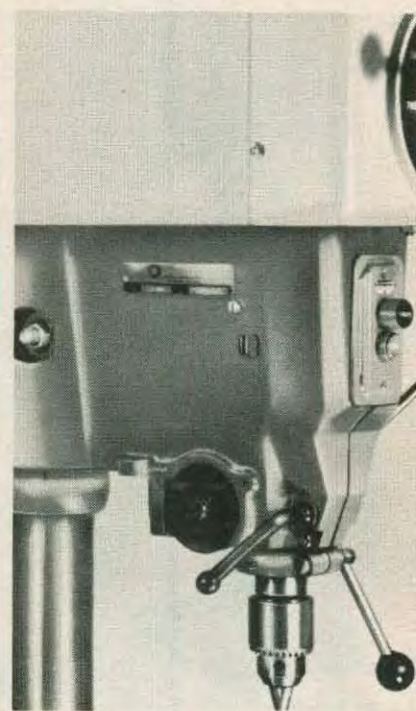
Safe Push Button Switch . . . Mounts in front of head, conveniently accessible to right or left hand of operator.

Benefit: Has a shrouded start button to prevent accidental starts and a protruding stop button for quick, emergency stops.



Quick-Release, Adjustable Motor Mount . . . Belt tension release is provided by the pivoting motor mounting plate which has a reverse, self-locking taper on the spring-loaded, rubber-tipped plunger that quickly restores correct belt tension.

Benefit: Permits changing of belt position in seconds to save valuable production time—no tools are required. Convenient speed chart aids machine operator in selecting correct speed for working all types of materials.



Rugged Head Construction . . . The head of the "6 PLUS 6" and "VS6" is a massive, one-piece casting.

Benefit: This superior construction assures maximum rigidity, guaranteeing holes that are ROUND, TRUE TO SIZE and PERFECTLY STRAIGHT.

PLUS THESE EXTRAS

- Multiple-spline drive that provides positive torque transmission and exact spindle alignment, assuring less vibration, smooth operation and more power at the spindle.
- Precision ground spindle and dynamically balanced motor and spindle pulleys.
- Worm screw adjustment feature that makes it easy to set the correct tension on the spindle return spring.
- Extra long columns for added capacity and operator comfort. Columns have $\frac{5}{16}$ " wall thickness.
- Rubber cushion ring that absorbs shock between head and stop rod collar and between head and mortising chisel holder while lock feature firmly holds these parts on quill to guarantee proper adjustment.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES

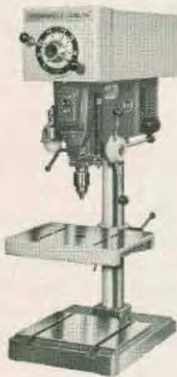


**Variable Speed
6" Stroke Floor Model**
with tilting table and
key chuck spindle.
Available with production
table and No. 2
M.T. spindle on both
"6 PLUS 6" and
"VS6" Models.



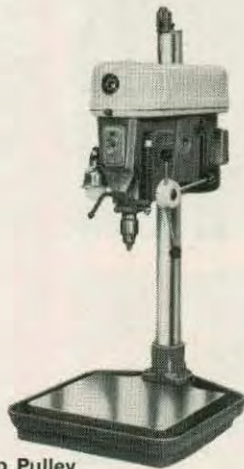
6-Step Pulley

6" Stroke Floor Model with production table and key chuck spindle. Available with tilting table and No. 2 M.T. spindle on both "6 PLUS 6" and "VS6" Models.



Variable Speed

6" Stroke Bench Model with tilting table and key chuck spindle. Available with No. 2 M.T. spindle on both "6 PLUS 6" and "VS6" Models.

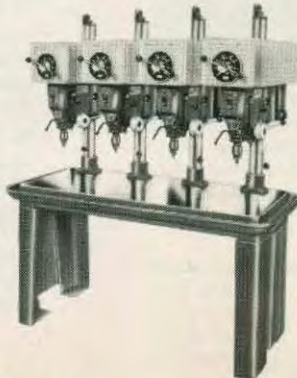


6-Step Pulley

6" Stroke Bench Model with production table and key chuck spindle. Available with No. 2 M.T. spindle on both "6 PLUS 6" and "VS6" Models.

Variable Speed

6" Stroke Multiple Spindle Model . . . available in 2, 3, 4, 5, 6, or 8 spindles with 1/2" key chuck or No. 2 M.T. spindle on both "6 PLUS 6" and "VS6" Models. Can be ordered as cataloged, or custom assembled using any combination of "VS6" and "6 PLUS 6" Heads with any number of spindles from one to a drill press a block long if desired.



Choose from 44 models and get the machine best suited for your job!

Now! you can overcome the squeeze on your profits due to higher material, labor and marketing costs. How? By cutting costs at the only remaining level—the production line.

Rockwell Delta's modern 15" Drill Presses—the "6 PLUS 6" and "VS6"—make such production savings possible through their exceptional capacity and versatility. They provide the extra wide range of speeds needed for drilling everything from hardened tool steel to aluminum, plastic and wood. They offer the extra drilling depth required for deep-hole applications like skip and gang drilling . . . also the extra stroke necessary for clearing jigs and fixtures.

Let us PERFORMANCE-PROVE these "champions" for you today . . . show you how they can help your profit picture!

MACHINE DATA

Overall Dimensions:

Bench Model (With Tilting Table):

Height ("6 PLUS 6") 40"; ("VS6") 42 1/2"

Width 14"

Front to Rear ("6 PLUS 6") . . . 25 1/8"; ("VS6") . . . 27 7/8"

Floor Model:

Height ("6 PLUS 6") 71 1/2"; ("VS6") 74"

Width (Tilting Table) 15 1/2"

Width (Production Table) 21 1/2"

Front to Rear ("6 PLUS 6") 26"; ("VS6") 27 7/8"

Table Working Surface, Ground:

Tilting 11 x 14"

Production (Overall) 15 1/2" x 21 1/2"

Production (Inside of Coolant Trough) 12 x 18"

Base Working Surface:

Bench Type, Ground,

(1/16" T-Slots on 8" Centers) 10 1/4" x 12 3/4"

Bench Type, Ground, (With Coolant Trough) 14 x 16"

Floor Type, (1/16" T-Slots on 8" Centers) 11 1/4" x 14"

Quill:

Stroke 6"

Diameter 2"

Capacities:

Key Chuck 0 to 1/2"

Dia. Hole in Cast Iron 5/8"

Dia. Hole in Steel 1/2"

Spindle Speeds ("6 PLUS 6"):

With 1725 RPM Motor: 425, 600, 1100, 2050, 3900
and 5500 RPM

With 1140 RPM Motor: 280, 395, 725, 1355, 2575
and 3635 RPM

Spindle Speeds ("VS6"):

With 1725 RPM Motor 450 to 4700 RPM

With 1140 RPM Motor 300 to 3100 RPM

Column:

Wall Thickness 5/32"

Diameter 2 3/4"

Motor:

Accommodates NEMA 56 Frame Motors

STANDARD EQUIPMENT

All models include spanner wrench for spindle adapters, belt and pulley guard, belt and motor pulley. (Motor pulley supplied with 5/8" bore unless 1/2" bore is specified.)

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES

SINGLE SPINDLE 6-STEP PULLEY MODELS (Less Motor and Control—See Below)


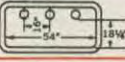
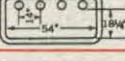
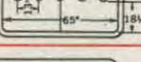
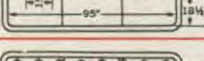
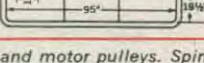
STANDARD TILTING TABLE—BENCH MODEL	STANDARD TILTING TABLE—FLOOR MODEL	PRODUCTION TABLE—FLOOR MODEL	PRODUCTION TABLE—BENCH MODEL—14 x 16" TABLE	HEAD ONLY
15-490 •No. 2 M.T. Spindle 167 lbs.	15-494 •No. 2 M.T. Spindle 190 lbs.	15-496 •†No. 2 M.T. Spindle 248 lbs.	15-492 **‡No. 2 M.T. Spindle 245 lbs.	15-488 No. 2 M.T. Spindle 72 lbs.
15-491 •½" Key Chuck 167 lbs.	15-495 •½" Key Chuck 190 lbs.	15-497 •†½" Key Chuck 248 lbs.	15-493 **†½" Key Chuck 245 lbs.	15-489 ½" Key Chuck 72 lbs.

SINGLE SPINDLE VARIABLE SPEED MODELS (Less Motor and Control—See Below)

15-470 •No. 2 M.T. Spindle 185 lbs.	15-466 •No. 2 M.T. Spindle 210 lbs.	15-468 •†No. 2 M.T. Spindle 265 lbs.	15-472 **‡No. 2 M.T. Spindle 230 lbs.	15-474 No. 2 M.T. Spindle 94 lbs.
15-471 •½" Key Chuck 185 lbs.	15-467 •½" Key Chuck 210 lbs.	15-469 •†½" Key Chuck 265 lbs.	15-473 **†½" Key Chuck 230 lbs.	15-475 ½" Key Chuck 94 lbs.

•Includes 15-010 (Old 1010) Safety Collar. †Includes 15-008 (Old 1008) Table Raising Mechanism. ‡Counterbalance for raising and lowering head is included. *1½" coolant trough with ¾" pipe on each side. **1½" coolant trough with two ¾" pipe tap at rear. All models include belt and motor pulley.

MULTIPLE SPINDLE MODELS (Less Motors and Controls—See Below)

NO. OF SPINDLES	6-STEP PULLEY NO. 2 M.T. SPINDLE	VARIABLE SPEED NO. 2 M.T. SPINDLE	6-STEP PULLEY ½" KEY CHUCK SPINDLE	VARIABLE SPEED ½" KEY CHUCK SPINDLE
2 Spindle — ¾" Pipe Tap at Rear	 15-498 622 lbs.	15-476 626 lbs.	15-499 622 lbs.	15-477 626 lbs.
3 Spindle — ¾" Pipe Tap at Rear	 15-500 1065 lbs.	15-478 1070 lbs.	15-501 1065 lbs.	15-479 1070 lbs.
4 Spindle — ¾" Pipe Tap at Rear	 15-502 1120 lbs.	15-480 1160 lbs.	15-503 1120 lbs.	15-481 1160 lbs.
5 Spindle — Two ¾" Pipe Taps at Ends	 15-504 1425 lbs.	15-482 1465 lbs.	15-505 1425 lbs.	15-483 1465 lbs.
6 Spindle — Two ¾" Pipe Taps at Ends	 15-506 2025 lbs.	15-484 2045 lbs.	15-507 2025 lbs.	15-485 2045 lbs.
8 Spindle — Two ¾" Pipe Taps at Ends	 15-508 2304 lbs.	15-486 2318 lbs.	15-509 2304 lbs.	15-487 2318 lbs.

All models include belts and motor pulleys. Spindle to table maximum with No. 2 M.T. Spindle, 23½".

Spindle to table maximum with ½" key chuck, 24¾".

The 2, 3 and 4 spindle drill presses all have one piece tables. The 5, 6

and 8 spindle drill presses have sectional tables. Tables on multiple spindle units have 1½" coolant trough. Working surface is 32" from the floor. Counterbalance for raising and lowering heads is included. Sectional table units with three sections have three steel legs—all other multiple spindle units have two legs.

MOTORS AND CONTROLS (Factory Mounted and Wired)

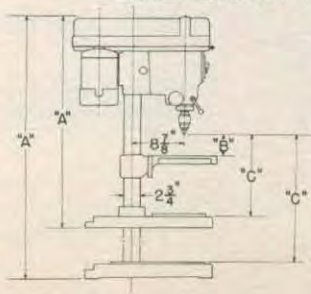
MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES & MOTOR RPM	VOLTAGE	SHIP. WT. (LBS.)	CAT. NO.	CAT. NO. 208 V	CAT. NO. *SPECIAL	CAT. NO. *SPEC. 208 V
Single Phase, ½ Horsepower	Push Button Switch Only	GD	60—1140	115/230	46	49-449			
	Push Button Switch & Magnetic Starter	GD	60—1140	115/230	49	49-702		49-801	
Single Phase, ¾ Horsepower	Push Button Switch Only	TEFC	60—1725	115/230	31	49-703			
	Push Button Switch & Magnetic Starter	TEFC	60—1725	115/230	35	49-704		49-802	
Three Phase, ½ Horsepower	Push Button Switch Only	GD	60—1140	230/460	32	49-403	49-913		
	Push Button & Overload Switches	GD	60—1140	230/460	37	49-709	49-910	49-803	49-914
	Push Button Switch & Magnetic Starter	GD	60—1140	230/460	39	49-710	49-911	49-804	49-941
	Push Button Switch & Magnetic Starter (w/115V Transformer)	GD	60—1140	230/460	44	49-711	49-912	49-805	49-965
	Push Button Switch Only	TEFC	60—1725	230/460	31	49-712	49-966		
Three Phase, ¾ Horsepower	Push Button & Overload Switches	TEFC	60—1725	230/460	36	49-713	49-960	49-806	49-967
	Push Button Switch & Magnetic Starter	TEFC	60—1725	230/460	38	49-714	49-961	49-807	49-968
	Push Button Switch & Magnetic Starter (w/115V. Transformer)	TEFC	60—1725	230/460	35	†49-715	49-962	†49-808	52-061

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord and Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta 6" Stroke 15" Drill Presses may be ordered unmounted. For listing, see Sections P and Q. †No. 49-000 "JIC" Type Control Kit. Specify this Catalog Number, in addition to Three Phase Cat. No. 49-715,

in order to obtain 15" Drill Press with "JIC" type electricals, factory mounted and wired.

*Magnetic Starters or Overload Switches used in "special" kits are mounted behind the motor. These kits are recommended only for 8-spindle multiple spindle drill presses, or other 15" multiple spindle drill presses where the center to center distance between columns is less than 13 inches.

DIMENSIONAL DATA



Model	½" KEY CHUCK MODELS			NO. 2 MORSE TAPER MODELS		
	"A" Overall Height	"B" Spindle To Table (max.)	"C" Spindle To Base (max.)	"A" Overall Height	"B" Spindle To Table (max.)	"C" Spindle To Base (max.)
Bench Type With Production Table	VS6	50¾	24¾	—	50¾	23½
Bench Type With Standard Tilting Table	6+6	48¾	24¾	—	48¾	23½
Floor Type With Production Table	VS6	42½	12	16¾	42½	11½
Floor Type With Standard Tilting Table	6+6	40	12	16¾	40	11½
Floor Type With Production Table	VS6	74	37½	47	74	36¾
Floor Type With Standard Tilting Table	6+6	71½	37½	47	71½	36¾
Floor Type With Production Table	VS6	74	43¾	47	74	42¾
Floor Type With Standard Tilting Table	6+6	71½	43¾	47	71½	42¾

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES

MAKE SPECIAL-PURPOSE MACHINES WITH THESE DRILL PRESS COMPONENTS

(Used with Rockwell Delta "6 PLUS 6" and "VS6" 15" Drill Press Heads)

No. 15-804 Column, 2 3/4" x 33 3/4", with 5/8" wall thickness. 13 lbs.

No. 15-805 Column, 2 3/4" x 38 3/4", with 5/8" wall thickness. 15 lbs.

No. 15-806 Column, 2 3/4" x 65 1/4", with 5/8" wall thickness. 24 lbs.

No. 15-810 Column, 2 3/4" x 78", with 5/8" wall thickness. 30 lbs.

No. 15-010 (old 1010) Collar, head or table support, for column. 2 lbs.

No. 15-019 (old 1019) Flange, for mounting column on table, with screws, 10 lbs.

No. 15-030 (old 1030) Counterbalance, complete assembly includes spring, chain, column top casting, ball bearing roller and screws. Cannot be used with columns shorter than 38 3/4". 9 lbs.

No. 15-615 (old 1516) Production Table*, 14 x 16" ground work surface, for single spindle bench models. This table cannot be mounted on 50-399 Legs. 100 lbs.

No. 15-715 (old 1517) Production Table*, 19 3/8 x 28" ground work surface, for two spindle models. For bench or floor models, fits 50-399 Legs. 240 lbs.

No. 15-814 Production Table*, 23 x 54" ground work surface, for three or four spindle models. For bench or floor models, fits 50-399 Legs. 465 lbs.

No. 15-155 (old 1505) Production Table, center section, 23 3/8" front to rear x 30" left to right ground work surface with 1 1/2" coolant trough. 365 lbs.

No. 15-751 (old 1507) Production Table, end section, 23 3/8" front to rear x 32 1/2" left to right ground work surface with 1 1/2" coolant trough and 3/4" pipe tap at end. 352 lbs.

Sturdy table center and end sections with accurately ground work surfaces can be used for multiple spindle drill presses or machines. On these sections any type of 15" or 17" head can be easily installed and on centers which meet your individual needs. This means that the maximum amount of flexibility is assured—you can have all 15" or 17" heads on one machine or a combination of both—you can have them spaced at any distance you desire—close together or far apart. Minimum center to center distances for columns are: Super Hi-Speed 14"-9"; 15"-12"; 17"-15"; Power Feed 17"-18"; 20"-13"; Power Feed 20"-15".



IMPORTANT . . . Give these specifications with order: (1) number of drill press heads needed, (2) if 15, 17 or 20" heads, (3) spacing between heads, (4) if table is to be completely assembled, (5) if table should be drilled and tapped for mounting flanges.

No. 50-506 Leg, Steel, 27 1/2" high for mounting production tables. Cannot be used with 14" Super-Hi drill press tables. 50 lbs.

No. 50-399 Legs, Steel, one pair, 27 1/2" high for mounting production tables. Cannot be used with 14" Super-Hi drill press tables. 100 lbs.

No. 50-400 Riser Blocks, cast iron, one pair, 2" high with studs, nuts and lock washers for mounting under legs 50-399 and 50-506. One pair required for each single leg to raise machine 2". Two blocks can be stacked to raise machine 4". 8 lbs.

*These tables can be supplied blank or drilled and tapped for Delta mounting flange 1019.

DATA SHEETS WITH DIMENSIONS ARE AVAILABLE TO AID IN SPECIAL MACHINE DESIGN.

DELTA QUALITY ACCESSORIES PROVIDE INCREASED JOB PERFORMANCE

MOTOR PULLEYS

No. 41-832 6-Step—1/2" bore. 3 1/2 lbs.

No. 41-833 6-Step—5/8" bore. 3 1/2 lbs.

MOTOR PULLEY ASSEMBLIES

No. 41-952 Variable Speed Type, with spring, 1/2" bore. 6 lbs.

No. 41-953 Variable Speed Type, with spring, 5/8" bore. 6 lbs.

No. 15-010 (old 1010) Collar—Head or table support. For 2 3/4" dia. column. 2 lbs.

No. 15-809 Tilting Table—11x14" ground surface, complete with column bracket. Ledges at sides and slots make clamping of work easy. Tilt angle scale indicates to 90° both right and left. Fits any 15" drill press with 2 3/4" column. 37 lbs.

No. 15-801 Table, 10 x 10 1/2" ground surface, non-tilting type, with integral column bracket. Ledges at sides and slots make clamping of work easy. Holes on front apron facilitate work or fixture mounting. Fits any 15" drill press with 2 3/4" column. 22 lbs.

No. 15-850 Production Table—12 x 18" ground work surface (including coolant trough, 15 1/2 x 21 1/2"), for single spindle floor model drill presses (without 1008 Raising Mechanism). 76 lbs.

No. 15-008 (old 1008) Raising Mechanism—For 15-850 Production Table. Includes rack, collar and bearing. 10 lbs.

No. 15-030 (old 1030) Head Counterbalance Attachment—Complete assembly including spring, chain, column top casting, ball bearing roller and screws. Cannot be used with columns shorter than 38 3/4". 9 lbs.

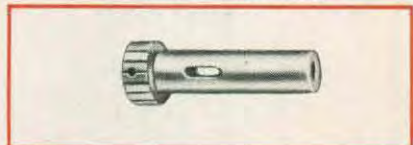


No. 40-882 (old 882) Lamp Attachment—Uses standard 15 or 25-watt bulb. Includes mounting bracket, shade, socket and 115 V 8-foot cord. 1 1/2 lbs.



No. 15-830 Drill Chuck—Key Chuck, 0-1/2" capacity, 3-jaw type, with threaded mounting collar and key. 1 1/2 lbs.

SPINDLE ADAPTERS



No. 15-832 Adapter with No. 1 M.T. hole, with threaded mounting collar. 2 lbs.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES



No. 15-833 Adapter with No. 2 M.T. hole, with threaded mounting collar. 1 lb.



No. 15-835 Adapter, $\frac{1}{2}$ " shaft and flange. For cup, dish or straight grinding wheels. With mounting collar tapped $1\frac{1}{16}$ "—20. 1 lb.

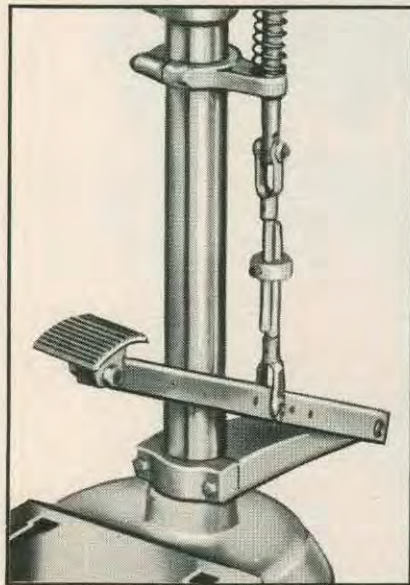


No. 15-836 Adapter with collars and threaded mounting collar for shaper cutters with $\frac{1}{2}$ " hole. 1 lb.

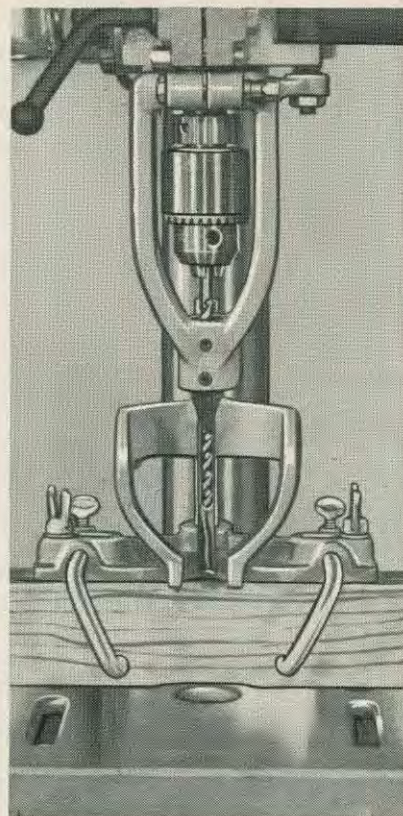


No. 15-837 Adapter, $\frac{1}{2}$ " hole, with threaded mounting collar for router and spur bits, etc. 1 lb.

No. 15-838 Spanner Wrench— $1\frac{1}{2}$ " x $5\frac{3}{4}$ " long, with single lug for $\frac{7}{32}$ " hole. Recommended for threaded mounting collar of Drill Chuck 15-830 or Adapters 15-832, 15-833, 15-835, 15-836 and 15-837. $\frac{3}{4}$ lb.



No. 15-820 Foot Feed—For floor type models with 64" column. Maximum quill travel with foot feed connected is 6". Consists of foot pedal, rods, mounting brackets and spring. 36 lbs.



No. 15-840 Mortising Attachment—This attachment converts the 15" Drill Press into an accurate mortising machine. Capacity under hold-down— $4\frac{3}{4}$ ", from ends of hooked rods to fence— $2\frac{3}{4}$ ". Used with key chuck models only. No. 15-820 Foot Feed recommended for mortising with single spindle models. Includes fence with mounting bolts, hooked rods, hold-down and chisel holder. $8\frac{1}{2}$ lbs.

MULTI-SPEED ATTACHMENTS

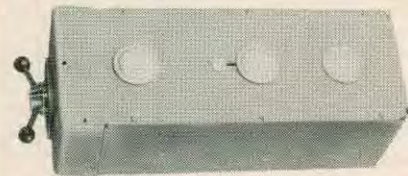
(Not for variable speed models)

Especially recommended for jobs like spot facing, counterboring, reaming and core drilling.



No. 15-802 Multi-Speed Attachment—For 6-step pulley models. Provides eight speeds from 125 RPM to 5800 RPM with 1725 RPM motor or 85 to 3800 RPM with 1140 RPM motor. Includes motor pulley with $\frac{1}{2}$ " bore. 7 lbs.

No. 15-803 Multi-Speed Attachment—For 6-step pulley models. Same as 15-802 except motor pulley has $\frac{5}{8}$ " bore. 7 lbs.



No. 15-846 Belt Guard Top Cover Plate—For 15" Variable Speed (Spring Pulley Type) Drill Presses. Includes hole plugs and screws for mounting. 4 lbs.

BELTS

No. 49-091 V-belt— $28\frac{1}{16}$ " OC, rear, for No. 15-802 Multi-Speed Attachment. $1\frac{1}{2}$ lbs.

No. 49-092 V-belt— $33\frac{1}{2}$ " OC, front, for No. 15-802 Multi-Speed Attachment. $1\frac{1}{2}$ lbs.

No. 49-093 V-belt—6-step pulley type, $45\frac{1}{8}$ " OC. $1\frac{1}{2}$ lbs.

No. 49-415 Belt—Variable speed type, $45\frac{5}{8}$ " OC. 1 lb.

No. 15-825 Full Belt and Pulley Guard—For step-pulley models only. Encloses spindle pulley, V-belt and motor pulley. 9 lbs.

NOTE: For additional accessories, see Section A9.

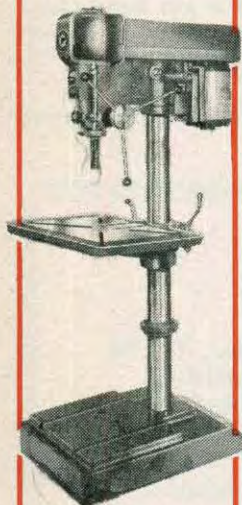
ROCKWELL DELTA INDUSTRIAL DISTRIBUTORS

Your local Industrial Distributor, who makes Rockwell Delta Industrial Machines and Accessories conveniently available to you, also can assist you with expert application engineering. He is as close to you as your phone. He is always willing to help you by making prompt, emergency deliveries of hundreds of items which could prevent costly shut-downs and delays. Depend on him for all of your industrial requirements, just as Rockwell does at all of its plant locations.

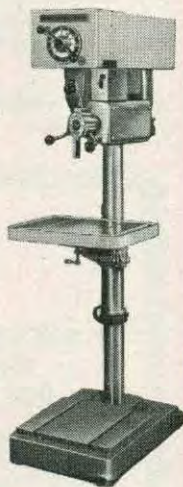
ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" STROKE 15" DRILL PRESSES

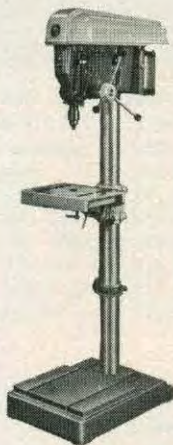
**See the Complete
Rockwell Delta Quality
Drill Press Line Today!**



DELTA 20" DRILL PRESS LINE—48 Models Available . . . Hand or power feed, standard or geared spindle pulley, production or tilt table, single or multiple spindle with No. 2 or 3 M.T.



DELTA 17" VARIABLE SPEED DRILL PRESS LINE—18 Models Available . . . Hand or power feed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 17" STEP-PULLEY DRILL PRESS LINE—36 Models Available . . . Hand or power feed, high or slow speed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 15" DRILL PRESS LINES—52 Models Available . . . Variable speed and step-pulley utility and deluxe, production or tilt table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA UNIDRILL®—4 Models Available . . . Hand feed, 4 or 6-step pulley, high or slow speed, key chuck or No. 2 M.T. spindle.

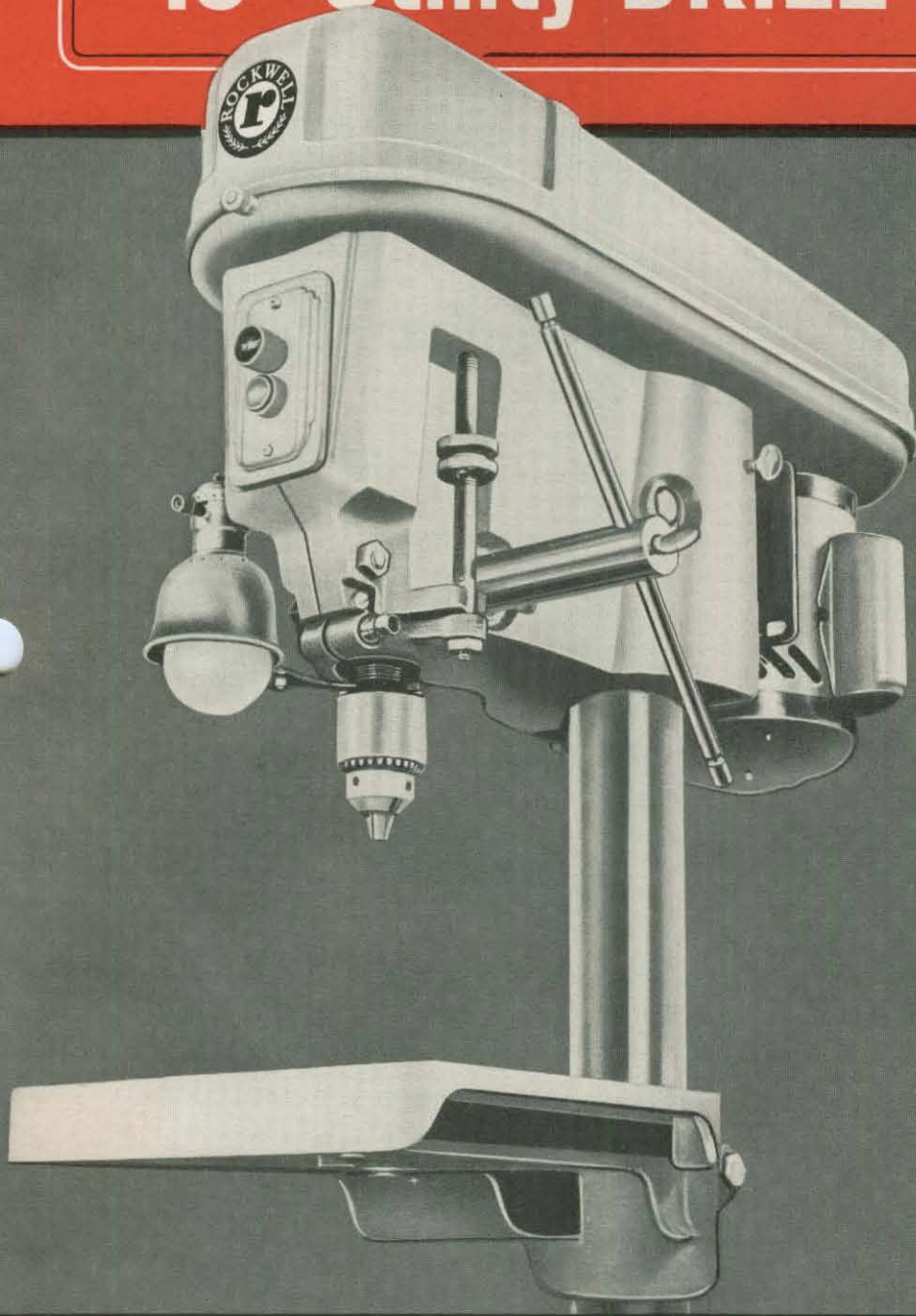


DELTA RAM TYPE RADIAL DRILL PRESS LINE—4 Models Available . . . Hand feed, 6" spindle travel, T-slot production table, key chuck or No. 2 M.T. spindle.

DELTA 14" SENSITIVE DRILL PRESS LINE—8 Models Available . . . Hand feed, production table, single or multiple spindle with key chuck.



ROCKWELL DELTA 15" Utility DRILL PRESS



OFFERS

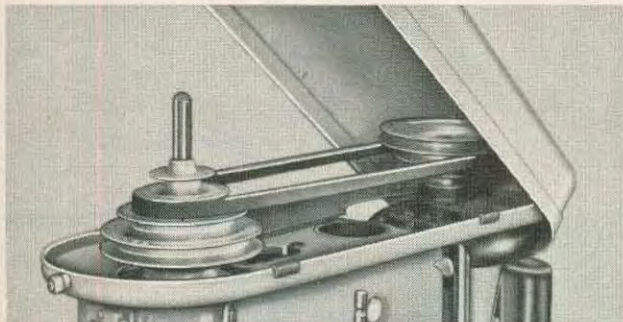
- Rugged, heavy duty construction throughout.
- Exceptional versatility.
- Famous built-in Delta "quality" features.
- All at exceptionally low cost!

Truly versatile, this Rockwell Delta 15" Utility Drill Press is unsurpassed in its ability to do many useful jobs. Six interchangeable spindle adapters and dozens of accessories convert it in seconds for scores of operations varying from metal drilling to wood shaping. It's the ideal machine for every shop, large or small.

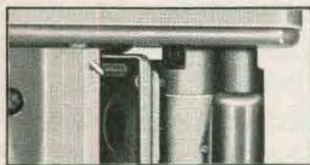
ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 15" UTILITY DRILL PRESS

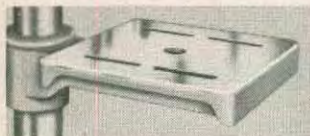
DELTA QUALITY FEATURES THAT MAKE THE 15" UTILITY DRILL PRESS YOUR BIGGEST DRILL PRESS VALUE!



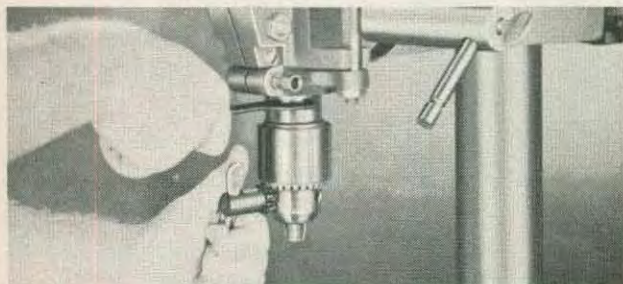
Full Belt Guard (on some models). Full length and counter-balanced, it swings up, out of the way for easy speed changing. Gives complete protection.



Pivoting Motor Mounting Plate. Permits quick belt tension release for easy speed changes. A spring-loaded plunger, with reverse taper lock feature, holds belt tension constant.



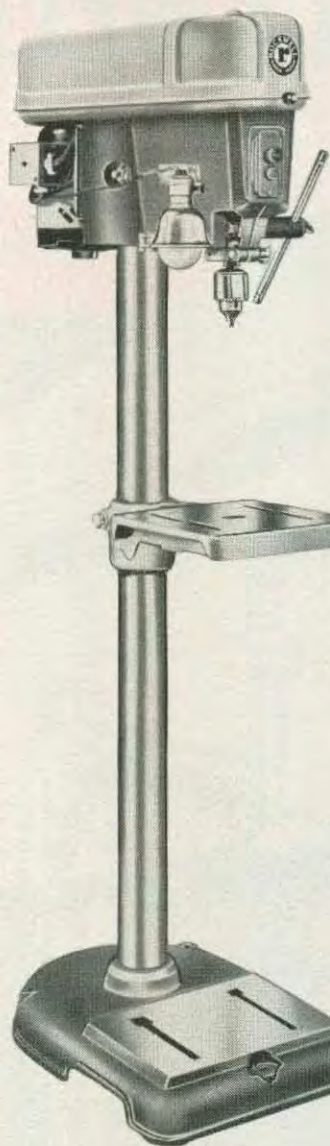
Many-Purpose Work Table. Side ledges and slots facilitate clamping of work to table. Accurately ground surface permits drilling to close tolerances.



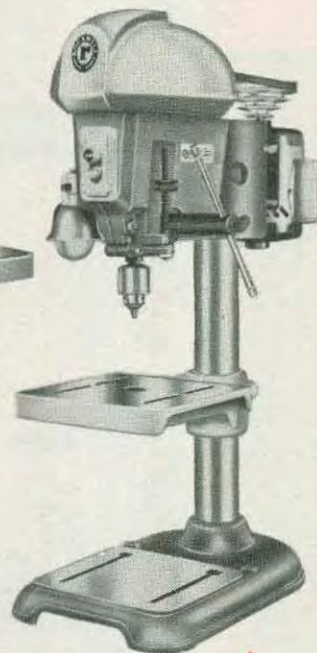
Quick Change Spindle Adapter. Any of six interchangeable spindle adapters may be changed in seconds for dozens of operations varying from metal drilling to wood shaping.

PLUS THESE IMPORTANT DELTA EXTRAS:

- Choice of high speed—slow speed—floor or bench model—front or full hinged guard.
- 6 Spindle adapters for unequalled versatility.
- Delta Quality construction throughout.
- Husky 2" quill for rigid spindle support.
- Easy adjustment to compensate for quill wear.
- Extra large spindle pulley bearing.
- Floating drive that transmits torque with no belt pull on spindle.
- Provision in head for Push Button Switch (optional accessory) to provide maximum safety and convenience for operator.



Floor Model—Equipped with standard table (tilting table available as accessory) and full belt guard. Available with high or slow-speed and 1/2" key chuck.



Bench Model—Equipped with standard table (tilting table available as accessory) and front belt guard. Available with high or slow-speed and 1/2" key chuck.

Big! Rugged! Built to Last!

These are the qualities that every user wants and gets in the Rockwell Delta 15" Utility Drill Press. It's a man-sized machine designed for heavy duty production work—perfect for schools and commercial wood or metalworking shops, yet priced right down to the small shop budget.

You get Delta Quality construction throughout—lubricated-for-life ball bearings . . . dynamically balanced spindle pulley . . . floating spindle drive . . . big 2" quill . . . full 4 7/16" quill stroke and many other important features.

Don't let the low price tag of this Rockwell Delta 15" Utility Drill Press mislead you. It will capably handle many of the production jobs ordinarily done by heavy, fixed machines. It can easily be moved in and out of the production line to relieve production bottlenecks. And it offers the job versatility required in commercial and school shops.

Investigate this BIG VALUE!

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 15" UTILITY DRILL PRESS

MACHINE DATA

Overall Dimensions:

Front Guard Models

Bench Type

Height 37³/₄" ; Width 13"
 Front to Rear 23¹/₈"

Floor Type

Height 68³/₄"
 Width

Standard Table 15¹/₂"

Production Table—Available as

an Accessory 21¹/₂"
 Front to Rear 22⁷/₈"

Full Guard Models

Bench Type

Height 37¹/₂" ; Width 13"
 Front to Rear 24¹/₈"

Floor Type

Height 68¹/₂"
 Width

Standard Table 15¹/₂"

Production Table—Available as

an Accessory 21¹/₂"
 Front to Rear 23⁷/₈"

Table Working Surface:

Standard 10 x 10¹/₂"

Production—Available as an Accessory

Ground Surface 12 x 18"

Ground Surface, including

Coolant Trough 15¹/₂ x 21¹/₂"

Base Working Surface:

Bench Type 9 x 10" ; Floor Type 8¹/₂ x 12"

Quill:

Stroke 4⁷/₁₆" ; Diameter 2"

Capacities:

Key Chuck 5/16 to 1/2"

Dia. Hole in Cast Iron 1/2"

Dia. Hole in Steel 3/8"

Chuck to Table (Max.)

Bench Model 11¹/₂" Floor Model 42⁵/₁₆"

Chuck to Base (Max.)

Bench Model 17" ; Floor Model 47¹/₄"

Spindle Speeds:

With 1725 rpm Motor

High Speed Model 680, 1250, 2400, 4600 rpm

Slow Speed Model 470, 780, 1300, 1950 rpm

With 1140 rpm Motor

High Speed Model 450, 825, 1585, 3040 rpm

Slow Speed Model 310, 515, 860, 1290 rpm

Column Diameter 2³/₄"

Motor:

Accommodates NEMA Frame Motors 48 and 56

CATALOG LISTING

SINGLE SPINDLE, 4-STEP PULLEY 4-5/16" STROKE MODELS (Less Motor and Control—See Below)

BENCH MODELS	FLOOR MODELS	HEADS ONLY
Standard Table 1/2" Key Chuck	Standard Table 1/2" Key Chuck	1/2" Key Chuck
15-027 Slo-Speed Front Belt Guard 120 lbs.	15-037 Slo-Speed Front Belt Guard 148 lbs.	15-017 Slo-Speed Front Belt Guard 62 lbs.
15-028 High-Speed Front Belt Guard 120 lbs.	15-038 High-Speed Front Belt Guard 148 lbs.	15-018 High-Speed Front Belt Guard 62 lbs.
15-067 Slo-Speed Full Belt Guard 122 lbs.	15-077 Slo-Speed Full Belt Guard 150 lbs.	15-057 Slo-Speed Full Belt Guard 64 lbs.
15-068 High-Speed Full Belt Guard 122 lbs.	15-078 High-Speed Full Belt Guard 150 lbs.	15-058 High-Speed Full Belt Guard 64 lbs.

STANDARD EQUIPMENT

Slo-Speed Models and Heads include 49-167 V-belt, 41-703 Motor Pulley, 5/8" bore, unless 1/2" bore is specified. High-Speed Models and Heads include 49-168 V-belt, 41-703 Motor Pulley, 5/8" bore, unless 1/2" bore is specified. Front or Full Belt Guard also included.

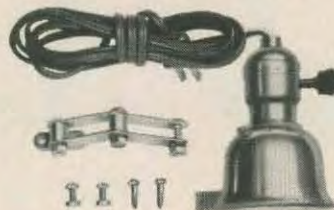
MOTORS AND CONTROLS (Factory Mounted and Wired)

MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES & MOTOR RPM	VOLTAGE	SHIP. WT. (LBS.)	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, 1/2 Horsepower	Push Button Switch Only	TEFC	60—1725	115/230	26	49-700	
	Push Button Switch & Magnetic Starter	TEFC	60—1725	115/230	30	49-701	
	Push Button Switch Only	Guarded Drip Proof	60—1140	115/230	46	49-449	
	Push Button Switch & Magnetic Starter	Guarded Drip Proof	60—1140	115/230	49	49-702	
	Push Button Switch Only	TEFC	60—1725	230/460	28	49-705	49-955
Three Phase, 1/2 Horsepower	Push Button & Overload Switches	TEFC	60—1725	230/460	33	49-706	49-956
	Push Button Switch & Magnetic Starter	TEFC	60—1725	230/460	33	49-707	49-957
	Push Button Switch & Magnetic Starter (w/115V Transformer)	TEFC	60—1725	230/460	35	49-708	49-958
	Push Button Switch Only	Guarded Drip Proof	60—1140	230/460	33	49-403	49-913
	Push Button & Overload Switches	Guarded Drip Proof	60—1140	230/460	37	49-709	49-910
	Push Button Switch & Magnetic Starter	Guarded Drip Proof	60—1140	230/460	39	49-710	49-911
	Push Button Switch & Magnetic Starter (w/115V Transformer)	Guarded Drip Proof	60—1140	230/460	44	49-711	49-912

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord

and Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta 15" Utility Drill Presses may be ordered unmounted. For listing, see Sections P and Q.

**DELTA
QUALITY ACCESSORIES
THAT PROVIDE
INCREASED
JOB PERFORMANCE**



No. 40-882 (old 882) Lamp Attachment
 —Uses standard 15 or 25-watt bulb. Includes mounting bracket, shade, socket and 115 V 8-foot cord. 1¹/₂ lbs.

SPINDLE ADAPTERS



No. 15-832 Adapter with No. 1 M.T. hole, with threaded mounting collar. 2 lbs.



No. 15-833 Adapter with No. 2 M.T. hole, with threaded mounting collar. 1 lb.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 15" UTILITY DRILL PRESS



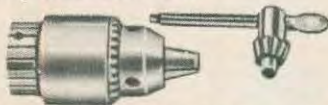
No. 15-835 Adapter, 1/2" shaft and flange. For cup, dish or straight grinding wheels. With mounting collar tapped 1 1/16"—20. 1 lb.



No. 15-836 Adapter with collars and threaded mounting collar for shaper cutters with 1/2" hole. 1 lb.



No. 15-837 Adapter, 1/2" hole, with threaded mounting collar for router and spur bits, etc. 1 lb.



No. 15-830 Drill Chuck—Key Chuck, 0-1/2" capacity, 3-jaw type, with threaded mounting collar and key. 1 1/2 lbs.

No. 15-838 Spanner Wrench—1 1/2" x 5 3/4" long, with single lug for 7/32" hole. Recommended for threaded mounting collar of Drill Chuck 15-830 or Adapters 15-832, 15-833, 15-835, 15-836 and 15-837. 1/4 lb.

No. 15-820 Foot Feed—For floor type models with 64" column. Maximum quill travel with foot feed connected is 6". Consists of foot pedal, rods, mounting brackets and spring. 36 lbs.

No. 15-840 Mortising Attachment—This attachment converts the 15" Drill Press into an accurate mortising machine. Capacity under hold-down—4 3/4", from ends of hooked rods to fence—2 3/4". Used with key chuck models only. No. 15-820 Foot Feed recommended for mortising with single spindle models. Includes fence with mounting bolts, hooked rods, hold-down and chisel holder. 8 1/2 lbs.

No. 15-010 (old 1010) Collar—Head or table support. For 2 3/4" dia. column. 2 lbs.

No. 15-030 (old 1030) Head Counterbalance Attachment—Complete assembly including spring, chain, column top casting, ball bearing roller and screws. Cannot be used with columns shorter than 36 3/4". 9 lbs.

No. 11-969 (old 969) Pilot Wheel 3-spoke type with handle knobs. 4 lbs.

No. 15-809 Tilting Table—11x14" ground surface, complete with column bracket. Ledges at sides and slots make clamping of work easy. Tilt angle scale indicates to 90° both right and left. Fits any 15" drill press with 2 3/4" column. 37 lbs.

No. 15-850 Production Table—12 x 18"

ground work surface (including coolant trough, 15 1/2 x 21 1/2"), for single spindle floor model drill presses (without 1008 Raising Mechanism). 76 lbs.

No. 15-008 (old 1008) Raising Mechanism—For 15-850 Production Table. Includes rack, collar and bearing. 10 lbs.

MULTI-SPEED ATTACHMENTS

Especially recommended for jobs like spot facing, counterboring, reaming and core drilling.

No. 15-848 Multi-Speed Attachment for High-Speed 15" Drill Press. 12 speeds from 275 to 10,500 rpm (the 10,500 rpm should be used only for occasional work due to the excessive wear on bearings). Includes mounting bracket, ball bearing cone pulley and two V-belts. 5 1/2 lbs.

No. 15-849 Multi-Speed Attachment for Slo-Speed 15" Drill Press. 12 speeds from 185 to 4600 rpm. Includes mounting bracket, ball bearing cone pulley and two V-belts. 5 1/2 lbs.

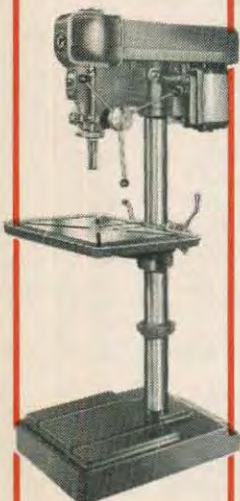
No. 49-167—V-Belt for Slo-Speed Model. 1/2 lb.

No. 49-168—V-Belt for High-Speed Model. 1/2 lb.

No. 15-825 Full Belt and Pulley Guard—For step-pulley models only. Encloses spindle pulley, V-belt and motor pulley. 9 lbs.

NOTE: For additional accessories see Section A9.

See the Complete
Rockwell Delta Quality
Drill Press Line Today!



DELTA 20" DRILL PRESS LINE—48 Models Available . . . Hand or power feed, standard or geared spindle pulley, production or tilt table, single or multiple spindle with No. 2 or 3 M.T.



DELTA 17" VARIABLE SPEED DRILL PRESS LINE—18 Models Available . . . Hand or power feed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 17" STEP-PULLEY DRILL PRESS LINE—36 Models Available . . . Hand or power feed, high or slow speed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 15" DRILL PRESS LINES—52 Models Available . . . Variable speed and step-pulley utility and deluxe, production or tilt table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA UNIDRILL®—4 Models Available . . . Hand feed, 4 or 6-step pulley, high or slow speed, key chuck or No. 2 M.T. spindle.



DELTA 14" SENSITIVE DRILL PRESS LINE—8 Models Available . . . Hand feed, production table, single or multiple spindle with key chuck.



DELTA RAM TYPE RADIAL DRILL PRESS LINE—4 Models Available . . . Hand feed, 6" spindle travel, T-slot production table, key chuck or No. 2 M.T. spindle.

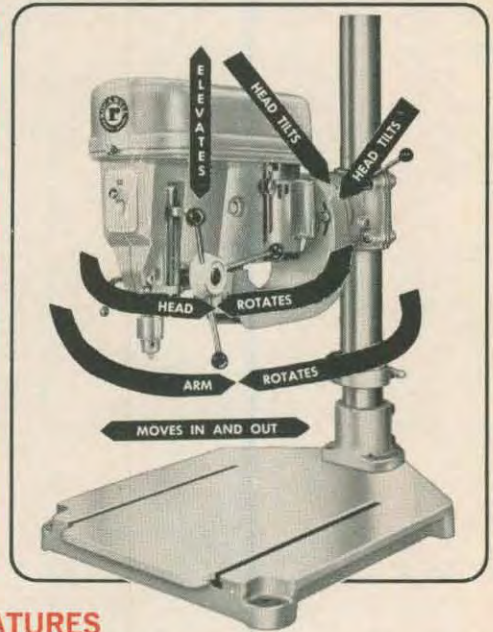
Unique ROCKWELL DELTA UNIDRILL®



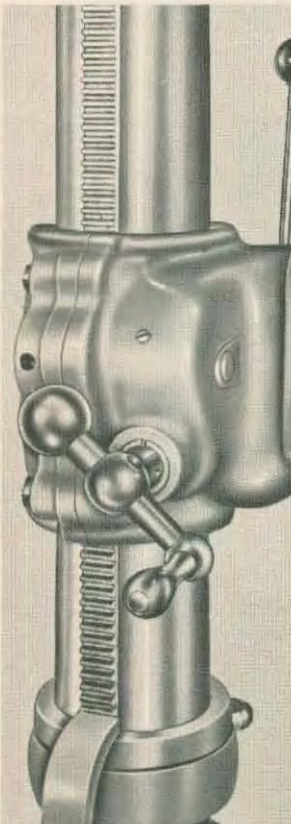
**GIVES YOU FIVE-WAY FLEXIBILITY
... MOVE OR TILT THE DRILL,
NOT THE WORK!**

Because of the UNIDRILL'S® unique flexibility, an operator can position the cutting tool to the work in five different ways—more than any other radial drill press. He can: (1) Move the entire mechanism up and down on the main column; (2) Swivel the mechanism a full 360 degrees around the main column; (3) Rotate the head around the mounting post; (4) Move the head in and out from the column; (5) Most unusual of all, he can tilt the head 45 degrees left or right, making angle drilling an easy operation and eliminating the need for expensive jigs for holding work pieces at different angles.

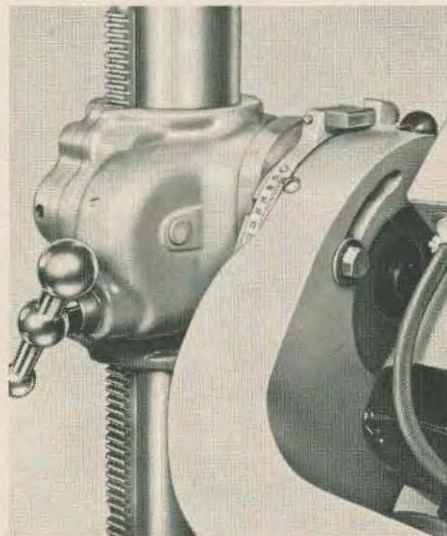
Let us show you this versatile machine today!



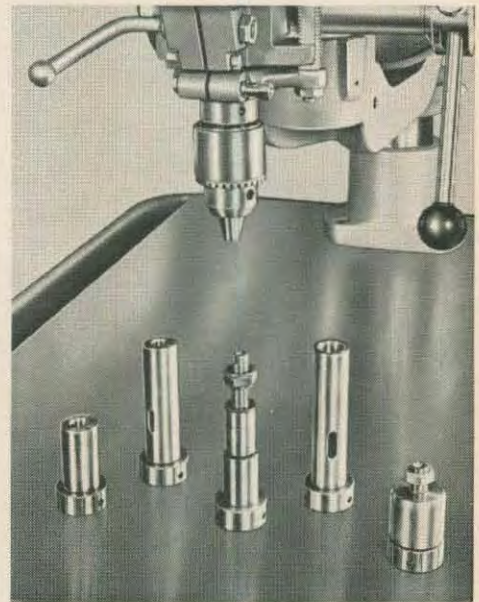
TYPICAL DELTA QUALITY FEATURES



Husky Arm Controls. Photograph at left shows massive ball bearing for easy swiveling of arm, large crank handle for quick elevation of arm, and fast-acting ball end handle for rigid clamping of arm to column.



Head Angle Tilt Accurately Controlled. A rigid swivel block permits fast, positive setting of head, tilts 45° left, 45° right or in the vertical position. Large, easily read scale, with adjustable pointer, facilitates setting head at intermediate angles.



Wide Versatility. The Rockwell Delta UNIDRILL® is unsurpassed in its ability to do many different jobs. Six interchangeable spindle adapters adapt the UNIDRILL® in seconds for operations varying from drilling to wood planing or routing, including counter-boring, reaming, spot facing, sanding and plug cutting, as well as buffing and many other operations.

ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL DELTA UNIDRILL®

Drills to Center of a 49" Circle

Only Rockwell Delta's unique UNIDRILL® offers the extra flexibility and wide versatility needed by these typical users... tool rooms, pattern shops, wood shops, machine shops and maintenance departments.

This versatile radial drill press fills the gap between expensive machine tool type radial drill presses and light duty machines. See this outstanding value today.

STANDARD EQUIPMENT

Utility Bench Models: Slo-Speed Models include 49-167 V-belt and 41-703 Motor Pulley, 5/8" bore, unless 41-702 1/2" bore is specified. High-Speed Models include 49-168 V-belt and 41-703 Motor Pulley, 5/8" bore, unless 41-702 1/2" bore is specified. Also Front Belt Guard that covers spindle pulleys.

Deluxe Bench Models: Include 49-093 V-belt and 41-833 Motor Pulley, 5/8" bore, unless 41-832 1/2" bore motor pulley is specified. Also Full Belt Guard that covers belt and both pulleys.



No. 15-130
Utility Bench Model
UNIDRILL®



No. 15-107
Deluxe Bench Model
UNIDRILL®

CATALOG LISTING

UTILITY 4-SPEED 4 5/16" STROKE BENCH MODELS* (Less Motor and Control—See Below)

SPEED	1/2" KEY CHUCK
Slo-Speed	15-132—275 lbs.
High-Speed	15-130—275 lbs.

DELUXE 6-SPEED 6" STROKE BENCH MODELS* (Less Motor and Control—See Below)

1/2" KEY CHUCK	No. 2 M.T. SPINDLE
15-107—356 lbs.	15-108—354 lbs.

*For floor model set-ups, order No. 50-399 pair of steel legs.

MOTORS AND PUSH BUTTON SWITCHES (Factory Mounted and Wired)

MOTOR	MOTOR ENCLOSURE	CYCLES AND MOTOR RPM	VOLTAGE	SHIPPING WEIGHT	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, 1/2 HP	Guarded Drip Proof	60—1725	115/230	33	49-769	
Three Phase, 1/2 HP	Guarded Drip Proof	60—1725	230/460	33	49-770	52-220
Three Phase, 1/2 HP	Guarded Drip Proof	60—1140	230/460	32	49-403	52-219

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord and

Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta UNIDRILLS may be ordered unmounted. For listing, see Sections P and Q.

MACHINE DATA

Overall Dimensions:

Height48 3/4"; Width23 1/2"
Front to Rear38"

Capacities and Range:

Key Chuck0 to 1/2"
Dia. Hole in Cast Iron1/2"
Dia. Hole in Steel3/8"

*Column to ϕ of Spindle

Maximum24 7/8"; Minimum10"
Spindle Nose to Table
(DeLux Models)

No. 2 M.T.1/2" to 24 1/8"
1/2" Key Chuck1 1/16" to 25 3/16"

Spindle Nose to Table
(Utility Models)

No. 2 M.T.25 1/16" to 25 15/16"
1/2" Key Chuck3 3/8" to 27"

Column3 1/2" x 38 1/2"

Table:

Surface (Front of Column Flange)23 1/2" Wide x 25 1/8" Deep
T-Slots (2)1/2" on 14 1/2" Centers
Clamping Ledges (3)Front and Both Sides

Quill (Deluxe Models):

Stroke6"; Diameter2"

Quill (Utility Models):

Stroke4 5/16"; Diameter2"

Spindle Speeds (Deluxe Models):

With 1725 rpm Motor425, 600, 1100, 2050, 3900 and 5500 rpm
With 1140 rpm Motor280, 395, 725, 1355, 2575 and 3635 rpm

Spindle Speeds (Utility Models):

Slo-Speed Model (With 1725 rpm Motor)470, 780, 1300 and 1950 rpm

Slo-speed Model (With 1140 rpm Motor)310, 515, 860 and 1290 rpm
High-Speed Model (With 1725 rpm Motor) 680, 1250, 2400 and 4600 rpm
High-Speed Model (With 1140 rpm Motor)450, 825, 1580 and 3040 rpm

Head Tilts 90°:

Positive Stops at45° Left; Vertical; and 45° Right

Motor Plate:

Accommodates NEMA Frame Motors 48 and 56

*NOTE: Subtract 3/4" for column flange, which extends 5" above table surface.

ROCKWELL DELTA UNIDRILL® COMPONENTS FOR ASSEMBLING OTHER MACHINE MODELS

No. 14-846 Basic UNIDRILL® Kit complete. Consists of column mounting flange with screws, 3 1/2" x 38 1/2" column, raising mechanism, yoke and arm assembly, head swivel ball bearing, head swivel clamp handle, 2 3/4" x 12" head mounting column and head hold-down collar. 115 lbs.

HEADS

No. 15-018 Utility Head for High-Speed UNIDRILL, with front belt guard, 1/2" key chuck, 49-168 V-belt, 41-703 motor pulley, 5/8" bore. 62 lbs.

No. 15-017 Utility Head for Slo-Speed UNIDRILL, with front belt guard, 1/2"

key chuck, 49-167 V-belt, 41-703 motor pulley, 5/8" bore. 62 lbs.

No. 15-489 Deluxe Head for 6-Speed UNIDRILL, with deluxe belt guard, 1/2" key chuck, 49-093 V-belt and 41-833 motor pulley, 5/8" bore. 72 lbs.

No. 15-488 Deluxe Head for 6-Speed UNIDRILL, with deluxe belt guard, No. 2 M.T. spindle, 49-093 V-belt and 41-833 motor pulley, 5/8" bore. 72 lbs.

TABLES†

No. 14-845 Standard T-slot Table with front and side clamping ledges, ground work surface 23 1/2" wide by 25 1/8" deep (front of column flange). Fits 50-399 Legs. 190 lbs.

No. 14-847 Production Table, with 1 1/2" coolant trough all around, ground work surface 23 3/8" wide by 36" front to back. Tapped for UNIDRILL® column mounting flange. Fits 50-399 Legs. 366 lbs.

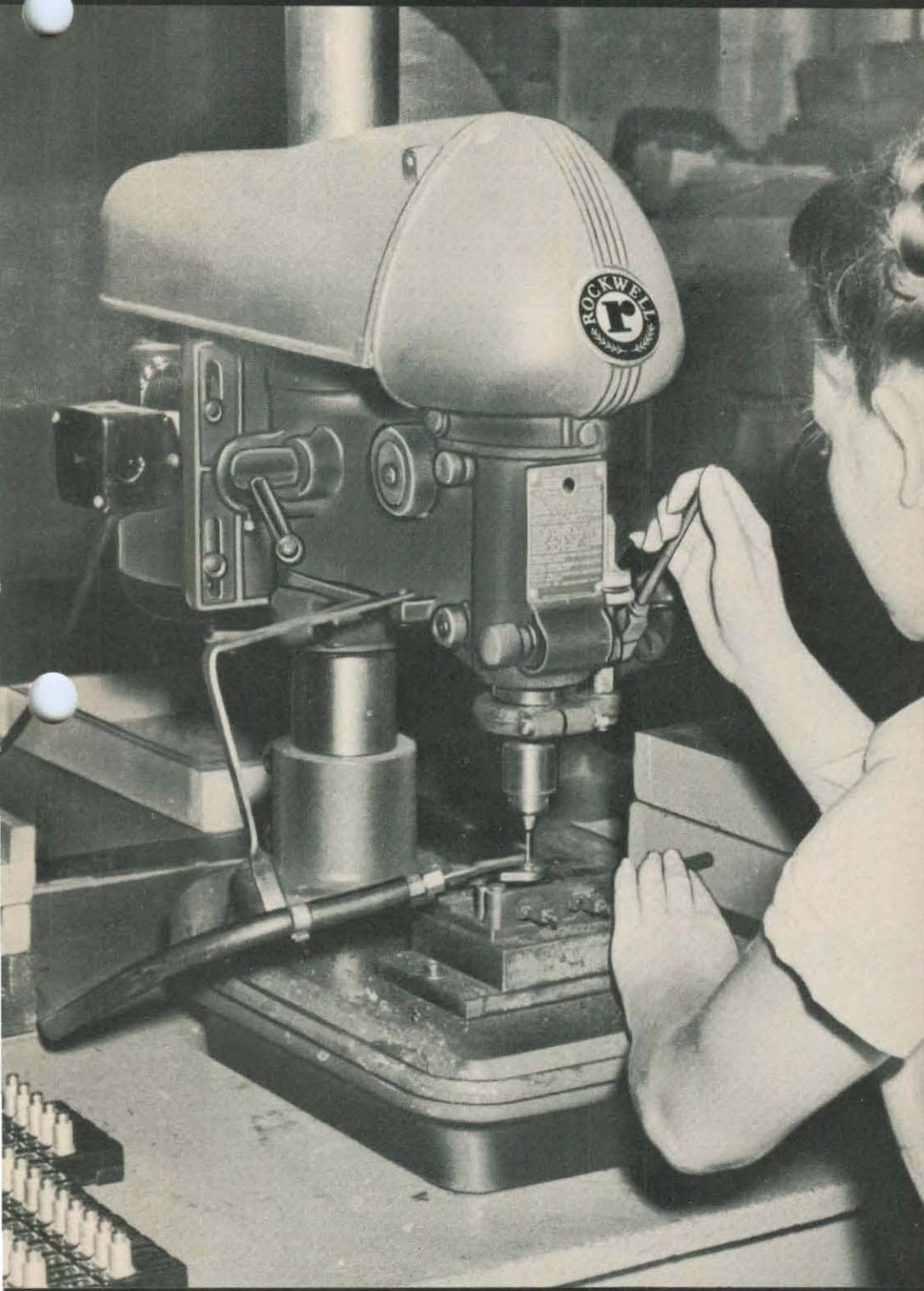
LEGS AND RISER BLOCKS

No. 50-399 Legs, steel, one pair, 27 1/2" high, for mounting Tables 14-845 and 14-847. 100 lbs.

No. 50-400 Riser Blocks, cast iron, one pair, 2" high with studs, nuts and lock washers for mounting under 50-399 Legs. One pair required for each single leg to raise machine 2". Two blocks can be stacked to raise machine 4". 8 lbs.

†Other drill press tables may be utilized.

For Drill Press Accessories, See Section A9; For Coolant Equipment, See Section D1.



ROCKWELL DELTA 14" SUPER-HI SENSITIVE DRILL PRESS

Makes accurate, small hole drilling easy in jewelry, electronic devices, engine parts, fittings or other "problem jobs."

Now, with new capacity!
Drills tiny No. 80 (.0135") holes. New spindle nose accommodates these Albrecht keyless chucks:

No. 30-J1,
No. 80 to 1/8" capacity.

No. 50-J1,
No. 80 to 3/16" capacity.

No. 65-J1,
No. 80 to 1/4" capacity.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 14" SUPER-HI SENSITIVE DRILL PRESS

DELTA QUALITY FEATURES THAT MAKE THE SUPER-HI SENSITIVE DRILL PRESS AN OUTSTANDING VALUE

- **Quill Counterbalanced**—through holes are drilled without quill drop at breakthrough point. Drill breakage eliminated.
- **Quill** selected and lapped into head.
- **Quill** locks at any position.
- **Four Ball Bearings**, specially selected, preloaded, and lubricated-for-life.
- **Dynamically Balanced**, fully machined, aluminum pulleys.
- **Spindle Pulley** taper-hole mounted.
- **14-Spline Spindle Drive** through feather-light floating sleeve.
- **Specially Selected Chuck** mounted on zero precision, tapered spindle nose.
- **Comfortable**, knurled feed wheel and separate feed lever provided. Lever adjustable to most convenient position.
- **Head** adjustable to any height on column.
- **Table** has accurately ground work surface and coolant trough with tapped drain hole.
- **Motor** specially selected and dynamically balanced.

MACHINE DATA

Column diameter	2 3/4"
Quill stroke	2 1/4"
Capacity:	
Chuck holds	from 1/4" down to #80 (.0135")
Spindle to column7"
Spindle to table	20 1/2"
Motor rating	1/3 HP
Spindle speeds:	
With 3450 rpm motors:	
Standard	12000, 8000 and 5000 rpm
*Available	10000, 7000 and 4500 rpm
†Available	9000, 6200 and 4000 rpm

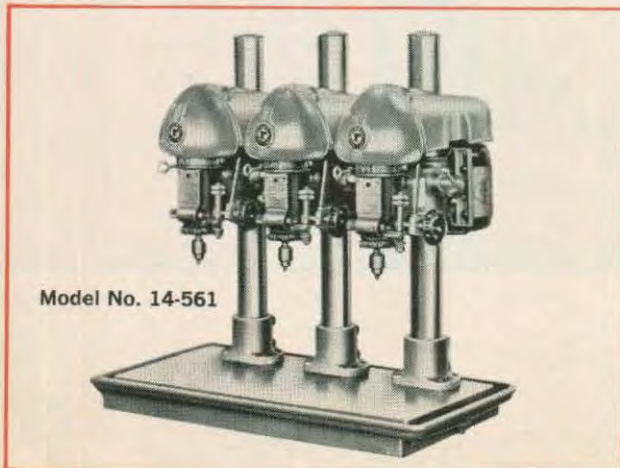
*Order No. 14-829 Pulley extra.

†Order No. 14-830 Pulley and Belt Set extra.

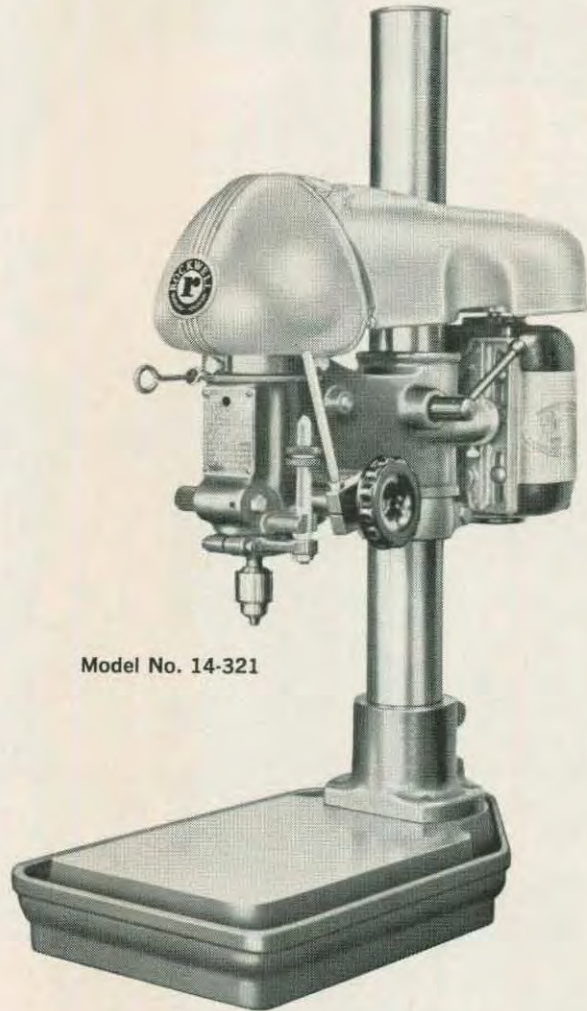
STANDARD EQUIPMENT

Motor pulley; spindle pulley; flat belt; chuck with key; adjustable depth-of-hole stop; belt and pulley guards; head support collar; column-hole plug; motor with on-and-off switch, cord and plug*; and switch rod*.

*Switch, cord and plug, and switch rod are not standard equipment with three phase models.



This sensitive drilling machine . . . with speeds up to 12,000 rpm . . . can solve your special problems



- **Drills tiny holes** ▪ **Drills accurate holes** ▪ **Speeds up production** ▪ **Reduces drill breakage** ▪ **Eliminates work spoilage**

This Rockwell Delta Super-Hi Sensitive Drill Press meets the special problems of small hole drilling. It's ideal for manufacturers of jewelry, carburetors, brass fittings, electronic devices and specialty parts where small hole drilling is a problem.

While recommended for all drillable materials, it is especially suitable for non-ferrous metals like brass, copper, aluminum and all the precious metals. Also ideal for phenolics.

No other machine offers high speeds, sensitivity, accuracy and vibration-free operation at anywhere near the price.

As a special bonus for owners of standard presses, the separate heads shown on the opposite page, complete with motors, fit all 2 3/4" diameter columns. No need to discard present columns, tables and bases.

See This BIG VALUE Today!

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

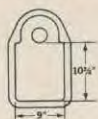
ROCKWELL DELTA 14" SUPER-HI SENSITIVE DRILL PRESS

CATALOG LISTING

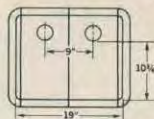
These models of the Super-Hi Drill Press include standard equipment as listed on page at left.

NOTE: Take drills from No. 80 to 1/4". Coolant Pump and Tank can be used when production type table is used with Super-Hi Drill press. Table Drain Hole — Single spindle model has two 3/8" Pipe Tap at rear—two, three and four-spindle models have two 1/2" Pipe Tap at rear. See Section D1 for Coolant Equipment, Accessories and Dimensions.

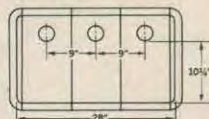
SINGLE SPINDLE
(1 Piece Table)



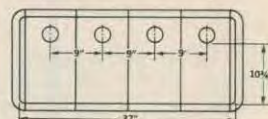
2 SPINDLE
(Sectional Table)



3 SPINDLE
(Sectional Table)



4 SPINDLE
(Sectional Table)



With 1/3 H.P. Single Phase Motor 115/230 V 60 Cy. 3450 R.P.M.—SPINDLE SPEEDS: 12,000, 8,000 and 5,000 R.P.M. With Switch Rod.

Number	14-321	14-551	14-561	14-571
Table Surface	10 3/4 x 9	10 3/4 x 19	10 3/4 x 28	10 3/4 x 37
Ship. Wt.	140	368	498	686

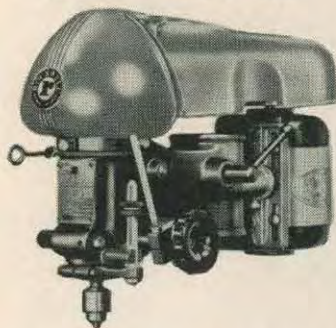
With 1/3 H.P. 3 Phase Motor 230/460 V, 60 Cy, 3450 R.P.M.—SPINDLE SPEEDS: 12,000, 8,000 and 5,000 R.P.M. Switch and Switch Rod not furnished. No. 49-838 Manual Starter and No. 49-633 Mounting Bracket Recommended.

Number	14-326	14-502	14-503	14-504
Table Surface	10 3/4 x 9	10 3/4 x 19	10 3/4 x 28	10 3/4 x 37
Ship. Wt.	140	368	498	686

You can make up your own single or multiple spindle Super-Hi Drill Press by ordering component parts as listed below.

SUPER-HI DRILL PRESS HEADS

Fit Rockwell Delta 14", 15" Or Any
2 3/4" Drill Press Column



STANDARD EQUIPMENT FOR HEADS

Each unit includes specially balanced motor, belt guard, belt and pulley set for the speed listed, and special key chuck taking drills from No. 80 to 1/4". 115V 8-foot cord, 3-prong grounding type plug, switch and 1331 switch rod furnished on single phase motors only.

No. 14-821 Head only with 1/3 HP, Single Phase, 3450 rpm, 115/230V, 60 Cycle Motor and Switch Rod. Speeds: 12,000, 8,000 and 5,000 rpm. 79 lbs.

No. 14-826 Head only with 1/3 HP, 3 Phase, 3450 rpm, 230/460 V, 60 Cycle Motor, Switch and Switch Rod not furnished but 49-838 Switch is recommended. Speeds: 12,000, 8,000 and 5,000 rpm, 79 lbs.

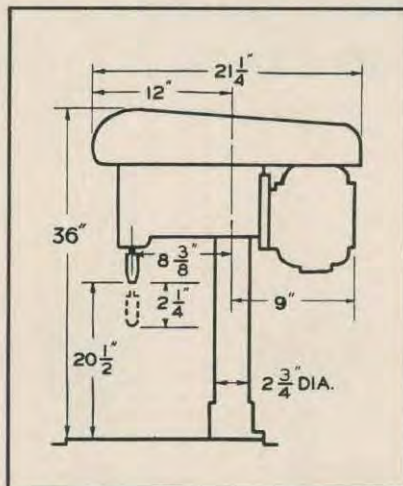


TABLE SECTIONS AND COLUMN PARTS

Minimum center to center distance for column is 9".

No. 14-836 Table Section, 9" x 15 5/8", for Super-Hi—no ends. 50 lbs. (For other sections, see Page 6, Section A3.)

No. 14-837 Two End Sections, 1/2" x 15 5/8", for Super-Hi sectional table. 25 lbs. (For other sections, see Page 6, Section A3.)

No. 14-840 One Piece Table, 9" x 10 3/4". 40 lbs.

No. 15-804 Column, 2 3/4" dia. x 33 3/4" long, with 5/32" wall thickness. 13 lbs.

No. 15-805 Column, 2 3/4" x 38 3/4", with 5/32" wall thickness. 15 lbs.

No. 15-806 Column, 2 3/4" x 65 1/4", with 5/32" wall thickness. 24 lbs.

No. 15-810 Column, 2 3/4" x 78", with 5/32" wall thickness. 30 lbs.

No. 15-010 (old 1010) Head-Support Collar for Column. 2 lbs.

No. 15-019 (old 1019) Column Mounting Flange and Screws. 10 lbs.

PULLEY AND BELT UNITS

No. 14-829 Spindle Pulley for 3450 rpm motors offering speeds: 10,000, 7,000 and 4,500 rpm. 1/2 lb.

No. 14-830 Spindle Pulley and 14-834 Belt for 3450 rpm motors offering speeds: 9,000, 6,200 and 4,000 rpm. 1/2 lb.

No. 14-833 Std. Flat Belt, 39" long. 1/4 lb.

No. 14-834 Flat Belt, 39 1/2" long. 1/4 lb.

THREE PHASE CONTROLS

No. 49-838 Starter, Manual. Provides overload protection. Specify motor number and voltage when ordering. 6 lbs.

No. 49-665 Starter, Magnetic. For 60 cy, 208-230/460 V. Provides low-voltage, no-voltage and overload protection. Does not include No. 49-842 start-stop control station. Specify motor number and voltage when ordering. 11 1/2 lbs.

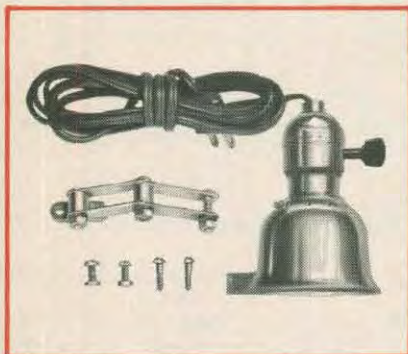
No. 49-842 Magnetic Starter Control Push Button Switch Kit. Provides integral start-stop control station for 49-665 Starter. 1 lb.

No. 49-633 Mounting Bracket. Used with 49-665 and 49-838 Starters on single spindle drill presses only. 3 lbs.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

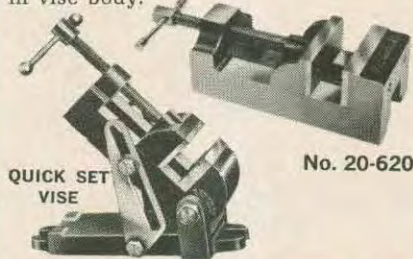
ROCKWELL DELTA 14" SUPER-HI SENSITIVE DRILL PRESS

**DELTA
QUALITY ACCESSORIES
PROVIDE INCREASED
JOB PERFORMANCE**



No. 40-882 (old 882) Lamp Attachment
—Uses standard 15 or 25-watt bulb. Includes mounting bracket, shade, socket and 115 V 8-foot cord. 1½ lbs.

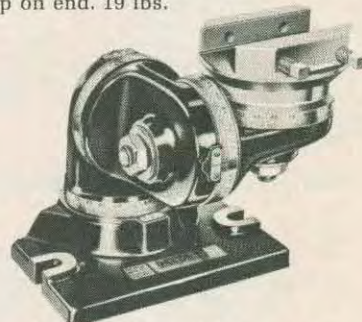
Handy, Quick-Set Vises—Raise to any angle. Side of vise accurately graduated for angle work. Accurately machined with base, body and sliding jaws of semi-steel—clamping jaws of hardened steel. Clamping screw has fine pitched thread and long bearing in vise body.



NO.	JAW	OPEN-ING	LENGTH	SHIP. WT.
†15-024 (Old 1024)	1 x 1½"	1¾"	4¾"	4 lbs.
15-025 (Old 1025)	1 x 1½"	1¾"	4¾"	6½ lbs.
15-026 (Old 1026)	1½ x 2½"	2½"	6¾"	9 lbs.
20-620	1½ x 4"	4"	10¾"	19 lbs.

†No. 15-024 same as No. 15-025 but without raising feature.

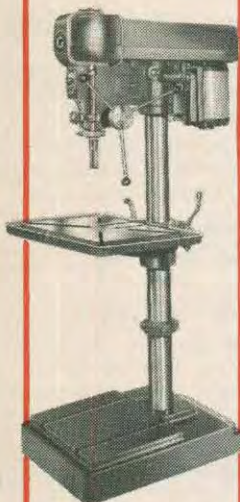
No. 20-620 4" Drill Press Vise with steel jaw plates. Plate for fixed jaw has vertical and horizontal grooves for holding round pieces. Recommended for drilling, tapping, milling, bench work and other operations. Vise is machined so that it can be placed in the normal position on either side, or it can be stood up on end. 19 lbs.



No. 24-902 Univise—A truly universal vise for drilling, grinding, milling, other operations. 16 lbs.

**See the Complete
Rockwell Delta Quality
Drill Press Line Today!**

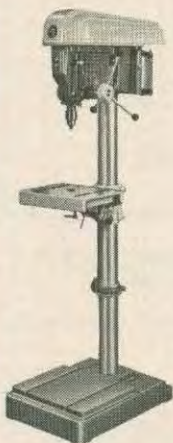
**DELTA 14" SENSITIVE
DRILL PRESS LINE** —
8 Models Available . . .
Hand feed, production
table, single or multiple
spindle with key chuck.



**DELTA 20" DRILL
PRESS LINE**—48 Models
Available . . . Hand or
power feed, standard or
geared spindle pulley,
production or tilt table,
single or multiple spindle
with No. 2 or 3 M.T.



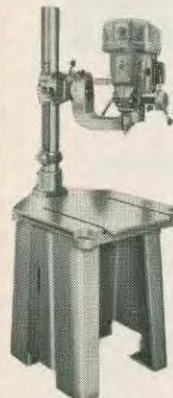
**DELTA 17" VARIABLE
SPEED DRILL PRESS
LINE**—18 Models Available . . . Hand or power
feed, standard or production
table, single or multiple spindle
with key chuck or No. 2 M.T.



**DELTA 17" STEP-PUL-
LEY DRILL PRESS LINE**
—36 Models Available . . .
Hand or power feed, high
or slow speed, standard
or production table, single
or multiple spindle with
key chuck or No. 2 M.T.



**DELTA 15" DRILL
PRESS LINES**—52 Models
Available . . . Variable
speed and step-pulley
utility and deluxe, production
or tilt table, single
or multiple spindle with
key chuck or No. 2 M.T.



DELTA UNIDRILL®—4
Models Available . . .
Hand feed, 4 or 6-step
pulley, high or slow speed,
key chuck or No. 2 M.T.
spindle.



**DELTA RAM TYPE
RADIAL DRILL PRESS
LINE**—4 Models Available . . . Hand feed, 6"
spindle travel, T-slot
production table, key chuck
or No. 2 M.T. spindle.



RAM TYPE **ROCKWELL DELTA RADIAL DRILL PRESS**

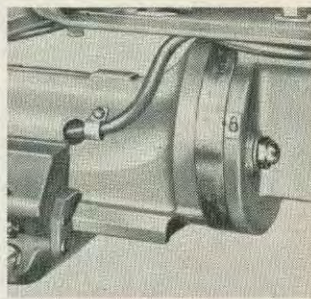
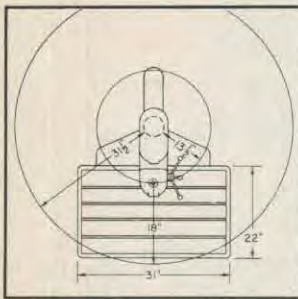
HERE'S A UNIT THAT GIVES YOU MACHINE TOOL CAPACITY AND PERFORMANCE COMBINED WITH POWER TOOL ADAPTABILITY AND VERSATILITY

Check its extra big drilling capacity plus its extra wide speed range.
You'll agree that it offers the flexibility you need
to supplement or replace fixed machines costing more than twice as much.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

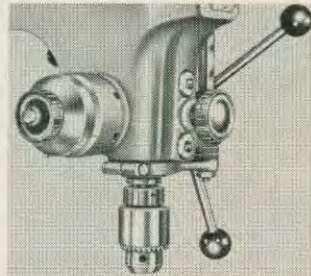
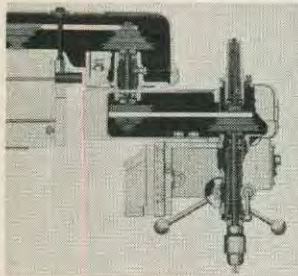
ROCKWELL DELTA RAM TYPE RADIAL DRILL PRESS

FEATURES THAT PROVIDE THE PERFORMANCE AND VERSATILITY OF MACHINES COSTING MORE THAN TWICE AS MUCH!



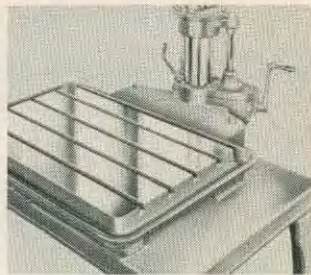
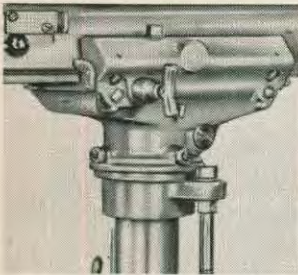
(Left) **Wide Drilling Range for Full Versatility.** The ram has a big 18" travel that permits drilling to the center of a 62" circle. Head, ram and cradle swing a full 360° around the column for drilling anywhere on the massive table or on work that must be kept on the floor.

(Right) **Head Tilt Adjustments Are Easily Made.** Head tilts a full 45° right or left. Easy-to-read head tilt angle scale permits setting of head at exact angle desired. Double locks—one on each side of head—securely lock head to prevent angle deviation under heavy loads.



(Left) **Jack Shaft Assembly Provides Wide Multiple-Speed Range.** The built-in ball bearing Jack Shaft assembly provides for easy selection of 16 different speeds from 175 to 8200 rpm with a 1725 rpm motor (115 to 5400 rpm with an 1140 rpm motor). You get the right speed for every drilling operation.

(Right) **Convenient Controls for Extra Operating Ease.** 6" spindle travel model, with single point spindle lubrication, has calibrated depth indicator which shows exact drill penetration. Also features a quill lock knob, two quill wear adjustment screws and an adjustable spindle return stop control.



(Left) **Ball Bearing Construction Facilitates Ram and Drill Head Movement.** Cradle has eight ball bearings placed on an eccentric to permit take-up for wear and provide easy glide movement of ram. Thirty-eight ball bearings in support collar facilitate movement of drill head in a complete circle.

(Right) **Massive Table—Convenient Head Raising Mechanism.** Big 18 x 26" cast iron, machined table has four "T" slots and oil trough tapped to accommodate 1/2" pipe. Handle on right permits rapid raising or lowering of head mechanism.



Drills to Center of a 62" Circle

Rugged built, this economically-priced radial drill press offers the extras usually found only in heavy, fixed machinery:

Extra Drilling Capacity. You can take the drill head right to the work . . . tilt it up to 45° right or left . . . swivel the head 360° for operations either on or off the table.

Extra Wide Speed Range. Built-in jack shaft assembly provides 16 different speeds from as low as 115 rpm to as high as 8200 rpm—the right speed for any job.

Extra Big Capacity. You have your choice of standard 30-inch or the long 42-inch column for extra spindle nose to table capacity, also a big 6" quill stroke with a ram travel of 18". This means you can handle even the BIGGEST jobs.

If you need a radial drill press that's ideal for rapid, precision drilling of large, heavy stock, sheet stock, panels and similar materials, ask for complete information on this Rockwell Delta machine today!

STANDARD EQUIPMENT

All models (excluding Radial Drill Heads) include head, jack shaft assembly, ram, cradle, column, table, raising mechanism, belt guards, 41-772 motor pulley, 49-287 (old 287) V-belt (31 1/4" OC) and 49-105 V-belt (30 1/4" OC). Key chuck models include spanner wrench for spindle adapters. No. 65-863 Floor Stand not included.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA RAM TYPE RADIAL DRILL PRESS

CATALOG LISTING

MODEL	MODELS (LESS FLOOR STAND) (Less Motor and Control—See Below)				HEADS WITH AND WITHOUT JACKSHAFT (Less Motor and Control—See Below)			
	COLUMN LENGTH AND TYPE OF SPINDLE				RADIAL DRILL HEADS ONLY (INCLUDING 49-105 V-BELT)		RADIAL DRILL HEADS WITH JACK SHAFT (INCLUDING BELT GUARDS, 41-772 MOTOR PULLEY, 49-287 (OLD 287) AND 49-105 V-BELTS)	
	30-INCH		42-INCH		TYPE OF SPINDLE		TYPE OF SPINDLE	
	NO. 2 MORSE TAPER	½" KEY CHUCK	NO. 2 MORSE TAPER	½" KEY CHUCK	NO. 2 MORSE TAPER	½" KEY CHUCK	NO. 2 MORSE TAPER	½" KEY CHUCK
6" Spindle Travel Model	15-114 540 lbs.	15-115 540 lbs.	15-116 570 lbs.	15-117 570 lbs.	15-120 71 lbs.	15-121 71 lbs.	15-124 154 lbs.	15-125 154 lbs.

MOTORS AND CONTROLS (Factory Mounted and Wired)

MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES & MOTOR RPM	VOLTAGE	SHIP. WT. (LBS.)	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, ½ Horsepower	Push Button Switch Only	Guarded Drip Proof	60—1725	115/230	31	49-716	
	Push Button Switch & Magnetic Starter	Guarded Drip Proof	60—1725	115/230	36	49-717	
	Push Button Switch Only	Guarded Drip Proof	60—1725	230/460	28	49-718	52-024
	Push Button & Overload Switches	Guarded Drip Proof	60—1725	230/460	31	49-719	52-025
	Push Button Switch & Magnetic Starter	Guarded Drip Proof	60—1725	230/460	30	49-720	52-026
Three Phase, ½ Horsepower	Push Button Switch & Magnetic Starter w/115V Transformer	Guarded Drip Proof	60—1725	230/460	36	49-721	52-027
	Push Button Switch Only	Guarded Drip Proof	60—1140	230/460	32	49-722	52-028
	Push Button & Overload Switches	Guarded Drip Proof	60—1140	230/460	36	49-723	52-029
	Push Button Switch & Magnetic Starter	Guarded Drip Proof	60—1140	230/460	41	49-724	52-030
	Push Button Switch & Magnetic Starter w/115V Transformer	Guarded Drip Proof	60—1140	230/460	43	49-725	52-031

NOTE: Single phase dual-voltage electricals will be supplied wired for 115 V, unless 230 V is specified. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord

and Plug supplied for single phase only. Motors and Motor Controls for Rockwell Delta Ram Type Radial Drills Presses may be ordered unmounted. For listing, see Sections P and Q.

MACHINE DATA

Overall Dimensions

Height (with 30" column)	74"
Width	33"
Front to Rear	58"

Capacities

Key Chuck	0 to ½"
Dia. Hole in Cast Iron	½"
Dia. Hole in Steel	¾"
Column to $\frac{1}{2}$ of Spindle	
Maximum (Ram Forward)	31"
Minimum (Ram Back)	13"
*Spindle Nose to Table	
With 30" Column	2 5/8" to 13 1/8"
With 42" Column	2 5/8" to 23 3/4"

Vertical Travel of Head Using Raising Mechanism .10"

Column 3 3/4" dia.

Table

Ground Work Surface 26" wide x 18" deep
Has Four Parallel ½" T-slots on 4" centers
1 3/4" Coolant Trough All Around with ½" Pipe Tap

Quill

Stroke 6"
Diameter 1 1/16"

Spindle Speeds

With 1725 rpm Motor 175, 365, 380, 600, 695, 765,

1030, 1250, 1380, 1450, 2200, 2300, 2800, 4000, 4750, 8200 rpm

With 1140 rpm Motor 115, 240, 250, 395, 455, 505, 680, 825, 910, 960, 1450, 1520, 1850, 2640, 3130, 5400 rpm

Head Tilts 90° 45° Left, Vertical, 45° Right

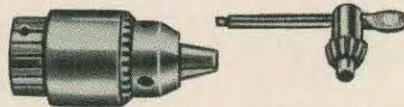
*NOTE: With ½" Key Chuck Spindle, jaws closed. Add 7/16" to all spindle nose to table dimensions for No. 2 M.T. Spindle.

DELTA QUALITY ACCESSORIES PROVIDE INCREASED JOB PERFORMANCE

No. 65-863 Floor Stand—For all Ram Type Radial Drill Presses. 216 lbs.

KEY CHUCKS

No. 46-968 (old 968) Drill Chuck—3-jaw type, 0 to ½" capacity, with No. 2 M.T. shank. Includes chuck key. 2 1/2 lbs.



No. 15-830 Drill Chuck, 0-½" capacity, with mounting collar tapped 1 1/16"—20. Includes chuck key. 1 1/2 lbs.

SPINDLE ADAPTERS

No. 15-832 Spindle Adapter, No. 1 M.T., with mounting collar tapped 1 1/16"—20. 2 lbs.



No. 15-833 Spindle Adapter, No. 2 M.T., with mounting collar tapped 1 1/16"—20. 1 lb.



No. 15-837 Spindle Adapter, ½" hole, with mounting collar tapped 1 1/16"—20. For router bits, wood bits, etc. 1 lb.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA RAM TYPE RADIAL DRILL PRESS

ACCESSORIES—Continued

No. 15-838 Spanner Wrench— $1\frac{1}{2}$ " x $5\frac{3}{4}$ " long, with single lug for $\frac{7}{32}$ " hole. Recommended for threaded mounting collar of Drill Chuck 15-830 or Adapters 15-832 and 15-833. $\frac{1}{4}$ lb.



No. 20-620



QUICK SET
VISE

Handy, Quick-Set Vises—Raise to any angle. Side of vise accurately graduated for angle work. Accurately machined with base, body and sliding jaws of semi-steel—clamping jaws of hardened steel. Clamping screw has fine pitched thread and long bearing in vise body.

NO.	JAW	OPEN- ING	LENGTH	SHIP. WT.
†15-024 (Old 1024)	1 x $1\frac{1}{2}$ "	$1\frac{3}{8}$ "	4 $\frac{3}{4}$ "	4 lbs.
15-025 (Old 1025)	1 x $1\frac{1}{2}$ "	$1\frac{3}{8}$ "	4 $\frac{3}{4}$ "	6 $\frac{1}{2}$ lbs.
15-026 (Old 1026)	$1\frac{1}{16}$ x $2\frac{1}{2}$ "	2 $\frac{1}{2}$ "	6 $\frac{1}{4}$ "	9 lbs.
20-620	$1\frac{1}{2}$ x 4"	4"	10 $\frac{3}{4}$ "	19 lbs.

†No. 15-024 same as No. 15-025 but without raising feature.

No. 20-620 4" Drill Press Vise with steel jaw plates. Plate for fixed jaw has vertical and horizontal grooves for holding round pieces. Recommended for drilling, tapping, milling, bench work and other operations. Vise is machined so that it can be placed in the normal position, on either side, or it can be stood up on end. 19 lbs.



No. 24-902 Univise—A truly universal vise for drilling, grinding, milling, other operations. 16 lbs.



No. 25-857 Lamp Attachment, for 115 V. Includes 18" flexible gooseneck, reflector and 8-foot cord with 2-prong plug. Uses standard bulb (not included) up to 75 watts. 3 lbs.

MOTOR PULLEYS

No. 41-772 Four-Step— $\frac{1}{8}$ " bore. 1 lb.

No. 41-773 Four-Step— $\frac{5}{8}$ " bore. 1 lb.

BELTS

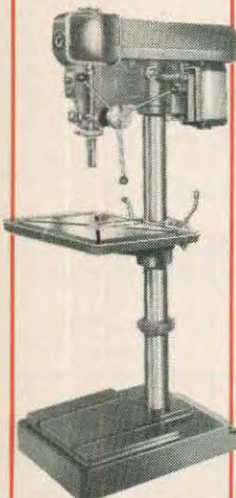
No. 49-287 (old 287) V-Belt, 31 $\frac{1}{8}$ " OC, for Ram Type Radial Drill Presses (rear belt). $\frac{1}{2}$ lb.

No. 49-105 V-Belt, 30 $\frac{1}{8}$ " OC, for Ram Type Radial Drill Presses (front belt). $\frac{1}{2}$ lb.

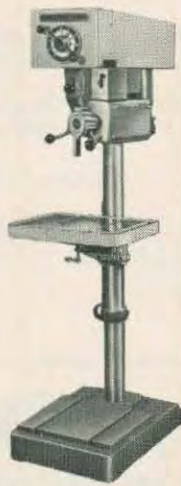
For Coolant Equipment, see Section D1.

See the Complete
Rockwell Delta Quality
Drill Press Line Today!

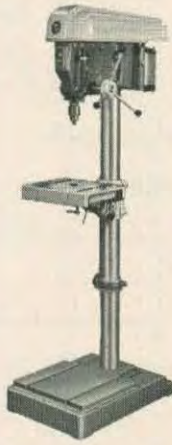
DELTA 14" SENSITIVE
DRILL PRESS LINE —
8 Models Available . . .
Hand feed, production
table, single or multiple
spindle with key chuck.



DELTA 20" DRILL PRESS LINE—48 Models Available . . . Hand or power feed, standard or geared spindle pulley, production or tilt table, single or multiple spindle with No. 2 or 3 M.T.



DELTA 17" VARIABLE SPEED DRILL PRESS LINE—18 Models Available . . . Hand or power feed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 17" STEP-PULLEY DRILL PRESS LINE—36 Models Available . . . Hand or power feed, high or slow speed, standard or production table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA 15" DRILL PRESS LINES—52 Models Available . . . Variable speed and step-pulley utility and deluxe, production or tilt table, single or multiple spindle with key chuck or No. 2 M.T.



DELTA UNIDRIVE—4 Models Available . . . Hand feed, 4 or 6-step pulley, high or slow speed, key chuck or No. 2 M.T. spindle.



DELTA RAM TYPE RADIAL DRILL PRESS LINE—4 Models Available . . . Hand feed, 6" spindle travel, T-slot production table, key chuck or No. 2 M.T. spindle.

ROCKWELL DELTA INDUSTRIAL MACHINES

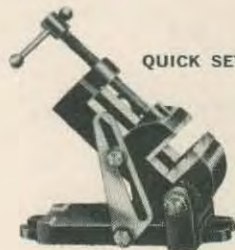
ROCKWELL DELTA DRILL PRESS ACCESSORIES

DELTA QUALITY ACCESSORIES THAT PROVIDE INCREASED JOB PERFORMANCE

Handy, Quick-Set Vises—Raise to any angle. Side of vise accurately graduated for angle work. Accurately machined with base, body and sliding jaws of semi-steel—clamping jaws of hardened steel. Clamping screw has fine pitched thread and long bearing in vise body.



NO. 20-620



QUICK SET VISE

NO.	JAW	OPEN-ING	LENGTH	SHIP. WT.
15-024 (Old 1024)	1 x 1½"	1¾"	4¾"	4 lbs.
15-025 (Old 1025)	1 x 1½"	1¾"	4¾"	6½ lbs.
15-026 (Old 1026)	1½ x 2½"	2½"	6¾"	9 lbs.
20-620	1¾ x 4"	4"	10¾"	19 lbs.

†No. 15-024 same as No. 15-025 but without raising feature.

No. 20-620 4" Drill Press Vise with steel jaw plates. Plate for fixed jaw has vertical and horizontal grooves for holding round pieces. Recommended for drilling, tapping, milling, bench work and other operations. Vise is machined so that it can be placed in the normal position, on either side, or it can be stood up on end. 19 lbs.



NO. 24-902

No. 24-902 Univise . . . First truly universal vise for grinding, drilling and milling. Can be set at any angle desired. Vise can be returned exactly to its original setting for duplicate grinding. Each station had a 360° circular scale. 16 lbs.



Machine Spur Bits—Production type. Made of selected steel. Have brad point and two cutting spur lips. Approximately 6" long with ½" shank. Weight per set 3 lbs.

No. 15-524 (old 804) ¼" No. 15-528 (old 808) ½"
No. 15-525 (old 805) ⅜" No. 15-529 (old 809) ⅝"
No. 15-526 (old 806) ½" No. 15-530 (old 810) ¾"
No. 15-527 (old 807) ⅞" No. 15-532 (old 812) 1"

No. 15-538 (old 818)—Complete set of 8 machine spur bits.



Plug Cutters—Used for making wood plugs and dowels. ½ x 2" shank, barrel 2¼" long. Cuts plugs 2" thick and dowels 2" long.

No. 15-534 (old 814) ¾" dia. No. 15-537 (old 817) ¾" dia.
No. 15-535 (old 815) ½" dia. No. 15-539 (old 819) 1" dia.
No. 15-536 (old 816) ⅝" dia.

No. 15-542 (old 822)—Complete set of 5 plug cutters, 2½ lbs.

SANDING DRUMS AND ABRASIVE SLEEVES FOR INSIDE AND CURVED WORK ON YOUR DRILL PRESS

Perfect work is easy with these sanding drums. No fasteners to bump—no uneven expansion. In these drums, each rubber section is separated from its neighbor by bakelite washers, with non-corrosive metal bushings next to the arbor. Disks expand uniformly, run dead true, produce perfect work.



No. 46-038 (old 830) Drum, 3" dia. x 3", with one sleeve. Fits ½" dia. shaft. 2 lbs.

No. 46-138 (old 831) Sleeves, ½ doz. 3 x 3". 40 grit coarse garnet. ½ lb.

No. 46-832 (old 832) Sleeves, ½ doz., 3 x 3". 60 grit medium garnet. ½ lb.

No. 46-338 (old 833) Sleeves, ½ doz., 3 x 3". 50 grit al. ox. (for metal). ½ lb.



No. 46-538 (old 835) Drum, 1¾" dia. x 2", with one sleeve. Fits ½" dia. shaft. 1¾ lbs.

No. 46-638 (old 836) Sleeves, ½ doz., 1¾ x 2". 40 grit med. garnet. ¼ lb.

No. 46-837 (old 837) Sleeves, ½ doz., 1¾ x 2". 60 grit fine garnet. ¼ lb.

No. 46-838 (old 838) Sleeves, ½ doz., 1¾ x 2". 50 grit al. oxide (for metal). ¼ lb.



No. 46-048 (old 840) Drum, 1½" dia. x 2½", with one sleeve. With ½" shank to fit hollow spindle or chuck. ½ lb.

No. 46-841 (old 841) Sleeves, ½ doz., 1½ x 2½". 50 grit med. garnet. ½ lb.

No. 46-248 (old 842) Sleeves, ½ doz., 1½ x 2½". 80 grit fine, garnet. ½ lb.

No. 46-847 (old 847) Sleeves, ½ doz., 1½ x 2½". 50 grit al. oxide (for metal). ½ lb.

NARROW SANDING DRUMS AND SLEEVES

Drums of solid rubber for use in 3-jaw chuck.

No. 46-679 (old 679) Drum, 1½" dia. x 1", with one sleeve, ⅝" shank. ½ lb.



No. 46-682 (old 682) Sleeves, ½ doz., 1½ x 1". 40 grit al. oxide. ¼ lb.

No. 46-683 (old 683) Sleeves, ½ doz., 1½ x 1". 80 grit al. oxide. ¼ lb.

No. 46-680 (old 680) Drum, 2⅝" dia. x 1", with one sleeve. ⅝" shank. ½ lb.

No. 46-684 (old 684) Sleeves, ½ doz., 2⅝ x 1". 40 grit al. oxide. ¼ lb.

No. 46-685 (old 685) Sleeves, ½ doz., 2⅝ x 1". 80 grit al. oxide. ¼ lb.

No. 46-681 (old 681) Drum, 3" dia. x 1", with one sleeve, ⅝" shank. ¾ lb.

No. 46-686 (old 686) Sleeves, ½ doz., 3 x 1". 40 grit al. oxide. ½ lb.

No. 46-687 (old 687) Sleeves, ½ doz., 3 x 1". 80 grit al. oxide. ½ lb.



Mortising Chisels—Production type. Made of selected steel. Shank of chisel is ⅝ x 1¼".

No. 15-404 (old 504)—¼ x ¼", mortises 1⅞" deep.

No. 15-405 (old 505)—⅝ x ⅝", mortises 1⅞" deep.

No. 15-406 (old 506)—¾ x ¾", mortises 3" deep.

No. 15-408 (old 508)—½ x ½", mortises 3" deep.

Mortising Chisel Bits—Of selected steel. Bit operates inside chisel.

No. 15-514 (old 514)—¼" bit x ⅝" dia. shank.

No. 15-515 (old 515)—⅝" bit x ¼" dia. shank.

No. 15-516 (old 516)—¾" bit x 1⅞" dia. shank.

No. 15-517 (old 518)—½" bit x 1⅞" dia. shank.

For Complete Information on Rockwell Delta Light Duty Drill Presses, Write for Catalog AD-1927R.

ROCKWELL DELTA INDUSTRIAL MACHINES ARE USED EVERYWHERE

In Industry—Building Trades—Schools—Custom and Job Shops



MAINTENANCE DEPARTMENT

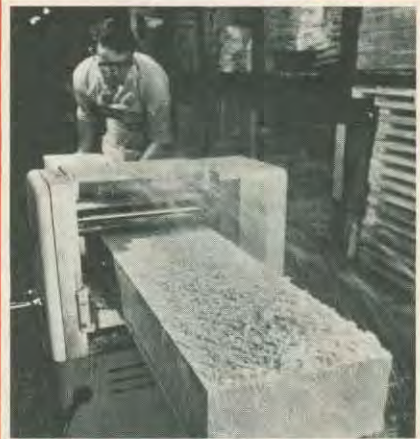


PRODUCTION SHOP



TOOL MAINTENANCE DEPARTMENT

Whatever your particular operation may be—cutting . . . drilling . . . grinding . . . finishing—Delta produces a wood or metalworking machine suited to meet your most exacting requirements. Shown are just a few of the hundreds of such applications to which users put the world's most complete industrial tool line of 61 machines . . . 302 models . . . over 1400 accessories.



WOOD SPECIALTY SHOP



SCHOOL SHOP



TOOL ROOM



MILL WORKSHOP



METAL FABRICATOR



PATTERN SHOP



BUILDER

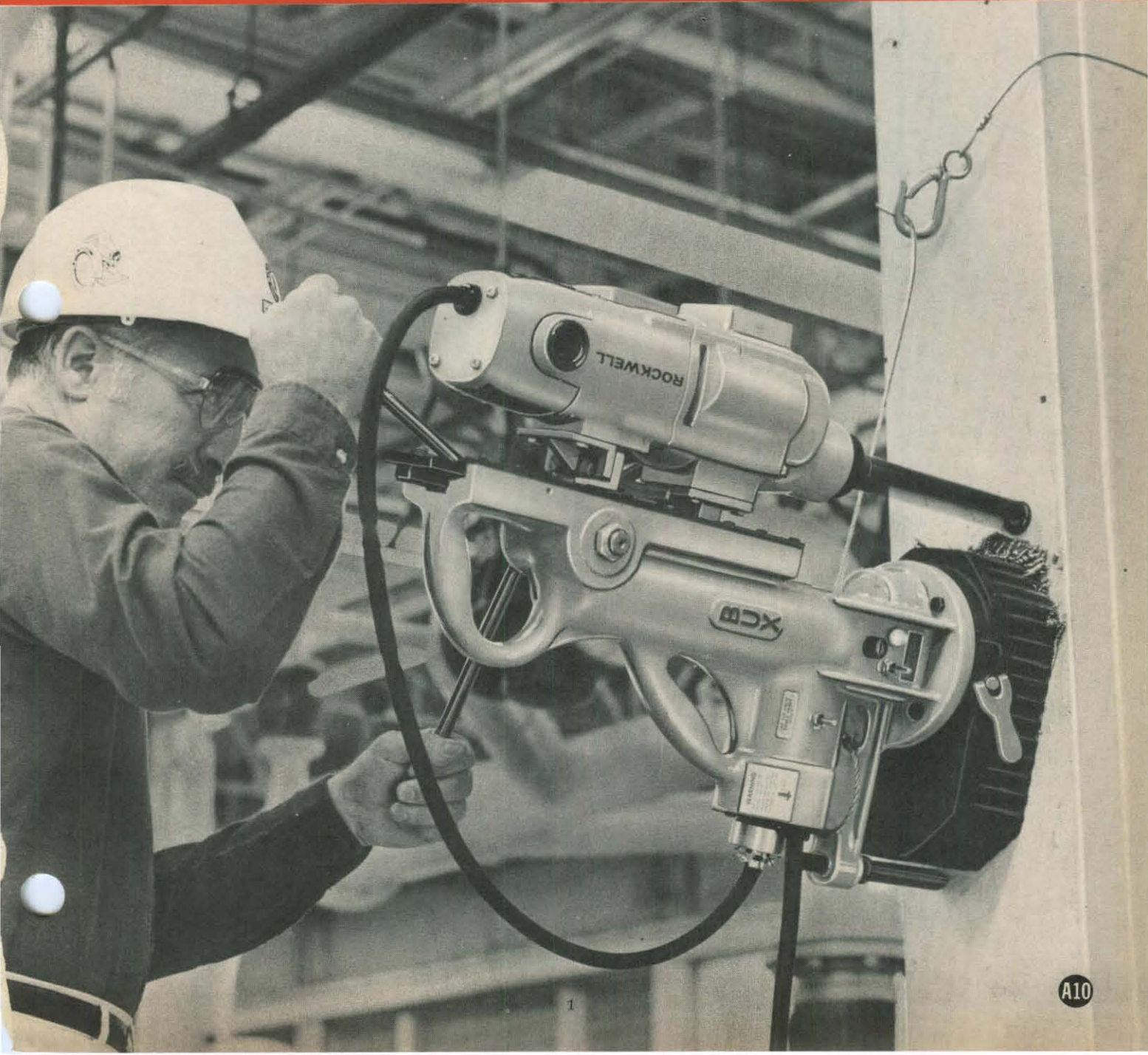
ROCKWELL BUX PORTABLE MAGNETIC DRILLS

For Big Capacity Drilling Not Possible With Conventional Drill Presses or Radial Drills

Now! Rockwell Extra Heavy Duty Drills have been teamed with famous BUX Magnetic Stands to give you big capacity portable drilling machines. The magnetized base attaches with tremendous force to steel surfaces horizontally, vertically or overhead. With the portable drill firmly held in position, you can precision drill, tap or ream at a drill point pressure up to 2500 pounds. You can perform these operations on large, special-purpose machines, on girders, and in other places that cannot be reached with conventional drill presses or radial drills.

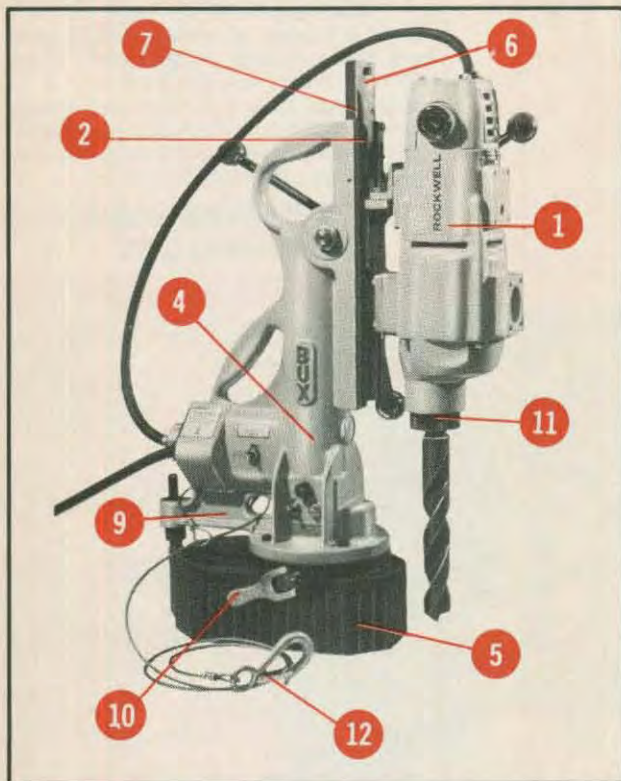
Take the capacity of stationary drill presses to your job site to save on labor, the expense of dismantling heavy machinery or the cost of transporting large equipment.

See a **"PROOF-BY-PERFORMANCE"**
Demonstration Today!

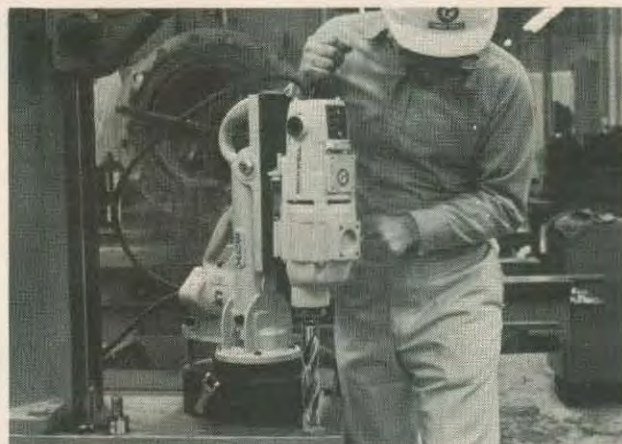


ROCKWELL BUX PORTABLE MAGNETIC DRILLS

ROCKWELL BUX FEATURES GIVE YOU
LONG, TROUBLE-FREE
PERFORMANCE ON THE JOB!

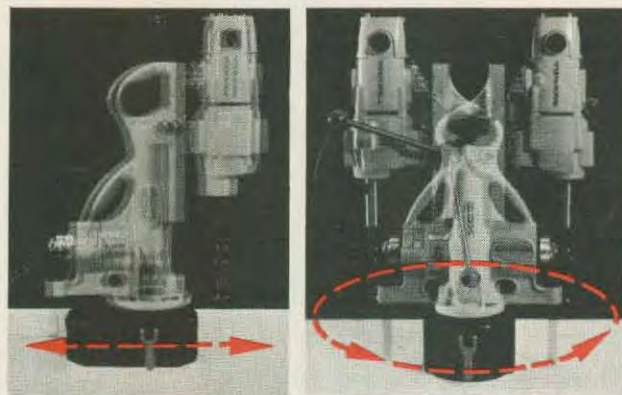


1. **Extra Heavy Duty Motor**—built to rigid specifications, this "job proven" motor has been used on other Rockwell Power Tools in thousands of industrial applications.
2. **Replaceable Wear Strips**—slide assembly is supported by quickly replaceable, adjustable gib and wear strips.
3. **All Steel Pinion Shaft**—supported by special oil impregnated bronze bearings, has three-handled feed for ease of operation.
4. **Lightweight Stand**—tough, aircraft aluminum post is lightweight, yet strong. Pound for pound, BUX stand is most powerful available.
5. **"Power Channel" Bases**—BUX magnetic bases are available in five different sizes, shapes and strengths.
6. **Medium and Large Size Units**—have 11½" of travel for greater accuracy on all work as well as increasing "hole depth" capacity.
7. **Lower Ratio Rack and Pinion Feeds**—assure greater mechanical advantages with more pressure delivered to the drill point. Will drill holes faster with less operator fatigue.
8. **Positive Depth Gage**—large, easy-to-read scale can be marked to measure holes of desired depth. No slipping possible, no rule needed.
9. **Stabilizer Leg**—adjustable stabilizer leg moves pivot point rearward and increases mechanical advantage—more drill point pressure.
10. **Fast Action Positioner**—one-fourth turn of oversize operating handle releases drill stand to rotate 330° with up to ⅝" lateral movement. No tedious adjustments—simply place drill point over center-punch mark, tighten handle and start to drill.
11. **Five Chucks or Spindles Available**—⅝" and ¾" Chucks, No. 2 and No. 3 M.T. Spindles, and No. 3 M.T. Internal Socket.
12. **Six-Foot Safety Cable**—acts as a precaution against operator losing control of unit while positioning or from possible power failure during operation.



Extra Powerful, Specially Designed Motors provide a full 6.5 amps on Small Round Base Models, 12 amps on Medium Round Base Models and 15 amps on Large Radial Position and Rectangular Base Models. Typical long-life, quality construction features include:

- **Cartridge-Type Brushes**—Are spring-loaded and self-adjusting for better commutation.
- **Precision Machine Wound Armatures**—With resin coated, bonded wire and welded commutator leads to withstand high overload conditions.
- **Efficient Cooling System**—Flow-thru venting and 12-blade fan work together to maintain lower motor operating temperature for better efficiency.
- **Ball and Roller Bearing Construction**—To assure trouble-free performance, gear and spindle shafts run smoothly on self-lubricating ball and roller bearings.



⅝" LATERAL
MOVEMENT

330° RADIAL
MOVEMENT

With the Bux precision engineered base, you get positive mechanical action—no "partial magnetism." Bux exclusive radial positioner assures fast, accurate alignment of Bux portable magnetic drill stands. The magnetic base remains stationary, safely holding unit to the work. A fast, ¼ turn of the mechanical locking handle releases drill stand for 330° radial positioning and up to ⅝" lateral movement is also provided, assuring positive, precision positioning.

ROCKWELL BUX QUALITY EXTRAS:

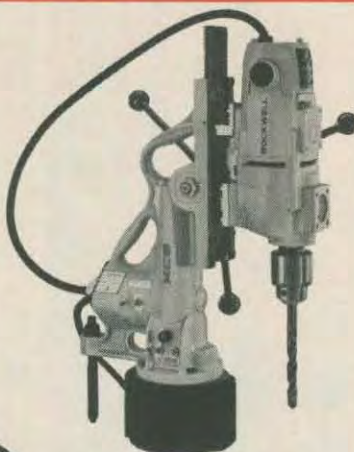
- Two-speed motors provide speeds of 250 and 500 RPM—a low speed for large hole drilling, tapping and reaming—a high speed for small hole drilling.
- Both Medium and Large Base Models have "Power Channel" design. Magnetic strength is funneled along a central axis, concentrating the holding power in areas where there is apt to be more workpiece contact.
- Forward, reverse and neutral feed control.
- Magnetic control switch and pilot lamp.
- Large, easy-to-operate controls.

ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL BUX PORTABLE MAGNETIC DRILLS



Small Round Base Model No. 15900 with 5/8" Drill Chuck Capacity, 9 1/2" Drill Travel.



Medium Round Base Model No. 15901 with 3/4" Drill Chuck Capacity, 11 1/2" Drill Travel.



Medium Round Radial Positioning Base Model No. 15907 with No. 3 M.T. 3/4" Drill Capacity and 11 1/2" Drill Travel.



Large Rectangular Base Model No. 15910 with No. 3 M.T. Socket Accommodating 1 1/4" Drill, and Offering 11 1/2" Drill Travel.



Large Rectangular, Radial Position Base Model No. 15912 with No. 3 M.T. Socket Accommodating 1 1/4" Drill, and Offering 11 1/2" Drill Travel.

STANDARD EQUIPMENT

Rockwell Bux Portable Magnetic Drills are shipped complete. Motor and Stand are ordered together by specifying the appropriate Drill Catalog Number. Assembly of motor to stand is quick and easy and requires no special tools or knowledge. A single, heavy duty 9-foot cord and plug supplies power to both stand and motor. All stands are supplied with a 6-foot safety cable as a precaution against operator losing control of unit while positioning or from possible power failure during operation. All motors are reversing type. Motors have reverse mounting position, permitting outboard spindle location for close-quarter drilling requirements.

Special mounting brackets allow for perfect motor and drill stand slide alignment, providing precision drilling capabilities.

No. 2 and No. 3 M.T. Models can easily be converted to 3/4" Key Chuck Models. Simply order 57091 Arbor (No. 3 M.T. to Jacobs Taper) or 57092 Arbor (No. 2 M.T. to Jacobs Taper) plus 58006 3/4" Chuck.

Note: Units to be used on Single Phase, 115V, AC, 25-60 Cycle Current Only.

ACCESSORIES

No. 57091 Arbor, No. 3 MT to Jacobs Taper. 1/2 lb.

No. 57092 Arbor, No. 2 MT to Jacobs Taper. 1/2 lb.

No. 58006 Jacobs 3/4" Geared Chuck. With key. 1 1/2 lbs.

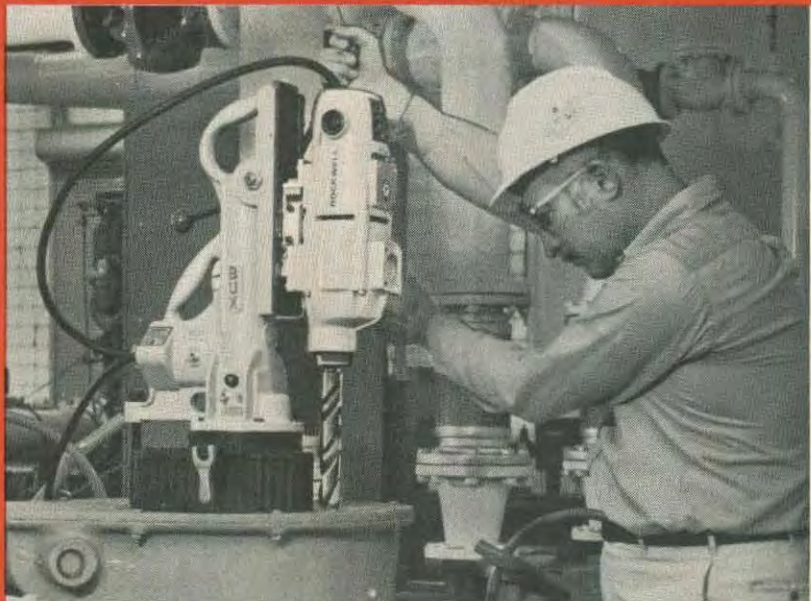
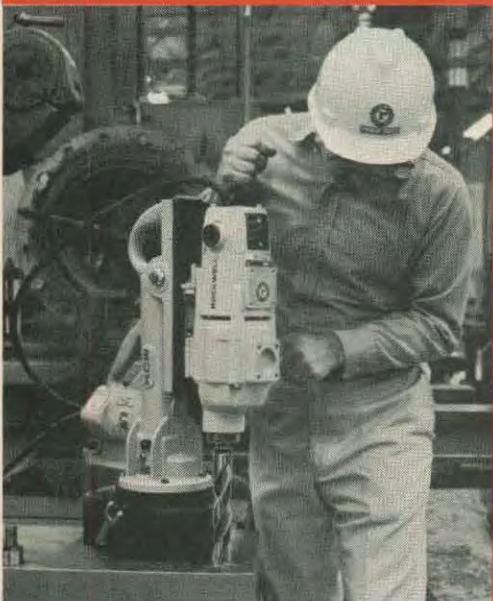
CATALOG LISTING AND SPECIFICATIONS

DRILL CATALOG NO.	STAND SIZE	MOTOR CATALOG NO.	CAPACITY		CHUCK OR TAPER	NO LOAD RPM	DRILL STAND DIMENSIONS			*DRILL POINT PRESSURE, LBS.	NET WT., STAND ONLY	COMB. NET WT., STAND & DRILL
			DRILL	TAP			HEIGHT	WIDTH	LENGTH			
15900	Small Round	77768 (768RP-T2)	5/8"	5/8"-20	Chuck	500	19 3/8"	6"	—	900	53	76
15901	Medium Round	77730 (730P-T2)	3/4"	3/4"-16	Chuck	400	23 3/8"	6 1/8"	7 3/8"	1500	63	87
15902	Medium Round	77732 (732P-T2)	3/4"	3/4"-16	No. 2 MT	400	23 3/8"	6 1/8"	7 3/8"	1500	63	85
15903	Medium Round	77733 (733P-T2)	3/4"	3/4"-16	No. 3 MT	400	23 3/8"	6 1/8"	7 3/8"	1500	63	85
15905	Medium Round Radial Position	77730 (730P-T2)	3/4"	3/4"-16	Chuck	400	24"	6 1/8"	7 3/8"	1500	66	90
15906		77732 (732P-T2)	3/4"	3/4"-16	No. 2 MT	400	24"	6 1/8"	7 3/8"	1500	66	88
15907		77733 (733P-T2)	3/4"	3/4"-16	No. 3 MT	400	24"	6 1/8"	7 3/8"	1500	66	88
15908		77734 (734P-T2)	1 1/4"	1 1/4"-12	No. 3 MT Socket	250	24"	6 1/8"	7 3/8"	1500	66	89
15910	Large Rectangular	77740 (740-T2)	1 1/4"	1 1/4"-12	No. 3 MT Socket	250-500	24 1/4"	7 1/8"	8 5/8"	2550	81	107
15912	Large Rect. Radial Pos.	77740 (740-T2)	1 1/4"	1 1/4"-12	No. 3 MT Socket	250-500	25"	7 1/8"	8 5/8"	2550	88	114

* Pressure calculated on 1" steel plate. Thinner material and cast iron provide proportionately less holding power.

**Versatile,
Dependable
Rockwell Bux
Drills**

**save time and
money for many
industrial users!**



- Air-Frame Manufacturing ● Automation Equipment Manufacturers ● Automotive
- Conveyor and Material Handling Equipment ● General Metal Fabrication
- Electrical Contractors ● Foundries ● Plant Maintenance
- Heavy Construction Equipment ● Machinery Manufacturing ● Ship-Building and Repair
- Tool and Die Shops ● Repair Shops ● Structural Steel Construction and Maintenance
- Machinery Re-Building ● Railroad-Original Equipment and Maintenance
- Truck-Trailer Manufacturing ● Utilities

ROCKWELL DELTA **12" CUT-OFF MACHINES**

Now! You can modernize your method of doing dry or wet abrasive cutting or the cutting of non-ferrous metals and wood. With Rockwell Delta Cut-Off Saws you cut off better than with power hack saws, band saws, lathes, grinders or torches. Let us "Performance-Prove" one of the four "cost-saving" models for you today!

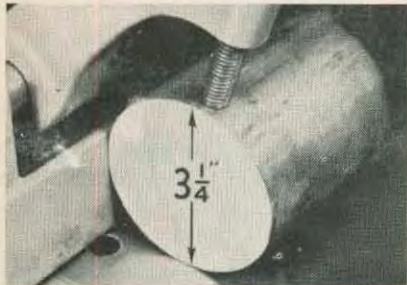
CUT FASTER!
CUT SMOOTHER!
CUT COSTS!



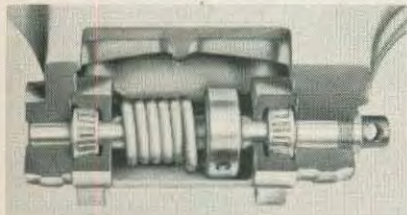
ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 12" CUT-OFF MACHINES

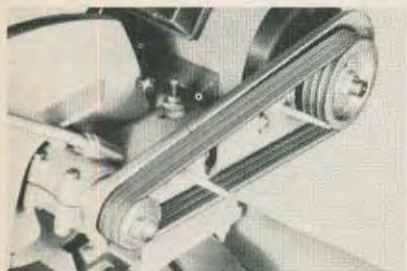
**DELTA QUALITY FEATURES
THAT SAVE
PRODUCTION TIME
AND PROMOTE
OPERATING ECONOMY**



Extra Large Capacity—You get these BIG capacities with the Rockwell Delta 12" Cut-Off Machine: wood and plastics—2 x 8"; non-ferrous tubing and solid round bars—3 3/4"; ferrous tubing—3 3/4" and solid round bars 1020 steel—1 1/2"; angles—3 x 3"; channels—4". These are verified capacities which can be maintained at a production rate using a 5 HP motor (3 HP for wood, plastic, and thin-walled non-ferrous tubing). No machine limited to 2, 3, or 3 1/2" HP can match this performance.



Tapered Bearings Assure Precision Accuracy—Pivot shaft is mounted on rigid, widely spaced Timken Tapered Roller Bearings. Selected for their adjustability, these bearings eliminate all play and assure perfect cutting accuracy. Torsion spring on pivot shaft adjusts in either direction to counter-balance motor. This provides correct, light feed pressure, assuring ease of operation.



Full, Even Power Transmission—Triple, matched, V-belt Drive utilizes the full power of the motor, eliminates transmission of any vibration from motor to cutting wheel. Dynamically balanced motor and arbor pulleys have V-grooved diameters concentric with center hole for long life and smooth running. Mitering never disturbs belt alignment.



Heavy Duty 1" Arbor—Precision ground, the husky 1" arbor is supported by extra large, pre-loaded, lubricated-for-life ball bearings that are mounted in Delta's Unique Cartridge Assembly. Pre-loading of bearings by means of steel sleeves for the inner and outer races removes all play and guarantees accuracy and long life with minimum vibration. Notice the port hole and slotted wheel flange, part of the coolant system for non-ferrous cutting.

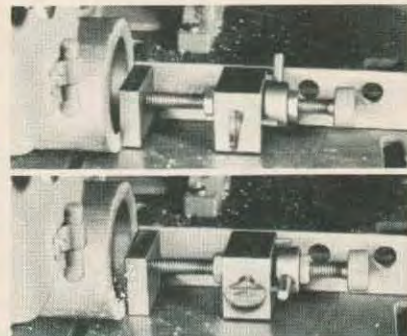


Exclusive Hollow Arbor Spray Coolant—Only Rockwell Delta Cut-Off Machines offer this patented feature which makes cutting of non-ferrous metals a simple operation. Oil drips from reservoir and enters hollow blade arbor. Then it flows from two staggered port holes, 180° apart but not in line, to lubricate both sides of the blade. The fan action of the blade throws a mist of oil on the work piece, preventing the development of heat and greatly increasing the cutting performance and life of the saw blade.



"Swinging Arbor" for Mitering—The complete Cut-Off Machine Arbor and Work Head swivels as one unit through a 90° arc. This means that work always moves in a straight line across the table, eliminating awkward swinging of stock when mitering. Double calibrated scale permits direct reading for miter cuts from 0° to 45°, right and left.

Safety Engineered Throughout—The specially designed wheel guard complies with ASA safety standards. Although it lifts up to permit front loading of stock, a "nose" drops to the table in front of the work to protect the operator during actual cutting.



Exclusive Retractable Size Gage—Accurately and quickly gages stock in lengths from 0 to 14". When finger is in "up" position (see top illustration), work is held against stop block. When finger is switched to "down" position, stock block moves slightly away. This avoids pinching of wheel as work piece expands due to cutting friction of abrasive wheel.



Exclusive Replaceable Arbor—Rockwell Delta Cut-Off machines incorporate in their arbor design a proven special Cartridge Assembly. When necessary, this assembly can be replaced in minutes, practically eliminating down time. The assembly contains Delta's Five Famous Quality Features—lubricated-for-life ball bearings, precision bored bearing seats, pre-loaded bearings, precision ground arbor and dynamically balanced pulley. Assembly also is sealed against dirt and full flood of water.

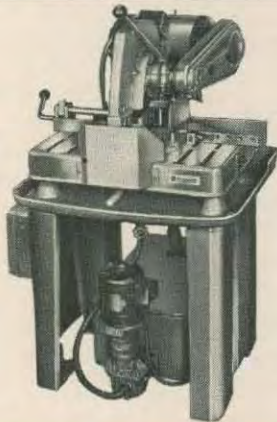
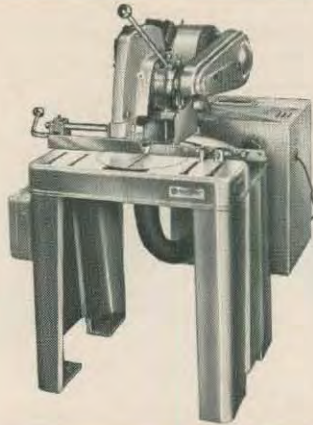
DELTA QUALITY EXTRAS

- Table has a BIG 11 x 27" working surface with four pairs of parallel T-slots for easy clamping of work.
- Motor mounts on and swings with arbor bracket to maintain belt alignment and tension throughout cutting arc.
- Arbor bracket support has hollow construction to form dust spout at rear. "Soup dish" guard under table forms second dust spout.
- Retractable size gage has screw adjustment greater than center of holes in fence.
- Rugged work clamp is double action (push or pull), cam type with "Universal" 3-position clamp.
- Air cylinder feeds, hydraulic check cylinders, air-mist coolant attachments, air clamps, and other automation devices may be easily attached for labor saving and quality control on high production work.

ROCKWELL DELTA 12" CUT-OFF MACHINES

Dry Abrasive Cut-Off Machine — Excellent for cutting steel (stainless, high speed, tool, etc.), wire rope, angle iron, iron pipe, ceramics, Tobin bronze, and many other hard materials. Cuts a square inch of steel in less than four seconds.

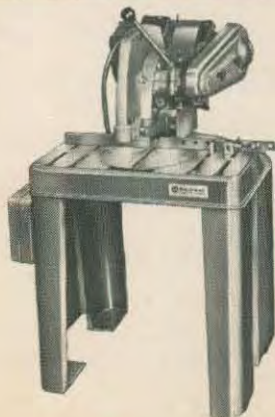
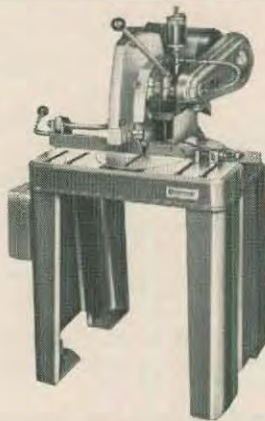
For Accessory Dust Collector and Attachment Package, See Section "D".



Wet Abrasive Cut-Off Machine—Provides for a full flow of coolant on the work. Used on the same hard materials handled on the Dry Abrasive Cut-Off Machine. Sacrifices speed for smooth cutting with minimum burr, long wheel life.

For Accessory Coolant Pump and Tank, See Section "D".

Non-Ferrous Cut-Off Machine — Ideal for cutting aluminum, plastics, mica, mica, Dow metal, etc. Patented coolant attachment assures an extremely fast, accurate cut with burr-free "polished smoothness" on all non-ferrous metals.



Wood Cut-Off Machine— (Order Nos. 20-100, 50-399, 49-289, 41-637, plus electricals desired) — For handling all materials sawed with conventional wood cutting blades. Specially designed guard permits front loading of long stock. For high production cut off and mitering. Cuts off a 2 x 8" plank in less than one second.

For Dry and Wet Abrasive Cutting and for Cutting Non-Ferrous Metals and Wood

If you have the problem of cutting off materials to proper length, in your small shop or your large industrial plant, Rockwell Delta 12" Cut-Off Machines will do a faster, more accurate and smoother job than any other cut-off method.

Here's why—the BIG 3¼" capacity makes this machine ideal for doing hundreds of jobs... the extra powerful motors assure maintained cutting speeds, even on the heaviest cuts... the unmatched combination of Delta Quality Features guarantees quick, accurate cutting of practically any material.

In metalworking shops this method is replacing hand and power type hack saws, vertical and horizontal band saws, acetylene torches, presses, shears, lathes, screw machines, mills, grinders and similar equipment. Where cutting of non-ferrous metals, wood, plastic and allied materials is necessary, the Cut-Off Method is replacing hand, portable, band, circular and radial saws.

If you want increased production, improved quality and lowered costs, replace your present cutting off set-up with a modern Rockwell Delta Cut-Off Machine.

MACHINE DATA

Overall Dimensions (With Legs):

Width.....35"; Front to Rear.....35"; Height.....50"

Capacities (For 90° Cutting):

Wood and Plastic2 x 8"

Non-Ferrous Metals (With Saw Blade):

Tubing (Maximum Diameter)3¼"

Solid Round Bar (Maximum Diameter)3¼"

Ferrous Metals (With Abrasive Wheel):

Tubing (Maximum Diameter)3¼"

Solid Round Bar 1020 Steel (Maximum Diameter) . . .1½"

Angles3 x 3"

Channels4"

Speeds:

With 3450 rpm Motor and 3" Motor Pulley:

Arbor Speed, rpm4,000

Rim of 12" Blade or Wheel, sfpm12,600

Blade or Wheel Diameter (Maximum)12"

Arbor Hole1"

Wheel Flanges, Diameter3½" and 5"

Miters (Swinging Arbor)45° Left and 45° Right

Table:

Working Surface in Front of Fence11 x 27"

Height (Without Coolant Pan)32"

Height (With Coolant Pan)36"

Has Four Pairs of Parallel T-Slots and Double Calibrated Miter Scale.

Motor:

Mounting Plate Accommodates

NEMA Frame Motors 213, 215, 182T and 184T.

STANDARD EQUIPMENT

All Models include wheel guard, belt guard, fence with size gauge, 3½" wheel flanges and 5" wheel flanges with coolant slots.

CATALOG LISTING

No. 20-100 12" Cut-Off Machine. Includes wheel guard, belt guard, fence with size gauge, 3½" wheel flanges, and 5" wheel flanges with coolant slots. 278 lbs.

Continued on next page

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 12" CUT-OFF MACHINES

CATALOG LISTING—Continued

No. 20-220 12" Cut-Off Machine for Dry Abrasive Cutting (With Legs). Same as No. 20-100 except with No. 50-399 pair of steel legs 27½" high, No. 20-801 clamp fixture, No. 49-289 (old 289) (set of 3) 46½" OC V-belts, and No. 41-637 3" 3-belt motor pulley 1½" bore with ¼" keyway. Without abrasive wheel, motor and switch. 390 lbs.

No. 20-222 12" Cut-Off Machine for Wet Abrasive Cutting (With Legs). Same as No. 20-100 except with No. 50-399 pair of steel legs 27½" high, No. 20-801 clamp fixture, No. 49-289 (old 289) (set of 3) 46½" OC V-belts, No. 41-637 3" 3-belt motor pulley 1½" bore with ¼" keyway, and No. 20-840 coolant pan. Without abrasive wheel, motor and switch. 531 lbs.

No. 20-221 12" Cut-Off Machine for Non-Ferrous Cutting (With Legs). Same as No. 20-100 except with No. 50-399 pair of steel legs 27½" high, No. 20-801 clamp fixture, No. 49-289 (old 289) (set of 3) 46½" OC V-belts, No. 41-637 3" 3-belt motor pulley 1½" bore with ¼" keyway, and No. 20-832 coolant attachment. Without saw blade, motor and switch. 394 lbs.

WORK HEAD AND GUARDS FOR BUILDING SPECIAL PURPOSE MACHINES

This work head is used on all Rockwell Delta Cut-Off Machines. It is also offered as a separate unit for those

MOTORS AND CONTROLS (Factory Mounted and Wired)

(For general purpose applications, 5 HP is recommended; use 3 HP for saw blade cutting of wood, plastic and thin-wall non-ferrous tubing only.)

MOTOR	MOTOR CONTROL	MOTOR ENCLOSURE	CYCLES AND MOTOR RPM	VOLTAGE	SHIPPING WT., LBS.	CATALOG NUMBER	CAT. NO. 208 V
Single Phase, 3 Horsepower	Push Button Manual Starter w/Overload	TEFC	60-3450	115/230	132	52-004	
	Magnetic Starter with Push Button Control	TEFC	60-3450	115/230	133	52-005	
Three Phase, 3 Horsepower	Push Button Manual Starter w/Overload	TEFC	60-3450	230/460	111	52-006	52-194
	Magnetic Starter with Push Button Control	TEFC	60-3450	230/460	113	52-007	52-195
Three Phase, 5 Horsepower	Magnetic Starter with Push Button Control (w/115 V Transformer)	TEFC	60-3450	230/460	116	52-008	52-196
	Push Button Manual Starter w/Overload	TEFC	60-3450	230/460	120	52-009	52-197
	Magnetic Starter with Push Button Control	TEFC	60-3450	230/460	122	52-010	52-198
	Magnetic Starter with Push Button Control (w/115 V Transformer)	TEFC	60-3450	230/460	126	52-011	52-199

NOTE: Single phase dual-voltage electricals will be supplied wired for 230 V only. Three phase dual-voltage electricals will be supplied wired for 230 V, unless 460 V is specified. Power Cord and Plug not supplied. Motors and Motor Controls for Rockwell Delta 12" Cut-Off Machines may

DELTA QUALITY ACCESSORIES THAT INCREASE THE VALUE OF THE 12" CUT-OFF MACHINE

No. 20-817 Abrasive Wheel for dry cutting, general purpose, for soft and hard steel and hard bronze, ¾" x 12" dia. with 1" hole. 1¼ lbs.

No. 20-819 Abrasive Wheel for dry cutting, used for long wheel life where burr is permissible. For all steels and hard bronze, ¾" x 12" dia. with 1" hole. 2 lbs.

No. 20-820 Abrasive Wheel for dry cutting, used where maximum freedom from burr is more important than long wheel life. For thin steel tubing and molding. ¾" x 12" dia. with 1" hole. 2 lbs.

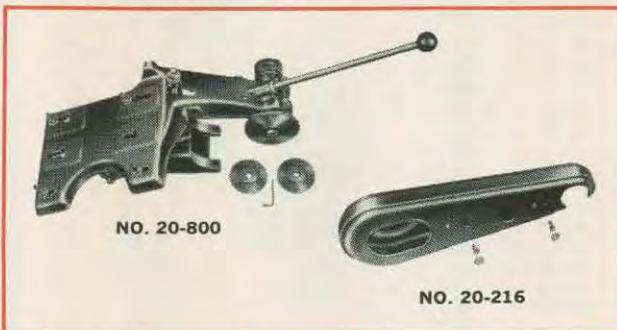
No. 20-846 Saw Blade for non-ferrous metal, 12" dia., ¾" thick x 1" hole, 100 teeth, for cutting large solids. 2 lbs.

No. 20-847 Saw Blade for non-ferrous metal, 12" dia., ¾" thick x 1" hole, 150 teeth, best general purpose blade. 3 lbs.

No. 20-848 Saw Blade, same as 20-847 except high speed steel, hard rim. 2 lbs.

No. 20-849 Saw Blade for non-ferrous metal, 12" dia., ¾" thick x 1" hole, 200 teeth, for cutting thin wall tubing. 2 lbs.

users who wish to design a special-purpose cut-off machine to meet their needs.



No. 20-800 Work Head, including ball bearing arbor assembly, 2¼" 3-belt arbor pulley, 3½" and 5" wheel flanges, feed handle, motor mounting plate, pivot shaft with Timken roller bearings and adjustable torsion spring, adjustable rubber stops and base casting. Motor and controls are not supplied factory mounted on Work Head. 79 lbs.

No. 20-802 Blade Guard, complete with lifting spring and mounting parts. 33 lbs.

No. 20-216 Guard for Belts and Pulleys, complete with mounting bolts. 26 lbs.

be ordered unmounted. For listing, see Sections P and Q. †No. 49-000 "JIC" Type Control Kit. Specify this Catalog Number, in addition to Three Phase Cat. No. 52-011, in order to obtain 12" Cut-Off Machine with "JIC" type electricals, factory mounted and wired.

No. 33-197 Saw Blade for wood, 12" dia. x 1" hole, combination type. 1½ lbs.

No. 33-246 Saw Blade for wood, 12" dia. x 1" hole, cross cut type. 2 lbs.

No. 34-842 Saw Blade for wood and plastic, 12" dia. x 1½" hole (with bushing to fit 1" arbor), 24 carbide-tipped teeth, combination type. 4 lbs.

No. 20-801 Clamp Fixture. 19 lbs.

No. 20-832 Coolant Attachment, for non-ferrous metal. Includes sight gravity feed oiler, mounting post, coolant line, nozzle and fittings. 3½ lbs.

No. 49-294 (old 294) V-belts (matched set of 3), 51½" OC, for 6" motor pulley. 1¾ lbs.

No. 49-289 (old 289) V-belts (matched set of 3), 46½" OC, for 3" motor pulley. 1½ lbs.

No. 41-627 Motor Pulley, 6", 3-belt type, 1½" bore with ¼" keyway. 6 lbs.

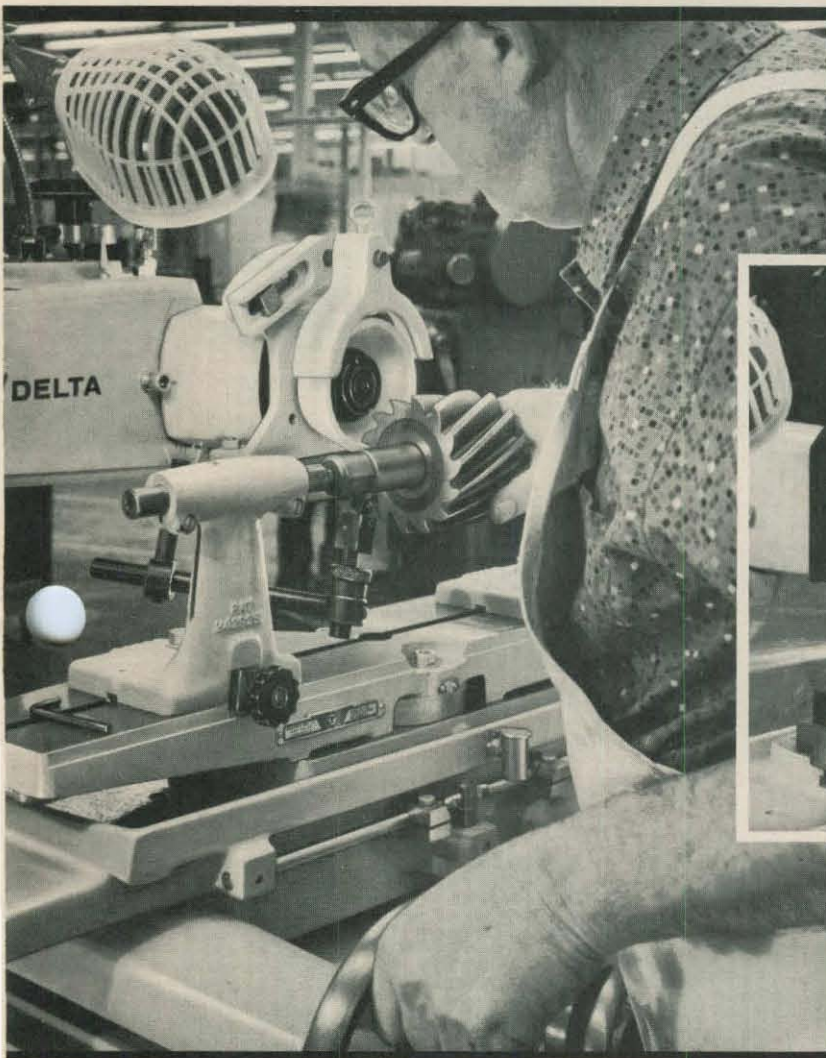
No. 41-637 Motor Pulley, 3", 3-belt type, 1½" bore with ¼" keyway. 3 lbs.

No. 50-399 Legs, steel, one pair, 27½" high. 100 lbs.

No. 50-400 Riser Blocks (two pair required), cast iron, one pair, 2" high, with studs, nuts and lock washers for mounting under legs. 8 lbs.

NOTE: For Dust Collector recommended for all dry abrasive cutting and for coolant Pump for wet cutting, see Section "D".

ROCKWELL DELTA TG-3 TOOLMAKER* GRINDERS



"A Family of 3 Machines!"

Rockwell Delta Single Point Tool Grinder . . . grinds carbide-tipped, high-speed steel or alloy steel single-point cutting tools. Especially recommended for grinding chip-breaker grooves.



Rockwell Delta Surface Grinder . . . produces a 16 micro-inch finish or better to handle practically all surface grinding requirements in the average shop.

Rockwell Delta Tool and Cutter Grinder . . . an excellent unit for sharpening mills, reamers, saws blades and other multiple-point cutting tools.

Only Rockwell Delta TG-3 TOOLMAKER Grinders offer all these exclusives:

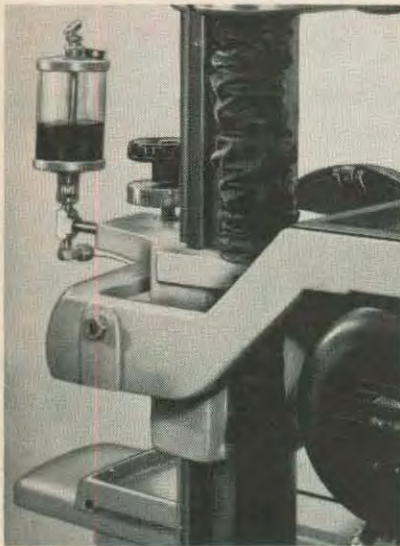
*Trademark

- **Widest** speed range available—3300, 3700 and 5600 RPM—to handle any grinding job.
- **Unique** 360° rotation of head and spindle for *correct* tool and cutter grinding.
- **Exclusive** "Center Mist" Coolant Attachment for cooler, more efficient grinding with longer wheel life.
- **Preferred** Teflon-lined V and flat ways on table for long life and effortless feed.
- **Plus** many additional Rockwell engineered extras!

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA TG-3 TOOLMAKER GRINDERS

**DELTA QUALITY FEATURES
ASSURE PRECISION
GRINDING AND
SHARPENING**



Safety and Convenience Features—Both the elevating and cross feed screws are completely enclosed by a protective sleeve to keep out harmful abrasive dust. The totally enclosed motor is mounted upside down, providing a handy tray for wrenches, indicators and work pieces. Efficient Coolant Attachment provides just the right amount of coolant to keep diamond wheels cool for chip-breaker grinding.

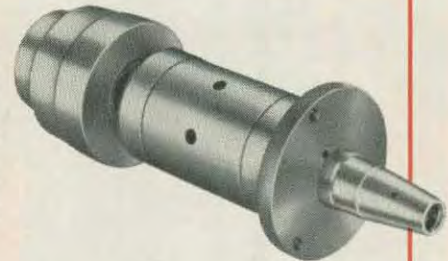


Quick Operating Hand Wheel; Precision Down Feed Control—Large hand wheel facilitates rapid, vertical travel of head for rough settings while Micrometer Down Feed Knob (with no back lash) permits fine settings. Extra large micrometer collar is easy to read, graduated in .0005", and has "slip" feature for zero start reading.



Exclusive Three-Speed Range—Unlike other machines, Rockwell's TG-3 provides matched three-step cone pulleys with a flat belt drive to the spindle. You get these benefits: *Three spindle speeds—3300, 3700 and 5600 RPM—the right SFPM for the different diameters of straight, dish and cup wheels. The flat belt drive assures vibration-free spindle operation.*

Heavy Duty, Ball Bearing Spindle—The massive spindle, which is carefully ground and balanced, is mounted on preloaded, duplex, precision ball bearings to assure high quality grinding year after year. Sealed bearing construction protects the spindle from abrasive dust and prevents coolant from washing lubricant out of the bearing.



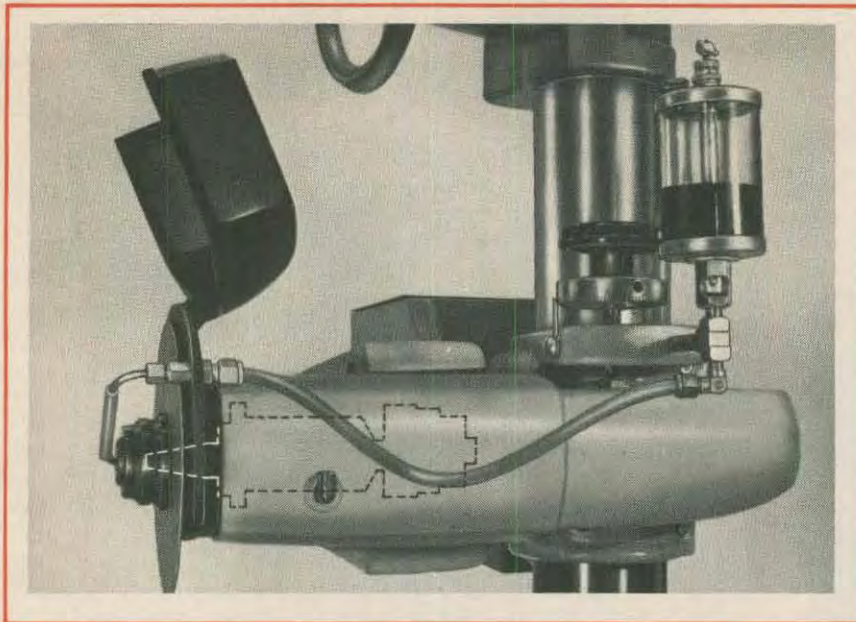
Time and Money-Saving Wheel Adapters—Rockwell makes available interchangeable, taper mounted wheel adapters which fit snugly on the ground, tapered spindle. These adapters save time and money because once a wheel is mounted and dressed, it can be removed, then mounted *without* resetting or redressing—*especially important where diamond wheels are used.*



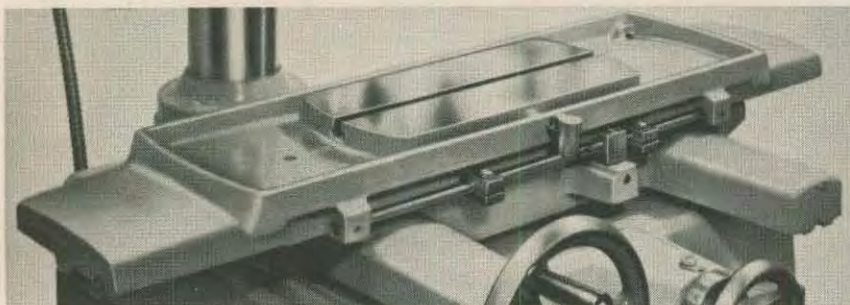
Unique Rotation of Head and Spindle—The TG-3's use of a round column, versus competitive A-frame construction, gives it a versatility and ease of set-up not available with other grinders. This is true because the column, with work head and spindle, can be rotated away from the normal "zero" position as shown by the witness marks. It is easy to provide wheel clearance for tool and cutter grinding, and the work head can even be rotated a full 360° for special jobs.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

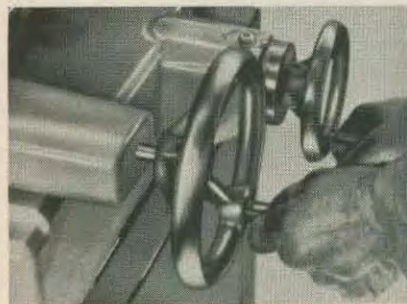
ROCKWELL DELTA TG-3 TOOLMAKER GRINDERS



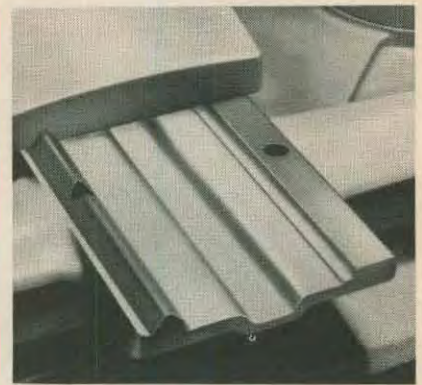
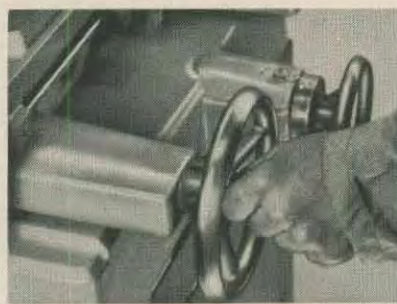
Unique "Center Mist" Coolant—Only Rockwell's TG-3 offers a "center mist" coolant attachment developed especially for chip-breaker grinding with diamond wheels. It improves surface grinding quality, too. Coolant drips from reservoir through tube and enters hollow spindle. Then, it flows out through two staggered port holes, 180° apart. Wheel flanges, recessed in the center with grooves extending to the outer rims, carry the coolant down both sides as well as through the porous wheel. The fan action of the wheel breaks the coolant down into a fine mist which cools the work *exactly at the point of grinding*, much better than coolants sprayed or flooded onto the general grinding area.



Many-Purpose Table—Has a 5 $\frac{3}{4}$ " x 13" surface, finish ground by its own spindle to within 16 microinches. Designed with T-slot to facilitate clamping of work or the mounting of work-holding fixtures. Coolant trough permits wet or dry grinding (side and end shields can easily be added for wet grinding). Adjustable, spring-loaded stops act as cushion . . . are especially suited for tool and cutter grinding.



Multi-Position Handle—You can select the most comfortable position of the handle on the table feed hand wheel, in a matter of seconds. Just pull out the handle, set it where you want it, and let it snap back into engagement. This is especially important when the operator is grinding small pieces and must continually "short stroke" the table. Large micrometer sleeve on cross feed is easy to read and has "zero" start feature.



Smooth Operating Table and Cross Slide—Table and cross slide have precision ground V and flat ways (no troublesome gibs to adjust). Ways are Teflon-lined, practically eliminating wear and providing smooth, effortless table feed.



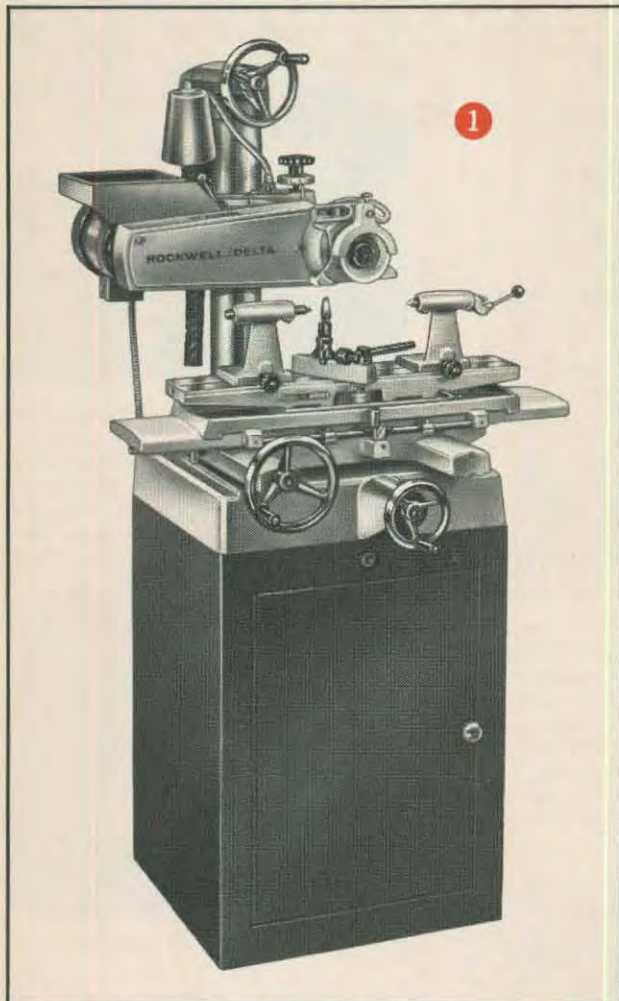
Specially Designed Base—Massive, scientifically ribbed base provides extra rigid support for the $\frac{3}{4}$ " thick cast iron column and grinding head. Built-in leveling jacks at rear corners (not shown) guarantee proper alignment for precision grinding.



Large, Deluxe Cabinet Base—The TG-3 rests on a heavy, rigidly reinforced steel base. Vibration pads, furnished for placement under each corner, isolate the grinder, protecting it from floor vibrations caused by trucks, elevators, punch presses and similar machinery. This assures smooth grinder performance. Two large shelves provide ample storage room. Large door has a cam type, rattle-proof latch.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA TG·3 TOOLMAKER GRINDERS



No. 24-151 TG·3 TOOLMAKER* Tool and Cutter Grinder shown with Accessory 25-857 Lamp Attachment and Electricals.

- 1 A Tool and Cutter Grinding Machine
- 2 A Surface Grinding Machine
- 3 A Single Point Tool Grinding Machine

Only Rockwell offers you a complete line of three individual grinding machines ... each suited to meet your particular grinding requirements.

The TOOLMAKER Surface Grinder, for example, is an excellent machine for the small shop while larger, high production plants find it ideal as a secondary unit to relieve bottlenecks or to use when larger grinding equipment is tied up.

The TOOLMAKER Tool and Cutter Grinder, which consists of the TG·3 Surface Grinder and Tool and Cutter Grinding parts, efficiently sharpens all types of mills, reamers, taps, saw blades and other multiple-point cutting tools. It does this right in your plant to reduce operating costs.

The TOOLMAKER Single Point Tool Grinder, which consists of the TG·3 Surface Grinder with the Univise and "Center Mist" Coolant Attachment, capably precision grinds the chip-breaker groove in carbide-tipped and other tool bits. It will do this without delay to keep production moving.

Many machines are available which perform only one function—surface grinding, tool and cutter sharpening or the grinding of chip-breaker grooves. Only Rockwell offers you three individual machines, tailored to handle your specific grinding needs. If you prefer, you can purchase the TG·3 TOOLMAKER Surface Grinder only, plus the various accessories, and do all three types of grinding on this one machine. You can do this at less cost than on comparable single-purpose machines.

Let us PERFORMANCE-PROVE a TG·3 TOOLMAKER Grinder for you today!



No. 24-150 TG·3 TOOLMAKER* Surface Grinder shown with Accessory 25-857 Lamp Attachment, 24-823 Coolant Attachment and Electricals.



No. 24-152 TG·3 TOOLMAKER* Single Point Tool Grinder shown with Accessory 25-857 Lamp Attachment and Electricals.

*Trademark

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA TG·3 TOOLMAKER GRINDERS

**YOU CAN DO ALL THESE OPERATIONS
WITH ROCKWELL DELTA TG·3 TOOLMAKER GRINDERS:**

TOOL AND CUTTER GRINDING



Grinding a spiral milling cutter.



Grinding a reamer.



Sharpening a 16" carbide-tipped saw blade using the 24-955 Unihead.



Grinding an angular cutter using the 24-955 Unihead.

SURFACE GRINDING



Grinding a precision surface on flat stock (magnetic chuck not sold by Rockwell).



Applying a perfectly true, smooth finish to a part (magnetic chuck not supplied by Rockwell).

SINGLE POINT TOOL GRINDING



Using a diamond wheel to grind the chip-breaker groove on a tool bit using the 24-902 Univise.



Grinding a new cutting edge on a carbide-tipped tool bit using the 24-902 Univise.

Practically every conceivable grinding or sharpening operation can be accomplished with Rockwell Delta TG·3 TOOLMAKER Grinders. Why? Because Rockwell offers you a selection of *three* individual machines, designed specifically for tool and cutter grinding, surface grinding or chip-breaker grinding. These machines come equipped with specially designed and patented work holding devices—Tool and Cutter Grinding Attachment, Unihead and Univise—that are unmatched in flexibility and versatility. You can set them at any angle or position to handle practically any grinding or sharpening job. And there are dozens of other cost-saving accessories, too.

Add up all of these benefits and you will agree that Rockwell Delta TG·3 TOOLMAKER Grinders deserve a place in your operation.

ROCKWELL DELTA TG-3 TOOLMAKER GRINDERS

MOTOR AND BELT REPLACEMENT PARTS

No. 24-800 consists of ½ HP, 115/230 V, single phase motor; motor pulley and 49-085 Belt, balanced together for field installation. 32 lbs.

No. 24-803 consists of ½ HP, 230/460 V, three phase motor; motor pulley and 49-085 Belt, balanced together for field installation. 32 lbs.

No. 24-802. Same as 24-803 except 575 V. 32 lbs.

No. 49-085 Flat Belt, ¾" wide, 35" OC.

DELTA QUALITY ACCESSORIES THAT MAKE TG-3 TOOLMAKER GRINDERS UNMATCHED IN VERSATILITY

No. 24-807 Wheel, 7 x ½", aluminum oxide, 1¼" hole, for soft material, balanced to within 1/8-ounce inch. 2 lbs.

No. 24-808 Wheel, 7 x ½", aluminum oxide, 1¼" hole, for hard material, balanced to within 1/8-ounce inch. 2 lbs.

No. 24-973 Standard Dish Wheel, Type 12, 6 x ½ x 5/16", aluminum oxide, 1¼" hole. 5 lbs.

No. 24-974 Standard Cup Wheel, Type 11, 4 x 1½", aluminum oxide, 1¼" hole. 5 lbs.

No. 24-820 Adapter for wheels with 1¼" hole. Has 2 1/8" flange for straight wheels, 4 x 1½" type 11 cup wheels and 6 x ½ x 5/16" type 12 dish wheels, plus a 2 7/8" flange for 3½ x 1½" cup wheels. Same as adapter supplied with 24-150 Surface Grinder, except has holes and slots needed for use with 24-823 Coolant Attachment. Order extra adapters for each kind of wheel to be used to obviate centering or dressing wheel each time it is mounted on spindle. 2 lbs.

No. 24-805 Diamond-pointed Wheel Dresser, with 7/16 x 2" body. ½ lb.



No. 25-857 Lamp Attachment, for 115 V. Includes 18" flexible gooseneck, reflector and 8-foot cord with 2-prong plug. Uses standard bulb (not included) up to 75 watts. 3 lbs.

No. 24-812 Spindle and Way Oil, Velocite-E. ½ pt. can.

No. 24-819 Attachment Package for Dust Collector. 20 lbs. See Section D1 for complete information.

NOTE: See Section D1 for Dust Collectors recommended for Toolmaker Grinders.

THE UNIHEAD® WITH INDEXING FEATURE IS UNIVERSALLY ADJUSTABLE WORK HEAD

The Unihead is a universally adjustable work head designed for use with the Toolmaker Cutter Grinder and other makes of machines, especially if the No. 24-970 Tooth Stop Unit is used with it.

Unit consists of a heat treated sleeve arranged with a No. 9 Brown & Sharpe taper accurately mounted in lubricated-for-life ball bearings. The adjustable index stop collar and dog can be disengaged or set in any position that is convenient to the operator. It is equipped with a 12-tooth index collar with selector plate which permits the dog to engage automatically either 2, 3, 4, 6 or 12 selected equal spaces. Other plain collars (without selector plate) are available as listed.

Has a push-out nut arranged at the back of the sleeve for pushing out tightly fitted adapters. Swivel bracket with 360 graduations. Base with removable keys that engage the table. Can also be used with Tool and Cutter Grinding Attachment 24-822.

NO. 24-955



No. 24-955 Unihead arranged with sealed-for-life ball bearings and sleeve for No. 9 B & S taper. With one 12-tooth collar with selector plate to engage 2, 3, 4, 6 or 12 selected equal spaces. 23 lbs.

No. 24-970 tooth stop unit not furnished. Indexing collars listed below cover a varied range of combination spacing and should be ordered separately as required.

INDEXING COLLARS

No. 24-957 Plain, 36-tooth, for 2, 3, 4, 6, 9, 12, 18 and 36 equal spaces. ¾ lb.

No. 24-958 Plain, 34-tooth, for 17 and 34 equal spaces. ¾ lb.

No. 24-959 Plain, 33-tooth, for 3, 11 and 33 equal spaces. ¾ lb.

No. 24-960 Plain, 32-tooth, for 2, 4, 8, 16 and 32 equal spaces. ¾ lb.

No. 24-961 Plain, 30-tooth, for 3, 5, 6, 10, 15 and 30 equal spaces. ¾ lb.

No. 24-962 Plain, 28-tooth, for 4, 7, 14 and 28 equal spaces. ¾ lb.

No. 24-963 Plain, 26-tooth, for 13 and 26 equal spaces. ¾ lb.

No. 24-964 Plain, 24-tooth, for 2, 3, 4, 6, 8, 12 and 24 equal spaces. ¾ lb.

No. 24-965 Collar, blank. ¾ lb.

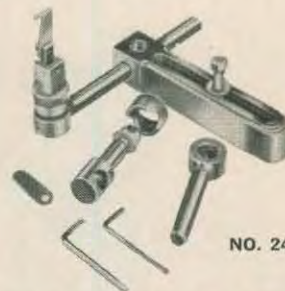
ADAPTERS

No. 24-967 Adapter for Unihead with No. 9 B & S outside taper arranged with 1"-8 R.H. threaded end to receive 6" Face Plate (No. 937). 1¼ lbs.

No. 24-968 Adapter for Unihead with No. 9 B & S outside taper arranged with No. 33 Jacobs taper to receive drill chucks. 1¼ lbs.

TOOTH STOP UNIT

The Unihead uses the same tooth stop unit regularly furnished with the Tool and Cutter Grinder Attachment (No. 24-822). If the Unihead is to be used on another make of machine, it may be advisable to obtain the No. 24-970 Tooth Stop Unit.



NO. 24-970

No. 24-970 Tooth Stop Unit consisting of 1 bracket, 2 bars, 1 clamp and tooth stop with 2 fingers (included with No. 24-822 Grinder Attachment). 5 lbs.

THE UNIVISE® FIRST TRULY UNIVERSAL VISE FOR GRINDING, DRILLING AND MILLING

NO. 24-902

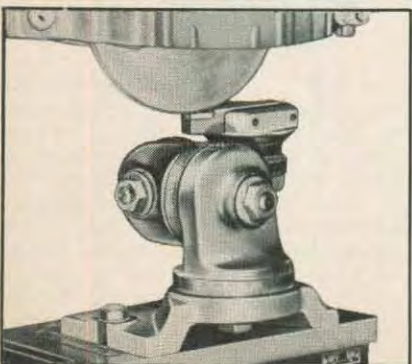
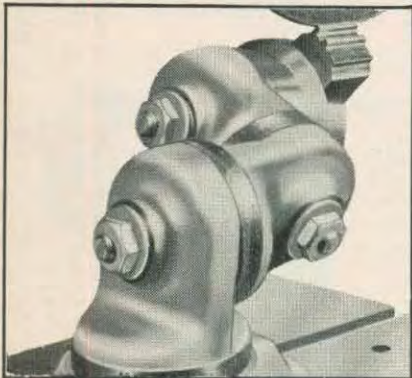
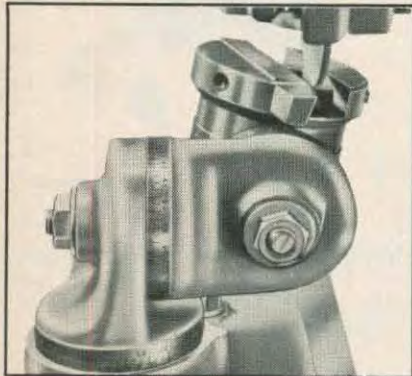
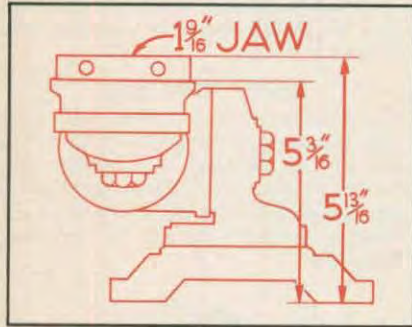


The Univise is a heavy, rigid, massive vise completely universal so that it can be set at ANY angle desired. It is composed of four separate parts, each of which can be rotated and independently set so that there are four separate distinct planes of adjustment. This means that ANY angle desired can be easily and readily obtained. It means, also, that for duplicate grinding the vise can be returned EXACTLY to its original setting. Each part has a circular scale of 360 degrees. Each station is

ROCKWELL DELTA TG·3 TOOLMAKER GRINDERS

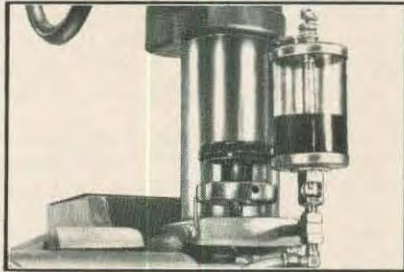
marked so that by making a record of the setting of each scale it is impossible to make an error. Thus, settings can be made direct from the blueprint without fuss or bother. Two of the parts rotate a full 360 degrees. It is $5\frac{1}{16}$ " high, 6" wide and $7\frac{1}{4}$ " long. Jaws take up to $1\frac{1}{2}$ " tools. Fits any surface or tool grinder. Has detachable keys in base which can be removed to permit use on a drill press or other machine without table slots, or on a magnetic chuck.

No. 24-902 Univise, complete. 16 lbs.



"CENTER MIST" COOLANT ATTACHMENT

With instructions for field mounting on any TG·3 Grinder. Supplied as standard equipment on 24-152 TOOLMAKER Single Point Tool Grinder.

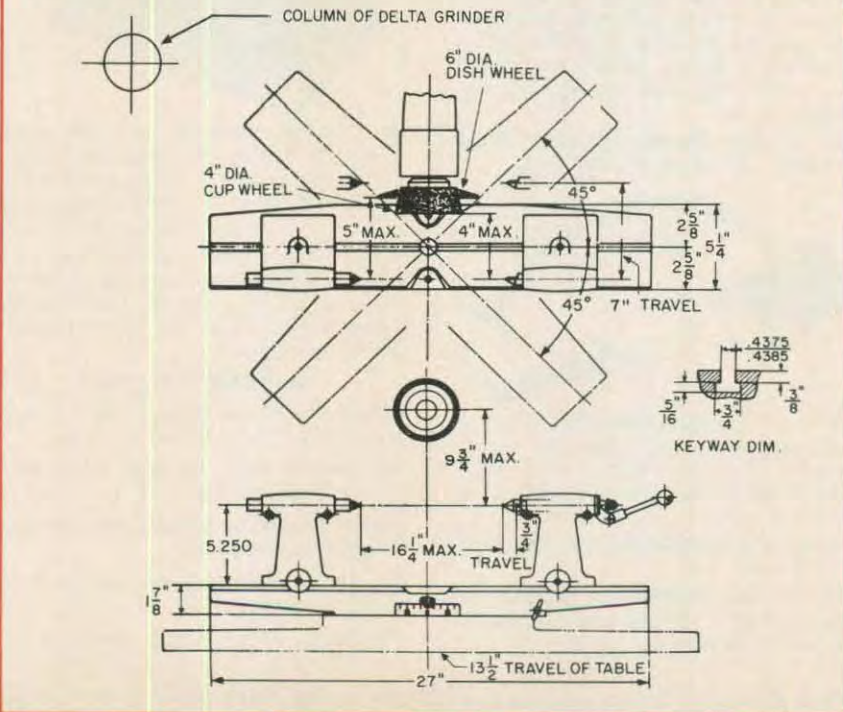


No. 24-823 Coolant Attachment complete with sight gravity feed oiler, coolant line, fittings, 24-820 Wheel Adapter with holes and slots for coolant, and instructions. 5 lbs.

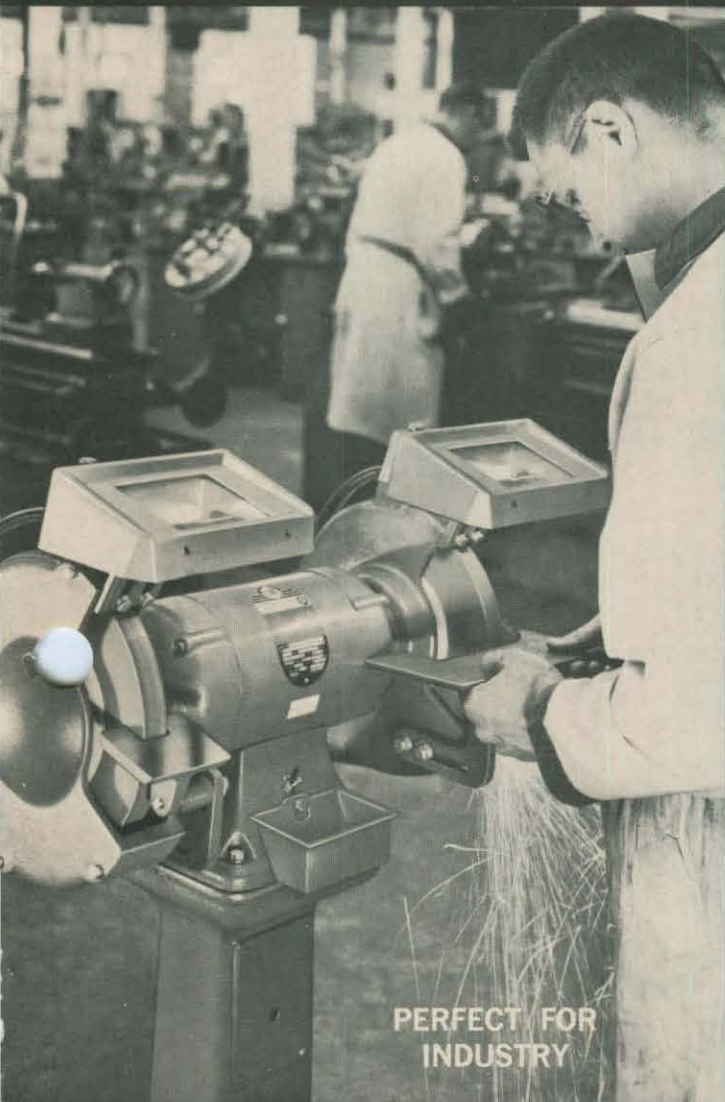
GRINDER ATTACHMENT CONVERTS STANDARD SURFACE GRINDER TO A TOOL AND CUTTER GRINDER

The Tool and Cutter Grinding Attachment is designed and engineered to permit conversion of the basic Toolmaker Surface Grinder for tool and cutter grinding work. This complete attachment, when added to the basic Toolmaker Surface Grinder, provides the workholding features for sharpening many types of small tools and cutters.

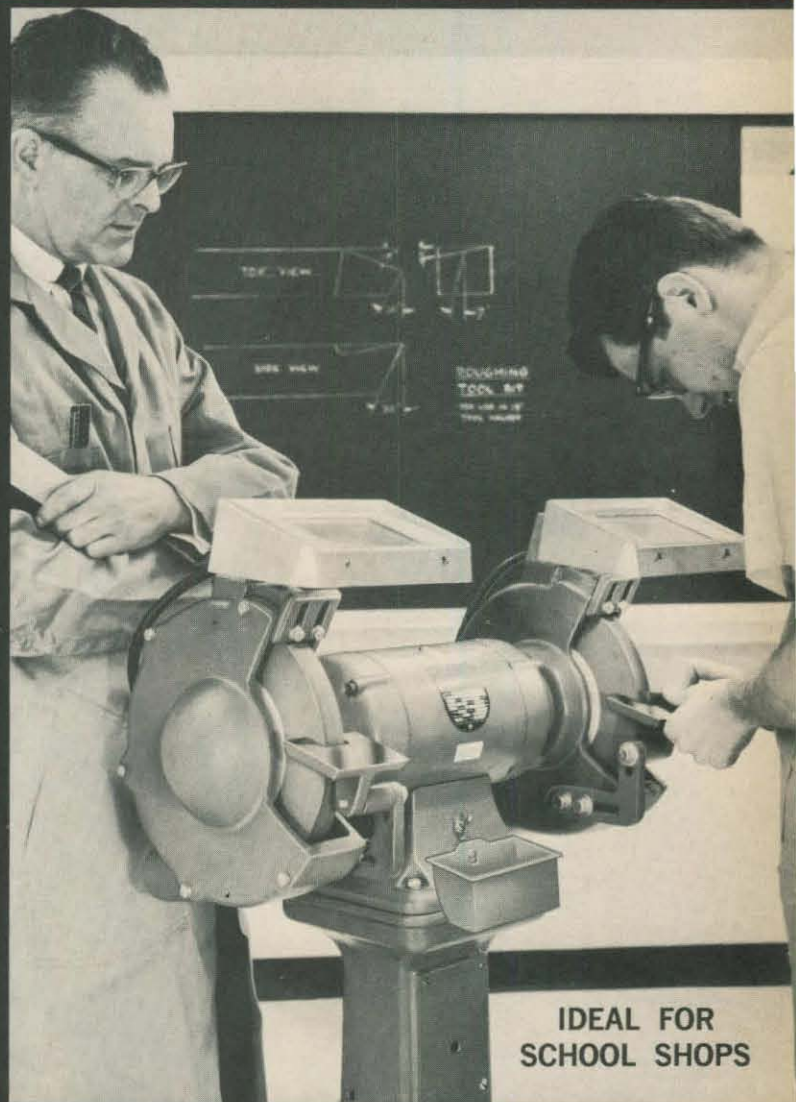
No. 24-822 Toolmaker Tool and Cutter Grinding Attachment consisting of swivel table with head and tail stocks and No. 24-970 tooth stop unit, 2 wheel guards and support bracket. Standard on 24-151 Grinder. Can be added to 24-150 and 24-152 Toolmaker Grinders. 70 lbs.



ROCKWELL DELTA 1 HP 10" GRINDER



PERFECT FOR
INDUSTRY



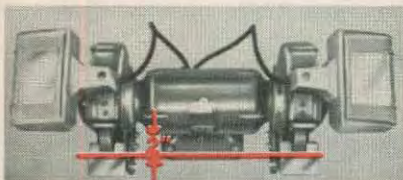
IDEAL FOR
SCHOOL SHOPS

Here's a grinder that is a TOP PERFORMER in any league. Why? Because only the Rockwell Delta 10" Grinder offers:

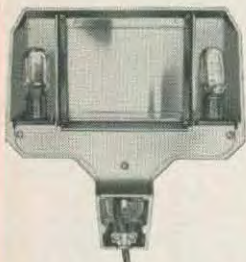
- A dual voltage, "thin-line" motor that provides a FULL 2" CLEARANCE BETWEEN WHEELS AND MOTOR.
- Fully adjustable tool rests that assure EXTRA VERSATILITY TO HANDLE MANY JOBS.
- An extra safe design that COMPLIES WITH ALL SAFETY CODES.
- Rugged, heavy duty construction for YEARS OF LONG, TROUBLE-FREE SERVICE.

ROCKWELL DELTA 1 HP 10" GRINDER

**DELTA
QUALITY FEATURES
THAT ASSURE LONG,
TROUBLE-FREE
GRINDER PERFORMANCE**



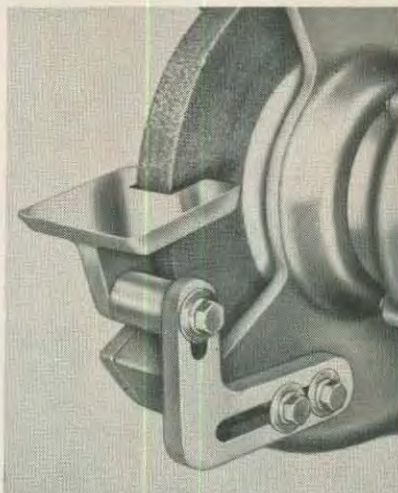
Modern "Thin-Line" Motor: Heavy duty, dual voltage motor is slim in design, providing a full 2" space between wheels and motor, ample clearance for grinding odd-shaped items and long stock. Totally enclosed motor has double sealed ball bearings to keep out harmful abrasive dust. Twin-Lite® Safety Shields may be easily swung out of the way, yet are instantly available when required.



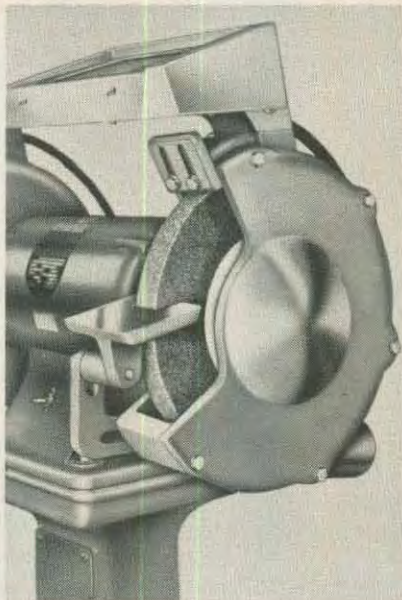
Famous Twin-Lite® Safety Shields: Designed to operate independently of the shop lighting system, they have no equal. Double strength, shatterproof glass safeguards operator's eyes. Special spring clips prevent rattle. Bayonet type bulbs stay tight and are shielded to prevent glare. Ideally placed, they throw a full flood of light on both sides and face of wheel without casting any shadow.



Handy Water Pot: Included as standard equipment is the conveniently located water pot. Centrally positioned at the front of the base, it is immediately accessible to the operator, who need not change his position, whether he is using the right- or left-hand grinding wheel.



Many-Purpose Tool Rests: Fully machined tool rests adjust both horizontally and vertically and tilt for exact grinding angle desired. They lock rigidly in place, yet may be quickly removed for accessory attachments. Note wrap-around ledges that permit grinding on sides as well as face of wheel.



Excellent Safety Features: This new Delta grinder, which complies with all safety codes, is unmatched for safety in design. Shatterproof glass in eye-shields, heavy cast iron guards with integral dust chutes, removable extra thick side plates and adjustable spark deflectors provide for maximum operator safety.

DELTA QUALITY GRINDER EXTRAS

- Motors are dual voltage, re-connectable type.
- Single phase motor is preferred capacitor-start type.

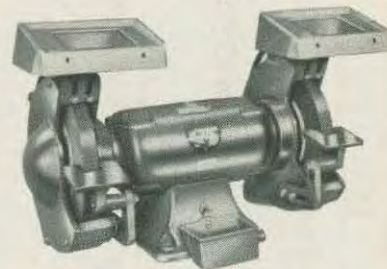


Nos. 23-100,
23-107 and
23-108



Approved
in Canada

1 H.P. 10" Grinder
shown with
accessory
Twin-Lite®
Safety Shields and Pedestal.



1 H.P. 10" Grinder
shown with accessory
Twin-Lite® Safety Shields.

Tool rooms, experimental departments, foundries, garages and schools are just a few of the many users who appreciate the new Rockwell Delta 10" Grinder. Why? Because it will capably handle all grinder operations—stock removal . . . snagging . . . sharpening of tool bits . . . shaping of special parts . . . cleaning of rust and scale . . . and dozens of additional jobs.

Here's why! This new 10" Grinder incorporates all the right features for quick, easy, efficient operation, year after year.

Only Delta gives you Twin-Lite® Safety Shields, a modern "thin-line" motor, fully adjustable tool rests, plus heavy duty construction throughout.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 1 HP 10" GRINDER

MACHINE DATA

Motor:

Horsepower 1
 RPM 1725
 Shaft: Diameter $\frac{3}{4}$ "
 Extends beyond Wheel Flange $2\frac{1}{2}$ "
 All Motors, Except 208 V, Are Dual
 Voltage With Reconnectable Feature.
 Single Phase Motors Are Capacitor
 Start Type.

Wheels:

Size: 10" Diameter, 1" Face, $\frac{3}{4}$ " Hole
 Balance $\frac{1}{8}$ -ounce inch
 Distance Between Centers 18"

Wheel Flanges, Diameter:

Inner $3\frac{9}{16}$ "
 Outer $3\frac{1}{2}$ "

Dimensions, Overall, Bench Type:

Height (Without Twin-Lites) $12\frac{1}{4}$ "
 Width 24"
 Front to Back 13"
 Base:

Overall Space on Bench: $8\frac{1}{2}$ " x $8\frac{1}{2}$ "
 Centers of Mounting
 Holes $6\frac{3}{4}$ " x $6\frac{3}{4}$ "

Dimensions, Overall, Pedestal Type:

Height (Without Twin-Lites) 46"
 Width 24"
 Front to Back 13"
 Base:

Overall Space on Floor: Width: 16"
 Front to Back 14"
 Centers of Floor Mounting Holes:
 Left to Right 12"
 Front to Back 10"

STANDARD EQUIPMENT

Grinders are furnished with two wheels balanced to $\frac{1}{8}$ -ounce inch, wheel guards, spark deflectors, tool rests and water pot. Single phase models are wired for 230V operation and include two-pole on-and-off toggle switch and 8-foot power cable with 230V grounding type tandem blade plug. Three phase models include 16" motor leads for power connections. **Twin-Lite® Safety Shields and bulbs must be ordered separately.**

DELTA QUALITY GRINDER ACCESSORIES PROVIDE INCREASED JOB PERFORMANCE

No. 23-817 Aluminum Oxide Wheel, 1"x10", 24 G, P grade, $\frac{3}{4}$ " hole, balanced to $\frac{1}{8}$ -ounce inch. 7 lbs.



No. 23-818 Aluminum Oxide Wheel, 1"x10", 46 G, M grade, $\frac{3}{4}$ " hole, balanced to $\frac{1}{8}$ -ounce inch. 7 lbs.

CATALOG LISTING

NO.	TYPE	MOTOR — 1 HP	SPEED RPM	MOTOR SWITCH	SHIPPING WEIGHT
23-100	Bench	115/230V, 60 cycle, Single Phase	1725	Toggle	138
*23-107	Bench	230/460V, 60 cycle, 3 Phase	1725	None	127
*23-108	Bench	208V, 60 cycle, 3 Phase	1725	None	127
*23-103	Bench	575V, 60 cycle, 3 Phase	1725	None	127
23-127	Pedestal	115/230V, 60 cycle, Single Phase	1725	Toggle	205
‡23-133	Pedestal	230/460V, 60 cycle, 3 Phase	1725	Starter	205
‡23-134	Pedestal	230/460V, 60 cycle, 3 Phase	1725	Starter	205
‡x23-135	Pedestal	208V, 60 cycle, 3 Phase	1725	Starter	205

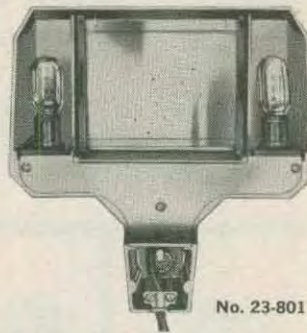
*Use No. 49-671 Push Button Switch or 49-838 Manual Starter or 49-665 Magnetic Starter. Integral Push Button Switch 49-842 or Remote Control Push Button Switch 49-672 is required with the magnetic starter. Specify grinder catalog number and voltage when ordering.

‡Manual Push Button Starter is shipped mounted in pedestal, with proper thermal elements for motor overload protection.

‡With thermal elements for 230V operation.

‡With thermal elements for 460V operation.

xWith thermal elements for 208 V operation.

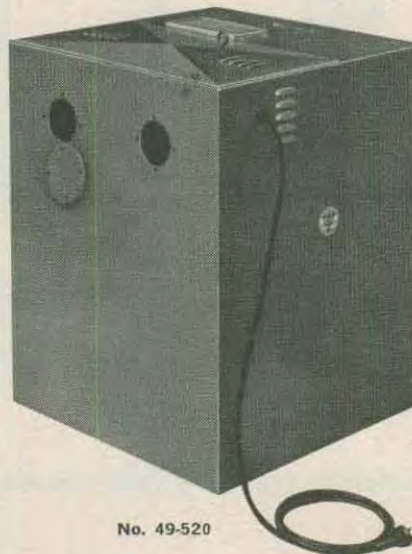


No. 23-801

No. 23-801 Twin-Lite® Safety Shield (two required), with mounting block and $\frac{1}{2}$ " box connector. Without bulbs. (Order one No. 49-330 Switch when Twin-Lites® are to be used on a three phase grinder.) 5 lbs.

No. 23-280 (old 1280) Appliance Type Bulb, clear glass, 25 watt, 115-125V, with double contact bayonet ("plug-in") base. Four required. $\frac{1}{4}$ lb.

No. 23-805 Pedestal. Used to convert 10" Bench Grinder to pedestal type. 67 lbs.



No. 49-520

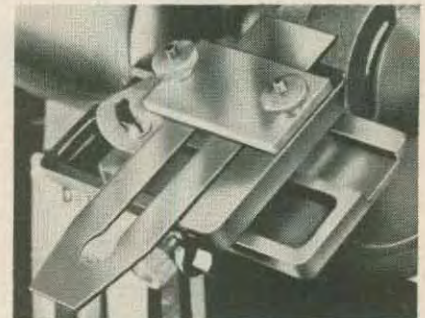
No. 49-520 Dust Collector for single phase operation, $\frac{1}{2}$ HP, 115/230V, 60 cy, 3450 rpm. Includes on-and-off switch, switch rod, 115V 8-foot cord and 3-prong grounding type plug, mounted and wired. 95 lbs.

No. 49-527 Motor Driven Dust Collector for three phase operation, $\frac{1}{2}$ HP, 230/460 V, 60 cy, 3450 rpm. Includes 3-pole on-and-off switch, switch rod and 8-foot 4-conductor grounding type cord, wired to switch for 230 V. Less plug. 97 lbs.

No. 49-529 Extra Standard Filter for dust collector. 7 lbs.

No. 49-531 Holder with two expanded fiber filter pads for dust collector. Recommended for fine dust. 12 lbs.

No. 23-802 Attachment Package for dust collectors. 7 lbs.



No. 23-294 (old 1294) Edge Tool Grinding Attachment. For sharpening plane irons, wood chisels, etc., up to $3\frac{1}{4}$ " wide. See Page 3, Section C3 for complete description. 6 lbs.



No. 23-664 (old 1664) Wheel Dresser Holder. Used with No. 23-312 Wheel Dresser. 4 lb.

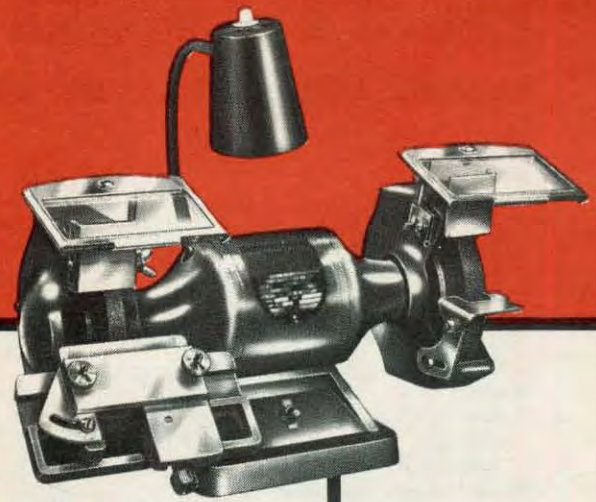
No. 23-312 (old 3121) Diamond Pointed Wheel Dresser. Should be used with No. 23-664 Holder. 1 lb.

No. 49-330 Two-Pole Toggle Switch, one hole mounting, bat type lever. Required for separate on-and-off control of No. 23-801 Twin-Lites® when used on three phase grinders. $\frac{1}{4}$ lb.

**See the Complete Rockwell Delta
Quality Grinder Line Today!**



Rockwell 1/3 HP 6" Grinder. A low-cost grinder that's perfect for grinding, buffing and polishing.



ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3 1/4" wide.



ROCKWELL DELTA 1/2 HP 6" TOOL GRINDER. For grinding carbide-tipped and high-speed single point cutting tools.



ROCKWELL DELTA 1 HP 10" GRINDER. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.



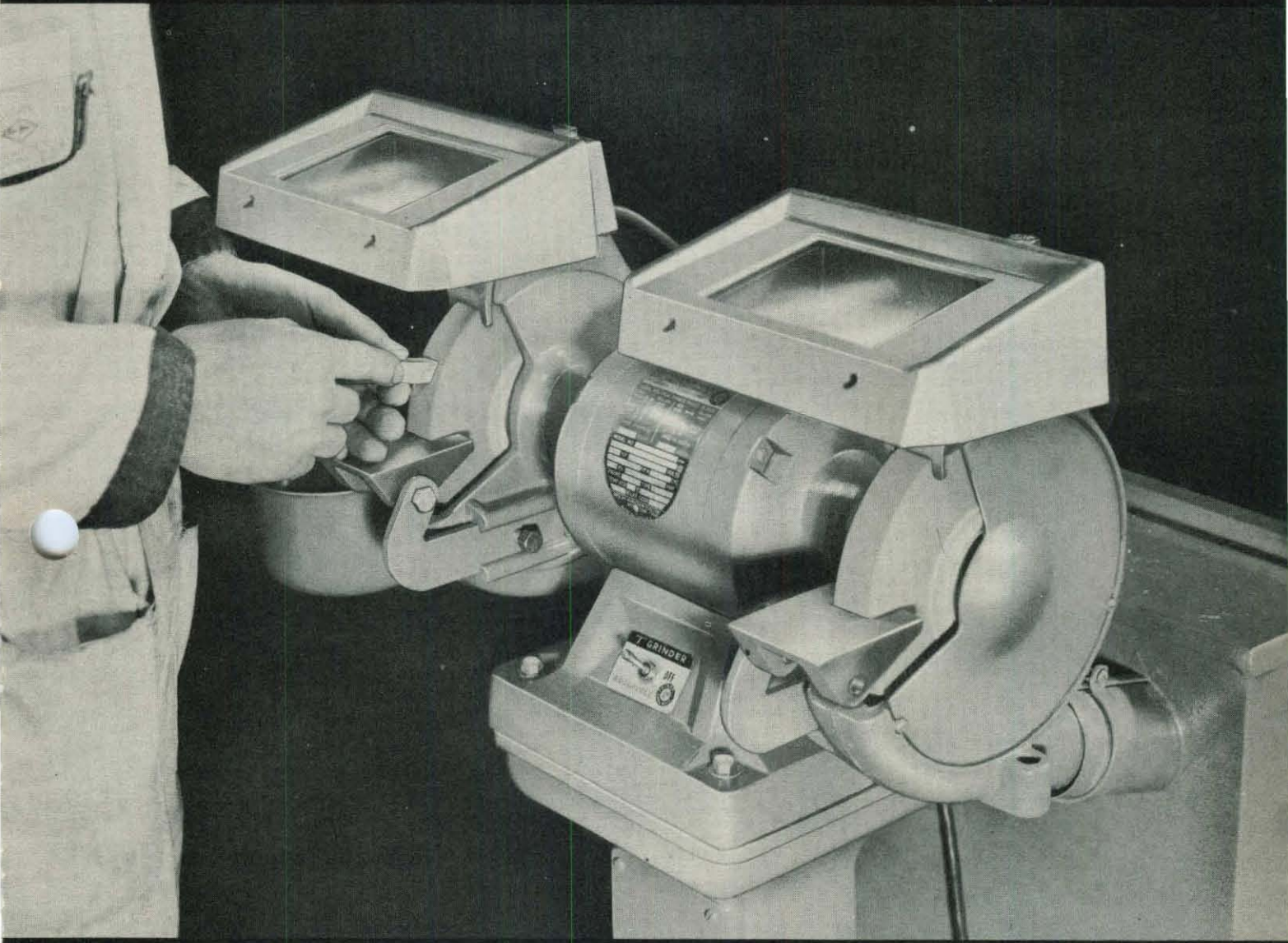
ROCKWELL DELTA 1/2 HP 7" STANDARD GRINDER. Excellent for all general purpose grinding in every shop.



ROCKWELL DELTA 1/2 HP LONG SHAFT BUFFER. Offers extra room for all buffing, cleaning and polishing operations.



ROCKWELL DELTA **7" STANDARD GRINDER**



Check any toolroom, experimental department, production line or school shop, and it is quite likely that you will see a Rockwell Delta 7" Standard Grinder in action. Why? Because its built-in quality and

accuracy of performance, together with its unsurpassed safety features, have made it the *accepted standard* on the market.

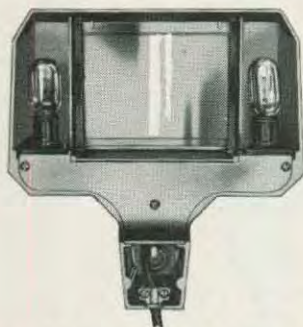
Let us PERFORMANCE-PROVE it for you today!

ROCKWELL DELTA 7" STANDARD GRINDER

**DELTA QUALITY FEATURES
THAT MAKE THE
7" STANDARD GRINDER
YOUR BEST BUY!**



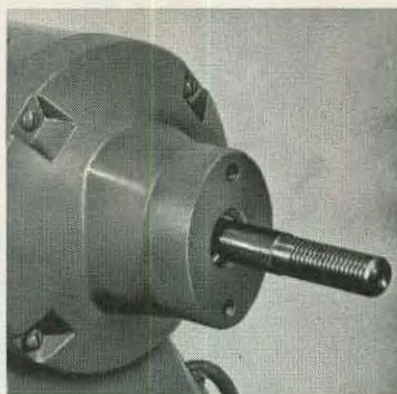
"Thin-Line" Motor: The slim design of the motor, combined with the extra long end bells, assures ample clearance for grinding odd-shaped items and long stock. Totally enclosed, it incorporates double sealed ball bearings, plus an extra seal, to keep out harmful abrasive dust. Note how Twin-Lite® Safety Shields may be easily swung out of the way, yet are instantly available when required.



Famous Twin-Lite® Safety Shields: Designed to operate independently of the shop lighting system, they have no equal. Double strength, shatterproof glass safeguards operator's eyes. Special spring clips prevent rattle. Bayonet type bulbs stay tight and are shielded to prevent glare. Ideally placed, they throw a full flood of light on both sides and face of wheel without casting any shadow.



Precision Ground Tool Rests: These fully machined tool rests feature a single mounting screw that locks them rigidly in place, yet they may be quickly removed for accessory attachments. They adjust completely for the exact grinding angle desired. Note the special ledges that permit grinding on both sides as well as the face of the wheel.



Specially Designed End Bells: Unique End Bell Hubs are oval in cross section—thick from top to bottom for extra rigidity—thin from front to back to give an extra measure of room for manipulating odd-shaped work pieces. These hubs extend out extra far, provide more room between the grinding wheel and the motor.



Advanced Safety Features: This unmatched combination of safety features makes the Rockwell Delta Grinder the safest 7" grinder on the market! Shatterproof glass in patented eye shields, heavy cast iron guards with integral dust chutes, removable steel side plates, and adjustable spark deflectors provide maximum safety to the operator.

DELTA QUALITY GRINDER EXTRAS

- Single phase, 115/230 V motor is capacitor start type requiring low starting current—won't dim lights like split-phase motors.
- Balanced motor, and wheels which are balanced to within 1/8-ounce inch, assure extra smooth operation.
- Large, over-size wheel flanges eliminate wheel breakage, meet ASA safety code specifications.
- Wheel guard chutes utilize the natural fan action of the grinding wheels, make installation of dust collectors an easy job.
- Handy water pot conveniently mounts on either side.



No. 23-220 Pedestal Model 7" Standard Grinder equipped with accessory Plane Blade Grinding attachment.



No. 23-200 Bench Model 7" Standard Grinder.

Here's the Finest, Safest, Most Accurate 7" Grinder That You Can Buy! Why? Because it has built into it all the famous Rockwell Delta Quality features that have made Delta 7" grinders the accepted standard in thousands of the nation's shops for more than 25 years. Check it feature for feature with any other 7" grinder on the market. Listen to its quiet, smooth operation. You'll see why leaders in industry, schools and commercial shops continually make it their first choice!

STANDARD EQUIPMENT

Grinders are furnished with a water pot, Twin-Lite® safety shields, wheel guards, tool rests and two wheels. Single phase models are wired for 115V operation and include on-and-off switch with 115V 8-foot grounding cord and 3-prong plug.

Note: Four No. 23-280 Lamp Bulbs must be ordered separately.

ALSO MADE IN CANADA

ROCKWELL DELTA 7" STANDARD GRINDER

MACHINE DATA

Motor:

Horsepower	1/2
Shaft	
Diameter	5/8"
Extends Beyond Flange	1 3/4"
Frame Diameter	5 23/32"

All Motors, Except 208 V, Are Dual Voltage With Reconnectable Feature. Single Phase Motors Are Capacitor Start Type.

Wheels:

Size	7" Dia., 1" Face, 5/8" Hole
Balance	1/8-Ounce Inch
Distance Between Centers	14 1/2"

Pedestal Type:

Base	14 1/4" x 16"	
Width	23 1/4"; Depth	15"
Height	47 1/2"	
Tool Rest From Base	40"	

Bench Type:

Base	8 1/2" x 8 1/2"	
Width	23 1/4" Depth	11"
Height	13 3/4"	
Tool Rest From Base	6 5/8"	

CATALOG LISTING

NO.	TYPE	MOTOR 1/2 HP	SPEED RPM	MOTOR SWITCH	SHIP. WT. LBS.
23-200	Bench	115/230V, 60 cy, Sgl. Ph.	1725	Toggle	80
23-201	Bench	115/230V, 60 cy, Sgl. Ph.	3450	Toggle	80
23-202	Bench	115/230V, 50 cy, Sgl. Ph.	2850	Toggle	88
‡23-206	Bench	230/460V, 60 cy, 3 Ph.	3450	*None	75
‡23-207	Bench	230/460V, 60 cy, 3 Ph.	1725	*None	79
‡23-208	Bench	208V, 60 cy, 3 Ph.	3450	*None	75
‡23-209	Bench	208V, 60 cy, 3 Ph.	1725	*None	79
23-220	Pedestal	115/230V, 60 cy, Sgl. Ph.	1725	Toggle	147
23-221	Pedestal	115/230V, 60 cy, Sgl. Ph.	3450	Toggle	147
23-222	Pedestal	115/230V, 50 cy, Sgl. Ph.	2850	Toggle	147
*23-223	Pedestal	208V, 60 cy, 3 Ph.	3450	*Starter	150
‡23-224	Pedestal	230/460V, 60 cy, 3 Ph.	3450	*Starter	149
‡23-225	Pedestal	230/460V, 60 cy, 3 Ph.	3450	*Starter	146

§Use No. 49-671 Push Button Switch or 49-838 Manual Starter or 49-665 Magnetic Starter. Integral Push Button Switch 49-842 or Remote Control Push Button Switch 49-672 is required with the Magnetic Starter. Specify grinder catalog number and voltage when ordering starter.

*Separate toggle switch is furnished for Twin Lites®.

†With thermal elements for 230V operation.

‡With thermal elements for 460V operation.

•With thermal elements for 208V operation.

CONVENIENT ALL-INCLUSIVE NUMBERS

No. 23-240 Bench Grinder, same as No. 23-200, except includes No. 23-294 (old 1294) Edge Tool Grinding Attachment. 86 lbs.

No. 23-244 Pedestal Grinder, same as No. 23-220, except includes 23-294 (old 1294) Edge Tool Grinding Attachment. 153 lbs.

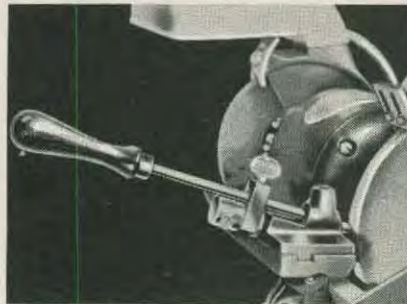
DELTA QUALITY ACCESSORIES

No. 23-267 (old 1267) Vitreous Alumi-

num Oxide Wheel, 5/8 x 7", 46 G, Grade N, 5/8" hole. Special friable wheel for cool grinding of drills, plane blades, chisels, etc. 2 lbs.

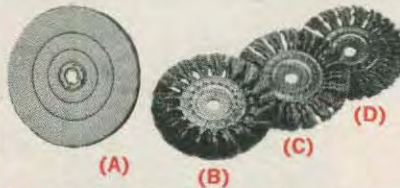
No. 23-815 Aluminum Oxide Wheel, 1 x 7", 60 G, Grade N, 5/8" hole. 4 lbs.

No. 23-816 Aluminum Oxide Wheel, 1 x 7", 46 G, Grade M, 5/8" hole. 4 lbs.



No. 23-312 (old 3121) Diamond Pointed Wheel Dresser. For dressing all types of general grinding wheels. Diamond is securely held. Sturdy tool is 9 1/2" long with a comfortable handle. 1 lb.

No. 23-664 (old 1664) Holder for Diamond Wheel Dresser. Used with No. 23-312 Wheel Dresser. 4 lb.

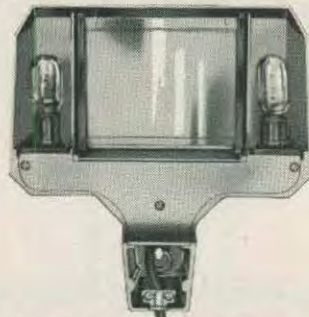


(A) No. 23-825 8" Buffing Wheel for 5/8" arbor, 3/4" face, 48 ply, fine muslin, cushion type with three circles of lock-stitched sewing. Includes one pair of toothed flanges for 5/8" arbor and instructions for use. A professional quality, general purpose buff recommended for light cutting down and for finish coloring. 1 lb.

(B) No. 23-632 (old 1236) Wire Brush, 6" diameter, fine, 5/8" hole. 1 lb.

(C) No. 23-637 (old 1237) Wire Brush, 6" diameter, medium, 5/8" hole. 1 lb.

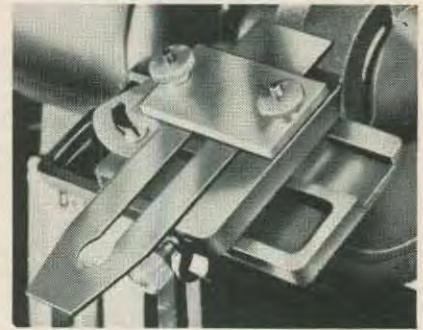
(D) No. 23-638 (old 1238) Wire Brush, 6" diameter, coarse, 5/8" hole. 1 lb.



No. 23-025 (old 1250) Twin-Lite® Safety Shield (two required). Without bulbs. 5 lbs.

No. 23-280 (old 1280) Appliance Type Bulb, clear glass, 25 watt, 115-125V, with double contact bayonet ("plug-in") base. 1/2 lb.

No. 23-805 Pedestal. Used to convert 7" Standard Bench Grinder to a pedestal type. 67 lbs.



No. 23-294 (old 1294) Edge Tool Grinding Attachment. Ideal for school shops, cabinet shops, and all types of wood-working shops. Although especially recommended for sharpening plane irons, this attachment also does an excellent job of grinding wood chisels, putty knives, scrapers and similar items up to 3 1/4" wide. See Page 4, Section C6 for applications.

Slide is notched for wooden handles of wood chisels, including "butts" which have a very short chisel blade. Adjustable quadrant permits accurate grinding of angle knives, assures absolute right angle position for straight knives. Knurled nut gives hairline adjustment for amount of "cut." Blade or chisel being ground can be lifted off and inspected at any time without disturbing the micrometer adjustment of clamp and carriage. No. 23-267 Vitreous Aluminum Oxide Wheel is recommended. Can be used with No. 23-312 Diamond Wheel Dresser instead of No. 23-664 Wheel Dressing Tool Holder. 6 lbs.



No. 23-296 (old 1296) Drill Grinding Attachment. So accurately made and easy to operate that anyone can do a perfect drill sharpening job. Grinds with the face of the wheel. Micrometer settings insure evenly ground lips. Amount of lip clearance on drill is just right, with enough of the heel cut away to provide clearance without weakening the cutting edge. With it you can grind straight shank twist drills to fit your job—with clearance and point angles at any degree you need. Capacity—1/8" to 5/8" drills. Furnished with No. 23-664 Holder for Wheel Dresser. **Order No. 23-312 (old 3121) Diamond Wheel Dresser separately.** 12 lbs.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 7" STANDARD GRINDER

DELTA ACCESSORIES—continued

No. 23-292 (old 1292) Motorless, Gravity Type Dust Collector for pedestal grinder. A self-contained unit that need not be connected to the shop blower system. No power is required. Efficient filters trap virtually all of the fine dust. Complete with filter, bracket and screws. 29 lbs.

No. 23-293 (old 1293) Replaceable Filter for above. 3 lbs.

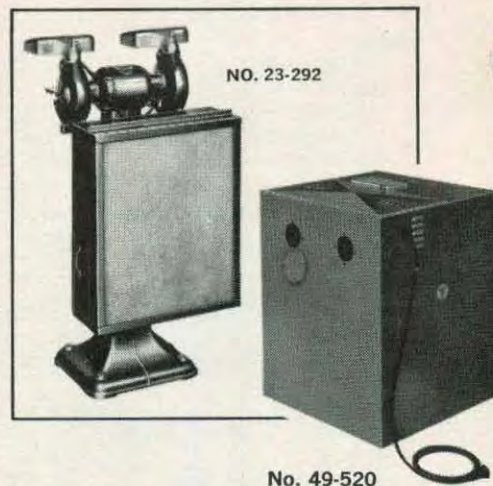
No. 49-520 Motor Driven Dust Collector for single phase operation, 1/3 HP, 115/230V, 60 cy, 3450 rpm. Includes on-and-off switch, switch rod, 115V 8-foot cord and 3-prong grounding type plug, mounted and wired. 95 lbs.

No. 49-527 Motor Driven Dust Collector for three phase operation, 1/3 HP, 230/460 V, 60 cy, 3450 rpm. Includes 3-pole on-and-off switch, switch rod and 8-foot 4-conductor grounding type cord, wired to switch for 230 V. Less plug. 97 lbs.

No. 49-529 Extra Standard Filter for motor driven dust collector. 23 lbs.

No. 49-531 Holder with two expanded filter pads for motor driven dust collector. Recommended for fine dust. 12 lbs.

No. 23-802 Attachment Package for motor driven dust collectors. 7 lbs.



See the Complete Rockwell Delta Quality Grinder Line Today!



ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3 1/4" wide.



ROCKWELL 1/2 HP 6" GRINDER. A low-cost grinder that's perfect for grinding, buffing and polishing.



Rockwell Delta 1/2 HP 6" Tool Grinder. For grinding carbide-tipped and high-speed single point cutting tools.

Rockwell Delta 1 HP 10" Grinder. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.



Rockwell Delta 1/2 HP 7" Standard Grinder. Excellent for all general purpose grinding in every shop.



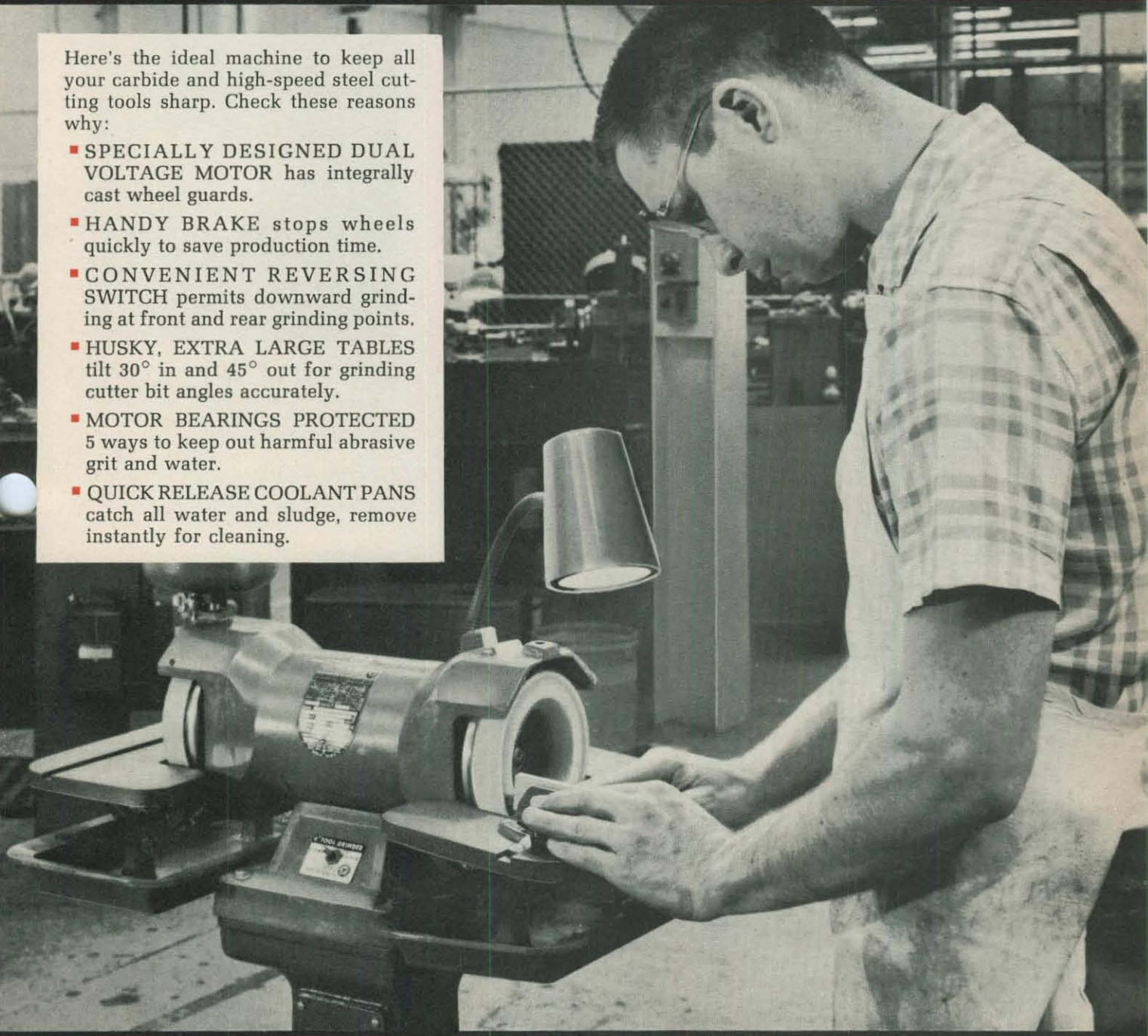
Rockwell Delta 1/2 HP Long Shaft Buffer. Offers extra room for all buffing, cleaning and polishing operations.



ROCKWELL DELTA 6" TOOL GRINDER

Here's the ideal machine to keep all your carbide and high-speed steel cutting tools sharp. Check these reasons why:

- **SPECIALLY DESIGNED DUAL VOLTAGE MOTOR** has integrally cast wheel guards.
- **HANDY BRAKE** stops wheels quickly to save production time.
- **CONVENIENT REVERSING SWITCH** permits downward grinding at front and rear grinding points.
- **HUSKY, EXTRA LARGE TABLES** tilt 30° in and 45° out for grinding cutter bit angles accurately.
- **MOTOR BEARINGS PROTECTED** 5 ways to keep out harmful abrasive grit and water.
- **QUICK RELEASE COOLANT PANS** catch all water and sludge, remove instantly for cleaning.



ROCKWELL DELTA 6" TOOL GRINDER

DELTA QUALITY FEATURES THAT ASSURE PRECISION GRINDING PERFORMANCE



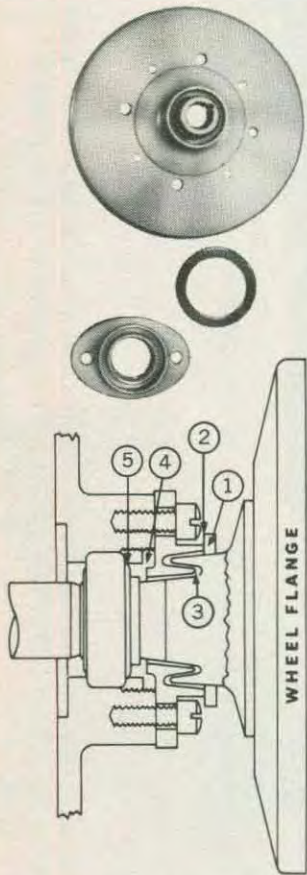
Specially-Designed Motor: Totally enclosed motor has heavy, integrally cast end bells which double as husky, safe wheel guards. All motors are dual voltage, re-connectable type. Single phase motors are powerful capacitor-start type that won't dim lights and that reach full grinding speed quickly.



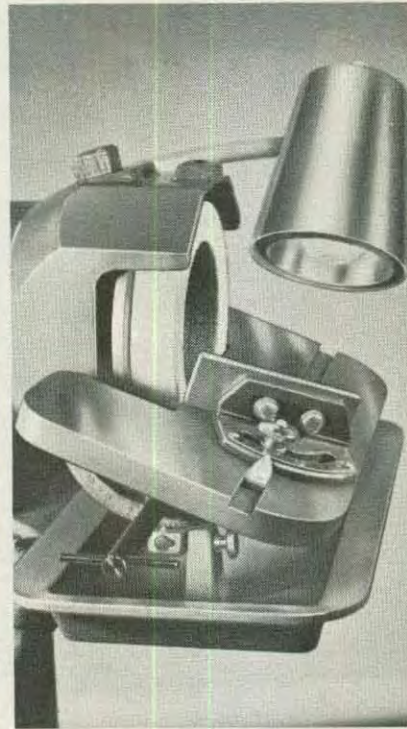
Wheel Centering Ring (Shown in Place): A ring is provided to automatically center wheels when mounted. Flanges have two sets of mounting holes, one for silicon-carbide or aluminum-oxide wheels and one for diamond wheels.



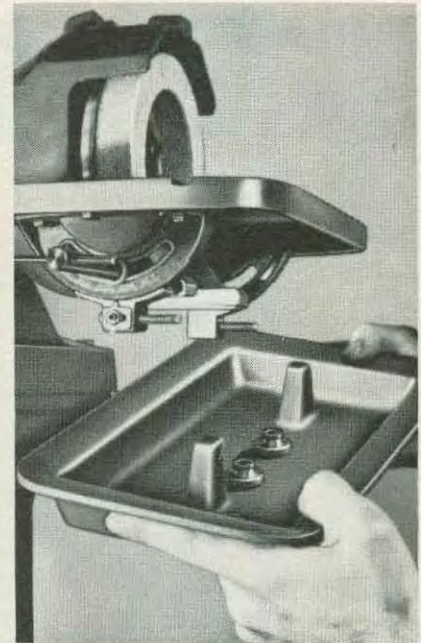
Handy Brake; Convenient Reversing Switch: Positive brake quickly stops wheels to save valuable production time. Switch instantly reverses wheel rotation so wheel is turning downward at both front and rear grinding points. Therefore, operator's hands are always safely placed outside and away from upward traveling face of wheel.



Motor Bearings Protected 5 ways: It is impossible for water or abrasive grit to reach the motor bearings. Here's why: (1) Neoprene slinger washer throws water off by centrifugal force. (2) Positive contact of washer against seal closes opening to labyrinth. (3) Labyrinth type, centrifugally designed bearing seal interlocks with wheel flange. (4) Space between labyrinth seal and motor bearing is packed with grease. (5) Actual motor bearing is sealed as final protective measure.



Husky, Extra Large Tables: Made of cast iron, they ride on widely spaced trunnions for maximum rigidity in operation. Easy-to-read scales at both ends facilitate tilting to 30° in and 45° out for grinding cutter bit angles easily, accurately and safely. A 1/2 x 3/16" groove accommodates jigs and fixtures. Wheel changing is easy because tables lift off machine without need for using wrenches.

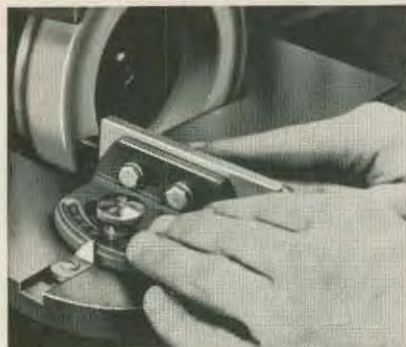


Quick-Release Coolant Pans: Designed to catch all water and sludge. Knurled knobs permit their quick removal for washing away from grinder. This saves operator's time, also keeps machine and working area clean and dry for added safety.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" TOOL GRINDER

DELTA FEATURES—continued



Specially Designed Sliding Angle Jig (Standard Equipment): Tilt angle scale, with adjustable pointer, facilitates accurate grinding of compound angles up to 45°, right or left. Movable face plate can be adjusted to bring support of cutting tool as close to wheel as desired. This feature assures better grinding with greater safety for the operator.



Diamond Pointed Wheel Dresser: This accessory dresses aluminum oxide and silicon carbide wheels. With the aid of the Wheel Dressing Tool Holder, it quickly sharpens the face of the wheel and trues it exactly parallel to table groove. Thus, tool bits can be sharpened to exact specifications.

DELTA QUALITY GRINDER EXTRAS

- To assure smooth, vibration-free operation, aluminum wheel flanges are dynamically balanced, then faced off after assembly. Light in weight, they permit quicker starting and stopping.
- Lamp Attachment has a flexible gooseneck for providing a full flood of light at the four grinding points. Nylon cool-shield on lamp prevents burned fingers.
- Handy Water Pot With Faucet conveniently mounts on either side. A tapered brass mounting post securely holds it in place.
- Balanced motor, and wheels which are balanced to within 1/8-ounce inch, assure extra smooth operation.



Wheels Not Furnished With Grinder (Order Separately).

If you grind or lap carbide-tipped tool bits or sharpen either high-speed steel or alloy steel single-point cutting tools, the Rockwell Delta 6" Tool Grinder is the ideal machine for you.

As a Small Shop Owner You Can Do Your Own Grinding Economically and Quickly, Right in Your Own Shop, the Way You Prefer. It reduces operating costs because it makes possible internal grinding, therefore, a smaller investment in tools is required. It increases production. There's no loss of production time because tools are ground right in the plant. It increases efficiency. Tools can be sharpened to exact specifications without delay.

As a Large Shop Owner You Can Use the Rockwell Delta 6" Tool Grinder to Relieve the Bottleneck on Your Larger Grinders. When the tool room has your large grinders tied up, you can use the Delta Grinder to handle the smaller jobs. The use of smaller grinding wheels will save dollars in wheel costs, particularly when diamond wheels are used.

As a School Shop Instructor You Can Teach Accurate Grinding on the Rockwell Delta 6" Tool Grinder. When you ask your students to grind a specific rake, clearance, or point angle, there will be no guesswork on their part. They can get it by setting the table and the sliding angle jig. Their work will have a single face, not many faces. Your students' work will meet the high standards you demand.

With a Rockwell Delta 6" Tool Grinder You Can Sharpen Tools to Your Specifications. As a toolmaker, model maker, lathe operator or maintenance man, you can do precision grinding or diamond finishing of carbide-tipped tool bits, high-speed, alloy steel or carbon steel single-point cutting tools right in your plant to keep work moving through your shop. This inexpensive grinder also is ideal for sharpening boring bars, star drills, blades, and for roughing multiple point tools.

MACHINE DATA

Motor:

Horsepower 1/2
Totally Enclosed (TENV)
All Motors are Dual Voltage with Reconnectable Feature.
Single Phase Motors are Capacitor Start type.

Wheels Recommended:

Size: 6" Diameter, 1" Thick, 1" Face, with 1 1/4" Hole
Type: Plate Mounted (D6A2C Diamond Wheels)
Bolt Circle 3 3/4"
Holes in Plate (4)
For Diamond Wheels 5/32", Countersunk
For Sil. Carb. and Alum. Ox. Wheels 1 3/32", Straight

Wheel Flanges:

6" Diameter, Tapped for Mounting Wheels
Aluminum, Dynamically Balanced

Tables:

Tilt 45° Out and 30° In
Size 7 1/4" x 12 3/4"
Groove for Sliding Angle
Jig 3/16" x 1/2"

Dimensions, Overall, Bench Type

Height (Without Lamp) 14 1/4"
Width . . . 24 3/4" Front to Back . . . 15"
Base
Overall Space on Bench. 8 1/2" x 8 1/2"
Centers of Mounting
Holes 6 3/4" x 6 3/4"

Dimensions, Overall, Pedestal Type

Height (Without Lamp) 47 1/4"
Width . . . 24 3/4" Front to Back . . . 15"
Base
Overall Space on Floor
Width . . . 16" Front to Back . . . 14"
Centers of Floor Mounting Holes
Left to Right 11 7/8"
Front to Back 10"

CATALOG LISTING

NO.	TYPE	MOTOR—1/2 HP	SPEED RPM	SHIP. WT. LBS.
23-501	Bench	115/230 V, 60 Cy, Sgl. Ph.	3450	85
23-502	Bench	230/460 V, 60 Cy, 3 Ph.	3450	85
23-504	Bench	575 V, 60 Cy, 3 Ph.	3450	85
23-509	Bench	208 V, 60 Cy, 3 Ph.	3450	85
23-521	Pedestal	115/230 V, 60 Cy, Sgl. Ph.	3450	152
23-522	Pedestal	230/460 V, 60 Cy, 3 Ph.	3450	152
23-524	Pedestal	208 V, 60 Cy, 3 Ph.	3450	152

STANDARD EQUIPMENT

All models have one each lamp attachment, water pot, sliding angle jig and on-and-off reversing switch. Single phase models are wired for 115 V operation and include 115 V 8-foot grounding cord and 3-prong plug. **Note:** When overload protection is desired, use No. 49-669 Overload Switch. Specify grinder catalog number and voltage when ordering switch.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL DELTA 6" TOOL GRINDER

DELTA QUALITY ACCESSORIES FOR INCREASED GRINDER VERSATILITY

No. 23-661 (old 1661) Wheel, 1 x 6", 60 grit, silicon-carbide, grade H 12, 1" face, 1 1/4" hole. 4 lbs.

No. 23-662 (old 1662) Wheel, 1 x 6", 120 grit, silicon-carbide, grade H 12, 1" face, 1 1/4" hole. 4 lbs.

No. 23-841 Wheel, 1 x 6", 46 grit, aluminum-oxide (for roughing), grade G, 1" face, 1 1/4" hole. 4 lbs.

No. 23-842 Wheel, 1 x 6", 80 grit, aluminum-oxide (for finishing), grade J, 1" face, 1 1/4" hole. 4 lbs.

No. 23-805 Pedestal, for converting 6" Bench Grinder to pedestal type. 67 lbs.



No. 23-312 (old 3121) Wheel Dressing Tool, diamond pointed. 1 lb.

No. 23-664 (old 1664) Holder, for Diamond Wheel Dresser. 4 lbs.



No. 25-857 Lamp Attachment, for 115 V. Includes 18" flexible gooseneck, reflector and 8-foot cord with 2-prong plug.

Uses standard bulb (not included) up to 75 watts. 3 lbs.

No. 23-663 (old 1663) Water Pot, with faucet. Same as furnished with machine. 2 lbs.



No. 31-804 Sliding Angle Jig. Same as furnished with machine. 2 lbs.

See the Complete Rockwell Delta Quality Grinder Line Today!



ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3/4" wide.



ROCKWELL 1/2 HP 6" GRINDER. A low-cost grinder that's perfect for grinding, buffing and polishing.



Rockwell Delta 1/2 HP 6" Tool Grinder. For grinding carbide-tipped and high-speed single point cutting tools.

Rockwell Delta 1 HP 10" Grinder. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.

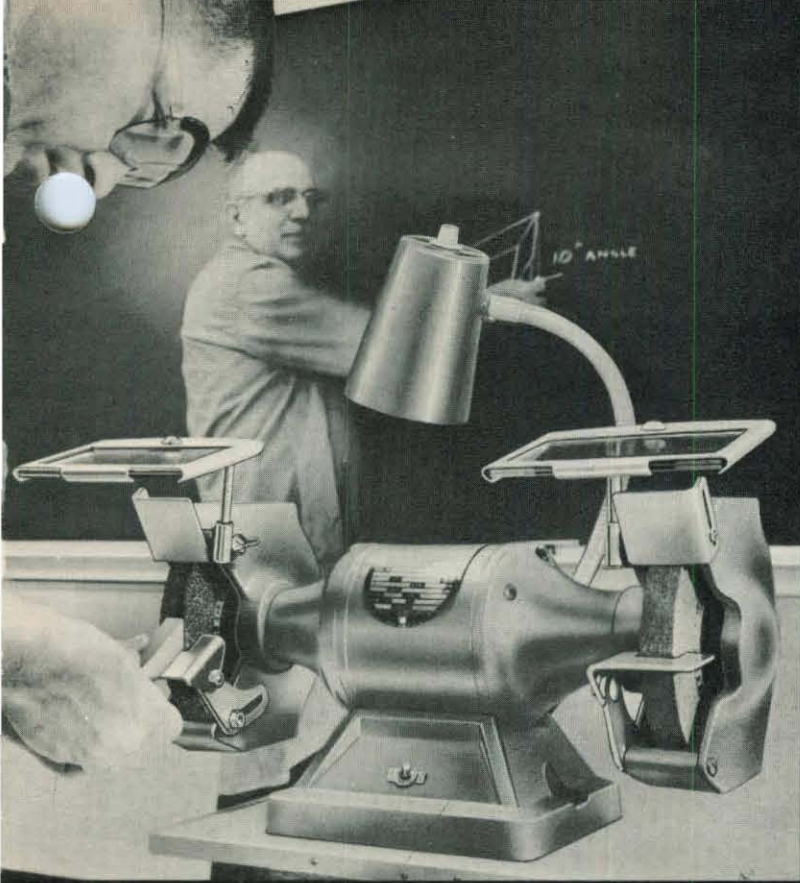


Rockwell Delta 1/2 HP 7" Standard Grinder. Excellent for all general purpose grinding in every shop.



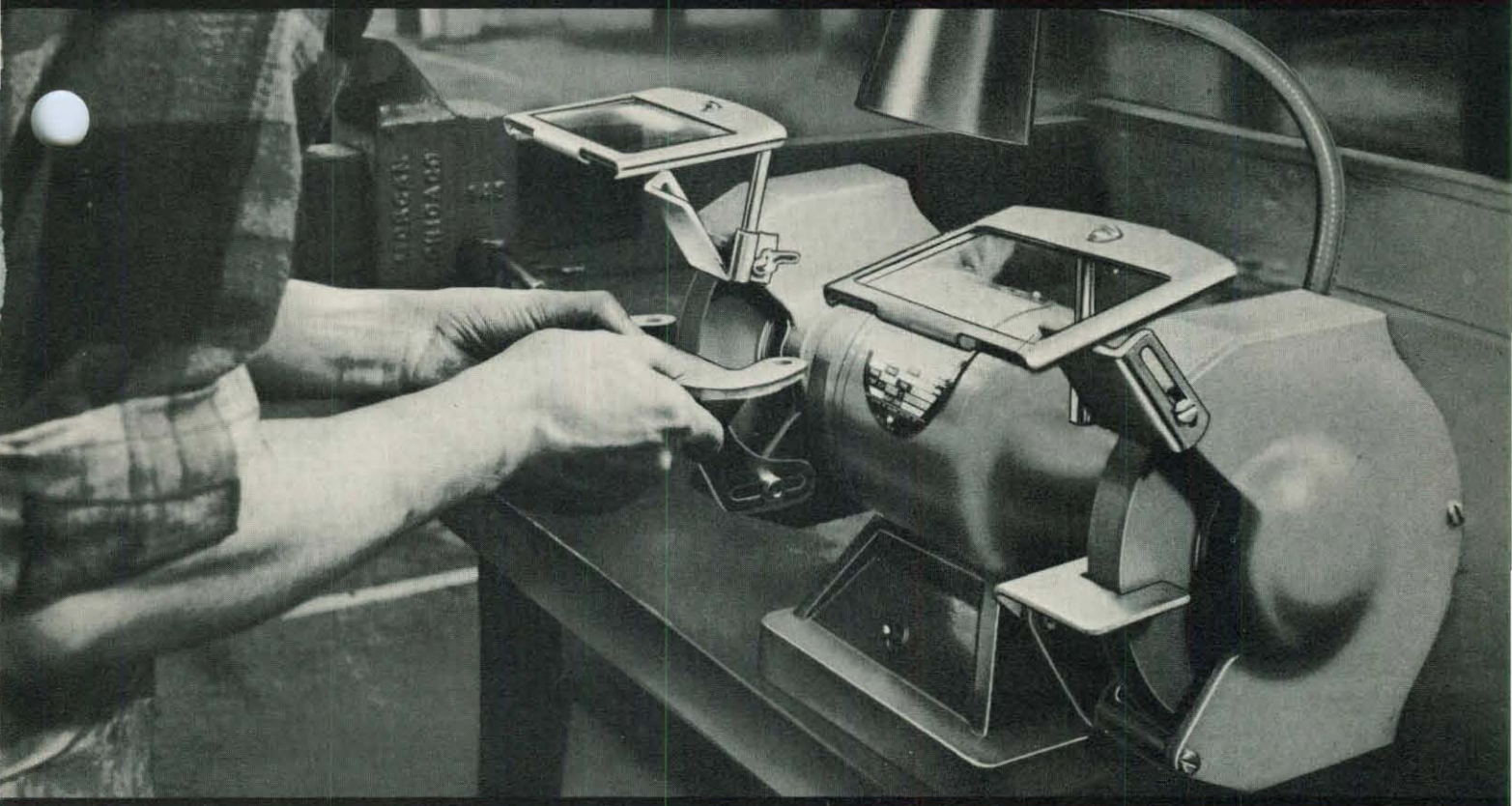
Rockwell Delta 1/2 HP Long Shaft Buffer. Offers extra room for all buffing, cleaning and polishing operations.





ROCKWELL 6" BENCH GRINDER

- It's so Low in Cost, every shop owner can afford it!
- It's so Ruggedly Built, it will stand up day after day, year in and year out!
- It Performs so Well, it answers the grinding needs of every user!

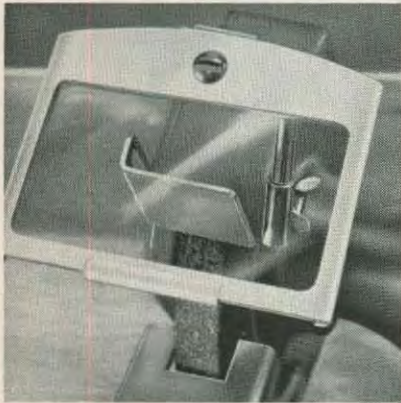


MEETS ALL INDUSTRIAL REQUIREMENTS • IDEALLY SUITED FOR SCHOOL SHOPS

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

ROCKWELL 6" BENCH GRINDER

ROCKWELL QUALITY FEATURES ASSURE SMOOTH GRINDER PERFORMANCE



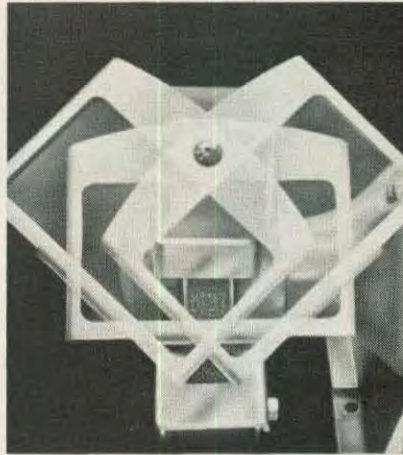
Shatterproof Eyeshield ... Each specially designed eyeshield contains two sections of shatterproof glass that are completely enclosed within a protective metal frame. Mounting post provides additional positioning flexibility. **Benefit:** Shatterproof eyeshield safeguards operator's eyes while providing complete positioning flexibility for grinding on front or sides of wheel.



Thin Motor Design ... Heavy duty motor is thin in design and completely enclosed. **Benefits:** You have ample clearance for grinding long stock, even after wheel wear. Totally enclosed motor, which has shielded, lubricated-for-life ball bearings, keeps out harmful abrasive dust.



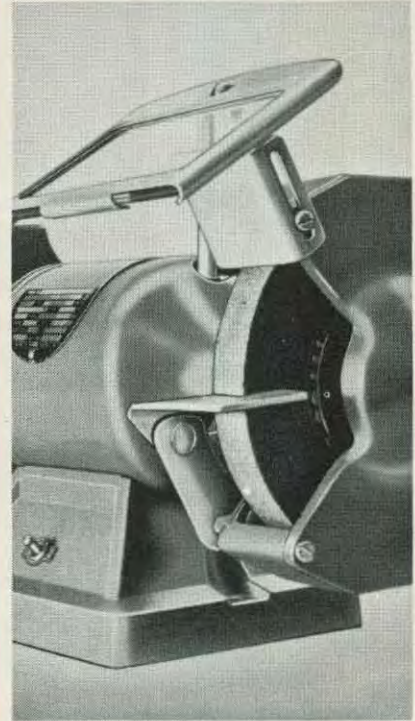
Small End Bells ... The long, tapered end bells provide an extra amount of room between the motor and grinding wheel. **Benefit:** You have ample clearance for grinding large or odd-shaped work pieces easily and quickly.



Flexible Eyeshields ... Fully adjustable, they move up, down, left or right, to any desired position. **Benefit:** You can position eyeshields to the exact angle desired for safe, accurate grinding.



Fully Adjustable Tool Rests ... Adjust both horizontally and vertically ... tilt for exact angle desired. Designed with wrap-around ledges. **Benefits:** Complete adjustability feature enables you to position rests at any grinding angle desired. Wrap-around ledges permit grinding on sides as well as face of wheel.



Designed for Safety ... Maximum safety is guaranteed by the shatterproof eyeshields, adjustable spark deflectors, cast iron wheel guards and removable end plates. **Benefits:** The Rockwell 6" Bench Grinder complies with all safety codes—U.L., C.S.A. and A.S.A.—provides maximum safety for the operator.

ROCKWELL QUALITY GRINDER EXTRAS

- **Rugged Motor Design**—Built for heavy duty grinding in industrial, commercial and school shops.
- **Quick-Mounting Eyeshields**—Can be mounted in a few minutes *without* requiring any disassembly of grinder.
- **Excellent Bearing Construction**—Large, lubricated-for-life ball bearings assure smooth grinder performance.
- **Wheel Guards Quickly Removed**—Enable grinder to be quickly converted for use as a buffer or polisher.
- **Precision Balanced Wheels**—Balanced to within 1/8-ounce inch to assure extra smooth running—36 grit wheel for coarse grinding—60 grit wheel for fine grinding.
- **Three Conductor Cord**—8-foot, jacketed type cord with 3-prong grounding type plug, is U.L. and C.S.A. approved.
- **Lamp Mounting Feature**—Grinder base is drilled and tapped for mounting accessory Lamp Attachment.
- **Many Accessories Available**—Only Rockwell offers a complete line of accessories for increased grinder performance.

ROCKWELL 6" BENCH GRINDER



6" Bench Grinder shown with Accessory Eyeshields and Lamp Attachment.

This Rockwell 6" Bench Grinder is an *all-purpose unit* . . . excellent for grinding, polishing and buffing. It's ideally suited for use in tool rooms, experimental departments, foundries, garages, on farms, and in school and home workshops. Here's why: Its accuracy is insured by the balanced grinding wheels, a precision ground shaft and sealed-for-life ball bearings. Maximum safety is guaranteed by such features as adjustable spark deflectors, cast iron wheel guards, removable end plates and fully adjustable tool rests. Shatterproof eyeshields and lamp attachment provide additional operator safety. Only that portion of the grinding wheel being used is actually exposed.

Increase the efficiency of your operation. Place one of these low-cost, versatile grinders at every bench in your shop!

MACHINE DATA

Motor:

Horsepower ½
Volts 115, Cycles 60, AC, 1 Phase
RPM 3450
Arbor . . . ¾" Dia. Ends Threaded ½"-20 Left and Right

Wheels:

Size 6" Diameter, ¾" Face, ½" Hole
Balance ½-Ounce Inch
Distance Between Centers 13 ¼"

Wheel Flanges:

Diameter 3"

Dimensions, Overall:

Left to Right
With Eyeshields 23 ¼"
Without Eyeshields 17"
Front to Rear 8 ¾"
Height 9 ¾"

Base:

Width 7 ¾"
Front to Back 6 5/8"
Mounting Holes (2), Center to Center 6 3/8"

STANDARD EQUIPMENT

Grinders are furnished with two wheels (36 and 60 grit), wheel guards, spark deflectors, tool rests, on-and-off switch and 8-foot cord with 115 V grounding type plug. **Eyeshields and Lamp Attachment must be ordered separately.**

CATALOG LISTING

BASIC MACHINE

No. 23-635 6" Bench Grinder. With ½ HP motor, on-and-off switch, 8-foot cord with 115 V grounding type plug, wheel guards, spark deflectors, tool rests and two wheels—36 grit and 60 grit. Less eyeshields and lamp attachment. 41 lbs.

BASIC ACCESSORIES

No. 23-800 Eyeshields.

One pair, with brackets and screws. 3 lbs.

No. 25-857 Lamp Attachment,

for 115 V. Includes 18" flexible gooseneck, reflector and 8-foot cord with 2-prong plug. Uses standard bulb (not included) up to 75 watts. 3 lbs.



CONVERT YOUR ROCKWELL 6" BENCH GRINDER TO AN EDGE TOOL GRINDER

You can do this simply by replacing the left wheel with the special No. 23-828 Wheel and the left tool rest with the No. 23-845 Edge Tool Grinding Attachment. No. 23-312 Diamond Dresser also recommended.



No. 23-845 Edge Tool Grinding Attachment. Ideal for school shops, cabinet shops, and all types of woodworking shops. Although especially recommended for sharpening plane irons, this attachment also does an excellent job of grinding wood chisels, putty knives, scrapers and similar items up to 3 ¼" wide. See Page 4, Section C6 for applications.

Slide is notched for wooden handles of wood chisels, including "butts" which have a very short chisel blade. Adjustable quadrant permits accurate grinding of angle knives. assures absolute right angle position for straight knives. Knurled nut gives hairline adjustment for amount of "cut." Blade or chisel being ground can be lifted off and inspected at any time without disturbing the micrometer adjustment of clamp and carriage. No. 23-828 resinoid bonded wheel is recommended. Can be used with No. 23-312 Diamond Wheel Dresser instead of No. 23-664 Wheel Dressing Tool Holder. 6 lbs.

No. 23-828 Aluminum Oxide Wheel, ½" x 6", 54 G, Grade K, ½" hole. A specially selected, resinoid bonded wheel recommended for sharpening edge tools at the standard speed of 3450 rpm, or for other work where cool grinding is important. 2 lbs.



No. 23-312 (old 3121) Diamond-Pointed Wheel Dresser. For dressing all types of general grinding wheels. Diamond is securely held. Sturdy tool is 9 ½" long with a comfortable handle. 1 lb.

ROCKWELL DELTA INDUSTRIAL METALWORKING MACHINES

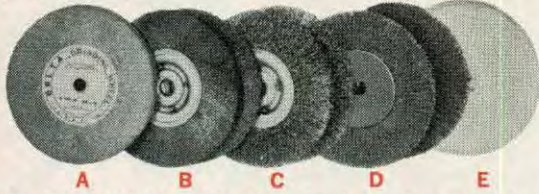
ROCKWELL 6" BENCH GRINDER

**ROCKWELL QUALITY ACCESSORIES
THAT MAKE THE 6" BENCH GRINDER
EVEN MORE VALUABLE**

GRINDING, BUFFING, WIRE AND FIBER WHEELS

No. 23-826 Aluminum Oxide Wheel. $\frac{3}{4}$ x 6", 36G, Grade O, $\frac{1}{2}$ " hole. 2 $\frac{1}{2}$ lbs.

(A) No. 23-827 Aluminum Oxide Wheel. $\frac{3}{4}$ x 6", 60G, Grade O, $\frac{1}{2}$ " hole. 2 $\frac{1}{2}$ lbs.



(B) No. 23-114 (old 3114) Wire Brush. 6" diameter, fine, $\frac{1}{2}$ " hole. 1 lb.

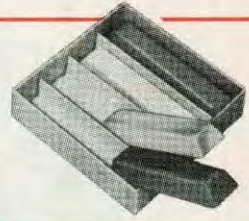
(C) No. 23-113 (old 3113) Wire Brush. 6" diameter, coarse, $\frac{1}{2}$ " hole. 1 lb.

(D) No. 23-511 (old 3115) Fiber Brush. 6" diameter, $\frac{1}{2}$ " hole. 1 lb.

(E) No. 23-005 (old 4005) Buffing Wheel. 6" diameter, $\frac{1}{2}$ " thick, circular stitching, $\frac{1}{2}$ " hole. 2 lbs.

BUFFING COMPOUNDS

No. 23-004 (old 4004) Buffing Compound Kit. Consisting of four $\frac{1}{4}$ pound bars, with instructions. Includes one each of red rouge, white rouge, emery and tripoli bars. 19 ounces.



No. 23-007 (old 4007) Red Rouge Buffing Compound. One pound bar, with instructions. Recommended for coloring gold, silver and other precious metals. 19 ounces.

No. 23-008 (old 4008) White Rouge Buffing Compound. One pound bar, with instructions. Recommended for cutting down and coloring stainless steel, chromium, nickel plate, brass, aluminum and plastics. 19 ounces.

No. 23-009 (old 4009) Emery (Black) Buffing Compound. One pound bar, with instructions. Recommended for coarse polishing to remove rust, scale, scratches and burrs from iron, steel and other hard metals. 19 ounces.

No. 23-010 (old 4010) Tripoli (Brown) Buffing Compound. One pound bar, with instructions. Recommended for cutting down and coloring of aluminum, brass, copper, pewter, plastics, hard rubber, animal horn and wood. 19 ounces.

See the Complete Rockwell Delta Quality Grinder Line Today!

ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3 $\frac{1}{4}$ " wide.



ROCKWELL $\frac{1}{4}$ HP 6" GRINDER. A low-cost grinder that's perfect for grinding, buffing and polishing.



Rockwell Delta 1 HP 10" Grinder. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.



Rockwell Delta $\frac{1}{2}$ HP 7" Standard Grinder. Excellent for all general purpose grinding in every shop.



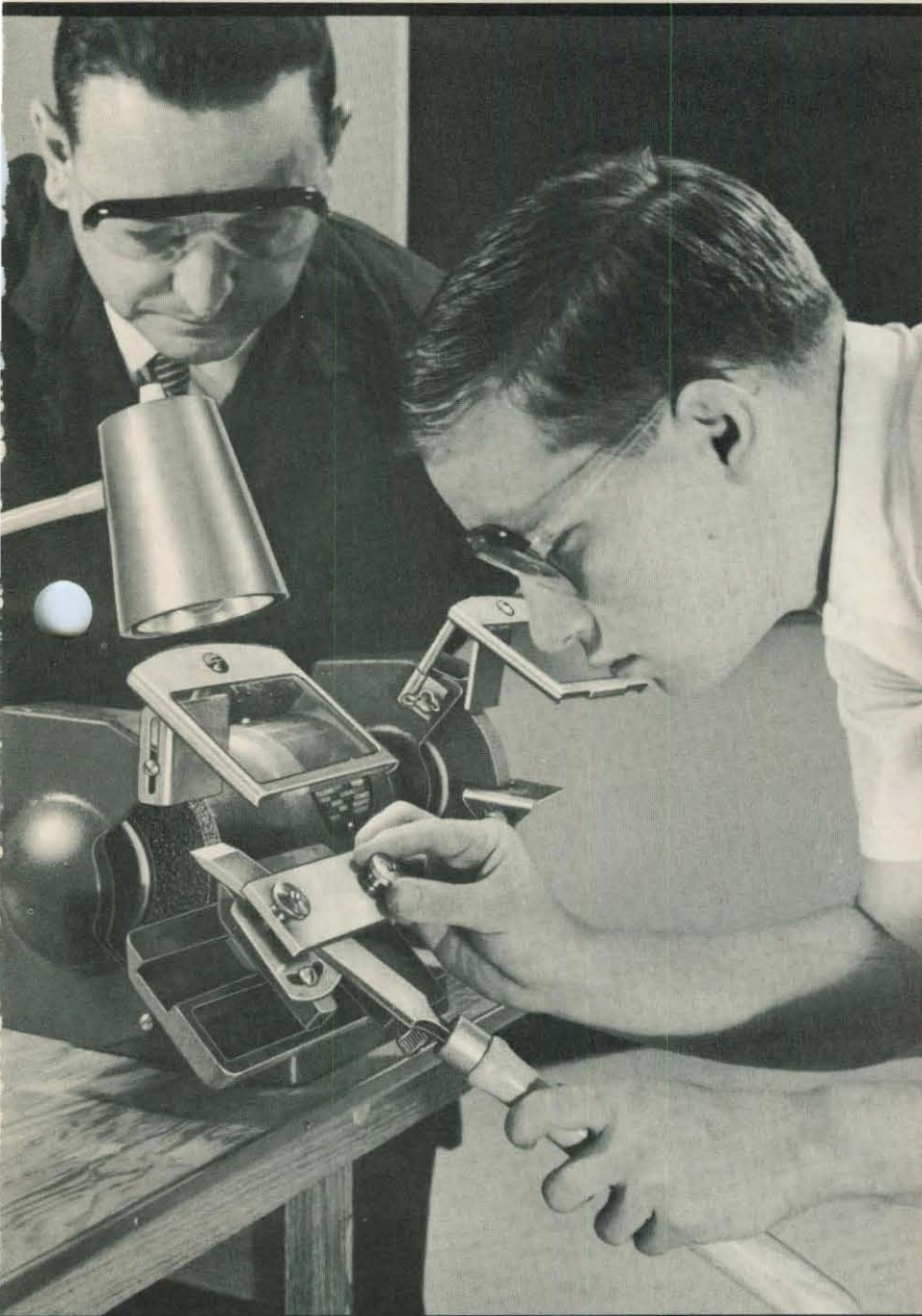
Rockwell Delta $\frac{1}{2}$ HP Long Shaft Buffer. Offers extra room for all buffing, cleaning and polishing operations.



Rockwell Delta $\frac{1}{2}$ HP 6" Tool Grinder. For grinding carbide-tipped and high-speed single point cutting tools.



ROCKWELL **6" Edge Tool BENCH GRINDER**



**Designed
Especially
for the
School Shop**

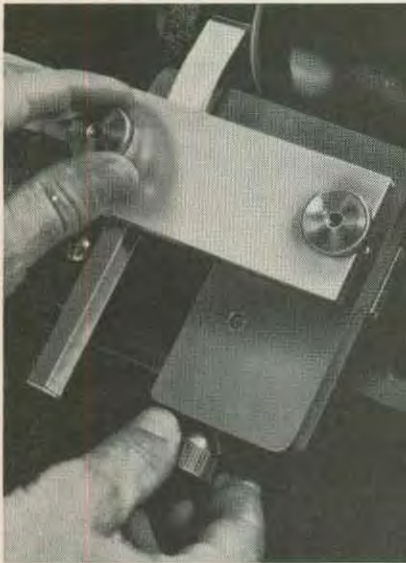
*Also ideal for the commercial
wood or cabinet shop and
the home workshop, too.
Check these Rockwell
Quality-Built Exclusives!*

- **Big Capacity** . . . handles edge tools up to 3¼" wide.
- **Straight-Line, Micrometer In-Feed** . . . assures that correct clearance angle is always maintained.
- **Unique "Butt" Chisel Design Feature** . . . accommodates short-bladed chisels with ease.
- **Exclusive Built-In Protractor** . . . lets the operator pre-set the proper cutting edge angle for angle sharpening.
- **Thin Motor Design** . . . provides ample clearance for grinding long stock and odd-shaped work pieces.

ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL 6" EDGE TOOL BENCH GRINDER

**ROCKWELL
QUALITY FEATURES THAT
ARE EXCLUSIVE WITH
THE 6" EDGE TOOL
BENCH GRINDER**



Straight-Line, Micrometer In-Feed—Only Rockwell offers an Edge Tool Grinding Attachment that precision feeds the cutting tool onto the wheel in a straight line.

Benefits: Correct clearance angle is maintained once it is pre-set into the attachment—does not change with in-feed like pivoting-type attachments. Work set-up may be removed and inspected at any time without disturbing the micrometer adjustment.



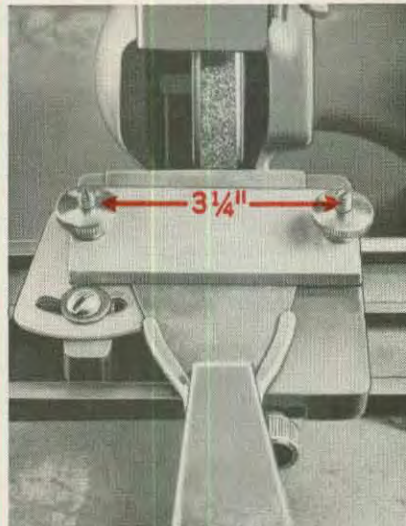
Special Design Facilitates Sharpening "Butt" Chisels—Note that the Rockwell Edge Tool Grinding Attachment contains a special notch in the slide that permits the sharpening of short-bladed chisels or "butts."

Benefit: Only Rockwell offers this special design feature which permits the clamping of "butts" such as wood chisels which otherwise would have to be sharpened free-hand. This feature cuts costs, too, because long-bladed cutting tools can be sharpened, even after the blade has been considerably ground away.



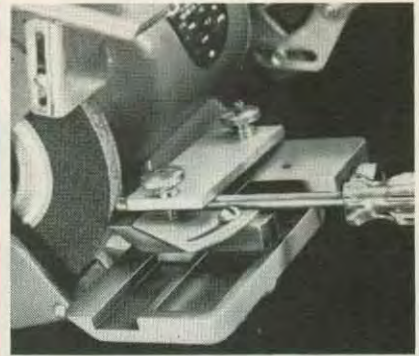
Protractor Makes Angle Grinding Easy—The Rockwell Edge Tool Grinding Attachment includes an angle plate that permits pre-setting the proper cutting edge angle when sharpening special cutting tools like wood skewers.

Benefit: Only Rockwell enables you to precision grind the exact compound cutting edge angle perfectly every time. This not only saves time but tools are not ground away unnecessarily due to mistakes by the operator.



Big Capacity—Edge Tool Grinding Attachment accommodates edge tools up to 3 1/4" wide.

Benefit: Unlike smaller capacity competitive models, with Rockwell's Edge Tool Grinder you can sharpen extra wide cutting tools like cabinet scrapers, paint scrapers etc.—up to a full 3 1/4" width.



Handy Wheel Dressing Feature—Only the Rockwell Edge Tool Grinding Attachment holds and feeds the Diamond-Pointed Wheel Dresser at exactly the proper negative rake angle.

Benefit: Wheels are quickly and properly dressed, assuring perfect sharpening of edge type cutting tools, even by beginner operators.



Thin Motor Design—Heavy duty motor is thin in design and completely enclosed.

Benefits: You have ample clearance for grinding long stock, even after wheel wear. Totally enclosed motor, which has shielded, lubricated-for-life ball bearings, keeps out harmful abrasive dust.

ROCKWELL QUALITY GRINDER EXTRAS

- **Rugged Motor Design**—Built for heavy duty grinding in industrial, commercial and school shops.
- **Quick-Mounting Eyeshields**—Can be mounted in a few minutes without requiring any disassembly of grinder.
- **Excellent Bearing Construction**—Large, lubricated-for-life ball bearings assure smooth grinder performance.
- **Wheel Guards Quickly Removed**—Enable grinder to be quickly converted for use as a buffer or polisher.
- **Precision Balanced Wheels**—Balanced to within 1/8-ounce inch to assure extra smooth running—36-grit wheel for general-purpose grinding and a special, resinoid-bonded, 54-grit wheel for extra cool operation as required for grinding edge tools.
- **Three Conductor Cord**—8-foot, jacketed type cord with 3-prong grounding type plug.
- **Lamp Mounting Feature**—Grinder base is drilled and tapped for mounting accessory Lamp Attachment.
- **Many Accessories Available**—Only Rockwell offers a complete line of accessories for increased grinder performance.

ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL 6" EDGE TOOL BENCH GRINDER



Approved
in Canada



6"
Edge Tool
Bench Grinder
Shown
With Accessory
Lamp Attachment.

Versatility is the one word that best describes the Rockwell 6" Edge Tool Bench Grinder. Why? Because it has a 36-grit wheel on the right for general-purpose grinding and a special 54-grit resinoid wheel on the left for cool, precision sharpening of edge tools. The 3450 RPM motor provides the proper speed for all types of general grinding applications and the correct speed for sharpening edge tools without burning because of the special resinoid wheel that is provided. When you consider the many other built-in extras—3¼" edge tool capacity . . . straight-line, micrometer in-feed . . . special, notched grinding attachment to handle "butt" chisels . . . protractor for angle grinding . . . "thin-line" motor for extra grinding clearance . . . balanced grinding wheels . . . precision ground motor shaft . . . sealed-for-life ball bearings . . . shatterproof eyeshields . . . cast iron wheel guards . . . removable end plates . . . and adjustable tool rest, you realize the tremendous value this machine represents.

MACHINE DATA

Capacity	Grinds Edge Tools up to 3¼" Wide
Motor:	
Horsepower	¾
Volts	115, 60 cycles, AC, 1 Phase
RPM	3450
Arbor	5/8" Dia., Ends Threaded ½"—20 Left and Right
Wheels:	
Size	6"; Diameter
Balance	½" Hole
Distance Between Centers	13"
Wheel Flanges:	Diameter 3"
Dimensions, Overall:	
Left to Right (With Eyeshields)	23¼"
Front to Rear	8¾"
Height (Without Eyeshields)	9¾"
Base:	
Width	7¾"
Front to Back	6¾"
Mounting Holes (2), Center to Center	6¾"

STANDARD EQUIPMENT

Grinders are furnished with two wheels (one 54 grit, ½" face, and one 36 grit, ¾" face), wheel guards, spark deflectors, one tool rest, eyeshields, edge tool grinding attachment, on-and-off switch and 8-foot cord with 115 V grounding type plug. (No. 25-857 Lamp Attachment and No. 23-312 Diamond Dresser not included.)

CATALOG LISTING

BASIC MACHINE

No. 23-636 6" Edge Tool Bench Grinder complete. With instructions for operating and ready to plug in and run on 115 V, 60 cycle, single phase current. 42 lbs.

BASIC ACCESSORIES

No. 25-857 Lamp Attachment for 115 V. Includes 18" flexible gooseneck, reflector and 8-foot cord with 2-prong plug. Uses standard bulb (not included) up to 75 watts. 3 lbs.



No. 23-312 (old 3121) Diamond-Pointed Wheel Dresser. For dressing all types of general grinding wheels. Diamond is securely held. Sturdy tool is 9½" long with a comfortable handle. 1 lb.

CONVERT YOUR PRESENT ROCKWELL 6" BENCH GRINDER TO AN EDGE TOOL GRINDER

You can do this simply by replacing the left wheel with the special No. 23-828 Wheel and the left tool rest with the No. 23-845 Edge Tool Grinding Attachment. No. 23-312 Diamond Dresser also recommended.

No. 23-828 Aluminum Oxide Wheel, ½" x 6", 54 G, Grade K, ½" hole. A specially selected, resinoid bonded wheel recommended for sharpening edge tools at the standard speed of 3450 rpm, or for other work where cool grinding is important. 2 lbs.

No. 23-845 Edge Tool Grinding Attachment. Same as supplied as standard equipment on 23-636 Grinder. 6½ lbs.

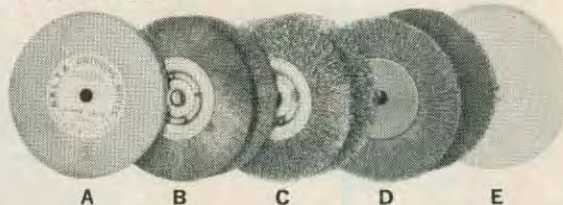
ROCKWELL QUALITY ACCESSORIES FOR INCREASED JOB PERFORMANCE

No. 23-800 Eyeshields. One pair, with brackets and screws. 3 lbs.

GRINDING, BUFFING, WIRE AND FIBER WHEELS

No. 23-826 Aluminum Oxide Wheel. ¾ x 6", 36G, Grade O, ½" hole. 2½ lbs.

(A) No. 23-827 Aluminum Oxide Wheel. ¾ x 6", 60G, Grade O, ½" hole. 2½ lbs.



(B) No. 23-114 (old 3114) Wire Brush. 6" dia., fine, ½" hole. 1 lb.

(C) No. 23-113 (old 3113) Wire Brush. 6" dia., coarse, ½" hole. 1 lb.

(D) No. 23-511 (old 3115) Fiber Brush. 6" dia., ½" hole. 1 lb.

(E) No. 23-005 (old 4005) Buffing Wheel. 6" dia., ½" thick, circular stitching, ½" hole. 2 lbs.

BUFFING COMPOUNDS

No. 23-004 (old 4004) Buffing Compound Kit. Consisting of four ¼ pound bars, with instructions. Includes one each of red rouge, white rouge, emery and tripoli bars. 19 ounces.



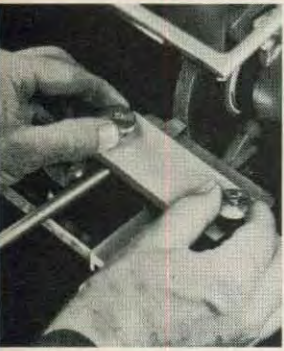
No. 23-007 (old 4007) Red Rouge Buffing Compound. One pound bar, with instructions. Recommended for coloring gold, silver and other precious metals. 19 ounces.

No. 23-008 (old 4008) White Rouge Buffing Compound. One pound bar, with instructions. Recommended for cutting down and coloring stainless steel, chromium, nickel plate, brass, aluminum and plastics. 19 ounces.

No. 23-009 (old 4009) Emery (Black) Buffing Compound. One pound bar, with instructions. Recommended for coarse polishing to remove rust, scale, scratches and burrs from iron, steel and other hard metals. 19 ounces.

No. 23-010 (old 4010) Tripoli (Brown) Buffing Compound. One pound bar, with instructions. Recommended for cutting down and coloring of aluminum, brass, copper, plastic, hard rubber, animal horn and wood. 19 ounces.

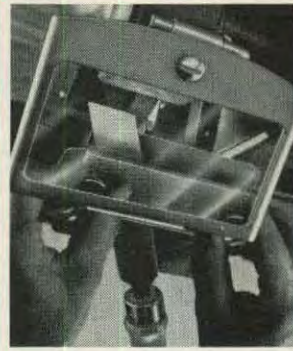
ONLY THE ROCKWELL 6" EDGE TOOL BENCH GRINDER CAN DO SO MANY JOBS SO WELL!



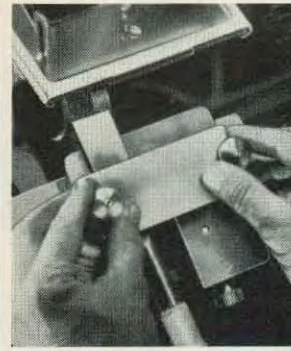
Putting an absolutely square, new edge on a screw driver is a simple operation with the Rockwell Edge Tool Grinder.



The ability to tilt the attachment to any angle, then feed in on a straight line results in correct sharpening of plane irons every time.



With the aid of the built-in angle plate you can pre-set the exact cutting edge angle required, then sharpen tools like this wood turning chisel easily and quickly.



Tools such as this wood chisel, are clamped so that they are perfectly square and held at the proper angle. Work may be removed and checked without disturbing the micrometer adjustment.



Short-bladed tools such as this putty knife can be sharpened in seconds because of the attachment's special, notched design and micrometer in-feed.

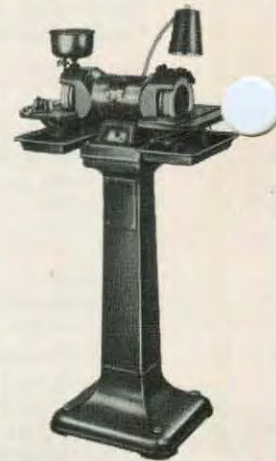
See the Complete Rockwell Delta Quality Grinder Line Today!



ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3/4" wide.



ROCKWELL 1/2 HP 6" GRINDER. A low-cost grinder that's perfect for grinding, buffing and polishing.



Rockwell Delta 1/2 HP 6" Tool Grinder. For grinding carbide-tipped and high-speed single point cutting tools.



Rockwell Delta 1 HP 10" Grinder. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.



Rockwell Delta 1/2 HP 7" Standard Grinder. Excellent for all general purpose grinding in every shop.



Rockwell Delta 1/2 HP Long Shaft Buffer. Offers extra room for all buffing, cleaning and polishing operations.



ROCKWELL DELTA *1/2 HP Long-Shaft* BUFFER

No matter what the operation—removing rust or burrs from castings . . . polishing or coloring plastic . . . cleaning parts and pieces . . . removing tarnish and rust from guns—the Rockwell Delta Long-Shaft Buffer will more than meet your every job requirement. Actually, its uses are practically unlimited.

Check it, feature for feature, with any other make and you will agree that it is the buffer for you!



ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL DELTA 1/2 HP LONG-SHAFT BUFFER

**DELTA QUALITY FEATURES
THAT ASSURE EFFICIENT PERFORMANCE
YEAR AFTER YEAR!**



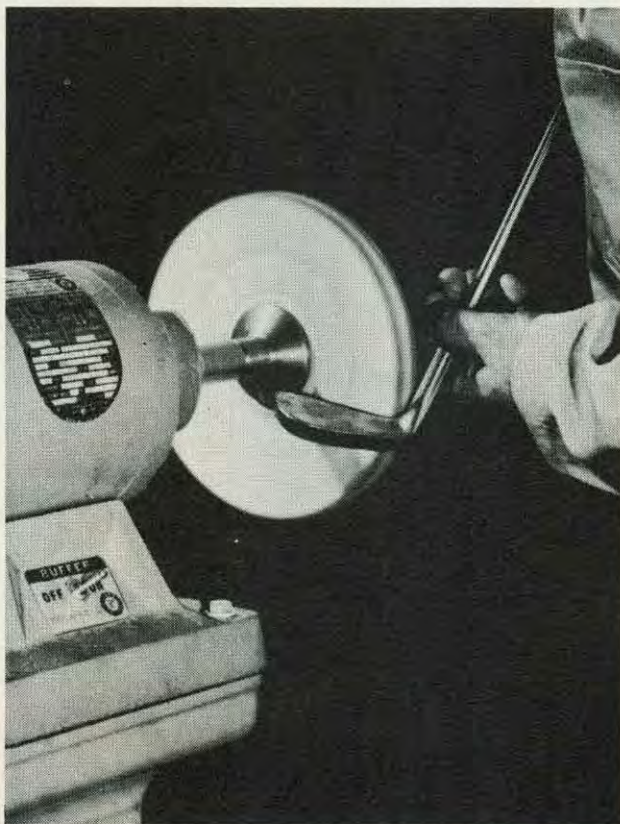
In industry—Oval end bell hubs and extra long shafts facilitate the removal of rust and burrs from odd-shaped castings and parts.



In repair shops—Appliance shops appreciate the extra amount of clearance between the motor and the buffing wheel when cleaning and polishing bulky items like sweeper housings.



In commercial shops—Plastic manufacturers find the Rockwell Delta Long-Shaft Buffer an excellent unit for turning down, polishing and coloring plastic pieces and components.



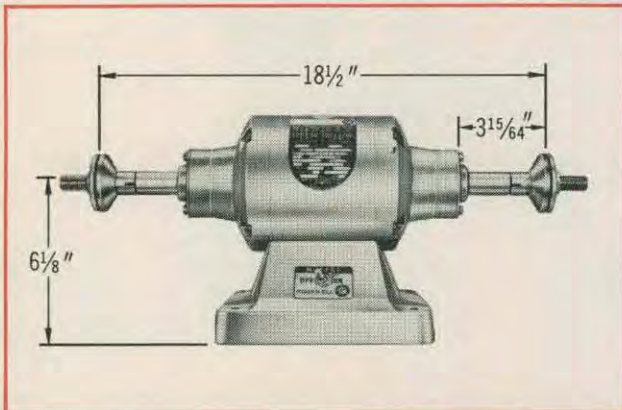
In specialty and "pro" shops—The Rockwell Delta Buffer is ideal for removing rust and tarnish from golf clubs, guns, etc., to provide a factory-new surface in just minutes.

ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL DELTA 1/2 HP LONG-SHAFT BUFFER



Long Shaft Buffer Shown on No. 23-805 Pedestal (Accessory).



A precision-built machine, this husky buffer will perform efficiently year after year, even under the most demanding shop conditions.

Check its Delta quality construction and you will agree that it provides all the right features to let you do more!

- Unique oval end bell hubs and the extra long shafts which extend $3\frac{15}{64}$ " from bearing seal to wheel flange provide more room for handling large or oddly shaped work pieces.
- Slim designed, "Thin-Line" motor and extended shafts assure ample clearance for buffing long stock. Totally enclosed motor incorporates double sealed ball bearings, plus an extra seal to keep out harmful dust.
- Capacitor start, 115/230V, single phase motor requires low starting current. It won't dim lights like split-phase motors.

MACHINE DATA

Horsepower	$\frac{1}{2}$
Shaft:	
Diameter	$\frac{5}{8}$ "
Extends beyond flange	$2\frac{1}{2}$ "
Frame Diameter	$5\frac{23}{32}$ "
Distance between faces of wheel flanges	$18\frac{1}{2}$ "
Distance from bearing seal to wheel flange face	$3\frac{15}{64}$ "
Centerline of spindle to bottom of base	$6\frac{1}{8}$ "
Diameter of wheel flange	$2\frac{1}{2}$ "
Overall Dimensions:	
Base	$8\frac{1}{2} \times 8\frac{1}{2}$ "
Depth	11"
Width	$23\frac{1}{2}$ "
Height	$13\frac{3}{4}$ "

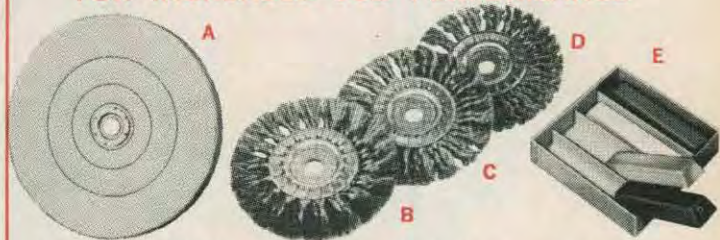
CATALOG LISTING

NO.	TYPE	MOTOR	SPEED RPM	MOTOR SWITCH	SHIP. WT.
*23-233	Bench	115/230V, 60 Cy, Sgl. Ph.	3450	Toggle	43
*23-234	Bench	115/230V, 60 Cy, Sgl. Ph.	1725	Toggle	43
‡23-241	Bench	230/460V, 60 Cy, 3 Ph.	3450	None	43
‡23-242	Bench	230/460V, 60 Cy, 3 Ph.	1725	None	43
‡23-239	Bench	208 V, 60 Cy, 3 Ph.	3450	None	43
‡23-243	Bench	208 V, 60 Cy, 3 Ph.	1725	None	43

*Single phase models are wired for 115V operation and include on-and-off switch with 115V 8-foot grounding cord and 3-prong plug.

‡Use No. 49-671 Push Button Switch, 49-838 Manual Starter or 49-665 Magnetic Starter. Integral Push Button Switch 49-842 or Remote Control Push Button Switch 49-672 is required with the magnetic starter. Specify buffer catalog number and voltage when ordering starter.

DELTA QUALITY ACCESSORIES FOR INCREASED JOB PERFORMANCE



No. 23-805 Pedestal, cast iron, 26" high. Base is 14" front to back and 16" left to right. 67 lbs.

(A) No. 23-825 8" Buffing Wheel for $\frac{5}{8}$ " arbor, $\frac{3}{4}$ " face, 48 ply, fine muslin, cushion type with three circles of lock-stitched sewing. Includes one pair of toothed flanges for $\frac{5}{8}$ " arbor and instructions for use. A professional quality, general purpose buff recommended for light cutting down and for finish coloring. 1 lb.

(B) No. 23-632 (old 1236) Wire Brush, 6" diameter, fine, $\frac{5}{8}$ " hole. 1 lb.

(C) No. 23-637 (old 1237) Wire Brush, 6" diameter, medium, $\frac{5}{8}$ " hole. 1 lb.

(D) No. 23-638 (old 1238) Wire Brush, 6" diameter, coarse, $\frac{5}{8}$ " hole. 1 lb.

No. 23-007 (old 4007) Red Rouge Buffing Compound, one pound bar, with instructions. Recommended for coloring gold, silver, and other precious metals. 19 oz.

No. 23-008 (old 4008) White Rouge Buffing Compound, one pound bar, with instructions. Recommended for cutting down and coloring stainless steel, steel, chromium, nickel plate, brass, aluminum and plastics. 19 oz.

No. 23-009 (old 4009) Emery (black) Buffing Compound, one pound bar, with instructions. Recommended for coarse polishing to remove rust, scale, scratches and burrs from iron, steel and other hard metals. 19 oz.

No. 23-010 (old 4010) Tripoli (brown) Buffing Compound, one pound bar, with instructions. Recommended for cutting down and coloring of aluminum, brass, copper, pewter, plastics, hard rubber, animal horn and wood. 19 oz.

(E) No. 23-004 (old 4004) Buffing Compound Kit, four $\frac{1}{4}$ pound bars, with instructions. Includes one each of Red Rouge, White Rouge, Emery and Tripoli bars. 19 oz.

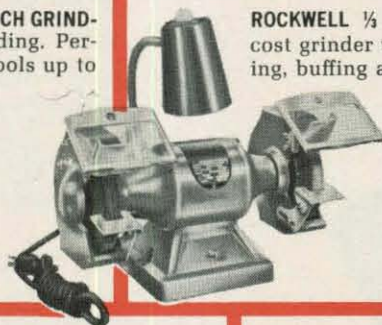
ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL DELTA 1/2 HP LONG-SHAFT BUFFER

See the Complete Rockwell Delta Quality Grinder Line Today!



ROCKWELL 6" EDGE TOOL BENCH GRINDER. Ideal for general grinding. Perfect for sharpening edge tools up to 3 1/4" wide.



ROCKWELL 1/2 HP 6" GRINDER. A low-cost grinder that's perfect for grinding, buffing and polishing.



Rockwell Delta 1/2 HP 6" Tool Grinder. For grinding carbide-tipped and high-speed single point cutting tools.



Rockwell Delta 1 HP 10" Grinder. Heavy duty motor and extra capacity make it excellent for every grinding or buffing job.



Rockwell Delta 1/2 HP 7" Standard Grinder. Excellent for all general purpose grinding in every shop.

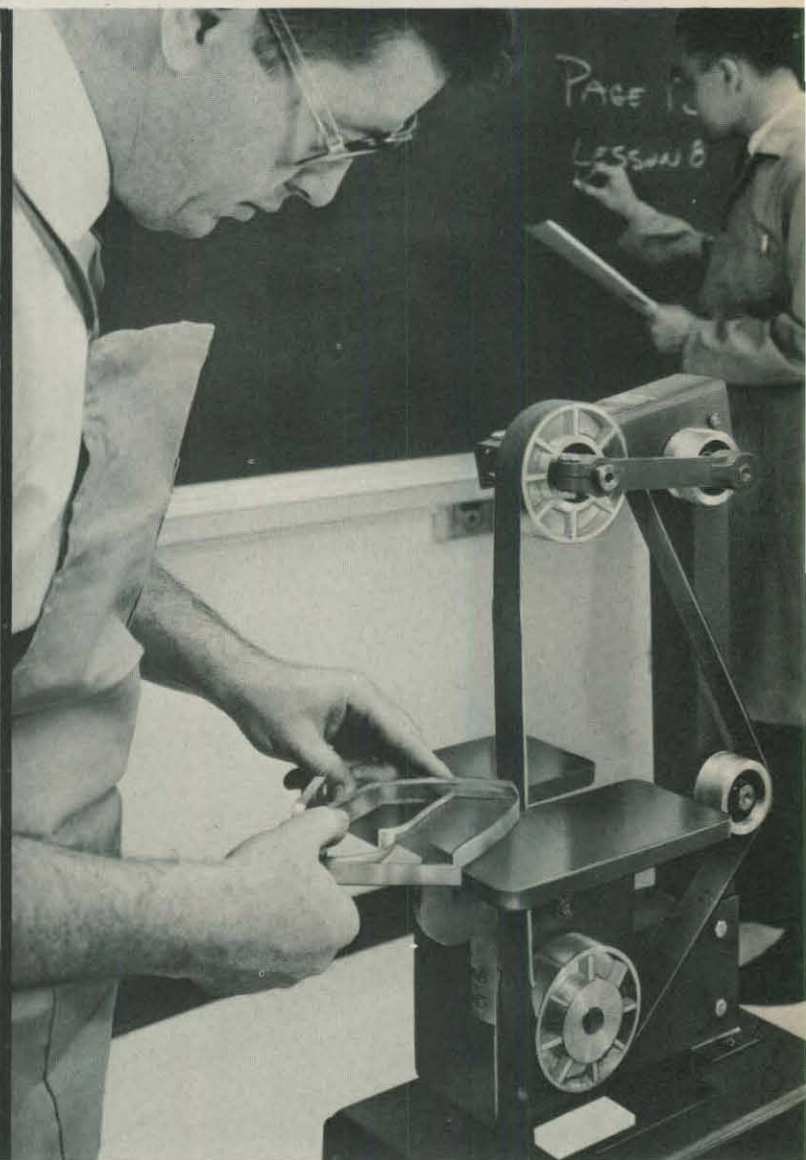
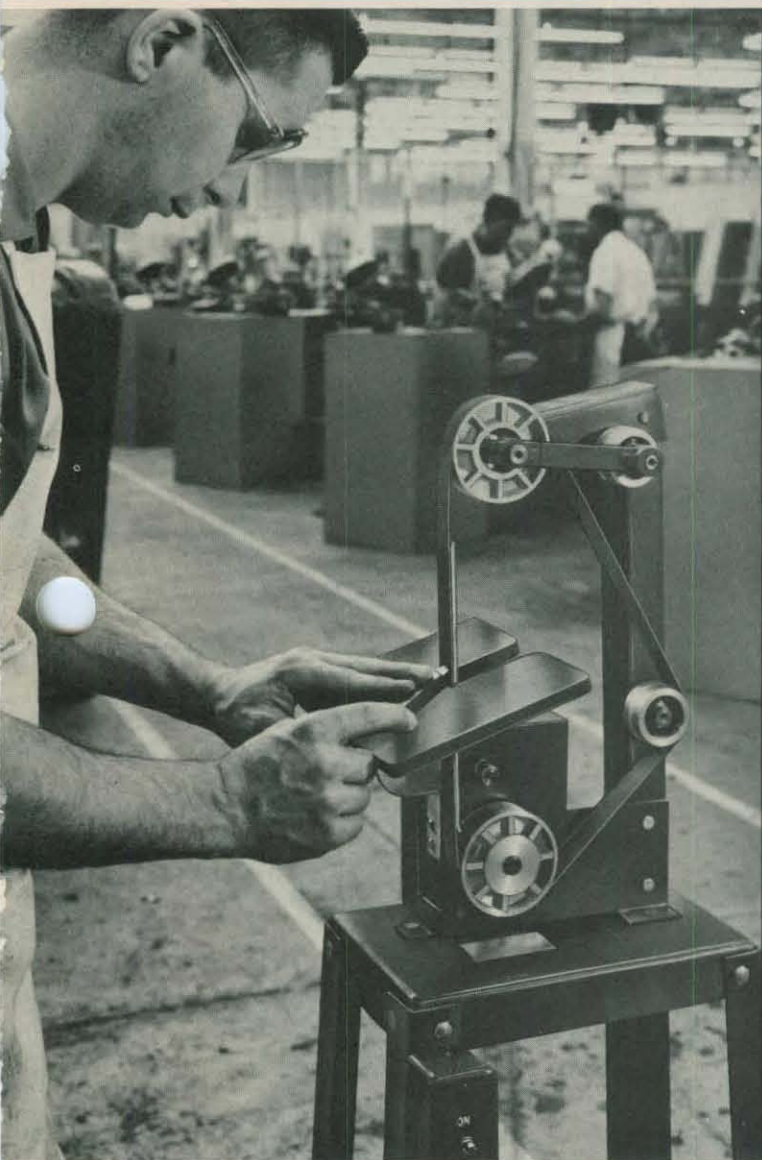


Rockwell Delta 1/2 HP Long Shaft Buffer. Offers extra room for all buffing, cleaning and polishing operations.



World's Most Versatile Finishing Machine...

ROCKWELL DELTA SANDER / GRINDER

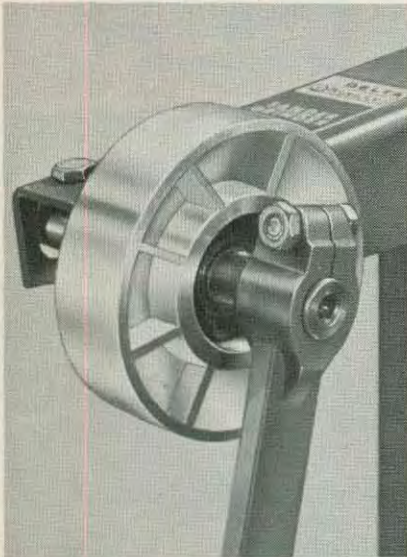


When it comes to versatility, the Rockwell Delta Sander/Grinder has no equal! Why? Because it will sand, grind, sharpen, deburr, finish, contour and polish almost any material. What's more, it will do all of these operations quickly, efficiently and with better quality. It's the ideal machine for all users — production lines, tool rooms, foundries, electronic laboratories, pattern and school shops. Investigate this **BIG VALUE** today!

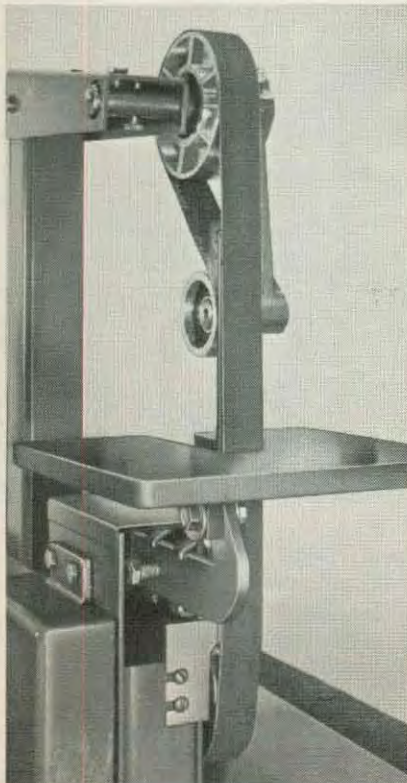
ROCKWELL DELTA INDUSTRIAL MACHINES

ROCKWELL DELTA SANDER/GRINDER

**DELTA QUALITY FEATURES
THAT GUARANTEE
UNMATCHED VERSATILITY
AND PERFORMANCE**



Specially Designed Plastic Wheels—The balanced, true running wheels are made of heat resistant CYCOLAC®, precision molded onto sealed, lubricated-for-life ball bearings. Wheel rims are crowned for easy belt tracking and made of wear resistant TEXIN®, permanently bonded to the wheel body.



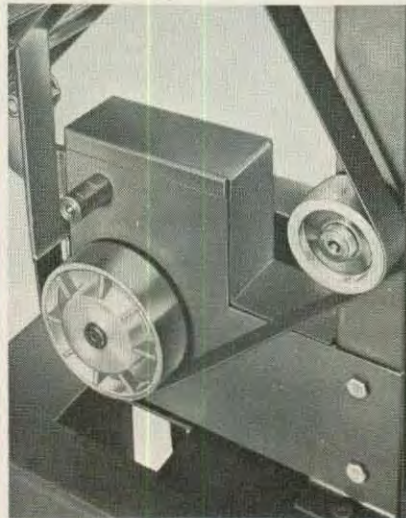
Precision Ground Table—Sturdy 7 x 8" table has a single mounting bolt for quick positioning or removal. Table tilts 10° in and 90° out for bevel work.



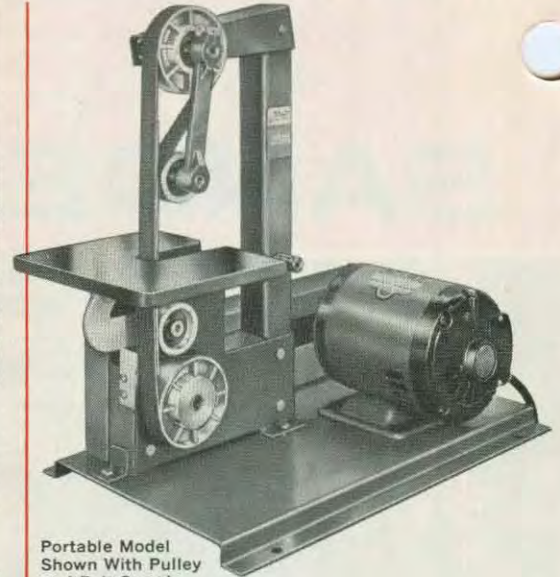
Proper Motor Used—Only Rockwell offers a heavy duty, 1/2 HP, 3450 RPM motor. You get the right belt speeds for efficient sanding and grinding—4000 SFPM with a standard pulley . . . 4600 SFPM with the contact wheel.



Efficient Rubber Contact Wheel—A general purpose wheel, it is recommended for a wide variety of jobs including fast removal of stock or rough finishing. Also excellent for flash grinding on soft metals.



Fully Protected Arbor Shaft—Arbor shaft bearing is completely enclosed, preventing entry of harmful dust. Note also the use of husky 5/8" bearing shafts, plus sealed-for-life ball bearing construction throughout.



Portable Model Shown With Pulley and Belt Guard, and Motor, Mounted on Metal Base Plate.



Basic Sander/Grinder Unit



Floor Model Shown With Motor and Switch, Mounted on Steel Stand, with Casters.

ROCKWELL DELTA SANDER/GRINDER

HERE'S WHY THE ROCKWELL DELTA IS THE BIGGEST SANDER/GRINDER VALUE ON THE MARKET!

Performs Unlimited Operations—Perfectly suited for all users, it can be used on wood, metal, plastics, leather, rubber, ceramics, and compositions to do dozens of jobs like these: Sanding or grinding to a line . . . deburring parts and pieces . . . contouring to a desired shape . . . finishing for painting or plating . . . polishing the finished product . . . sharpening cutting edges . . . cleaning intricate or inside edges.

Does Work of Many Machines—This one low-cost machine will do the work of the band saw, jig saw, coping saw or hand file, only better. It sands at amazing speed while giving perfect results. It's more flexible than the grinder, too, because it can be used to sand or grind internal or external surfaces with or without the platen.

Complete Portability—can easily be moved from one location to another—no lost production time!

Belts Are Better Than Any Other Method Because:

- They cut faster—result in sharper, faster cutting action than conventional grinding wheels.
- They operate cooler—you get increased production with longer belt life.
- They give better quality—sharper grain structure, cooler operation, custom-selected belt all result in better quality finish.
- Wide variety of belts available—you can select a specific belt for material being worked and finish desired.

YOU GET MORE OF THE QUALITY YOU WANT WITH A ROCKWELL DELTA SANDER/GRINDER AND THE COST IS LOW!

The wide versatility, together with the excellent features built into the Rockwell Delta Sander/Grinder, makes it an ideal machine for every shop—toolroom . . . pattern shop . . . foundry . . . school shop . . . even the home workshop. Although Rockwell Delta quality constructed throughout, you'll be amazed at its *exceptionally low price!* Investigate this **BIG VALUE** today!

STANDARD EQUIPMENT

Basic Sander/Grinder furnished with table, one flat platen for 1" belts, 2" arbor V-pulley and one 1 x 42", 80 grit, aluminum oxide belt.

MACHINE DATA

Overall Dimensions

Bench Type (without 31-360 Plate)
Height . . . 18½"; Width . . . 8½";
Front to Rear . . . 12"
Floor Type (on 50-106 Stand)
Height . . . 50"; Width . . . 14";
Front to Rear . . . 19"

Table

Size . . . 7" deep x 8" wide;
with 1⅜ x ¾" slot
Tilts . . . 10° in; 90° out
Height from Bench . . . 8¾";
(with 31-360 plate) . . . 9½"
Height from Floor (on 50-106
Stand) . . . 40¼"

Capacities

Belt to Column . . . 7⅞"
Table to Upper Idler (inside grinding,
with 44" belt) . . . 3"

Abrasive Belt

Length
Min. . . 40"; Std. . . 42"; Max. . . 44"
Width
Min. . . ⅝"; Max. . . 1"
Speed (with contact wheel)—
. . . 4600 sfpm; Std. . . 4000 sfpm.

Diameter of Drive Shaft

(both ends) 627"

Motor Recommended . . 3450 rpm; ½ HP

CATALOG LISTING

No. 31-350 Basic Sander/Grinder with table, one flat platen for 1" belts, 2" arbor V-pulley and one 1 x 42", 80 grit, aluminum oxide belt. 19 lbs.

No. 31-354 Single Phase Sander/Grinder Heavy Duty Portable Unit Complete. Consists of 31-350 Basic Machine, 49-105 V-belt, 2½" Motor Pulley, 31-360 Base and 62-660 Motor. Completely assembled and ready to plug in on 115 V, 60 cycle, single phase. 44 lbs.

No. 31-355 Single Phase Sander/Grinder Standard Duty Portable Unit Complete. Same as No. 31-354 except with 60-050 Motor instead of 62-660 Motor. 44 lbs.

No. 31-356 Three Phase Sander/Grinder Portable Unit Complete. Consists of 31-350 Basic Machine, 49-105 V-belt, 2½" Motor Pulley, 31-360 Base and 66-069 Motor. Completely assembled. 43 lbs.

MOTORS AND CONTROLS For Single Phase Operation

No. 60-050 Standard Duty Motor, ½ HP, 115 V, 60 cycle, 3450 rpm, ½" single shaft. Includes on-and-off toggle switch and 8-foot cord with 3-prong 115 V grounding type plug. 19 lbs.

No. 62-660 Heavy Duty Motor, ½ HP, 115/230 V, 60 cycle, AC, 3450 rpm, ⅝" single shaft. Includes on-and-off toggle switch and 8-foot cord with 3-prong 115 V grounding type plug. 23 lbs.

No. 49-670 Push Button Switch, 2-pole type, used for on-and-off control where overload protection is not desired. Includes switch, box and cover. 1½ lbs.

No. 49-385 Switch Box and 2-Wire Cable. For use with 60-050 or 62-660 Motor. Provides up-front remote control utiliz-

ing the Toggle Switch and 8-foot cord furnished with the motor. 1½ lbs.

No. 51-330 (old 1330) Switch Rod for use with 60-050 or 62-660 Motor on steel stand. ½ lb.

For Three Phase Operation

No. 66-069 Motor, ½ HP, 230/460 V, 60 cycle, AC, 3450 rpm, ½" single shaft, sleeve bearing, 6" frame, guarded drip proof enclosure. Without switch or power cord. 17 lbs.

No. 66-062 Motor, ½ HP, 208 V, 60 cycle, AC, 3450 rpm, ½" single shaft, sleeve bearing, 6" frame, guarded drip proof enclosure. Without switch or power cord. 16 lbs.

No. 49-671 Push Button Switch, 3-pole type, used for on-and-off control where overload protection is not desired. Includes switch, box and cover. 2 lbs.

No. 49-838 Starter, Manual. Provides overload protection. Specify motor number and voltage when ordering. 5 lbs.

No. 49-665 Starter, Magnetic. For 60 cy, 208-230/460 V. Provides low-voltage, no-voltage and overload protection. Does not include No. 49-842 start-stop control station. Specify motor number and voltage when ordering. 6 lbs.

No. 49-842 Magnetic Starter Control Push Button Switch Kit. Provides integral start-stop control station for 49-665 Starter. ½ lb.

No. 49-848 Mounting Bracket for mounting manual or magnetic starters on 50-106 Steel Stand. 2 lbs.

No. 49-315 Cable Kit, three-wire type, 3-foot long with clamp fittings. Used for wiring 49-671, 49-665 or 49-838 Control to 66-062 or 66-069 Motor. 1½ lbs.

**THE ROCKWELL DELTA
SANDER/GRINDER DOES
ALL THESE JOBS EASIER
. . . FASTER . . . BETTER!**



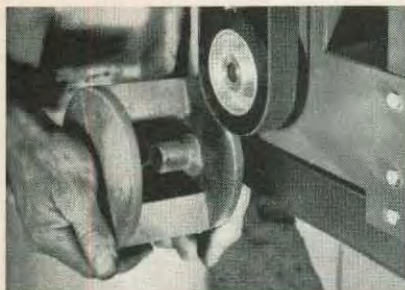
Toolroom . . . grinds cutting tools to exact specifications.



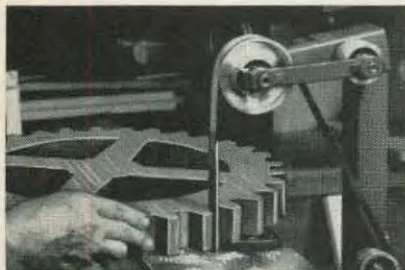
Plating Department . . . polishes die cast aluminum housing prior to plating.

See next page for additional operations.

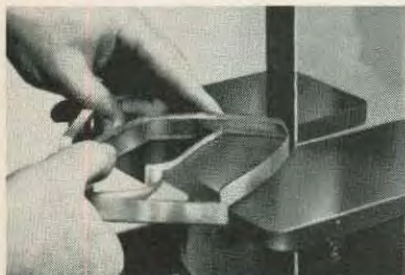
ROCKWELL DELTA SANDER/GRINDER



Foundry . . . using contact wheel, aggressively removes flash and excess stock.



Pattern Shop . . . narrow band gets into small openings . . . finishes patterns rapidly to close tolerances.



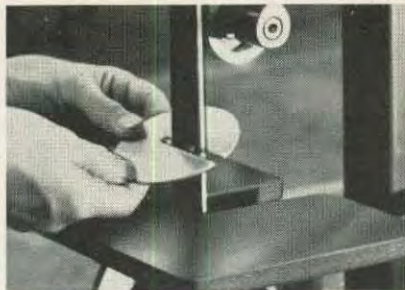
School Shop . . . enables students to contour plastic parts perfectly.



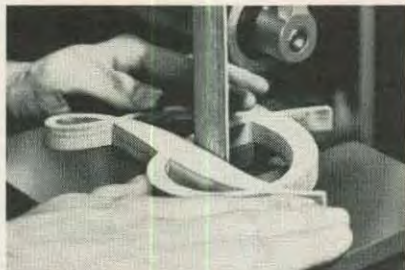
Home Workshop . . . items, such as this table leg, can be sanded in just a few minutes.



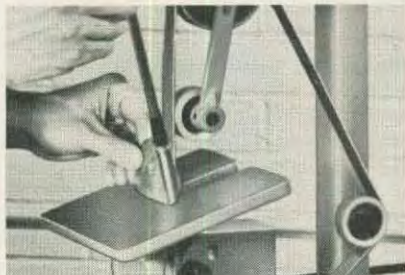
Electronics Laboratory . . . perfectly touches up parts for precision assembly.



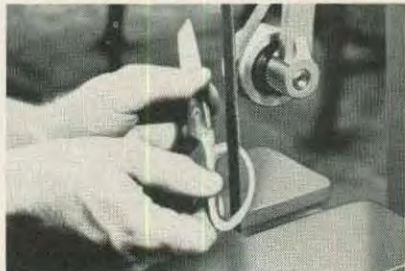
Assembly Department . . . quickly removes sharp edges on metal stampings, even in small openings.



Sign Shop . . . after quickly threading belt, internal sanding becomes an easy operation.



Golf Pro Shop . . . quickly removes rust to make golf irons look like new.



Scissors Manufacturer . . . using narrow belt, and without platen, internal grinds rounded edges with ease.



Industrial Plant . . . rapidly deburrs sharp edge following stock cut-off with abrasive wheel.

DELTA QUALITY ACCESSORIES THAT PROVIDE INCREASED JOB PERFORMANCE

No. 41-022 Motor Pulley, 2½" dia., ½" bore. ½ lb.

No. 41-023 Motor Pulley, 2½" dia., 5/8" bore. ½ lb.

No. 41-024 Motor Pulley, 2½" dia., ¾" bore. ½ lb.

No. 49-105 V-Belt, 30½" O.C. Used with 31-360 Base or for rear motor position on customer's bench. ½ lb.

No. 49-354 (old 453) V-Belt, 47¾" O.C. Used with 50-106 Steel Stand. ½ lb.

No. 31-360 Metal Base Plate, 8¾" x 17". Drilled for mounting Sander/Grinder and motor, and for mounting Base Plate to work bench. 8 lbs.

No. 50-106 Open Steel Stand with shelf for motor, for Sander/Grinder. 26 lbs.

No. 31-361 Guard for Arbor Pulley. Can be used for rear or underneath motor position. Includes mounting screws and washers. 2 lbs.

No. 31-362 Rubber Contact Wheel, 4" diameter, 1" face, special bore size, with set screw, 60 durometer, with 45° standard serrations. A general purpose wheel recommended for both stock removal and rough finishing. Can be used for flash grinding on soft metals. 1 lb.

No. 31-363 Flat Platen for 1" belts. ½ lb.

No. 31-364 Flat Platen for ½" or narrower belts. ¼ lb.

No. 31-365 Convex Platen, ½" radius, for 1" belts. ¼ lb.

No. 31-366 Guard for V-Pulleys and V-Belt. Include mounting parts. Recommended for use when motor is mounted to rear on customer's bench or on 31-360 Base Plate. 4½ lbs.

No. 31-370 Abrasive Belt, aluminum oxide, pkg. of 5, 1 x 42", 40 grit (coarse), cloth backing, closed coat. ½ lb.

No. 31-371 Abrasive Belt, aluminum oxide, package of 5, 1 x 42", 50 grit (coarse), cloth backing, closed coat. ½ lb.

No. 31-372 Abrasive Belt, aluminum oxide, pkg. of 5, 1 x 42", 80 grit (medium), cloth backing, closed coat. ½ lb.

No. 31-373 Abrasive Belt, aluminum oxide, pkg. of 5, 1 x 42", 120 grit (medium), cloth backing, closed coat. ½ lb.

No. 31-374 Abrasive Belt, aluminum oxide, package of 5, 1 x 42", 150 grit (fine), cloth backing, closed coat. ½ lb.

No. 31-375 Abrasive Belt, aluminum oxide, package of 5, 1 x 42", 220 grit (fine), cloth backing, closed coat. ½ lb.

No. 31-376 Abrasive Belt, aluminum oxide, pkg. of 5, 1 x 42", 320 grit (extra fine), cloth backing, closed coat. ½ lb.

No. 49-363 Retractable Caster Set for 50-106 Steel Stand. 12 lbs.

ROCKWELL DELTA METAL DUST COLLECTOR and other Cost-Saving Equipment

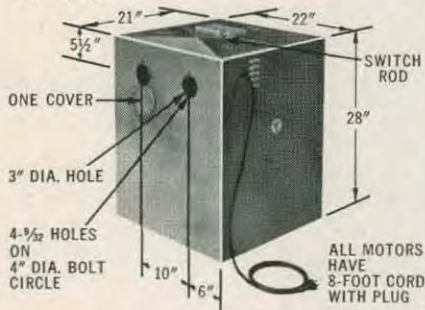
METAL DUST COLLECTOR SAFEGUARDS HEALTH, PROTECTS MACHINERY

Pressed steel cabinet is strong and husky . . . large door at back provides quick access to filter, door at top permits inspection of motor. Efficient, squirrel-cage fan moves 350 cubic feet of air per minute, develops static suction of 3 inches of water. The $\frac{1}{8}$ HP, lubricated-for-life ball bearing motor is in a separate compartment, away from harmful dust. Fireproof, cleanable filter is easily removed for cleaning. Overall dimensions: height 28", depth 21", width 22".

Unit is ideal for grinding, polishing, buffing and other operations where dust must be efficiently collected to protect workers' health, also keeps harmful dust away from expensive machinery.

A self-contained, portable unit, it collects both fine and coarse dust and particles. Openings are so located that it can be attached to all types of abrasive units.

NOTE: This Dust Collector is not suitable for collecting wood shavings and saw dust.



DUST COLLECTORS

For Single Phase Operation

No. 49-520 $\frac{1}{8}$ HP, 115/230 V, 60 cy, 3450 rpm. Includes on-and-off switch, switch rod, 115 V 8-foot cord and 3-prong grounding type plug, mounted and wired. 120 lbs.

For 3 Phase Operation

No. 49-527 $\frac{1}{8}$ HP, 230/460 V, 60 cy, 3450 rpm. Includes 3-pole on-and-off switch, switch rod and 8-foot 4-conductor grounding type cord, wired to switch for 230 V. Less plug. 120 lbs.

ACCESSORIES FOR DUST COLLECTORS

No. 49-529 Extra Standard Filter. 8 lbs.

No. 49-531 Filter Pad Holder with two expanded Filter Pads. 7 lbs.

When ordering Dust Collector, remember to order proper Attachment Package listed below.

ATTACHMENT PARTS (Include Necessary Connection Fittings and Hoses)

No. 20-838 Attachment Parts for 12" Cut-Off Machine. 12 $\frac{1}{4}$ lbs.

No. 23-802 Attachment Parts for 7" Standard Grinder. 8 lbs.

No. 24-819 Attachment Parts for TG-3 TOOLMAKER Grinder. 19 lbs.

No. 31-803 Attachment Parts for 12" Abrasive Disk Finishing Machine when mounted on Open Stand 50-432. 12 lbs.

No. 31-856 Attachment Parts for 8" Abrasive Belt Finishing Machine and for Belt Unit of Combination Belt and Disc Finishing Machine. Includes 3 x 22" hose, two hose flanges, two hose clamps and adapter. 6 lbs.

No. 50-141 Attachment Parts for 12" Abrasive Disk Finishing Machine when mounted on Enclosed Stand 50-126 and for Disc Unit of Combination Belt and Disc Finishing Machine. Includes 3 x 22" hose, two hose flanges, two hose clamps and cast iron funnel. 13 $\frac{1}{2}$ lbs.

AVAILABLE CONNECTION FITTINGS

No. 49-533 Flexible Rubber Hose, 2 $\frac{5}{16}$ " I.D. x 20" long. 2 lbs.

No. 49-534 Flexible Rubber Hose, 3" I.D. x 22" long. 2 lbs.

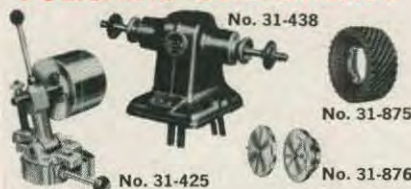
No. 49-535 Flexible Rubber Hose, 3" I.D. x 48" long. 3 lbs.

No. 49-538 Flange for 2 $\frac{5}{16}$ " hose, with mounting screws and washers. 2 lbs.

No. 49-539 Flange for 3" hose, with mounting screws and washers. 2 $\frac{1}{2}$ lbs.

No. 49-541 Hose Clamps adjustable to hose. $\frac{1}{2}$ lb.

BELT GRINDING, DEBURRING AND POLISHING COMPONENTS



Build your own Grinding and Polishing Units around the Rockwell Delta No. 31-438 Arbor Head or convert your present Polishing Lathe using Set-Up Wheels, or your Bench Grinder using Grinding Wheels, to the modern Coated Abrasive Belt Method of Grinding and Polishing. With a contact wheel, backstand idler and abrasive belts, most standard floor or bench grinders and most polishing lathes or jacks can be converted at low cost.

ARBOR HEAD

Husky and engineered for long life, it can be mounted on your machine stand or on a bench top. The $\frac{5}{8}$ " arbor runs in sealed, lubricated-for-life ball bearings. Arbor shaft extends 3 $\frac{1}{2}$ " out from the inner flange on either side of the head. Arbor shaft ends have a 2 $\frac{1}{2}$ " ground Acme thread to accommodate contact rolls and wheels from $\frac{7}{8}$ " to 2 $\frac{1}{4}$ " in width.

No. 31-438 Arbor Head, complete with dynamically balanced arbor pulley, two No. 560 drive belts, two 2 $\frac{1}{4}$ " diameter flanges with nuts to fit $\frac{5}{8}$ " arbor. 25 lbs.

4" RIGHT BACKSTAND IDLER UNIT

Finest, low-cost backstand idler unit available. Suitable for either left or right side operation. Hand knob swivels drum for belt tracking and lateral adjustment is provided for accurate belt alignment. Belt tension is quickly adjusted by means of a self-locking hand knob. Convenient lever instantly releases tension for quick belt changing.

No. 31-425 Backstand Idler Unit with 4" wide by 5 $\frac{3}{8}$ " dia. drum, with mounting bolts and instructions for changing from R.H. to L.H. set-ups. 19 lbs.

2 $\frac{3}{4}$ " LEFT IDLER UNIT

No. 31-431—Similar to No. 31-425 except drum is 2 $\frac{3}{4}$ " wide. Includes instructions for right-hand assembly. 17 lbs.

RUBBER CONTACT WHEEL

With this new type wheel you can obtain a better finish in less time. Furthermore, it increases the life of your grinder belts to cut costs for you. Tire may be replaced on the hub which is designed for permanent use.

No. 31-877 Rubber Contact Wheel complete. Consists of No. 31-875 Tire and No. 31-876 Hub. 6 lbs.

No. 31-875 Rubber Tire for Contact Wheel, 2 $\frac{1}{2}$ " wide, 6" dia., 30-40 durometer (med. soft), with 45° standard serrations. Can be used up to 7500 sfpm. A general purpose tire for wood or metal work—stampings, die castings, forgings and contour grinding. 3 lbs.

No. 31-876 Hub for Contact Wheel. $\frac{5}{8}$ " bore, consists of bushing and washer for mounting No. 31-875 Tire and other tires with same mounting dimensions. 3 lbs.

LAYOUT PLATES FOR LAYOUT, TESTING AND INSPECTION WORK



Note the heavy ribbing of this massive plate and the clamping ledge all around the squared sides.

Delta Surface Plates offer four essentials of a 100% useful surface plate:

- (1) A true surface to start with.
- (2) A properly ribbed casting to insure that the surface stays true.
- (3) Adequate ledges at the edges of the plate for clamping purposes.
- (4) Edges that are machined square with one another and the surface.

Low cost Rockwell Delta Surface Plates have a corner to corner out of flat tolerance of + or - .0005. They can easily and economically be made into precision plates simply by scraping to a master plate or each other.

No. 50-640 (old 640)—Size 15" x 18" x 3". 63 lbs.

No. 50-641 (old 641)—Size 16" x 22" x 3". 71 lbs.

ROCKWELL DELTA COOLANT EQUIPMENT

GET MORE MACHINE FLEXIBILITY WITH ROCKWELL COOLANT EQUIPMENT

Here's the perfect answer for big cost savings on your production jobs. Rockwell Coolant Equipment gives you these important benefits:

1. Lubricates the cut—maintains feeds and speeds with less horsepower.
2. Cools the work and cutting tool—prevents overheating or discoloration of work.
3. Flushes chips away from the work—assures a higher quality finish.

ROCKWELL 16-GALLON COOLANT SYSTEM

Big capacity ¼ HP pump provides a full flood of coolant making it ideal for use with Metal Lathes, Multiple Spindle Drill Presses, Cut-Off Machines and many other applications. Check these built-in Rockwell Quality Features:

- Adjustable—can be shut down to mere trickle without damage.
- Highly adaptable—flat machined flange permits use on most wet machine tools.
- Motor fully enclosed—not affected by moisture or caustic solutions.
- Double-sealed, lubricated-for-life ball bearings.
- Drilled and tapped for standard pipe fittings.
- Six-bladed impeller connected directly to motor shaft.
- 16-gallon tank has settling basin and wire mesh filter to keep coolant free from chips.



16-Gallon Coolant System shown with Pump, Cord, Switch and Tank.

For Single Phase Operation

No. 49-610 Coolant Pump complete with ¼ HP, 115 V, 60 cy, AC, 1725 rpm motor. 68 lbs. Order 49-618, 49-312 separately.

No. 49-611 Coolant Pump complete with ¼ HP, 230 V, 60 cy, AC, 1725 rpm motor. 68 lbs. Order 49-618, 49-313 separately.

For 3 Phase Operation

No. 49-619 Coolant Pump complete with ¼ HP, 230/460 V, 60 cy, AC, 1725 rpm motor. 68 lbs. Order 49-618, 49-838 separately.

ACCESSORIES

No. 49-618 Tank, 16-gal. capacity, 15 7/8 x 25 7/8 x 11" high, required with any of above pumps. 38 lbs.

No. 49-312 On-and-off Toggle Switch, 2-pole, 1 1/2 HP, AC-DC, 115-230 V. In-

cludes 115 V 8-foot cord, 3-prong grounding type plug and clamp. 2 lbs.

No. 49-313 On-and-off Toggle Switch, 2-pole, 1 1/2 HP, AC-DC, 115-230 V. Includes 230 V 8' cord, 3-prong grounding type tandem plug and clamp. 2 lbs.

No. 49-671 Push Button Switch for manual on-and-off control of three phase motor, where overload is not desired. 2 lbs.

No. 49-838 Starter, manual, 3-phase. Provides overload protection. Specify coolant pump no. and voltage. 5 lbs.

COOLANT LINE ASSEMBLY FOR DRILL PRESSES

Recommended for single or multiple spindle drill presses or any machine with a round column from 2 3/4" to 4" in diameter.

No. 17-802 Coolant Line Assembly consisting of Nozzle, Valve, Column Mounting Clamp and Flexible Hose Assembly for providing coolant feed and connection to piping (coolant piping, table clamps not furnished). 3 lbs.



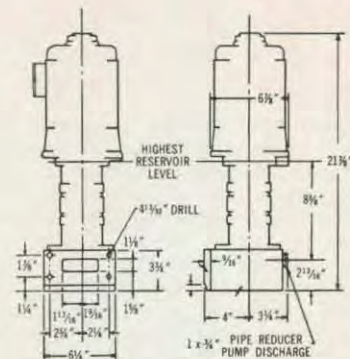
NEW, LOW-COST ROCKWELL 5-GALLON COOLANT SYSTEM

Rockwell's new 5-Gallon Coolant System is well suited for use with Single Spindle Drill Presses having a column from 2 3/4" to 4" in diameter, also Metal Lathes, Hand Screw Machines and Surface Grinders.

The system incorporates these Rockwell Quality Features:

- Pump is hermetically sealed, has lifetime lubrication, a nylon impeller and double "X" viton double lip seals. Equipped with a U.L. approved, 3-conductor, grounding type cord and plug.
- Flow of coolant can be regulated to any amount desired or completely shut off, without harmful effects.
- Double protection is provided against chips recirculating and causing a bad finish on the work. A screen traps the larger particles. A baffle in the tank provides a settling basin.

No. 49-620 5-Gallon Coolant System for 115 V, 60 cycle, single phase. Includes submersible pump with 1/4" male outlet, 5-gallon tank with screen and baffle, 6-foot plastic hose, flexible pipe with nozzle and valve, and 6-foot 3-conductor power cord with 3-prong 115 V grounding plug. The universal clamp with garter spring may be instantly snapped onto any round drill press column from 2 3/4" to 4" in diameter. It firmly holds and points nozzle exactly at hole being drilled. Does not include drain hose from machine table to coolant tank. 17 1/2 lbs.



COOLANT FLOW—16-GAL. SYSTEM

Coolant Flow in Gal. Per Hour with a 1725 RPM Motor at 70° F.
(1425 RPM Motor About 1/6 Less)

HEAD IN FEET	PIPE DIA.	COOLANT		
		WATER AND SOLUBLE OIL	LARD OIL	SAE 20 MACHINE OIL
		FLOW IN GAL. PER HOUR		
0	3/4"	1200	720	600
	1"	1920	1200	1200
5	3/4"	840	480	360
	1"	1620	900	900
10	3/4"	420	—	—
	1"	1020	—	—

14 ft. Maximum Lift with water. Discharge for water or soluble oil solution applies to all solutions of similar viscosity and density. Higher viscosity and density, less flow.

COOLANT FLOW—5-GAL. SYSTEM

Using Water Soluble Oil or Light Cutting Oil

HEAD IN FEET	GALLONS PER HOUR	STATIC PRESSURE
1 FT.	205	3.2 PSI
3 FT.	168	3.2 PSI
4 FT.	142	3.2 PSI
5 FT.	120	3.2 PSI
6 FT.	78	3.2 PSI
7 FT.	35	3.2 PSI

COOLANT PAN FOR ROCKWELL CUT-OFF MACHINES

The Coolant Pan, used with 16-Gallon Coolant System, is recommended for your Rockwell Delta Cut-Off Machine for efficient wet abrasive cutting.

Order the proper ¼ HP pump, 16-gallon tank and switch. This ruggedly constructed Coolant Pan features a nozzle that swivels by means of a convenient handle to allow for a full flow of coolant on the blade, even when making miter cuts.

No. 20-840 Coolant Pan complete with spray nozzle, splash control accessories, deflector plate and bracket. Piping, control valve and reducer from 3/4" to 1/2" not furnished. 148 lbs.



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