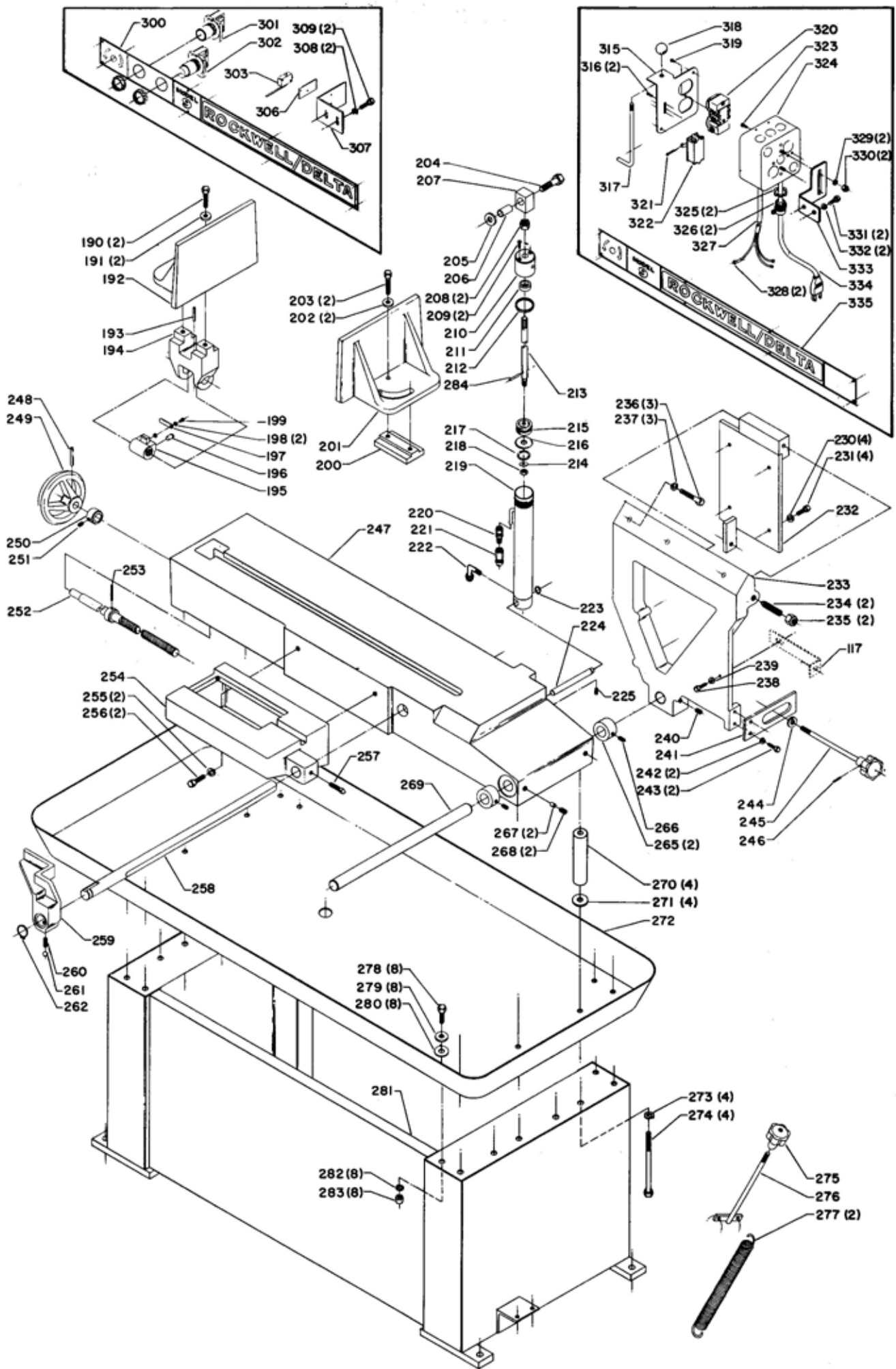


Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
1	SP-5070	1/4 X 1-1/2" Roll Pin	85	1201101	Bracket
2	1201074	Handwheel	86	1201100	Bar
3	1201070	Shaft	87	1201090	Bracket
4	1201068	Bracket	89	SP-559	#10-32 X 1/2" Rd. Hd. Scr.
5	SP-567	#6-32 X 1/4" Rd. Hd. Scr.	90	1201099	Column Cap
6	1201073	Dial	91	1201091	Front Pivot Bracket
7	1201069	Slide	92	SP-1704	3/8" Split Lockwasher
8	SCG-34	Special Soc. Set Scr.	93	SP-650	3/8-16 X 7/8" Hex Hd. Scr.
9	SP-1266	1/2"-13 Hex. Nut	94	SP-1111	3/8-16 X 3/8" Soc. Set Scr.
10	1201072	Spring	100	Cat. #49-273	Belt
11	1201071	Dial Indicator	101	SP-2250	#4 X 3/16" Drive Screw
12	920-52-011-6554	Bearing	102	1201051	Speed Dial
13	SP-7008	Retaining Ring	103	1201058	Upper Guard
14	SP-646	3/8-16 X 2" Hex. Hd. Scr.	104	901-02-122-1711	#10-32 X 3/8" Truss Hd. Scr.
15	BM-46	Special Washer	105	1201050	Hinge
16	CBS-90	Spring	106	SP-1203	#10-32 Hex Nut
17	1201065	Bracket Assembly	107	SP-1795	External Tooth Lockwasher
18	CBS-69	Gib	108	SP-1402	1/4"-20 Wing Nut
19	SP-1704	3/8" Split Lockwasher	109	1201053	Lower Guard
20	SP-642	3/8-16 X 1" Hex. Hd. Scr.	110	1201138	Motor Pulley, including:
25	0907568	3/8-16 X 3/4" L.H. Hex. Hd. Scr.	111	SP-206	5/16-18 X 5/16" Soc. Set Scr.
26	LBS-78	Special Washer	112	1201075	Gear Box Pulley, including:
27	1201094	Fiber Washer	113	SP-206	5/16-18 X 5/16" Soc. Set Scr.
28	1201037	Wheel Assembly, L.H., Including:	114	SP-2668	3/16 sq. X 1-3/4" Key
29	0908226	Bearing	115	SP-559	#10-32 X 1/2" Rd. Hd. Scr.
30	1201095	Nylon Washer	116	SP-1203	#10-32 Hex Nut
31	1201044	Output Shaft	117	1201052	Strap
32	0907566	1-1/4" Oil Seal	118	SP-626	1/4-20 X 3/4" Hex. Hd. Scr.
33	0907562	Needle Bearing	119	SP-1702	1/4" Split Lockwasher
34	SP-2438	1/8" Soc. Hd. Pipe Plug	120	SP-9152	1/4"-20 Hex. Jam Nut
35	1201040	Gear Box and Cover Assembly	121	SP-560	#10-32 X 7/16" Rd. Hd. Scr.
36	SP-640	3/8-16 X 3/4" Hex. Hd. Scr.	122	1201110	Cover Assembly R.H., including:
37	BM-46	Special Washer	123	SP-5436	#8-32 Hex. Nut
38	1201046	Worm Gear	124	1200583	Bracket
39	COS-362	1/4 sq. X 1" Key	125	SP-558	#8-32 X 1/4" Rd. Hd. Scr.
40	0907941	Thrust Race	126	SP-650	3/8-16 X 7/8" Hex. Hd. Scr.
41	0908715	Thrust Bearing	127	SP-1704	3/8" Split Lockwasher
43	SP-1703	5/16" Split Lockwasher	128	SP-617	3/8-16 X 1-1/2" Hex. Hd. Scr.
44	SP-608	5/16-18 X 7/8" Hex. Hd. Scr.	129	1201089	Bracket
45	SP-231	5/16-18 X 3/4" Soc. Set Scr.	130	SP-1111	3/8-16 X 3/8" Soc. Set Scr.
46	1201047	Collar	131	SP-1111	3/8-16 X 3/8" Soc. Set Scr.
47	0948100	1-1/8" Oil Seal	132	SCG-246	Brass Plug
48	0907563	Needle Bearing	133	1201087	Bracket - R.H.
49	SP-2438	1/8" Soc. Hd. Pipe Plug	134	1201092	2-3/4" dia. Column
50	SP-5075	1/4 X 3/4" Roll Pin	135	1201097	Bracket
51	0907564	Needle Bearing	136	SP-9152	1/4"-20 Hex. Jam Nut
52	1201045	Input Shaft	137	SP-1602	3/16 X 7/16 X 20 ga. Washer
53	0907560	Thrust Race	138	SP-555	#8-32 X 3/8" Rd. Hd. Scr.
54	0907561	Thrust Bearing	139	426-05-113-5002	Wiper
55	0908226	Needle Bearing	140	426-05-079-5001	Retainer
56	0948101	1" Oil Seal	141	SP-5436	#8-32 Hex Nut
57	1201043	Cap	142	SP-614	1/4-20 X 1-1/4" Hex. Hd. Scr.
58	SP-626	1/4-20 X 3/4" Hex Hd. Scr.	143	240-66	17/64 X 3/4 X 1/16" Washer
59	SP-1702	1/4" Split Lockwasher	*	1201077	Guide Assembly, consisting of:
60	SP-231	5/16-18 X 3/4" Soc. Set Scr.	144	1200636	Guide
61	1201048	Collar	145	SP-5435	5/16"-18 Hex. Jam Nut
64	0905907	#6-32 X 1/4" Rd. Hd. Scr.	146	0906748	Washer
65	1201122	3/8 O. D. X 65" lg. Tubing	147	SP-5352	Bearing
66	1201024	Valve	148	1200576	Special Screw
67	931-01-022-0476	Knob	149	0907565	Bearing
68	1201029	Upper Frame	150	1201078	Special Screw
69	CBS-84	Special Screw	151	1201079	Special Screw
70	SP-617	3/8-16 X 1-1/2" Hex Hd. Scr.	152	SP-626	1/4-20 X 3/4" Hex. Hd. Scr.
71	961-04-042-3110	Catch	153	240-66	17/64 X 3/4 X 1/16" Washer
72	901-05-131-7351	#12 X 1/2" Rd. Hd. Self-Tapping Scr.	154	1201093	1" dia. Column
73	1201027	Tube Retainer	155	1201088	Bracket - L.H.
74	SP-559	#10-32 X 1/8" Rd. Hd. Scr.	156	SCG-246	Brass Plug
75	1201096	Bracket (Left Side)	157	1201084	Knob Assembly, including:
76	240-99	21/64 X 7/8 X 1/16" Washer	158	SP-2719	1/8 X 1" Roll Pin
77	SP-607	5/16-18 X 3/4" Hex Hd. Scr.	159	SP-650	3/8-16 X 7/8" Hex. Hd. Scr.
78	SP-607	5/16-18 X 3/4" Hex Hd. Scr.	160	SP-1704	3/8" Split Lockwasher
79	SP-2086	5/16" Split Lockwasher	161	1201089	Bracket
80	1201036	Wheel - R. H.	162	SP-1111	3/8-16 X 3/8" Soc. Set Scr.
81	SP-277	3/8-24 X 3/8" Soc. Set Scr.	165	SP-560	#10-32 X 7/16" Rd. Hd. Scr.
82	SP-2658	1/4 sq. X 1-1/4" Key	166	1201114	Cover Assembly L.H., including:
83	SP-626	1/4-20 X 3/4" Hex Hd. Scr.	167	SP-5436	#8-32 Hex. Nut
84	SP-1702	1/4" Split Lockwasher	168	1200583	Bracket
			169	SP-558	#8-32 X 1/4" Rd. Hd. Scr.

* Not Shown Assembled



Replacement Parts

Ref. No.	Part No.	Description	Ref. No.	Part No.	Description
190	SP-648	3/8-16 X 1-1/4" Hex Hd. Scr.	255	SP-1704	3/8" Split Lockwasher
191	BM-46	Special Washer	256	SP-642	3/8-16 X 1" Hex Hd. Scr.
192	1201104	Vise Jaw Bracket	257	SP-319	5/16-18 X 1" Sq. Hd. Set Scr.
193	SP-2715	3/16 X 1-1/8" Roll Pin	*	1201129	Adj. Stock Stop, consisting of:
194	1201105	Bracket	258	1201131	Shaft
195	1200690	Acme Nut Assembly, including:	259	1201130	Stop Bracket
196	1200689	Button	260	PF-48	Spring
197	1200688	Retainer	261	0930412	7/16" dia. Steel Ball
198	SP-1610	13/64 X 3/8 X 1/32" Washer	262	SP-7424	Retaining Ring
199	SP-551	#10-32 X 1/4" Rd. Hd. Scr.	265	1200586	Collar, including:
200	1201107	Block	266	901-04-150-6202	5/16-18 X 3/8" Soc. Set Scr
201	1201104	Vise Jaw Bracket	267	SCG-246	Brass Plug
202	BM-46	Special Washer	268	SP-1111	3/8-16 X 3/8" Soc. Set Scr.
203	SP-617	3/8-16 X 1-1/2" Hex Hd. Scr.	269	1201016	Pivot Shaft
204	SP-616	1/2-13 X 1-1/2" Hex Hd. Scr.	270	1201021	Spacer
205	SD-28	Special Washer	271	1201020	Cork Gasket
206	1200570	Spacer	272	1201023	Coolant Pan w/Coupling
*	1201116	Dash Pot Assembly, consisting of:	273	SP-1709	3/8" Split Lockwasher
207	1200569	Pivot	274	0907567	3/8-16 X 5" Hex Hd. Scr.
208	SP-1227	1/2-20 Hex Jam Nut	275	1201022	Knob
209	SP-466	#8-32 X 3/8" Flat Hd. Scr.	276	1201132	Plate Weld Assembly
210	1200565	Cap	277	1201018	Spring
211	1200574	Oil Seal	278	SP-642	3/8-16 X 1" Hex. Hd. Scr.
212	1200845	Gasket	279	TAS-82	Special Washer
213	1201862	Rod	280	1201020	Cork Gasket
214	DDL-150	Special Washer	281	1201124	Base Assembly
215	1201861	Piston	282	SP-1709	3/8" Split Lockwasher
216	1201860	Seal	283	SP-5900	3/8"-16 Hex Nut
217	0907856	"O" Ring	284	SP-2708	3/16 XI-1/2" Roll Pin
218	SP-5435	5/16-18 Hex Jam Nut			
219	1200117	Tube Assembly			
220	1201835	Tube Fitting	300	1201017	Nameplate
221	1201025	Tube Fitting	301	438-01-017-0056	Start Switch
222	1201120	Tube Fitting	302	1201283	Stop Switch
223	SP-7018	Retaining Ring	303	1201288	Limit Switch
224	1201026	Pivot Shaft for Dash Pot	**	1201292	Cover for Limit Switch
225	SP-203	1/4-20 X 3/8" Soc Set Scr.	**	SP-572	#10-32 X 1" Rd. Hd. Scr. for Cover
230	SP-2086	5/16" Split Lockwasher	306	1201291	Insulator
231	SP-607	5/16-18 X 3/4" Hex Hd. Scr.	307	1201293	Limit Switch Bracket
232	1201060	Motor Plate	308	SP-1702	1/4" Split Lockwasher
233	1201080	Rear Pivot Bracket	309	SP-626	1/4-20 X 3/4" Hex Hd. Scr.
234	SCG-34	Special Soc. Set Screw			
235	SP-1266	1/2"-13 Hex Nut			
236	SP-3102	3/8-16 X 1-3/4" Hex Hd. Scr.			
237	SP-1704	3/8" Split Lockwasher	315	1200647	Box Cover
238	SP-626	1/4-20 X 3/4" Hex Hd. Scr.	316	SP-570	#4-36 X 3/8" Rd. Hd. Scr.
239	SP-1702	1/4" Split Lockwasher	317	1201980	Rod
240	SP-1111	3/8-16 X 3/8" Soc. Set. Scr.	318	DAG-120-X	Knob
241	1201098	Strap	319	SP-567	#6-32 X 1/4" Rd. Hd. Scr.
242	SP-1702	1/4" Split Lockwasher	320	1200592	Duplex Outlet
243	SP-626	1/4-20 X 3/4" Hex Hd. Scr.	321	SP-2104	3/32 X 1" Corner Pin
244	BM-46	Special Washer	322	Cat. #51-115	Switch w/Wire Clamp
245	1201081	Knob Assembly, including:	323	SP-561	#10-32 X 3/8" Rd. Hd. Scr.
246	SP-2704	1/8 X 3/4" Roll Pin	324	1200648	Box
247	1201103	Table	325	SP-2450	Lock Nut
248	SP-5070	1/4 X 1-1/2" Roll Pin	326	438-01-004-0043	Clamp
249	1201074	Handle	327	1200587	Cable
250	H-5S	Collar, including:	328	SP-2499	Terminal
251	SP-206	5/16-18 X 5/16" Soc. Set Scr.	329	SP-1757	1/4" External Tooth Lockwasher
252	1201925	Acme Screw Assembly, including:	330	SP-1034	1/4"-20 Hex Nut
253	SP-2708	3/16 X 1-1/4" Roll Pin	331	SP-626	1/4-20 X 3/4" Hex Hd. Scr.
254	1201109	Work Support	332	SP-1702	1/4" Split Lockwasher
			333	1201979	Bracket
			334	438-01-302-0089	Power Cord
			335	1201983	Nameplate

FOR ALL 24 VOLT, LOW VOLTAGE CONTROL MACHINES

FOR 115 VOLT MANUAL TOGGLE SWITCH MACHINE

* Not Shown assembled
 ** Not Shown